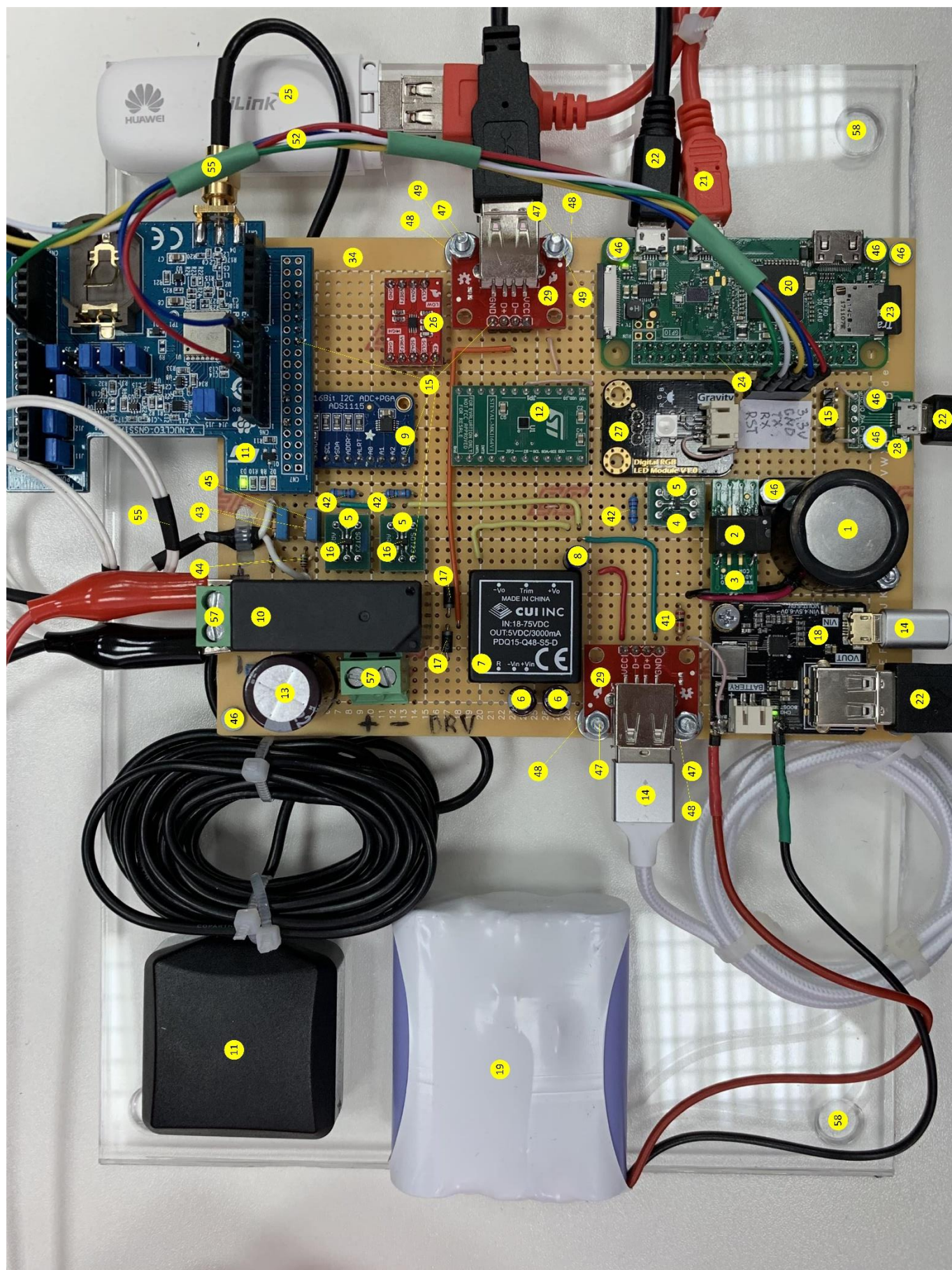


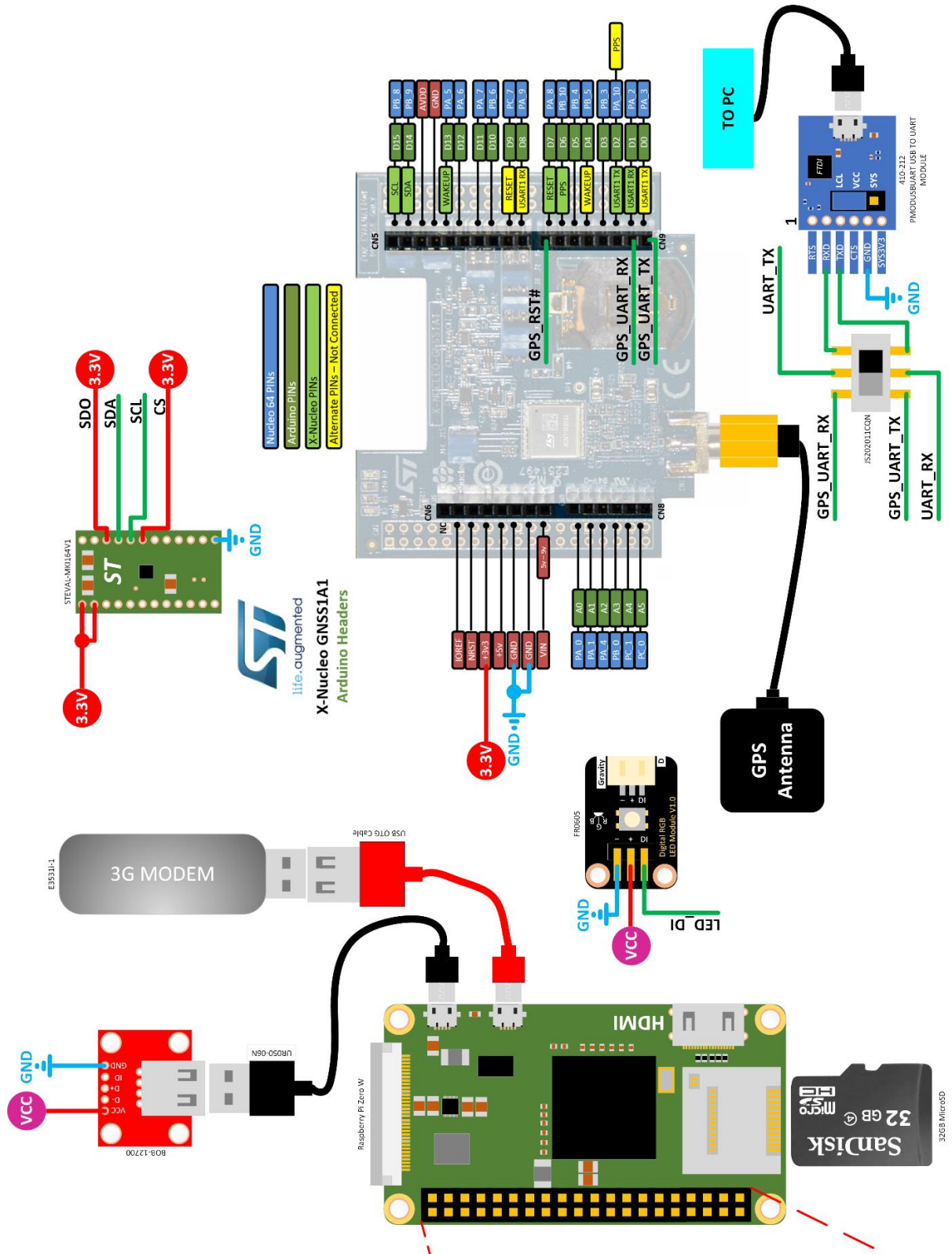
# Assembly instructions

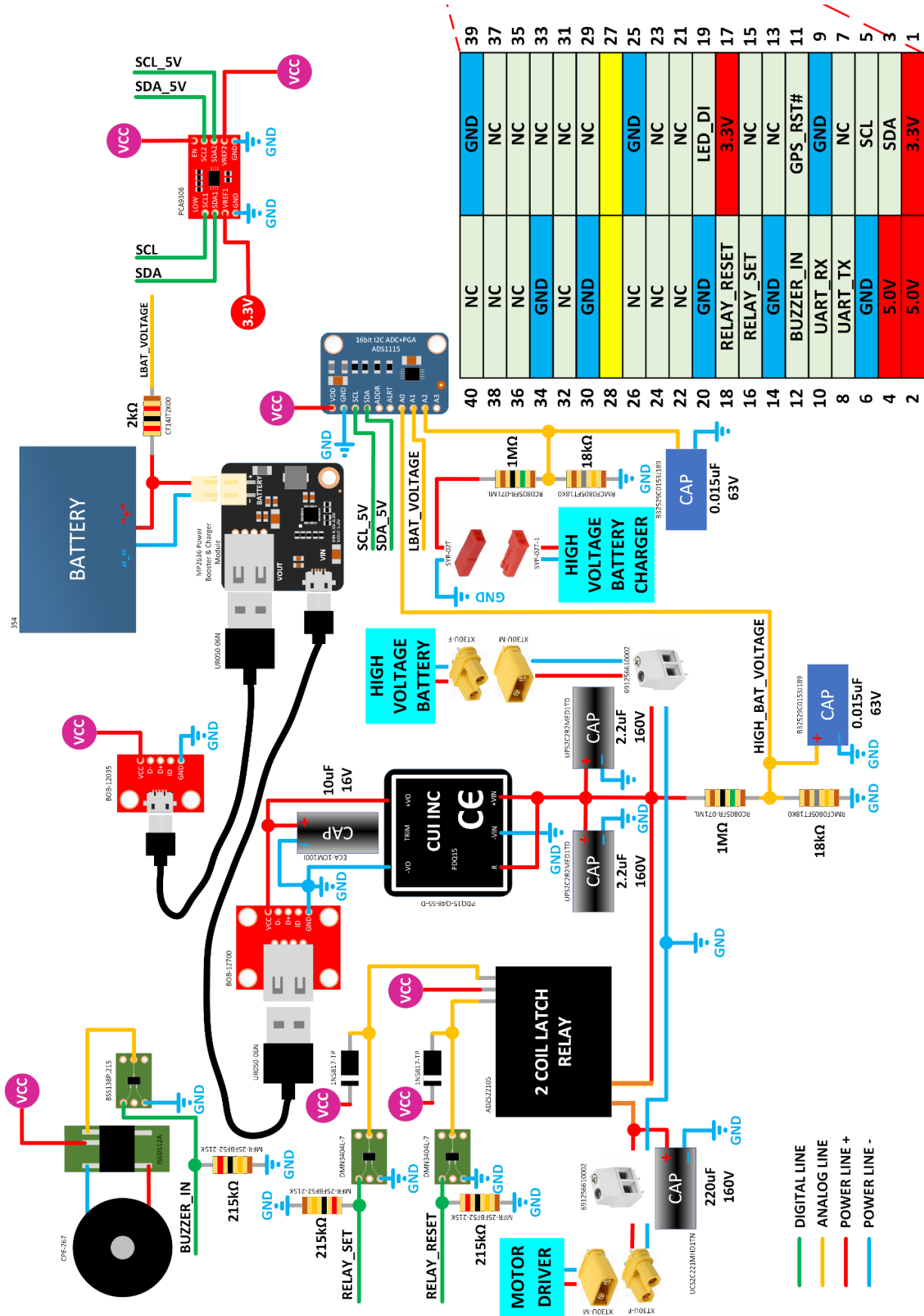
## Content

Prototype view	3
Functional schematic	4
High power switch assembly	6
Voltage sense assembly	8
High voltage DCDC assembly	10
Buzzer driver assembly	12
LED indication assembly	13
Accelerometer assembly	15
GPS Module and USB UART bridge assembly	17
Logic level translator assembly	19
Raspberry Pi and 3G Modem	20
Prototype components list	22









## 1. High Power switch assembly

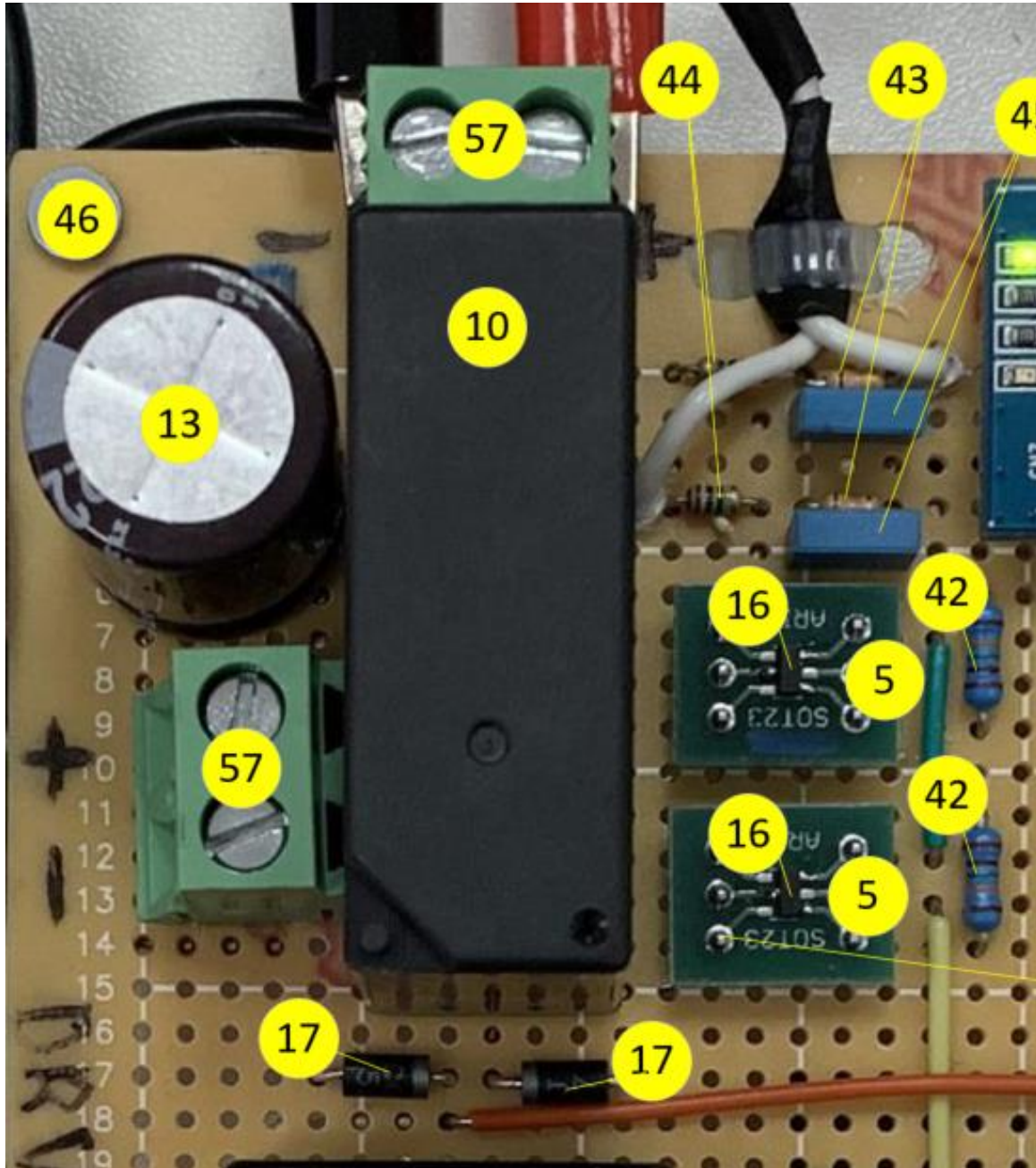


Figure.4 High power switch prototype view

All components in Table.1 mount and solder as showed on the Figure.4

Table.1 High power switch main components

Number	Description	Company	Part number	Quantity
5*	SOCKET ADAPTER SOT-23 TO 6DIP	Aries Electronics	LCQT-SOT23-6	2
10	RELAY GEN PURPOSE SPST 50A 5V	Panasonic	ADJH23005	1

13	CAP ALUM 220UF 20% 160V RADIAL	Nichicon	493-13277-3-ND	1
16	MOSFET N-CH 30V 5.8A SOT-23	Diodes Incorporated	DMN3404L-7	2
17	DIODE SCHOTTKY 20V 1A DO41	Micro Commercial Co	1N5817-TP	2
42	RES 215K OHM ¼W 1% AXIAL	Yageo	MFR-25FBF52-215K	2
57	TERM BLK 2P SIDE ENT 10.16MM PCB	Wurth Electronics Inc.	691256610002	2
31	DC supply male plug	AMASS	AMASS XT30U-M	1
32	DC supply female plug	AMASS	AMASS XT30U-F	1
35	Black colored power 16AWG lead cable	STÄUBLI	60.7031-21	1
36	Red colored power 16AWG lead cable	STÄUBLI	60.7031-22	1

After components mounting, use the functional schematic on the Figure.5 for signal wires soldering

