Vehicle Scheduling: Models and Algorithms

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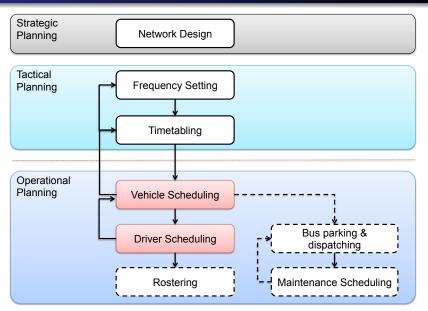
blog: http://stegua.github.com

Multidepot VS

- 1 Introduction
- 2 Vehicle Scheduling (VS)
- 3 Capacitated VS
- 4 Multidepot VS
- 5 VS and Column Generation

Overview of Planning Activities

(Desaulniers&Hickman2007)

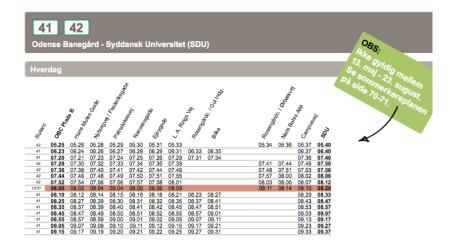


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Strategic Planning: Network Design (Regional)

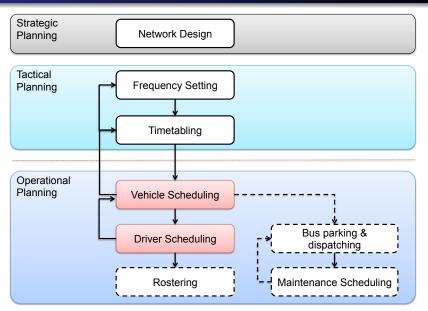




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Overview of Planning Activities

(Desaulniers&Hickman2007)



Leuthardt Survey (Leuthardt 1998, Kostenstrukturen von Stadt-, Überland- und Reisebussen, DER NAHVERKEHR 6/98, pp. 19-23.)

bus costs (DM)	urban	%	regional	%
crew	349,600	73.5	195,000	67.5
depreciation	35,400	7.4	30,000	10.4
calc. interest	15,300	3.2	12,900	4.5
materials	14,000	2.9	10,000	3.5
fuel	22,200	4.7	18,000	6.2
repairs	5,000	1.0	5,000	1.7
other	34,000	7.1	18,000	7.2
total	475,500	100.0	288,900	100.0

Ralf Borndörfer

03.10.2009

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Vehicle Scheduling (VS)

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SMART MODELS START SMALL

Smart models start small

Posted on SEPTEMBER 9, 2013 Written by MARC-ANDRE DEAVE A COMMENT

There is only one good way to build large-size or complex optimization models: to start by a small model and adding elements gradually until you get the model you wanted in the first place. I have seen so many people (including myself) try to build large-size, complex models from scratch, only to spend countless frustrating hours trying to debug all kinds of problems. It just doesn't work.

A better approach is to start with the simplest version of the model. On or two

Vehicle Scheduling

Given a timetable as a set $V = \{v_1, \dots, v_n\}$ of **trips**, where for each trip v_i we have:

t_i: departure time

 a_i : arrival time

o_i: origin (departure terminal)

d_i: destination (arrival terminal)

Vi	t i	ai	Oi	di
VI	7:10	7:30	Ta	Tb
V 2	7:20	7:40	Τ _ε	T_d
V 3	7:40	8:05	Tb	Ta
V4	8:00	8:30	Td	Τ _ε
V 5	8:35	9:05	Τ _ε	Td

Given the **deadheading trips** (i.e. trips without passengers) of duration h_{ij} between every pair of terminals

hij	Ta	Tb	Te	Td
Ta	0	15	20	20
Tb	15	0	25	10
Tc	20	25	0	15
T_d	20	10	15	0

Definition (Compatible Trips)

A pair of trips (v_i, v_j) is compatible if and only if $a_i + h_{ij} \leq t_j$

Vehicle Scheduling

Definition (Vehicle Duty)

A subset $C = \{v_{i_1}, \dots, v_{i_k}\}$ of V is a **vehicle duty (or block)** if $(v_{i_j}, v_{i_{(j+1)}})$ is a compatible pair of trips, for $j = 1, \dots, k-1$

