

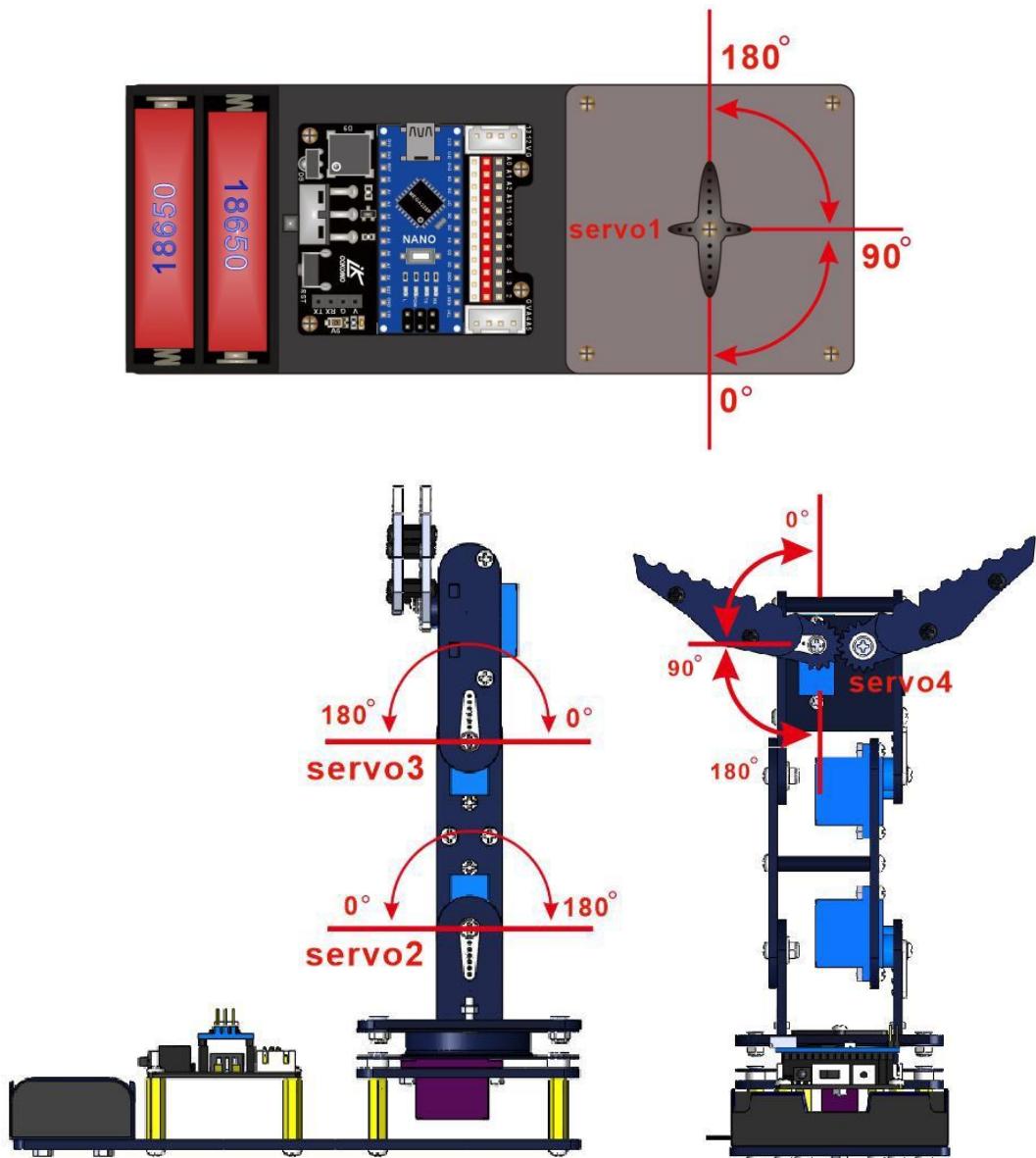
# Assembly The Robot

Adjust the servos before installation

## 1. Why adjust the servos?

All servos **must be adjusted to 90 ° before installation**. Since we do not know the actual degree of the servo we received, please follow our tutorial to adjust the angle of the servo.

The picture below is the first posture after the robot is installed and powered on. The robot can run perfectly only if the servo of the robotic arm is correctly installed.





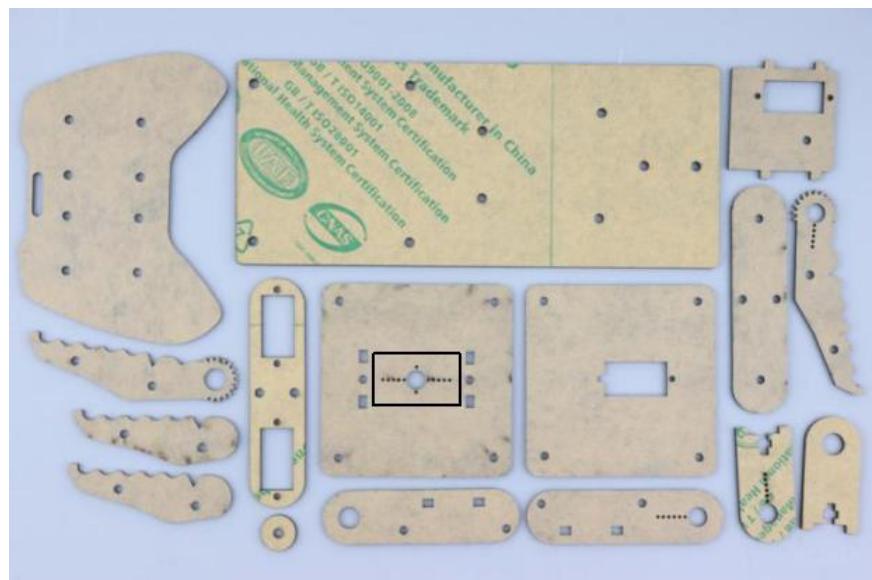
# Assemble the robotic arm

Video link for assembly:

[https://www.youtube.com/results?search\\_query=cokoino+robotic+arm+assembly](https://www.youtube.com/results?search_query=cokoino+robotic+arm+assembly)

It should be noted that the video does not show the steps to adjust the servo to 90 degrees. We must first adjust all the servo to 90 degrees before referring to the video for assembly. You can also assemble according to the following document steps.

## Start assembly



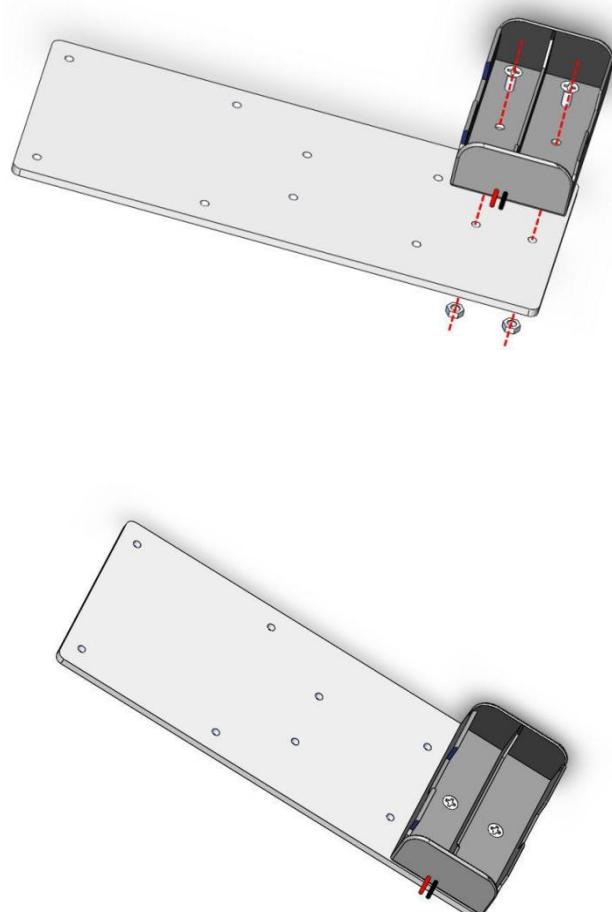
**1. Before assembly, we need to use a screwdriver to peel off the acrylic sheet**

Step 1: Assembling the Battery Case	Tool:	
<u>Need to prepare:</u>		
acrylic plate A	1	A photograph of a grey rectangular acrylic plate with four circular holes and a central rectangular cutout.

