

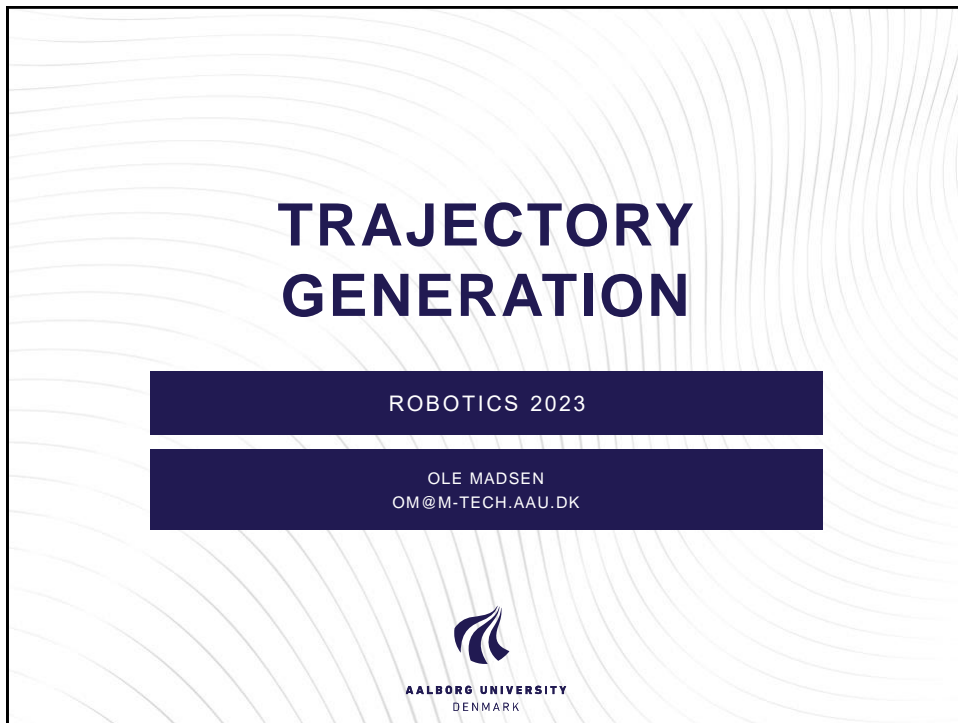
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Lecture plan

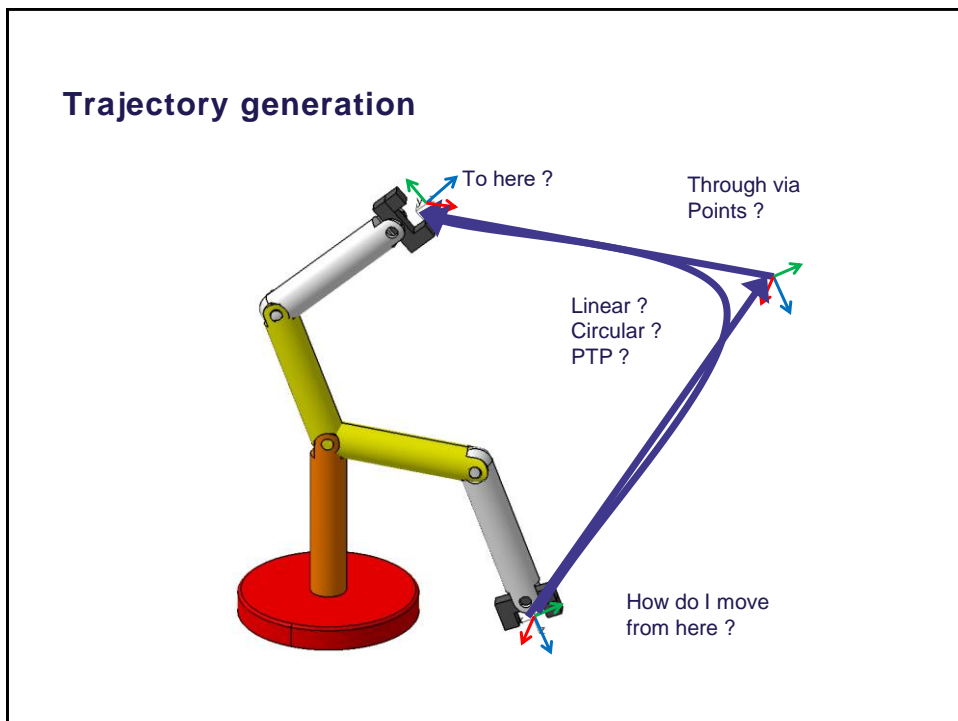
No	Responsible	Contents
1	Ole Madsen	Introduction to: • the course; • robotics and robot terminology.
2	Ole Madsen	Spatial descriptions and transformation matrices
3	Ole Madsen	Orientation
4 (FIB)	Ole Madsen	Practical exercise with the on-line programming (1.5 timer/gruppe).
5	Ole Madsen	Forward Kinematics I
6	Ole Madsen	Forward Kinematics II (go through 6 DOF robot) – exercise, you go through your robot
7	Ole Madsen	Inverse kinematics I
8	Ole Madsen	Inverse kinematics II (go through 6DOF robot) – you start on your robot
9	Ole Madsen	Trajectory generation and control (joint)
10	Ole Madsen	Trajectory generation and control (cartesian)
11	Ole Madsen	Jacobian/Exam preparation



