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Información sobre el proyecto

Impreso el	04/11/2025
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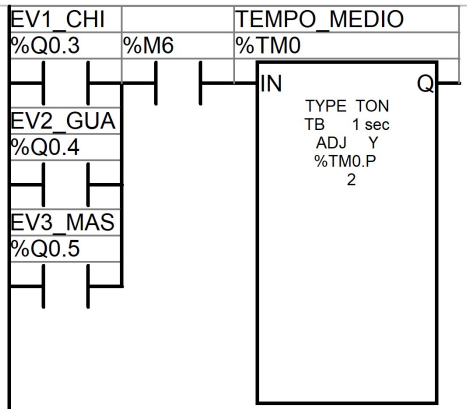
Departamento	Santander
Índice	XD
Propiedad industrial	UIS

Comentario

Programa listas y diagramas

1 LD	temporizadores	

Rung 0



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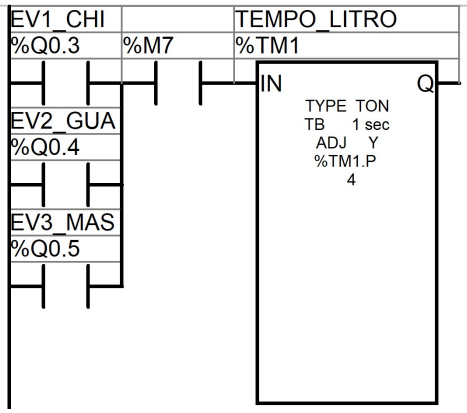

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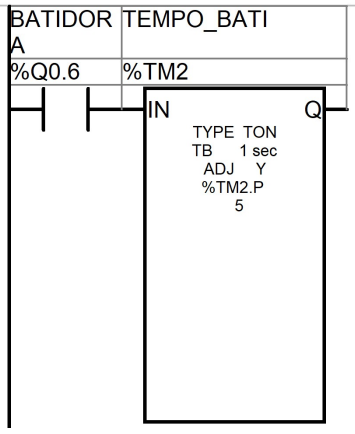

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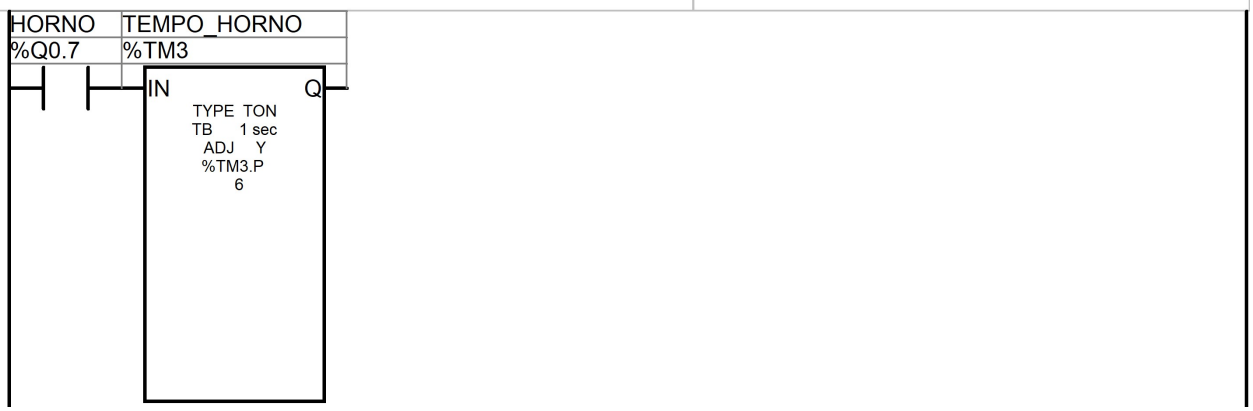