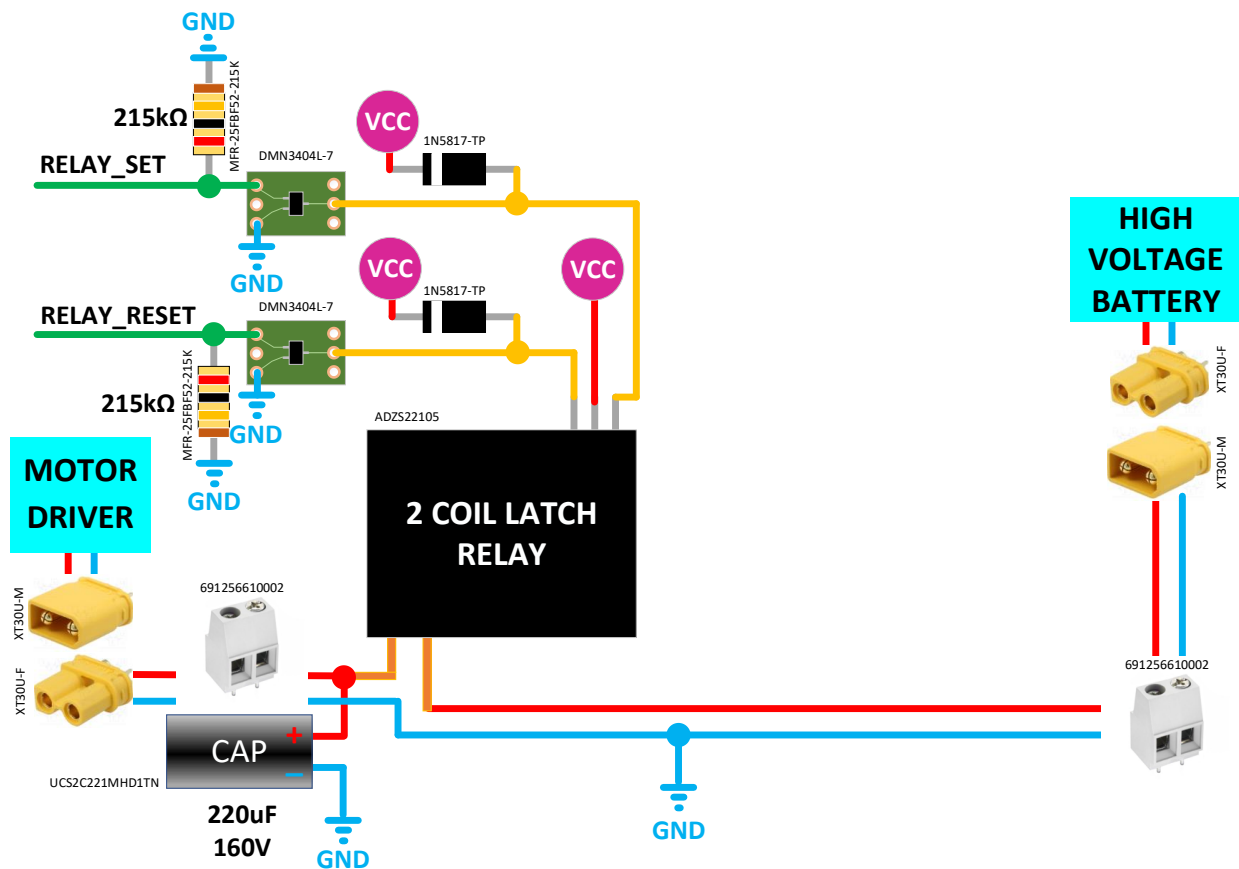


Figure.5 high power switch with connector and driver functional schematic part



## 2. Voltage sense assembly

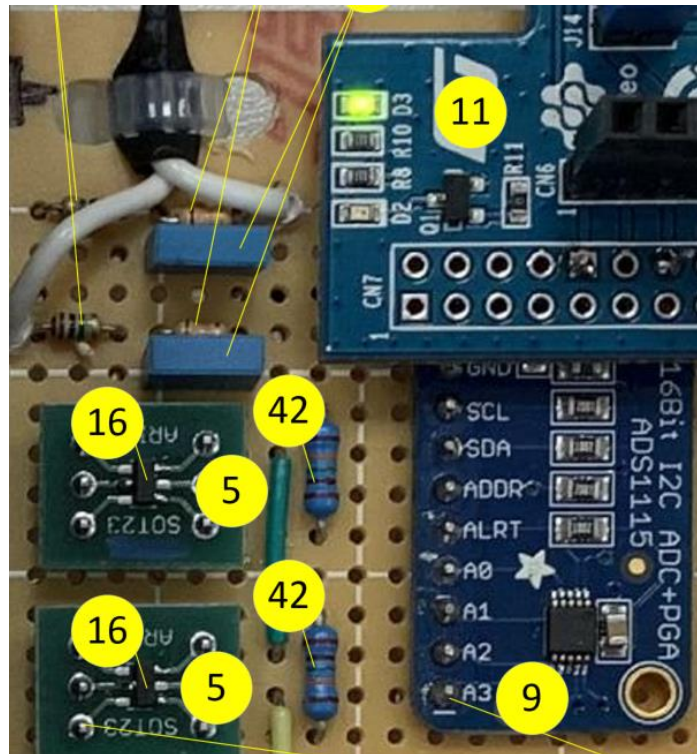


Figure.6 Voltage sense prototype view

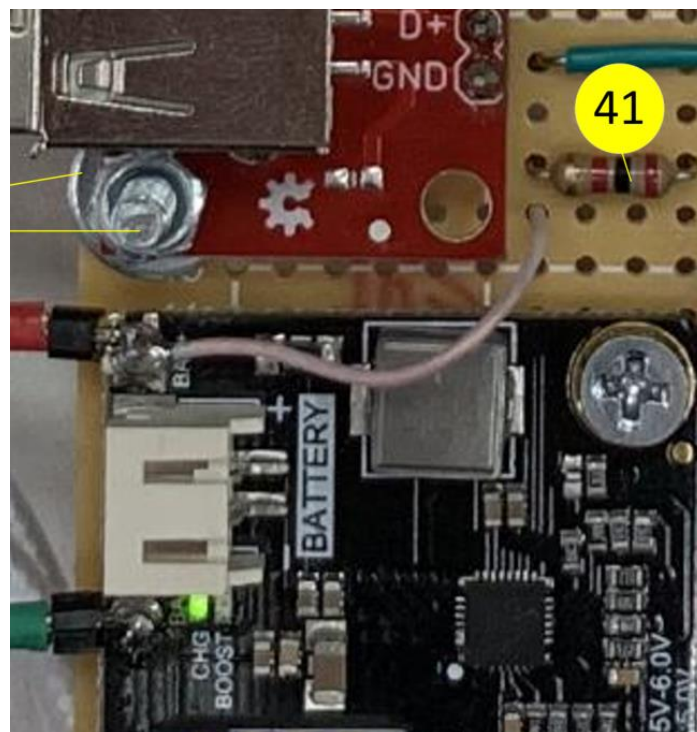


Figure.7 Voltage sense prototype view



All components in Table.2 mount and solder as showed on the Figure.6, Figure.7

Number	Description	Company	Part number	Quantity
43	RES 18K OHM 1/4W 1% AXIAL	Stackpole	RNMF14FTC18K0	2
44	RES 1M OHM 1/4W 1% AXIAL	Stackpole	RNF14FTD1M00	2
45	CAP FILM 0.015UF 5% 63VDC RADIAL	EPCOS (TDK)	B32529C0153J189	2
9	ADS1115 16BIT ADC 4CH PROG GAIN	Adafruit	1085	1
41	RES 2K OHM 1/4W 5% AXIAL	Stackpole	CF14JT2K00	1

After components mounting, use the functional schematic on the Figure.8 for signal wires soldering

