

<div><div>LESER</div><div>The-Safety-Valve.com</div></div>	Sizing acc. to DIN EN ISO 4126-7 for Gas VALVESTAR® – v.7.3.3.0331	Page:	1 of 4
		Date:	2023-08-31 08:29:18
		Project:	
		Tag No:	
		LESER Job No	

Sizing - Medium				
1000	Designation	Oxygen		
1004	Formula	O <sub>2</sub>		
1001	Molar mass	M	32	kg/kmol
1002	Ratio of specific heats	k	1.400	
1003	Compressibility factor	Z	1.000	

Sizing - Service condition				
1100	Maximum allowable working pressure			
1101	Set pressure	p	5	bar-g
1102	Constant superimposed back pressure	p <sub>af</sub>		
2102	Variable superimposed back pressure			
1103	Built up back pressure	p <sub>ae</sub>	1.335	bar
1104	Backpressure		1.335	bar-g
1105	Overpressure	dp	10.00	%
1106	Environmental pressure	p <sub>u</sub>	1.013	bar
1107	Relieving Temperature	T	25	°C
1111	Operating Temperature		25	°C
1108	Required massflow	q <sub>m,ab</sub>		
1109	Volume flow to be discharged (working condition)	q <sub>v,ab</sub>		
1110	Volume flow to be discharged (std condition) [T=15 °C P=101,325 Pa]	q <sub>v,n,ab</sub>		

Inlet pipe				
1195	Calculation according to		ISO 4126-9	
1160	Length of inlet pipe	L <sub>e</sub>	0.1	m
1161	Inlet pipe diameter	D <sub>e</sub>	29.7	mm
1162	Equivalent pipe roughness	K	0.020	
1163	Pipe friction coefficient	λ	0.018	
1164	Coefficient of resistance of the straight pipe line	ζ	0.060	
1165	Coefficient of resistance of other fittings	ζ <sub>i</sub>	0.350	
1166	Coefficient of resistance complete pipe line	ζ	0.410	
1167	Coefficient of resistance permitted	ζ <sub>z</sub>	0.451	
1168	Pressure loss	Δp <sub>r</sub>	0.137	bar
1169	Pressure loss based on p - p <sub>af</sub> (%)		2.74	%
1170	Allowed pressure loss based on p-p <sub>af</sub> (%)	Δp	3.00	%
1171	Maximum length of inlet pipe	L <sub>max</sub>	0.167	m
1172	Maximum length of the inlet pipe without pipe components		0.749	m

Name	ISO 4126				
Date	2023-08-31 08:29:21				
Rev.No	1				

Outlet pipe				
1196	Calculation according to		ISO 4126-9	
1189	Coefficient of resistance for all pipe segments	$\zeta_i$	4.262	
1184	Pressure drop of silencer	$\Delta p$		
1194	Built-up backpressure ratio		26.70	%

Outlet pipe segment #1				
1180	Length of outlet pipe	La	0.371	m
1181	Inner diameter outlet pipe	Da	38.4	mm
1182	<u>Equivalent pipe roughness</u>	$K$	0.020	
1183	<u>Pipe friction coefficient</u>	$\lambda$	0.017	
1185	<u>Effective coefficient of resistance of the straight pipe line</u>	$\zeta_{Rohr}$	0.163	
1186	<u>Effective coefficient of resistance of other fittings</u>	$\zeta_{Einb}$	0.217	
1188	<u>Effective coefficient of resistance of complete pipe segment</u>	$\zeta$	0.380	
1190	Maximum length of outlet pipe	Lmax		

Outlet pipe segment #2				
1180	Length of outlet pipe	La	16.6	m
1181	Inner diameter outlet pipe	Da	44.3	mm
1182	<u>Equivalent pipe roughness</u>	$K$	0.020	
1183	<u>Pipe friction coefficient</u>	$\lambda$	0.016	
1185	<u>Effective coefficient of resistance of the straight pipe line</u>	$\zeta_{Rohr}$	3.451	
1186	<u>Effective coefficient of resistance of other fittings</u>	$\zeta_{Einb}$	0.431	
1188	<u>Effective coefficient of resistance of complete pipe segment</u>	$\zeta$	3.882	
1190	Maximum length of outlet pipe	Lmax	5.88	m

Sizing - Calculation				
1200	Certified massflow	qm,zu	1,614.397	kg/h
1201	Certified volumeflow (operating condition)	qvb,zu	196.128	m³/h
1203	Certified volumeflow (standard condition)	qvn,zu	1,192.856	m³/h
1204	Maximum mass flow	qm,max	1,793.774	kg/h
1205	Maximum volume flow (working condition)	qvb,max	217.92	m³/h
1206	Maximum volume flow (standard condition)	qvn,max	1,325.396	m³/h
1207	Capacity exceed			

Valve - General			
1500	Article number		4414.0952
1512	Reseller article number		
1513	Quantity of safety valve		1
1501	Certified coefficient of discharge for steam and gases	K <sub>DG</sub>	0.688
1502	Certified coefficient of discharge for liquid	K <sub>F</sub>	0.45
1505	Bonnet / Lifting device		Cap H2
1506	Body-/ Inlet base material		1.4408 / SA 351 CF8M
1511	Bonnet		Closed Bonnet
1514	Order code	4414.0952-5 bar_g-H47H51-3.1	

Inlet connection		
1303	<u>Connection standard</u>	acc. to DIN EN 1092
1304	<u>DN / NPS</u>	25
1305	<u>PN / PR</u>	PN 40
1306	Flange facing	DIN EN 1092-1 Form B1 (DIN 2526 Form C)

Outlet connection		
1353	Connection standard	acc. to DIN EN 1092
1354	DN / NPS	40
1355	PN / PR	PN 16
1356	Flange facing	DIN EN 1092-1 Form B1 (DIN 2526 Form C)

Valve - Dimensions				
1400	Discharge area	Ao	415.476	mm <sup>2</sup>
1401	Discharge diameter	do	23	mm
1402	Centre to Face dimensions	a	111	mm
1403	Centre to Face dimensions	b	100	mm
1405	Height	H	345	mm
1406	Weight	M	9	kg
1411	Inlet flange thickness incl. raised face	S1	24	mm

Lift				
1507	Standard		5.6	mm

Valve - Calculation				
1200	Certified massflow	qm,zu	1,614.397	kg/h
1201	Certified volume flow (operating condition)	qvb,zu	196.128	m <sup>3</sup> /h
1203	Certified volume flow (standard condition)	qvn,zu	1,192.856	m <sup>3</sup> /h
1204	Maximum mass flow	qm,max	1,793.774	kg/h
1205	Maximum volume flow (working condition)	qvb,max	217.92	m <sup>3</sup> /h
1206	Maximum volume flow (standard condition)	qvn,max	1,325.396	m <sup>3</sup> /h
1207	Capacity exceed			
1600	Required actual discharge area	Ao, req		
1601	Required discharge diameter	do,req		
1612	Reaction force (acc. to ISO / CD 4126-9)	Fr	164.091	N
1618	Cold differential test pressure	CDTP	5	bar-g
1620	Cold differential test pressure, manually	CDTP		

