|--|

Main [OB1]

| Main Properties | | | | | | | |
|--|------------------------------------|--------------------|--|---------|--|--------|--|
| General Control of the Control of th | | | | | | | |
| Name | Main Number 1 Type OB Language LAD | | | | | | |
| Numbering | automatic | | | | | | |
| Information | | | | | | | |
| Title | "Main Program Sweep (Cycle)" | Author | | Comment | | Family | |
| Version | 0.1 | User-defined ID | | | | | |

| Name | Data type | Default value |
|--------------|-----------|---------------|
| ▼ Input | | |
| Initial_Call | Bool | |
| Remanence | Bool | |
| Temp | | |
| Constant | | |

Network 1:

```
%DB1
"IEC_Counter_
0_DB'
"IEC_Counter_
0_DB'

%MI.0
"kek_gomb"

CU

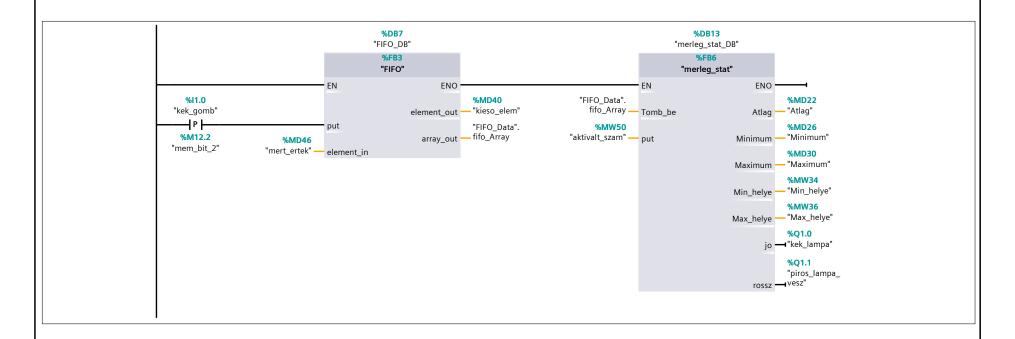
%MW50

*aktivalt_szam"

A

Py
```

Network 2:



|--|

FIFO [FB3]

| FIFO Propertie | S | | | | | | |
|----------------|-----------|--------------|---|---------|----|----------|-----|
| General | | | | | | | |
| Name | FIFO | Number | 3 | Туре | FB | Language | SCL |
| Numbering | automatic | | | | | | |
| Information | | | | | | | |
| Title | | Author | | Comment | | Family | |
| Version | 0.1 | User-defined | | | : | | |
| | | ID | | | | | |

| lame | Data type | Default value | Retain |
|---------------------------|-------------------|---------------|------------|
| ▼ Input | | | |
| put | Bool | false | Non-retain |
| element_in | Real | 0.0 | Non-retain |
| ▼ Output | | | |
| element_out | Real | 0.0 | Non-retain |
| ▼ array_out | Array[03] of Real | | Non-retain |
| array_out[0] | Real | 0.0 | Non-retain |
| array_out[1] | Real | 0.0 | Non-retain |
| array_out[2] | Real | 0.0 | Non-retain |
| array_out[3] | Real | 0.0 | Non-retain |
| InOut | | | |
| ▼ Static | | | |
| ▼ buffer | Array[03] of Real | | Non-retain |
| buffer[0] | Real | 0.0 | Non-retain |
| buffer[1] | Real | 0.0 | Non-retain |
| buffer[2] | Real | 0.0 | Non-retain |
| buffer[3] | Real | 0.0 | Non-retain |
| ▼ Temp | | | |
| ▼ segment_to_shift | Array[02] of Real | | |
| segment_to_shift[0] | Real | | |
| segment_to_shift[1] | Real | | |
| segment_to_shift[2] | Real | | |
| i | Int | | |
| Constant | | | |

```
0001 IF #put=TRUE THEN
0002 FOR #i := 0 TO 2 DO
0003
            // Statement section FOR
0004
            #segment_to_shift[#i] := #buffer[#i];
0005
        END_FOR;
0006
0007
        #buffer[0] := #element_in;
8000
        #element_out := #buffer[3]; //utolso elem kipotyog
0009
0010
       FOR #i := 1 TO 3 DO
0011
        // Statement section FOR
0012
            #buffer[#i] := #segment_to_shift[#i - 1];
0013
        END_FOR;
0014
0015
        #array_out := #buffer;
0016
0017 END_IF;
0018
```

