

T41 Bandpass Filter Tuning (edited)

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I have built the Bandpass filter two ways; one with toroids and one with 1206 inductors. My testing was done with a NanoVNA. The first plot shows the performance of the bypass function showing a 14.3dB return loss and 1.3dB insertion loss at 50MHz. This is due to PCB layout and the RF switch performance.

When tuning the filters I work on maximizing the return loss (S11), since it is more sensitive than insertion loss (S21). And, I set two markers; one at the low end of the passband and one at the high end to assist in tuning.

I initially put 0402 pull down resistors on all the inverter inputs so that I could choose the filters manually by pulling the control line high. I then switched to using Oliver's (K13P) BPFTest.ino test sketch which works very well.

Attached are plots with the two configurations; one with toroids and one done with 1206 inductors of every band. I spent a lot of time tuning the toroid version. I spent no time tuning the 1206 inductor version. Some of the 1206 inductor filters have significantly more insertion loss. This might be improved if time were spent adjusting the component values. I don't know if there is enough gain in the design to allow for ~10 dB loss in the bandpass filters.

For the 1206 inductor version, I bought whatever 1206 inductors that Mouser had that were close to what was in the BOM. I did not pay attention to Q, just focused on getting the least expensive inductors.

I changed the number of turns on the toroids and varied capacitance as I was tuning the toroid filters. The chart on the next page indicates calculated values and my final values. The higher frequency filters deviated the most from the calculated values. My assumption is that the PCB inductance/capacitance is not significant at these frequencies, but that the toroidal inductors are affecting the response. I base this on the 6M performance once I switched to air core inductors.

I could not get the 6M filter to work well in either configuration. I had to change the inductors to air core. I calculated the size and turns based on Wheeler's formula for single layer solenoids. I believe that the maximum Q is obtained when the length of the coil equals the width of the coil. I measured 6pF with no C604 (and no coils) installed I made $C604 = 200\text{pF} + 180\text{pF}$. Similarly, there is little capacitance from the PCB on C602 and C604 (contrary to my earlier statements). All capacitors in the 6 meter filter were per the BOM. All tuning was done with the air core coils.

I use a tweak stick with a piece of brass glued to one end a piece of ferrite glued to the other when tuning. Brass inserted into a coil lowers inductance. Ferrous material inserted into a coil increases inductance.

T41 K9HZ Bandpass Filter Components												
1206 inductor version (micro/nanoHenry), Capacitance per BOM												
	Lxx1	Lxx2	Lxx3	Lxx4	Lxx5							
160M Calculated	2.0	11.0	1.0	11.0	2.0							
160M Installed	2.2	10.0	1.0	10.0	2.2							
80M Calculated	1.0	5.6	560	5.6	1.0							
80M Installed	1.0	5.6	560	5.6	1.0							
60M Calculated	840	5.2	400	5.2	840							
60M Installed	840	5.2	400	5.2	840							
40M Calculated	560	3.9	330	3.9	560							
40M Installed	560	3.9	330	3.9	560							
30M Calculated	245	3.6	132	3.6	245							
30M Installed	220	3.3	150	3.3	220							
20M Calculated	220	2.2	120	2.2	220							
20M Installed	220	2.2	100	2.2	220							
17/15M Calculated	150	1.2	82	1.2	150							
17/15M Installed	150	1.0	82	1.0	150							
12/10M Calculated	120	820	82	820	120							
12/10M Installed	100	820	82	820	100							
6M Calculated	39	680	22	680	39	Use Wheeler's formula to calculate inductors for 6 meters						
6M Installed	See Wheeler's formula on right					680nH: 13 turns DMandril=0.313" (5/16) AWG=22						
						39nH: 5 turns DMandril=0.125" (1/8) AWG=22						
Toroid version (turns), Capacitance per BOM except for 17M & 12M						22nH: 3 turns DMandril=0.125 AWG=22						
	Lxx1	Lxx2	Lxx3	Lxx4	Lxx5							
160M Calculated	26	14	20	14	26							
160M Installed	25	15	20	15	25							
80M Calculated	20	26	34	26	20							
80M Installed	18	26	30	26	18							
60M Calculated	18	25	10	25	18							
60M Installed	17	25	9	25	17							
40M Calculated	34	22	26	22	34							
40M Installed	29	21	22	21	29							
30M Calculated	22	38	16	38	22							
30M Installed	19	37	11	37	19							
20M Calculated	21	27	16	27	21							
20M Installed	18	26	12	26	18	Capacitor changes pF	Cxx2	Cxx3	Cxx4	Cxx5	Cxx6	
17/15M Calculated	17	22	13	22	17	17/15M Calculated	390	51	680	51	680	
17/15M Installed	15	20	12	20	15	17/15M Installed	330	51	610	51	610	
12/10M Calculated	16	18	13	18	16	12/10M Calculated	300	43	510	43	300	
12/10M Installed	14	18	12	18	14	12/10M Installed	270	43	470	43	270	
6M Calculated	See Wheeler's formula on right. Toroids didn't work.					6M	per BOM					
6M Installed												





































