

Parametric 3D CAD with OpenSCAD

or... Drawing 3D objects with code

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Install and start OpenSCAD

- Web site:
 - <http://www.openscad.org/>
- Manual:
 - http://en.wikibooks.org/wiki/OpenSCAD_User_Manual

Key features

- Parametric
 - Users of objects define dimensions and features
 - A single design can be realized for different uses
 - Designs can be adjusted to use available materials
- Coding not drawing
 - Algorithmic specification of complex shapes
 - e.g. teeth on a gear
 - Errors can be corrected by changing the code
 - Build new designs on shared materials
 - Not necessarily for everyone

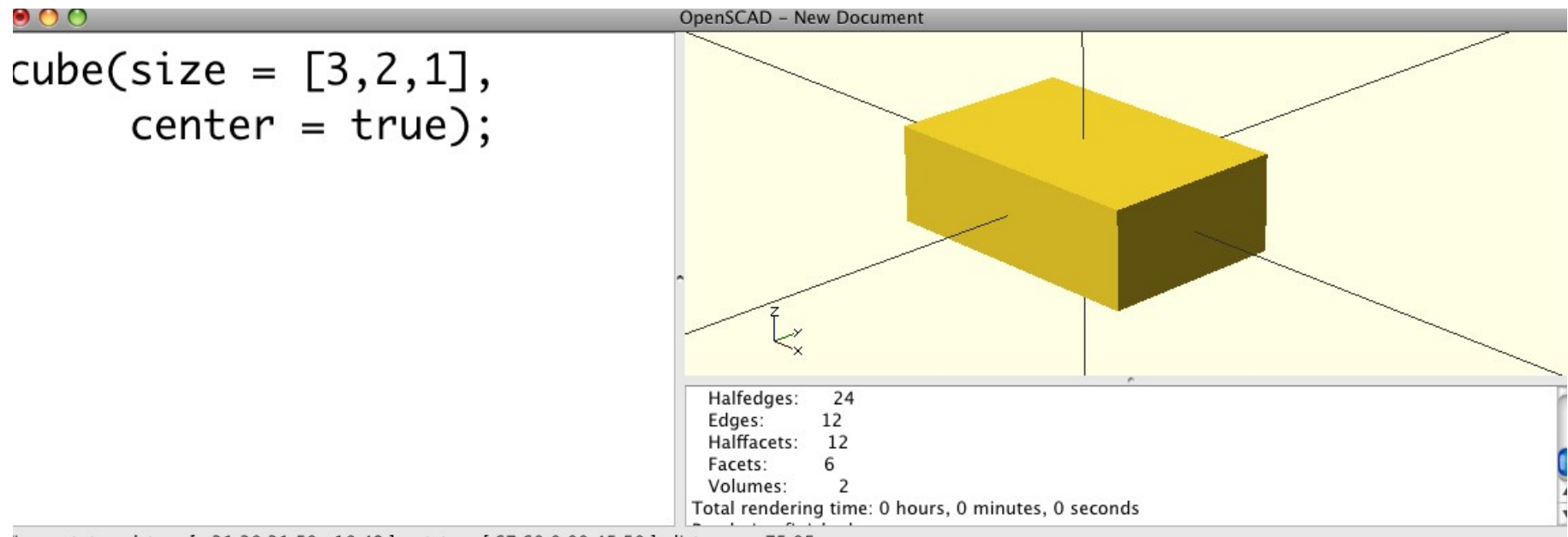
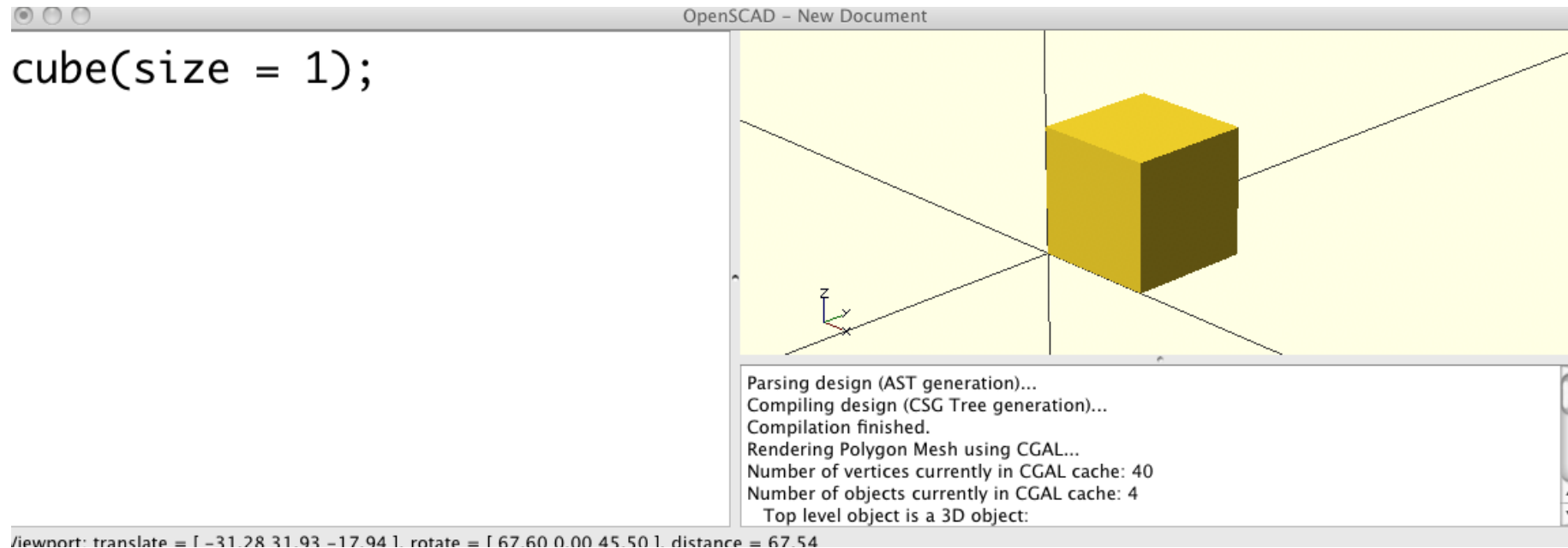
Viewport survival guide

