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Prog.Nr.: W	ST0415_11 3		P26		Prüfer:	MCM		Datum: 08.05.2024 23:53			
Benennung:		chiebemuffe			Zähnezahl z -54				Zahmbreite b 4.2mm		
		CN132081-3000 HL li							ProfPrüfber. La 3.5		3.56mm
		P1-322063			Eingriffswinkel 20°				FlnkPrüfber. Lß		2.1mm
Kunde/Masch.	Nr.: V	W			Schrägungs	winkel		5/-5°	AuswAn	ang Ml	21.42mm
Messplatz:					Grundkreis	-Ø db	81.	1894mm	Taster Ø		(#6)1mm
Zustand :	e	- 0			Grundschr.	winkel		0°	Pr.verscl	n.F. x	-1.491
	[			^18 .							
			links	₹ . 2	P	ROFIL			rechts		: : : : <del>-</del>
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Vb10:1	-:::	1	) .	<b>4</b> .			:: :::;}	)   : : : :		: : : X : : : :	
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Fuß									-		
		3 7.	1.9	1		Zahn			19	37	
	Me	sswert	$[\mu m]Qua$	lität	zul.	Wert Qu		Mes	swert	$[\mu \text{m}] \text{Qual}$	ität
fΗαm	9.1			3.8				3.9			2.0
fHαm fHα	9.1	10.1	6.7	10.5	0/14		8	3.1	8.4	10.1	2.0
	9.1	13.5	6.7	10.5	0/14	0/14 30	12	3.1 2.9	12.3	10.1	2.0
fΗα	9.1		6.7	10.5			12	3.1		10.1	2.0
fHα Fα	9.1	13.5	6.7	10.5			12	3.1 2.9	12.3	10.1	2.0
fHα Fα		13.5	6.7	10.5	30		12	3.1 2.9	12.3	10.1 21.0 13.1	
fHα Fα ffα	9.1	13.5	6.7 9.7 8.4	10.5	30	30	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	2.0
fHα Fα		13.5	6.7 9.7 8.4	10.5	30	30	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	
fHα Fα ffα		13.5	6.7 9.7 8.4	10.5	30	30	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	
fHα Fα ffα		13.5	6.7 9.7 8.4	10.5	30	30	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	
fHα Fα ffα		13.5	6.7 9.7 8.4	10.5	30	30	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	
fHα Fα ffα oben		13.5	6.7 9.7 8.4	10.5	30	30 KENLIN	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	
fHα Fα ffα oben		13.5	6.7 9.7 8.4	10.5	30	30	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	
fHα Fα ffα oben		13.5	6.7 9.7 8.4	10.5	30	30 KENLIN	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	
fHα Fα ffα oben		13.5	6.7 9.7 8.4	10.5	30	30 KENLIN	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	
fHα Fα ffα oben		13.5	6.7 9.7 8.4	10.5	30	30 KENLIN	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	
fHα Fα ffα oben		13.5	6.7 9.7 8.4	10.5	30	30 KENLIN	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	+
fHα Fα ffα oben		13.5	6.7 9.7 8.4	10.5	30	30 KENLIN	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	+
fHα Fα ffα oben Va500:1		13.5	6.7 9.7 8.4	10.5	30	30 KENLIN	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	+
fHα Fα ffα oben		13.5	6.7 9.7 8.4	10.5	30	30 KENLIN	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	+
fHα Fα ffα oben Va500:1		13.5	6.7 9.7 8.4	10.5	30	30  KENL IN  4 200  2 400	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	+
fHα Fα ffα oben Va500:1		13.5	6.7 9.7 8.4	10.5	30	30  KENLIN  - 4 200	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	+
fHα Fα ffα oben Va500:1		13.5	6.7 9.7 8.4	10.5	30	30  KENL IN  4 200  2 400	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	+
fHα Fα ffα  oben  Va500:1  Vb10:1		13.5	6.7 9.7 8.4	10.5	30	30  KENL IN  4 200  2 400	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	+
fHα Fα ffα  oben  Va500:1  Vb10:1		13.5	6.7 9.7 8.4	10.5	30	30  KENL IN  4 200  2 400	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	+
fHα Fα ffα  oben  Va500:1  Vb10:1		13.5	6.7 9.7 8.4	10.5	30	30  KENL IN  4 200  2 400	12	3.1 2.9 7.4	12.3	10.1 21.0 13.1	+
fHα Fα ffα  oben  Va500:1  Vb10:1		13.5	6.7 9.7 8.4 links	10.5	FLAN	30  KENLIN  4 200  - 2 400  - 0 500 - 0 000	12	3.1 2.9 7.4	rechts	10.1 21.0 13.1	+
fHα Fα ffα  oben  Va500:1  Vb10:1  vb10:1	- +	13.5	6.7 9.7 8.4 links	10.5	FLAN	30  KENL IN  4 200  2 400		3.1 2.9 7.4 VDI	12.3	10.1 21.0 13.1	+ =
fHα Fα ffα  oben  Va500:1  Vb10:1  vb10:1  thβ mm h unten N:Lβ fhβm		13.5	6.7 9.7 8.4 links	10.5	FLAN	30  KENL IN  - 4 200  - 2 400  - 0 500  - 0 300  - 0 000  Zahn	E	3.1 2.9 7.4 VDI:	12.3 6.7	10.1 21.0 13.1	+
fHα Fα ffα  oben  Va500:1  Vb10:1  vb10:1  thβ fhβm fhβ	- +	13.5	6.7 9.7 8.4 links	10.5	FLAN	30  KENLIN  4 200  - 2 400  - 0 500 - 0 000	E :	3.1 2.9 7.4 VDI	12.3 6.7 rechts	10.1 21.0 13.1	+ =
fHα Fα ffα  oben  Va500:1  Vb10:1  vb10:1  thβ mm h unten N:Lβ fhβm	- +	13.5	6.7 9.7 8.4 links	10.5	FLAN	30  KENL IN  - 4 200  - 2 400  - 0 500  - 0 300  - 0 000  Zahn	E	3.1 2.9 7.4 VDI:	12.3 6.7	10.1 21.0 13.1	+ -

Stirnrad Profil/Flankenlinie