Definition (Vehicle Schedule)

A collection C_1, \ldots, C_r of *vehicle duties* such that each trip v in V belongs to exactly one C_j with $j \in \{1, \ldots, r\}$ is said to be a **Vehicle Schedule**

Vi	t i	a i	Oi	di
Vį	7:10	7:30	Ta	T _b
V 2	7:20	7:40	Τ _c	T _d
V 3	7:40	8:05	Tb	Ta
V4	8:00	8:30	Td	Tc
V 5	8:35	9:05	Te	Td

hij	Ta	Ть	T_{ϵ}	Td
T_a	0	15	20	20
T_b	15	0	25	10
Τ _ε	20	25	0	15
T _d	20	10	15	0

Example: These 5 trips can be scheduled with 2 vehicle duties:

- $C_1 = \{v_1, v_3\}$
- $C_2 = \{v_2, v_4, v_5\}$

We build a complete bipartite graph $G = (S, T, A_1 \cup A_2)$

- $S = \{d_1, \dots, d_n\}$: a node for each **arrival terminal**
- $T = \{o_1, \dots, o_n\}$: a node for each **departure terminal**

(dı)

(∘ı)

 $\left(d_{2}\right)$

(o₂)

(⋴)

(3)

(d)

(04)

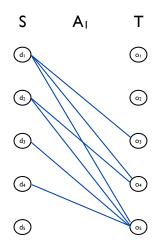
(os)

We build a complete bipartite graph $G = (S, T, A_1 \cup A_2)$

• $A_1 = \{(d_i, o_i) \mid (v_i, v_i) \text{ is a compatible pair of trips}\}$

Vi	ti	ai	Oi	di
VI	7:10	7:30	Ta	Ть
V 2	7:20	7:40	Τ _ε	Td
V 3	7:40	8:05	Tb	Ta
V4	8:00	8:30	Td	Τ _ε
V ₅	8:35	9:05	Tc	T _d

hij	Ta	Tb	Te	Td
Ta	0	15	20	20
Tb	15	0	25	10
Τ _ε	20	25	0	15
T _d	20	10	15	0



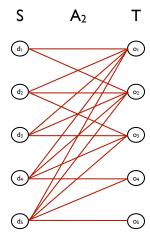
Vehicle Scheduling and Matchings

• $A_2 = A \setminus A_1$, where each $(d_i, o_i) \in A_2$ corresponds to

1 pull-out: deadheading trip from d_i to the depot

2 pull-in: deadheading trip from the depot to o_i

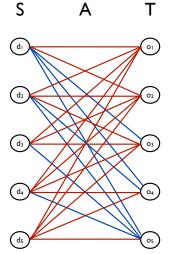
	Vi	t i	ai	Oi	di
	Vį	7:10	7:30	Ta	Tb
	V 2	7:20	7:40	T_{ϵ}	T_d
Γ	V 3	7:40	8:05	Ть	Ta
	V 4	8:00	8:30	T_d	Τ _c
Γ	V 5	8:35	9:05	Τ _ε	Td



Single Depot VS: Matching

Complete bipartite graph

Vi	t i	ai	Oi	di
Vį	7:10	7:30	Ta	Tb
V ₂	7:20	7:40	Τ _c	T _d
V 3	7:40	8:05	Tb	Ta
V4	8:00	8:30	T _d	Τ _c
V 5	8:35	9:05	Τ _ε	Td



Single Depot VS: Matching

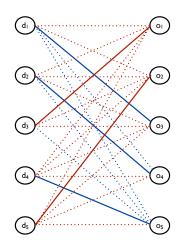
Example of solution:

•
$$C_1 = \{v_1, v_3\}$$

•
$$C_2 = \{v_2, v_4, v_5\}$$

Vi	t i	ai	Oi	di
Vį	7:10	7:30	Ta	T_b
V 2	7:20	7:40	Τ _c	T _d
V 3	7:40	8:05	Tb	Ta
V 4	8:00	8:30	T _d	Tc
V 5	8:35	9:05	Tc	Td

