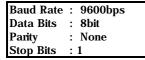
<<PC-MCUL32P_BLDC/PWM PLOTOCOL>>

2013. 01. 27



Block Control Mode와 Block Read Mode를 이용하십시오. MODE 1 Group Read - 0x8E, Group Control - 0x8d Block Read - 0x8a, Block Control - 0x89 MODE 2 0x9F(default) 압력범위 - 0.5 mmAq ~ 5 mmAq 0.01mmAq단위 제어가능

1. LCU BLOCK CONTROL

PC->MCUL	예제		PC<- MCUL	(OK)		(Fail)
STX	0x02	1				
MODE1	0x89	1				
MODE2	0x9f	1				
MCUL_Bldc ID	0x81	1				
DPU ID(Default)	0x9f	1(0x9F)				
Start LCU ID	0x81	1	LIU ID = 1			
End LCU ID	0x81	1	LIU ID = 1			
DATA SV	0x0a	1	압력모드에서는 SV(RPM)은 의미	없음.	
하위바이트 DATA mmAq LSV	0x64	1	0064(hex) -> 100(Dec)/100 =	1 mmAq	
상위바이트 DATA mmAq HSV	0x00	1	01F4 -> 500(dec)/	100 = 5 mm	Aq(ex.)	
CheckSum	0xb8	1	- 값의 경우(ex.)			
ETX	0x03	1	10000 - value = X(he)	ex) - X(dec)/	100 = - X mn	nAq
		10~14Byte	STX	1	0x02	
			MODE1	1	0x89	
			MODE2	1	0x9f	
			MCUL_Bldc ID	1	0x81	
checksum은 Mode1 부터 Data	mmAq Hs	v 까지	DPU ID(Default)	1(0x9F)	0x9f	
모두 더해서 나온 하위 바이트값	t		Start LCU ID	1	0x81	
			End LCU ID	1	0x81	
			Flag OK Data	1(0xB9)	0xb9	
			CheckSum	1	0x03	
			ETX	1	0x03	
				10Byte		

2. LCU BLOCK READ

PC->MCUL	예제		PC<- MCUL	(OK)		(Fa
STX	0X02	1				
MODE1	0X8a	1				
MODE2	0x9f	1				
MCUL_Bldc ID	0x81	1				
DPU ID(Default)	0x9f	1(0x9F)				
Start LCU ID	0x81	1				
End LCU ID	0x81	1				
CheckSum	0x4b	1				
ETX	0x03	1				
		9Byte	STX	1	0x02	
		v	MODE1	1	0x8a	
			MODE2	1	0x9f	
			MCUL_Bldc ID	1	0x81	
			DPU ID(Default)	1(0x9F)	0x9f	
			LCU ID	(1+E-S)	0x81	
Da(hex) -> 10(Dec)*10 = 100	Orpm /BLDC	: 제 품	DATA PV	(1+E-S)	0a	
10(Dec) = 10	% /PWM	제품	DATA AL&ST	(1+E-S)	0x80	
			DATA SV	(1+E-S)	0a	
			DATA mmAq LSV	(1+E-S)	0x64	
0064(hex) -> 100(Dec)/100 :	= 1 mmAq		DATA mmAq HSV	(1+E-S)	0x00	
	•		CheckSum	1	0x28	
			ETX	1	0x03	
			(8(1+E-S)+	7)Byte = Ma	ax 199Byte	

 $Data\ forma: STX, Mode 1, Mode 2, Mcul\ ID, 0x9F, Lcu 1, data PV, \cdots, Lcu 2, data PV, \cdots, Ch_Sum, ETX$

<<PC-MCUL_BLDC PLOTOCOL>>

Baud Rate : 9600bps
Data Bits : 8bit
Panity : None
Stop Bits : 1

1. LCU BLOCK CONTROL

PC->MCUL			PC<- MCUL	(OK)	(Fail)
STX	0x02	1	10000 - value =	X(hex) - X(dec)/100	= - X mmAq
MODE1	0x89	1			
MODE2	0x9f	1			
MCUL_Bldc ID	0x81	1			
DPU ID(Default	0x9f	1(0x9F)			
Start LCU ID	0x81	1	$LIU\ ID = 1$		
End LCU ID	0x81	1	LIU ID = 1		
DATA SV	0x0a	1	rpm = 100		
DATA LSV	0x00	1	not used		
DATA HSV	0x64	1	not used		
CheckSum	0xb8	1			
ETX	0x03	1			
		10~14Byte	STX	1	
			MODE1	1	
			MODE2	1	
			MCUL_Bldc ID	1	
			DPU ID(Default)	1(0x9F)	
			Start LCU ID	1	
			End LCU ID	1	
			Flag OK Data	1	
			CheckSum	1	
			ETX	1	
				10Byte	

