

Algorithm Calculation of Melt Pool Width

1 Locate laser beam position: x_{laser} and y_{laser}

2 Points to traverse:

$$X = \{x_{laser} - c_x : \Delta x : x_{laser} + c_x\}$$

$$Y = \{y_{laser} - c_y : \Delta y : y_{laser} + c_y\}$$

3 for y in Y :

1 for x in X :

1 Locate $T(x_l, y) = T_m$ and $T(x_r, y) = T_m$

2 Width defined by T_m for a certain y :

$$w_y = x_r - x_l$$

4 Melt pool width $w = \max(w_y)$

• In this case study, $\Delta x = \Delta y = 1 \mu\text{m}$, $c_x = 150 \mu\text{m}$, and $c_y = 100 \mu\text{m}$