



## Mach3 OEM FUNCTIONS Buttons, Dros, Leds V1.01

## OEM FUNCTIONS Sorted By Type then Number

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Type Numbe	er	VB Call	Function Description
Button	0	DoButton	Screen select
Button	1	DoButton	Screen select Program Run screen 1
Button	2	DoButton	Screen select MDI screen select 2
Button	3	DoButton	Screen select Toolpath screen select 3
Button	4	DoButton	Screen select Positioning screen select 4
Button	5	DoButton	Screen select Diagnostics screen select 5
Button	6	DoButton	Screen select Corrections screen select 6
Button	7	DoButton	Screen select Tables screen select 7
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Button	9	DoButton	Screen Select
Button	10	DoButton	Screen Select
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DRO	3	GetDRO/SetDRO	Slow Jog % DRO 3
DRO	4	GetDRO/SetDRO	X min DRO 4
DRO	5	GetDRO/SetDRO	Y min DRO 5
DRO	6	GetDRO/SetDRO	Z min DRO 6
DRO	7	GetDRO/SetDRO	A min DRO 7
DRO	8	GetDRO/SetDRO	B min DRO 8
DRO	9	GetDRO/SetDRO	C min DRO 9
DRO	10	GetDRO/SetDRO	X max DRO 10
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DRO	12	GetDRO/SetDRO	Z max DRO 12
DRO	13	GetDRO/SetDRO	A max DRO 13
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DRO	20	GetDRO/SetDRO	B G92 Axis Off DRO 20
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Parameter	GetParam/SetParam	Homing Speed B
Parameter	GetParam/SetParam	Homing Speed C
Parameter	GetParam/SetParam	Homing Speed X
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Parameter	GetParam/SetParam	Motor Direction Active A
Parameter	GetParam/SetParam	Motor Direction Active B
Parameter	GetParam/SetParam	Motor Direction Active C
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Parameter	GetParam/SetParam	Motor Steps per B
Parameter	GetParam/SetParam	Motor Steps per C
Parameter	GetParam/SetParam	Motor Steps per X
Parameter	GetParam/SetParam	Motor Steps per Y
Parameter	GetParam/SetParam	Motor Steps per Z
Parameter	GetParam/SetParam	Motor Velocity Maximum A
Parameter	GetParam/SetParam	Motor Velocity Maximum B
Parameter	GetParam/SetParam	Motor Velocity Maximum C
Parameter	GetParam/SetParam	Motor Velocity Maximum X
Parameter	GetParam/SetParam	Motor Velocity Maximum Y
Parameter	GetParam/SetParam	Motor Velocity Maximum Z
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Parameter	GetParam/SetParam	MPG 1 Count
Parameter	GetParam/SetParam	MPG 2 Count
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Parameter	GetParam/SetParam	Multi-function DROs Machine/Work/DTG C
Parameter	GetParam/SetParam	Multi-function DROs Machine/Work/DTG X
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Parameter	GetParam/SetParam	Safe Z Height
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Parameter	GetParam/SetParam	Scale X
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Parameter	GetParam/SetParam	Spindle Speed Override
Parameter	GetParam/SetParam	Spindle Speed True
Parameter	GetParam/SetParam	Tool Change Auto
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Parameter	GetParam/SetParam	Tool Get
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Parameter	GetParam/SetParam	Tool Set
Parameter	GetParam/SetParam	Units
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DRO 16 GetDRO/SetDRO X G92 Axis Off DRO 16  DRO 83 GetDRO/SetDRO X Machine Coord DRO 83  DRO 10 GetDRO/SetDRO X max DRO 10  DRO 4 GetDRO/SetDRO X min DRO 4  DRO 108 GetDRO/SetDRO X offset of current tool DRO 108  DRO 59 GetDRO/SetDRO X Scale DRO 59  DRO 211 GetDRO/SetDRO X soft limits Max 211	DRO	800	GetDRO/SetDRO	X DRO 800
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DRO 108 GetDRO/SetDRO X offset of current tool DRO 108  DRO 59 GetDRO/SetDRO X Scale DRO 59  DRO 211 GetDRO/SetDRO X soft limits Max 211	DRO	10	GetDRO/SetDRO	X max DRO 10
DRO 59 GetDRO/SetDRO X Scale DRO 59  DRO 211 GetDRO/SetDRO X soft limits Max 211	DRO	4	GetDRO/SetDRO	X min DRO 4
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ı	DRO	214	GetDRO/SetDRO	X soft limits Min 214