2. LCU BLOCK READ

PC->MCUL			PC<- MCUL	(OK)	(Fail)
STX	0X02	1			
MODE1	0X8a	1			
MODE2	0x9f	1			
MCUL_Bldc ID	0x81	1			
DPU ID(Defaul	t) 0x9f	1(0x9F)			
Start LCU ID	0x81	1			
End LCU ID	0x81	1			
CheckSum	0x4b	1			
ETX	0x03	1			
		9Byte	STX	1	
			MODE1	1	
			MODE2	1	
			MCUL_Bldc ID	1	
			DPU ID(Default)	1(0x9F)	
			LCU ID	(1+E-S)	
			DATA PV	(1+E-S)	
			DATA AL&ST	(1+E-S)	
			DATA SV	(1+E-S)	
			DATA LSV	(1+E-S)	not used
			DATA HSV	(1+E-S)	not used
			CheckSum	1	
			ETX	1	
			(8(1+E-S)+	7)Byte = Ma	ax 199Byte

 $Data\ forma: STX, Mode 1, Mode 2, Mcul\ ID, 0x9F, Lcu 1, data PV, \cdots, Lcu 2, data PV, \cdots, Ch_Sum, ETX$

<<PC <-> MCUL_PWM PLOTOCOL>>

1. LCU GROUP READ

PC->MCUL			PC<- MCUL	(OK)	(Fail)
STX	1	0X02	TO C MICOL	(011)	(Tun)
MODE1	1	0X8E			
MODE2	1	0X9F			
MCUL_PWM ID	1	0X81	(ID:1번이라 가정	d)	
DPU ID(Default)	1(0x9F)	0X9F			
CheckSum	1	0X4D	(MODE1+MODE2	+MCUL_PWI	M_ID+DPU_ID 한 값의 하위 1BYTE)
ETX	1	0X03			
	7Byte		STX	1	
			MODE1	1	
			MODE2	1	
			MCUL_PWM ID	1	
			DPU ID(Default	1(0x9F)	
			LCU ID	32	
			DATA PV	32	
			DATA AL&ST	32	
			DATA SV	32	
			DATA LSV	32	
			DATA HSV	32	
			CheckSum	1	
			ETX	1	
			10000 - value : N	lax 199Byte	

PC<- MCUL

 $Data\ forma: STX, Mode 1, Mode 2, Mcul\ ID, 0x9F, Lcu 1, data PV, \cdots, Lcu 2, data PV, \cdots, Ch_Sum, ETX$

2. LCU GROUP CONTROL

PC->MCUL			PC<- MCUL	(OK)	(Fail)
STX	1	0X02			
MODE1	1	OX8D			
MODE2	1	0X9C			
MCUL_PWM ID	1	0X81			
DPU ID(Default	1(0x9F)	0X9F			
DATA SV	1	OX0A			
DATA LSV	1	0X00			
DATA HSV	1	0X64			
CheckSum	1	OXB7			
ETX	1	0X03			
	Max 10Byte		STX	1	
			MODE1	1	
			MODE2	1	
			MCUL_PWM ID	1	
			DPU ID(Default	1(0x9F)	
			Flag OK Data	1	
			CheckSum	1	
			ETX	1	
				8Byte	

3. LCU BLOCK CONTROL

PC->MCUL		ex)	PC<- MCUL	(OK)	(Fail)
STX	1	0x02			
MODE1	1	0x89			
MODE2	1	0x9f			
MCUL_PWM ID	1	0x81			
DPU ID(Default	1(0x9F)	0x9f			
Start LCU ID	1	0x81			
End LCU ID	1	0x81			
DATA SV	1	0x0a	0a -> 10%		
DATA LSV	1	0x00	00 -> 0%		
DATA HSV	1	0x64	64 -> 100%		
CheckSum	1	0xB8	CheckSum =(Mo	de1+Mode2-	+ ···. + DATA HSV)
ETX	1	0x03			ex)
•	10~14Byte		STX	1	0x02
			MODE1	1	0x89
			MODE2	1	0x9f
			MCUL_PWM ID	1	0x81
			DPU ID(Default	1(0x9F)	0x9f
			Start LCU ID	1	0x81
			End LCU ID	1	0x81
			Flag OK Data	1	0xb9
			CheckSum	1	0x03
			ETX	1	0x03
				10Byte	

