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**Applied machine learning to estimate material to adsorb CO2**

by

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*Higher Diploma in Science in Data Analytics for Business Strategic Thinking*

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Abstract

200 – 250 WORDS

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Attention: All notes must be removed from the document before submission!!

**Key-words:** k-nearest neighbours (k-NN), Gradient Boosting (GB), CRISP-DM, ….

GitHub link:

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# **Introduction**

Concern about the increase in carbon dioxide (CO2) in the atmosphere began decades ago. Still, this problem continues nowadays with unsatisfactory predictions for 2040, in which an increase of approximately 70% and 25% is estimated to produce electricity and coal-based, respectively (Huetteman, Bowman and Slater-Thompson, 2016, p.81; Ren and Liu, 2023, p.1).

Studies show that CO2 emissions have caused enormous global damage due to the greenhouse effect, a potential explanation for climate change. These changes probably cause a decrease in biodiversity and harm to human lives due to tsunamis and earthquakes, for example; consequently, a drastic decrease in ecosystem productivity and economic disparities (Daneshvar *et al*., 2022, p.1; Ren and Liu, 2023, p.1).

Considering all, we see why mitigating the removal of CO2 has been the focus of several institutions, and the increase in the development of technologies and products is the central reflection of these concerns and actions that have increasingly gained momentum. (Ren and Liu, 2023, p.1). Asif *et al*. (2018, p.4) and Daneshvar *et al*. (2022, p.6) have shown the general panorama of all techniques that we have so far (Figure 1.)

A diagram of a structure

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**Figure 1:** Techniques for CO2 capture.

This capstone project proposes to focus on the adsorption technique, considering the multitude of options available within each type of technology. This promising method has gained notable attention due to its low operational cost, lower energy demand, ease of handling, and general reliability (Daneshvar *et al*., 2022, p.4).

In light of the advancements in technologies for CO2 capture, we propose the implementation of machine learning (ML) models to determine the most suitable materials for adsorbing a desired amount of CO2 for a company. Each material possesses its own peculiarities, necessitating specific action plans that can subsequently be refined to lower production costs and enhance economic feasibility.

# **Business description**

In today's world, many industries are seriously considering developing sustainable business practices in response to the escalating consequences of increased CO2 emissions. Additionally, consumers increasingly favour companies with a 'green' stamp of approval.

In light of this, it is considered a fictitious company specializing in services and materials for CO2 capture and intends to modernize its systems by implementing machine learning models. By analysing data from academic articles, the ML model aims to identify materials most effective for CO2 adsorption, tailored to the specific needs of each sector. This approach could potentially personalize solutions, optimizing the efficiency of CO2 capture in various industries. It could also make significant contributions to environmental sustainability.

## *Hypothesis*

The question raised for this project is whether it will be possible to predict the most suitable material, considering a given CO2 concentration that needs to be captured.

**H0:** There is no significant difference in the CO2 adsorption capacity among the materials tested.

**H1:** There is a significant difference in the CO2 adsorption capacity among the materials tested.

## *General goal*

Principal objective:

The main objective of this project is to assess the performance of various machine learning models to find the best one capable of identifying the most suitable material for capturing CO2, considering a predetermined amount of the gas. Since each industry emits different concentrations of CO2, they may be interested in implementing certain materials to adsorb this pollutant. Thus, the model aims to estimate which material would best suit the concentration of CO2 needed for adsorption by the industry.

Secondary objectives:

* Identify the principal materials used in the adsorption technique.
* Use the Exploratory Data Analysis (EDA) to understand the data.
* Apply machine learning models to choose one with a high metric score.
* Implement the chosen ML model to predict a material given a specific amount of CO2.

Below is a scheme illustrating the objectives and workflow of this project.

**Figure 2:**

## *Scope*

This project aimed to assess several machine learning models to estimate which materials are suitable for adsorbing a certain concentration of CO2. Several articles were analysed, and the records that met the minimum criteria were compiled into the dataset, which was firstly analysed using descriptive and inferential statistics.

Subsequently, three machine learning models— Decision Tree Classifier (CART), Gradient Boosting Classifier (GBM), and Random Forest Classifier (RF)—were implemented for the core analysis. To address challenges like class imbalance, SMOTE was used. Random search and stratified K-Fold Cross-Validation were employed to adjust hyperparameters.

The project's scope was carefully defined, emphasizing the exclusive use of data derived from adsorption techniques within the past fifteen years. Moreover, a rigorous selection criterion was applied to source academic papers from reputable journals, ensuring data credibility. Temperature and pressure conditions were standardized to 25°C and 1 bar, respectively, to minimize external interference and ensure impartial results.

## *Success criteria/indicators*

# **Technologies**

## *Libraries*

## *Models and machine learning algorithms*

## *Hyperparameters tuning and cross validation*

# **Accomplishment**

## *Data*

## *Machine learning models*

# **Challenges**

Including strategies used to overcome them.

## *Problem definition*

Considering that the emission of CO2 is a global problem, government and private institutions are investing in research to find solutions in this field. Consequently, we expect to have a lot of data, however, we might face difficulties finding articles with comparable experimental conditions. The second problem might be in choosing the most suitable ML model.