S A T



Integer Linear Programming formulation:

$$\min \quad \sum_{ij \in A} c_{ij} x_{ij} \tag{1}$$

s.t.
$$\sum_{i \in S} x_{ij} = 1$$
 $\forall j \in T$ (2)

$$\sum_{j \in T} x_{ij} = 1 \qquad \forall i \in S \tag{3}$$

$$x_{ij} \in \{0,1\} \qquad \forall (i,j) \in A. \tag{4}$$

To minimize the fleet size we set:

- 2 $c_{ij} = 1$ for each $(i, j) \in A_2$

Single Depot VS and Integer Linear Programming

Integer Linear Programming formulation:

$$\min \quad \sum_{ij \in A} c_{ij} x_{ij} \tag{5}$$

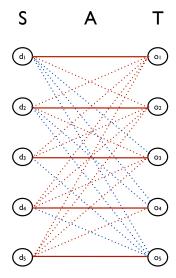
s.t.
$$\sum_{i \in S} x_{ij} = 1$$
 $\forall j \in T$ (6)

$$\sum_{j\in\mathcal{T}}x_{ij}=1\qquad \forall i\in\mathcal{S} \tag{7}$$

$$x_{ij} \in \{0,1\} \qquad \forall (i,j) \in A. \tag{8}$$

To minimize the operational costs we set:

- ① if $(i,j) \in A_1$, c_{ij} is the deadheading costs from d_i to o_j plus the idle time cost before the starting of v_i
- ② if $(i,j) \in A_2$, c_{ii} is the sum of the pull-out and pull-in costs



Single Depot VS: Questions?

Introduction

What if the number of vehicles is limited?

How can we modify the ILP formulation?

How can we modify the Assignment formulation?

Single Depot VS: Capacitated Matching

Integer Linear Programming formulation:

$$\min \quad \sum_{i \in A} c_{ij} x_{ij} \tag{9}$$

s.t.
$$\sum_{i \in S} x_{ij} = 1$$
 $\forall j \in T$ (10)

$$\sum_{j\in\mathcal{T}}x_{ij}=1\qquad \forall i\in\mathcal{S} \tag{11}$$

$$\sum_{ij\in A_2} x_{ij} \le k \tag{12}$$

$$x_{ij} \in \{0,1\} \qquad \forall (i,j) \in A. \tag{13}$$

How can we modify the Assignment formulation?

Given a directed graph G = (N, A), where

- each node i has a **flow balance** parameter b_i (if $b_i > 0$ is a source node, if $b_i < 0$ sink node, if $b_i = 0$ transhipment node)
- each arc (i, j) has a **non negative cost** c_{ii}
- each arc (i,j) has a **non negative capacity** u_{ij}

the problem of finding a *feasible* flow f_{ij} on each arc that respects the node flow balances and the arc capacities, and which minimize the summation $\sum_{ii \in A} c_{ii} f_{ii}$, is called the

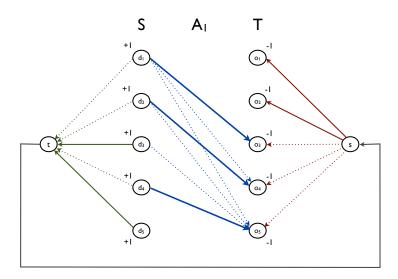
Minimum Cost Flow Problem

Min Cost Flow: Computational Complexity

Good news: Min Cost Flow is Polynomially Solvable!

$O(\mathfrak{n}U\cdot\mathrm{SP}_+(\mathfrak{n},\mathfrak{m}))$	Edmonds and Karp [24]; Tomizawa [70] successive shortest path
$O(\mathfrak{m} \log U \cdot \mathrm{SP}_+(\mathfrak{n},\mathfrak{m}))$	Edmonds and Karp [24] capacity-scaling
$O(\mathfrak{m} \log \mathfrak{n} \cdot \mathrm{SP}_+(\mathfrak{n},\mathfrak{m}))$	Orlin [60] enhanced capacity-scaling
$O(nm \log(n^2/m) \log(nC))$	Goldberg and Tarjan [38] generalized cost-scaling
$O(nm \log \log U \log(nC))$	Ahuja, Goldberg, Orlin, and Tarjan [1] double scaling
$O((m^{3/2}U^{1/2} + mU\log(mU))\log(nC))$	Gabow and Tarjan [30]
$O((nm + mU \log(mU)) \log(nC))$	Gabow and Tarjan [30]

