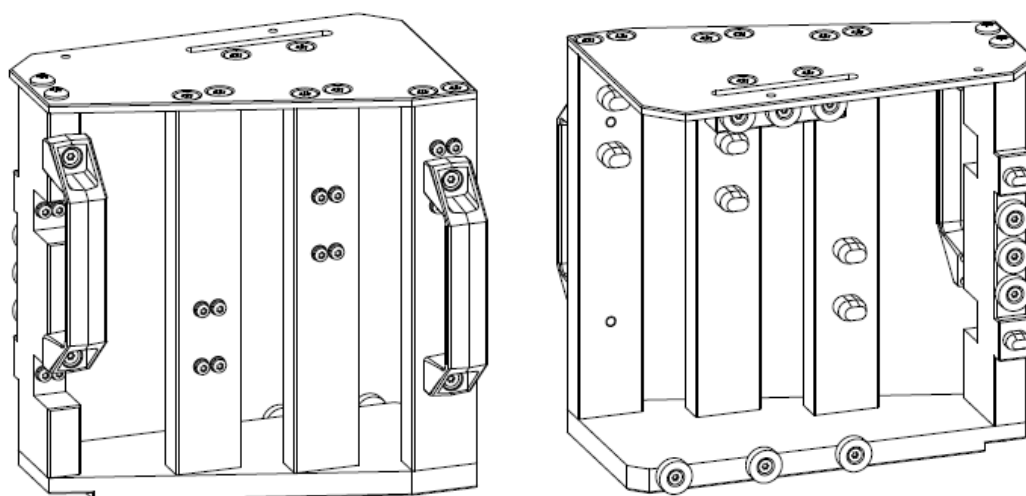


ACS880 BLCL 2X

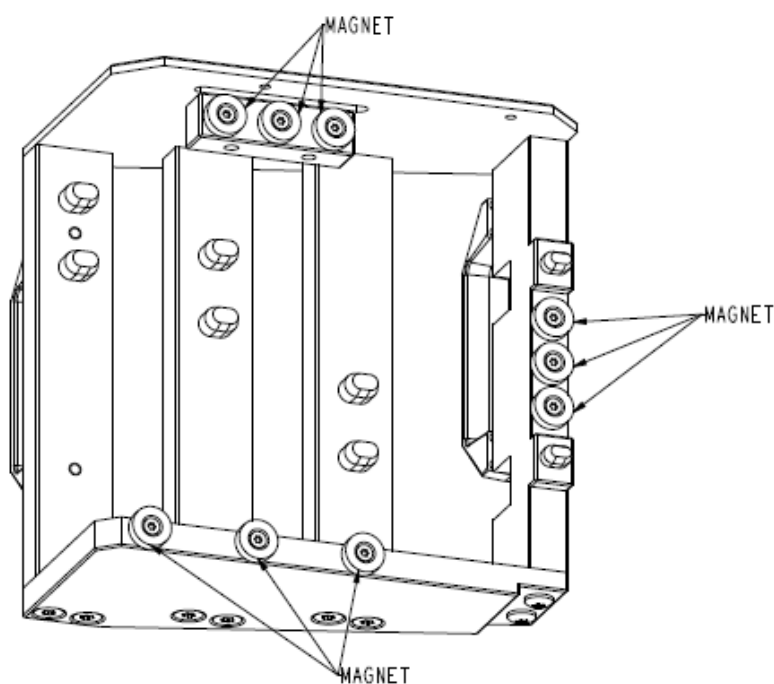
Assembly jig Instructions

1 General

This jig is designed to help assembling BLCL 2X bottom bus bars in correct position.

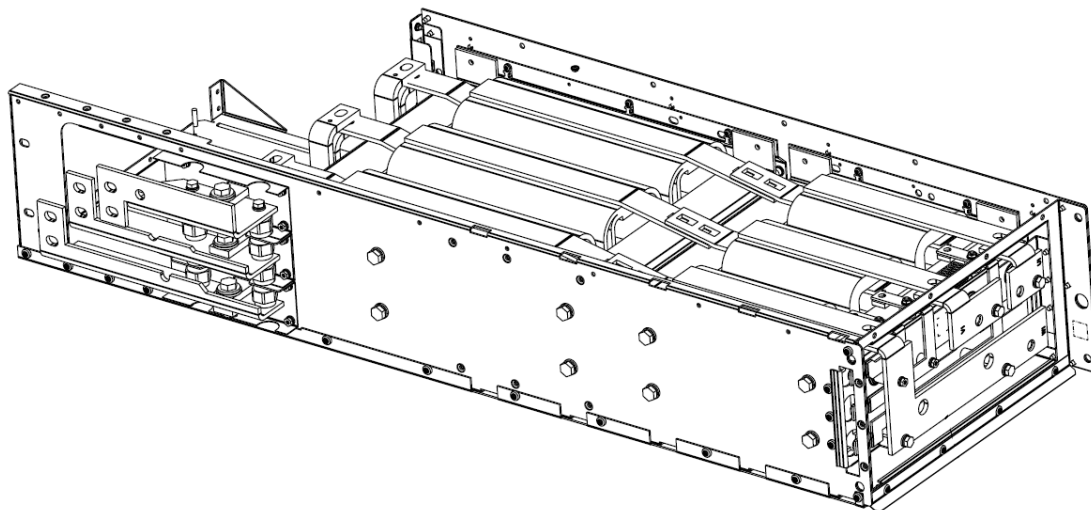


Some of the magnets on the jig can be removed, if the magnetic force is too strong.

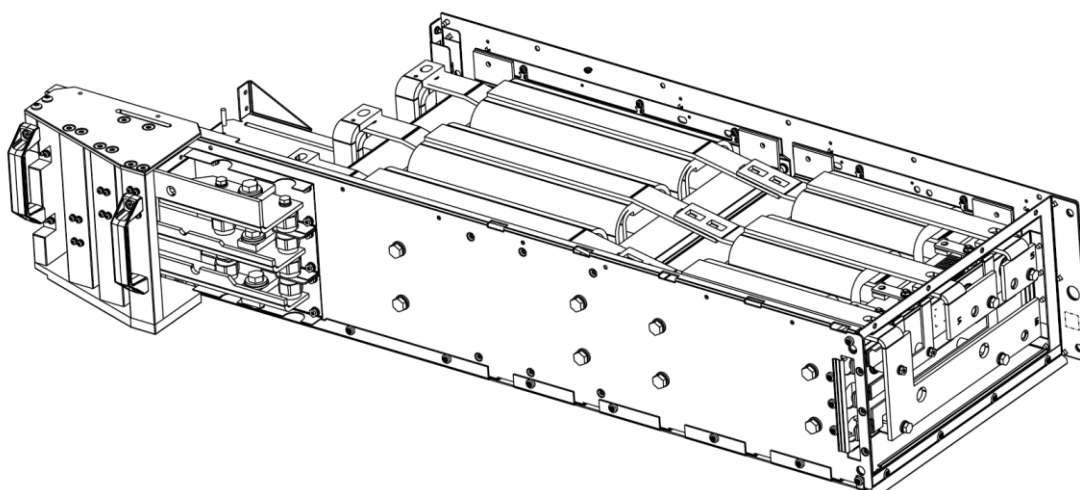


2 How to use

1. Assemble module until this phase (leave bus bar bolts loose)



2. Put jig on the module



3. Check that jig and bus bars are correctly aligned (no gaps)



4. Tighten bus bar bolts
5. Remove jig

3 Dimensions

