

HMSI Preventive Maintenance Check sheet																		
M/C No. : AF02BC014							M/C NAME : Frame Transfer Belt Conveyor							LINE : ASSEMBLY FRAME-2				
							1st PM			2nd PM			3rd PM			4th PM		
S.No	Location/Description	S/No	Checking Point	Checking Method	Standard Value	Freq.	Actual Value	Judge.	Action Plan	Actual Value	Judge.	Action Plan	Actual Value	Judge.	Action Plan	Actual Value	Judge.	Action Plan
	ROLLERS	330	ROLLER BLOCKS GREASSING CONDITION	VISUAL	PROPER GREASSING	QM												
11	SAFETY INTERLOCK	340	PHOTO GUARD INTERRUPT	BY OPERATION	M/C STOP	QM												
	SAFETY INTERLOCK	350	EMERGENCY SWITCH PRESSED	BY OPERATION	M/C STOP	QM												
	SAFETY INTERLOCK	360	ANY MCB TRIPPED	BY OPERATION	M/C STOP	QM												

1st PM				2nd PM				3rd PM				4th PM			
Remarks :				Remarks :				Remarks :				Remarks :			
Attended By		Checked By		Attended By		Checked By		Attended By		Checked By		Attended By		Checked By	
NAME		NAME		NAME		NAME		NAME		NAME		NAME		NAME	
E.CODE		E.CODE		E.CODE		E.CODE		E.CODE		E.CODE		E.CODE		E.CODE	
SIGN		SIGN		SIGN		SIGN		SIGN		SIGN		SIGN		SIGN	
		DATE				DATE				DATE				DATE	

Judgement:

O

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No Abnormality

X

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Having problem

#

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Had Problem , Repaired

NA

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Not Applicable

Date	Revision No.