



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	-	INITIAL RELEASE	12/16/2022	DTG

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ZLSAP-101	INNER BODY	1
2	ZLSAP- 103	FLINT WHEEL RIVET	1
3	ZLSAP-102	FLINT WHEEL	1
4	ZLSAP-104	CAM SPRING	1
5	ZLSAP-108	EYELET	1
6	ZLSAP-107	WICK	1
7	ZLSAP-105	CAM	1
8	ZLSAP-106	CAM RIVET PIN	1
9	SA2	INNER BODY ASSEMBLY	1
10	ZLSAP-301	CASE LID	1
11	ZLSAP-302	BOTTOM COVER	1
12	ZLSAP-303	HINGE PIN	1

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	DTG
TOLERANCES:		CHECKED	12/2/2022
FRACTIONAL ±1/16		ENG APPR.	
ANGULAR: MACH ±.5 BEND ±1		MFG APPR.	
TWO PLACE DECIMAL ±.03		Q.A.	
THREE PLACE DECIMAL ±.01		COMMENTS:	
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH			
NONE			
DO NOT SCALE DRAWING			

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NEXT ASSY	USED ON
APPLICATION	

DZ ELEMENTS			
TITLE:			
ZIPPO LIGHTER ASSEMBLY			
SIZE	DWG. NO.	REV	
A	ZLA-1	-	
SCALE: 1:2		WT:	SHEET 1 OF 1