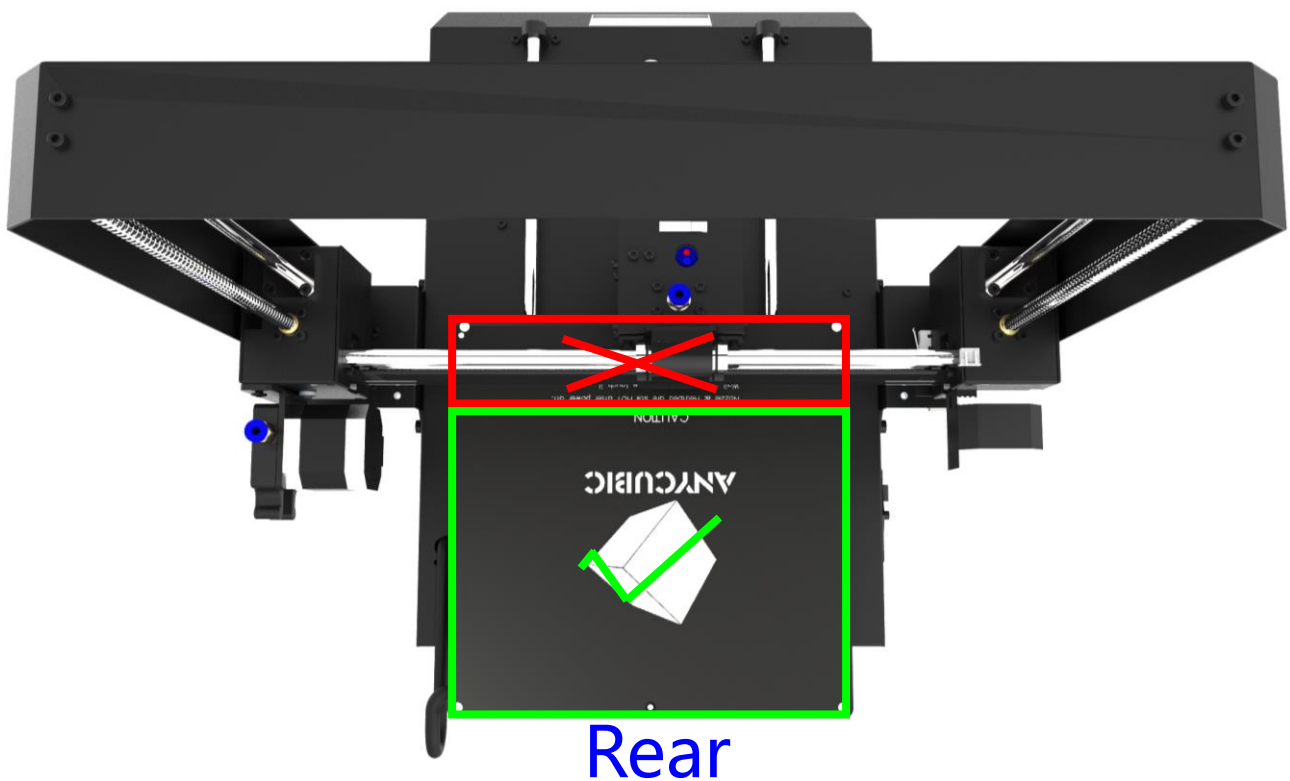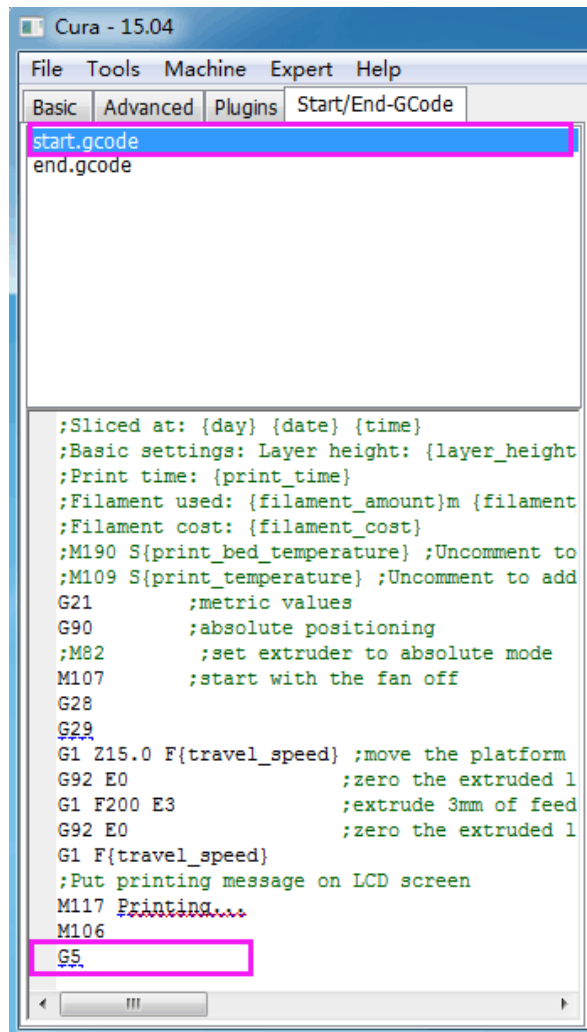# Resume from outage

## ANYCUBIC i3 Mega

① In slicing software, place the model at a suitable area (e.g. middle-rear part of the printing platform) to avoid the interference/touch by X axis when Z axis home.



② Upon the first use, before save Gcode files in Cura, please add the code 'G5' to the end of "Start /End-Gcode" (click Start, then add G5), then click "save Gcode". See below for details and you only have to do this once.

③ If wish to continue the last printing after outage, please switch on the printer and open the 'Print' dialogue, (1) click the last file name and (2) then click 'Resume' to carry on.
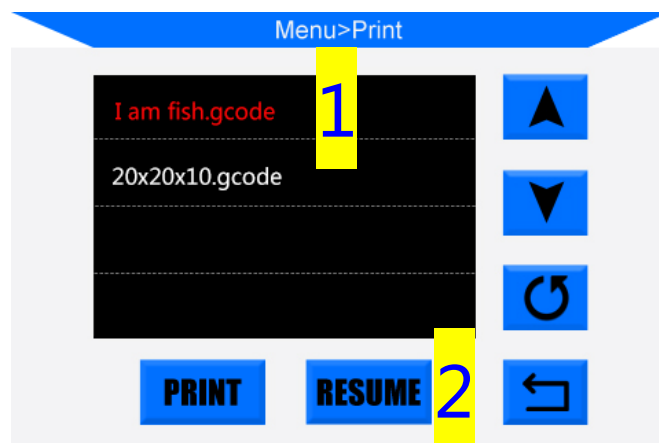
# <mark>Attention</mark>

> For **ANYCUBIC i3 Mega,** the function of 'Resume from outage' can only be used for offline printing.

> You may move the nozzle away from the model after power off, but please do not change the position of model or the level of the platform.

> To achieve a smooth surface, please use tweezer to manually clean the scrap on the nozzle before it touch the model. (filament may run out from the nozzle at high temperature before it touches the printing model)

> The operation of this function is based on Cura (slicing software). We cannot guarantee this function is compatible with other slicing software.

> Due to the differences of filaments, temperature, extrusion, etc...we are not 100% guarantee a smooth model surface at the point of 'Resume' (especially for relative small object).