the Battery Box	1	
M3 * 8 countersunk head screw	2	
M3 nut	2	

Demo:

Use M3 \* 8 countersunk head screws and M3 nuts to install the battery box on the structure A;  
**Pay attention to the installation direction of the battery case;**



Step 2: Assembling the M3 \* 20MM hexagon copper pillar

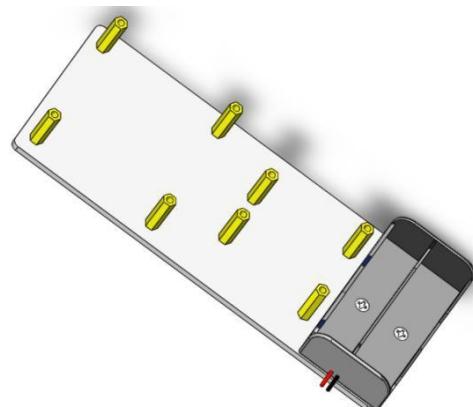
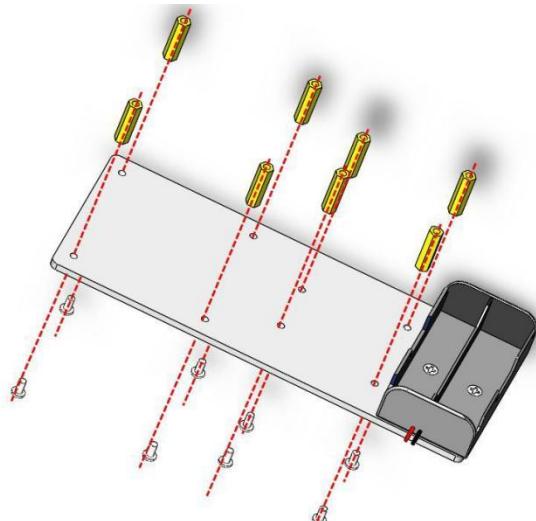
Tool:

Need to prepare:

M3 * 20MM hexagon copper pillar	8	
M3*6 mm nut	8	
Step 1 structure	1	

Demo:

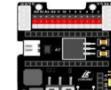
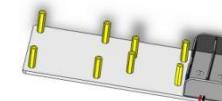
Use M3 \* 6MM round head screws to install M3 \* 20MM hexagonal copper pillars on structural member A;



### Step 3: Assembling nano board and nano shield

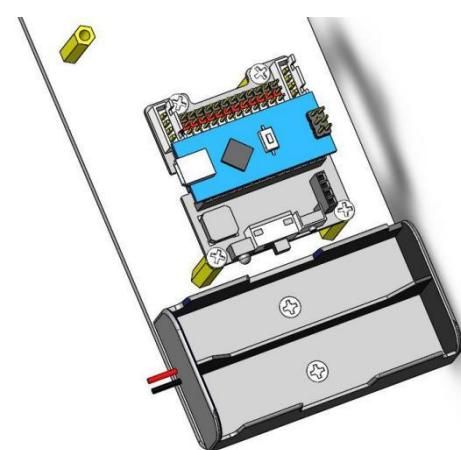
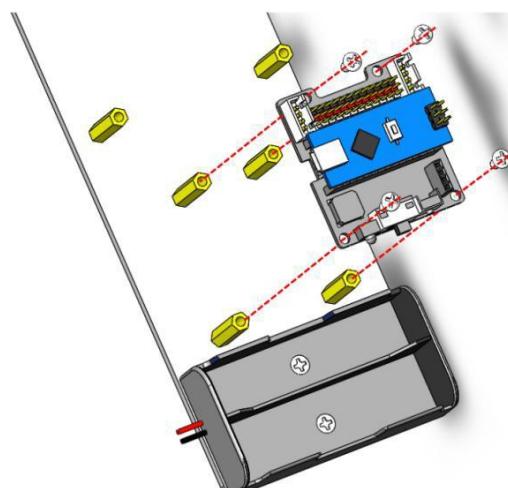
Tool:

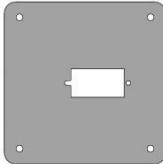
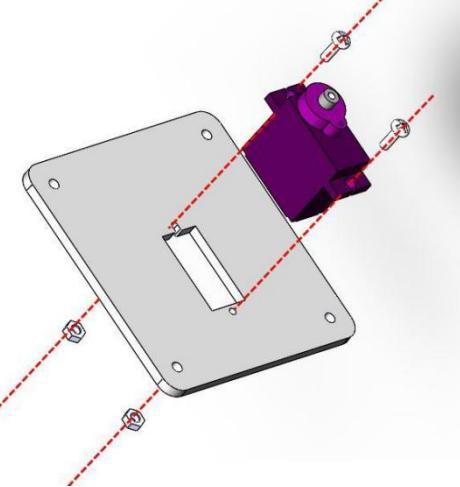
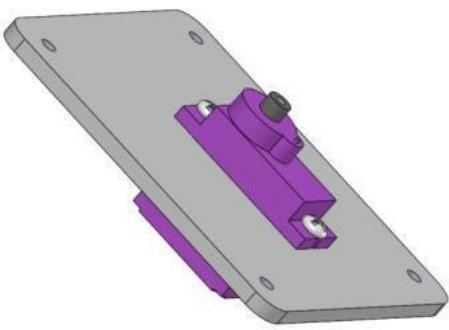
#### Need to prepare:

M3*6mm round head screw	4	
Nano board	1	
Nano shield	1	
Step 2 structure	1	

#### Demo:

Use M3 \* 6MM round head screws to fix NANO and NANO expansion board on structure A;

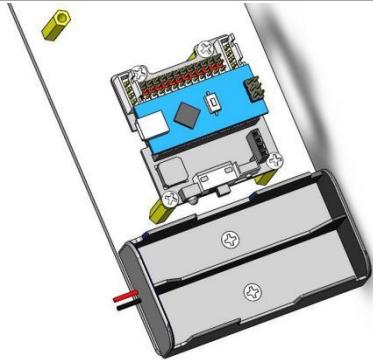
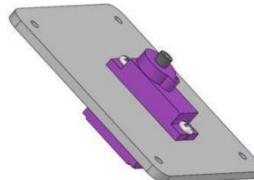


Step 4: Assembling the MG90 servo	Tool:
<u>Need to prepare:</u>	
Structure B	1
	
MG90 servo	1
	
M2 mm nut	2
	
M2*8 round head screw	2
	
<u>Demo:</u>	
Use M2 * 8MM round head screws and M2 nuts to install the MG90 servo on the structural member B;	 

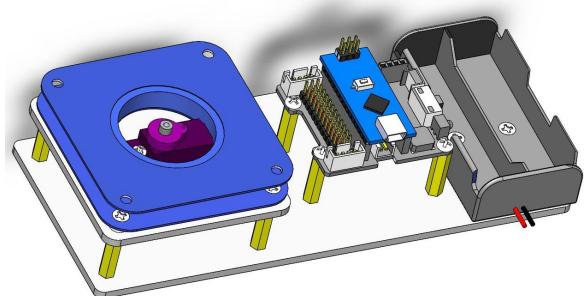
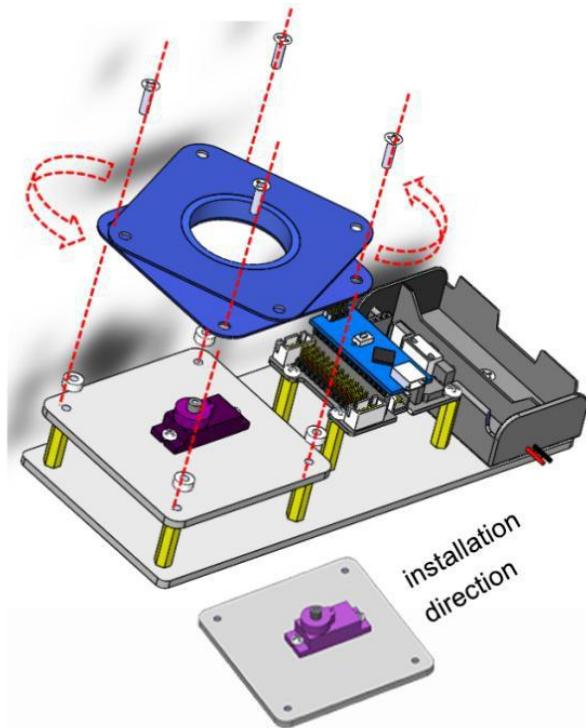
Step 5: Assembling the turntable,  
structure B, structure A