- Quick display update: F5
- Full recompute and display update: F6
- View > Show axes: COMMAND/2
- Pan view:
 - Right-drag
- Zoom view:
 - Scroll-wheel, or “+”, “-”
- Change text size:
 - COMMAND/“+”, COMMAND/“-”

Primitive solid shapes

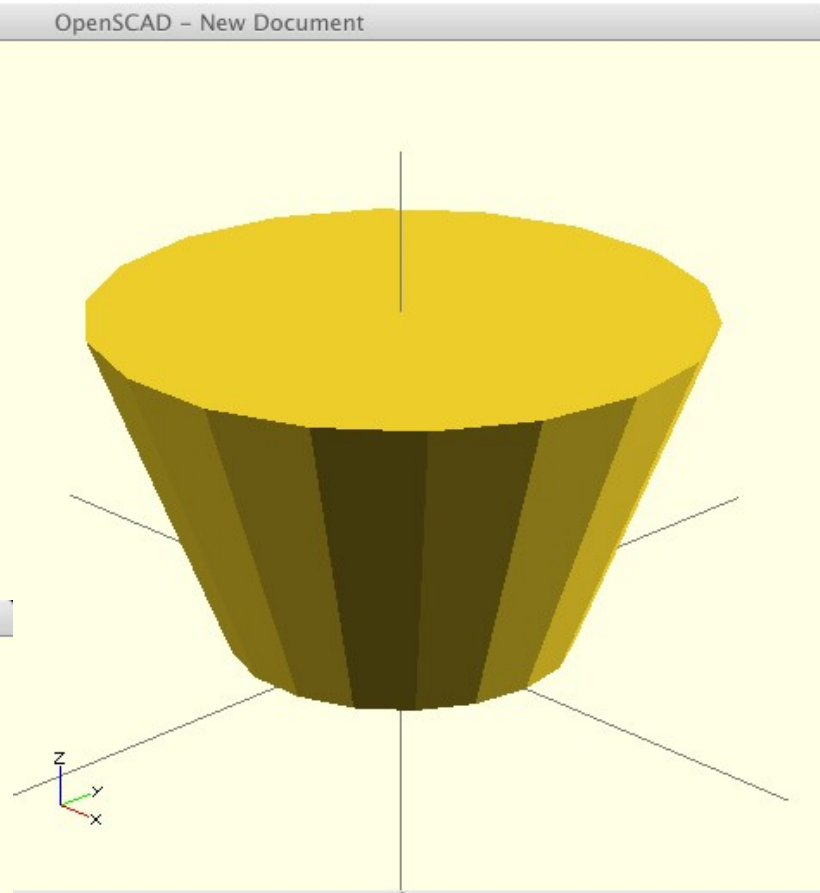
- Cube / cuboid
- Cylinder/cone
- Sphere
- *Also, general polyhedron and extruded -D shapes are possible, but I won't go into that.*

Cube / cuboid



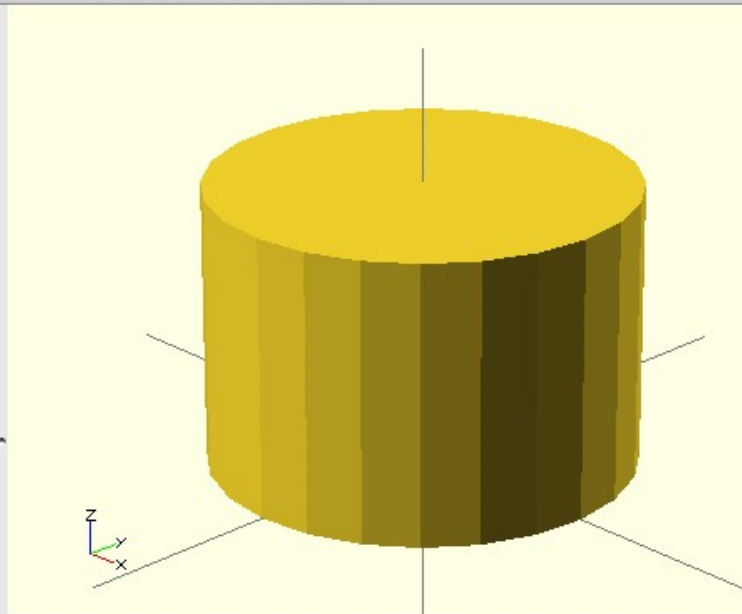
Cylinder and cone

```
cylinder(  
  h = 20,  
  r1 = 10,  
  r2 = 18,  
  $fa= 20);
```