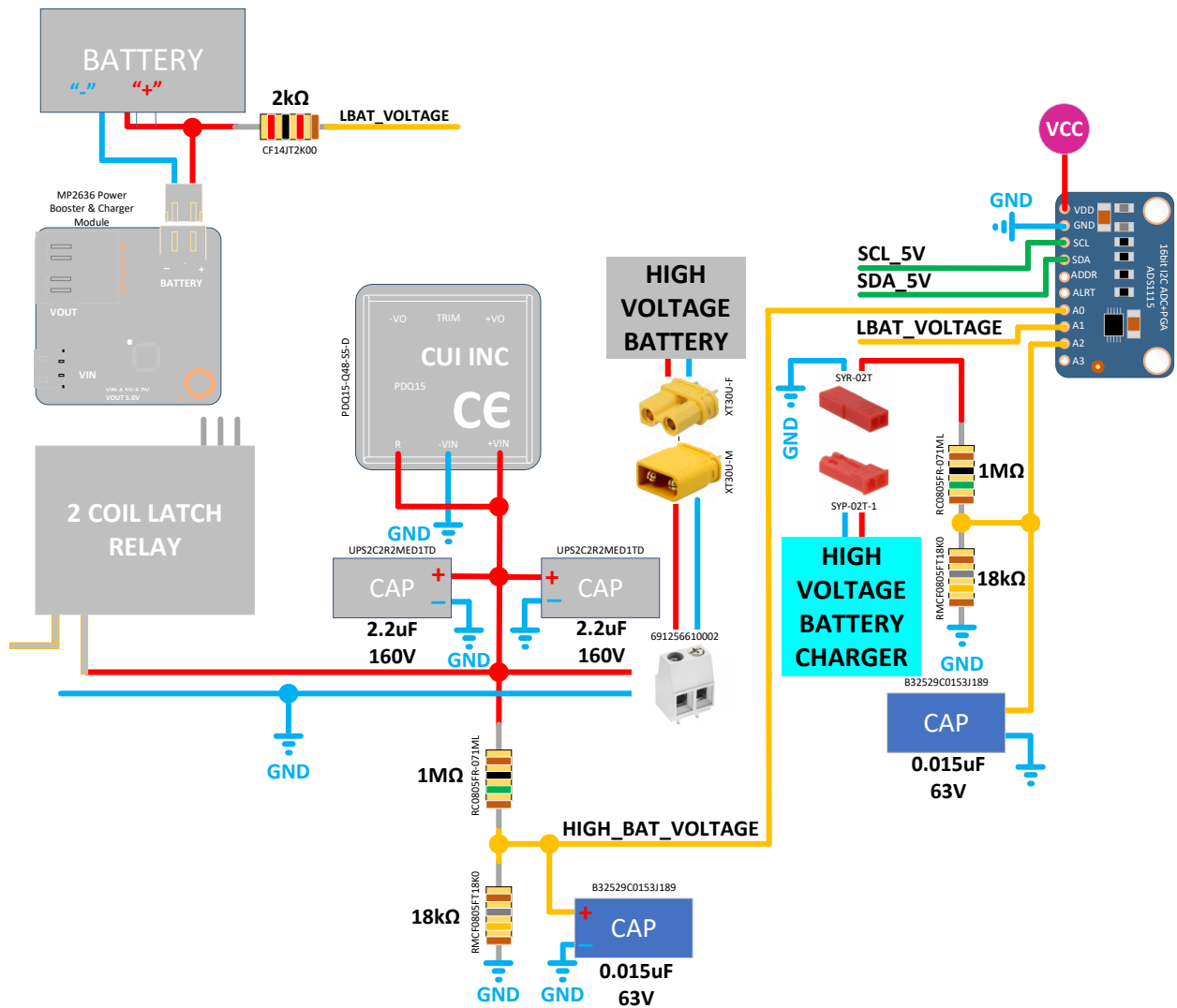


Figure.8 voltage sense functional schematic part

### 3. High Voltage DCDC assembly

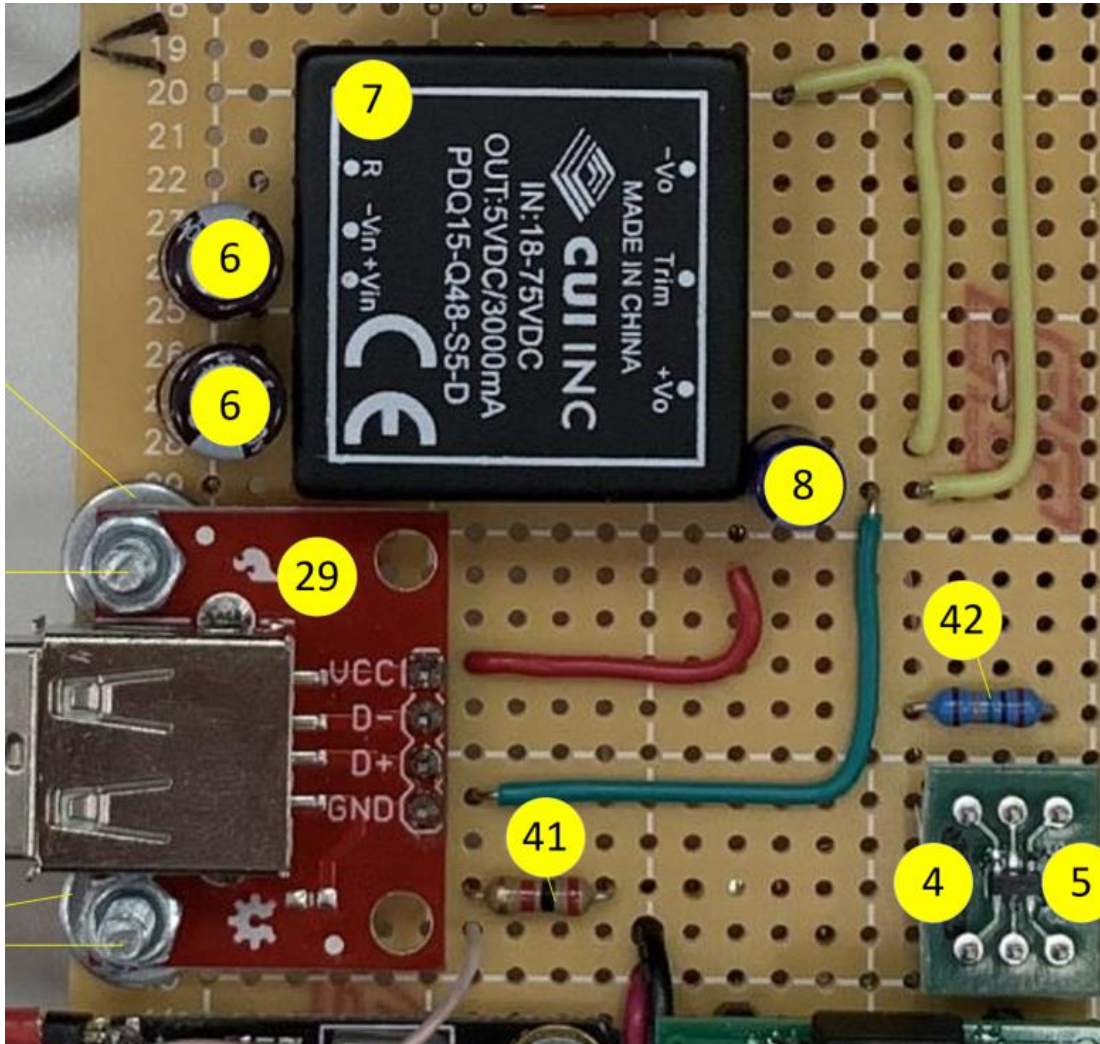


Figure.9 High voltage DCDC prototype view

All components in Table.3 mount and solder as showed on the Figure.9

Table.3 High voltage DCDC main components

Number	Description	Company	Part number	Quantity
7	Isolated Module DC DC Converter 5V 3A 18V - 75V Input	CUI Inc.	PDQ15-Q48-S5-D	1
6	CAP ALUM 2.2UF 20% 160V RADIAL	Nichicon	UPS2C2R2MED1TD	2
8	CAP ALUM 10UF 20% 16V RADIAL	Panasonic	ECA-1CM100I	1
15	CONN HEADER VERT 40POS 2.54MM	Sullins	PREC040SABN-RC	1
29	SparkFun USB Type A Female Breakout	sparkfun	BOB-12700	1
47	M3 Pan Head Machine Screw Phillips Drive Nylon	Essentra Components	NMS-310	2

48	M3 Flat, Retaining Washer 0.055" (1.40mm) Thick Plastic	Essentra Components	015003000503	4
49	M3 Hex Nut 0.217" (5.50mm) Nylon	Würth Electronics Inc.	709940300	2
14	USB 2.0 Cable A Male to Micro B Male 0.50'	Tripp Lite	UR050-06N	1

After components mounting, use the functional schematic on the Figure.10 for signal wires soldering

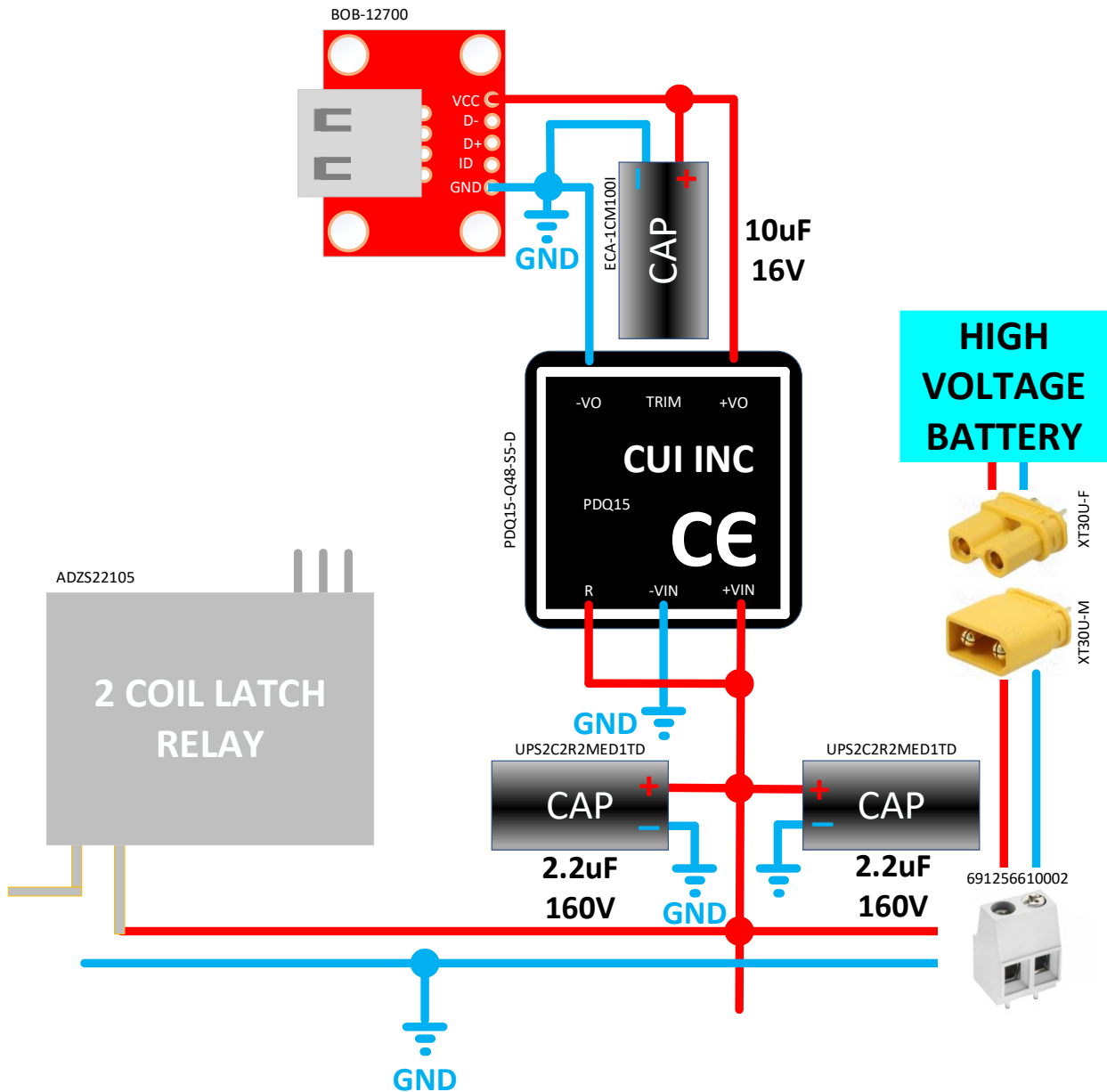


Figure.10 High voltage DCDC functional schematic part

#### 4. Buzzer driver assembly

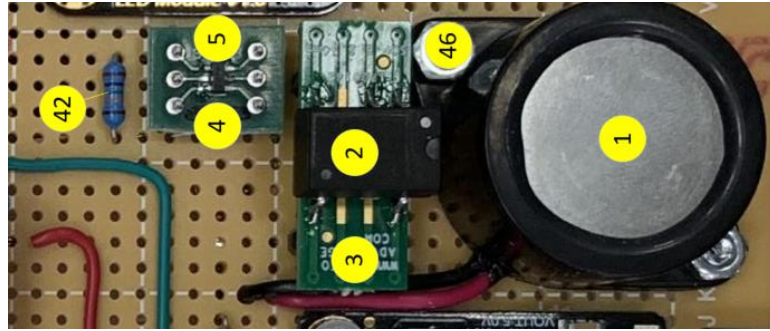


Figure.11 Buzzer driver

All components in Table.4 mount and solder as showed on the Figure.11

Table.4 Buzzer driver main components

Number	Description	Company	Part number	Quantity
1	AUDIO PIEZO INDICATOR 6-14V CHAS	CUI Inc.	CPE-267	1
2	DC DC CONVERTER 12V 1W	XP Power	ISE0512A	1
3	SOP-8 TO DIP-8 SMT ADAPTER	Chip Quik	IPC0142	1
4	MOSFET N-CH 60V 360MA TO-236AB	Nexperia USA Inc.	BSS138P,215	1
5	SOCKET ADAPTER SOT-23 TO 6DIP	Aries Electronics	LCQT-SOT23-6	1
46	M3 Pan Head Machine Screw Phillips Drive Nylon	Würth Electronics Inc.	97790603111	2
49	M3 Hex Nut 0.217" (5.50mm) Nylon	Würth Electronics Inc.	709940300	2

After components mounting use the functional schematic on the Figure.12 for signal wires soldering

