
Zeichnungs-Nr. : CN132081-3000 HL li Kunde/Maschinennummer: VW

Prüfer : CH Name : Schiebemuffe

Auftr./Serien Nr.: P5-322749 Bearbeitungszustand :

Maschinen-ID : Neue ZWL Dateiname : CN132081-3000 HL li

Bemerkung : OBH 311 255 G

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|-------|---------------|---|--------|-----------|-----------|----------|----------|----------|---------|
| Nr. | Funktion | Name | SY | Istmaß | Nennmaß | o.Tol. | u.Tol. | Abw. | Bew. |
| | | | | mm/GRAD | mm/GRAD | mm/GRAD | mm/GRAD | mm/GRAD | mm/GRAD |
| ===== | · ======== | · ==================================== | ===== | .======== | .======== | .======= | .======= | .======= | ======= |
| 3 | Scan1(54, | 44.85000) | | | | | | | |
| | | | | | | | į | | |
| 3 | ABSTAND | M14 | xyz | 0.00611 | 0.00000 | 0.10000 | 0.00000 | 0.00611 | |
| _ | | | | 0.00011 | 0.00000 | 0.10000 | | 0.00011 | |
| 3 | winkel | M22 | w | 119.75937 | 120.00000 | 1 00000 | -1.00000 | -0.24063 | _ |
| J | | | " | 110.75557 | 120.00000 | 1.00000 | 1.00000 | -0.24005 | |
| 2 | WINKEL | M27 links | W | 5.18595 | 5.00000 | 0.50000 | -0.50000 | 0.18595 | ++ |
| , | | | | ا دوده۱۰۰ | 3.00000 | 0.300001 | 1 | 0.10393 | |
| 2 | WINKEL | M27 realsta | lw l | 5.27540 | 5.00000 | 0 50000 | -0.50000 | 0.27540 | +++ |
| 3 | I IMINKEL | M27_rechts | W | 5.2/540 | 5.00000 | 0.50000 | -0.50000 | 0.2/540 | +++ |
| _ | | large 3 t 1 | | | 0.06500 | 0 04500 | ا | 0.01516 | |
| 3 | ABSTAND | M28_links | XYZ | 0.24784 | 0.26500 | 0.04500 | -0.04500 | -0.01716 | |
| | | | | | | | | | |
| 3 | ABSTAND | M28_rechts | XYZ | 0.28013 | 0.26500 | 0.04500 | -0.04500 | 0.01513 | ++ |
| | 1 | | | | | ļ | ļ | | |
| 3 | ABSTAND | M31_links | XYZ | 5.66749 | 5.85000 | 0.25000 | -0.25000 | -0.18251 | |
| | | | !!! | | | ļ | ļ | | |
| 3 | ABSTAND | M31_rechts | XYZ | 5.72919 | 5.85000 | 0.25000 | -0.25000 | -0.12081 | |
| | | | | | | | | | |
| 3 | WINKEL | M33_links | M | 16.14884 | 15.50000 | 2.50000 | -2.50000 | 0.64884 | ++ |
| | | | | | | | | | |
| 3 | WINKEL | M33_rechts | M | 15.68583 | 15.50000 | 2.50000 | -2.50000 | 0.18583 | + |
| | | | | | | | | | |
| 3 | FORMABW | M36_links | L | 0.00226 | 0.00000 | 0.01000 | 0.00000 | 0.00226 | |
| | | | | | | | | | |
| 3 | FORMABW | M36 rechts | L | 0.00462 | 0.00000 | 0.01000 | 0.00000 | 0.00462 | _ |
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