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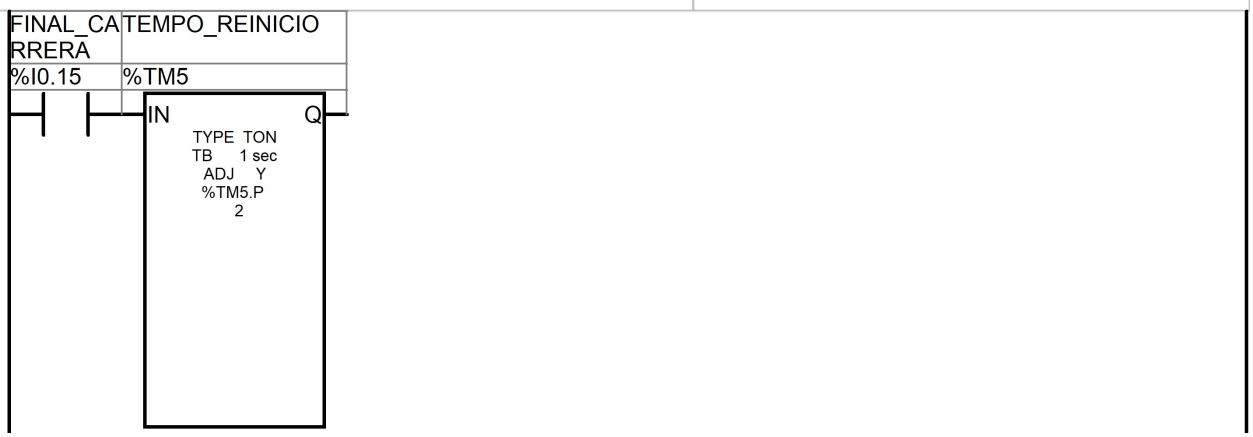

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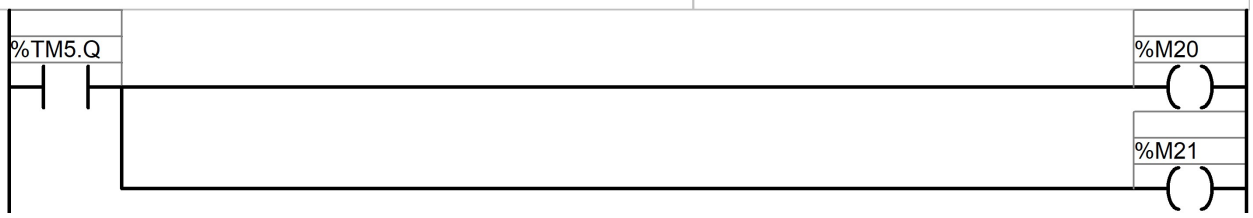

2 LD registros

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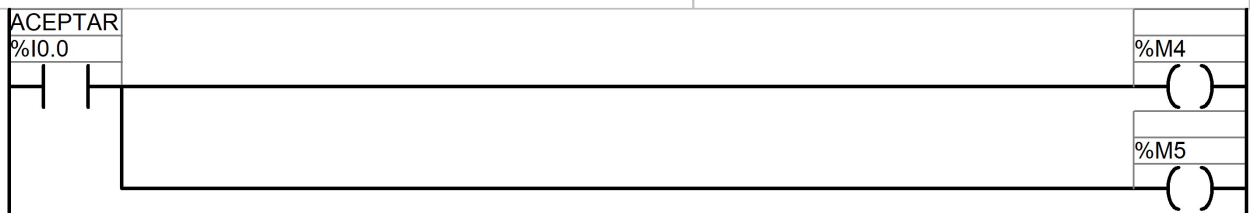

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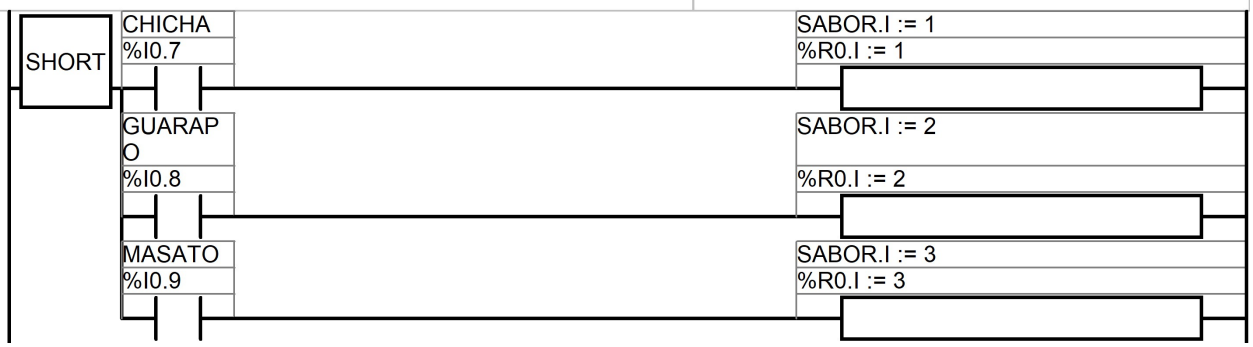

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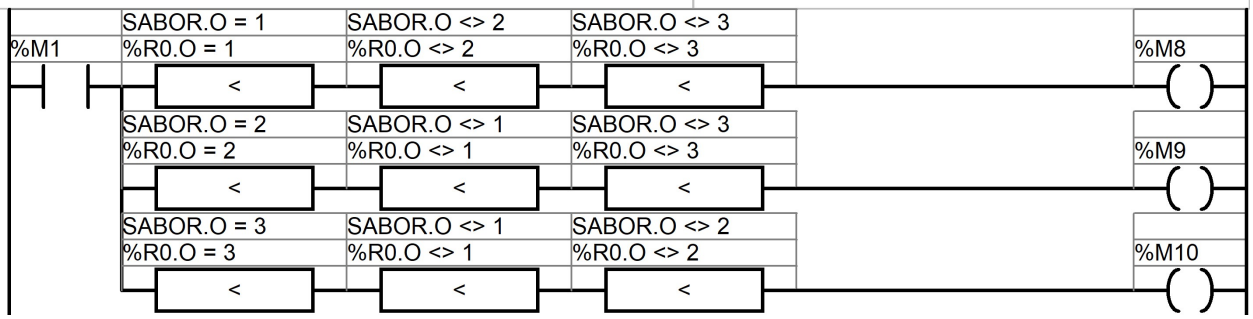

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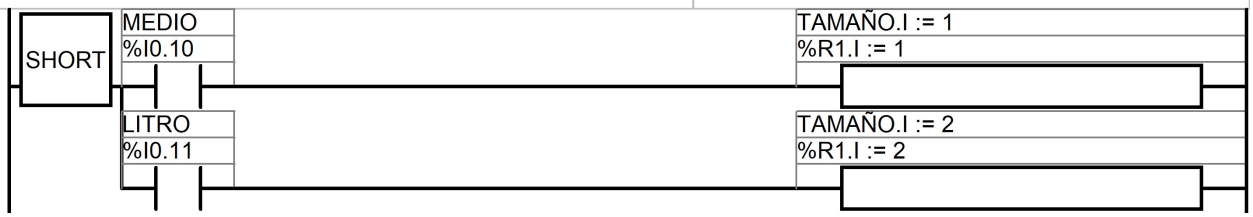

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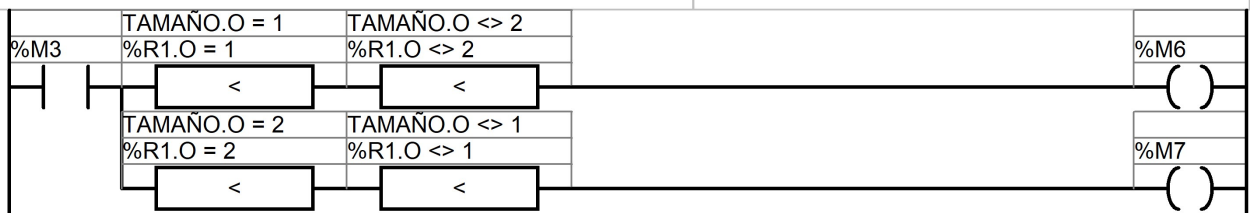

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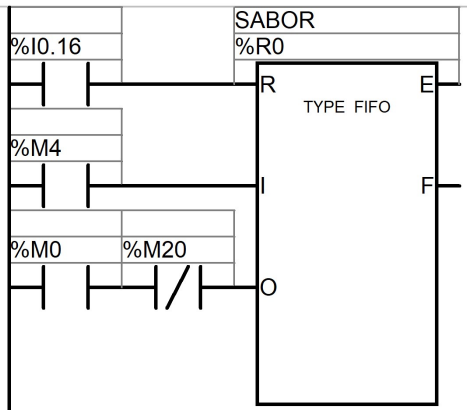

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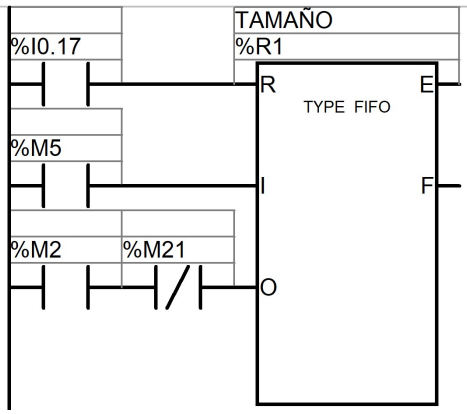
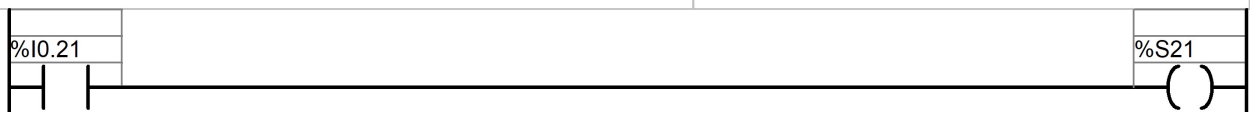


3 LD inicio grafcet

Rung 0



4 LD configuracion de pasos

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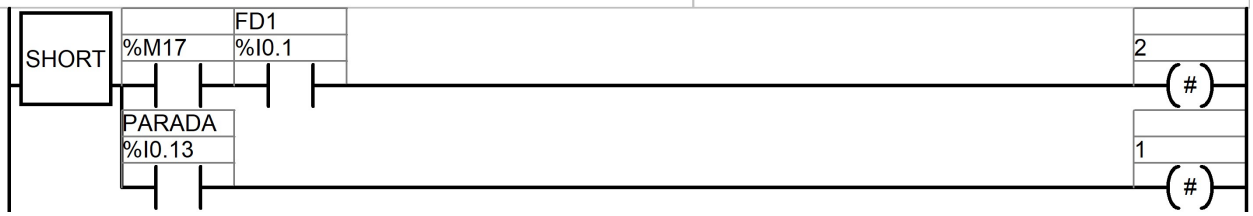
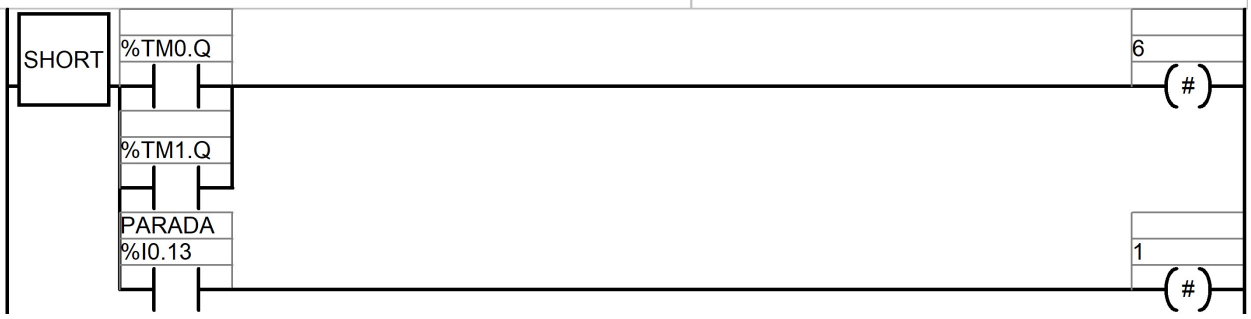


Rung 1
-*- 2

Rung 2
-*- 3



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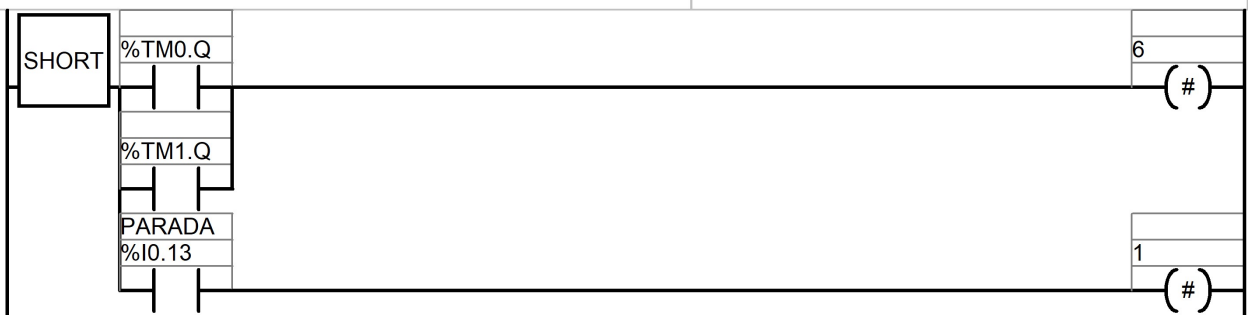

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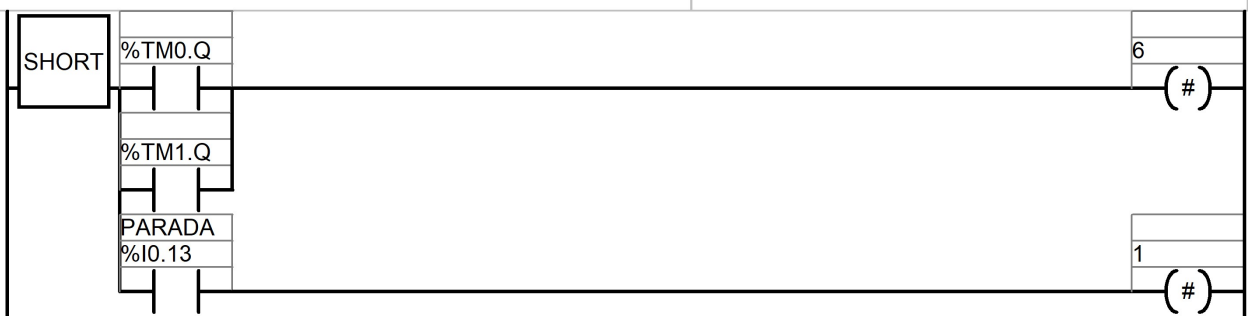

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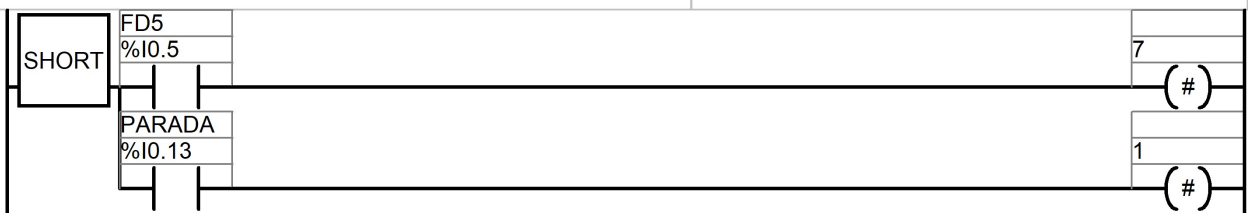

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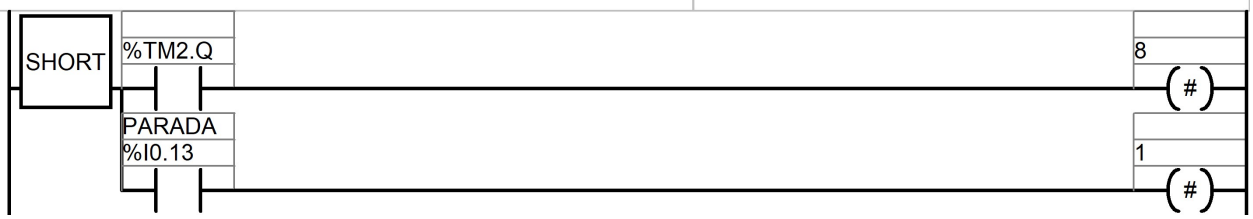

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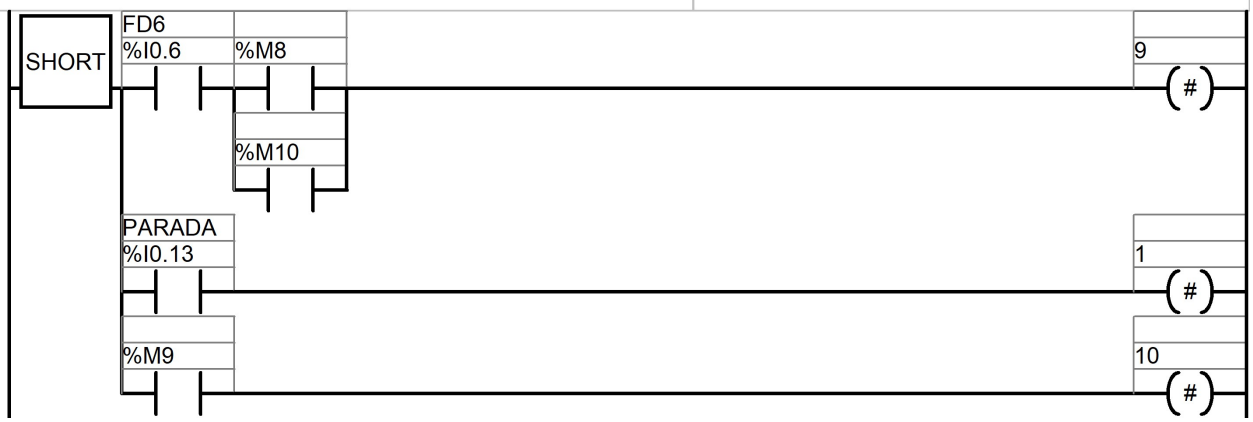

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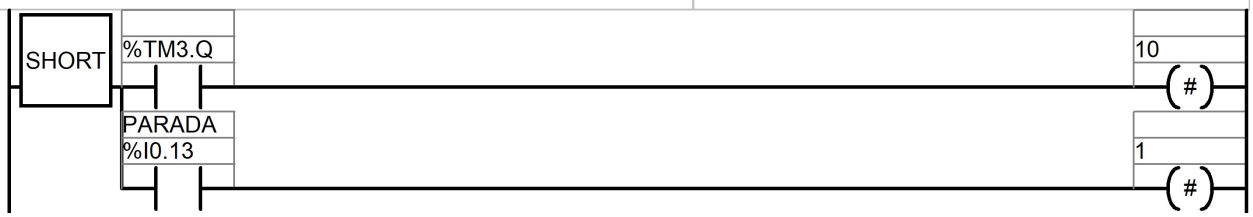

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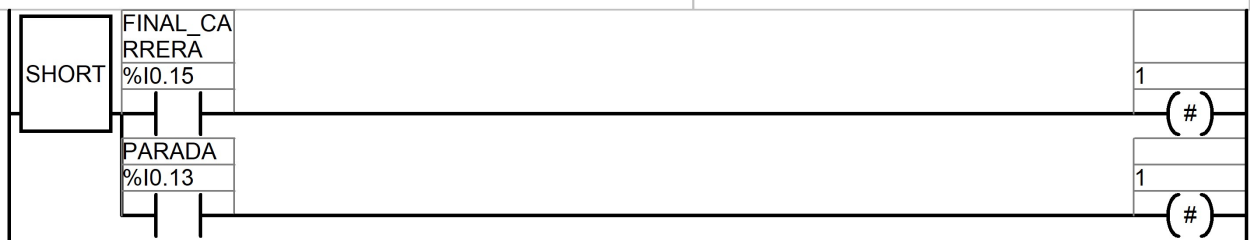

5 LD salidas

Rung 0
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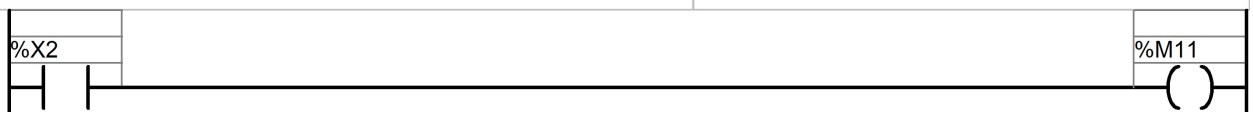

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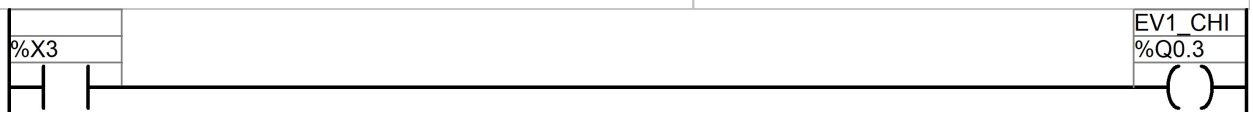

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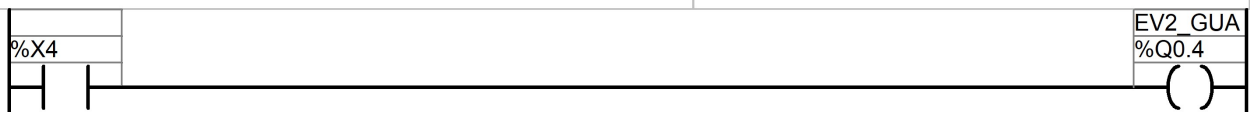

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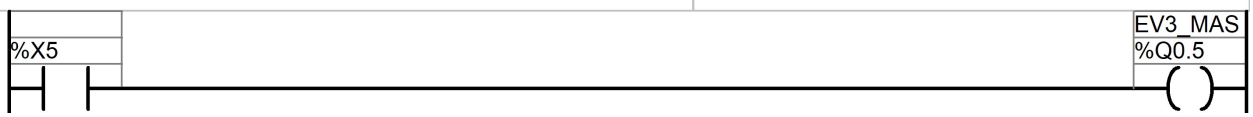

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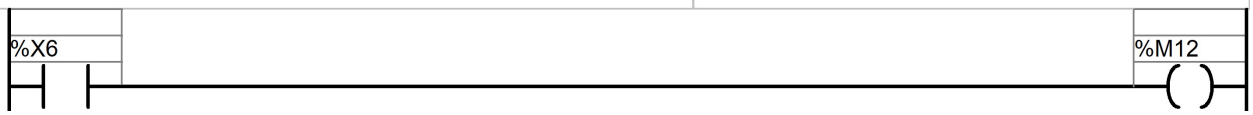

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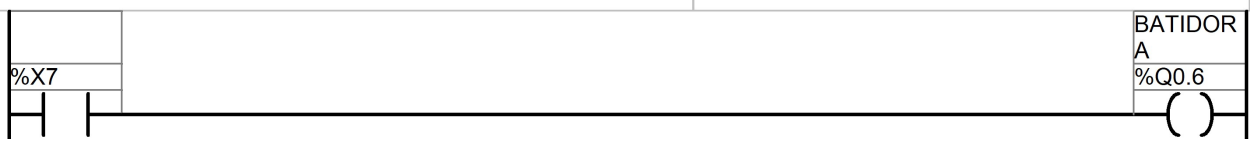

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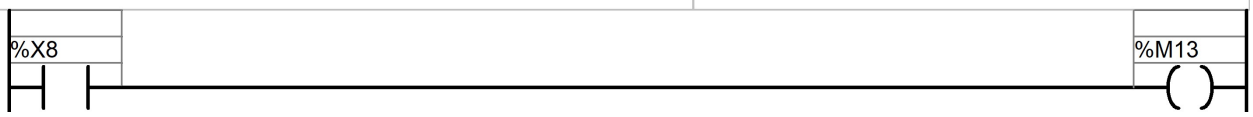

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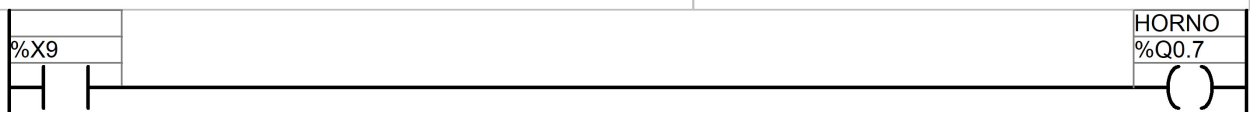

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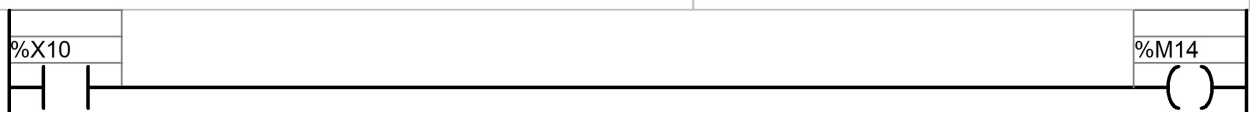

6 LD configuracion bobinas

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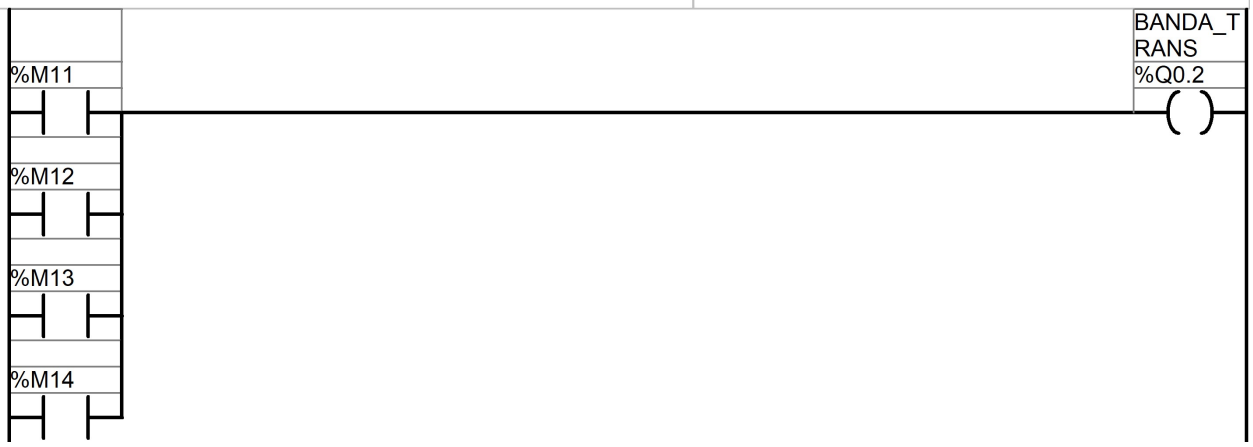

Símbolos

En uso	Dirección	Símbolo	Comentario
Sí	%I0.0	ACEPTAR	
Sí	%Q0.2	BANDA_TRANS	
Sí	%Q0.6	BATIDORA	
Sí	%I0.7	CHICHA	
Sí	%Q0.3	EV1_CHI	
Sí	%Q0.4	EV2_GUA	
Sí	%Q0.5	EV3_MAS	
Sí	%I0.1	FD1	
Sí	%I0.2	FD2	
Sí	%I0.3	FD3	
Sí	%I0.4	FD4	
Sí	%I0.5	FD5	
Sí	%I0.6	FD6	
Sí	%I0.15	FINAL_CARRERA	
Sí	%I0.8	GUARAPO	
Sí	%Q0.7	HORNO	
No	%I0.22	INI_GRAFCET	
Sí	%I0.11	LITRO	
Sí	%I0.12	MARCHA	
Sí	%I0.9	MASATO	
Sí	%I0.10	MEDIO	
Sí	%I0.13	PARADA	
No	%I0.14	PAR_EME	
No	%I0.23	RUN_STOP	
Sí	%R0	SABOR	
Sí	%R1	TAMAÑO	
Sí	%TM2	TEMPO_BATI	
Sí	%TM3	TEMPO_HORNO	
Sí	%TM1	TEMPO_LITRO	
Sí	%TM0	TEMPO_MEDIO	
No	%TM4	TEMPO_PE	
Sí	%TM5	TEMPO_REINICIO	

Referencias cruzadas

Dirección	Símbolo	Sección	Líneas/Redes	Operador
		1	1	BLK: END
		1	1	IN
		1	2	BLK: END
		1	2	IN
		1	3	BLK: END
		1	3	IN
		1	4	BLK: END
		1	4	IN
%I0.0.15	FINAL_CARRERA	1	4	LD
%M7		1	1	AND
%M20		1	5	ST
%M21		1	5	ST
%Q0.0.3	EV1_CHI	1	1	LD
%Q0.0.4	EV2_GUA	1	1	OR
%Q0.0.5	EV3_MAS	1	1	OR
%Q0.0.6	BATIDORA	1	2	LD
%Q0.0.7	HORNO	1	3	LD
%TM1	TEMPO_LITRO	1	1	BLK
%TM2	TEMPO_BATI	1	2	BLK
%TM3	TEMPO_HORNO	1	3	BLK
%TM5	TEMPO_REINICIO	1	4	BLK
%TM5.Q	TEMPO_REINICIO.Q	1	5	LD

Tabla de animación