4. LCU BLOCK READ

PC->MCUL		ex)	PC<- MCUL	(OK)	(Fail)
STX	1	0x02			
MODE1	1	0x8a			
MODE2	1	0x9f			
MCUL_PWM ID	1	0x81			
DPU ID(Default)	1(0x9F)	0x9f			
Start LCU ID	1	0x81			
End LCU ID	1	0x81			
CheckSum	1	0x4b			
ETX	1	0x03			
	9Byte		STX	1	
			MODE1	1	
			MODE2	1	
			MCUL_PWM ID	1	
			DPU ID(Default	1(0x9F)	
			Start LCU ID	1	
			End LCU ID	1	
			LCU ID	(1+E-S)	
			DATA PV	(1+E-S)	
			DATA AL&ST	(1+E-S)	
			DATA SV	(1+E-S)	
			DATA LSV	(1+E-S)	
			DATA HSV	(1+E-S)	
			CheckSum	1	
			ETX	1	
			(8(1+E-S)+	7)Byte = Max 199Byte	

 $Data\ forma: STX, Mode 1, Mode 2, Mcul\ ID, 0x9F, Lcu 1, data PV, \cdots, Lcu 2, data PV, \cdots, Ch_Sum, ETX$

PC-MCUL Command(bldc&pwm)

Command				Des	crip	tion				Recommand (set=1,*:don't care)
MODE1	8	7	6	5	4	3	2	1	bit	
	set		0			set		*		GROUP
	~~4	Λ	Λ	Λ	~ ~ 4	Λ	*	*		BLOCK
	set	0	0	0	0	set	*	*		
	set	0	0	0	*	*	set	0		READ
				0						CONTROL
		0		set						Alarm Hold Reset
	set	set	0	0	0	0	set	0		Flag Check
MODE2	8	7	6	5	4	3	2	1	bit	9F(default)
	set	*	*	*	*	*	*	set		Process Value
	set	*	*	*	*	*	set	*		Alarm Data
	set	*	*	*	*	set	*	*		Setting Value
	set	*	*	*	set	*	*	*		mmAq Low Setting Value
	set	*	*	set	*	*	*	*		mmAq High Setting Value
MCUL_Bldc ID	8	7	6	5	4	3	2	1	bit	
	set	0	0	16	8	4	2	1		MCUL_Bldc ID Value < 33
DPU ID	8	7	6	5	4	3	2	1	bit	
	set	0	0	set	set	set	set	set		DPU ID (Default Value=0x9F)
r arr m			_							
LCU ID	8	7	6	5	4	3	2	1	bit	Y GYV TO Y V 1
	set	*	32	- >X	8	4	2	1		LCU ID Value < 33
Flag OK Data	8	7	6	5	4	3	2	1	bit	
riag OK Data	set	0		set		0	0	set	DIU	Flag OK Data (0xB9)
	set	U	sei	set	set	U	U	sei		Plag Ok Data (0xD9)
DATA PV	8	7	6	5	4	3	2	1	hit	Process Value (ten's digit)
Dillii	128			16	8	4	2	1	DIC	riocess value (tens uigh)
	120	01	32	10	0	-1	~	-		LIU214 및 시스웍의 LIU제품의 알람코드는 아래와 같음
DATA AL&ST	8	7	6	5	4	3	2	1	bit	Alarm Value
Diffi files	set	*	*	*	*	*	*	*	DIC	Romote Control Mode(추가)> 0x80
	set	*	*	*	*	*	*	set		Local Control Mode> 0x81
	set	*	*	*	*	*	set	*		Thermal Relay Alarm (Not used)
	set	*	*	*	*	set		*		Open the door (Not used)
	set	*	*	*	set	*	*	*		Setting Alarm(SV>Max or SV <min) (not="" td="" used)<=""></min)>
	set	*	*	set	*	*	*	*		RPM Alarm(PV>HSV or PV <lsv) (not="" td="" used)<=""></lsv)>
	set	*	set		*	*	*	*		PWM(n_c) & MCUL(AS)> 0xa0
	set	set		*	*	*	*	*		LIU(Enp&ErrA)&MCUL(ME)/PWM(th)&MCUL(TR) -> 0xc0
	0	0	0	0	0	0	0	0		No connection LCU -> 0x00
										BLDC의 경우, 과전류&홀센서에러: 0xa0
										BLDC의 경우, 전원에러&IPM과열&모터과열&RPM에러: 0xc0
DATA SV	8	7	6	5	4	3	2	1	bit	Setting Value (ten's digit)
	128	64	32	16	8	4	2	1		Delete the first value ex)1,200->120
DATA LSV	8	7	6	5	4	3	2	1	bit	Low Setting Value (ten's digit)
(LIU_MODE)	128				8	4	2	1	DIL	Delete the first value ex) 908->90
(mo_moni)	120	04	32	10	0	-1	۵	1		Delete the first value ext 500->30
DATA HSV	8	7	6	5	4	3	2	1	bit	High Setting Value (ten's digit)
(LIU_MODE)	128				8	4	2	1	DIC	Delete the first value ex)1,306->130
(MC_MCDE)	120	UH	JA	10	O	-1	~			Delete the first value ex/1,000->100

CheckSum Except as STX, ETX Byte, Complment on the Low Byte of all data Byte Sum