DRO	806	GetDRO/SetDRO	X Vel DRO 806
DRO	110	GetDRO/SetDRO	X wear offset of current tool DRO 110
DRO	197	GetDRO/SetDRO	Y axis Distance to Go DRO 197
DRO	191	GetDRO/SetDRO	Y axis home location used by G28 DRO 191
DRO	34	GetDRO/SetDRO	Y axis Ref Sw DRO 34
DRO	185	GetDRO/SetDRO	Y Cont. Pnt. coord (Machine - Work - G52/G92
DRO	801	GetDRO/SetDRO	Y DRO 801
DRO	831	GetDRO/SetDRO	Y Fixture Orig Off DRO 831
DRO	17	GetDRO/SetDRO	Y G92 Axis Off DRO 17
DRO	84	GetDRO/SetDRO	Y Machine Coord DRO 84
DRO	11	GetDRO/SetDRO	Y max DRO 11
DRO	5	GetDRO/SetDRO	Y min DRO 5
DRO	60	GetDRO/SetDRO	Y Scale DRO 60
DRO	212	GetDRO/SetDRO	y soft limits Max 212
DRO	215	GetDRO/SetDRO	y soft limits Min 215
DRO	807	GetDRO/SetDRO	Y Vel DRO 807
DRO	198	GetDRO/SetDRO	Z axis Distance to Go DRO 198
DRO	192	GetDRO/SetDRO	Z axis home location used by G28 DRO 192
DRO	35	GetDRO/SetDRO	Z axis Ref Sw DRO 35
DRO	186	GetDRO/SetDRO	Z Cont. Pnt. coord (Machine - Work - Tool le
DRO	802	GetDRO/SetDRO	Z DRO 802
DRO	832	GetDRO/SetDRO	Z Fixture Orig Off DRO 832
DRO	18	GetDRO/SetDRO	Z G92 Axis Off DRO 18
DRO	85	GetDRO/SetDRO	Z Machine Coord DRO 85
DRO	12	GetDRO/SetDRO	Z max DRO 12
DRO	6	GetDRO/SetDRO	Z min DRO 6
DRO	109	GetDRO/SetDRO	Z offset of current tool DRO 109
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DRO	213	GetDRO/SetDRO	Z soft limits Max 213
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DRO		GetDRO/SetDRO	
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LED	128	GetLED/SetLED	A jogging switch active LED 128
LED	838	GetLED/SetLED	A Limit LED 838
LED	162	GetLED/SetLED	A macro is running LED 162
LED	20	GetLED/SetLED	A radius corr. LED 20
LED	810	GetLED/SetLED	A ref LED 810
LED	44	GetLED/SetLED	A Scale LED 44
LED	127	GetLED/SetLED	A++ jogging switch active LED 127
LED	837	GetLED/SetLED	A++ Limit LED 837
LED	48	GetLED/SetLED	Abs Coordinate Mode LED 48
LED	113	GetLED/SetLED	Alternative feedrate in use (see OEM DRO 122
LED	70	GetLED/SetLED	Anti-dive enabled LED 70
LED	33	GetLED/SetLED	Auto Lim override LED 33
LED	110	GetLED/SetLED	Axis formula mappin ON LED 110
LED	89	GetLED/SetLED	Axis inhibited A LED 89
LED	90	GetLED/SetLED	Axis inhibited B LED 90
LED	91	GetLED/SetLED	Axis inhibited C LED 91
LED	86	GetLED/SetLED	Axis inhibited X LED 86