# **Cross Industry Standard Process - Data Mining (CRISP-DM)**

CRISP-DM has been used as a project management methodology (figure 2a) with the breakdown of the phases. The project plan (figure 2b) is from gathering data to a conclusion, and all stages are interchangeable; the evaluation can generate results that can return to the preprocessing phase, for example.

The action plan will search for data with comparable experimental conditions, such as pressure and temperature. Use Python in Jupyter Notebook to clean and organize the data and create visualizations for an overview (EDA). Perform descriptive statistics and preprocessing the data if necessary.

Posteriorly, experiment with some ML models to obtain better results using cross-validation and hyperparameters adjustment. Evaluate the model’s performance and return to any previous phases if necessary. At the end, conclude the findings.



**Figure 2:** a) CRISP-DP scheme. Source: <https://healthdataminer.com/wp-content/uploads/2019/11/800px-CRISP-DM_Process_Diagram.png>. b) Project plan.

## Business understanding

The focus on sustainability has led industries to request technologies to capture CO2 from their emissions. This study aims to estimate which material should be suitable in relation to a given concentration of CO2 that the industry wishes to adsorb. This is important to provide information to create a specific plan that meets the sector's needs, avoiding unnecessary expenses.

## Data understanding

*Data source*

Data were gathered from an article that compiled hundreds of sources, focusing on three extensively studied materials: carbon-based materials, metal-organic frameworks (MOFs), and polymers (Dziejarski et al., 2023, pp. 3, 20, 36, 41). However, during the previous phase of this project, the need for additional data arose. While I found more records related to carbon-based materials (Yuan et al., 2021, p.11927), there were no comparable findings for the other materials. This lack of comparable findings is consistent with Dziejarski et al. (2023, p.3), which indicates that most of the research is focused on carbon-based materials. All the data used are presented in the Supplementary Information section in Table S1, followed by references to the sources of each record.

*Data description*

The dataset is composed of 11 features, and 92 records with 3 classes of material used in the CO2 adsorption (carbon-based, metal-organic frameworks (MOFs), and microporous polymers). Features description in table 1.

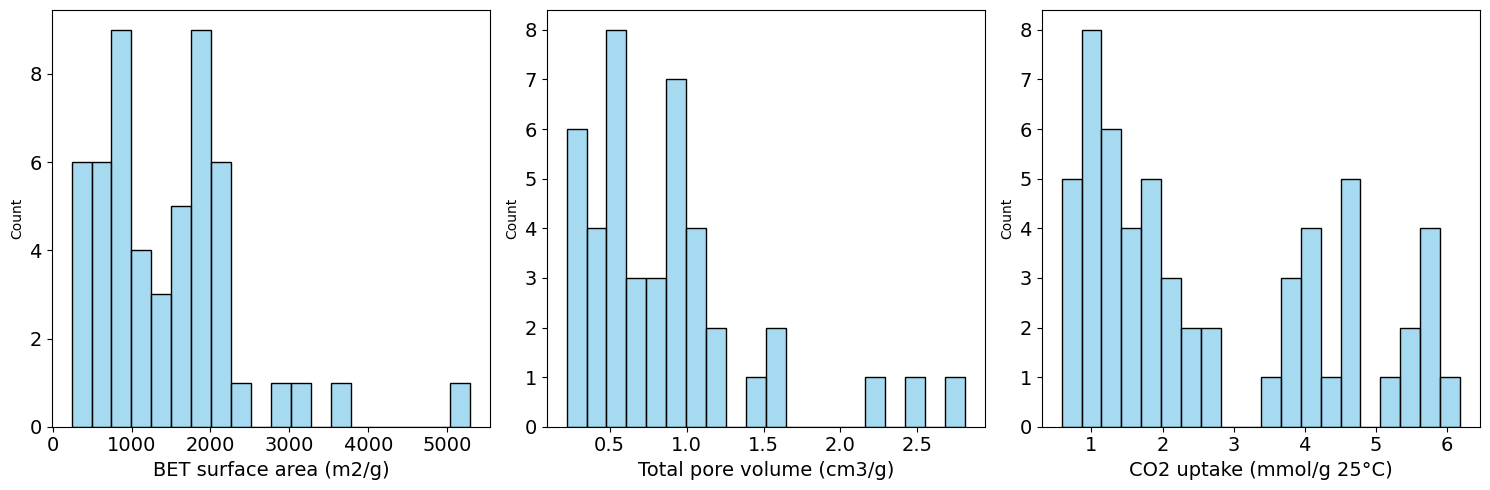
**Table 1:** Data dictionary. A white paper with black text

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*Exploratory data analysis (EDA)*

For this analysis, I focused on these features: 'Material', 'BET surface area\_m2/g' (SA), 'Total pore volume\_cm3/g' (TPV), and 'CO2 uptake\_mmol/g\_25°C' (CO2\_uptake), because they are common to all types of materials and might be related to the CO2 adsorption.

