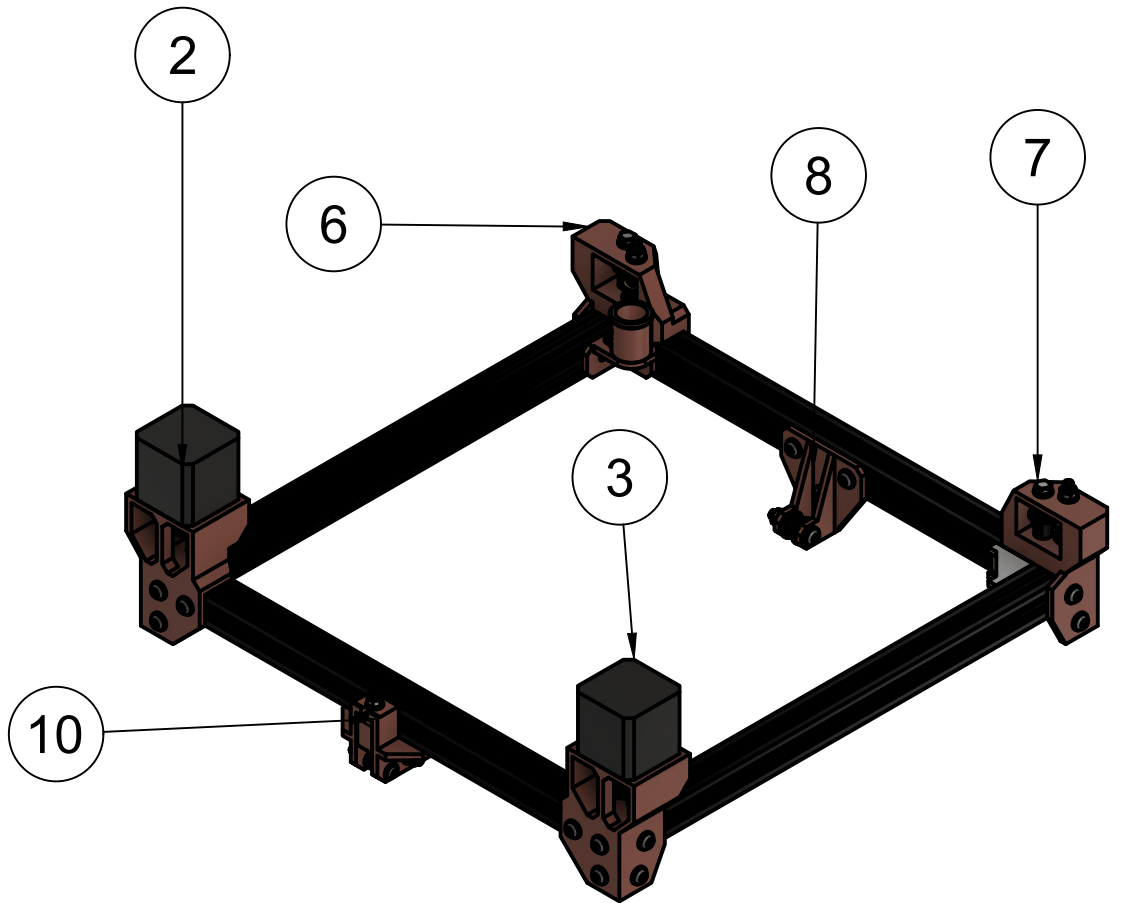
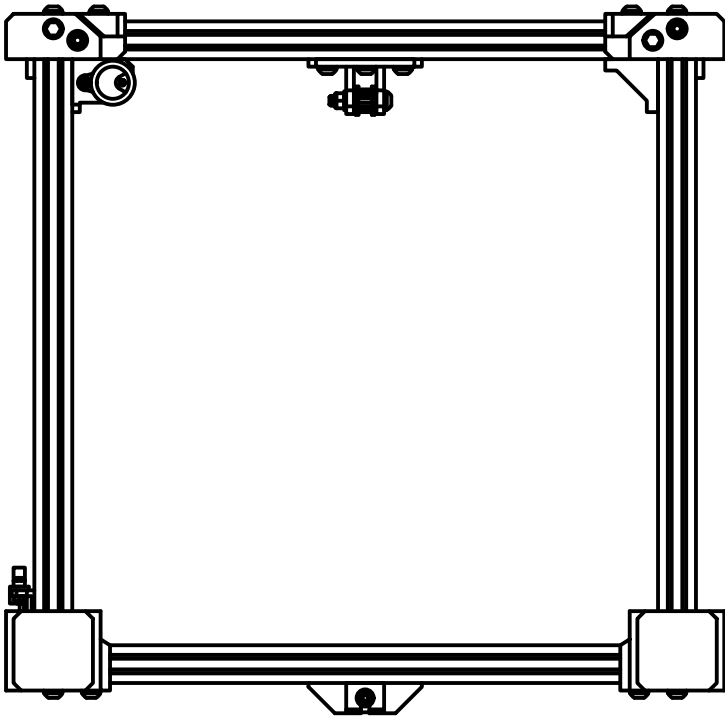
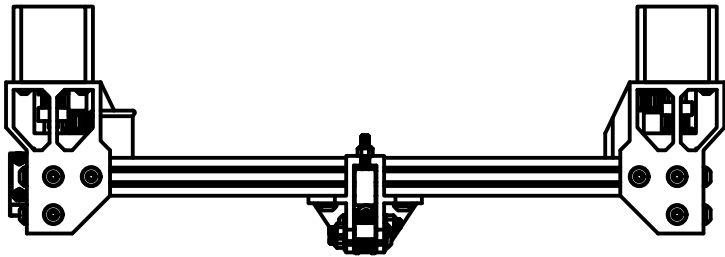