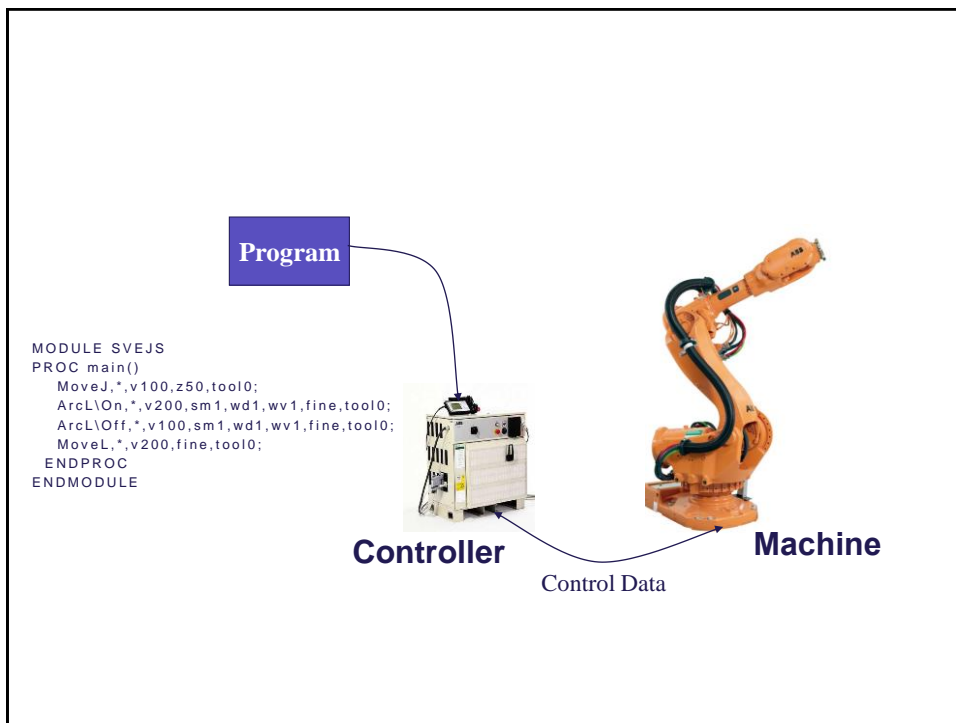
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User Specified Trajectory

Location:

- Start location
- End location
- Intermediate location (via points)

Interpolation

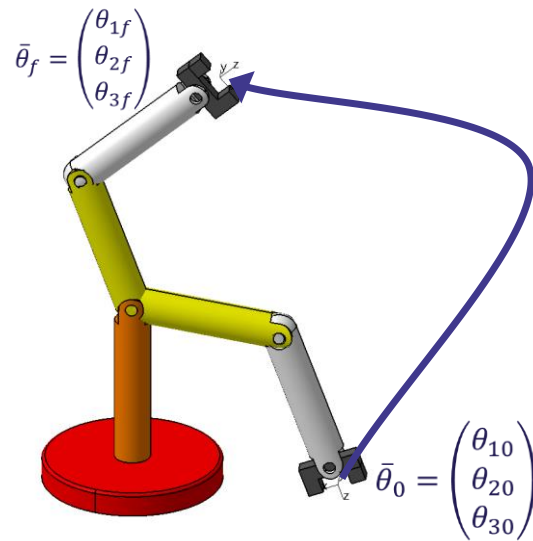
- PTP-motion (ABB: MoveJ/FANUC: J P[0])
- Linear motion (ABB: MoveL/FANUC: L P[0])
- Circular motion (ABB: MoveC/FANUC: C P[0])

Technological Instructions

- Velocity
- Acceleration
- Tool Functions and Settings (weaving)

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PTP-movement (MoveJ, J, Joint movement)



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Requirements to trajectory generation

- The motion of the manipulator must be smooth:
 - Continuous path
 - Continuous velocity profile
 - Sometimes continuous acceleration
- All joints reach their target location at the same time