Table 1: Best theoretical running time bounds for the MCF problem



Single Depot VS: Matching

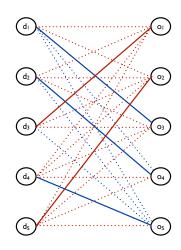
Example of solution:

•
$$C_1 = \{v_1, v_3\}$$

•
$$C_2 = \{v_2, v_4, v_5\}$$

Vi	t i	ai	Oi	di
VI	7:10	7:30	T_a	T_b
V ₂	7:20	7:40	T_{c}	T _d
V 3	7:40	8:05	Tb	Ta
V4	8:00	8:30	T_d	Τ _c
V 5	8:35	9:05	Τ _c	Td

S A T



Min Cost Flow: LP formulation

$$\bullet \ \ \mathsf{N} = \mathsf{S} \cup \mathsf{T} \cup \{\mathsf{s},\mathsf{t}\}$$

•
$$A = A_1 \cup \{(s,i)|i \in S\} \cup \{(t,i)|i \in T\} \cup \{(t,s)\}$$

$$\min \quad \sum_{i:\in A} c_{ij} x_{ij} \tag{14}$$

s.t.
$$\sum_{ij\in A} x_{ij} - \sum_{ji\in A} x_{ji} = b_i \qquad \forall i \in N$$
 (15)

$$x_{ts} \le k \tag{16}$$

$$x_{ij} \leq 1 \qquad \forall ij \in A \setminus \{t, s\} \qquad (17)$$

$$x_{ij} \ge 0 \qquad \forall ij \in A \qquad (18)$$

Capacitated Single Depot VS: Questions?

Matching and Min Cost Flow: which is the difference in term of graph sizes?

What if the vehicles are located in different depots?

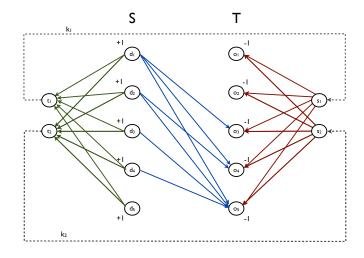
What if there is a single depot, but the vehicles have different types, and hence different operational costs?

viaiti Depot Veillele Scheduning

Real life: Société de Transport de Montreal [HMS2006]

- 665 Bus Lines
- 7 Depots, capacities between 130 and 250
- 17.037 trips

Let D be the set of depots, and let k_h be the capacity of depot h. For each depot h we introduce the pair $\{s^h, t^h\}$.



Multi Depot Vehicle Scheduling: First Formulation

•
$$N = S \cup T \cup \{\{s^h, t^h\} \mid h \in D\}$$

•
$$A = A_1 \cup \{(t^h, s^h), h \in D\} \cup \{(s^h, i) \mid i \in S, h \in D\} \cup \{(t^h, i) \mid i \in T, h \in D\}$$

$$\min \quad \sum_{i:\in A} c_{ij} x_{ij} \tag{19}$$

s.t.
$$\sum_{i \in A} x_{ij} - \sum_{i \in A} x_{ji} = b_i \qquad \forall i \in N$$
 (20)

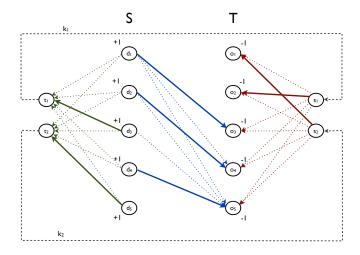
$$x_{t^h s^h} \le k_h \qquad \forall h \in D \qquad (21)$$

$$x_{ij} \le 1 \qquad \forall ij \in A \setminus \{\{t^h, s^h\}, \forall h \in D\} \qquad (22)$$

$$x_{ij} \ge 0 \qquad \forall ij \in A \qquad (23)$$

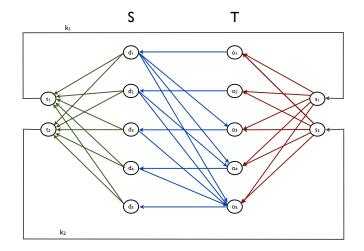
Multi Depot Vehicle Scheduling

Does each vehicle return to the origin depot?



