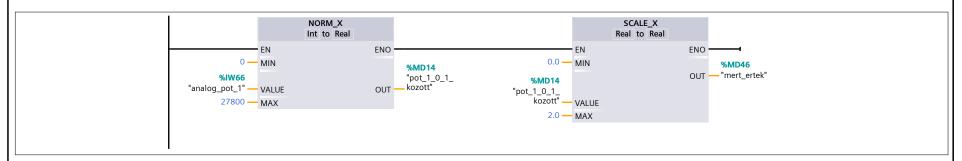
_

Main [OB1]

Main Properties								
General Control of the Control of th								
Name	Main	ain Number 1 Type OB Language LAD						
Numbering	automatic							
Information								
Title	"Main Program Sweep (Cy-cle)"	Author		Comment		Family		
Version	0.1	User-defined ID						

Name	Data type	Default value
▼ Input		
Initial_Call	Bool	
Remanence	Bool	
Temp		
Constant		

Network 1:



Network 2:

```
%UB1
"IEC_Counter_
O_DB"

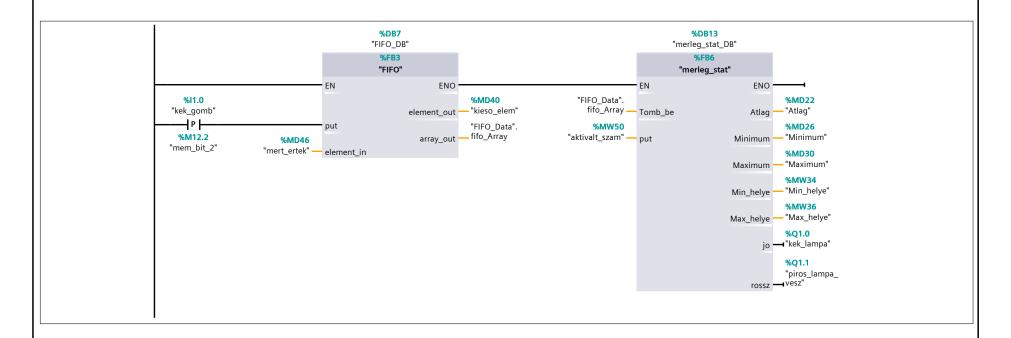
%I1.0
"kek_gomb"

CU
WMW50

WH1.1
"piros_gomb_
vesz"

R
Py
```

Network 3:



|--|

FIFO [FB3]

FIFO Properties							
General							
Name	FIFO	Number	3	Туре	FB	Language	SCL
Numbering	automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined			:		
		ID					

lame	Data type	Default value	Retain
▼ Input			
put	Bool	false	Non-retain
element_in	Real	0.0	Non-retain
▼ Output			
element_out	Real	0.0	Non-retain
▼ array_out	Array[03] of Real		Non-retain
array_out[0]	Real	0.0	Non-retain
array_out[1]	Real	0.0	Non-retain
array_out[2]	Real	0.0	Non-retain
array_out[3]	Real	0.0	Non-retain
InOut			
▼ Static			
▼ buffer	Array[03] of Real		Non-retain
buffer[0]	Real	0.0	Non-retain
buffer[1]	Real	0.0	Non-retain
buffer[2]	Real	0.0	Non-retain
buffer[3]	Real	0.0	Non-retain
▼ Temp			
▼ segment_to_shift	Array[02] of Real		
segment_to_shift[0]	Real		
segment_to_shift[1]	Real		
segment_to_shift[2]	Real		
i	Int		
Constant			

```
0001 IF #put=TRUE THEN
0002 FOR #i := 0 TO 2 DO
0003
            // Statement section FOR
0004
            #segment_to_shift[#i] := #buffer[#i];
0005
        END_FOR;
0006
0007
        #buffer[0] := #element_in;
8000
        #element_out := #buffer[3]; //utolso elem kipotyog
0009
0010
       FOR #i := 1 TO 3 DO
0011
        // Statement section FOR
0012
            #buffer[#i] := #segment_to_shift[#i - 1];
0013
        END_FOR;
0014
0015
        #array_out := #buffer;
0016
0017 END_IF;
0018
```

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merleg_stat [FB6]

merleg_stat Properties							
General							
Name	merleg_stat	Number	6	Type	FB	Language	SCL
Numbering	automatic						
Information	Information						
Title		Author		Comment		Family	
Version	0.1	User-defined					
		ID					

ime	Data type	Default value	Retain
Input			
▼ Tomb_be	Array[03] of Real		Non-retain
Tomb_be[0]	Real	0.0	Non-retain
Tomb_be[1]	Real	0.0	Non-retain
Tomb_be[2]	Real	0.0	Non-retain
Tomb_be[3]	Real	0.0	Non-retain
put	Int	0	Non-retain
Output			
Atlag	Real	0.0	Non-retain
Minimum	Real	0.0	Non-retain
Maximum	Real	0.0	Non-retain
Min_helye	Int	0	Non-retain
Max_helye	Int	0	Non-retain
jo	Bool	false	Non-retain
rossz	Bool	false	Non-retain
InOut			
Static			
put_temp	Int	0	Non-retain
atlag_megfelelo	Bool	false	Non-retain
Temp			
ideiglenes_min	Real		
ideiglenes_max	Real		
i	Int		
ideiglenes_min_index	Int		
ideiglenes_max_index	Int		
Constant			

```
0001 #Atlag := (#Tomb_be[0] + #Tomb_be[1] + #Tomb_be[2] + #Tomb_be[3]) / 4;
0002
0003 IF #Atlag > 0.8 AND #Atlag < 1.2 THEN
         #atlag megfelelo:=TRUE;
0004
0005 ELSE
0006
         #atlag megfelelo := FALSE;
0007 END IF;
0008
0009
0010 #ideiglenes min := #Tomb be[0];
0011 #ideiglenes max := #Tomb be[0];
0012 #ideiglenes min index := 0;
0013 #ideiglenes max index := 0;
0014
0015
0016 FOR #i := 0 TO 4 DO
0017
        // Statement section FOR
0018
         IF #Tomb be[#i] < #ideiglenes min THEN</pre>
             // Statement section IF
0019
0020
             #ideiglenes_min := #Tomb_be[#i];
0021
             #ideiglenes_min_index := #i;
0022
         END_IF;
0023
0024
         IF #Tomb be[#i] > #ideiglenes max THEN
0025
             // Statement section IF
0026
             #ideiglenes_max := #Tomb_be[#i];
             #ideiglenes max index := #i;
0027
0028
         END_IF;
0029
0030 END_FOR;
0031
0032 #Minimum := #ideiglenes min;
0033 #Maximum := #ideiglenes_max;
0034 #Min helye := #ideiglenes min index;
0035 #Max_helye := #ideiglenes_max_index;
0037 IF #put < 4 THEN
0038
        #put_temp := 0;
0039 END IF;
0040
0041 IF #put >= 4 THEN
0042
        IF #atlag megfelelo=FALSE THEN
0043
            #rossz := TRUE;
0044
            #put temp := #put + 4;
0045
        END IF;
0046
```

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```
0047
        IF #put_temp >= #put THEN
            #rossz := TRUE;
#jo := FALSE;
0048
0049
0050
        END_IF;
0051
0052
        IF (#put>#put_temp) AND #atlag_megfelelo=TRUE THEN
        #jo := TRUE;
#rossz := FALSE;
0053
0054
0055 END_IF;
0056 ELSE
0057
      #jo := FALSE;
0058
        #rossz := FALSE;
0059 END IF;
0060
```