

HUMBY

Argent eye

Model 1 Pre-release instruction sheet

Printer settings:

For best results use supports everywhere. Most parts are designed to use none or very little supports, but it will ensure that you get supports where needed.

Infill: 20-40%
Perimeters: 2-4

These settings depend on your choice of filament/colors

Bill of materials

Screws:


5x  M3x8

3x  M3x6

4x  M5x6

Inserts:

8x  Ruthex M3 Ø4.60x5.70

4-10x  Ruthex M5 Ø7.10x9.50
You only need 4 for the lenscone. The rest are for the accessory mounting points on each side of the body