Tool:

Need to prepare:

Step 3 structure	1	
Step 4 structure	1	
turntable	1	
$\Phi 3*3\text{mm}$ nylon column	4	
M3*12mm countersunk head screw	4	
<p><u>Demo:</u></p>		

Use M3 \* 12 countersunk head screws to fix the turntable, structure B, and nylon post on structure A;



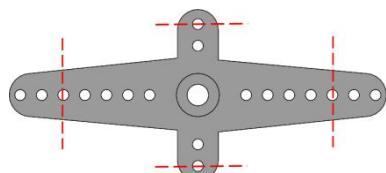
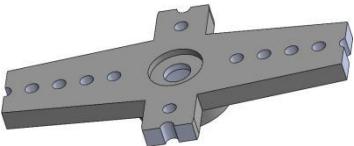
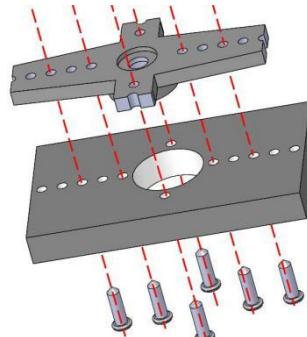
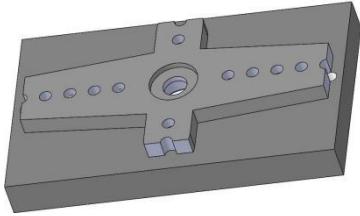
Step 6: Assembling the MG90 servo  
cross

Tool:



Need to prepare:

Structure S	1	<p>A diagram showing a circular hole with a cross pattern of six small circles around its perimeter, indicating a specific mounting or drilling pattern for the servo.</p>
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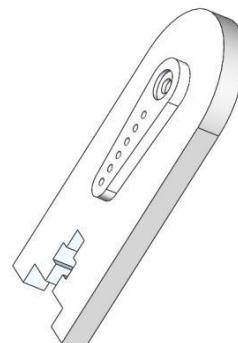
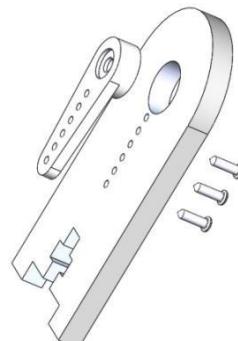
MG90 servo cross(packed with the MG90 Servo in a bag)	1	
P1.2*4mm self-tapping screw	6	
<u>Demo:</u>		
1. Use tools (scissors, art knife) to cut the cross turntable of the steering gear according to the dotted line in the figure  2. Use M1.2 * 4 self-tapping screws to fix MG90 servo cross on structural member S; Pay attention to the installation direction of MG90 servo cross		   
Step 7: Assembling Structure D, Structure E and Structure C		<p>Tool:</p>  
<u>Need to prepare:</u>		

Structure D	1	
Structure E	1	
Structure C	1	
M3*10mm countersunk head screw	2	
P1.2*4mm self-tapping screw	3	
M3 nut	2	
Servo arm	1	

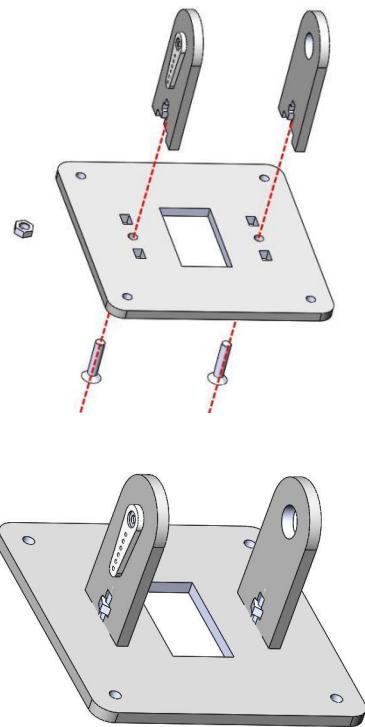
Demo:

Use M1.2 \* 4MM self-tapping screws to fix the servo arm on the structure D;

Pay attention to the direction of servo arm



Use M3 \* 10MM countersunk head screws and M3 nuts to fix structure D and structure E to structure C;  
**Pay attention to the installation direction of structure D and E;**



#### Step 8: Assembling Step 7 Structure and Step 5 Structure

Tool:

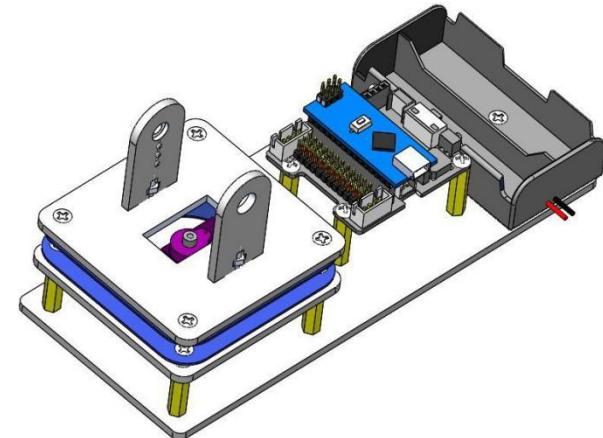
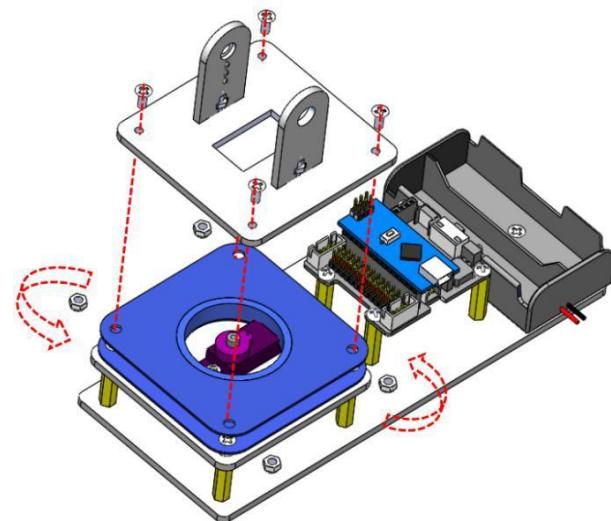
##### Need to prepare:

Step 5 Structure	1	
Step 7 Structure	1	
M3 * 8 countersunk head screws	4	
M3 self-locking nut	4	

Demo:

Use M3\*8 countersunk screws and M3 self-locking nuts to install the step 7 structural parts on the step 5 structural parts;

Note: When installing the self-locking nut, you can rotate the shaft on the structure of step 5 to facilitate installation;



Step 9: Assembling Structure C and  
turntable

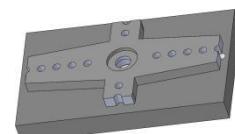
Tool:

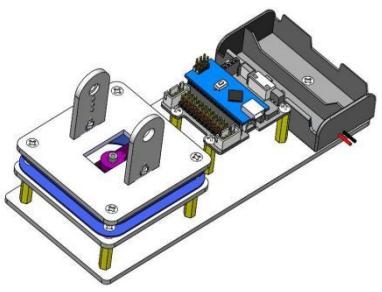
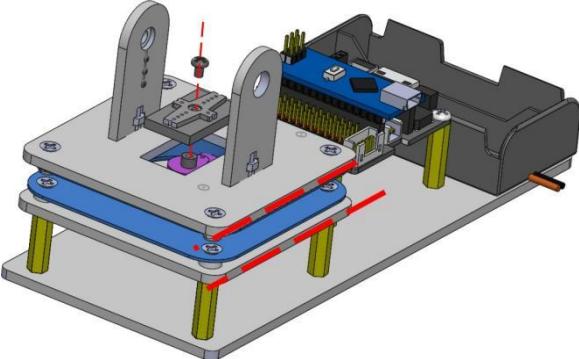
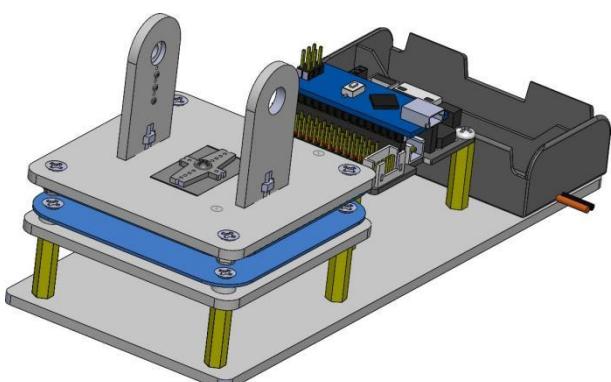


