

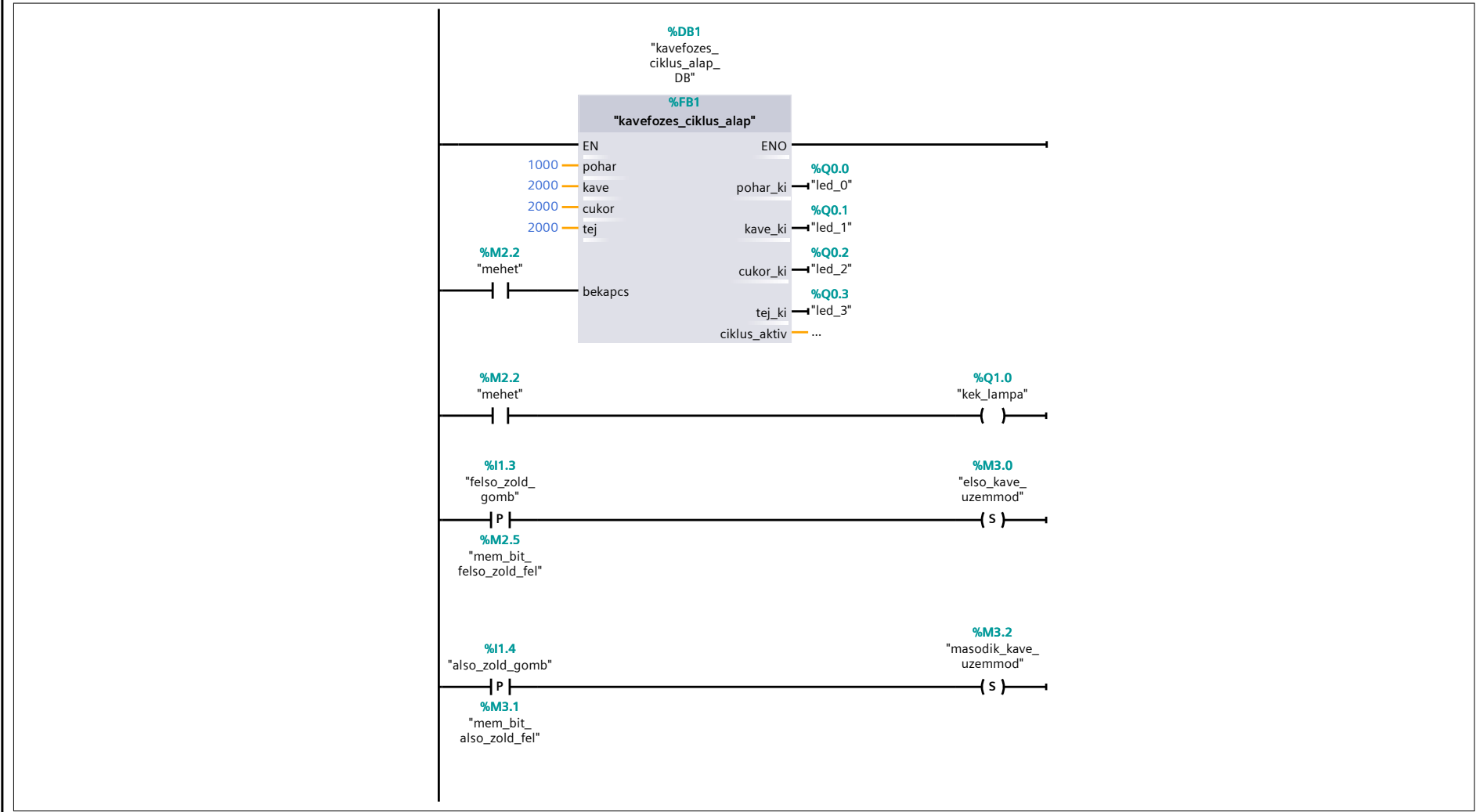
Main [OB1]

Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

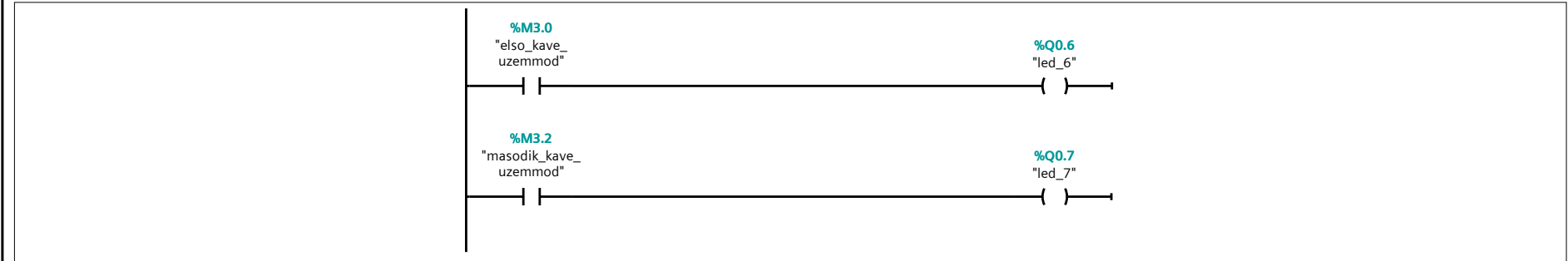
Name	Data type	Default value
▼ Input		
Initial_Call	Bool	
Remanence	Bool	
Temp		
Constant		

Network 1:

sima kave: 1 pohar, 2 kave, 2 cukor, 2 tej



Network 2:



Totally Integrated Automation Portal

Startup [OB100]

Startup Properties

General

Name	Startup	Number	100	Type	OB	Language	LAD
Numbering	automatic						

Information

Title	"Complete Restart"	Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value
▼ Input		
LostRetentive	Bool	
LostRTC	Bool	
Temp		
Constant		

Network 1:

%M2.2

"mehet"

(s)

Totally Integrated Automation Portal

kavefozes_ciklus_alap [FB1]

kavefozes_ciklus_alap Properties

General

Name	kavefozes_ciklus_alap	Number	1	Type	FB	Language	LAD
Numbering	automatic						

Information

Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Retain
▼ Input			
pohar	DInt	0	Non-retain
kave	DInt	0	Non-retain
cukor	DInt	0	Non-retain
tej	DInt	0	Non-retain
bekapcs	Bool	false	Non-retain
▼ Output			
pohar_ki	Bool	false	Non-retain
kave_ki	Bool	false	Non-retain
cukor_ki	Bool	false	Non-retain
tej_ki	Bool	false	Non-retain
ciklus_aktiv	DInt	0	Non-retain
InOut			
▼ Static			
▼ IEC_Timer_0_Instance	IEC_TIMER		Non-retain
ST	Time	T#0ms	Non-retain
PT	Time	T#0ms	Non-retain
ET	Time	T#0ms	Non-retain
RU	Bool	false	Non-retain
IN	Bool	false	Non-retain
Q	Bool	false	Non-retain
self_reset	Bool	false	Non-retain
ciklusido	DInt	0	Non-retain
mem_bit	Bool	false	Non-retain
eltelt_ido	DInt	0	Non-retain
kavefozes_vege_1	Bool	false	Non-retain
mem_bit_2	Bool	false	Non-retain
vege	Bool	false	Non-retain
▼ IEC_Timer_0_Instance_1	IEC_TIMER		Non-retain
ST	Time	T#0ms	Non-retain
PT	Time	T#0ms	Non-retain
ET	Time	T#0ms	Non-retain
RU	Bool	false	Non-retain
IN	Bool	false	Non-retain
Q	Bool	false	Non-retain
▼ Temp			
pohar_vege	DInt		
kave_vege	DInt		
cukor_vege	DInt		
tej_vege	DInt		
kavefozes_vege	DInt		
pohar_allapot	Bool		
kave_allapot	Bool		
cukor_allapot	Bool		
tej_allapot	Bool		
kavefozes_allapot	Bool		
Constant			

Network 1:

ADD
Auto (DInt)

