
Zeichnungs-Nr. : CN132081-3000 HL li

Name : Schiebemuffe

Bearbeitungszustand :

Kunde/Maschinennummer: VW

Auftr./Serien Nr.: P6-323186

Prüfer : CH

Maschinen-ID : Neue ZWL Dateiname : CN132081-3000 HL li

Bemerkung : OBH 311 255 G

| ===== | | ======================================= | | | | | .======= | | |
|-------|-----------|---|-----------|-----------|-----------|---------|----------|---------------|---------|
| Nr. | Funktion | Name | SY | Istmaß | Nennmaß | o.Tol. | u.Tol. | Abw. | Bew. |
| | | | | mm/GRAD | mm/GRAD | mm/GRAD | mm/GRAD | mm/GRAD | mm/GRAD |
| ==== | ======= | ======================================= | ==== | | | | | | |
| 3 | Scan1(54, | 44.85000) | | | | | | | |
| | | | | | | | j | | |
| 3 | ABSTAND | M14 | XYZ | 0.00883 | 0.00000 | 0.10000 | 0.00000 | 0.00883 | |
| | | | | | | | | | |
| 3 | WINKEL | M22 | w i | 119.83047 | 120.00000 | 1.00000 | -1.00000 | -0.16953 | _ |
| _ | | | '' | 113.03017 | 120.00000 | 1.00000 | 1.00000 | 0.10333 | |
| 3 | WINKEL | M27 links | w | 5.01727 | 5.00000 | 0.50000 | -0.50000 | 0.01727 | _ |
| J | | | ** | 3.01727 | 3.00000 | 0.30000 | 0.50000 | 0.01/2/ | |
| 2 | WINKEL | M27 rechts | lw l | 5.14473 | 5.00000 | 0 50000 | -0.50000 | 0.14473 | ++ |
| ی | | Hz/_leches | W | J.144/3 | 3.00000 | 0.50000 | -0.30000 | 0.144/5 | TT |
| 2 | ABSTAND | MOO] desire | ı XYZ | 0.25645 | 0.26500 | 0.04500 | -0.04500 | -0.00855 | |
| 3 | ABSTAND | M28_links | XYZ | 0.25645 | 0.26500 | 0.04500 | -0.04500 | -0.00855 | - |
| _ | | l l l l l l l l l l l l l l l l l l l | | | 0.06500 | 0 04500 | ا | 0 01604 | |
| 3 | ABSTAND | M28_rechts | XYZ | 0.28134 | 0.26500 | 0.04500 | -0.04500 | 0.01634 | ++ |
| _ | | | | | | | | | |
| 3 | ABSTAND | M31_links | XYZ | 5.95430 | 5.85000 | 0.25000 | -0.25000 | 0.10430 | ++ |
| | | | | | | ļ | ļ | | |
| 3 | ABSTAND | M31_rechts | XYZ | 5.94628 | 5.85000 | 0.25000 | -0.25000 | 0.09628 | ++ |
| | | | | | | ļ | ļ | | |
| 3 | WINKEL | M33_links | W | 16.20118 | 15.50000 | 2.50000 | -2.50000 | 0.70118 | ++ |
| | | | | | | | | | |
| 3 | WINKEL | M33_rechts | M | 16.00140 | 15.50000 | 2.50000 | -2.50000 | 0.50140 | + |
| | | | | | | | | | |
| 3 | FORMABW | M36_links | L | 0.00436 | 0.00000 | 0.01000 | 0.00000 | 0.00436 | _ |
| | | | | | | | | | |
| 3 | FORMABW | M36_rechts | L | 0.00413 | 0.00000 | 0.01000 | 0.00000 | 0.00413 | _ |
| | | | | | | | | | |
