MARLIN COMPILATION REQUIREMENTS:

Apply the following modifications to the ABL build configs:

Configuration.h

* #define XY\_PROBE\_SPEED (250\*60)
* #define Z\_CLEARANCE\_DEPLOY\_PROBE 8
* #define Z\_CLEARANCE\_BETWEEN\_PROBES 3
* #define Z\_CLEARANCE\_MULTI\_PROBE 3
* #define Z\_MIN\_PROBE\_REPEATABILITY\_TEST
* #define ABL\_BILINEAR\_SUBDIVISION
* #define USE\_PROBE\_FOR\_Z\_HOMING
* #define Z\_SAFE\_HOMING
* #define Z\_MIN\_POS -5
* //#define BLTOUCH\_HS\_MODE
* #define E0\_CURRENT 1000

Configuration\_adv.h

* #define BABYSTEP\_ZPROBE\_OFFSET
* #define SQUARE\_WAVE\_STEPPING