# Bill of Materials (BOM) Explanation

## Pontus Svensson / RoboCup October 15, 2024

## Contents

1	Introduction	2			
2	Component Overview	2			
3	Reason for component choice				
	3.1 DF45L024048-A	4			
	3.2 Hobbywing FPV XRotor 3110 900KV	4			
	3.3 B-G431B-ESC1	4			
	3.4 NUCLEO-H723ZG Microcontroller	4			
	3.5 Raspberry Pi 4 Model B/8GB	5			
	3.6 SX1280IMLTRT + SKY66122-11	5			
	3.7 iC-PX2604 + PX01S 26-30	5			
	3.8 WSEN-ISDS 6 Axis IMU	5			
	3.9 Raspberry Pi Kameramodul 3	5			
	3.10 IR Break Beam Sensor - 5mm LEDs				
	3.11 Connectors	5			
	3.12 Shaft hub with clamping bracket 4mm	5			
	3.13 Bearings	5			
	3.14 Resistors	6			
	3.15 Capacitors	6			
	3.16 Voltage regulators				
	3.17 Solenoid	6			
	3.18 PCB	6			
4	Hardware Architecture	6			
5	Hardware Interface	7			
6	Appendix: Alternative BOM that has equal components to UdeA Collaboration	7			

## 1 Introduction

This document provides an explanation of the Bill of Materials (BOM) we want to use in the project. Each component listed in the BOM is described in detail, including its purpose and other relevant specifications.

## 2 Component Overview

The table below outlines the components used in this project along with their purpose and additional information.

Table 1: Component Descriptions for the Project

Component	Description	Purpose	#	á price (price per robot) SEK
DF45L024048-A	Brushless direct current (BLDC) motor with inte- grated hall sensors for the wheels	Used to spin the wheels of the robot.	4	830.4 (3273.60)
Hobbywing FPV XRotor 3110 900KV	Brushelss DC motor	High revolutions per minute (RPM) motor used to con- trol the dribbler.	1	175.20 (175.20)
B-G431B-ESC1	BLDC motor driver	Motor driver with embedded $\mu$ Controller current sensing and hall sensing to form a closed-loop control algorithm	5	208.96 (1044.8)
NUCLEO-H723ZG	$\mu$ Controller	Computational power and real- time processing capabilities, sup- ports $\mu ROS$	1	322.58 (322.58)
Raspberry Pi 4 Model B/8GB	Single-board computer	Processing camera input and perform- ing local path plan- ning	1	979 (979)
SX1280IMLTRT	Radio frequency (RF) transceiver	Used to transmit data over 2.4Ghz network	1	75.44 (75.44)
SKY66122-11	Integrated front- end-moduel (FEM)	Simplified integra- tion with the RF circuit	1	40.48 (40.48)
6s 1300mAh -120C - GNB HV XT60	LiPo-battery	Used to power the robot	1	351.20 (351.20)
LT3750	Charging controller for the capacitors of the kicker	Charge controller for the kicker cir- cuit	1	146.93 (146.93)
iC-PX2604 + PX01S 26-30 +	Wheel encoders	Will be used for odometry of the robot	4	224.40 (897.60)