	1	2	3
	Category	Part Name	Quantity
A	Hardware	2020 V-Slot 310	2
	Hardware	2020 V-Slot 350	2
	Hardware	2820 L Bracket	13
	Part	Corner Bracket Loom Buddy_1x	1
B	Part	Corner Idler Spacer_2x	4
	Part	EndStop Y Buddy_1x	1
	Hardware	GT2 Motor Pulley 20T	2
	Hardware	GT2 Pulley 20T	6
C	Part	Idler Buddy Front_1x	1
	Part	Idler Top Rear Buddy_1x	1
	Fastners	M3 Nut	3
	Fastners	M3 WASHER	8
D	Fastners	M3x08 BH	8
	Fastners	M3x10 BH	1
	Fastners	M3x12 BH	3
	Fastners	M4 LOCK NUT	2
E	Fastners	M4 WASHER	3
	Fastners	M4x20 HEX	1
	Fastners	M4x30 BH	1
	Fastners	M5 LOCK NUT	6
F	Fastners	M5 Nut Drop-In	1
	Fastners	M5 Precision Shim	13
	Fastners	M5 T-Nut OB	47
	Fastners	M5 WASHER	60
	Fastners	M5x10 BH	52
	Fastners	M5x30 BH	2
	Fastners	M5x40 Hex Bolt	4
	Components	Nema 17 Stepper Motor	2
	Components	Optical Sensor	1
	Fastners	SpringBall	1
	Part	XY Idler Buddy A_1x	1
	Part	XY Idler Buddy B_1x	1
	Part	XY Motor Buddy A_1x	1
	Part	XY Motor Buddy B_1x	1
	Part	Z Belt Buddy Front Spacer_1x	1
	Part	Z Belt Buddy Front_1x	1
	Part	Z Belt Tension Buddy_1x	1
	1	2	3



Parts List		
Item	Qty	Part Number
1	1	VB Base Frame I
2	1	XY Motor Buddy Assy A_1x
3	1	XY Motor Buddy Assy B_1x
6	1	XY Idler Buddy A_1x
7	1	XY Idler Buddy B_1x
8	1	Idler Top Rear Buddy_1x
10	1	Idler Buddy Front_1x
11	1	Corner Bracket Loom Buddy_1x
14	1	EndStop Y Buddy_1x

Dept.	Technical reference	Created by Roy Berntsen 17-Nov-19	Approved by
		Document type	Document status
		Title VB Base Frame Video ASSY	DWG No.
		Rev.	Date of issue
		Sheet 1/1	