Min Cost Flow: ILP formulation

- $N = S \cup T \cup \{\{s^h, t^h\} \mid h \in D\}$
- $A = \bigcup_{h \in D} \{A_1 \cup \{(s^h, o_i), (o_i, d_i), (d_i, t^h) \mid i \in V\} \cup \{(t^h, s^h)\}\}$



Min Cost Flow: ILP formulation

- $N = S \cup T \cup \{\{s^h, t^h\} \mid h \in D\}$
- $A = \bigcup_{h \in D} \{A_1 \cup \{(s^h, o_i), (o_i, d_i), (d_i, t^h) \mid i \in V\} \cup \{(t^h, s^h)\}\}$

(MDVS) min
$$\sum_{h \in D} \sum_{ij \in A} c_{ij}^h x_{ij}^h$$
 (24)

s.t.
$$\sum_{h \in D} \sum_{ii \in A} x_{ij}^h = 1 \qquad \forall i \in S$$
 (25)

$$\sum_{ij\in A} x_{ij}^h - \sum_{ji\in A} x_{ji}^h = 0 \qquad \forall i\in N, \forall h\in D \quad (26)$$

$$x_{ts}^h \le k_h \qquad \forall h \in D \tag{27}$$

$$x_{ij}^h \in \{0,1\}$$
 $\forall h \in D, \forall ij \in A \setminus \{s^h, t^h\}$ (28)

Min Cost Flow: LP relaxation

- $N = S \cup T \cup \{\{s^h, t^h\} \mid h \in D\}$
- $A = \bigcup_{h \in D} \{A_1 \cup \{(s^h, o_i), (o_i, d_i), (d_i, t^h) \mid i \in V\} \cup \{(t^h, s^h)\}\}$

Multidepot VS

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$$\begin{aligned} & \min \quad & \sum_{h \in D} \sum_{ij \in A} c^h_{ij} x^h_{ij} \\ & \text{s.t.} \quad & \sum_{h \in D} \sum_{ij \in A} x^h_{ij} = 1 \qquad \forall i \in S \\ & \sum_{ij \in A} x^h_{ij} - \sum_{ji \in A} x^h_{ji} = 0 \qquad \forall i \in N, \forall h \in D \\ & x^h_{ts} \le k_h \qquad \forall h \in D \\ & 0 \le x^h_{ij} \le 1 \qquad \forall h \in D, \forall ij \in A \setminus \{s^h, t^h\} \end{aligned}$$

Lagrangian Relaxation

We keep the integrality constraint, but we relax the assignment constraint:

$$z_{LB} = \Phi(\lambda) = \min \sum_{h \in D} \sum_{ij \in A} c_{ij}^{h} x_{ij}^{h} - \sum_{i \in S} \lambda_{i} \left(\sum_{h \in D} \sum_{ij \in A} x_{ij}^{h} - 1 \right)$$
(29)
s.t.
$$\sum_{ij \in A} x_{ij}^{h} - \sum_{ji \in A} x_{ji}^{h} = 0 \forall i \in N, \forall h \in D$$
(30)

$$x_{ts}^{h} \leq k_{h}$$
(31)

$$x_{ii}^{h} \in \{0, 1\} \forall ij \in A$$
(32)

Lagrangian Relaxation

$$\Phi(\lambda) = \sum_{i \in S} \lambda_i + \min \sum_{h \in D} \left(\sum_{ij \in A} (c_{ij}^h - \lambda_i) x_{ij}^h \right)$$
s.t.
$$\sum_{ij \in A} x_{ij}^h - \sum_{ji \in A} x_{ji}^h = 0 \quad \forall i \in N, \forall h \in D$$

$$x_{ts}^h \le k_h$$

$$x_{ij}^h \in \{0, 1\} \quad \forall ij \in A \setminus \{(t^h, s^h)\}$$

We get |D| independent subproblems that can be solved using any Min Cost Flow algorithms.

Remark: $\Phi(\lambda)$ yields a lower bound for each value of λ ...