Need to prepare:

Step 6 Structure

1



Step 8 Structure	1	
MG90 Servo Screw(packed with the MG90 Servo in a bag)	1	
<u>Demo:</u>		
<p>1. Ensure that the angle of MG90 servo is reset to <math>90^\circ</math> ;</p> <p>2. Ensure that the side of structural member B is parallel to the side of structural member C; (the thick dotted line in the figure)</p> <p>3. Use the M2.5 self-tapping screw that packed with the MG90 servo to fix</p>		 

Step 10: Assembling Structure F and  
SG90 Servo

Tool:

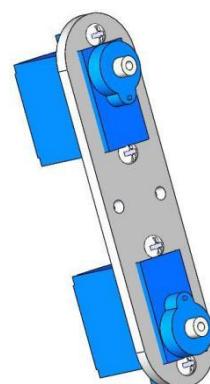
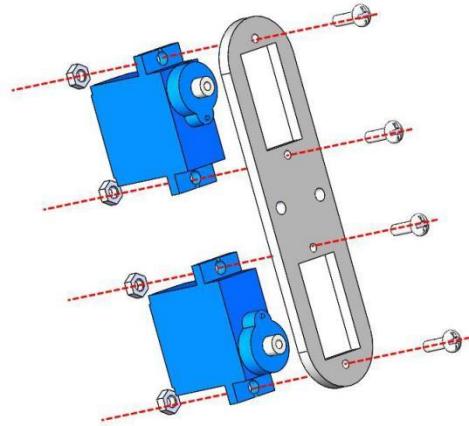


Need to prepare:

Structure F	1	A grey rectangular plate with four circular holes and two rectangular cutouts.
M2*8mm round head screw	4	A single silver M2*8mm round head screw.
M2 nut	4	A single silver M2 nut.
SG90 servo	2	A blue SG90 servo with orange and black wires.

Demo:

Use M2 \* 8MM round head screws and M2 nuts to install the servo on the structural part F;  
**Note the install direction of the servo;**



Step 11: Assembling Structure G  
and Structure H

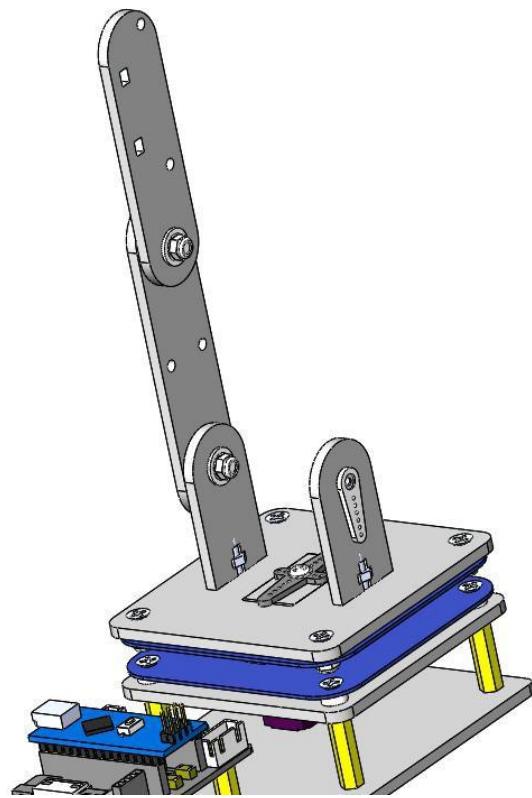
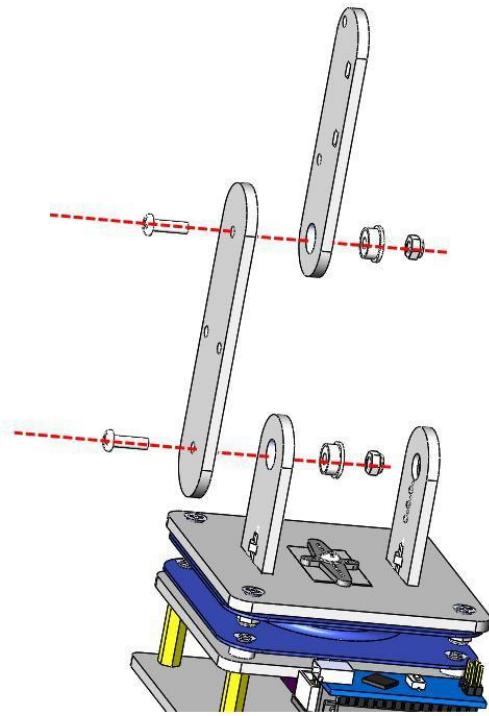
Tool:



Need to prepare:

Structure G	1	
Structure H	1	
Step 9 Structure	1	
$\phi 3*8*4$ flange bearing F693ZZ	2	
M3 mm self-locking screw	2	
M3*10mm round head screw	2	
<u>Demo:</u>		

Use M3 \* 10MM round head screws and M3 self-locking nuts to fix structure G, structure H and bearing;  
Pay attention to the installation order of structure G, structure H, and bearings;



## Step 12: Assembling Step 11

Structure and Step 10 Structure

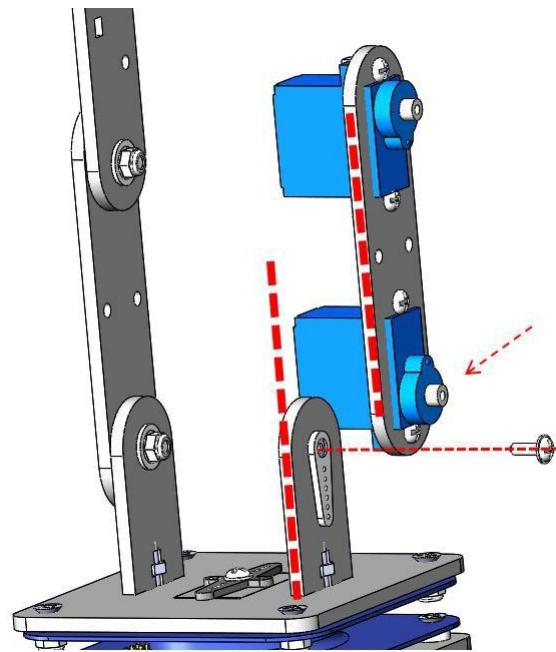
Tool:



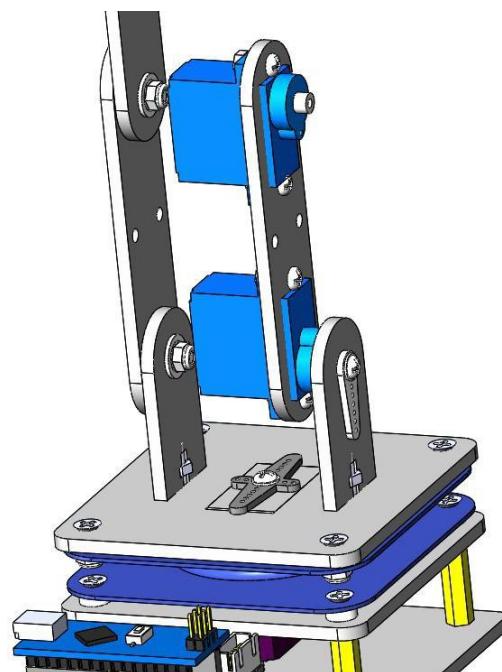
Need to prepare:

Step 11 Structure	1	A 3D CAD rendering of the Step 11 Structure. It shows a vertical grey metal frame with two blue plastic feet at the base. A blue servo motor is mounted on the left side of the frame. A long grey metal beam extends from the top of the frame, ending in a grey plastic plate with several holes. The entire assembly is shown in perspective.
Step 10 Structure	1	A 3D CAD rendering of the Step 10 Structure. It consists of a horizontal grey metal plate with two blue plastic feet at the bottom. Two blue servo motors are mounted on the top surface of the plate, one on each side. The entire assembly is shown in perspective.
SG90 servo screw(packed with the SG90 Servo in a bag)	1	A 3D CAD rendering of a single SG90 servo screw. It has a standard hexagonal head and a threaded shank. The screw is shown in isolation.

