



# **INDUSTRIAL SIMULATION ENVIRONMENT WITH OPEN PLC**

**DAMIAN ATLSS, CHARLOTTE GLUTTING**

Cybersecurity Exam



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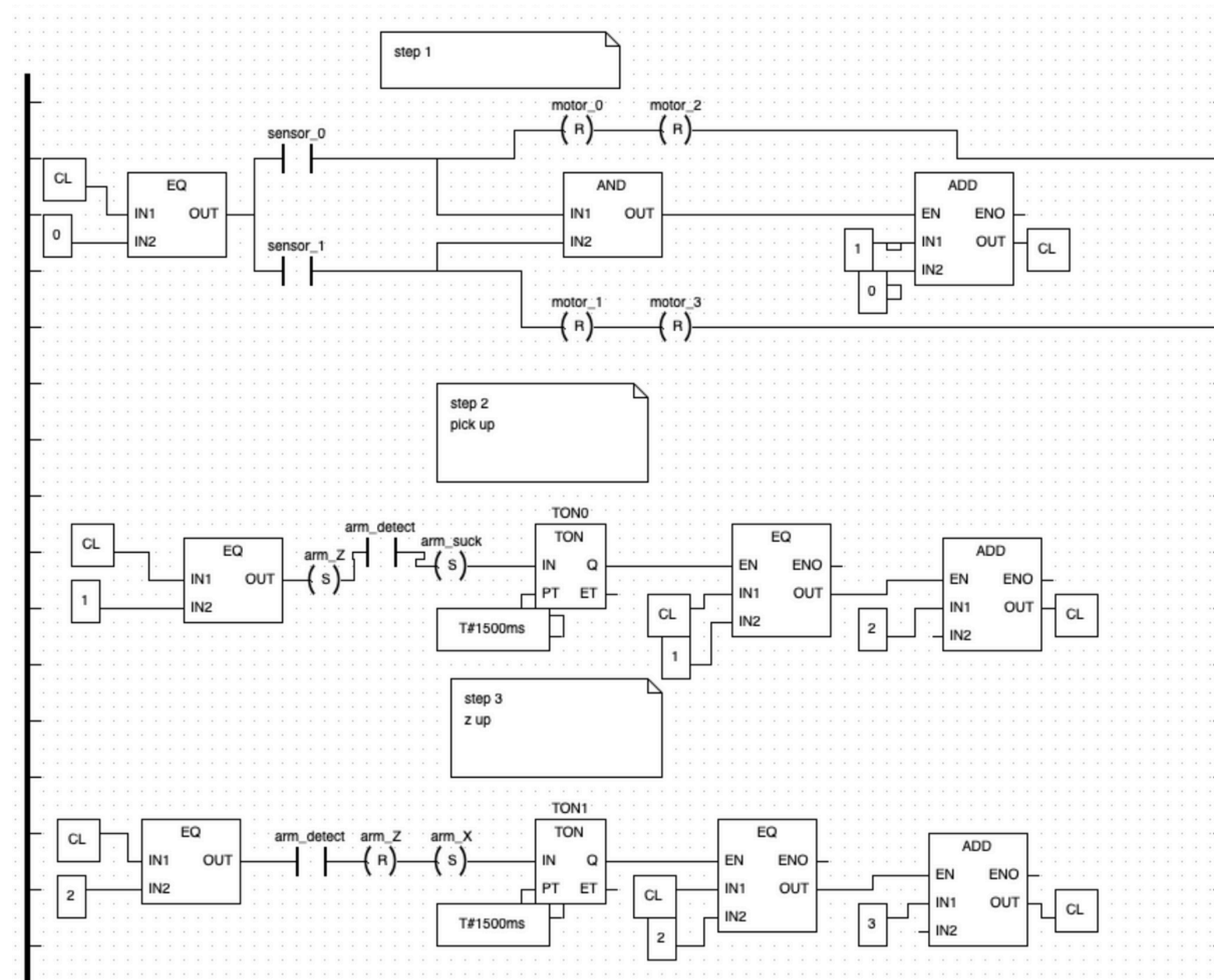




