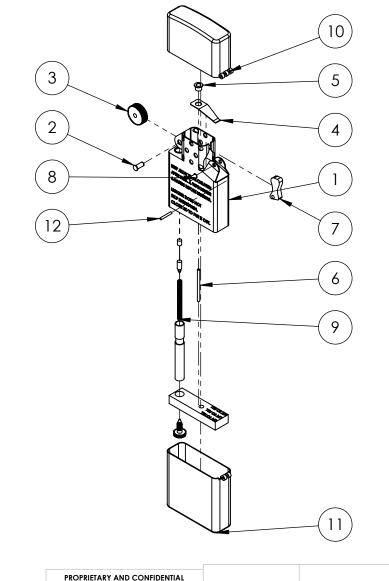


REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APPROVED	
	-	INITIAL RELEASE	12/16/2022	DTG	



В

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ZLSAP-101	INNER BODY	1
2	ZLSAP- 103	FLINT WHEEL RIVET	1
3	ZLSAP-102	FLINT WHEEL	1
4	ZLSAP-104	CAM SPRING	1
5	ZLSAP-108	EYELET	1
6	ZLSAP-107	WICK	1
7	ZLSAP-105	CAM	1
8	ZLSAP-106	CAM RIVET PIN	1
9	SA2	INNER BODY ASSEMBLY	1
10	ZLSAP-301	CASE LID	1
11	ZLSAP-302	BOTTOM COVER	1
12	ZLSAP-303	HINGE PIN	1
11	ZLSAP-302	BOTTOM COVER	1

	UNLESS OTHERWISE SPECIFIED:	
	DIMENSIONS ARE IN INCHES	DRAWN
	TOLERANCES: FRACTIONAL±1/16	CHECKED
	ANGULAR: MACH±.5 BEND ±1 TWO PLACE DECIMAL ±.03	ENG APPR.
	THREE PLACE DECIMAL ±.01	MFG APPR.
	INTERPRET GEOMETRIC	Q.A.
	TOLERANCING PER:	COMMENTS:
	MATERIAL	

NONE

DO NOT SCALE DRAWING

FINISH

USED ON

APPLICATION

TITLE: ZIPPO LIGHTER **ASSEMBLY**

DZ ELEMENTS

SIZE DWG. NO. REV ZLA-1 SHEET 1 OF 1

SCALE: 1:2 WT:

NAME

DTG

DATE

12/2/2022

NEXT ASSY

THE INFORMATION CONTAINED IN THIS

REPRODUCTION IN PART OR AS A WHOLE

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DZ ELEMENTS. ANY

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