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merleg_stat [FB6]

| merleg_stat Properties | | | | | | | |
|------------------------|-------------|--------------|---|---------|----|----------|-----|
| General | | | | | | | |
| Name | merleg_stat | Number | 6 | Type | FB | Language | SCL |
| Numbering | automatic | | | | | | |
| Information | Information | | | | | | |
| Title | | Author | | Comment | | Family | |
| Version | 0.1 | User-defined | | | | | |
| | | ID | | | | | |

| ıme | Data type | Default value | Retain |
|----------------------|-------------------|---------------|------------|
| Input | | | |
| ▼ Tomb_be | Array[03] of Real | | Non-retain |
| Tomb_be[0] | Real | 0.0 | Non-retain |
| Tomb_be[1] | Real | 0.0 | Non-retain |
| Tomb_be[2] | Real | 0.0 | Non-retain |
| Tomb_be[3] | Real | 0.0 | Non-retain |
| put | Int | 0 | Non-retain |
| Output | | | |
| Atlag | Real | 0.0 | Non-retain |
| Minimum | Real | 0.0 | Non-retain |
| Maximum | Real | 0.0 | Non-retain |
| Min_helye | Int | 0 | Non-retain |
| Max_helye | Int | 0 | Non-retain |
| jo | Bool | false | Non-retain |
| rossz | Bool | false | Non-retain |
| InOut | | | |
| Static | | | |
| put_temp | Int | 0 | Non-retain |
| atlag_megfelelo | Bool | false | Non-retain |
| Temp | | | |
| ideiglenes_min | Real | | |
| ideiglenes_max | Real | | |
| i | Int | | |
| ideiglenes_min_index | Int | | |
| ideiglenes_max_index | Int | | |
| Constant | | | |

```
0001 #Atlag := (#Tomb_be[0] + #Tomb_be[1] + #Tomb_be[2] + #Tomb_be[3]) / 4;
0002
0003 IF #Atlag > 0.8 AND #Atlag < 1.2 THEN
         #atlag megfelelo:=TRUE;
0004
0005 ELSE
0006
         #atlag megfelelo := FALSE;
0007 END IF;
0008
0009
0010 #ideiglenes min := #Tomb be[0];
0011 #ideiglenes max := #Tomb be[0];
0012 #ideiglenes min index := 0;
0013 #ideiglenes max index := 0;
0014
0015
0016 FOR #i := 0 TO 4 DO
0017
        // Statement section FOR
0018
         IF #Tomb be[#i] < #ideiglenes min THEN</pre>
             // Statement section IF
0019
0020
             #ideiglenes_min := #Tomb_be[#i];
0021
             #ideiglenes_min_index := #i;
0022
         END_IF;
0023
0024
         IF #Tomb be[#i] > #ideiglenes max THEN
0025
             // Statement section IF
0026
             #ideiglenes_max := #Tomb_be[#i];
             #ideiglenes max index := #i;
0027
0028
         END_IF;
0029
0030 END_FOR;
0031
0032 #Minimum := #ideiglenes min;
0033 #Maximum := #ideiglenes_max;
0034 #Min helye := #ideiglenes min index;
0035 #Max_helye := #ideiglenes_max_index;
0037 IF #put < 4 THEN
0038
        #put_temp := 0;
0039 END IF;
0040
0041 IF #put >= 4 THEN
0042
        IF #atlag megfelelo=FALSE THEN
0043
            #rossz := TRUE;
0044
            #put temp := #put + 4;
0045
        END IF;
0046
```

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```
0047
        IF #put_temp >= #put THEN
            #rossz := TRUE;
#jo := FALSE;
0048
0049
0050
        END_IF;
0051
0052
        IF (#put>#put_temp) AND #atlag_megfelelo=TRUE THEN
        #jo := TRUE;
#rossz := FALSE;
0053
0054
0055 END_IF;
0056 ELSE
0057
      #jo := FALSE;
0058
        #rossz := FALSE;
0059 END IF;
0060
```