Demo:



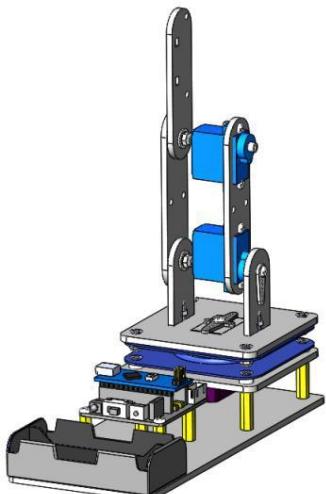
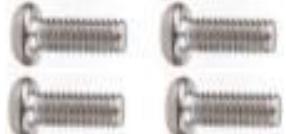
Ensure that the angle of MG90 servo is reset to **90°** ;  
Keep structure D and structure F parallel, shown by the red dotted line;

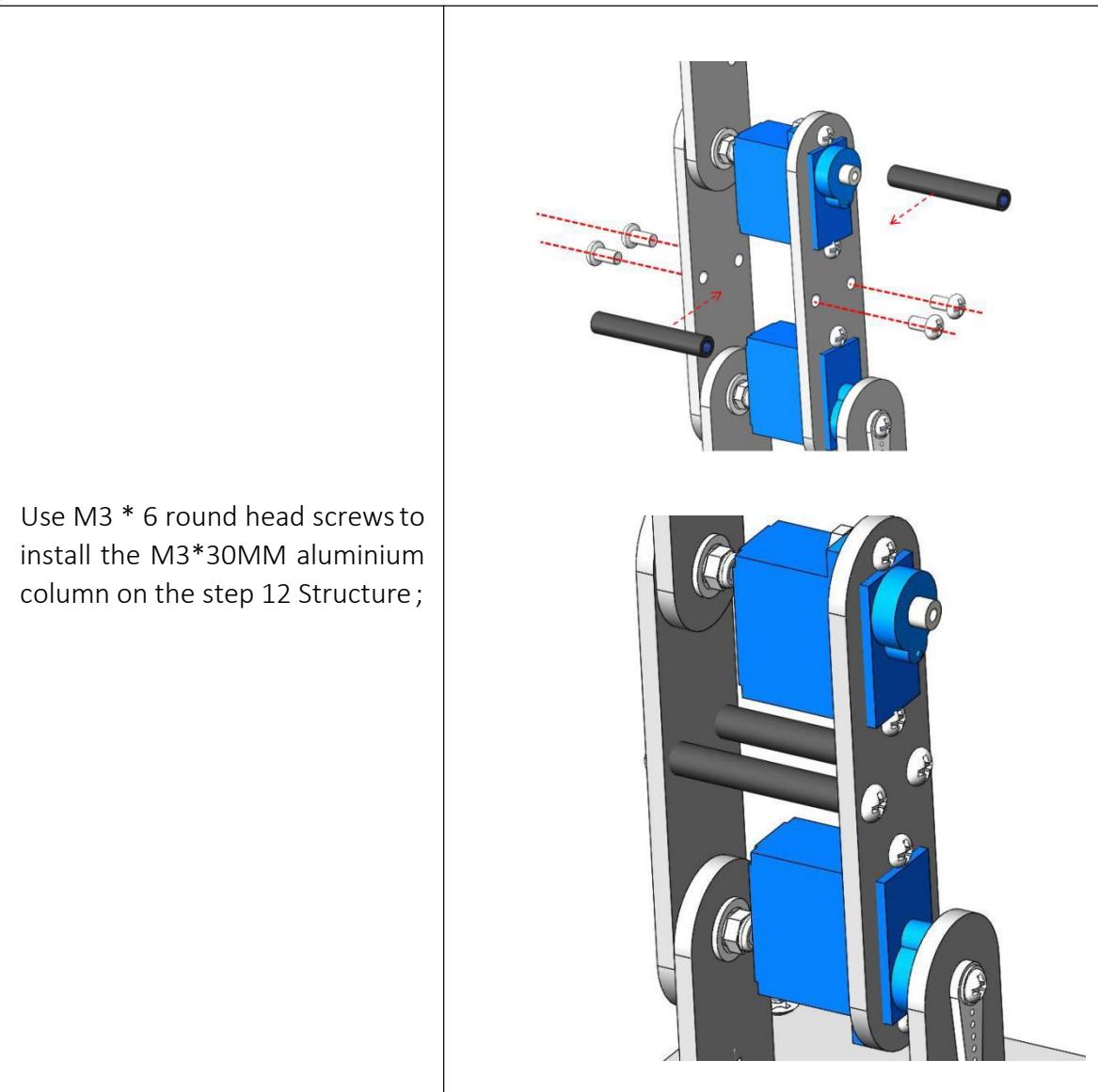


Step 13: Assembling M3\*30MM  
aluminium column

Tool: 

Need to prepare:

Step 12 Structure	1	
M3*30MM aluminium column(the short ones)	2	
M3*6mm round head screw	4	
<u>Demo:</u>		



Use M3 \* 6 round head screws to install the M3\*30MM aluminium column on the step 12 Structure;

#### Step 14: Assembling Structure I and servo arm

Tool:

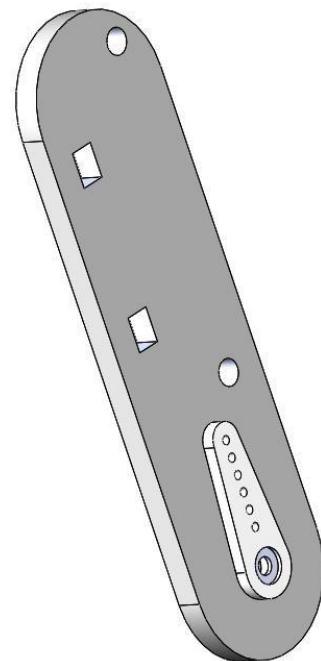
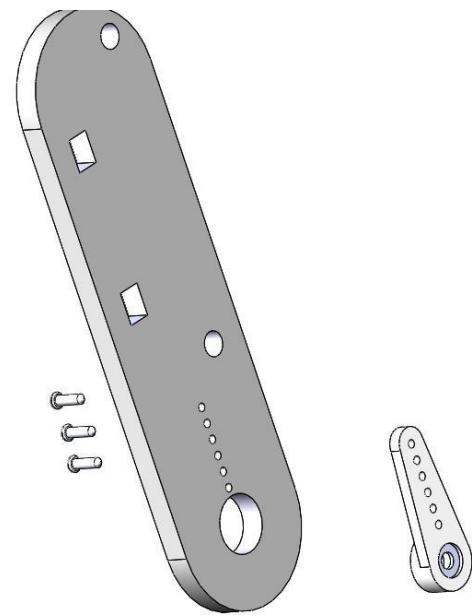


#### Need to prepare:

Structure K	1	
P1.2*4mm self-tapping screw	3	
servo arm	1	

Demo:

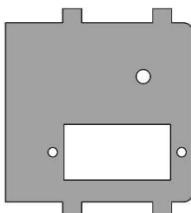
Use M1.2 \* 4 self-tapping screws  
to fix the servo arm on the  
structure K;  
**Pay attention to the mounting  
direction of the servo arm**



Step 15: Assembling Structure J  
and servo

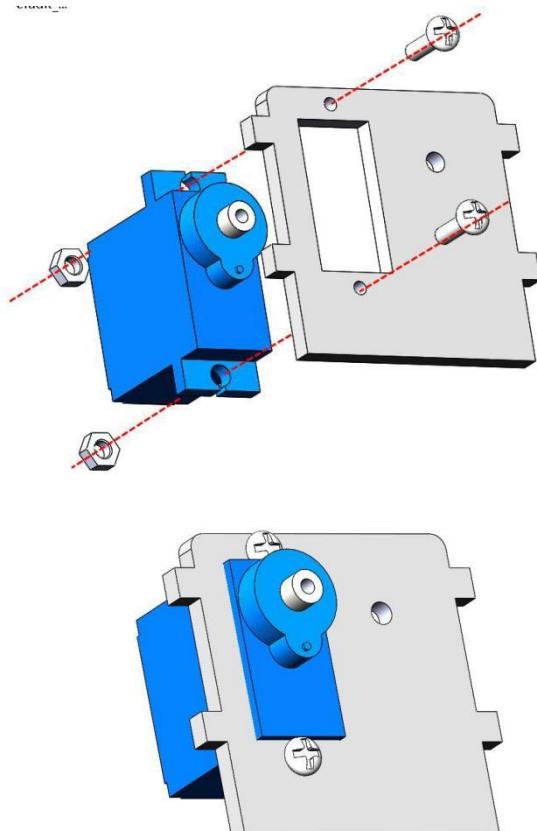
Tool: 

