# Bill of Materials (BOM) Explanation

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## Introduction

This document provides an explanation of the Bill of Materials (BOM) we want to use in the project. Each component listed in the BOM is described in detail, including its purpose and other relevant specifications.

## Component Overview

The table below outlines the components used in this project along with their purpose and additional information.

Table 1: Component Descriptions for the Project

| Component                             | Description  | Purpose  | # | á price<br>(price per<br>robot)<br>SEK |
|---------------------------------------|--|--|---|--|
| DF45L024048-A                         | Brushless direct<br>current (BLDC)<br>motor with<br>integrated hall<br>sensors for the<br>wheels | Used to spin the wheels of the robot.  | 4 | 830.4<br>(3273.60)                     |
| Hobbywing<br>FPV XRotor<br>3110 900KV | Brushelss DC motor   | High revolutions per minute (RPM) motor used to control the dribbler.  | 1 | 175.20<br>(175.20)                     |
| B-G431B-ESC1                          | BLDC motor driver  | Motor driver with embedded $\mu$ Controller current sensing and hall sensing to form a closed-loop control algorithm | 5 | 208.96<br>(1044.8)                     |

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|---------------------------------------|--|--|----|--|
| NUCLEO-<br>H723ZG                     | $\mu$ Controller                                     | Computational power and real-<br>time processing capabilities,<br>supports $\mu$ ROS | 1  | 322.58<br>(322.58)                     |
| Raspberry Pi 4<br>Model B/8GB         | Single-board<br>computer                             | Processing camera input and performing local path planning                           | 1  | 979 (979)                              |
| SX1280IMLTRT                          | Radio frequency<br>(RF) transceiver                  | Used to transmit<br>data over 2.4Ghz<br>network                                      | 1  | 75.44<br>(75.44)                       |
| SKY66122-11                           | Integrated front-<br>end-moduel<br>(FEM)             | Simplified integration with the RF circuit   | 1  | 40.48 (40.48)                          |
| 6s 1300mAh -<br>120C - GNB HV<br>XT60 | LiPo-battery   | Used to power the robot  | 1  | 351.20<br>(351.20)                     |
| LT3750                                | Charging controller for the capacitors of the kicker | Charge controller for the kicker circuit   | 1  | 146.93<br>(146.93)                     |
| iC-PX2604 +<br>PX01S 26-30            | Wheel encoders                                       | Will be used for odometry of the robot   | 4  | 224.40<br>(897.60)                     |
| WSEN-ISDS 6<br>Axis IMU               | 6-DoF IMU  | Will be used for odometry of the robot   | 10 | N/A                                    |
| Raspberry Pi<br>Kameramodul 3         | Camera   | Provide images<br>in front of the<br>robot to detect<br>the ball and ob-<br>stacles  | 1  | 369 (369)                              |
| IR Break Beam<br>Sensor - 5mm<br>LEDs | Infrared (IR)<br>sensor                              | Used to detect if<br>the ball is close<br>to the robot                               | 1  | 99 (99)                                |
| JST 6B-PH-K-S                         | Connector  | Hall sensor con-<br>nector from the<br>motor   | 4  | 3.85 (15.4)                            |
| JST B5P-VH                            | Connector  | Motor connector  | 4  | 4.06<br>(16.24)                        |

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|---|--------------------------------|--|-----|--|
| Connectors                                | Passive component              | Supplied by<br>Würth                             | N/A | N/A  |
| Shaft hub<br>with clamping<br>bracket 4mm | Coupler                        | Couple the wheels with the motor shaft           | 4   | 139 (556)                                      |
| Bearings                                  | Bearings                       | Make the roller spin (dribbler)                  | 2   | 18 (36)  |
| Resistors                                 | Passive component              | Supplied by<br>Würth or 326                      | N/A | N/A  |
| Capacitors                                | Passive component              | Supplied by<br>Würth or 326                      | N/A | N/A  |
| Voltage regula-<br>tors                   | DC/DC buck<br>converters       | Supplied by<br>Würth                             | N/A | N/A  |
| Solenoid                                  | Solenoid                       | Supplied by MDU                                  | 1   | N/A  |
| PCB                                       | Printed circuit<br>board (PCB) | The students will supply any custom PCB designed | 2   | N/A  |
| Total price for 1 robot                   | 8398.47                        |  | '   | <u>.                                      </u> |

## Reason for component choice

#### DF45L024048-A

During competition a SSL-robot is most of the time accelerating [1]. Having a motor which can provide sufficient torque at any given speed is crucial.