Number of vertices currently in CGAL cache: 120
Number of objects currently in CGAL cache: 25
Top level object is a 3D object:
Simple: yes
Valid: yes
Vertices: 36
Halfedges: 140
Edges: 70
Half facets: 72
Facets: 36
Volumes: 2
Total rendering time: 0 hours, 0 minutes, 0 seconds
Rendering finished.

```
cylinder(  
  h = 20,  
  r = 15,  
  $fs= 2);
```



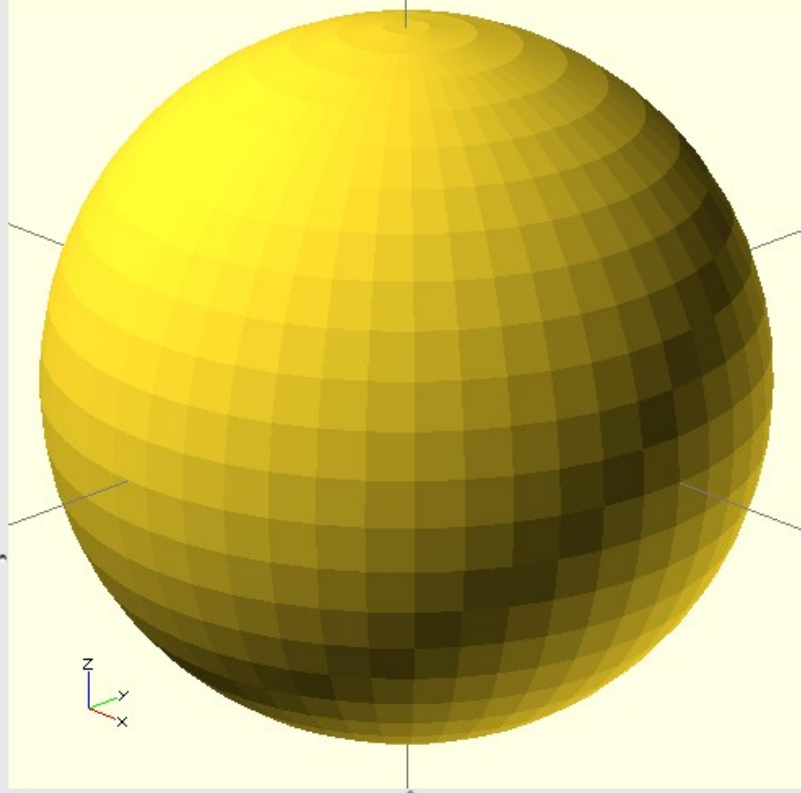
Number of vertices currently in CGAL cache: 31
Top level object is a 3D object:
Simple: yes
Valid: yes
Vertices: 48
Halfedges: 144
Edges: 72
Half facets: 52
Facets: 26

Viewport: translate = [-34.40 33.89 -9.21], rotate = [67.60 0.00 45.50], distance = 295.25

Sphere

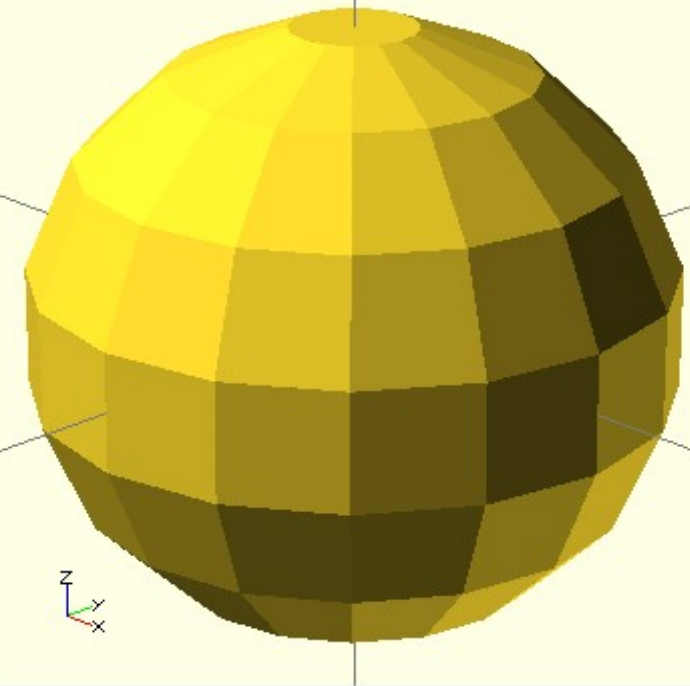
```
sphere(r = 5);
```

```
sphere(  
  r = 5,  
  $fn=50);
```



Number of vertices currently in CGAL cache: 950
Number of objects currently in CGAL cache: 15
Top level object is a 3D object:
Simple: yes
Valid: yes
Vertices: 1250
Halfedges: 7204
Edges: 3602
Halfacets: 4708
Facets: 2354
Volumes: 2
Total rendering time: 0 hours, 0 minutes, 4 seconds
Rendering finished.