Need to prepare:

Structure M	1	
SG90 Servo	1	
M2*8mm round head screw	2	
M2 nut	2	

Demo:

Use M2 \* 8MM round head screws and M2 nuts to install the servo on the structure M;  
Pay attention to the installation direction of the servo;

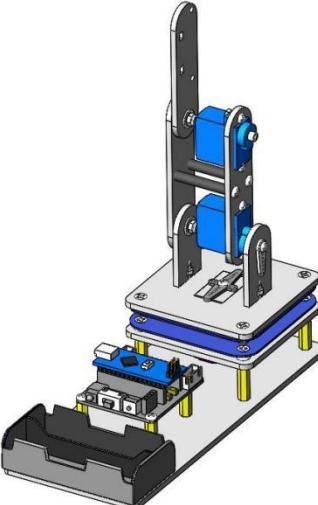
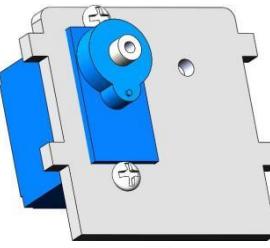


## Step 16: Assembling Step 13

Structure, Step 14 Structure and  
Step 15 Structure

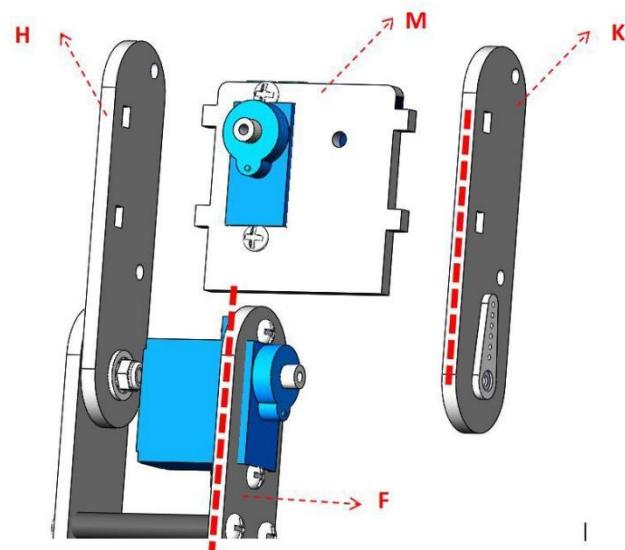
Tool: 

Need to prepare:

Step 13 Structure	1	
Step 14 Structure	1	
Step 15 Structure	1	
M3*37MM Aluminium column	2	
M3*6mm round head screw	4	
Servo screw(packed with the SG90 Servo in a bag)	1	

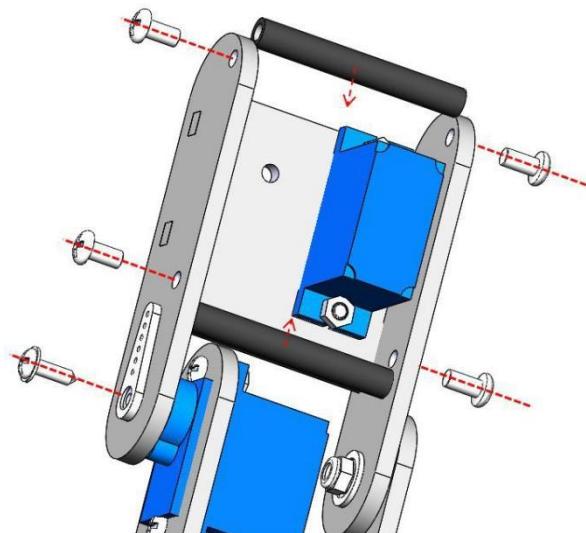
Demo:

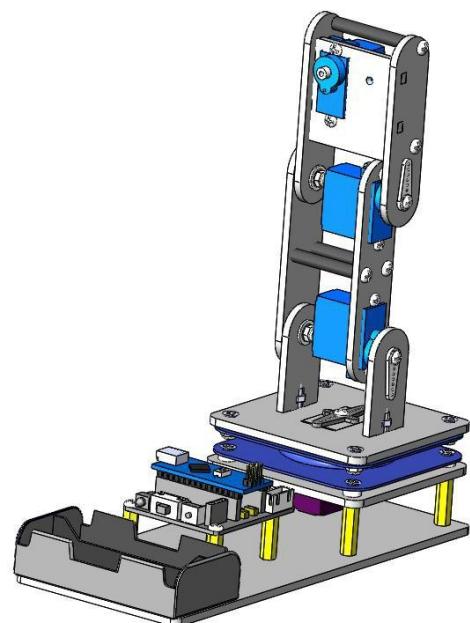
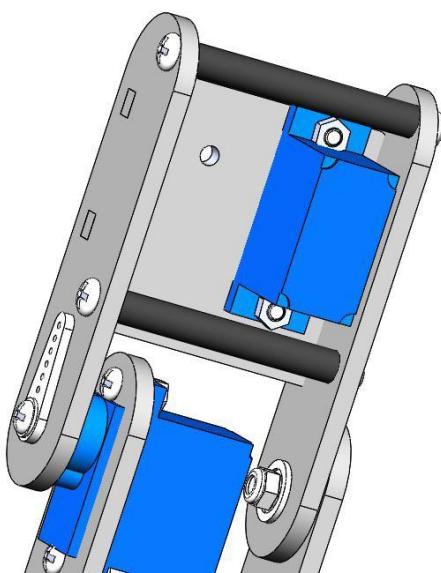
The side of structural member K and the side of structural member F are **kept parallel** when install structural part M and structural part H (see the red thick dashed line is shown in the figure);



Use the self-tapping screws of the servo to fix the single arm of the servo and the servo shaft (the screw fixing force needs to be moderate)

Use M3\*6 screws to install the aluminum column between the structural part H and the structural part K;



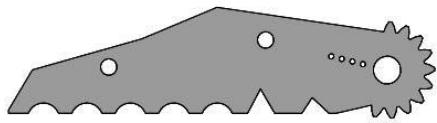
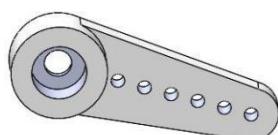


Step 17: Assembling the left finger  
of the hand

Tool:

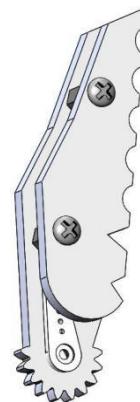
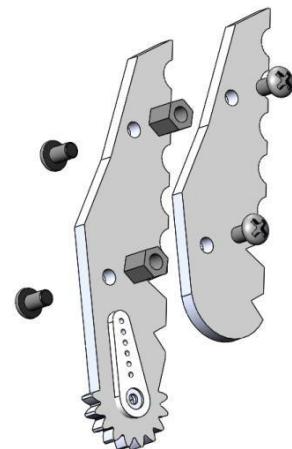
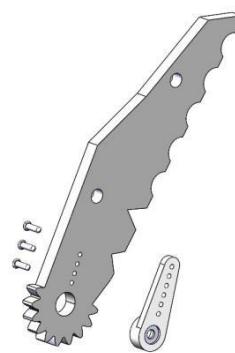


Need to prepare:

Structure N	1	
Structure L	1	
Servo arm	1	
P1.2*4mm self-tapping screw	3	
M3*6 black nylon stud	2	
M3*5 black nylon screw	4	

Demo:

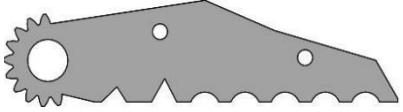
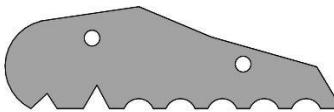
1. 1. Use M1.2\*4 self-tapping screws to fix the single arm of the servo on the structure N; (pay attention to the direction)
2. Use M3\*5 nylon screws to fix the nylon column, structural part N, and structural part L; (note the direction)