Lagrangian Relaxation

$$\Phi_h(\lambda) = \min \quad \sum_{ij \in A} (c_{ij}^h - \lambda_i) x_{ij}^h$$
 (33)

s.t.
$$\sum_{ij\in A} x_{ij}^h - \sum_{ji\in A} x_{ji}^h = 0 \qquad \forall i \in \mathbb{N}$$
 (34)

$$x_{ts}^h \le k_h \tag{35}$$

$$\mathbf{x}_{ij}^h \in \{0,1\} \qquad \forall ij \in A \setminus \{(t^h, s^h)\}$$
 (36)

We get |D| independent subproblems that can be solved using any Min Cost Flow algorithms.

$$\Phi_h(\lambda) = \min \quad \sum_{ij \in A} (c_{ij}^h - \lambda_i) x_{ij}^h$$
 (37)

s.t.
$$\sum_{ij\in A} x_{ij}^h - \sum_{ij\in A} x_{ji}^h = 0 \qquad \forall i \in \mathbb{N}$$
 (38)

$$x_{ts}^h \le k_h \tag{39}$$

$$0 \le x_{ij}^h \le 1 \qquad \forall ij \in A \tag{40}$$

Min Cost Flow problems are Totally Unimodular

MD-VS: Subgradient Optimization

Among all vector λ , we look for the vector that solves:

$$\max_{\lambda} \Phi(\lambda) = \sum_{i \in S} \lambda_i + \max_{\lambda} \sum_{h \in D} \Phi_h(\lambda)$$

Since $\Phi(\lambda)$ is a concave piecewise linear function, this optimization problem can be solved with a subgradient algorithm.

Core idea:

$$\lambda^{k+1} \leftarrow \lambda^k + T g$$

where

- T is a scalar (step size)
- g is a search direction (subgradient)

Algorithm 1: Subgradient

Introduction

```
\lambda_i^0 \leftarrow 0 (init multipliers):
foreach k = 1, \dots, maxiter do
     foreach h \in D do
          Solve \Phi_h(\lambda) and get \bar{x}_{ii}^h and z_{IR}^h;
     Compute z_{LB} = \sum_{i \in S} \lambda_i + \sum_{h \in D} z_{LB}^h;
     If z_{LB} > z_{LB}^* then z_{LB}^* \leftarrow z_{LB};
     If \bar{x}_{ii}^h is feasible for (24)–(28) update z_{UB};
     If z_{IB}^* = z_{UB}: stop z_{UB} is the optimal solution;
     Update subgradients g_i = 1 - \sum_{h \in D} \sum_{i \in A} \bar{x}_{ii}^h for all i \in S;
     Update step size T = \frac{f(z_{UB} - z_{LB})}{\sum_{i \in S} g_i^2};
     Update multipliers \lambda_i^{k+1} = \lambda_i^k + T g_i for all i \in S;
```

MD-VS: Lagrangian-based Heuristic

Once we solve $\max_{\lambda} \Phi(\lambda)$, we consider:

- $Q_1 = \{i \mid \sum_{h \in D} \sum_{ii \in A} \bar{x}_{ii}^h > 1\}$ (trips overassigned) We empty Q_1 (easy)
- $Q_2 = \{i \mid \sum_{h \in D} \sum_{ii \in A} \bar{x}_{ii}^h = 0\}$ (trips unassigned) We try to empty Q_2 (capacity constraint must still hold!)

If we are not able to empty Q_2 , we solve a **Minimum Fleet Size** problem with the trips in Q_2 and assign greedly the resulting vehicle duties to the free depots.

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Yet Another Formulation and Yet Another Graph! (but last one for today)

Consider the multigraph G = (N, A) where:

- N has a vertex for each trip v_i with i=1..n, and a pair of vertices s_h and t_h for each depot h (in total n+2|D| vertices)
- there is a pair of arcs (s_h, v_i) and (v_i, t_h) for each trip and each depot
- there is an arch $(v_i, v_i)^h$ for each pair of compatible trips and each depot (i.e. |D| parellel arcs)

A path from s_h to t_h corresponds to a feasible vehicle duty assigned to a vehicle housed in depot h.