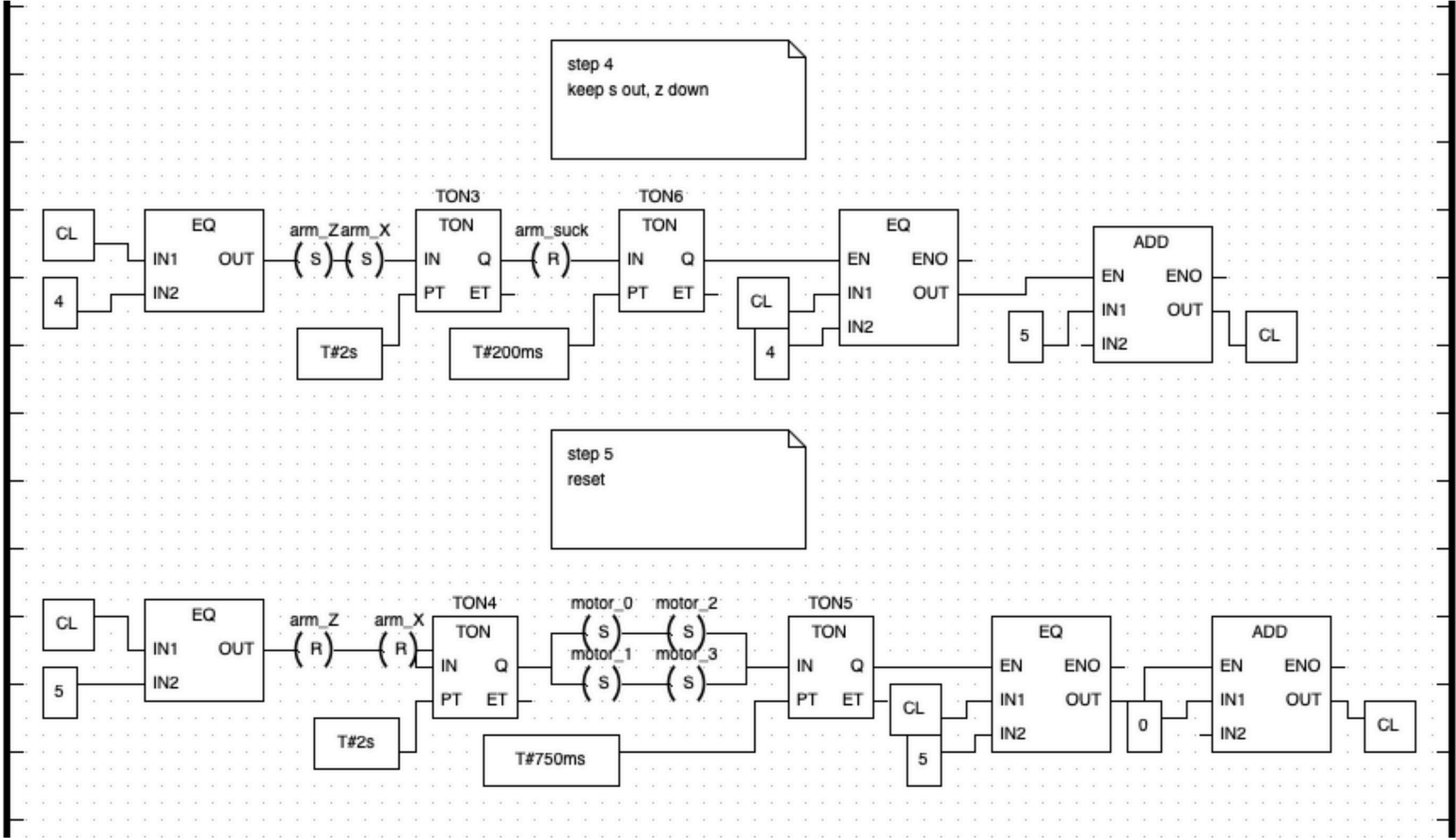
# OUR GOALS

- **Simulation of Industrial Environment and Components:**
  - Design and implement a mini-industrial infrastructure to simulate an assembly station.
  - Integrate components like OpenPLC, Factory I/O, and ScadaBR.
- **Containerization with Docker:**
  - Use Docker to containerize the simulation to ensure isolation and portability.
- **Automation with Terraform:**
  - Implement Terraform to automate the provisioning of the infrastructure and enable reproducibility across different deployments.
- **Security Evaluation:**
  - Evaluate the security of the simulated industrial environment by performing various cyberattacks.