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Agenda

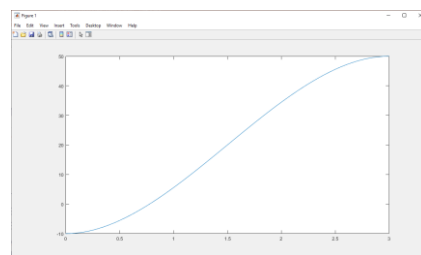
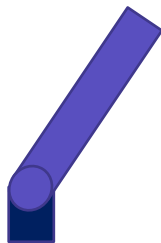
- **Joint trajectories (PTP-movements)**

- moving one joint axes from one location to another (**no via points**)
- moving from one joint axis from one location to another **through via points**)
- Multi dimensional joint trajectories

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Moving one joint axes from one location to another (**no via points**)

- Robot with one axis
- Desired movement:
 - Start in θ_0
 - End in θ_f
 - Time for movement: t_f
 - Velocities in start and end are zero



We are looking for a function:
 $\Theta(t)$
 which fullfills the requirements

We will examine two options:

- Cubic polynomials
- Parabolic blend

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Cubic polynomials –no viapoints

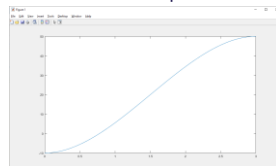
$$\theta(t) = a_0 + a_1 \cdot t + a_2 t^2 + a_3 t^3$$

$$\dot{\theta}(t) = a_1 + 2a_2 \cdot t + 3a_3 t^2$$

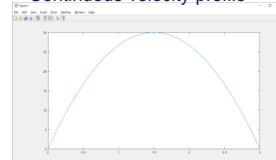
$$\ddot{\theta}(t) = 2a_2 + 6a_3 \cdot t$$

But how do we find the a's ?

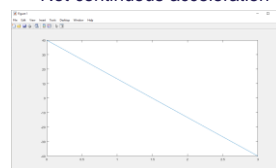
Continuous path



Continuous velocity profile



Not continuous acceleration



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Cubic polynomial –no viapoints

We know:

$$\theta(t) = a_0 + a_1 \cdot t + a_2 t^2 + a_3 t^3$$

$$\dot{\theta}(t) = a_1 + 2a_2 \cdot t + 3a_3 t^2$$

We have the following constraints:

$$\theta(0) = \theta_0$$

$$\theta(t_f) = \theta_f$$

$$\dot{\theta}(0) = 0$$

$$\dot{\theta}(t_f) = 0$$

$$\theta(0) = a_0 = \theta_0$$

$$\dot{\theta}(0) = a_1 = 0$$

$$\theta(t_f) = \theta_0 + a_2 t_f^2 + a_3 t_f^3 = \theta_f$$

$$\dot{\theta}(t_f) = 2a_2 \cdot t_f + 3a_3 t_f^2 = 0$$

$$a_2 = \frac{3}{t_f^2}(\theta_f - \theta_0)$$

$$a_3 = -\frac{2}{t_f^3}(\theta_f - \theta_0)$$

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Cubic polynomial –no viapoints – proof (a2, a3)

$$\theta(t_f) = \theta_0 + a_2 t_f^2 + a_3 t_f^3 = \theta_f$$

$$\theta'(t_f) = 2a_2 \cdot t_f + 3a_3 t_f^2 = 0$$

$$a_2 t_f^2 + a_3 t_f^3 = \theta_f - \theta_0$$

$$2a_2 \cdot t_f + 3a_3 t_f^2 = 0$$

$$\begin{bmatrix} a_2 \\ a_3 \end{bmatrix} = \begin{bmatrix} \frac{3}{t_f^2} & -\frac{1}{t_f} \\ -\frac{2}{t_f^2} & -\frac{1}{t_f^2} \end{bmatrix} \begin{bmatrix} \theta_f - \theta_0 \\ 0 \end{bmatrix}$$

$$\begin{bmatrix} t_f^2 & t_f^3 \\ 2t_f & 3t_f^2 \end{bmatrix} \begin{bmatrix} a_2 \\ a_3 \end{bmatrix} = \begin{bmatrix} \theta_f - \theta_0 \\ 0 \end{bmatrix}$$

$$a_2 = \frac{3}{t_f^2} (\theta_f - \theta_0)$$

$$\begin{bmatrix} a_2 \\ a_3 \end{bmatrix} = \begin{bmatrix} t_f^2 & t_f^3 \\ 2t_f & 3t_f^2 \end{bmatrix}^{-1} \begin{bmatrix} \theta_f - \theta_0 \\ 0 \end{bmatrix}$$

$$a_3 = -\frac{2}{t_f^3} (\theta_f - \theta_0)$$

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Cubic polynomial –no viapoints

Now you try to find the a's realising the following movement:

- Start in $\theta_0 = 15^\circ$
- End in $\theta_f = 75^\circ$
- Time for movement: $t_f = 3$ sec
- Velocities in start and finish are zero

Make a sketch of the position, velocity and acceleration profiles

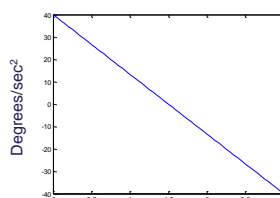
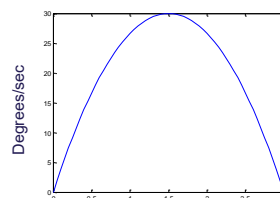
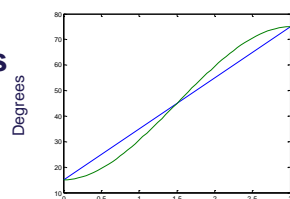
What is the position at time 1.76 sec ?

