ROCKLER
MAKE & TAKE
SERIES





A handy and fun-to-make bottle tote for your favorite beverages.

# **GET FROM ROCKLER**

Stock # Item

3/4" Oak Lumber

54967 Surface Mount

**Bottle Opener** 

47516 Dowel Jig Kit

20966 3/4" Oak Dowel

www.rockler.com 800-279-4441

# OTHER MATERIALS

- Glue and dowels
- Sandpaper
- Drying oil or wipe-on finish

**BOTTLE CADDY** 



#### 1. MARK THE PIECES



Mark a centerline and make a half template. Trace the outline. Flip the template and repeat. This ensures that the ends will be symmetrical.

#### 2. LOCATE THE DOWELS



Mark the dowel locations as shown in the drawings on all the components. Drill the handle holes using a drill press and a Forstner bit.

#### 3. BORE THE DOWEL HOLES



Using a doweling jig, drill the dowel holes in the ends, sides and bottom. Make sure the holes are deep enough for the parts to fully seat.

#### 4. CUT THE ENDS



Cut the shaped ends using a band saw or jigs aw. Sand the saw marks and round over any sharp corners that are hard to reach after assembly.

### 5. GLUE THE DOWELS



Glue the dowels into the sides and bottom. Be sure the dowels don't stick out further than the depth of the holes you drilled in the ends.

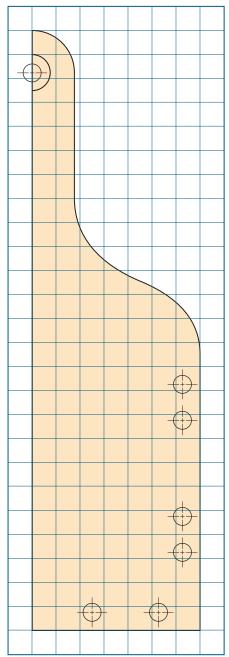
## 6. FINAL ASSEMBLY

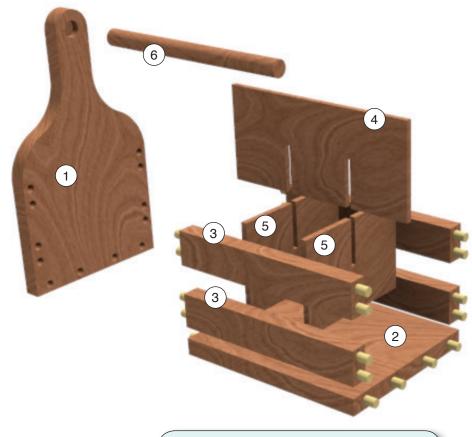


Apply glue to the dowels and handle and then press the caddy together and clamp until the glue is dry.



# Each square = 1/2"







MATERIAL LIST	
	TxWxL
1 Ends (2)	3/4" x 7" x 12½"
<b>2</b> Bottom (1)	3/4" x 7" x 85/8"
<b>3</b> Rails (4)	3/4" x 1½" x 85/8"
4 Long Divider (1)	1/4" x 4" x 85%"
<b>5</b> Short Dividers (2)	1/4" x 4" x 5½"
<b>6</b> Handle (1)	3/4" Dia. x 9¾"

