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Zeichnungs-Nr. : CN132081-3000 HL li Kunde/Maschinennummer: VW

Prüfer : LJX Name : Schiebemuffe

Auftr./Serien Nr.: P5-323105 Bearbeitungszustand :

Maschinen-ID : Neue ZWL Dateiname : CN132081-3000 HL li

Bemerkung : OBH 311 255 G

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|-------|----------------|---|-------|------------|-----------------|-------------|-------------|----------|---------------|
| Nr. | Funktion | Name | SY | Istmaß | Nennmaß | o.Tol. | u.Tol. | Abw. | Bew. |
| | | | | mm/GRAD | mm/GRAD | mm/GRAD | mm/GRAD | mm/GRAD | mm/GRAD |
| ====: | ' ========= | ' ============= | ===== | ========== | ' :========= | -======== | ========= | :======= | ======= |
| 3 | Scan1(54, | 44.85000) | | | | | | | |
| _ | | | | | | | i | | |
| 3 | ABSTAND | M14 | xyz | 0.01875 | 0.00000 | 0.10000 | 0.00000 | 0.01875 | |
| J | | | 2512 | 0.01075 | 0.00000 | 0.10000 | 0.00000 | 0.01075 | |
| 2 | WINKEL | M22 | lw l | 119.67223 | 120.00000 | 1 00000 | -1.00000 | -0.32777 | |
| 3 | MINKEL | 1422 | W | 119.07223 | 120.00000 | 1.00000 | -1.00000 | -0.32/// | _ |
| 2 | WINKEL | MOT limber | W | 5.06986 | 5.00000 | 0.50000 | -0.50000 | 0.06986 | |
| 3 | WINKEL | M27_links | I WI | 5.00900 | 5.00000 | 0.50000 | -0.50000 | 0.06986 | + |
| | | l l l l l l l l l l l l l l l l l l l | | 5 05000 | 5 00000 | ا ۔ ۔ ۔ ۔ ا | ا ۔ ۔ ۔ ۔ ا | 0.05005 | |
| 3 | WINKEL | M27_rechts | W | 5.25027 | 5.00000 | 0.50000 | -0.50000 | 0.25027 | +++ |
| | | | | | | ļ | ļ | | |
| 3 | ABSTAND | M28_links | XYZ | 0.26190 | 0.26500 | 0.04500 | -0.04500 | -0.00310 | - |
| | | | | | | | | | |
| 3 | ABSTAND | M28_rechts | XYZ | 0.27988 | 0.26500 | 0.04500 | -0.04500 | 0.01488 | ++ |
| | | | | | | | ļ | | |
| 3 | ABSTAND | M31_links | XYZ | 5.68631 | 5.85000 | 0.25000 | -0.25000 | -0.16369 | |
| | | | | | | | | | |
| 3 | ABSTAND | M31_rechts | XYZ | 5.71704 | 5.85000 | 0.25000 | -0.25000 | -0.13296 | |
| | | | | | | | | | |
| 3 | WINKEL | M33_links | W | 16.29803 | 15.50000 | 2.50000 | -2.50000 | 0.79803 | ++ |
| | | | | | | | | | |
| 3 | WINKEL | M33_rechts | W | 15.93198 | 15.50000 | 2.50000 | -2.50000 | 0.43198 | + |
| | | | | | | | | | |
| 3 | FORMABW | M36 links | L | 0.00264 | 0.00000 | 0.01000 | 0.00000 | 0.00264 | |
| | | _ | | | j | j | ĺ | | |
| 3 | FORMABW | M36 rechts | L I | 0.00137 | 0.00000 | 0.01000 | 0.00000 | 0.00137 | |
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