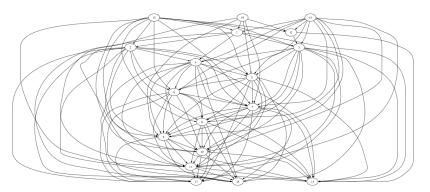
Given 3 depots and 12 trips:

ID	Da	A	Inizio	Fine
0	NETTPO	RMANAG	04:30	06:20
1	NETTPO	RMLAUREN	04:40	06:20
2	RMLAUREN	NETTPO	06:20	08:15
3	APRILI	LATINA	07:25	08:05
4	ANZICO	NETTPO	13:00	13:40
5	NETTPO	ANZIO	14:00	14:25
6	ANZIO	NETTPO	14:30	14:50
7	NETTPO	ANZIO	14:50	15:20
8	ANZIO	NETTPO	15:30	16:00
9	NETTPO	ANZIO	16:00	16:20
10	ANZIO	NETTPO	16:30	16:55
11	NETTPO	ANZIO	17:30	18:00

Example

Introduction

Given 3 depots and 12 trips:



MD-VS: Multicommodity Formulation

$$\min \quad \sum_{ij \in A} \sum_{h \in} c_{ij}^h x_{ij}^h \tag{41}$$

s.t.
$$\sum_{h \in D} \sum_{ij \in A} x_{ij}^h = 1 \qquad \forall i \in V$$
 (42)

$$\sum_{i:c,h} x_{ji}^h - \sum_{i:c,h} x_{ij}^h = 0 \qquad \forall h \in D, i \in V$$
 (43)

$$\sum_{j\in V} x_{s_h,j}^h \le k_h \qquad \forall h \in D \qquad (44)$$

$$x_{ij}^h \in \{0,1\} \qquad \qquad \forall (i,j) \in A, h \in D. \tag{45}$$

Given the set of every path \mathcal{P} , let $a_{ip} = 1$ iff trip i is covered by p, and let b_p^h iff path p starts (and ends) at depot h

Set Partitioning formulation:

$$\min \quad \sum_{p \in \mathcal{P}} c_p \lambda_p \tag{46}$$

s.t.
$$\sum_{p\in\mathcal{P}} a_{ip}\lambda_p = 1$$
 $\forall i\in V$ (47)

$$\sum_{p\in\mathcal{P}}b_p^h\lambda_p\leq k_h \qquad \forall h\in D \qquad (48)$$

$$\lambda_{p} \in \{0,1\}$$
 $\forall p \in \mathcal{P}.$ (49)

This is solved by Column Generation!

MD-VS: Column Generation and Pricing Subproblem

Start with $\bar{\mathcal{P}} \subset \mathcal{P}$ and generate new paths on demand

$$\min \sum_{p \in \tilde{\mathcal{P}}} c_p \lambda_p \tag{50}$$

dual multipliers
$$\alpha_i \leftarrow \sum_{\underline{z}} a_{ip} \lambda_p = 1 \quad \forall i \in V$$
 (51)

dual multipliers
$$\beta_h \leftarrow \sum_{p \in \bar{\mathcal{P}}} b_p^h \lambda_p \le k_h \quad \forall h \in D \quad (52)$$

$$\lambda_p \geq 0 \qquad \forall p \in \bar{\mathcal{P}}.$$
 (53)

Given α_i^* and β_h^* , set the reduced cost on the arcs

•
$$\bar{c}_{ij}^h = c_{ij}^h - \alpha_i$$
 for $i = 1..n$

•
$$\bar{c}_{ii}^h = c_{ii}^h - \beta_h$$
 for $i = t_h$, $h \in D$

(recall:
$$c_p^h = \sum_{ij \in A} c_{ij}^h$$
)

MD-VS: Pricing Subproblem

The pricing subproblem is a shortest path problem:

$$z_{rc} = \min \sum_{ij \in A} \sum_{h \in D} \bar{c}_{ij}^h x_{ij}^h \tag{54}$$

s.t.
$$\sum_{h \in D} \sum_{(s_h, i) \in A} x_{s_h, i}^h = 1$$
 (55)

$$\sum_{ji \in A} x_{ji}^h - \sum_{ij \in A} x_{ij}^h = 0 \qquad \forall h \in D, i \in V \qquad (56)$$

$$0 \le x_{ij}^h \le 1 \qquad \qquad \forall (i,j) \in A, h \in D. \tag{57}$$

which is **separable** by depot

If a path $p \notin \bar{\mathcal{P}}$ with $z_{rc} < 0$ exists, then:

$$\bar{\mathcal{P}} \leftarrow \{p\} \cup \bar{\mathcal{P}}$$

Problem (50)–(53) is solved anew, and the algorithm iterates

One drawback of column generation is that becomes less efficient as the average number of trips per path increases.

In real life instances there is not a take-all winner algorithm