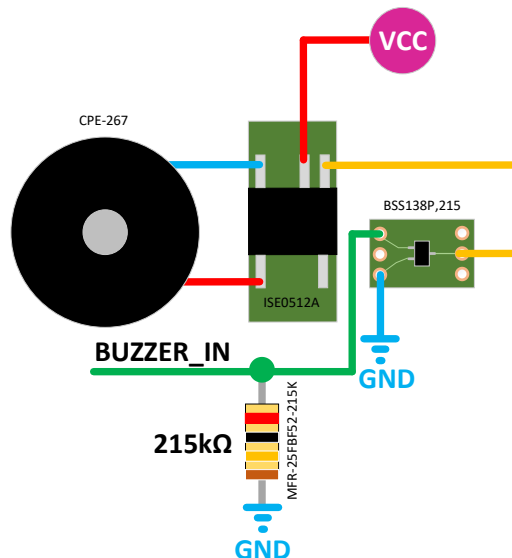


Figure. 12 Voltage sense main components



## 5. Internal Battery controller

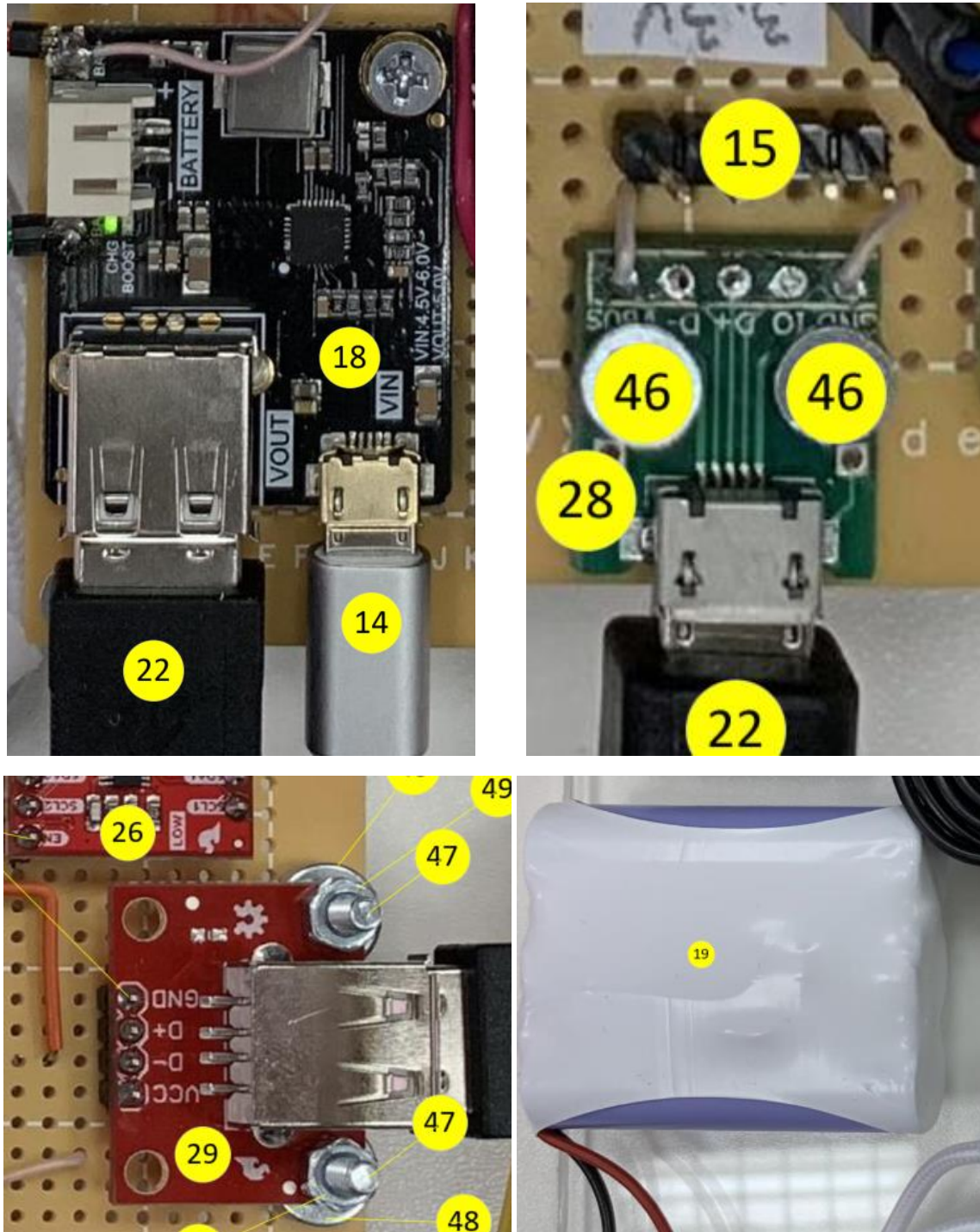


Figure. 13 Internal battery controller with power connectors prototype view

All components in Table.5 mount and solder as showed on the Figure.13

Table.5 Internal battery controller components

Number	Description	Company	Part number	Quantity
18	MP2636 Power Booster & Charger Module	DFRobot	DFR0446	DFRobot
28	SparkFun microB USB Breakout	sparkfun	BOB-12035	sparkfun
29	SparkFun USB Type A Female Breakout	sparkfun	BOB-12700	sparkfun
15	CONN HEADER VERT 40POS 2.54MM	Sullins	PREC040SABN-RC	Digikey
47	M3 Pan Head Machine Screw Phillips Drive Nylon	Essentra Components	NMS-310	4
48	M3 Flat, Retaining Washer 0.055" (1.40mm) Thick Plastic	Essentra Components	015003000503	9
49	M3 Hex Nut 0.217" (5.50mm) Nylon	Wurth Electronics Inc.	709940300	5
49	M3 Hex Nut 0.217" (5.50mm) Nylon	Wurth Electronics Inc.	709940300	1

After components mounting, use the functional schematic on the Figure.14 for signal wires soldering

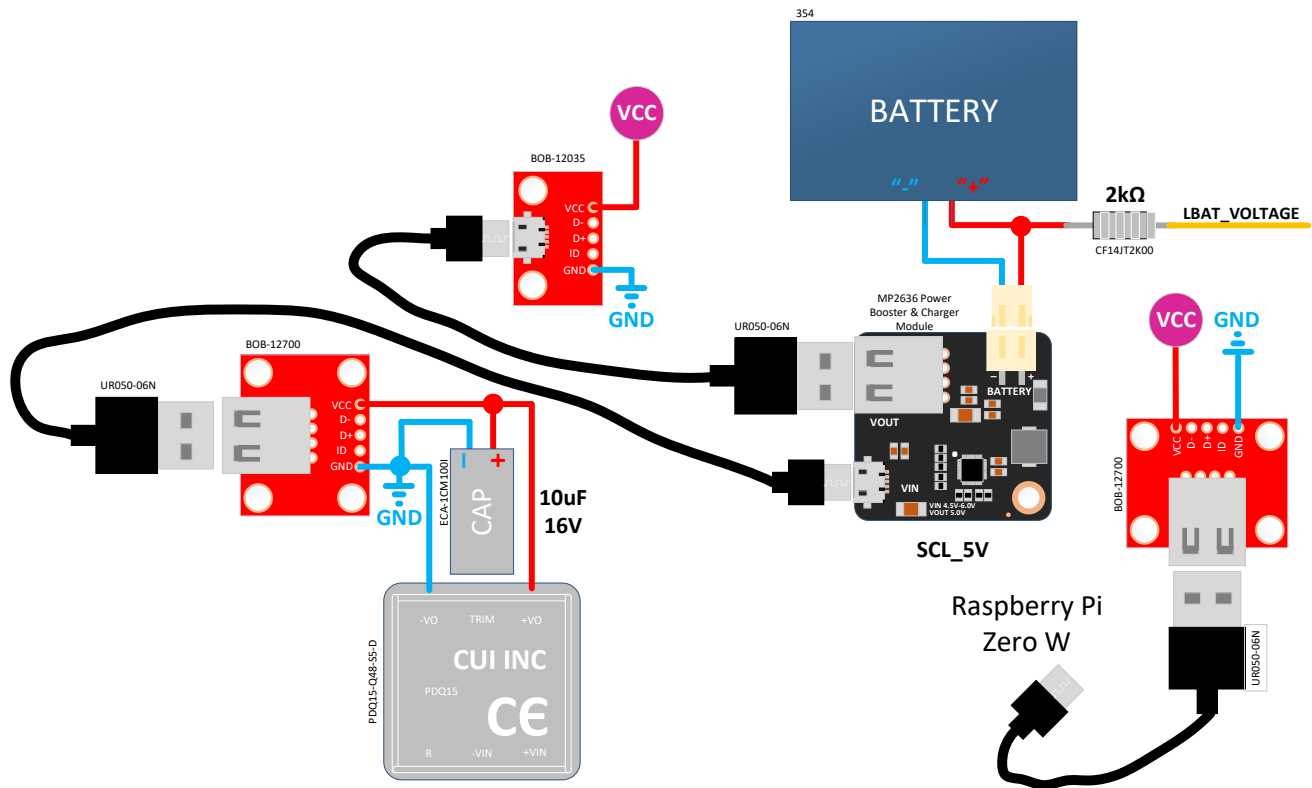


Figure. 14 Internal battery controller with connectors functional schematic part

## 6. LED indication assembly

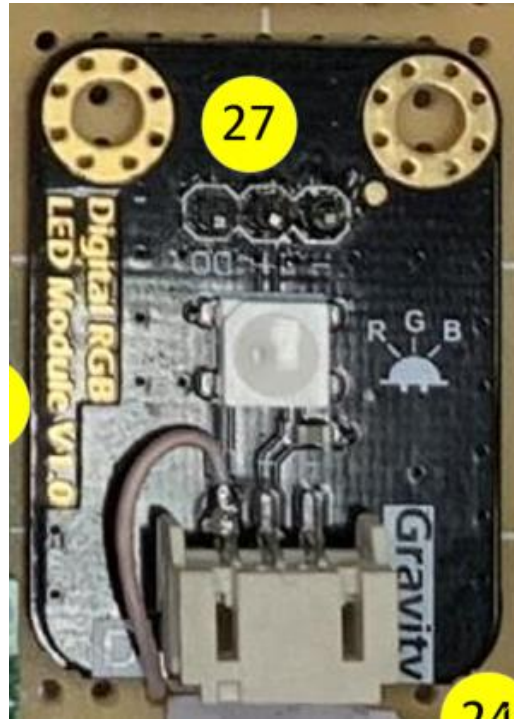


Figure. 15 LED indication module ptototype view

All components in Table.6 mount and solder as showed on the Figure.15

Table.6 LED indication components

Number	Description	Company	Part number	Quantity
27	Gravity: Digital RGB LED Module	dfrobot	FR0605	1
15	CONN HEADER VERT 40POS 2.54MM	Sullins	PREC040SABN-RC	1