Solution

$$\theta(t) = 15 + 20t^2 - 4.44t^3$$

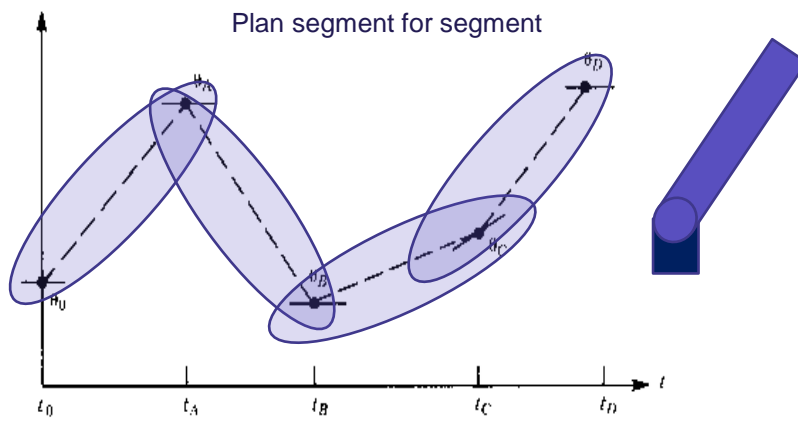
$$\dot{\theta}(t) = 40 \cdot t - 13.33t^2$$

$$\ddot{\theta}(t) = 40 - 26.64 \cdot t$$



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Cubic polynomial with via points



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Cubic polynomial –with viapoints

We know:

$$\theta(0) = a_0 = \theta_0$$

$$\theta(t) = a_0 + a_1 \cdot t + a_2 t^2 + a_3 t^3$$

$$\theta'(0) = a_1 = \dot{\theta}_0$$

$$\theta'(t) = a_1 + 2a_2 \cdot t + 3a_3 t^2$$

$$\theta(t_f) = \theta_0 + \dot{\theta}_0 t_f + a_2 t_f^2 + a_3 t_f^3 = \theta_f$$

We have the following constraints:

$$\theta'(t_f) = \dot{\theta}_0 + 2a_2 \cdot t_f + 3a_3 t_f^2 = \dot{\theta}_f$$

$$\theta(0) = \theta_0$$

$$\theta(t_f) = \theta_f$$

$$\theta'(0) = \dot{\theta}_0$$

$$\theta'(t_f) = \dot{\theta}_f$$

$$a_2 = \frac{3}{t_f^2}(\theta_f - \theta_0) - \frac{2}{t_f} \dot{\theta}_0 - \frac{1}{t_f} \dot{\theta}_f$$

$$a_3 = \frac{-2}{t_f^3}(\theta_f - \theta_0) + \frac{1}{t_f^2}(\dot{\theta}_f + \dot{\theta}_0)$$

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Cubic polynomial –with viapoints – proof (a2, a3)

$$\theta(t_f) = \theta_0 + \dot{\theta}_0 t_f + a_2 t_f^2 + a_3 t_f^3 = \theta_f$$

$$\dot{\theta}(t_f) = \dot{\theta}_0 + 2a_2 \cdot t_f + 3a_3 t_f^2 = \dot{\theta}_f$$

$$a_2 t_f^2 + a_3 t_f^3 = \theta_f - \theta_0 - \dot{\theta}_0 t_f$$

$$2a_2 \cdot t_f + 3a_3 t_f^2 = \dot{\theta}_f - \dot{\theta}_0$$

$$\begin{bmatrix} t_f^2 & t_f^3 \\ 2t_f & 3t_f^2 \end{bmatrix} \begin{bmatrix} a_2 \\ a_3 \end{bmatrix} = \begin{bmatrix} \theta_f - \theta_0 - \dot{\theta}_0 t_f \\ \dot{\theta}_f - \dot{\theta}_0 \end{bmatrix}$$

$$\begin{bmatrix} a_2 \\ a_3 \end{bmatrix} = \begin{bmatrix} t_f^2 & t_f^3 \\ 2t_f & 3t_f^2 \end{bmatrix}^{-1} \begin{bmatrix} \theta_f - \theta_0 - \dot{\theta}_0 t_f \\ \dot{\theta}_f - \dot{\theta}_0 \end{bmatrix}$$