Viewport: translate = [-31.67 31.20 -18.49], rotate = [67.60 0.00 45.50], distance = 102.95

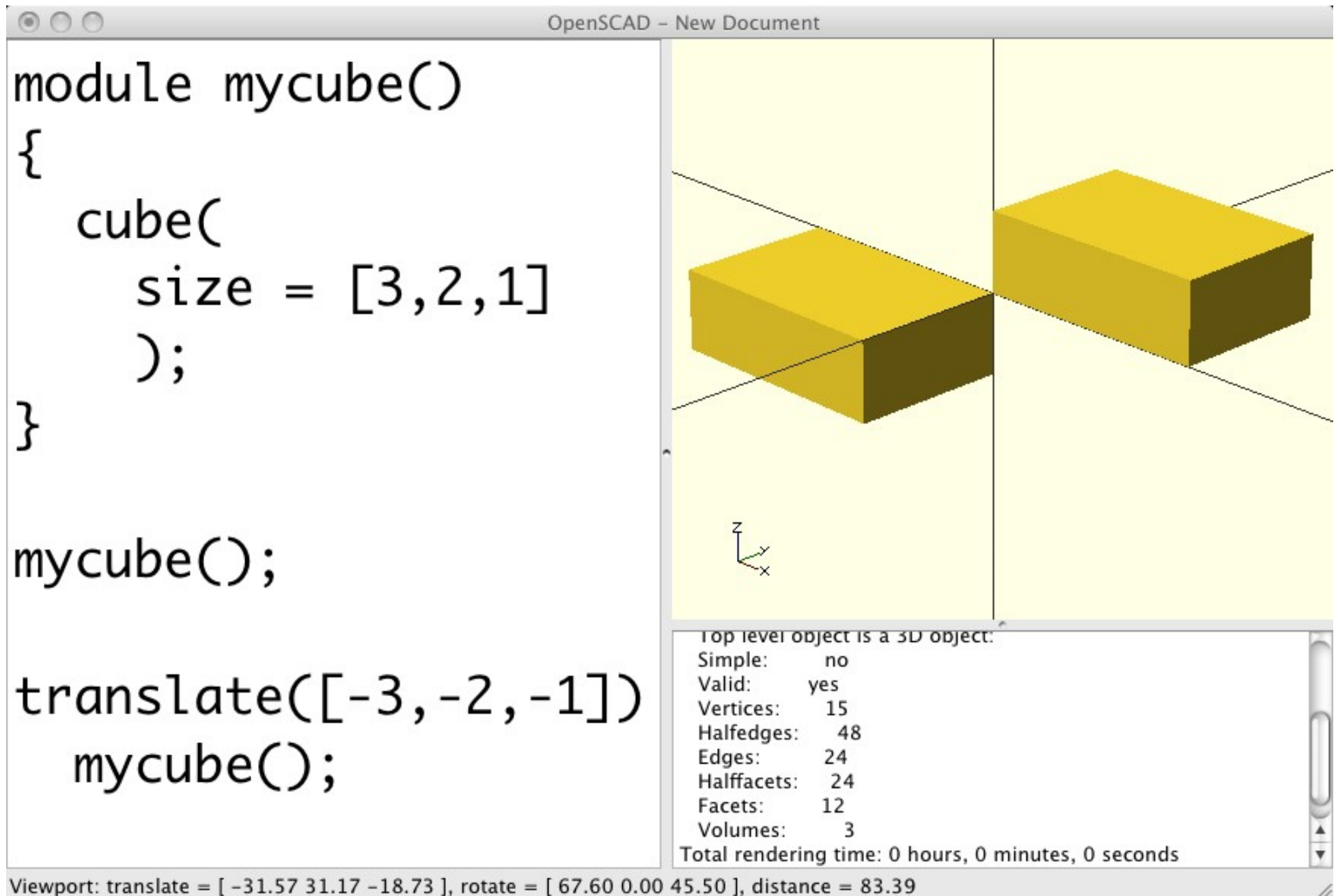


Valid: yes
Vertices: 128
Halfedges: 672
Edges: 336
Halfacets: 420
Facets: 210
Volumes: 2
Total rendering time: 0 hours, 0 minutes, 0 seconds
Rendering finished.

