 The-Safety-Valve.com	Sizing acc. to DIN EN ISO 4126-7 for Gas VALVESTAR® - v.7.3.3.0331	Page:	1 of 7
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		Tag	
		LESER Job №	

Sizing - Medium				
1000	Designation	Nitrogen		
1004	Formula	N2		
1001	Molar mass	M	28	kg/kmol
1002	Ratio of specific heats	k	1.400	
1003	Compressibility factor	Z	1.000	

Sizing - Service condition				
1009	Case for blow off		Pressure control N2 failure	
1100	Maximum allowable working pressure			
1101	Set pressure	p	6	bar-g
1102	Constant superimposed back pressure	paf		
2102	Variable superimposed back pressure			
1103	Built up back pressure	pae	0.04	bar
1104	Backpressure		0.04	bar-g
1105	Overpressure	dp	10.00	%
1106	Environmental pressure	pu	1.013	bar
1107	Relieving Temperature	T	20	°C
1111	Operating Temperature		20	°C
1108	Required massflow	qm,ab		
1109	Volume flow to be discharged (working condition)	qvb,ab		
1110	Volume flow to be discharged (std condition) [T=15 °C P=101,325 Pa]	qvn,ab		


Inlet pipe				
1195	Calculation according to		ISO 4126-9	
1160	Length of inlet pipe	Le	0.3	m
1161	Inlet pipe diameter	De	29.7	mm
1162	Equivalent pipe roughness	K	0.020	
1163	Pipe friction coefficient	λ	0.018	
1164	Coefficient of resistance of the straight pipe line	ζ	0.180	
1165	Coefficient of resistance of other fittings	ζ i	0.350	
1166	Coefficient of resistance complete pipe line	ζ	0.530	
1167	Coefficient of resistance permitted	ζz	6.391	
1168	Pressure loss	Δpr	0.015	bar
1169	Pressure loss based on p – paf (%)		0.26	%
1170	Allowed pressure loss based on p-paf (%)	Δp	3.00	%
1171	Maximum length of inlet pipe	Lmax	10.044	m
1172	Maximum length of the inlet pipe without pipe components		10.626	m

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Inlet components				
Denomination	Q		Zeta	Q * Zeta
Right angled T-pieces: socked sharp edged fit in through pass			1	0.350
Total coefficient of resistance				0.350

Outlet pipe				
1196	Calculation according to		ISO 4126-9	
1189	Coefficient of resistance for all pipe segments	ζ_i	1.840	
1184	Pressure drop of silencer	Δp		
1194	Built-up backpressure ratio		0.70	%

Outlet pipe segment #1				
1180	Length of outlet pipe	La	3	m
1181	Inner diameter outlet pipe	Da	44.3	mm
1182	Equivalent pipe roughness	K	0.070	
1183	Pipe friction coefficient	λ	0.022	
1185	Effective coefficient of resistance of the straight pipe line	ζ_{Rohr}	1.490	
1186	Effective coefficient of resistance of other fittings	ζ_{Einb}	0.350	
1188	Effective coefficient of resistance of complete pipe segment	ζ	1.840	
1190	Maximum length of outlet pipe	Lmax	95.74	m

Components of the outlet pipe segment #1				
Name	Zeta	Eff. Zeta	Quantity	Eff. total
 Miscellaneous pipe-component	0.350	0.35	1	0.35
Total coefficient of resistance				0.350

Sizing - Calculation				
1200	Certified massflow	qm,zu	505.53	kg/h
1201	Certified volumeflow (operating condition)	qvb,zu	57.918	m³/h
1203	Certified volumeflow (standard condition)	qvn,zu	426.891	m³/h
1204	Maximum mass flow	qm,max	561.7	kg/h
1205	Maximum volume flow (working condition)	qvb,max	64.354	m³/h
1206	Maximum volume flow (standard condition)	qvn,max	474.323	m³/h
1207	Capacity exceed			

Valve - General			
1500	Article number		4834.7702
1512	Reseller article number		
1513	Quantity of safety valve		1
1501	Certified coefficient of discharge for steam and gases	K _{DG}	0.6
1502	Certified coefficient of discharge for liquid	K _F	0.4
1505	Bonnet / Lifting device		Cap H2
1506	Body-/ Inlet base material		1.4435 / 316L
1511	Bonnet		Closed Bonnet
1514	Order code	4834.7702-6 bar_g-L79I16L86A16-3.1	

Inlet connection		
1300	Pipe standard	DIN 11850
1303	Connection standard	DIN 32676
1304	DN / NPS	25
1360	Code	SO
1305	PN / PR	16
1302	Information	Clamp acc. to DIN 32676 DN 25 (pipe standard acc. to DIN 11850)

Outlet connection		
1350	Pipe standard	DIN 11850
1353	Connection standard	DIN 32676
1354	DN / NPS	25
1361	Code	SO
1355	PN / PR	16
1352	Information	Clamp acc. to DIN 32676 DN 25 (pipe standard acc. to DIN 11850)

Valve - Dimensions				
1400	Discharge area	Ao	132.732	mm ²
1401	Discharge diameter	do	13	mm
1402	Centre to Face dimensions	a	29	mm
1403	Centre to Face dimensions	b	52	mm
1405	Height	H	179.2	mm
1406	Weight	M	1.6	kg

Lift				
1507	Standard		2.5	mm

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1206	Maximum volume flow (standard condition)	qvn,max	474.323	m ³ /h
1207	Capacity exceed			
1600	Required actual discharge area	Ao, req		
1601	Required discharge diameter	do,req		
1612	Reaction force (acc. to ISO / CD 4126-9)	Fr	54.468	N
1618	Cold differential test pressure	CDTP	6	bar-g
1620	Cold differential test pressure, manually	CDTP		