$$\begin{bmatrix} a_2 \\ a_3 \end{bmatrix} = \begin{bmatrix} \frac{3}{t_f^2} & -\frac{1}{t_f} \\ -\frac{2}{t_f^2} & \frac{1}{t_f^2} \end{bmatrix} \begin{bmatrix} \theta_f - \theta_0 - \dot{\theta}_0 t_f \\ \dot{\theta}_f - \dot{\theta}_0 \end{bmatrix}$$

$$a_2 = \frac{3}{t_f^2}(\theta_f - \theta_0 - \dot{\theta}_0 t_f) - \frac{1}{t_f}(\dot{\theta}_f - \dot{\theta}_0)$$

$$a_3 = -\frac{2}{t_f^3}(\theta_f - \theta_0 - \dot{\theta}_0 t_f) + \frac{1}{t_f^2}(\dot{\theta}_f - \dot{\theta}_0)$$

$$a_2 = \frac{3}{t_f^2}(\theta_f - \theta_0) - \frac{2}{t_f}\dot{\theta}_0 - \frac{1}{t_f}\dot{\theta}_f$$

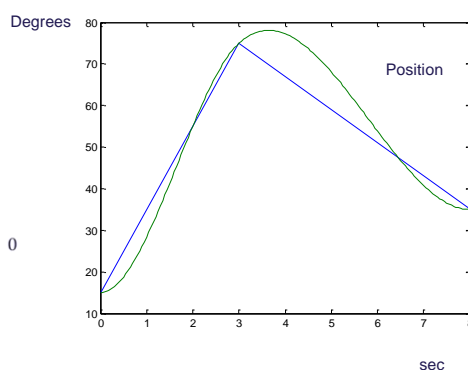
$$a_3 = -\frac{2}{t_f^3}(\theta_f - \theta_0) + \frac{1}{t_f^2}(\dot{\theta}_f + \dot{\theta}_0)$$

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Cubic Polynomials- with via points - Example

Given:

- $t_{f12} = 3 \text{ sec}$
- $t_{f23} = 5 \text{ sec}$
- $\Theta(0) = 15 \text{ degrees}$
- $\Theta(t_{f12}) = 75 \text{ degrees}$
- $\Theta(t_{f23}) = 35 \text{ degrees}$
- Start and stop from rest
 - $\dot{\theta}(0) = 0; \dot{\theta}(t_{f12} + t_{f23}) = 0$
- Speed in via point:
 - $\dot{\theta}(t_{f12}) = 10 \text{ degrees/sec}$



$$\theta_{12}(t) = 15.00 + 16.66t^2 - 3.33t^3$$

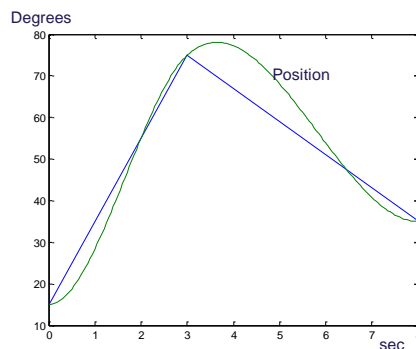
$$\theta_{23}(t) = 75.00 + 10.00(t - t_{f12}) - 8.80(t - t_{f12})^2 - 1.04(t - t_{f12})^3$$

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Cubic Polynomials- with via points - Example

Now you try to find the a's realising the following movement:

- $t_{f12} = 3 \text{ sec}$
- $t_{f23} = 5 \text{ sec}$
- $\Theta(0) = 15^\circ$
- $\Theta(t_{f12}) = 75^\circ$
- $\Theta(t_{f12}+t_{f23})=35$
- Start and stop from rest
 $\dot{\theta}(0) = \dot{\theta}(t_{f12}+t_{f23})=0$
- Velocity in via point:
 $\dot{\theta}(t_{f12})=10^\circ/\text{sec}$



$$\theta_{12}(t) = 15.00 + 16.66t^2 - 3.33t^3$$

$$\theta_{23}(t) = 75.00 + 10.00(t - t_{f12}) - 8.80(t - t_{f12})^2 - 1.04(t - t_{f12})^3$$

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Cubic polynomial –no viapoints

Now you try to find the a's realising the following movement:

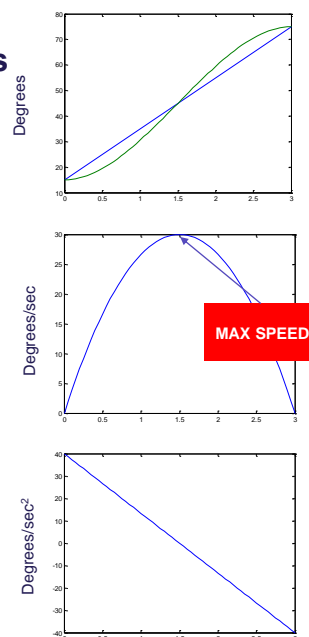
- Start in $\theta_0 = 15^\circ$
- End in $\theta_f = 75^\circ$
- Time for movement: $t_f = 3 \text{ sec}$
- Velocities in start and finish are zero

