



Rev.	Description	Prep.	Date	Material		Designer		Date	Title	Customer Doc. No	
B	Leg hole spacing +4mm length-wise, offset from center	ET	06.11.2015	S235J2+N (EN10025-2, EN10051) 10mm		E. Tärk		31.08.2015	ZCHO R7 holes jig 230x74		
A				Surface finishing		Checked			Using PEM guide pins	Design number	Page 1/1
				Non-tolerated dimensions	Weight	Approved			ZCHO-771,-772,-571,-572		
				ISO 2768-m	9.33 kg	E. Tärk		06.11.2015	Project	Trafotek Doc. No	Rev B
				Item ID	TRDOC0115522-01					TRDOC0115522-01	