# DESIGN INDUSTRY CASE



# DESIGN INDUSTRY CASE





# INDUSTRY COMPONENTS SIMULATION

## OPEN PLC



- Open-source platform for Programmable Logic Controllers (PLCs).
- Designed for simulating and controlling industrial automation components.
- **OpenPLC Runtime:** Executes PLC programs and handles real-time industrial control and simulation.
- **OpenPLC Editor:** Provides a user-friendly interface to create and edit PLC programs.

## FACTORY I/O



- Provides a dynamic 3D simulation environment for testing PLC programs.
- Complements OpenPLC for a full simulation and control workflow.



# INDUSTRY COMPONENTS SIMULATION

## SCADA BR

- Open-source Supervisory Control and Data Acquisition (SCADA).
- Serves as the Human-Machine Interface (HMI) for monitoring and controlling industrial processes.
- Provides a user-friendly interface to monitor real-time data.

ScadaBR 1.2

Dringend

Benutzer: admin

Datenpunkte

- openplc - arm\_suck
- openplc - arm\_X
- openplc - arm\_Z
- openplc - motor\_0
- openplc - motor\_1

Beobachtungsliste

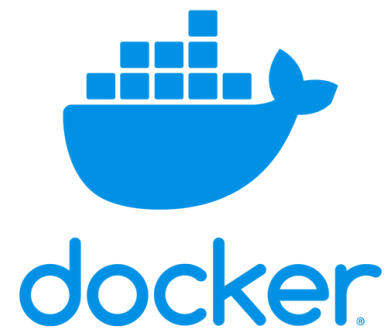
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openplc - motor_0	0	15:46:38	<input checked="" type="checkbox"/>
openplc - motor_1	0	15:46:38	<input checked="" type="checkbox"/>





# INFRASTRUCTURE SETUP

## CONTAINERIZATION AND NETWORK



- Provides isolated containers for applications and their dependencies.
- Network ensures containers can communicate with each other.
- Use Cases in Our Project: Running OpenPLC Runtime and ScadaBR and simulating cyberattacks.

## INFRASTRUCTURE AS CODE



- For automating resource management.
- Used to provision Docker components.
- Simplifies Docker infrastructure management.
- Enhances scalability and reproducibility of our project environments.





# PROJECT SIMULATION



# CYBERATTACKS

- **DDoS (Distributed Denial of Service):**
  - Overwhelms the OpenPLC system with excessive traffic to cause disruptions in normal operations and make it unresponsive to legitimate requests.
- **HTTP Flood:**
  - Targets the OpenPLC web interface by simulating a large number of login attempts to prevent legitimate users from accessing the system.
- **MITM (Man-in-the-Middle):**
  - Intercepts and manipulates communication between OpenPLC and ScadaBR to allow attackers to alter data or inject malicious commands without detection.
- **Modbus Flooding:**
  - Exploits the Modbus communication protocol by sending a flood of illegitimate requests to the OpenPLC system to disrupt its ability to process valid commands and responses.



# RESULTS

- **Simulation Success:**
  - Successfully simulated an assembly station integrating OpenPLC, Factory I/O, and ScadaBR.
  - Utilized two versions of OpenPLC: one running locally and another in Docker containers.
- **Containerization with Docker achieved:**
  - Docker used to containerize all components, ensuring isolation and portability.
  - Docker networking enabled seamless communication between OpenPLC and ScadaBR.
- **Automation achieved:**
  - Terraform fully automated infrastructure provisioning, ensuring consistency and reproducibility.
- **Security Testing Outcome:**
  - Conducted DDoS, HTTP Flood, MITM, and Modbus Flooding attacks.
  - Attacks were unsuccessful because of their simple nature and to robust network configurations.

# SOURCES

- <https://docs.factoryio.com>, 13.12.24.
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# THANK YOU FOR YOUR ATTENTION

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