After components mounting, use the functional schematic on the Figure.16 for signal wires soldering

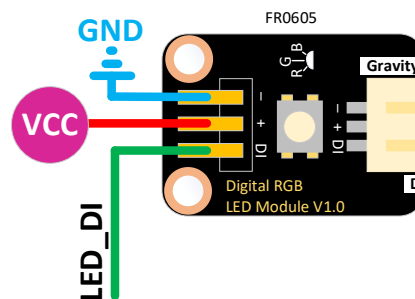


Figure. 16 LED indication module functional schematic part

## 7. Accelerometer assembly



Figure. 17 Accelerometer module prototype view

All components in Table.7 mount and solder as showed on the Figure.17

Table.7 Accelerometer components

Number	Description	Company	Part number	Quantity
12	ADAPTER BOARD LIS2HH12 DIL24	STMicroelectronics	STEVAL-MKI164V1	Digikey

After components mounting, use the functional schematic on the Figure.18 for signal wires soldering

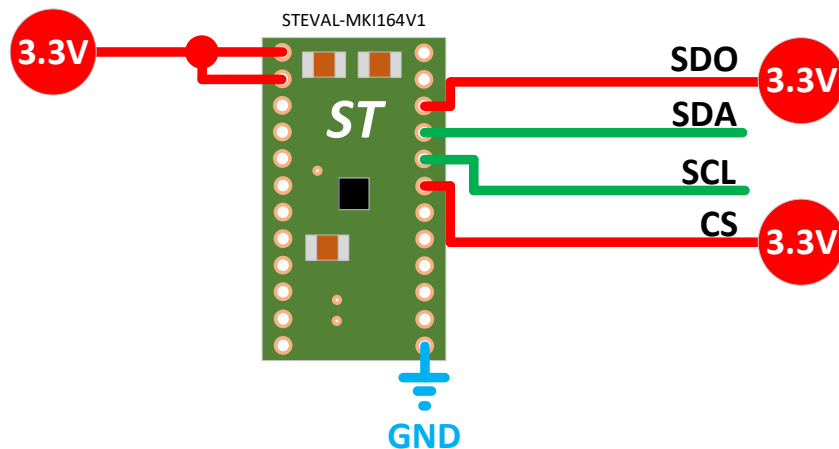


Figure. 18 LED indication module functional schematic part



## 8. GPS Module and USB UART bridge assembly

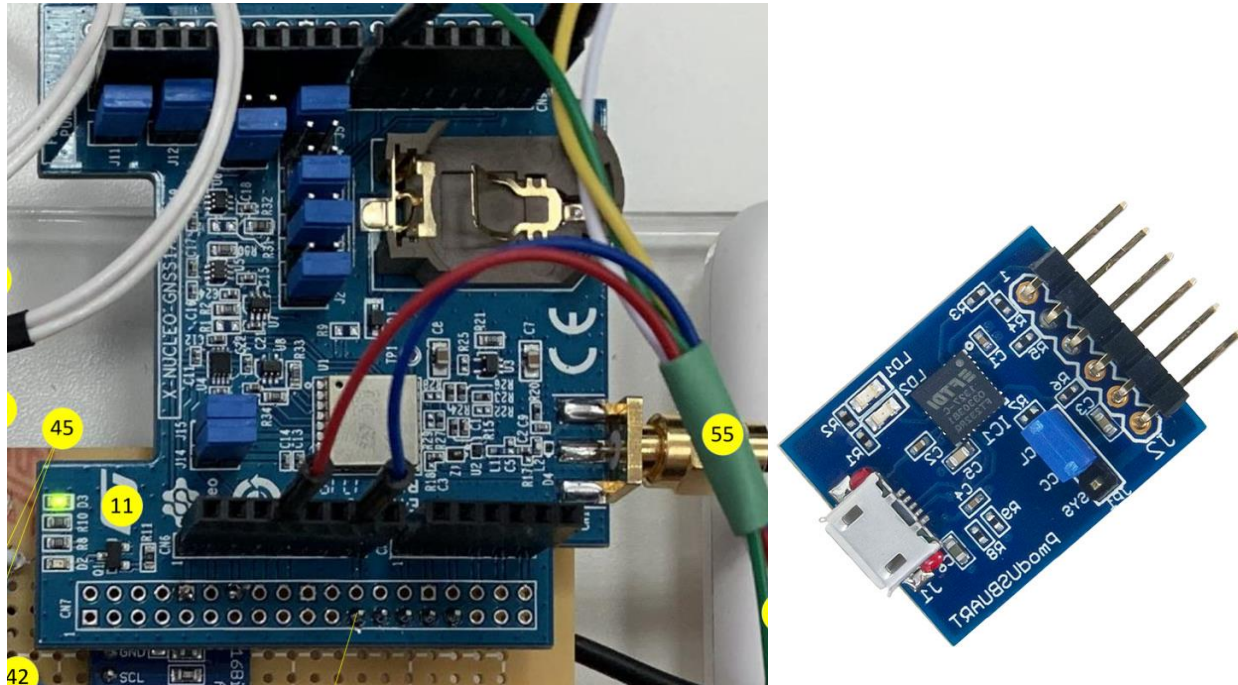


Figure. 19 GPS module and USB to UART bridge ptototype view

All components in Table.7 mount and solder as showed on the Figure.19

Table.8 GPS module connection components

Number	Description	Company	Part number	Quantity
11	X-NUCLEO-GNSS1A1	STMicroelectronics	X-NUCLEO-GNSS1A1	1
52	Jumper Wires Standard 7" M/M - 30 AWG (30 Pack)	sparkfun	Jumper Wires	1
14	USB 2.0 Cable A Male to Micro B Male 0.50'	Tripp Lite	UR050-06N	1
30	Slide Switch DPDT Through Hole	C&K	JS202011CQN	1
33	PMODUSBART USB TO UART MODULE	Digilent, Inc.	410-212	1

After components mounting, use the functional schematic on the Figure.20 for signal wires soldering