Table 1: Component Descriptions for the Project

Component	Description	Purpose	#	á price
				(price per robot) SEK
WSEN-ISDS 6 Axis IMU	6-DoF IMU	Will be used for odometry of the robot	10	N/A
Raspberry Pi Camera-module 3	Camera	Provide images in front of the robot to detect the ball and obstacles	1	369 (369)
IR Break Beam Sensor - 5mm LEDs	Infrared (IR) sensor	Used to detect if the ball is close to the robot	1	99 (99)
JST 6B-PH-K-S	Connector	Hall sensor connector from the motor	4	3.85 (15.4)
JST B5P-VH Connectors	Connector Passive component	Motor connector Supplied by Würth	4 N/A	4.06 (16.24) N/A
Shaft hub with clamping bracket 4mm	Coupler	Couple the wheels with the motor shaft	4	139 (556)
Bearings	Bearings	Make the roller spin (dribbler)	2	18 (36)
Resistors	Passive component	Supplied by Würth or 326	N/A	N/A
Capacitors	Passive component	Supplied by Würth or 326	N/A	N/A
Voltage regulators	DC/DC buck converters	Supplied by Würth	N/A	N/A
Solenoid	Solenoid	Supplied by MDU	1	N/A
PCB	Printed circuit board (PCB)	The students will supply any custom PCB designed	2	N/A
LM74500 -QDDFRQ1	Reverse polarity protection	Used to protect against wrong po- larity connections	1	16.45 (16.45)
BUK9Y8R5-80EX	N-channel mosfet	Used with the LM74500 -QDDFRQ1	1	17.95 (17.95)
SMBJ58A	TVS+	ESD protection diode, used in reverse polarity circuit	1	4.5 (4.5)
SMBJ26A	TVS-	ESD protection diode, used in reverse polairiy circuit	1	3.53 (3.53)
Total price for 1 robot	8440.9			

### 3 Reason for component choice

#### 3.1 DF45L024048-A

During competition a SSL-robot is most of the time accelerating [1]. Having a motor which can provide sufficient torque at any given speed is crucial.

The DF45L024048-A BLDC motors provides a good tradeoff between torque and RPM, with integrated hall sensors. The sensors detect the position of the rotor relative to the stator which gives the ability to control the motors using commutation. The motor controller uses the signals from the hall sensors to determine the exact timing for switching the current in the stator windings. This gives a smooth motor operation while maximizing torque output.

We also have to take the size of the motor into account. Having to large footprint on the motors would cause the kicker (solenoid) to not fit in the chassi. Using a general 5010 sensorless drone motor could be used as demonstrated by [2] but this motor would require a more sophisticated ESC which would take a lot of time to develop and manufacture. The problem with searching for 5010 drone motors is that they are most websites does not show the full torque graph, they primarly show the torque when the motor is already spinning at 40% and above. Therefore finding a 5010 drone motor with adequate torque at low speeds is deceptively difficult.

Using hall sensors is a common method utilized by several teams and proven to be a winning concept [3] [4] [5] [1].

#### 3.2 Hobbywing FPV XRotor 3110 900KV

The requirements for the dribbler motor is that it can reach high RPM (around 10 000 RPM). No feedback is implemented for the dribbler motor, due to the timeframe of the project we will not have time to implement a control algorithm for the dribbler.

#### 3.3 B-G431B-ESC1

A sensorless controller requires that the BLDC motor produce a measurable back electromotive force (EMF) so the controller can determine the position of the rotor and therefore cannot provide smooth commutation at start up and low speeds. [6]

The chosen electronics speed controller (ESC) has an STSPIN32F0A system in package chip which has an integrated STM32 processor with hall sensor decoding logic and current sensing capabilities. This makes this ESC a good fit with the DF45L024048-A BLDC motor.

The STSPIN32F0A chip is a common choice for controlling BLDC motors in the SSL competitions which has been proven to be reliable and successful [3] [7]

A PID system can be implemented on the chip to allow for precise movement and rapid acceleration which is critical to make fast directions changes.

The B-G431B-ESC1 will receive a desired velocity, to use this with in a PID system the RPM of each motor is required. The RPM will be retrieved by measuring the number of pulses from the hall sensors and calculate the time between them or by using the optical wheel encoders.

The size and weight of the ESC does also have to be taken in consideration, the B-G431B-ESC1 has a small footprint with a relatively low weight 286g. With all the components integrated on one board will make the assembly process easier and reduce any external components e.g. hall sensing or mosfets. The programming for the integrated STM32 is done using STM32 Motor Control Software Development Kit which is a graphical programming environtment from ST.

#### 3.4 NUCLEO-H723ZG Microcontroller

The NUCLEO-H723ZG is a development board based on the STM32H723ZG chip, it comes with all necessary peripheral communication UART, SPI, I2C and CAN. The STM32H723ZG features an ARM Cortex-M7 core operating at up to 480 MHz, providing good processing power for handling multiple real-time tasks required in our application.