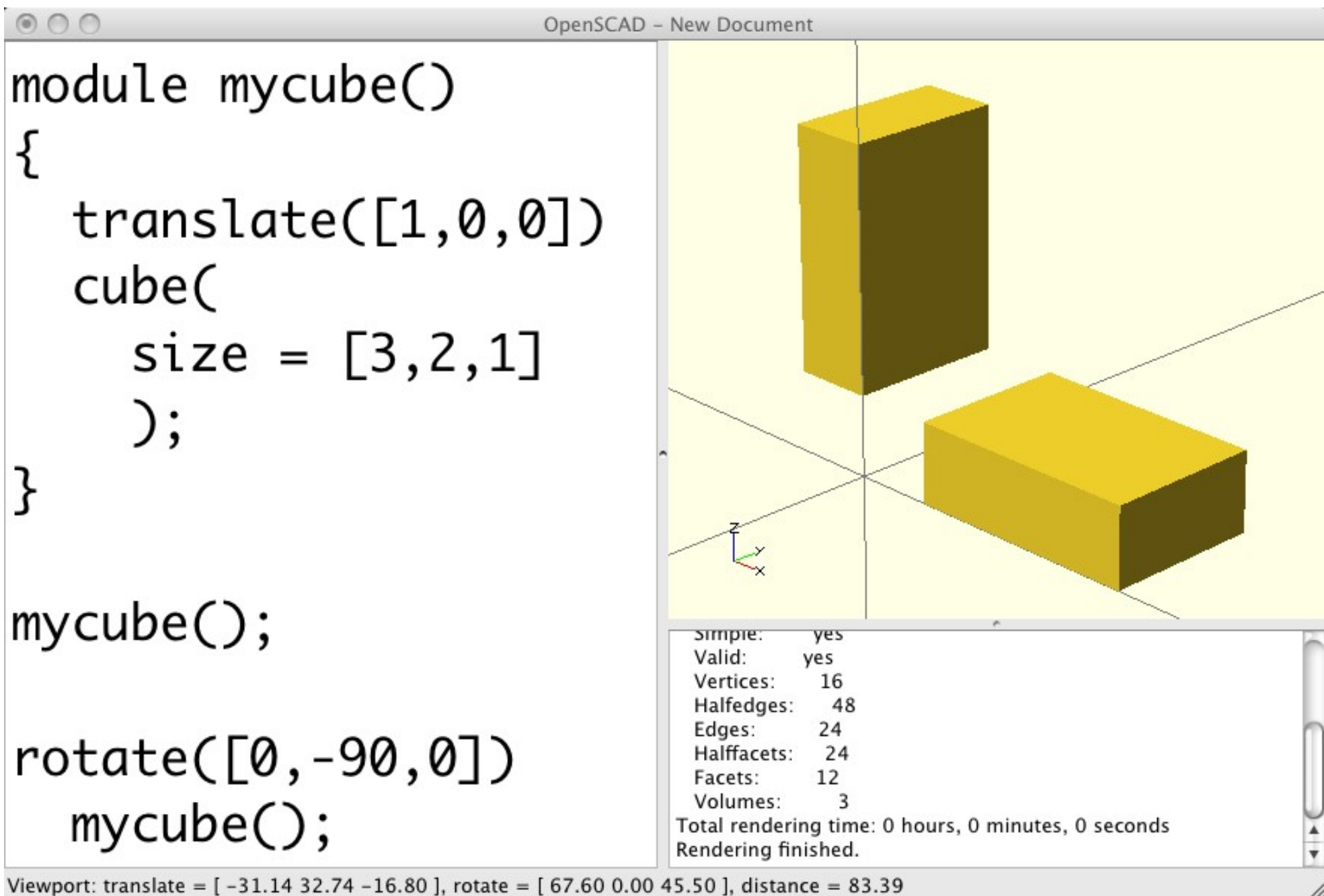
Transformations

- Translate (move)
- Rotate

Translate



Rotate



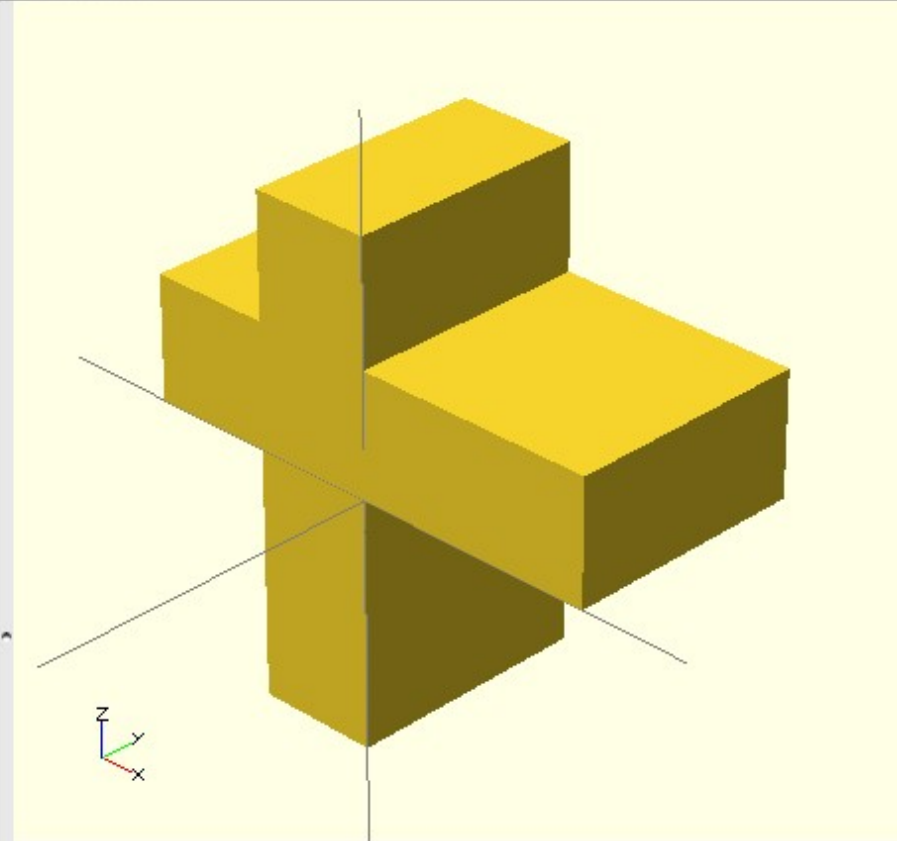
Constructive Solid Geometry (CSG)

- Like 3D Venn Diagrams
- Boolean combinations of 3D objects
- Union
- Intersection
- Difference

Union

```
module mycube()
{
    translate([-2,0,0])
    cube( size=[4,2,1] );
}

union()
{
    mycube();
    rotate([0,-90,0])
    mycube();
}
```

