

TECHNICAL EDUCATION AND SKILLS DEVELOPMENT AUTHORITY

Region III - Province of Bulacan Regional Training Center Central Luzon - Guiguinto

GAS TUNGSTEN ARC WELDING NC II

TRAINEE'S RECORD BOOK



ID PHOTO

Name of Trainee	
Training Program	GAS TUNGSTEN ARC WELDING NC II
Inclusive Date Of Training	
No. of Hours:	



TECHNICAL EDUCATION AND SKILLS DEVELOPMENT AUTHORITY Regional Training Center Central Luzon - Guiguinto

Gas Tungsten Arc Welding NC II

Instructions:

This Learner's Record Book (LRB) is intended to serve as a record of all accomplishments/ task/ activities while undergoing training. It will eventually become evidence that can be submitted for portfolio assessment and for whatever purpose it will serve you. It is, therefore, important that all its contents are validly entered by both trainees and Trainer.

The Learner's Record Book contains all the required competencies in your chosen qualifications. All you have to do is to fill out all the columns, "Task Required" and "Date accomplished", with all the activities in accordance with the training program and to be taken up in the training center and with the guidance of the trainer. The trainer will likewise, indicate his remarks on the "Trainer's Remarks" column regarding the outcome of the task accomplished by the trainee. Be sure that the trainee will personally accomplish the task and this must be confirmed by the trainer.

It is of great importance that the content should be written legibly in ink. Avoid any corrections or erasures and maintain cleanliness of this record.

This will be collected by your Trainer and to be submitted to the Vocational Instruction Supervisor (VIS). This shall form part of the trainee's permanent records on file.

Thank You.



LUPANG HINIRANG

Bayang magiliw Perlas ng Silanganan, Alab ng puso, Sa dibdib mo'y buhay. Lupang Hinirang, Duyan ka ng magiting, Sa manlulupig, Di ka pasisiil. Sa dagat at bundok, Sa simoy at sa langit mong bughaw, May dilag ang tula At awit sa paglayang minamahal. Ang kislap ng watawat mo'y Tagumpay na nagniningning, Ang bituin at araw niya Kailan pa ma'y di magdidilim. Lupa ng araw, ng luwalhati't pagsinta, Buhay ay langit sa piling mo; Aming ligaya, na pag may mang-aapi Ang mamatay ng dahil sa iyo.

Panunumpa Sa Watawat ng Pilipinas

Ako ay Pilipino,
Buong katapatang nanunumpa sa watawat
ng Pilipinas,
At sa bansang kanyang sinasagisag,
Na may dangal, katarungan at kalayaan,
Na pinakikilos ng sambayanang
Maka-Diyos, Maka-kalikasan, Maka tao at
Maka bansa.



Pangako ng Isang Manggagawang Pilipino

Ako ay isang bagong manggagawang Pilipino May dangal, at bagong kaalaman sa Kasanayang sa gawaing Teknikal Pinanday sa diwa ng pagkamakabayan

Bilang kasapi sa kalipunan ng mga bagong manggagawa Sisikaping kong pagtibayin ang paniniwala, Sa iisang Dyos na nanglilikha at manggagawa, Makinahagi sa mga gawain Tungo sa ikauunlad ng ating bayan,

Pag-ibayuhin ang paglilingkod
Sa mga taong nangangailangan ng aking kasanayan
Ipagpatuloy ang pag-tuklas
Sa mga bagong pamamaraang at teknolohiya
Isabuhay ang mga katangian sa antas ng isang world class worker

Ako ay isang manggagawang Pilipino
May paninindigan at paniniwala sa sarili
At pananalig sa Panginoon,
At nangangakong magiging matapat sa aking gawaing
Na maaaring ipagkapuri ng aking kapwa
At ng Sentrong Sanayan na aking pagtatapusan
Ang Regional Training Center Central Luzon - Guiguinto
Tulungan nawa ako ng May-kapal



TECHNICAL EDUCATION AND SKILLS DEVELOPMENT AUTHORITY Region III - Province of Bulacan Regional Training Center Central Luzon - Guiguinto

VISION

Provider of Skilled Welder in Central Luzon

MISSION

To Prepare Trainees for Initial and Continued Employment

GOALS

- *Industry-relevant training programs;
- *Graduate with quality skills and positive work values; and
- * Strategic collaborations with public and private sector

OBJECTIVES

- *To absorb and train at least 150 enrollees in SMAW NC II and SMAW NC II before the end of December every year;
- * To maintain not more than 5% drop-out rate of trainees per training batch
- *Ensure that 100% of the trainees in Welding Technology courses undertake the standard Competency Assessment before the completion of each training batches;
- * To achieve and maintain at least 85% certification (passing) rate among the Welding Technology graduates; and
- * To track/monitor and attain at least 70% employment rate of graduates 6 to 12 months after completion of the training program.