EN — ENO

#pohar — IN1

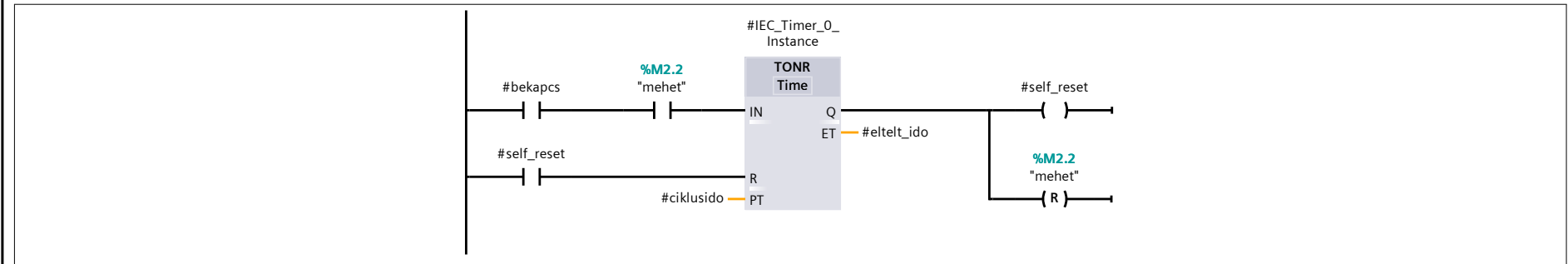
#kave — IN2

#cukor — IN3

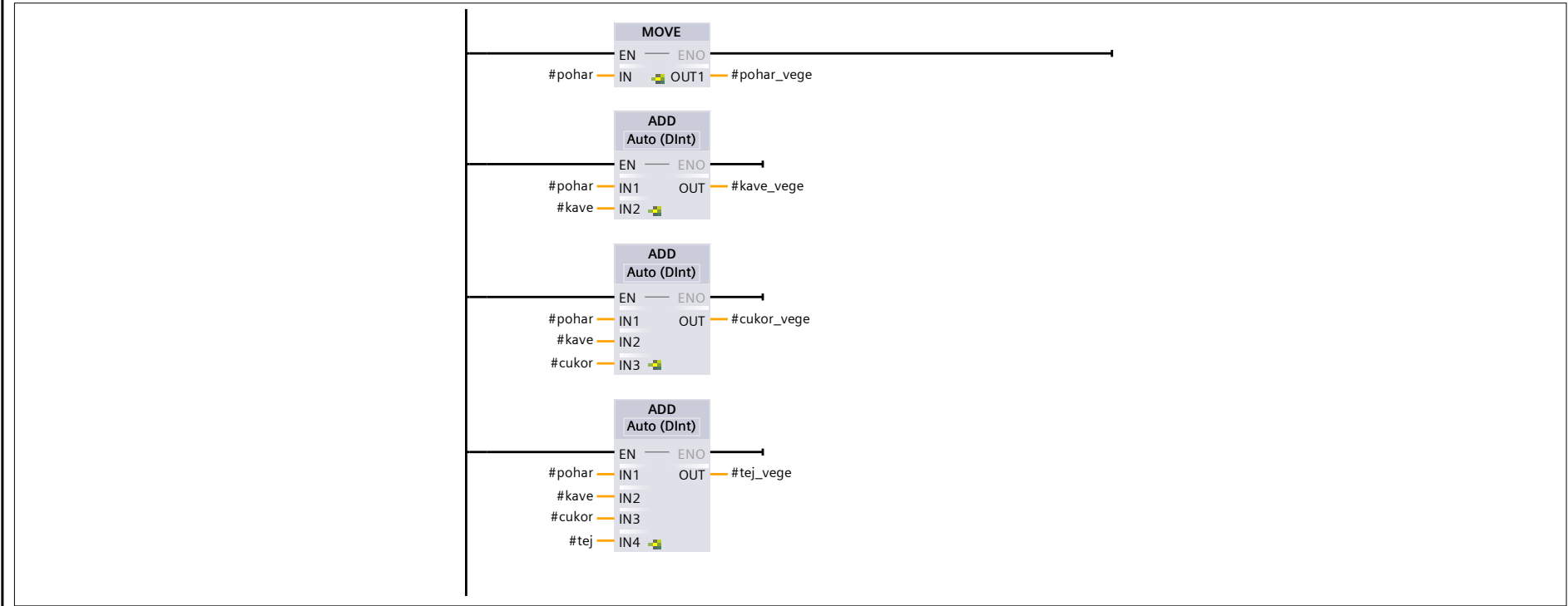