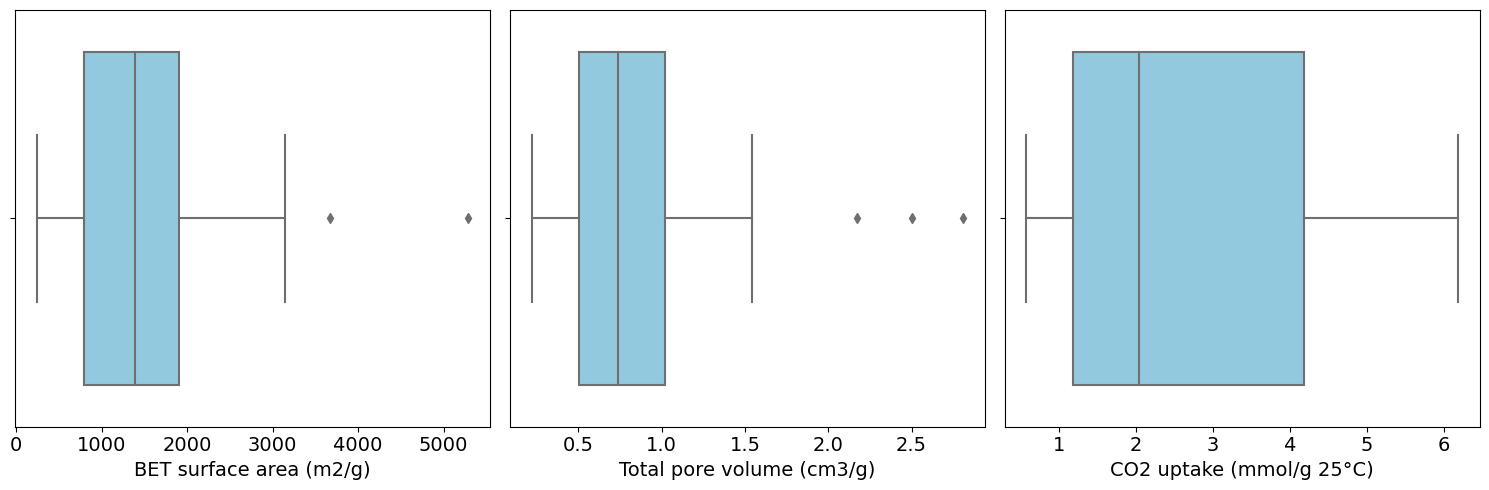
Due to the presence of missing values in two features (SA and TPV), it was necessary to impute them. But first, it was essential to evaluate the descriptive statistics, which revealed that the data was skewed, indicating that the data in these two columns do not follow a normal distribution. This information was crucial for selecting the appropriate method to impute the missing values, such as mean, median, or interpolation. In this case, in which the features were skewed and had outliers, imputation with the median tends to be a reasonable approach, as interpolation is indicated when the data change over time, which is not the case here. Moreover, the median is generally more robust to outliers. REF



a

e

c



d

b

f

**Figure 3:** Histogram and boxplot before data imputation. 'BET surface area\_m2/g' (a and b), 'Total pore volume\_cm3/g' (c and d), ‘CO2 uptake\_mmol/g\_25°C’ (e and f).

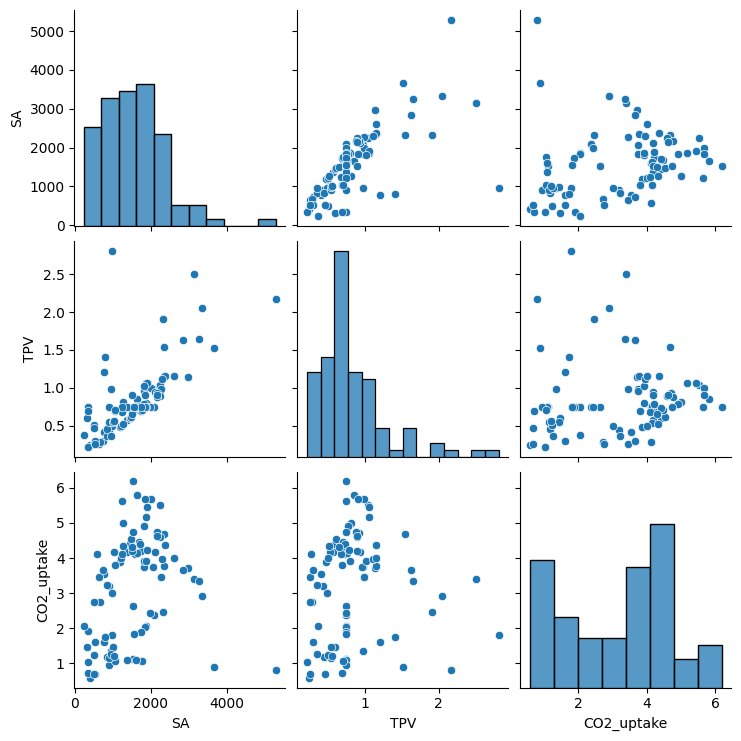
*Data Cleaning*

The dataset had no duplicates, but 6.5% of the values were outliers. Therefore, since it was a significant amount, I decided not to remove them because it could compromise the data integrity, especially considering the presence of imbalanced classes that might affect the model's performance. To address this issue, I will seek a robust machine learning method to handle it.