BASIC COMPETENCIES

Unit of Competency:		1. Participate	Participate in workplace communication								
Module Title:		Participating in	workp	lace c	ommı	unicat	ion				
Nominal Duration:											
Learning Outcome	Date Start	Task/ Activities Required	Date End	Date	e Evalu	ated	Remarks (C/NYC)	Sign	ature		
		rtequirea		1st attem pt	2nd attem pt	3rd attem pt		Trainee	Instructor		
Obtain and convey workplace information											
Perform duties following workplace instructions											
Complete relevant work-related documents											



Unit of Competency:		2. Work in a t	2. Work in a team environment							
Module Title:		Working in	Working in a team environment							
Nominal Duration:										
Learning Outcome	Date Start	Task/ Activities Required	Date End	Date	e Evalu	ated	Remarks	Signature		
		rtequirea		1st attem pt	2nd attem pt	3rd attem pt	(C/NYC)	Trainee	Instructor	
Describe team role and scope										
Identify one's role and responsibility within a team										
Work as a team member										



Unit of Competency:		3. Solve and address general workplace problems									
Module Title:		Solving an	Solving and addressing general workplace problems								
Nominal Duration:											
Learning Outcome	Date Start	Task/ Activities Required	Date End	Date	e Evalu	ated	Remarks (C/NCY)	Sign	ature		
		Required		1st attem pt	2nd attem pt	3rd attem pt		Trainee	Instructor		
Identify routine problems											
Look for solutions to routine problems											
Recommend solutions to problems											



Unit of Competency:		4. Develop	caree	er and	l life d	decisi	ons			
Module Title:		Developing career and life decisions								
Nominal Duration:										
Learning Outcome	Date Start	Task/ Activities Required	Date End	Date	e Evalu	ated	Remarks (C/NCY)	Sign	ature	
		Nequired		1st attem pt	2nd attem pt	3rd attem pt		Trainee	Instructor	
Manage one's emotions										
Develop reflective practice										
Boost self-confidence and develop self- regulation										



Unit of Competency:		5. Contribu	5. Contribute to workplace innovation								
Module Title:		Contributing to workplace innovation									
Nominal Duration:											
Learning Outcome	Date Start	Task/ Activities Required	Date End	Date	e Evalu	ated	Remarks (C/NCY)	Signature			
		rtequired		1st attem pt	2nd attem pt	3rd attem pt		Trainee	Instructor		
Identify opportunities to do things better											
Discuss and develop ideas with others											
Integrate ideas for change in the workplace											



Unit of Competency:		6. Present	6. Present relevant information								
Module Title:		Presenting	Presenting relevant information								
Nominal Duration:											
Learning Outcome	Date Start	Task/ Activities Required	Date End	Date	e Evalu	ated	Remarks (C/NCY)	Signature			
		Kequirea		1st attem pt	2nd attem pt	3rd attem pt		Trainee	Instructor		
Gather data/information											
Assess gathered data/ information											
Record and present information											



Unit of Competency:		7. Practice occupational safety and health policies and procedures								
Module Title:		_	Practicing occupational safety and health policies and procedures							
Nominal Duration:										
Learning Outcome	Date Start	Task/ Activities	Date End	Date	e Evalu	ated	Remarks (C/NCY)	Signature		
		Required		1st attem pt	2nd attem pt	3rd attem pt		Trainee	Instructor	
Identify OSH compliance requirements										
Prepare OSH requirements for compliance										
Perform tasks in accordance with relevant OSH policies and procedures										



Unit of Competency:		8. Exercise efficient and effective sustainable practices in the workplace									
Module Title:		_	Exercising efficient and effective sustainable practices in the workplace								
Nominal Duration:											
Learning Outcome	Date Start	Task/ Activities	Date End	Date Evalua		ated	Remarks (C/NCY)	Signature			
		Required		1st attem pt	2nd attem pt	3rd attem pt		Trainee	Instructor		
Identify the efficiency and effectiveness of resource utilization											
Determine causes of inefficiency and/or ineffectiveness of resource utilization											
Convey inefficient and ineffective environmental practices											



Unit of Competency:		9.Practice	entrep	rene	urial s	skills	in the work	place		
Module Title:		Practicing	entrep	rene	urial s	skills i	in the work	place		
Nominal Duration:										
Learning Outcome	Date Start	(/						Sign	gnature	
		Required		1st attem pt	2nd attem pt	3rd attem pt		Trainee	Instructor	
Apply entrepreneurial workplace best practices										
Communicate entrepreneurial workplace best practices										
Implement cost- effective operations										



SMAW NC II COMMON COMPETENCIES (56 Hours)

Unit of Competency:		1. Apply Safet	y Prac	ctices					
Module Title:		Applying Safe	ety Pra	actice	S				
Nominal Duration:		8 hours							
Learning Outcome	Date Start	Task/ Activities	Date End	Date	e Evalu	ated	Remarks (C/NCY)	Sign	ature
		Required		1st attem pt	2nd attem pt	3rd attem pt		Trainee	Instructor
1.Identify hazardous areas and conditions									
2.Use protective clothing and devices									
3 Perform safe handling of tools, equipment and materials									
4.Explain/perform first aid procedure									