Step 18: Assembling right finger of  
the hand

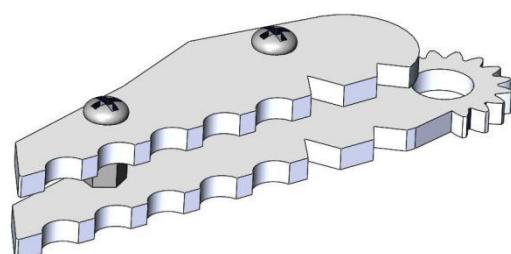
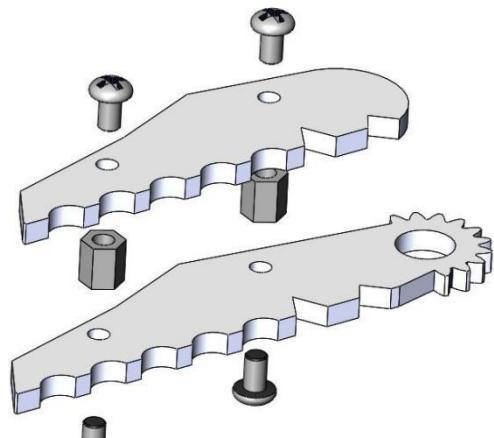
Tool: 

Need to prepare:

Structure X	1	
Structure L	1	
M3*6 black nylon stud	2	
M3*5 black nylon screw	4	

Demo:

Use nylon screws and nylon studs  
to fix the structure L on the  
structure X;

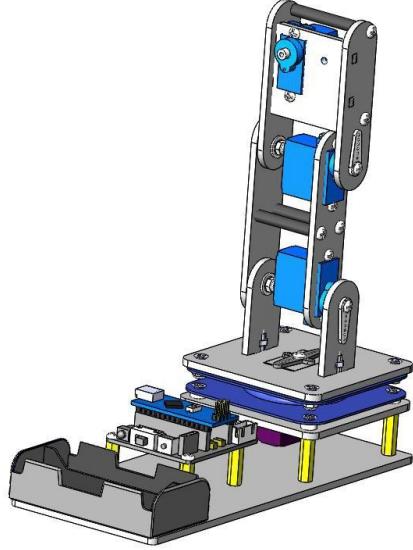
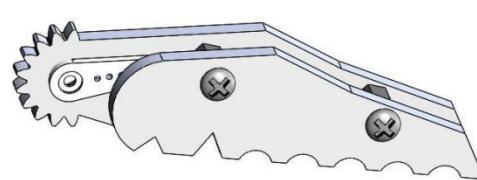
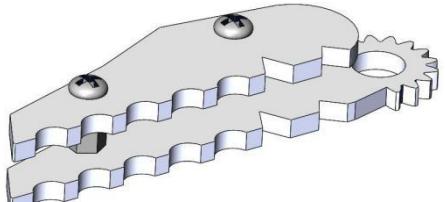


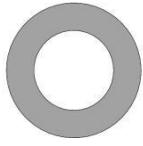
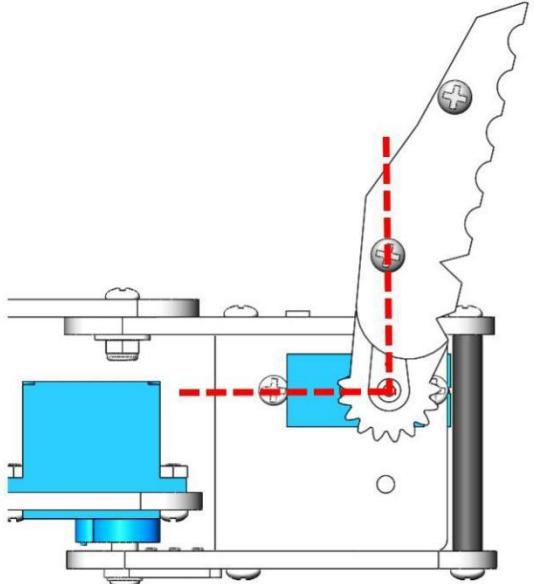
## Step 19: Assembling Step 16

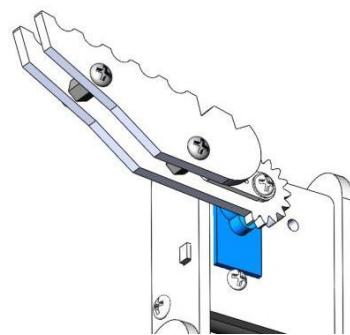
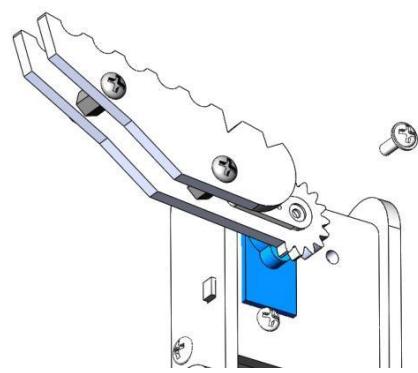
Structure and robot finger

Tool: 

Need to prepare:

Step 16 Structure	1	
Left finger	1	
Right finger	1	

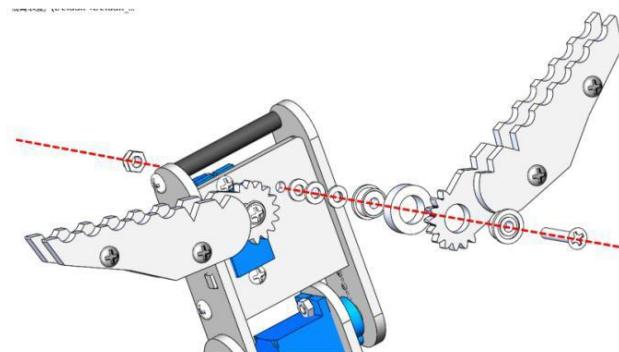
Structure P	1	
$\phi 3*8*4$ flange bearing F693ZZ	2	
M3 Flat pad	3	
M3*18mm countersunk head screw	1	
M3 mm self-locking screw	1	
Servo screw(packed with the SG90 Servo in a bag)	1	
<u>Demo:</u>		
Ensure that the angle of MG90 servo is reset to 90° ;  1. The left part of the claw and the servo shaft on the structural member M are installed at 90 degrees; (as shown in the figure) 2. Use the screw that come with the servo to fix the clip on the left		

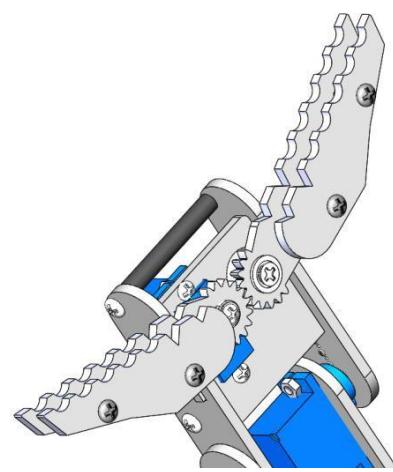


Use M3 \* 18 countersunk head screws and M3 self-locking nuts to fix the bearing, right finger, structure N, and Flat pad on structural part J

Note:

1. Install in order;
2. Be careful not to damage the gear;





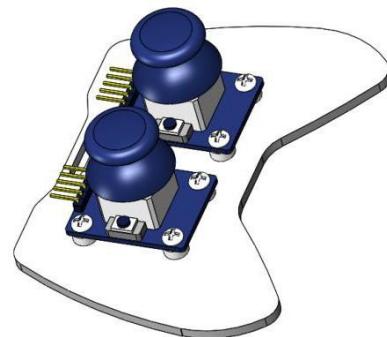
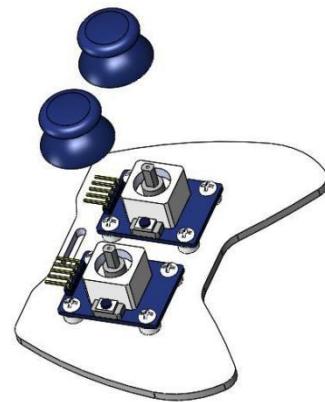
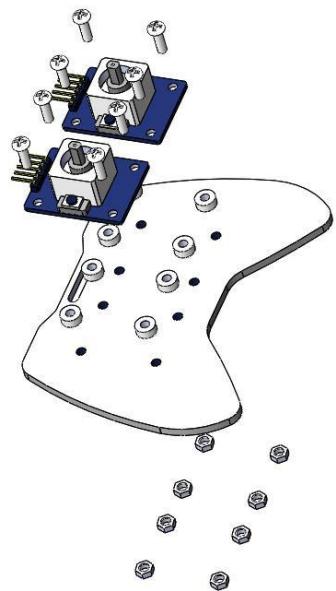
Step 20: Assembling the joystick controller

Tool:

Need to prepare:

Structure K	1	
Structure L	2	
M3*10mm round head screw	8	
N3 nut	8	
φ3*3mm nylon column	8	