Solution

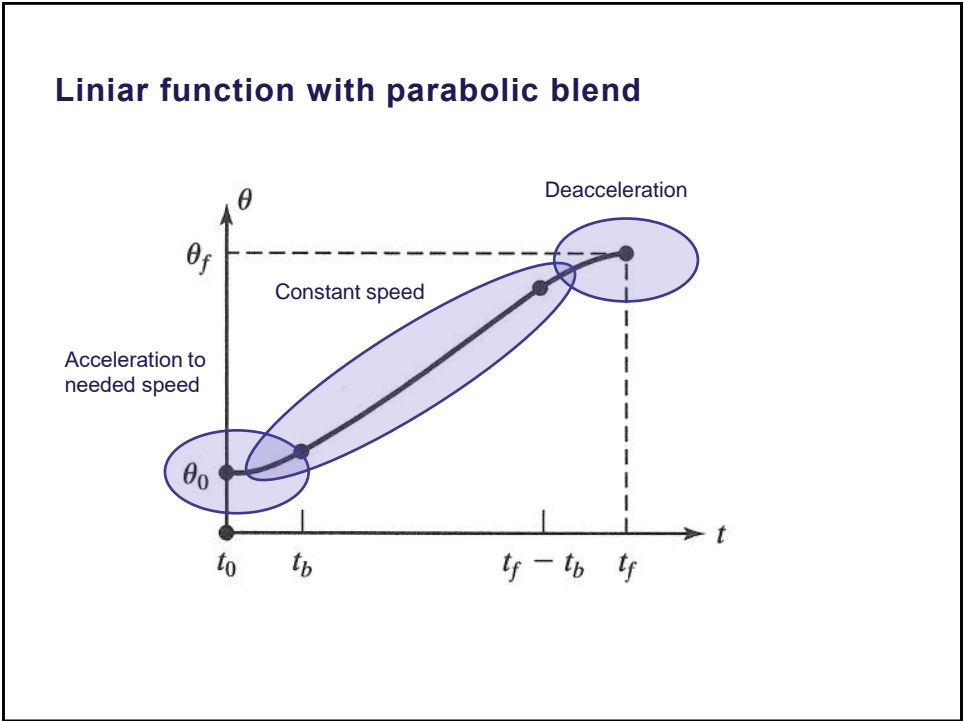
$$\theta(t) = 15 + 20t^2 - 4.44t^3$$

$$\dot{\theta}(t) = 40 \cdot t - 13.33t^2$$

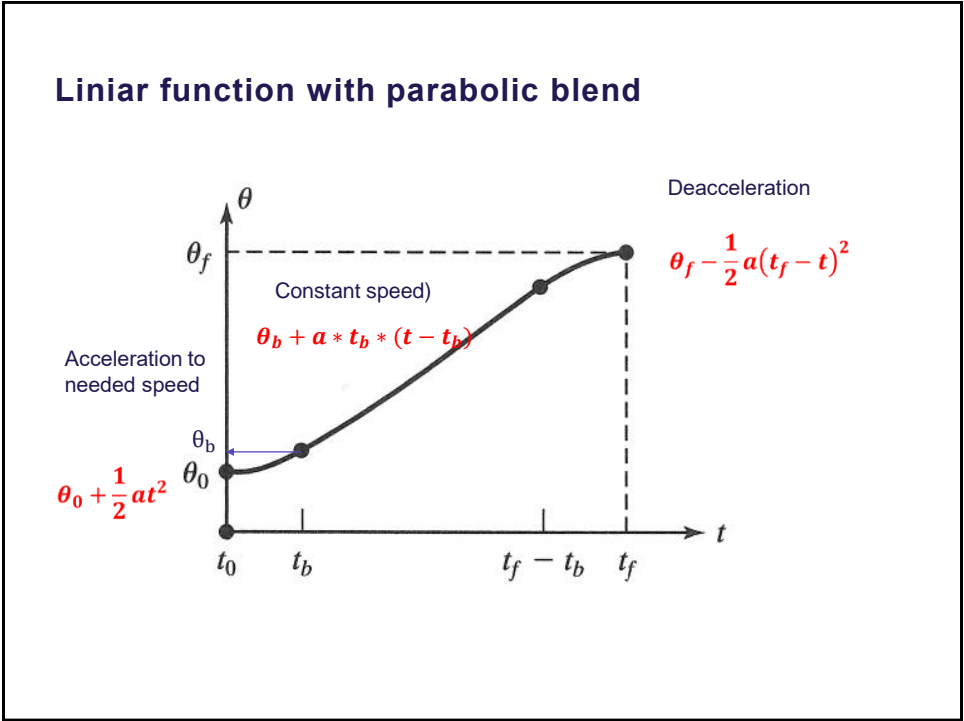
$$\ddot{\theta}(t) = 40 - 26.64 \cdot t$$



