

System Level									Cell/Station Level															
Design Driver					Layout				Processes						Enablers									
D1	D2	D3	D4	D5	D6	D7	D8	D9	D10	D11	D12	D13	D14	D15	D16	D17	D18	D19	D20	D21	D22	D23	D24	D25
Primary driver	Product size	Production Volume	Degree of variety	Manufacturing Paradigm	Production Location	System Shape	Level of Automation	Flow Direction	Core	Position	Category	Family	Class	Sub-class	Position	Structure	Sourcing	Category	Type	First characteristic	Second characteristic	Third characteristic	Fourth characteristic	Fifth characteristic