*Descriptive Statistics*

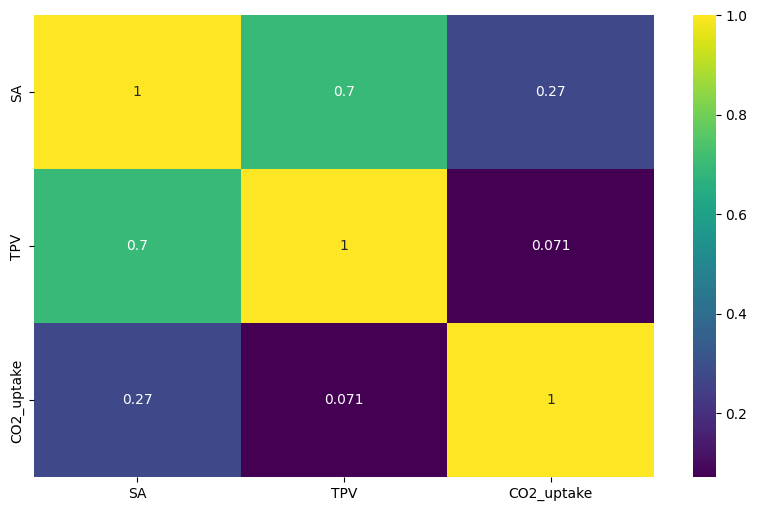
Summary statistics parameters showed that data is skewed and is reasonable sparse due to the encode with zero the carbon-based material. The minimum and maximum values presented a considerable variance, and each feature's scale is very different; thus, it will be necessary to scale the data.

Figures 4 presented the pair plot and heatmap. The results showed a moderately strong positive correlation between SA and TPV (0.70); thus, there was a tendency to increase area at the same time as increasing volume and vice versa. However, when comparing CO2\_uptake with SA (0.23), the correlation was weak if compared with Area and Volume. In addition, practically, there was no correlation between CO2\_uptake and TPV (0.085), meaning little or no linear correlation that can be negligible.



a

b



**Figure 4:** a) Pair plot, and b) heatmap of features correlation. SA: BET surface area (m2/g). TPV: Total pore volume (cm3/g). CO2\_uptake: CO2 uptake (mmol/g 25°C).

*Inferential Statistics*

Considering that the dataset does not follow a normal distribution, I opted to apply the Kruskal-Wallis test because it tends to be appropriate when handling a non-normal distribution and small sample size, as it does not make assumptions about the data's normality (Devore, 2012, p.645).

With a 95% confidence level, I found that there is a significant difference in the CO2 adsorption capacity among the materials tested. Therefore, the material that can adsorb more CO2 in this case is Carbon-based, followed by MOFs and then Polymers (see figure 5).

This result can provide important information that can be used to tailor the best material to an industry's needs. For instance, if a company needs to adsorb 4 mmol/g of CO2 at 25°C and 1 bar, the model should directly suggest a 'Carbon-based' material, which could avoid expending time and resources on other materials that may not meet their requirements. Employing a machine learning model is expected to yield a more refined selection process.

A graph of different colored squares

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**Figure 5:** CO2 uptake in three different materials under a pressure condition of 1 bar.

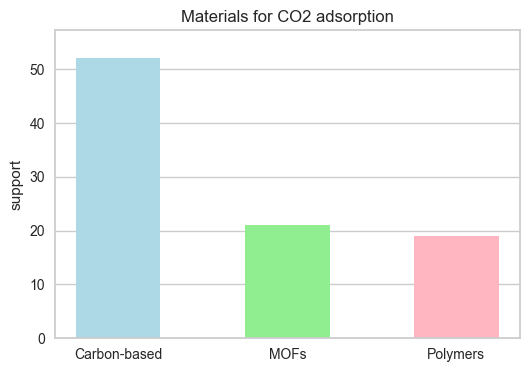
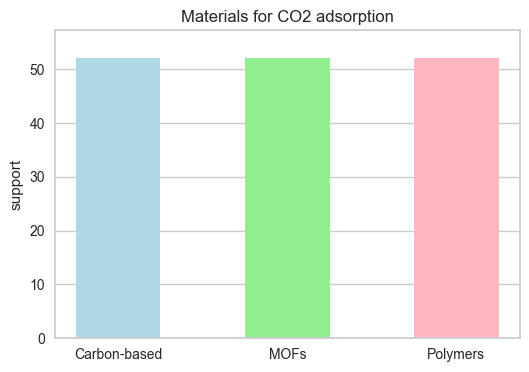
## Data preparation

*Preprocessing*

Data scaling is a common preprocessing step for many machine learning models because there is a considerable variation between features that can contribute to inaccurate predictions since features with larger scales may dominate the calculations (Müller and Guido, 2017, p.138). In this project, I employed the RobustScaler function, which is more suitable in the presence of outliers. This is essential for many ML models (scikit-learn, n.d.), especially considering there are outliers in this dataset.

Considering that the data have significantly imbalanced classes, I handled this challenging using the Synthetic Minority Over-sampling Technique (SMOTE), that potentially results in better generalization compared to traditional methods (Chawla, 2002; Chawla, 2010, p. 881; imbalanced-learn.org, n.d.) (Figure 6).

