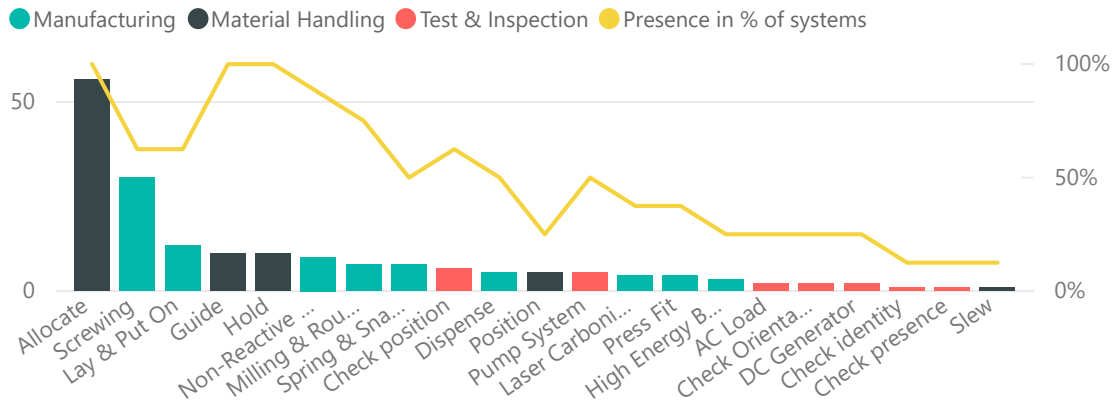
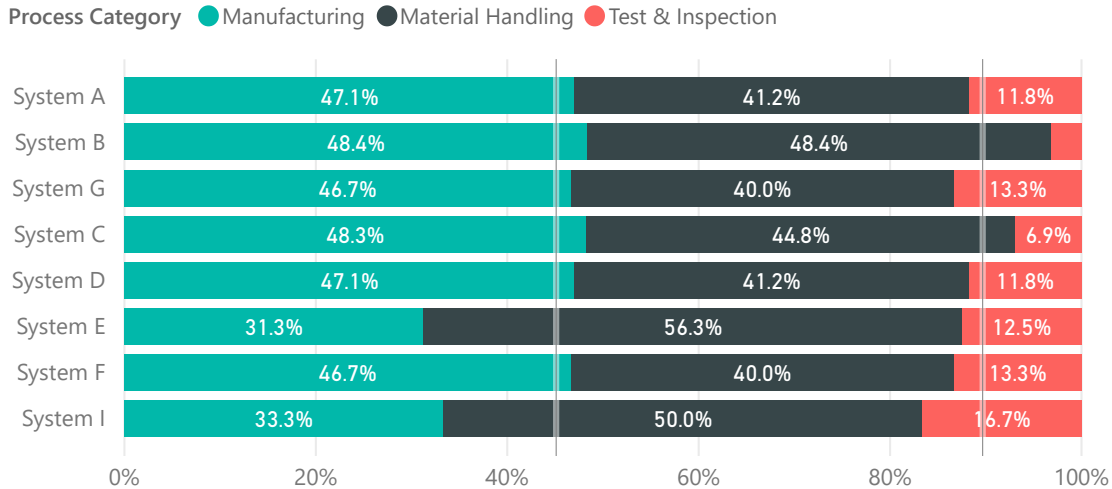


Count of Process Subclass Instances by Category



Ratio of Process Categories by System ID



Product ...

- Large
- Medium
- Small

Production Volume

- High
- Low
- Medium

Enabler Type	Count	Line ID	Process
Manual	13	System A	Screwing
Manual	12	System A	Allocate
Manual	10	System B	Allocate
Manual	10	System C	Allocate
Manual	7	System B	Screwing
Manual	5	System C	Screwing
Manipulator	4	System E	Position
Manual	4	System B	Spring & Snap fit
Manual	4	System G	Allocate
Manual	4	System I	Allocate
Robot	4	System G	Allocate
Manual	3	System I	Screwing
Robot	3	System D	Allocate
Robot	3	System D	Lay & Put On
Total	173		