

# HUMBY

## Argent eye

### Model 1 Pre-release instruction sheet






### Printer settings:

For best results use supports everywhere. Most parts are designed to use none or very little supports.

Infill: 20-40%  
Perimeters: 2-4

These settings depend on your choice of filament/colors

### Bill of materials

|       |                                                                                     |                                                                                                                                                  |
|-------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------|
| 5x    |  | M3x8                                                                                                                                             |
| 3x    |  | M3x6                                                                                                                                             |
| 4x    |  | M5x6                                                                                                                                             |
| 8x    |  | Ruthex M3 Ø4.60x5.70                                                                                                                             |
| 4-10x |  | Ruthex M5 Ø7.10x9.50<br><small>You only need 4 for the lenscone. The rest are for the accessory mounting points on each side of the body</small> |