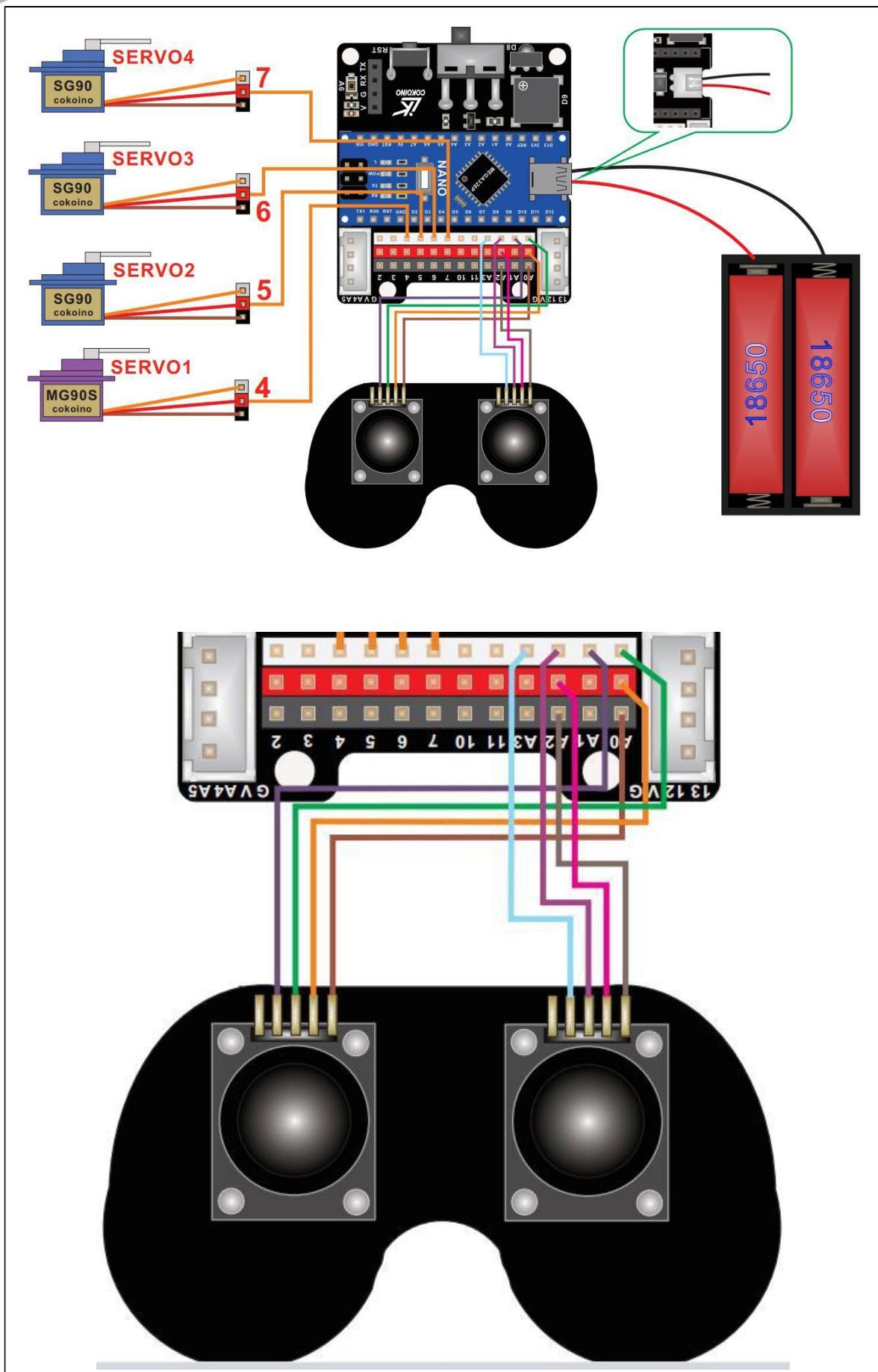
Demo:



Step 21: Wiring Method

Tool:





Step 22: Arrange the wires of the servo

Tool:

Need to prepare:

Find something like ropes or nylon binding tapes

2



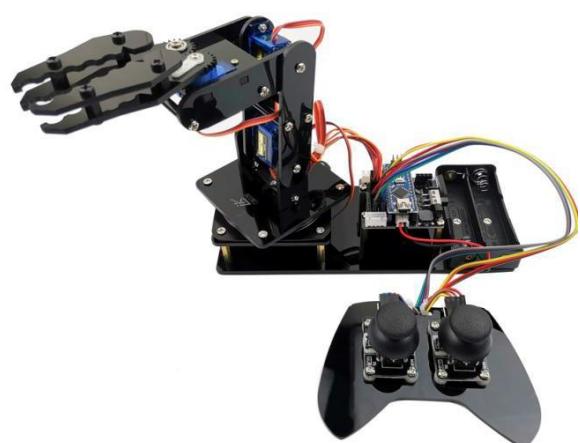
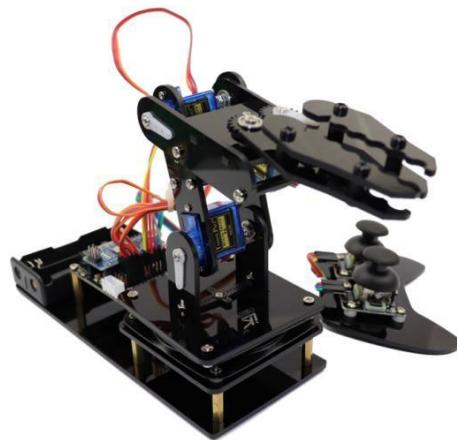
wire organizing tubes(**can be used or not**)

2

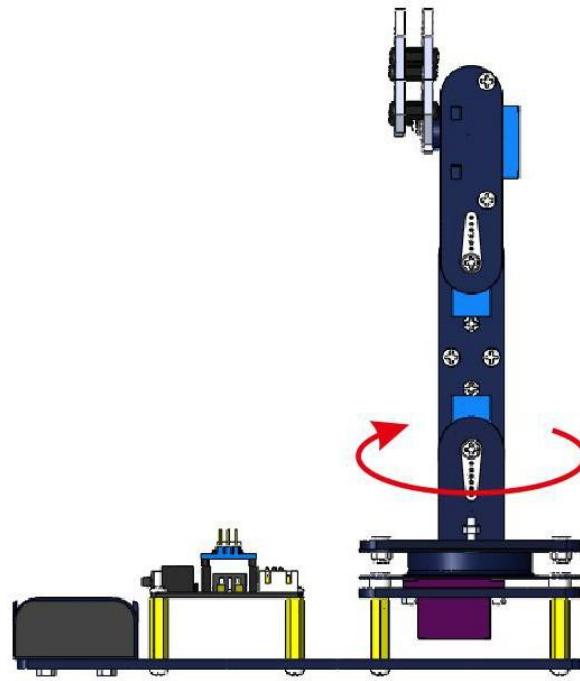
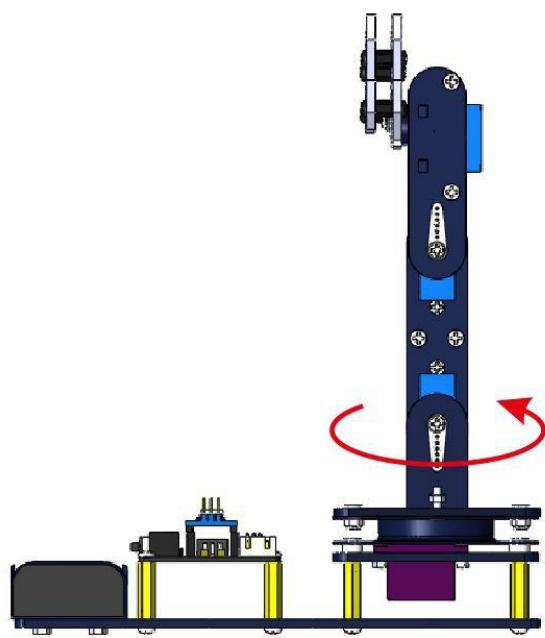


Demo:

Use nylon binding tapes and wire organizing tube to organize the wires of the four servos. They are used for aesthetics and to prevent the servo wires from hindering the normal work of the servos.



Finally, rotate the base of the robotic arm left and right by hand to keep it smooth and prevent it from getting caught in the servo wires.



Congratulations, a cool robot is done