LED	87	GetLED/SetLED	Axis inhibited Y LED 87
LED	88	GetLED/SetLED	Axis inhibited Z LED 88
LED	842	GetLED/SetLED	B Home LED 842
LED	841	GetLED/SetLED	B Limit LED 841
LED	21	GetLED/SetLED	B radius corr. LED 21
LED	811	GetLED/SetLED	B ref LED 811
LED	45	GetLED/SetLED	B Scale LED 45
LED	840	GetLED/SetLED	B++ Limit LED 840
LED	66	GetLED/SetLED	Block Delete On LED 66
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Parameter	GetParam/SetParam	Coordinates Machine ABS Y
Parameter	GetParam/SetParam	Coordinates Machine ABS Z
Parameter	GetParam/SetParam	Encoder Position A
Parameter	GetParam/SetParam	Encoder Position X
Parameter	GetParam/SetParam	Encoder Position Y
Parameter	GetParam/SetParam	Encoder Position Z
Parameter	GetParam/SetParam	Feed Rate
Parameter	GetParam/SetParam	Homing Speed A
Parameter	GetParam/SetParam	Homing Speed B
Parameter	GetParam/SetParam	Homing Speed C
Parameter	GetParam/SetParam	Homing Speed X
Parameter	GetParam/SetParam	Homing Speed Y
Parameter	GetParam/SetParam	Homing Speed Z
Parameter	GetParam/SetParam	Motor Acceleration Maximum A
Parameter	GetParam/SetParam	Motor Acceleration Maximum B
Parameter	GetParam/SetParam	Motor Acceleration Maximum C
Parameter	GetParam/SetParam	Motor Acceleration Maximum X
Parameter	GetParam/SetParam	Motor Acceleration Maximum Y
Parameter	GetParam/SetParam	Motor Acceleration Maximum Z
Parameter	GetParam/SetParam	Motor Direction Active
Parameter	GetParam/SetParam	Motor Direction Active A
Parameter	GetParam/SetParam	Motor Direction Active B
Parameter	GetParam/SetParam	Motor Direction Active C
Parameter	GetParam/SetParam	Motor Direction Active X
Parameter	GetParam/SetParam	Motor Direction Active Y

Parameter	GetParam/SetParam	Motor Direction Active Z
Parameter	GetParam/SetParam	Motor Steps per A
Parameter	GetParam/SetParam	Motor Steps per B
Parameter	GetParam/SetParam	Motor Steps per C
Parameter	GetParam/SetParam	Motor Steps per X
Parameter	GetParam/SetParam	Motor Steps per Y
Parameter	GetParam/SetParam	Motor Steps per Z
Parameter	GetParam/SetParam	Motor Velocity Maximum A
Parameter	GetParam/SetParam	Motor Velocity Maximum B
Parameter	GetParam/SetParam	Motor Velocity Maximum C
Parameter	GetParam/SetParam	Motor Velocity Maximum X
Parameter	GetParam/SetParam	Motor Velocity Maximum Y
Parameter	GetParam/SetParam	Motor Velocity Maximum Z
Parameter	GetParam/SetParam	MPG 0 Count
Parameter	GetParam/SetParam	MPG 1 Count
Parameter	GetParam/SetParam	MPG 2 Count
Parameter	GetParam/SetParam	Multi-function DROs Machine/Work/DTG A
Parameter	GetParam/SetParam	Multi-function DROs Machine/Work/DTG B
Parameter	GetParam/SetParam	Multi-function DROs Machine/Work/DTG C
Parameter	GetParam/SetParam	Multi-function DROs Machine/Work/DTG X
Parameter	GetParam/SetParam	Multi-function DROs Machine/Work/DTG Y
Parameter	GetParam/SetParam	Multi-function DROs Machine/Work/DTG Z
Parameter	GetParam/SetParam	Pause Preparation Moves
Parameter	GetParam/SetParam	Repetitions
Parameter	GetParam/SetParam	Safe Z Height
Parameter	GetParam/SetParam	Scale A
Parameter	GetParam/SetParam	Scale B
Parameter	GetParam/SetParam	Scale C

Parameter	GetParam/SetParam	Scale X
Parameter	GetParam/SetParam	Scale Y
Parameter	GetParam/SetParam	Scale Z
Parameter	GetParam/SetParam	Spindle Speed Override
Parameter	GetParam/SetParam	Spindle Speed Override
Parameter	GetParam/SetParam	Spindle Speed True
Parameter	GetParam/SetParam	Tool Change Auto
Parameter	GetParam/SetParam	Tool Description
Parameter	GetParam/SetParam	Tool Get
Parameter	GetParam/SetParam	Tool Path Boundary
Parameter	GetParam/SetParam	Tool Path Lock
Parameter	GetParam/SetParam	Tool Set
Parameter	GetParam/SetParam	Units
Parameter	GetParam/SetParam	Z Limiting Maximum Z
Parameter	GetParam/SetParam	Z Limiting Off/On Toggle Z