Additionally, I applied one-hot encoding to avoid attributing undue weight to categories, ensuring that all materials have equal importance.



a

b

**Figure 6:** a) Sample without SMOTE. b) Sample with SMOTE.

## Machine learning models screening

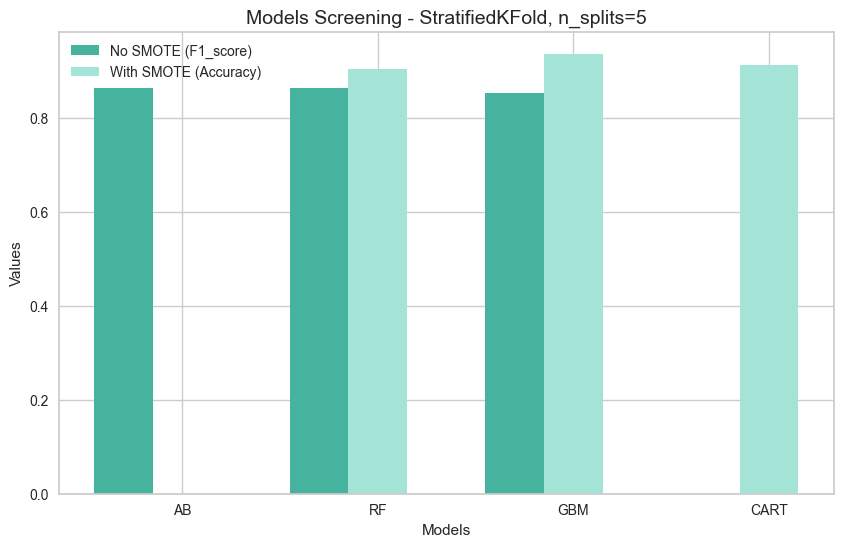
In this section, I experimented with seven ML models to find the best three to use in this project to predict the most suitable material to adsorb CO2, given the concentration of this gas.

The chosen metric is f1-score when the data is imbalanced and accuracy when the data is balanced with SMOTE because accuracy might not be appropriate when the data is imbalanced; the f1-score metric tends to be more reliable in this case as it is a trade-off between precision and recall in the rare class (Chawla, 2010, p. 876-878). This differentiation is essential to reduce bias when giving more weight to one class over the other.

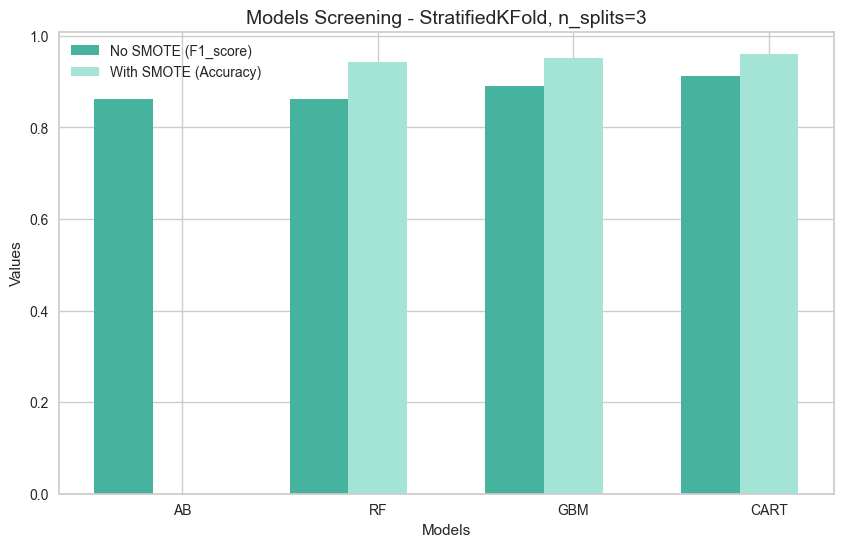
I also tested n\_splits equal to 5 and 3 using Stratified K-Fold, as this approach is usually recommended when dealing with imbalanced classes. It partitions the dataset into k folds while ensuring that each fold maintains the same class distribution as the original dataset (Prusty, Patnaik, and Dash, 2022, p.3), preserving the percentage of samples for each class, which is essential when dealing with imbalanced datasets.

Considering that in this project I am interested in prioritizing true positive results, I focused on identify models that correctly identify positive instances, because of this I evaluated metrics such as recall, precision, and f1\_score. Looking at the charts (Figure 7), we see that all tested conditions performed well, with scores above 0.86. Also, the top models performed similarly across these conditions. However, the condition without SMOTE and n\_splits equal to 3 notably improved the precision, recall, and F1-score in the two minority material classes, MOFs (class 1) and Polymers (class 2). Given the significance of accurate classification for these minority classes in comparison to the majority class, Carbon-based (class 0), I will opt for these conditions to implement the three best-performing models, namely: Decision Tree Classifier (CART), Gradient Boosting Classifier (GBM), and Random Forest Classifier (RF) equally to Ada Boost Classifier (AB).

**Figure 7:** Machine learning model screening results: a) Stratified K-Fold with n\_splits=5 and b) Stratified K-Fold with n\_splits=3.