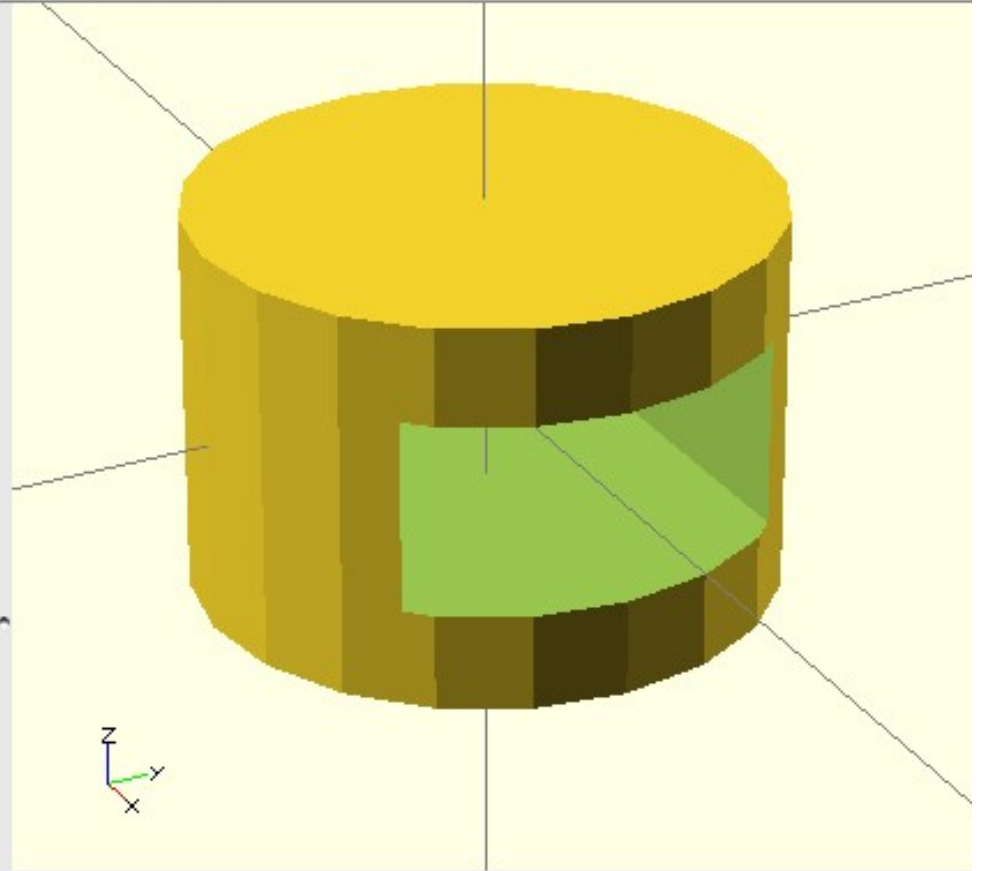


Number of vertices currently in CGAL cache: 80
Number of objects currently in CGAL cache: 6
Top level object is a 3D object:
Simple: yes
Valid: yes
Vertices: 24
Halfedges: 72
Edges: 36
Halffacets: 28
Facets: 14
Volumes: 2
Total rendering time: 0 hours, 0 minutes, 0 seconds
Rendering finished.

Viewport: translate = [0.25 0.62 0.47], rotate = [60.60 0.00 44.30], distance = 29.07

Difference

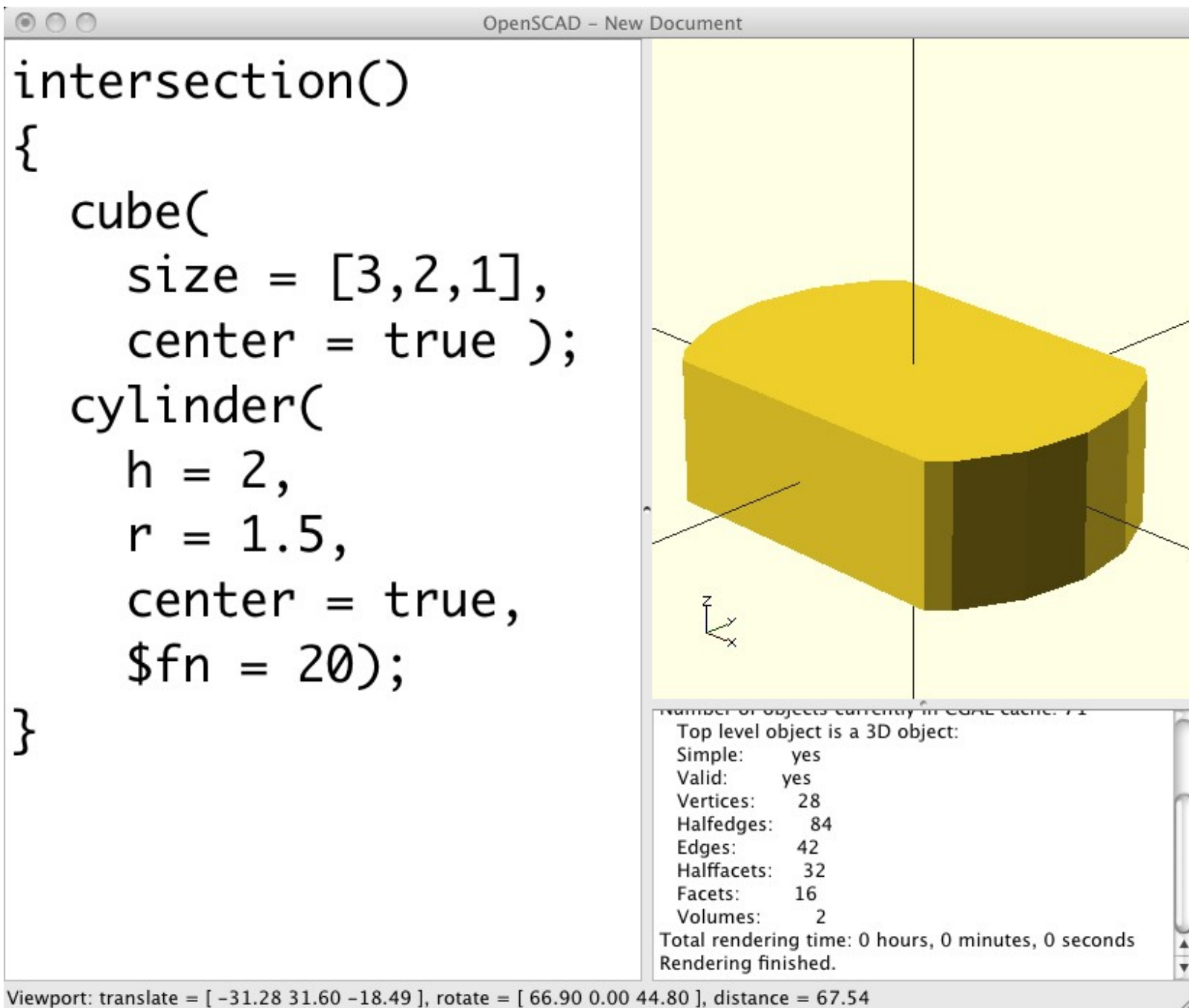
```
difference()  
{  
  cylinder(  
    h = 2,  
    r = 1.5,  
    center = true,  
    $fn = 20);  
  cube(  
    size = [3,2,1],  
    center = true );  
}
```