Additionally, the STM32 series is widely adopted in RoboCup competitions, including the **Small Size League (SSL)** [3] [8] [5]. This widespread use underscores its reliability and effectiveness in competititions.

To manage the various tasks and ensure smooth operation of our robot, we will implement a control architecture using **micro-ROS** in combination with **FreeRTOS** on the NUCLEO-H723ZG.

**FreeRTOS** is a real-time operating system that provides task scheduling and resource management. Implementing FreeRTOS on the NUCLEO-H723ZG allows us to handle multiple concurrent tasks efficiently, such as sensor data processing, motor control, and communication with other system components.

This also aligns with the collaboration with Universidad de Antioquia, since they will use FreeRTOS to program the ESP32-S3.

#### 3.5 Raspberry Pi 4 Model B/8GB

It is important to accurately detect the ball and other robots in a timely manner, therefore we have decided to use a camera which image input will be processed by the Raspberry Pi 4. The Raspberry pi has been extensively used in the SSL competitions for this purpose [9] [10].

The Raspberry Pi 4 was also chosen to be able to run the DWA path planning algorithm, due to the timeframe of this project, implementing DWA by ourself would require too much time.

#### 3.6 SX1280IMLTRT + SKY66122-11

To obtain a reliable connection to the team server, we have opted to use the SX1280IMLTRT RF transceiver with the SKY66122-11 front-end-module.

This implementation has been proven successful by several teams [3] [11].

However, one drawback is that the components require a custom made PCB. This will be solved by creating one mainboard with connectors to our components, battery, motors, sensors and the NUCLEO-H723ZG. This will enable a modular design where components can be swapped.

#### $3.7 ext{ iC-PX}2604 + PX01S 26-30$

This wheel encoder comes as a complete module which will be easy to integrate and in combination with the NUCLEO-H723ZG the resolution of the encoder is increased. Since we also have a quotation at a reasonable price we have chosen to use this encoder.

#### 3.8 WSEN-ISDS 6 Axis IMU

Ther IMU we have chosen is supplied free of charge from Würth electronics. It communicates using I2C or SPI which both are available on the NUCLEO-H723ZG.

#### 3.9 Raspberry Pi Kameramodul 3

The Raspberry Pi camera-module 3 is chosen because its seamless integration with the Raspberry Pi 4.

#### 3.10 IR Break Beam Sensor - 5mm LEDs

The IR Break Beam sensor will be connected using GPIO pins on the NUCLEO-H723ZG with a pull-up resistor.

#### 3.11 Connectors

Connectors for the main PCB board will be supplied by Würth electronics.

### 3.12 Shaft hub with clamping bracket 4mm

From our research teams have noticed that if the coupling between the motorshaft and wheels does not have a good fit, the shaft will start to release tiny metal dust which will be collected by the hub of the BLDC motor.

Therefore we have chosen to use this clamp to ensure the coupling is secure.

#### 3.13 Bearings

Bearings used for the roller.

#### 3.14 Resistors

Any Passive components required will be supplied by Würth electroncis or if we can find it in 326.

#### 3.15 Capacitors

Any Passive components required will be supplied by Würth electroncis or if we can find it in 326.

#### 3.16 Voltage regulators

The voltage regulators will be used to ensure our components reveice the correct voltages, 3.3V, 5V, 12V will be integrated on the custom PCB.

The voltage regulators was supplied by Würth electronics.

#### 3.17 Solenoid

A custom made solenoid would be preferred, but due to time the solenoid we will use is a generic solenoid for starting car engines. Supplied by MDU.

#### 3.18 PCB

As some of our components require a custom PCB, we will design two PCBs. A mainboard and a kicker-board, the main board will host connectors for the battery, motors, NUCLEO-H723ZG and pin headers for powering the Raspberry Pi. The mainboard will also host the RF transceiver, IMU and voltage regulators.

#### 4 Hardware Architecture

Figure 1 depicting the hardware architecture of the proposed robot.