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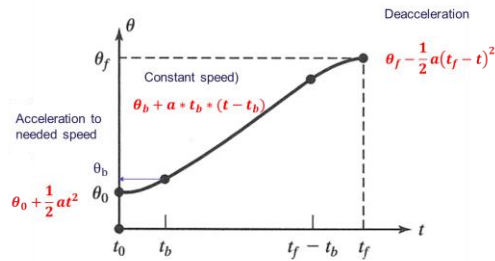
Linear function with parabolic blend

Assume the following is given:

- θ_0 , θ_f , t_f and a

Compute t_b and θ_b :

$$t_b = \frac{t_f}{2} - \frac{\sqrt{a^2 t_f^2 - 4a(\theta_f - \theta_0)}}{2a} \quad \theta_b = \frac{1}{2} a t_b^2 + \theta_0$$



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Linear function with parabolic blend

$$\dot{\theta}(t_b) = a \cdot t_b$$

$$\dot{\theta}(t_b) = \frac{\theta_f - 2\theta_b + \theta_0}{t_f - 2t_b}$$

$$\theta_b = \frac{1}{2} a t_b^2 + \theta_0$$

$$\frac{\theta_f - 2(\frac{1}{2} a t_b^2 + \theta_0) + \theta_0}{t_f - 2t_b} = a \cdot t_b$$

$$\theta_f - a t_b^2 - \theta_0 = a \cdot t_b (t_f - 2t_b)$$

$$a t_b^2 - a t_f t_b + \theta_f - \theta_0 = 0$$

$$t_b = \frac{t_f}{2} - \frac{\sqrt{a^2 t_f^2 - 4a(\theta_f - \theta_0)}}{2a} \quad a \geq \frac{4(\theta_f - \theta_0)}{t_f^2}$$

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Linear function with parabolic blend

Now you try:

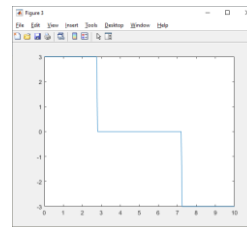
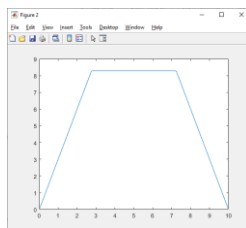
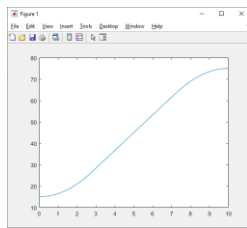
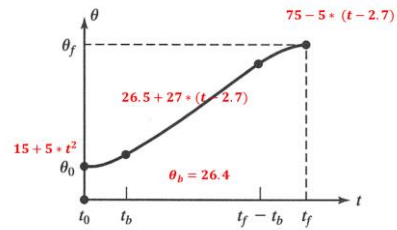
Given

- $\Theta(0) = 15$
- $\Theta(t) = 75$
- $a = 3 \text{ degree/s}^2$
- $t_f = 10 \text{ s}$

Design the parabolic blend and sketch the position, velocity and acceleration curves.

$$t_b = 2.7$$

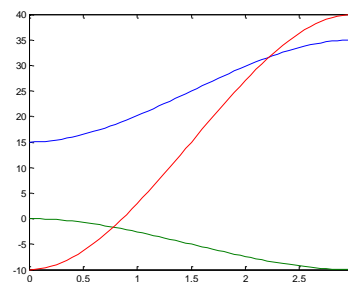
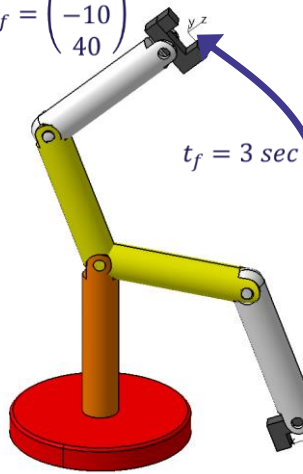
$$\theta_b = 26.5$$



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Cubic Polynomials – multi dimensional trajectories

$$\bar{\theta}_f = \begin{pmatrix} 35 \\ -10 \\ 40 \end{pmatrix}$$



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PTP-movement (MoveJ, J, Joint movement)

1. **Plan** the movement e.g: if we use **cubic polynomials**: find the a's.