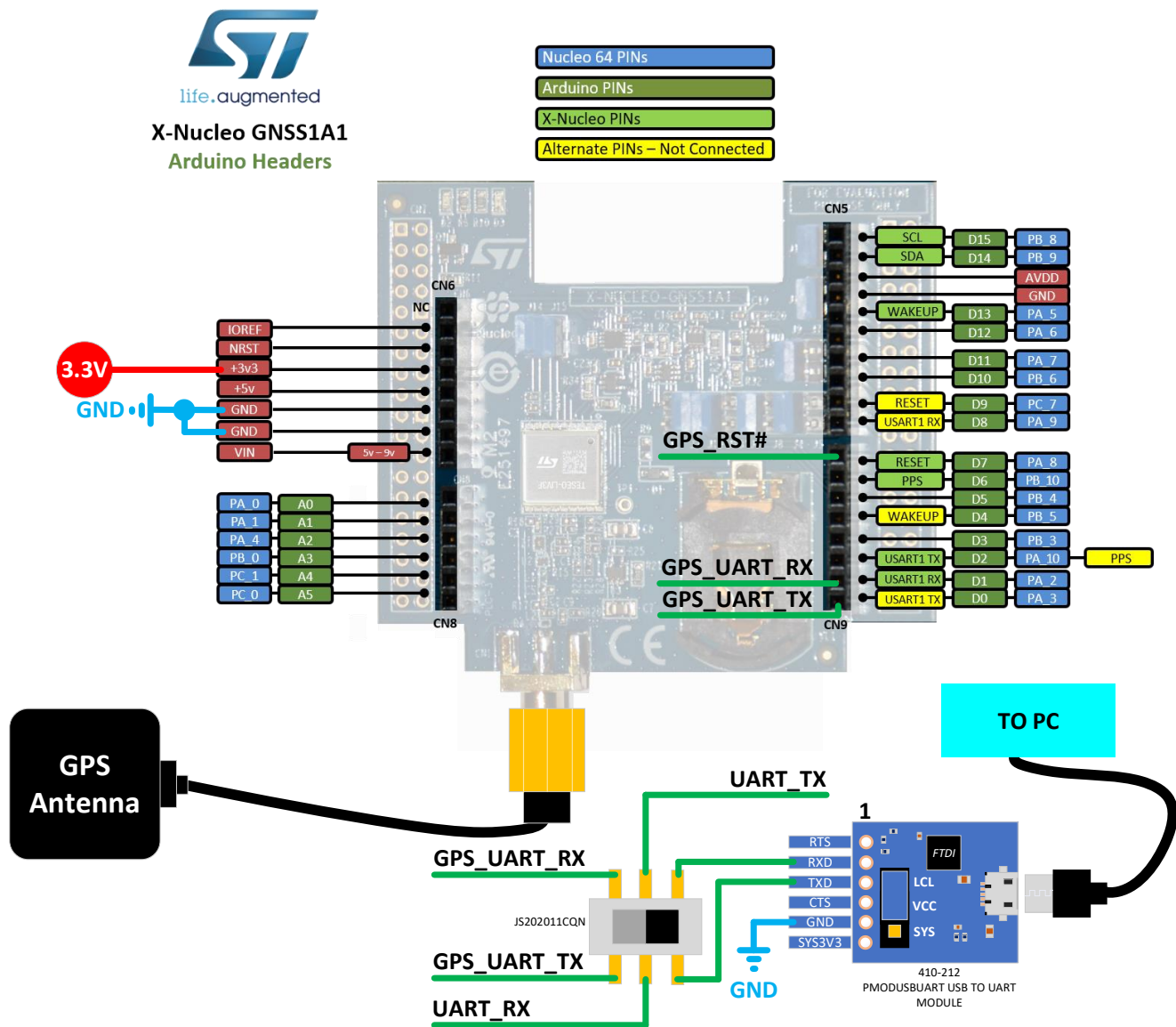


Figure. 20 GPS module functional schematic connection

## 9. Logic level translator assembly

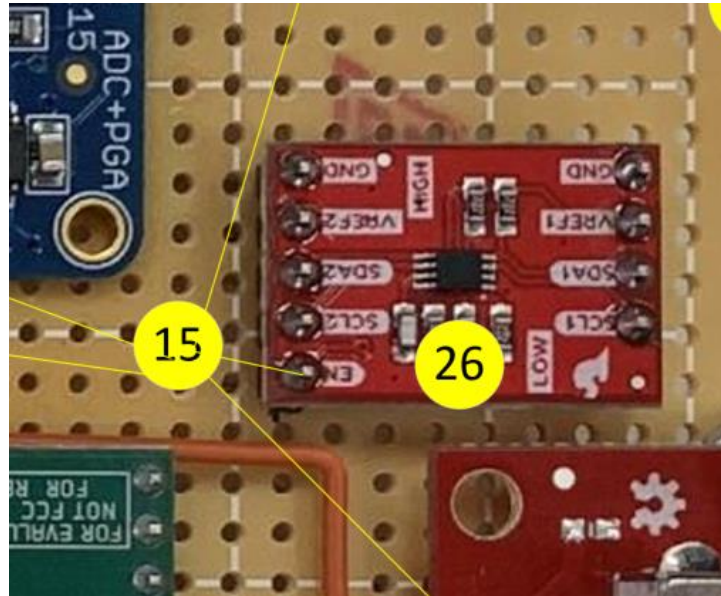


Figure. 21 Logic level translator module prototype view

All components in Table.9 mount and solder as showed on the Figure.21

Table.9 Logic level translator module components

Number	Description	Company	Part number	Quantity
26	SPARKFUN LEVEL TRANSLATOR BREAKOUT - PCA9306	sparkfun	PCA9306	1
15	CONN HEADER VERT 40POS 2.54MM	Sullins	PREC040SABN-RC	1

After components mounting, use the functional schematic on the Figure.22 for signal wires soldering

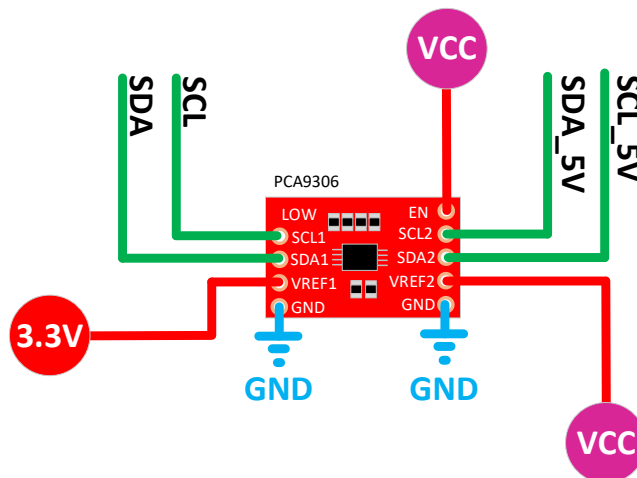


Figure. 22 Logic level translator module functional schematic connection

## 10. Raspberry Pi and 3G Modem

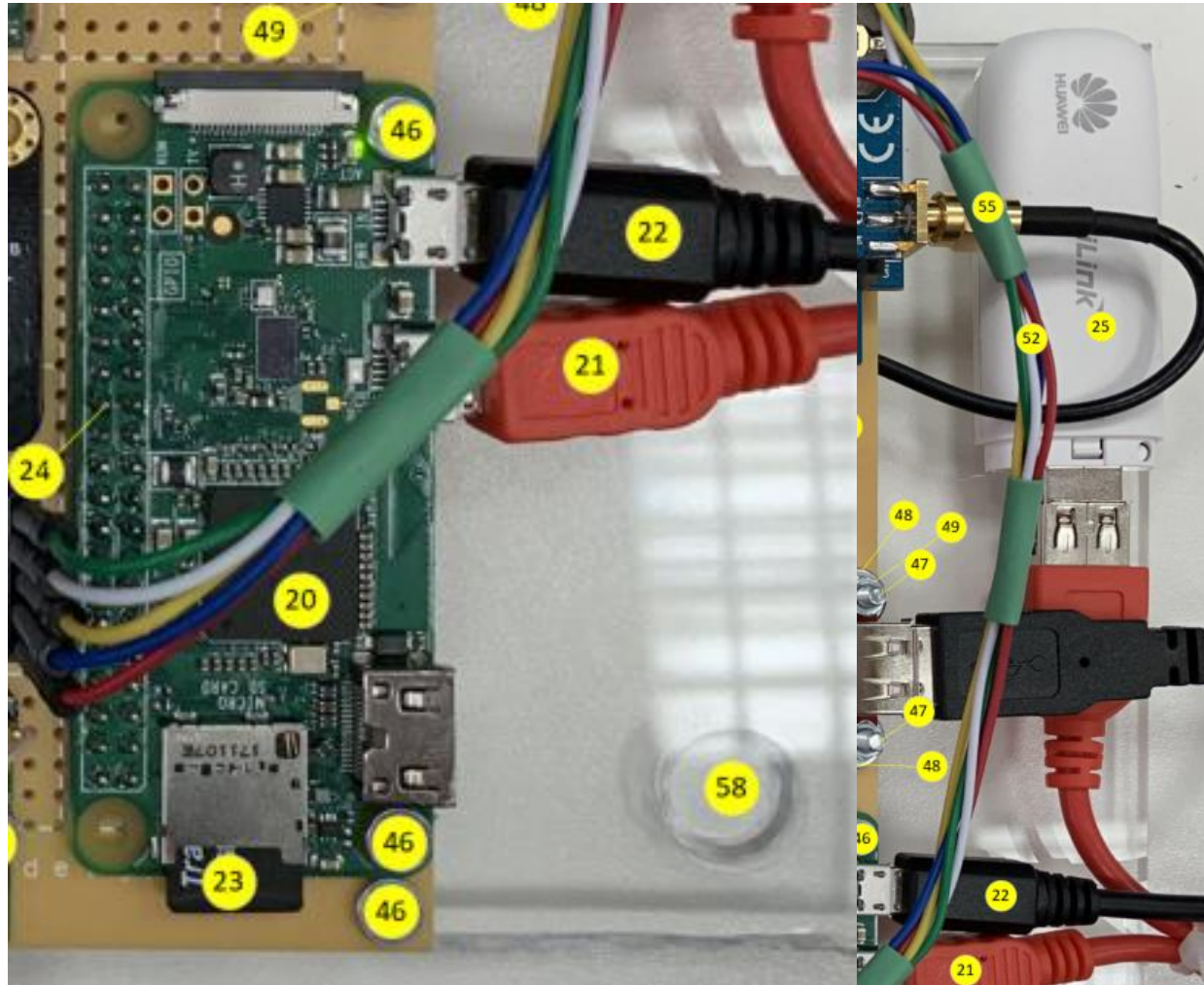


Figure. 23 Raspberry Pi and 3G modem ptototype view

All components in Table.7 mount and solder as showed on the Figure.23

Table.11 Raspberry Pi and 3G modem connection components

Number	Description	Company	Part number	Quantity
23	microSD Card with Adapter - 32GB (Class 10)	sparkfun	32GB MicroSD	1
24	CONN HEADER VERT 40POS 2.54MM	Amphenol ICC (FCI)	67997-240HLF	1
25	3G GSM modem Huawei E3531i-1	Huawei	E3531i-1	1
21	USB OTG Cable - Female A to Micro B - 5in	sparkfun	USB OTG Cable	1
22	Raspberry Pi micro-USB power cable	reichelt	AK67421-0.5	1
20	Raspberry Pi Zero W	sparkfun	Raspberry Pi Zero W	1

After components mounting, use the functional schematic on the Figure.24 for signal wires soldering