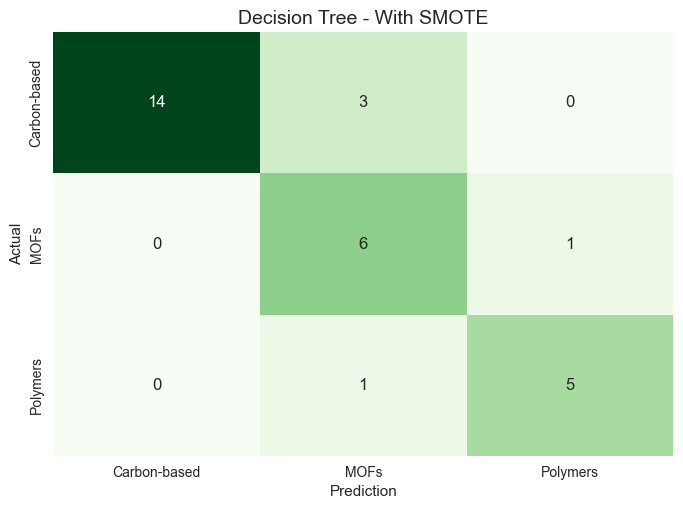
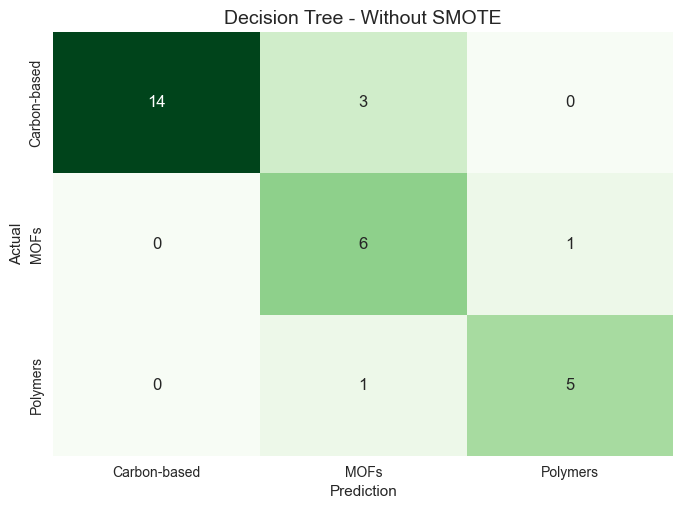


a



b

In the confusion matrix with SMOTE and without SMOTE using n\_splits = 3 (Figure 8), the misclassification for the minority classes (MOFs and Polymers) was only one instance for each, a promising result.



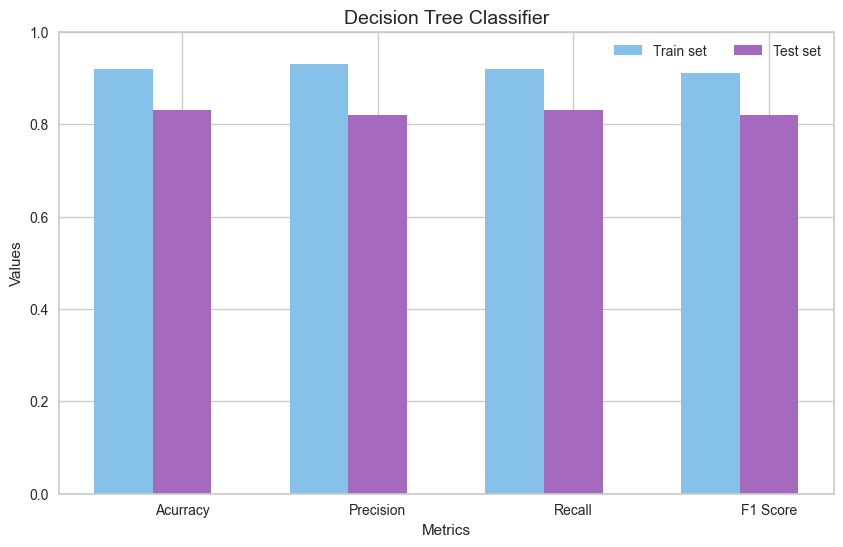
**Figure 8:** The confusion matrix of the model’s screening is on the left without SMOTE use and on the right with SMOTE use.

## Machine learning implementation

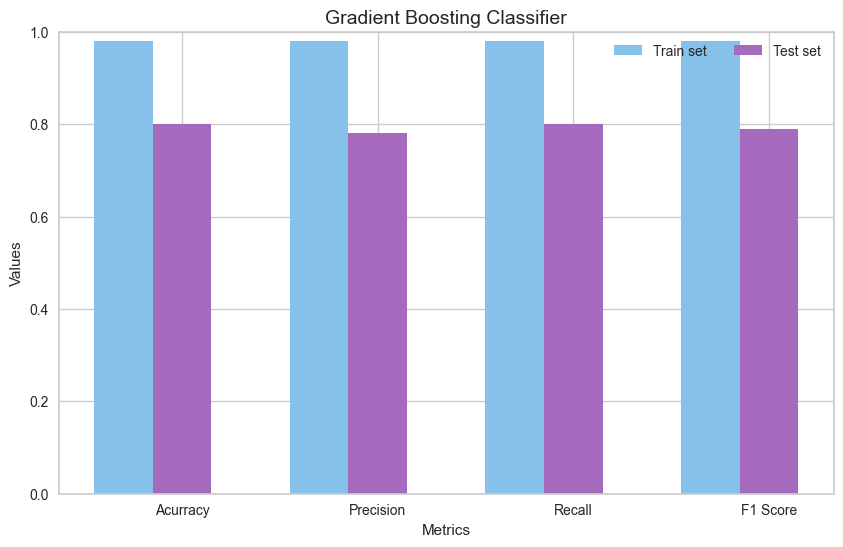
The models chosen from the previous section (CART, GBM, and RF) were implemented with Stratified K-Fold (n\_splits=3), without SMOTE (Figure 9) and with SMOTE (Figure 10). In both cases we can see high performance in all of the three models, however without using SMOTE we can clearly see a trend to overfitting, what did not happened using SMOTE, in which is observed high scores for recall, precision and F1-score, (~0.80), metrics in focus for imbalance dataset. From now on I will use the model with SMOTE.