Number of objects currently in CORE cache: 75
Top level object is a 3D object:
Simple: yes
Valid: yes
Vertices: 68
Halfedges: 204
Edges: 102
Halffacets: 68
Facets: 34
Volumes: 2

Viewport: translate = [-35.64 18.20 -20.33], rotate = [63.40 0.00 63.00], distance = 67.54

Intersection



The gotcha: non-manifold shapes

- Avoid Boolean combinations with co-incident surfaces
- These result in zero-thickness boundaries between objects, which computers cannot reliably represent
- UNION/DIFFERENCE objects should overlap
- See also: <http://reprap.org/wiki/Aol>

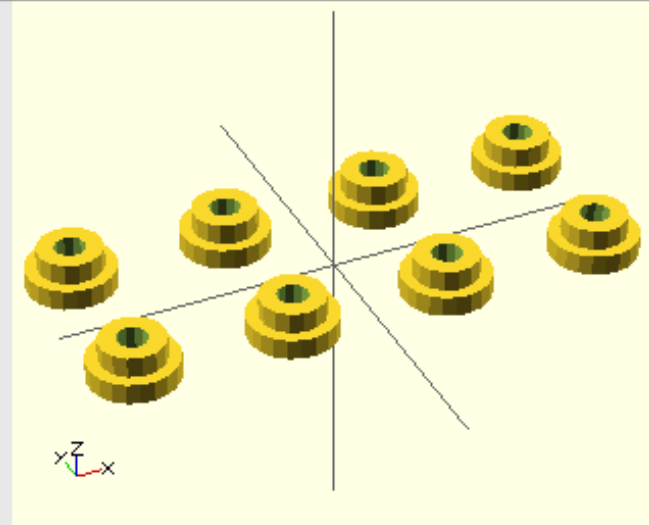
A very simple design

```
OpenSCAD - springseat.scad

// Single object
module springseat(od, id, boltd, totalh, flangeh)
{
    or = od/2;
    ir = id/2;
    br = boltd/2;
    difference()
    {
        union() {
            cylinder(r=ir, h=totalh);
            cylinder(r=or, h=flangeh);
        }
        translate([0,0,-6]) {
            cylinder(r=br, h=totalh+10, $fn=12);
        }
    }
}

// Main object array:
outerd = 13;
innerd = 9.5;
holed = 4.5; // +0.5 for M4 bolt
totalh = 6;
endh = 3;

// Implicit union of all objects
pitch = outerd+10;
for (x = [-1.5*pitch,-0.5*pitch,0.5*pitch,1.5*pitch]) {
    for (y = [-0.5*pitch,0.5*pitch]) {
        translate([x,y,0]) {
            springseat(outerd, innerd, holed, totalh, endh);
        }
    }
}
```



Parsing design (AST generation)...

Compiling design (CSG Tree generation)...

Compilation finished.

Rendering Polygon Mesh using CGAL...

Number of vertices currently in CGAL cache: 8669

Number of objects currently in CGAL cache: 94

Top level object is a 3D object:

Simple:	yes
Valid:	yes
Vertices:	768
Halfedges:	2304
Edges:	1152
Halffacets:	816
Facets:	408
Volumes:	9

Total rendering time: 0 hours, 0 minutes, 9 seconds

Rendering finished.

Viewport: translate = [0.00 0.00 0.00], rotate = [55.00 0.00 335.00], distance = 405.00

<http://pif3d.googlecode.com/hg/Objects/SpringSeat/springseat.scad>

Making it real...