#tej — IN4

OUT — #ciklusido

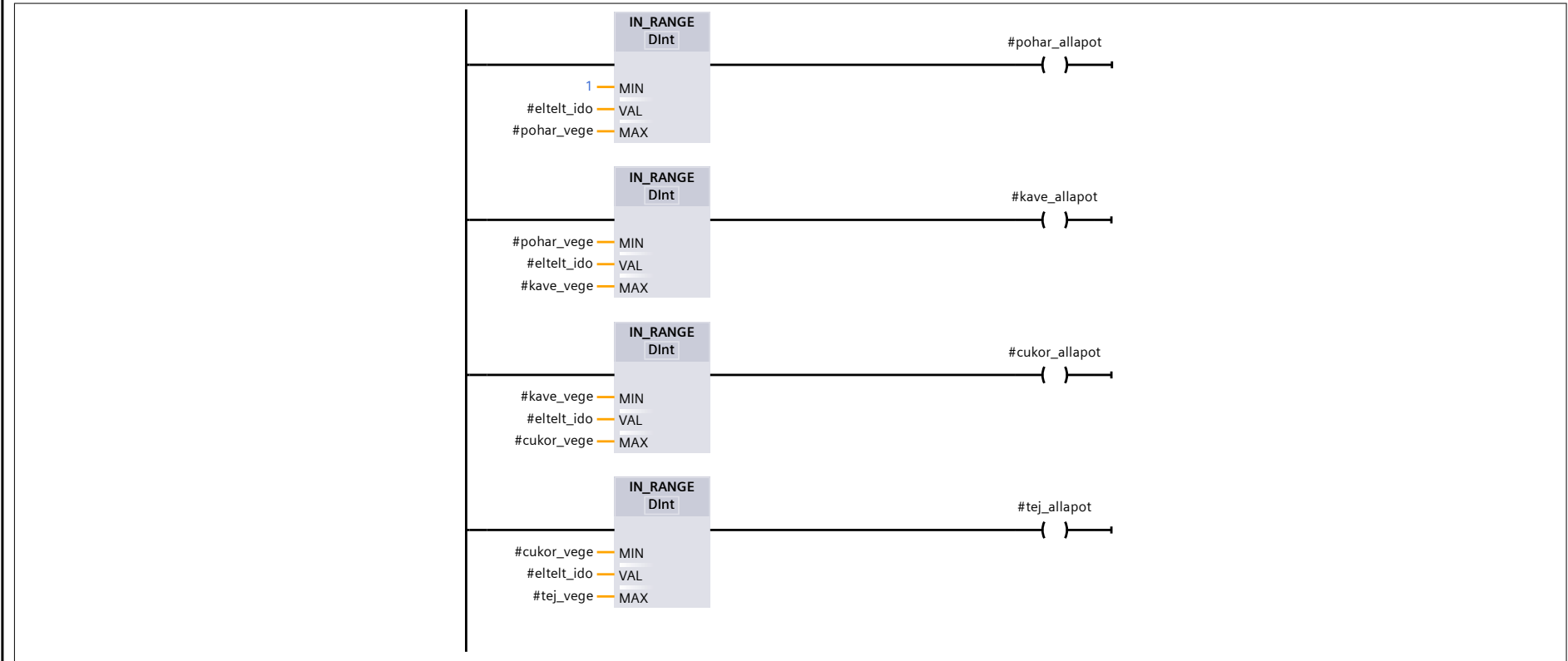
Network 2:



Network 3:



Network 4:



Network 5:

