

Numerical:

1. A six cylinder, four stroke IC engine develops 100 KW of brake power at 800 rpm. The stroke to bore ratio is 1.5. The indicated mean effective pressure is 8 bar and mechanical efficiency is 80 %. Determine the cylinder diameter and piston stroke of the engine.

Solution:

Data: $i = 6$, 4-stroke engine, $N = 800$ rpm, Hence $n = 800/2 = 400$ cycles/sec., $L/D = 1.5$,
Hence $L = 1.5 D$, $\eta_{\text{mech}} = 80\%$

Determine $D = ?$ $L = ?$

We have, $\eta_{\text{mech}} = BP/IP$

$$\begin{aligned} IP &= BP / \eta_{\text{mech}} \\ &= 100/0.8 \\ &= 125 \text{ kW} \end{aligned}$$

We have, $IP = (iP_m L A n)/60000$

$$125 = (6 \times 8 \times 10^5 \times 1.5D \times \pi \times D^2 \times 400)/(60000 \times 4)$$

Therefore, $D^3 = 0.00332$

$$\mathbf{D = 0.149 \text{ m or } 149 \text{ mm}}$$

$$\text{Hence, } \mathbf{L = 1.5D = 1.5 \times 149 = 224 \text{ mm}}$$

2. From a test on a four stroke petrol engine, the following data is available: engine speed 1000 rpm, net brake torque 70 N.m, indicative mean effective pressure 10 bar, stroke 150 mm, bore 100 mm, rate of fuel consumption 2.57 kg/h, CV of petrol 41000 kJ/kg. Calculate the indicated thermal efficiency, brake thermal efficiency and mechanical efficiency.

Solution:

Data: 4-stroke petrol engine, $i = 1$, $N = 1000$ rpm, Hence $n = 1000/2 = 500$ cycles/sec,

$T = 70$ N.m, $P_m = 10$ bar $= 10 \times 10^5$ N/m², $L = 150$ mm/0.15 m, $D = 100$ mm/0.1 m,

Fuel consumption, $m = 2.57$ kg/h, CV = 41000 kJ/kg

Calculate η_{mech} , η_{ind} , η_{brake} .

We have, $IP = (iP_m L A n)/60000$

$$\begin{aligned} &= (1 \times 10 \times 10^5 \times 0.15 \times \pi \times 0.1^2 \times 500)/(60000 \times 4) \\ &= 9.82 \text{ kW} \end{aligned}$$

$$BP = (2\pi T N)/60000$$

$$\begin{aligned} &= (2 \times \pi \times 1000 \times 70)/60000 \\ &= 7.33 \text{ kW} \end{aligned}$$

$$\eta_{\text{mech}} = (BP/IP) \times 100$$

$$= (7.33/9.82) \times 100$$

$$\underline{\eta_{\text{mech}} = 74.64 \%}$$

$$\begin{aligned}\eta_{\text{brake}} &= (\text{BP} \times 3600) / (m \times \text{CV}) \\ &= (7.33 \times 3600) / (2.57 \times 41000)\end{aligned}$$

$$\underline{\eta_{\text{brake}} = 25.04 \%}$$

$$\begin{aligned}\eta_{\text{indicated}} &= (\text{IP} \times 3600) / (m \times \text{CV}) \\ &= (9.82 \times 3600) / (2.57 \times 41000)\end{aligned}$$

$$\underline{\eta_{\text{indicated}} = 33.55 \%}$$

3. A four stroke diesel engine has a bore of 100 mm, stroke of 120 mm and piston speed of 10 m/s. The engine develops 20 kW power per liter of cylinder stroke volume. Brake thermal efficiency of the engine is 30 % with a fuel having calorific value of 40 MJ/kg and specific gravity of 0.90. Determine (i) rpm, (ii) BP, and (iii) engine fuel requirements in liters/h.

Solution:

Data: $i=4$, 4-stroke diesel engine, $D = 100 \text{ mm}/0.1 \text{ m}$, $L = 120 \text{ mm}/0.12 \text{ m}$, $S = 10 \text{ m/s}$, Power, $P = 20 \text{ kW/l}$, $\eta_{\text{brake}} = 30 \%$, $\text{CV} = 40 \text{ MJ/kg} = 40000 \text{ kJ/kg}$, $\rho = 0.9$

Determine Speed, rpm = ?, BP = ? and Engine fuel requirement

We have, $S = (2LN)/60$

$$\begin{aligned}N &= (60 \times S) / 2L \\ &= (60 \times 10) / 2 \times 0.12\end{aligned}$$

$$\underline{N = 2500 \text{ rpm}}$$

$$\begin{aligned}\text{Stroke Volume of the cylinder, } V_s &= (4 \times \pi \times D^2 \times L) / 4 \\ &= (4 \times \pi \times 0.1^2 \times 0.12) / 4 \\ &= 0.003769 \text{ m}^3 \times 1000 \\ &= 3.769 \text{ l}\end{aligned}$$

Brake Power, $\text{BP} = 20 \text{ kW} \times 3.769$

$$\underline{\text{BP} = 75.38 \text{ kW}}$$

$$\begin{aligned}\eta_{\text{brake}} &= (\text{BP} \times 3600) / (m \times \text{CV}) \\ 0.30 &= (75.38 \times 3600) / (m \times 40000)\end{aligned}$$

Hence, $m = 22.614 \text{ kg/h}$

$$= 22.614 / 0.9$$

$$\underline{m = 25.13 \text{ l/h}}$$

4. The power output of a six-cylinder four stroke diesel engine is given by a law which is $B_L N / 20000 \text{ KW}$, where B_L is the brake load in newton and N is the speed in rpm. The

bore and stroke of the engine are 90 mm and 120 mm respectively. Fuel consumption is 5 cm³/s and its density is 800 kg/m³. Determine the following (i) the brake power (ii) the torque and (iii) the brake specific fuel consumption, if the brake load is 600 N and speed of engine is 2000 rpm.

Solution:

Note: Determination of Brake mean effective pressure (BMEP) is not required.

Data: BP = (B_LN)/20000, i = 6, 4-stroke diesel engine, D = 90 mm/0.09 m,

L = 120 mm /0.12 m, V_f = 5 cm³/s = (5×3600×10⁻⁶) m³/h,

Hence m = V_f× ρ = (5×3600×10⁻⁶)×800 = 14.4 kg/h, B_L = 600 N, N = 2000 rpm.

Determine BP = ? T = ? Brake specific fuel consumption = ?

$$\begin{aligned}\text{We have, } BP &= (B_L N)/20000 \\ &= (600 \times 2000)/20000\end{aligned}$$

$$\mathbf{BP = 60 \text{ kW}}$$

We have, BP = (2ΠINT)/60000

$$60 = (2 \times \Pi \times 2000 \times T)/60000$$

Therefore, **T = 286.47 N.m**

Brake specific fuel consumption or Fuel consumption/BP = m/BP

$$= 14.4/60$$

$$\mathbf{= 0.24 \text{ kg/kWh}}$$

5. A four cylinder two stroke petrol engine with stroke to bore ratio of 1.2 develops 32 kW at 2500 rpm. The mean effective pressure on the piston is 8 bar and mechanical efficiency is 85 %. Determine (i) the diameter and stroke of each cylinder and (ii) the brake thermal efficiency, if the fuel consumption is 9 kg/h having calorific value of 44000 kJ/kg

Solution:

Data: i = 4, 2-stroke petrol engine, L/D = 1.2, Hence L = 1.2 D, BP = 32 kW,

N = 2500, P_m = 8 bar = 8×10⁵ N/m², η_{mech} = 85 %

Determine D = ?, L = ?, η_{brake} = ?

We have, η_{mech} = BP/IP

$$\begin{aligned}\text{Hence, } IP &= BP / \eta_{\text{mech}} \\ &= 32/0.85 \\ &= 37.65 \text{ kW}\end{aligned}$$

We have, IP = (iP_mLA_n)/60000

$$37.65 = (4 \times 8 \times 10^5 \times 1.2D \times \Pi \times D^2 \times 2500)/(60000 \times 4)$$

Therefore D³ = 0.0002996 m³

Hence, **D = 0.0669 m/66.9 mm**

$$L = 1.2D = 1.2 \times 66.9$$

Hence, **L = 80.3 mm**

$$\begin{aligned}\eta_{\text{brake}} &= [(BP \times 3600) / (m \times CV)] \times 100 \\ &= [(32 \times 3600) / (9 \times 44000)] \times 100\end{aligned}$$

Hence, **$\eta_{\text{brake}} = 29.1 \%$**

NOTE: Problem Numbers 6, 7 & 8 are ASSIGNMENT QUESTIONS. Do not solve in the class.

6. A four stroke cycle petrol engine has stroke volume of 9.7 liters. Its mean effective pressure is 600 kN/m^2 and rpm is 800. Find the indicative power of the engine.
7. Following results refer to a test on IC engine:
Indicated power 42 kW, Frictional power 7 kW, Engine speed 1800 rpm, Specific fuel consumption per BP 0.30 kg/kWh and the calorific value of fuel 43000 kJ/kg. Calculate Mechanical efficiency, Brake thermal efficiency and Indicated thermal efficiency.
8. A four stroke cycle oil engine has the following data:
Mean effective pressure 550 kPa, Swept volume 15L, Speed of the engine 6 revolutions per second, effective brake load 80 kg, effective brake radius 1 m, Fuel consumption 8 kg/h and calorific value of fuel 40 MJ/kg. Determine Indicated power, Brake power, Mechanical efficiency and Indicated thermal efficiency.