OpenSCAD - box_and_lid.scad

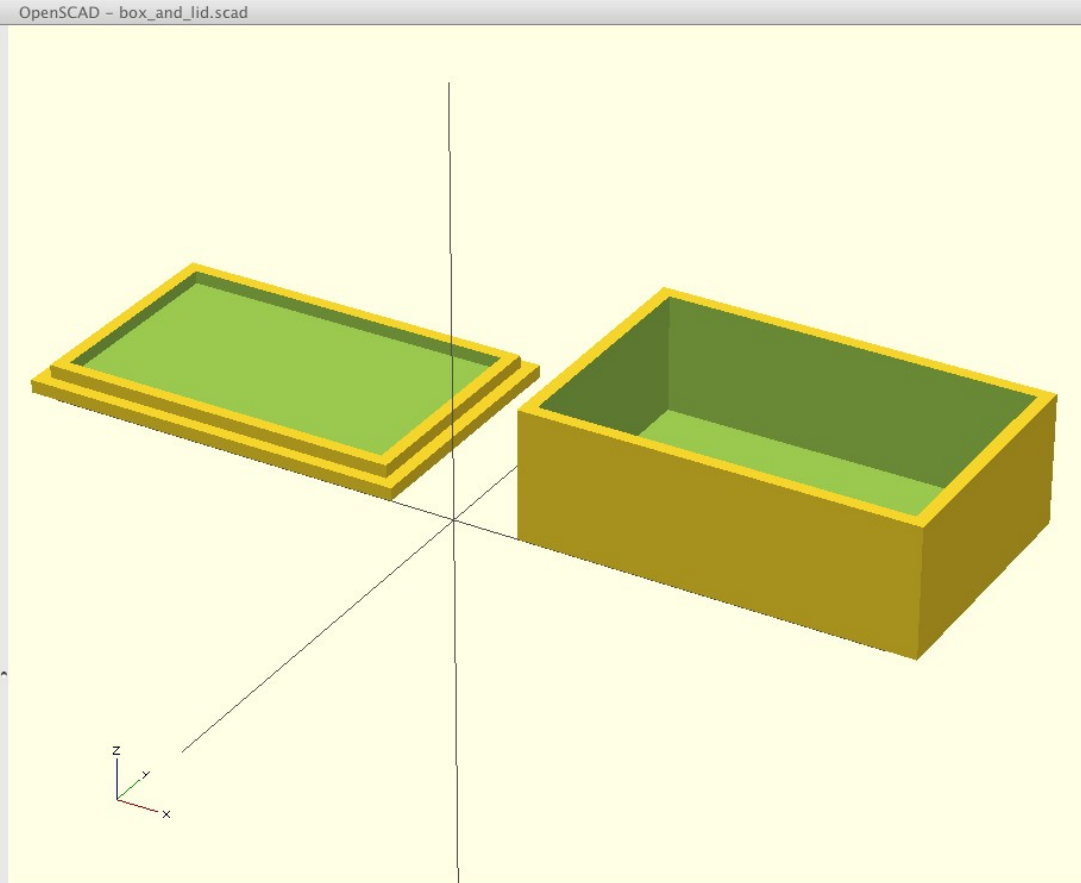
```
module box(l, w, h, t)
{
  t2 = t * 2;
  difference()
  {
    cube( size=[l,w,h] );
    translate([t,t,t])
      cube( size=[l-t2, w-t2, h-t] );
  }
}

module lid(l, w, t)
{
  t2 = t * 2;
  t4 = t * 4;
  difference()
  {
    union()
    {
      cube( size=[l, w, t] );
      translate( [t, t, t*0.5] )
        cube( size=[l-t2, w-t2, t*1.5] );
    }
    translate( [t2, t2, t] )
      cube( size=[l-t4, w-t4, t2] );
  }
}

module support(dl, dw, h, od, id)
{
  // TBD: PCB support posts
}

module case()
{
  // TBD: case with PCB and lid attachment supports
}

// Try it out
l = 30; // Length
w = 20; // Width
h = 10; // Height
t = 1; // Wall thickness
s = 5; // Spacing
translate([s,0,0])
  box(l, w, h, t);
translate([-s-l, 0, 0])
  lid(l, w, t);
```



Parsing design (AST generation)...
Compiling design (CSG Tree generation)...
Compilation finished.
Rendering Polygon Mesh using CGAL...
Number of vertices currently in CGAL cache: 1030
Number of objects currently in CGAL cache: 66
Top level object is a 3D object:
Simple: yes
Valid: yes
Vertices: 40
Halfedges: 120
Edges: 60
Halfacets: 54
Facets: 27
Volumes: 3
Total rendering time: 0 hours, 0 minutes, 0 seconds
Rendering finished.

Viewport: translate = [4.03 6.02 3.22], rotate = [59.90 0.00 30.30], distance = 328.05

Sources

- Slides:

<http://pif3d.googlecode.com/hg/Presentations/20111025-OpenSCAD.odp>

<http://pif3d.googlecode.com/hg/Presentations/20111025-OpenSCAD.pdf>

- Spring seat design:

<http://pif3d.googlecode.com/hg/Objects/SpringSeat/springseat.scad>

- Electronics case design:

http://pif3d.googlecode.com/hg/Objects/ElectronicsCase/box_and_lid.scad