Looking at the confusion matrix for all models we can see that the prediction of unseen instances resulted in better performance overall for class 2 (minority)

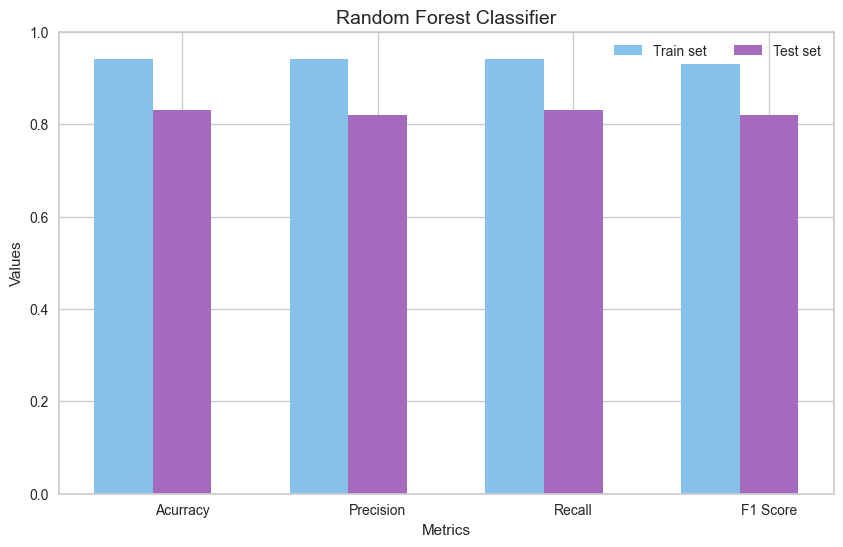
**Figure 9:** Models implementation without SMOTE. a) Decision Tree, b) Gradient Boosting, and c) Random Forest.



a

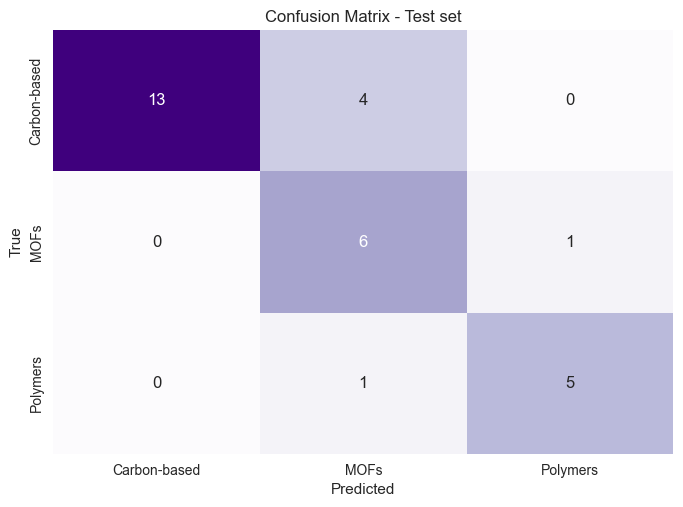


b

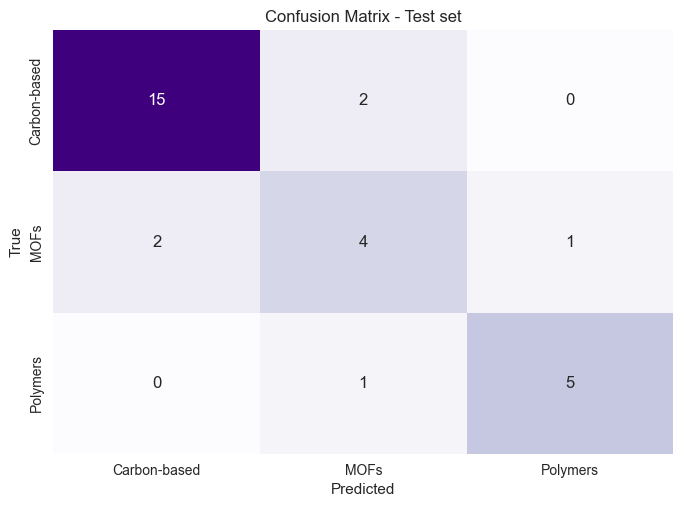
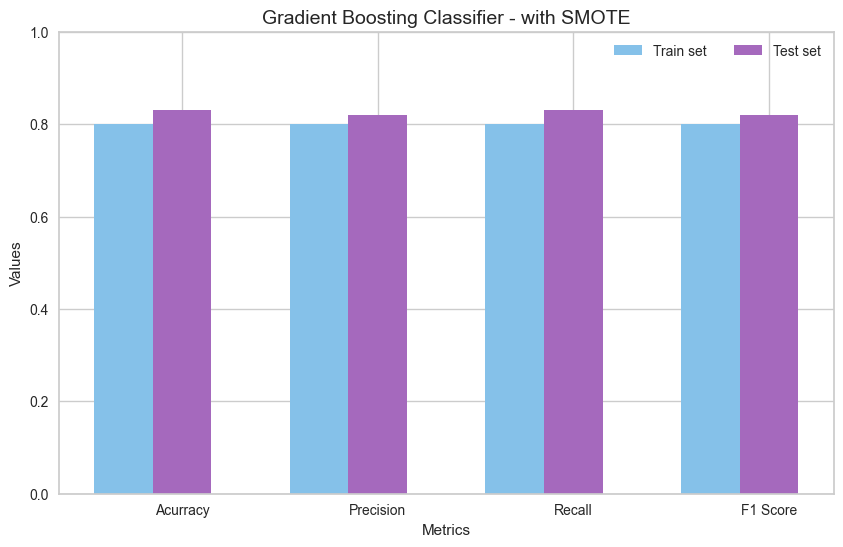