Unit of Competency:		2. Interpret Dr	2. Interpret Drawing and sketches								
Module Title:		Interpreting D	rawing	g and	Sket	ches					
Nominal Duration: 8 hours											
Learning Outcome	Date Start	Task/ Activities Required	Date End	Date	e Evalu	ated	Remarks (C/NCY)	Sign	ature		
		Nequired		1st attem pt	2nd attem pt	3rd attem pt		Trainee	Instructor		
Identify standard alphabet of lines											
Identify orthographic/isometri c views											
Interpret standard drawing symbols, dimensional tolerances and notation											



Unit of Competency:		3. Perform Industry Calculation								
Module Title:	Performing Industry Calculation									
Nominal Duration:		8 hours								
Learning Date Outcome Start Activities Required		Activities	Date End	Date	e Evalu	ated	Remarks (C/NCY)	Sign	ature	
	rtequired		1st attem pt	2nd attem pt	3rd attem pt		Trainee	Instructor		
Performing four fundamental operation										
Perform conversion of units										
Perform calculations on algebraic expressions										
Compute percentage and ratio										



Unit of Competency:		4. Contribute to Quality System								
Module Title:		Contributing to Quality System								
Nominal Duration:	Duration: 4 hours									
Learning Date Outcome Start		Task/ Activities	Date End	Date Evaluated			Remarks (C/NCY)	Signature		
Required		1st attem pt	2nd attem pt	3rd attem pt		Trainee	Instructor			
Inspect work done										
Apply quality standards to work										
Protect company property and customer interests										



Unit of Competency:		5. Use Hand Tools							
Module Title: Using Hand Tools									
Nominal Duration: 4 hours									
Learning Outcome	Date Start		Date End	Date Evaluated			Remarks	Signature	
		Nequired		1st attem pt	2nd attem pt	3rd attem pt	(C/NCY)	Trainee	Instructor
Select hand tools									
Use hand tools									
Maintain hand tools									



Unit of Competency:		6. Prepare We	6. Prepare Weld Materials								
Module Title:		Preparing Weld Materials									
Nominal Duration:		8 hours									
3	Date Start	Task/ Activities	Date End	Date	e Evalu	ated	Remarks (C/NCY)	Sign	ature		
		Required		1st attem pt	2nd attem pt	3rd attem pt		Trainee	Instructor		
Set up cutting equipment											
Cut and prepare edge of materials											
Clean surfaces and edges											
Prepare welding consumables											
Prepare welding safety and protective equipment											



Unit of Competency:		7. Set-up Welding Equipment								
Module Title:		Setting up Welding Equipment								
Nominal Duration:	ration: 4 hours									
Learning Date Outcome Start		Task/ Activities	Date End	Date Evaluated			Remarks (C/NCY)	Sign	Signature	
Requir	rtequired	1st attem pt		2nd attem pt	3rd attem pt		Trainee	Instructor		
Set up welding machine										
Set up welding accessories										
Set up welding positioners, jigs and fixtures										



Competency:		8. Fit-up Weld Materials							
Module Title:	Module Title: Fitting up Weld Materials								
Nominal Duration:	ion: 4 hours								
Learning Outcome		Task/ Activities	Date End	Date Evaluated			Remarks (C/NCY)	Signature	
		Kequilea		1st attem pt	2nd attem pt	3rd attem pt		Trainee	Instructor
Perform tack welding									
Check gap and alignment									



Unit of Competency:		9. Repair Welds								
Module Title:		Repairing Welds								
Nominal Duration: 8 hours										
Learning Date Task/ Outcome Start Activities Required		Activities	Date End	Date Evaluated			Remarks (C/NCY)	Signature		
		1st attem pt	2nd attem pt	3rd attem pt		Trainee	Instructor			
Mark/locate weld defects										
Prepare tools and equipment										
Remove weld defects										
Perform re-welding										



CORE COMPETENCIES (194 Hours)

Unit of Competency:		Weld Carbon	Weld Carbon Steel Plates and Pipes Using GTAW								
Module Title:		Performing Groove Welding on Carbon Steel Plate									
Nominal Duration:		(114 Hours)									
Learning Outcome	Date Start	Task/ Activities	Date End	Date Evaluated			Remarks (C/NCY)	Signature			
	Required		1st attem pt	2nd attem pt	3rd attem pt		Trainee	Instructor			
Weld Carbon Steel Plates in Flat Position 1G											
Weld Carbon Steel Plates in Flat Position 2G											
Weld Carbon Steel Plates in Flat Position 3G											
Weld Carbon Steel Plates in Flat Position 4G											



Unit of Competency:		Weld Carbon Steel Plates and Pipes Using GTAW								
Module Title:		Perform Groove Welding on Carbon Steel Pipe								
Nominal Duration: (80 Hours)										
	Date Start		Date End	Date Evaluated			Remarks (C/NCY)	Signature		
				1st attem pt	2nd attem pt	3rd attem pt		Trainee	Instructor	
Weld Carbon Steel Pipe in 1G Position										
Weld Carbon Steel Pipe in 2G Position										
Weld Carbon Steel Pipe in Horizontal Position 5G										
Weld Carbon Steel Pipe in Vertical Position 6G										



ACTIVITIES:



Vision

Mission

To Prepare Trainees for Initial and Continued Employment