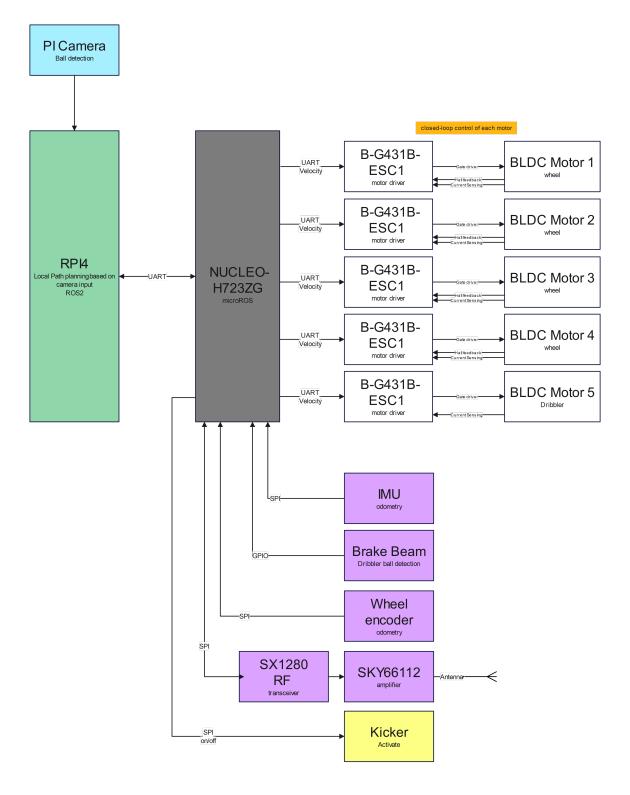


Figure 1: Hardware Architecture

- 5 Hardware Interface
- 6 Appendix: Alternative BOM that has equal components to UdeA Collaboration

Table 2: Alternative BOM

Component	Description	Purpose	#	á price
Component	_		117	(price per robot) SEK
DF45L024048-A	Brushless direct current (BLDC) motor with inte- grated hall sensors for the wheels	Used to spin the wheels of the robot.	4	830.4 (3273.60)
Hobbywing FPV XRotor 3110 900KV	Brushelss DC motor	High revolutions per minute (RPM) motor used to con- trol the dribbler.	1	175.20 (175.20)
B-G431B-ESC1	BLDC motor driver	Motor driver with embedded $\mu$ Controller current sensing and hall sensing to form a closed-loop control algorithm	5	208.96 (1044.8)
ESP32-S3- DevKitC-1- N32R8V	$\mu$ Controller	Chosen by UdeA	1	181.82 (181.82)
Raspberry Pi 4 Model B/8GB	Single-board computer	Processing camera input and perform- ing local path plan- ning	1	979 (979)
SX1280IMLTRT	Radio frequency (RF) transceiver	Used to transmit data over 2.4Ghz network	1	75.44 (75.44)
SKY66122-11	Integrated front- end-moduel (FEM)	Simplified integration with the RF circuit	1	40.48 (40.48)
6s 1300mAh -120C - GNB HV XT60	LiPo-battery	Used to power the robot	1	351.20 (351.20)
LT3750	Charging controller for the capacitors of the kicker	Charge controller for the kicker circuit	1	146.93 (146.93)
iC-PX2604 + PX01S 26-30	Wheel encoders	Will be used for odometry of the robot	4	224.40 (897.60)
WSEN-ISDS 6 Axis IMU	6-DoF IMU	Will be used for odometry of the robot	10	N/A
Raspberry Pi Kameramodul 3	Camera	Provide images in front of the robot to detect the ball and obstacles	1	369 (369)
IR Break Beam Sensor - 5mm LEDs	Infrared (IR) sensor	Used to detect if the ball is close to the robot	1	99 (99)
JST 6B-PH-K-S	Connector	Hall sensor connector from the motor	4	3.85 (15.4)
JST B5P-VH	Connector  Passive component	Motor connector	4 N/A	4.06 (16.24)
Connectors	Passive component	Supplied by Würth	N/A	N/A