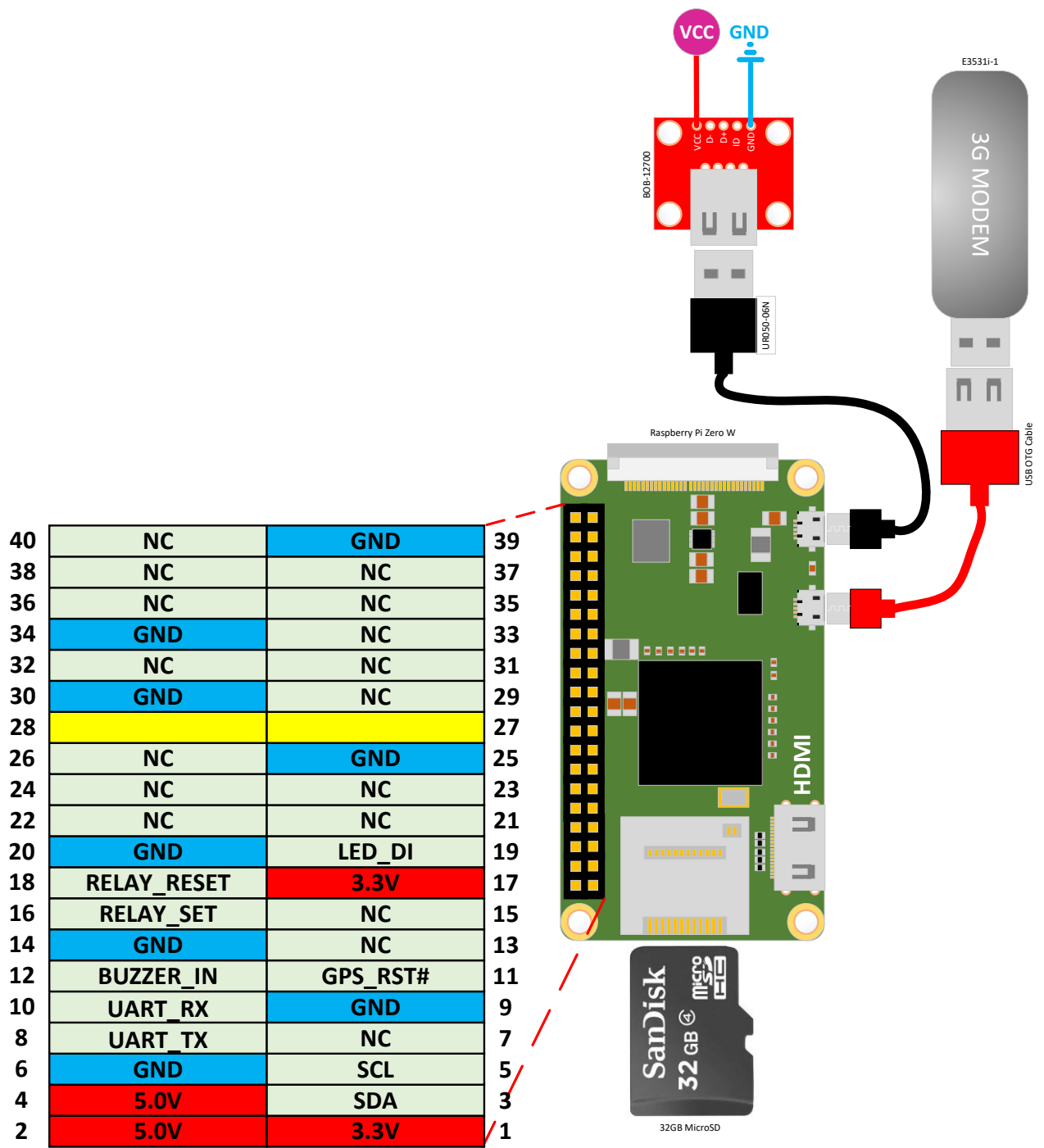


Figure. 24 Raspberry Pi and 3G functional schematic connection

Table. 12 Prototype components list

	Description	Manufacturer	Manufacturer PN	Link	Q-ty
1	AUDIO PIEZO INDICATOR 6-14V CHAS	CUI Inc.	CPE-267	<a href="#">Link</a>	1
2	DC DC CONVERTER 12V 1W	XP Power	ISE0512A	<a href="#">Link</a>	1
3	SOP-8 TO DIP-8 SMT ADAPTER	Chip Quik	IPC0142	<a href="#">Link</a>	1
4	MOSFET N-CH 60V 360MA TO-236AB	Nexperia USA Inc.	BSS138P,215	<a href="#">Link</a>	1
5	SOCKET ADAPTER SOT-23 TO 6DIP	Aries Electronics	LCQT-SOT23-6	<a href="#">Link</a>	3
6	CAP ALUM 2.2UF 20% 160V RADIAL	Nichicon	UPS2C2R2MED1TD	<a href="#">Link</a>	2
7	Isolated Module DC DC Converter 5V 3A 18V - 75V Input	CUI Inc.	PDQ15-Q48-S5-D	<a href="#">Link</a>	1
8	CAP ALUM 10UF 20% 16V RADIAL	Panasonic	ECA-1CM100I	<a href="#">Link</a>	1
9	ADS1115 16BIT ADC 4CH PROG GAIN	Adafruit	1085	<a href="#">Link</a>	1
10	RELAY GEN PURPOSE SPST 50A 5V	Panasonic	ADJH23005	<a href="#">Link</a>	1
11	X-NUCLEO-GNSS1A1	STMicroelectronics	X-NUCLEO-GNSS1A1	<a href="#">Link</a>	1
12	ADAPTER BOARD LIS2HH12 DIL24	STMicroelectronics	STEVAL-MKI164V1	<a href="#">Link</a>	1
13	CAP ALUM 220UF 20% 160V RADIAL	Nichicon	493-13277-3-ND	<a href="#">Link</a>	1
14	USB 2.0 Cable A Male to Micro B Male 0.50'	Tripp Lite	UR050-06N	<a href="#">Link</a>	2
15	CONN HEADER VERT 40POS 2.54MM	Sullins	PREC040SABN-RC	<a href="#">Link</a>	4
16	MOSFET N-CH 30V 5.8A SOT-23	Diodes Incorporated	DMN3404L-7	<a href="#">Link</a>	2
17	DIODE SCHOTTKY 20V 1A DO41	Micro Commercial Co	1N5817-TP	<a href="#">Link</a>	2
18	MP2636 Power Booster & Charger Module	DFRobot	DFR0446	<a href="#">Link</a>	1
19	BATTERY LITHIUM 3.7V 4.4AH	Adafruit	354	<a href="#">Link</a>	1
20	Raspberry Pi Zero W	sparkfun	Raspberry Pi Zero W	<a href="#">Link</a>	1
21	USB OTG Cable - Female A to Micro B - 5in	sparkfun	USB OTG Cable	<a href="#">Link</a>	1
22	Raspberry Pi micro-USB power cable	reichelt	AK67421-0.5	<a href="#">Link</a>	2
23	microSD Card with Adapter - 32GB (Class 10)	sparkfun	32GB MicroSD	<a href="#">Link</a>	1
24	CONN HEADER VERT 40POS 2.54MM	Amphenol ICC (FCI)	67997-240HLF	<a href="#">Link</a>	1
25	3G GSM modem Huawei E3531i-1	Huawei	E3531i-1	<a href="#">Link</a>	1
26	SPARKFUN LEVEL TRANSLATOR BREAKOUT - PCA9306	sparkfun	PCA9306	<a href="#">Link</a>	1
27	Gravity: Digital RGB LED Module	dfrobot	FR0605	<a href="#">Link</a>	1
28	SparkFun microB USB Breakout	sparkfun	BOB-12035	<a href="#">Link</a>	1
29	SparkFun USB Type A Female Breakout	sparkfun	BOB-12700	<a href="#">Link</a>	2
30	Slide Switch DPDT Through Hole	C&K	JS202011CQN	<a href="#">Link</a>	1
31	DC supply male plug	AMASS	AMASS XT30U-M	<a href="#">Link</a>	2
32	DC supply female plug	AMASS	AMASS XT30U-F	<a href="#">Link</a>	2
33	PMODUSBUART USB TO UART MODULE	Digilent, Inc.	410-212	<a href="#">Link</a>	1
34	BREADBOARD GENERAL PURPOSE PTH	SCI	PC-01LAM	<a href="#">Link</a>	1
35	Black colored power 16AWG lead cable	STÄUBLI	60.7031-21	<a href="#">Link</a>	1

36	Red colored power 16AWG lead cable	STÄUBLI	60.7031-22	<a href="#">Link</a>	1
37	RCY receptacle housing (for pin contact)	JTS	SYR-02T	<a href="#">Link</a>	1
38	RCY plug housing (for sokcet contact)	JTS	SYP-02T-1	<a href="#">Link</a>	1
39	RCY pin contact	JTS	SYM-001T-P0.6(N)	<a href="#">Link</a>	2
40	RCY socket contact	JTS	SYF-001T-P0.6(LF)(SN)	<a href="#">Link</a>	2
41	RES 2K OHM 1/4W 5% AXIAL	Stackpole	CF14JT2K00	<a href="#">Link</a>	1
42	RES 215K OHM 1/4W 1% AXIAL	Yageo	MFR-25FBF52-215K	<a href="#">Link</a>	3
43	RES 18K OHM 1/4W 1% AXIAL	Stackpole	RNMF14FTC18K0	<a href="#">Link</a>	2
44	RES 1M OHM 1/4W 1% AXIAL	Stackpole	RNF14FTD1M00	<a href="#">Link</a>	2
45	CAP FILM 0.015UF 5% 63VDC RADIAL	EPCOS (TDK)	B32529C0153J189	<a href="#">Link</a>	2
46	M3 Pan Head Machine Screw Phillips Drive Nylon	Würth Electronics Inc.	97790603111	<a href="#">Link</a>	16
47	M3 Pan Head Machine Screw Phillips Drive Nylon	Essentra Components	NMS-310	<a href="#">Link</a>	6
48	M3 Flat, Retaining Washer 0.055" (1.40mm) Thick Plastic	Essentra Components	015003000503	<a href="#">Link</a>	16
49	M3 Hex Nut 0.217" (5.50mm) Nylon	Würth Electronics Inc.	709940300	<a href="#">Link</a>	16
50	Hex Standoff Threaded M3 Nylon 0.394" (10.00mm) Natural	Keystone Electronics	'25510	<a href="#">Link</a>	4
51	uxcell AWG30 1000.7FT Breadboard Wrapping Wire	uxcell	AWG30	<a href="#">Link</a>	1
52	Jumper Wires Standard 7" M/M - 30 AWG (30 Pack)	sparkfun	Jumper Wires	<a href="#">Link</a>	2
53	Heavy Duty Mounting Tape Clear	Amazon	VHB	<a href="#">Link</a>	1
54	Multi-Purpose Cable Tie (100 Piece), 8", Black	TR	TR88302	<a href="#">Link</a>	1
55	HEATSHRINK 3/16 IN X 4FT BLACK	Alpha Wire	F221B3/16 BK100	<a href="#">Link</a>	1
56	HEATSHRINK 3/16" X 4' RED	Panduit Corp	HSTT19-48-Q2	<a href="#">Link</a>	1
57	TERM BLK 2P SIDE ENT 10.16MM PCB	Würth Electronics Inc.	691256610002	<a href="#">Link</a>	2
58	BUMPER CYLINDRICAL 0.5" DIA CLR	Essentra Components	RBS-6	<a href="#">Link</a>	4