The DF45L024048-A BLDC motors provides a good tradeoff between torque and RPM, with integrated hall sensors. The sensors detect the position of the rotor relative to the stator which gives the ability to control the motors using commutation. The motor controller uses the signals from the hall sensors to determine the exact timing for switching the current in the stator windings. This gives a smooth motor operation while maximizing torque output.

We also have to take the size of the motor into account. Having to large footprint on the motors would cause the kicker (solenoid) to not fit in the chassi. Using a general 5010 sensorless drone motor could be used as demonstrated by [2] but this motor would require a more sophisticated ESC which would take a lot of time to develop and manufacture.

Using hall sensors is a common method utilized by several teams and proven to be a winning concept [3] [4] [5] [1].

### Hobbywing FPV XRotor 3110 900KV

The requirements for the dribbler motor is that it can reach high RPM (around 10000 RPM).

#### **B-G431B-ESC1**

A sensorless controller requires that the BLDC motor produce a measurable back electromotive force (EMF) so the controller can determine the position of the rotor and therefore cannot provide smooth commutation at start up and low speeds. [6]

The chosen electronics speed controller (ESC) has an STSPIN32F0A system in package chip which has an integrated STM32 processor with hall sensor decoding logic and current sensing capabilities. This makes this ESC a good fit with the DF45L024048-A BLDC motor.

The STSPIN32F0A chip is a common choice for controlling BLDC motors in the SSL competitions which has been proven to be reliable and successful [3]

A PID system can be implemented on the chip to allow for precise movement and rapid acceleration which is critical to make fast directions changes.

The B-G431B-ESC1 will receive a desired velocity, to use this with in a PID system the RPM of each motor is required. The RPM will be retrieved by measuring the number of pulses from the hall sensors and calculate the time between them.

The size and weight of the ESC does also have to be taken in consideration, the B-G431B-ESC1 has a small footprint with a relatively low weight 286g. With all the components integrated on one board will make the assembly process easier and reduce any external components e.g. hall sensing or mosfets. The programming for the integrated STM32 is done using STM32 Motor Control Software Development Kit which is a graphical programming environtment from ST.

#### **NUCLEO-H723ZG**

The NUCLEO-H723ZG  $\mu$ Controller is chosen because of its high computational abilities which is based of the STM32H7237G chip. The  $\mu$ Controller will be required to collect the data from the sensors, perform calculations with the data, send the data to the team server.

Raspberry Pi 4 Model B/8GB

SX1280IMLTRT + SKY66122-11

iC-PX2604 + PX01S 26-30

WSEN-ISDS 6 Axis IMU

Raspberry Pi Kameramodul 3

IR Break Beam Sensor - 5mm LEDs

Connectors

Shaft hub with clamping bracket 4mm

Bearings

Resistors

**Capacitors** 

Voltage regulators

Solenoid

**PCB** 

### Conclusion

This document serves as a reference for understanding the role of each component in the project. For any further technical details, please refer to the respective datasheets provided by the manufacturers.

### References

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- [5] Y. Wu, K. Liu, J. Fan, H. Zhang, J. L. Minghe, Q. Li, and J. Li, "Compilation Error Team Description Paper for Small Size League of Robocup 2024."

[6] A. Rowe, G. Sen Gupta, and S. Demidenko, "Instrumentation and control of a high power BLDC motor for small vehicle applications," in 2012 IEEE International Instrumentation and Measurement Technology Conference Proceedings. Graz, Austria: IEEE, May 2012, pp. 559–564.