2. **Interpolate** find the location for a given $t \in [0;t_f]$:

Cubic Polynomials- with via points

Polynomials:

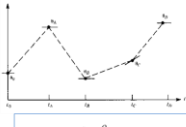
$$\theta(t) = a_0 + a_1t + a_2t^2 + a_3t^3$$

Constraints:

$$\begin{aligned} \theta(0) &= \theta_0 & \dot{\theta}(0) &= \dot{\theta}_0 \\ \theta(t_f) &= \theta_f & \dot{\theta}(t_f) &= \dot{\theta}_f \end{aligned}$$

$$\Downarrow$$
$$\begin{aligned} \theta_0 &= a_0 \\ \theta_f &= a_0 + a_1t_f + a_2t_f^2 + a_3t_f^3 \\ \dot{\theta}_0 &= a_1 \\ \dot{\theta}_f &= a_1 + 2a_2t_f + 3a_3t_f^2 \\ \dot{\theta} &= a_1 \end{aligned}$$

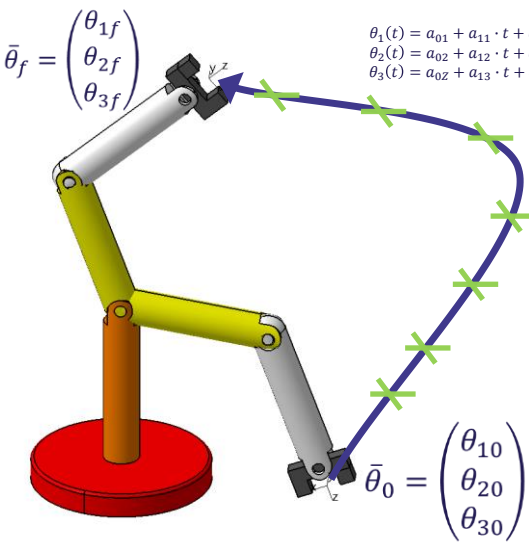
$$\Rightarrow \begin{aligned} a_0 &= \theta_0 \\ a_1 &= \dot{\theta}_0 \\ a_2 &= \frac{3}{t_f^2}(\theta_f - \theta_0) - \frac{2}{t_f}\dot{\theta}_0 - \frac{1}{t_f}\dot{\theta}_f \\ a_3 &= \frac{-2}{t_f^3}(\theta_f - \theta_0) + \frac{1}{t_f^2}(\dot{\theta}_f + \dot{\theta}_0) \end{aligned}$$



$$\begin{aligned} \theta_1(t) &= a_{01} + a_{11} \cdot t + a_{21}t^2 + a_{31}t^3 \\ \theta_2(t) &= a_{02} + a_{12} \cdot t + a_{22}t^2 + a_{32}t^3 \\ \theta_3(t) &= a_{0z} + a_{13} \cdot t + a_{23}t^2 + a_{33}t^3 \end{aligned}$$

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PTP-movement (MoveJ, J, Joint movement)



$$\bar{\theta}_f = \begin{pmatrix} \theta_{1f} \\ \theta_{2f} \\ \theta_{3f} \end{pmatrix}$$
$$\bar{\theta}_0 = \begin{pmatrix} \theta_{10} \\ \theta_{20} \\ \theta_{30} \end{pmatrix}$$

$$\begin{aligned} \theta_1(t) &= a_{01} + a_{11} \cdot t + a_{21}t^2 + a_{31}t^3 \\ \theta_2(t) &= a_{02} + a_{12} \cdot t + a_{22}t^2 + a_{32}t^3 \\ \theta_3(t) &= a_{0z} + a_{13} \cdot t + a_{23}t^2 + a_{33}t^3 \end{aligned}$$

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Exercises

1. A single-axis robot with a rotary joint is motionless at $\theta_o = -5^\circ$. It is desired to move the joint in a smooth manner to $\theta_f = 80^\circ$ in 4 sec.
 - a) Find the coefficients of a cubic which accomplishes this motion.
 - b) Draw the graphs of position velocity and acceleration.
 - c) Test results in Matlab
2. It is desired that a single-axis robot is moving as follows: start in rest from: $\theta_1 = 5.0$ degrees, go via the point $\theta_2 = 15.0$ degrees, to the ending position at $\theta_3 = 40.0$ degrees. Assume that the duration of each segment is 1.0 second and that the velocity in the via point is 15.5 degrees/sec.
 - a) Find the coefficients of the cubics which accomplish this motion.
 - b) Where is the robot after 0.876 sec ?
 - c) Plot the graphs of position, velocity and acceleration.
 - d) Test results in Matlab

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Exercises

3. A single-axis robot with a rotary joint is motionless at $\theta_o = -50^\circ$. It is desired to move the joint in a smooth manner to $\theta_f = 100^\circ$ in 10 sec.
 - a) Find the equations of the segments in a a parabolic blend which accomplishes this motion. Assume the acceleration is 10 mm/sec
 - b) Plot the graphs of position, velocity and acceleration
 - c) Test results in Matlab
4. Take the motion from question 3.
 - a) Find the equations of the segments in a parabolic blend which accomplishes this motion. This time assume that t_b should be 3 sec.
 - b) Test results in Matlab

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