Table 2: Alternative BOM

Component	Description	Purpose	#	á price (price per robot) SEK
Shaft hub with clamping bracket 4mm	Coupler	Couple the wheels with the motor shaft	4	139 (556)
Bearings	Bearings	Make the roller spin (dribbler)	2	18 (36)
Resistors	Passive component	Supplied by Würth or 326	N/A	N/A
Capacitors	Passive component	Supplied by Würth or 326	N/A	N/A
Voltage regulators	DC/DC buck converters	Supplied by Würth	N/A	N/A
Solenoid	Solenoid	Supplied by MDU	1	N/A
PCB	Printed circuit board (PCB)	The students will supply any custom PCB designed	2	N/A
LM74500 -QDDFRQ1	Reverse polarity protection	Used to protect against wrong po- larity connections	1	16.45 (16.45)
BUK9Y8R5-80EX	N-channel mosfet	Used with the LM74500 -QDDFRQ1	1	17.95 (17.95)
SMBJ58A	TVS+	ESD protection diode, used in reverse polarity circuit	1	4.5 (4.5)
SMBJ26A	TVS-	ESD protection diode, used in reverse polairiy circuit	1	3.53 (3.53)
Total price for 1 robot	8440.9			

#### Conclusion

This document serves as a reference for understanding the role of each component in the project. For any further technical details, please refer to the respective datasheets provided by the manufacturers.

### References

- [1] A. Franca, B. Barros, C. Gomes, C. Silva, C. M. Alves, D. C. Barbosa, D. Xavier, E. Araujo, F. Pereira, L. H. Cavalcanti, M. Asfora, M. Alves, M. Paixao, M. Vasconcelos, M. Vinicius, J. G. Melo, J. R. Silva, J. Leite, P. H. Santana, P. P. Oliveira, R. Rodrigues, T. Teobaldo, V. Dutra, V. Araujo, and E. Barros, "Rob^oCIn Small Size League Extended Team Description Paper for RoboCup 2024."
- [2] A. Veeraghanta, H. Bryant, S. Zheng, M. MacDougall, S. Guido, and L. Bontkes, "2024 Team Description Paper: The Bots."
- [3] A. Ryll and S. Jut, "Extended Team Description for RoboCup 2020."
- [4] D. R. H. Abiyev, N. Akkaya, T. Yirtici, E. Aytac, G. Burge, S. Abizada, A. Turk, and G. Say, "NEUIslanders Team Description Paper RoboCup 2022."

- [5] Y. Wu, K. Liu, J. Fan, H. Zhang, J. L. Minghe, Q. Li, and J. Li, "Compilation Error Team Description Paper for Small Size League of Robocup 2024."
- [6] A. Rowe, G. Sen Gupta, and S. Demidenko, "Instrumentation and control of a high power BLDC motor for small vehicle applications," in 2012 IEEE International Instrumentation and Measurement Technology Conference Proceedings. Graz, Austria: IEEE, May 2012, pp. 559–564.
- [7] A. Abousaleh, A. Balamurali, B. Blair, R. Cao, M. Charara, L. Chee, J. Coffin, J. Guo, W. Ha, F. Haas, T. Kong, R. Khan, C. Lee, O. Levy, R. Nedjabat, M. Phung, A. Sidhu, D. Sturn, M. Tong, B. Vasilchikov, K. Wakaba, N. Zareian, S. Banna, P. Zhou, and Y. B. Zhou, "2024 Team Description Paper: UBC Thunderbots."
- [8] A. Zhao, P. Yu, Z. Huang, N. Shen, J. Yang, J. Yu, Z. Chen, L. Wang, and R. Xiong, "ZJUNlict Extended Team Description Paper."
- [9] N. Ommer, A. Ryll, M. Ratzel, and M. Geiger, "Extended Team Description for RoboCup 2024."
- [10] H. Sato, N. Okamoto, A. Ito, S. Kayaki, T. Nakao, Y. Nishimura, Y. Hara, and R. Yuri, "GreenTea 2024 Team Description Paper."
- [11] H. Barreto, L. E. Horie, E. G. Frese, de Freitas, M. C. Antunes, E. Baldi, and E. H. V. Melo, "RoboIME: Igniting Innovation, Shaping the Future in RoboCup 2024."