c

**Figure 10:** Models implementation with SMOTE. a) Decision Tree, b) Gradient Boosting, and c) Random Forest.



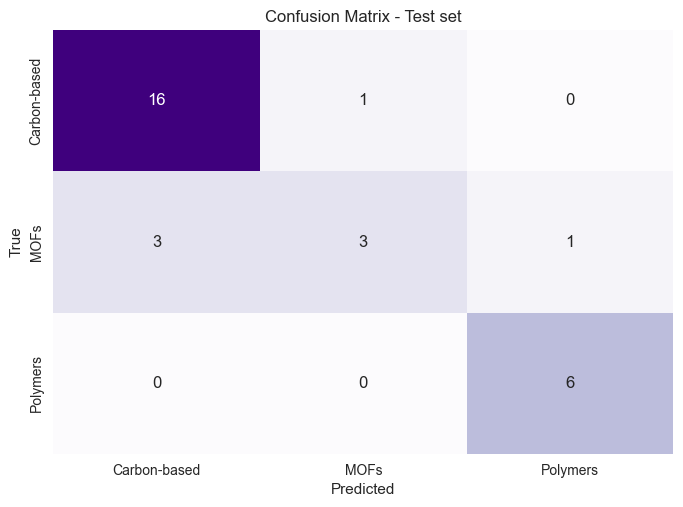
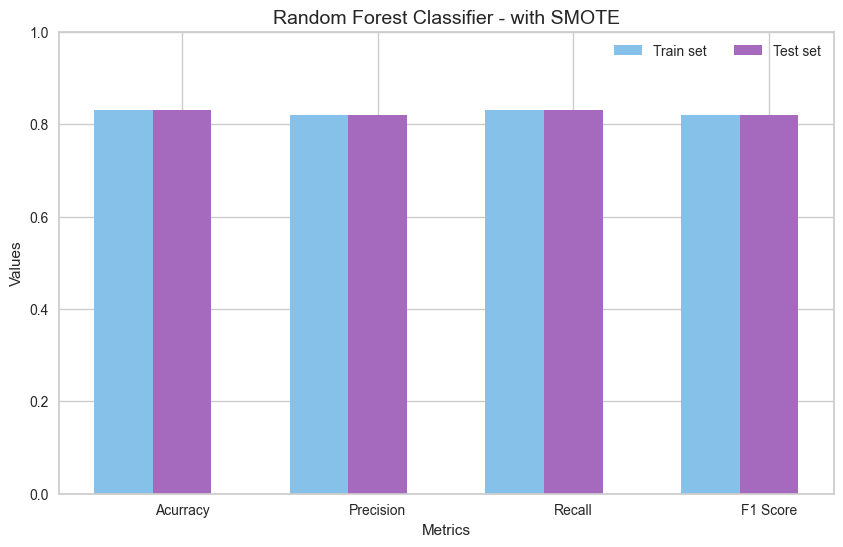
a



b

**Figure 10:** Models implementation with SMOTE. a) Decision Tree, b) Gradient Boosting, and c) Random Forest.

**Figure 10:** Models implementation with SMOTE. a) Decision Tree, b) Gradient Boosting, and c) Random Forest.



c

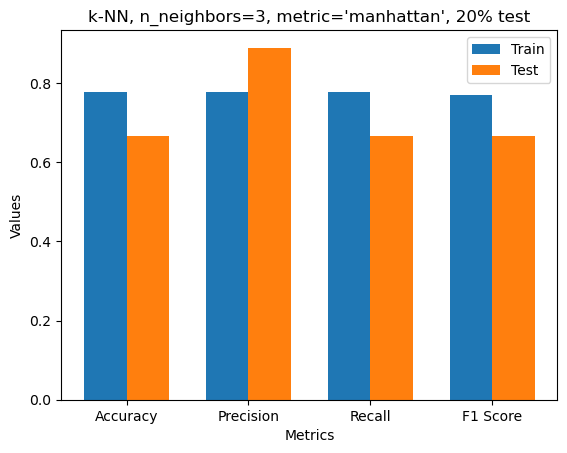
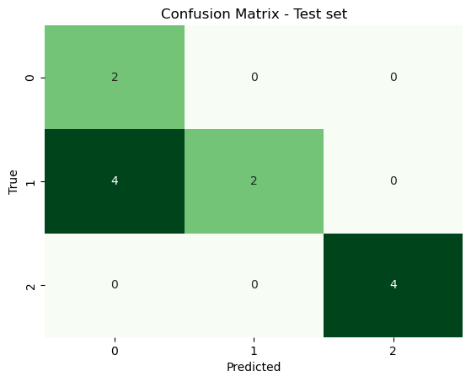
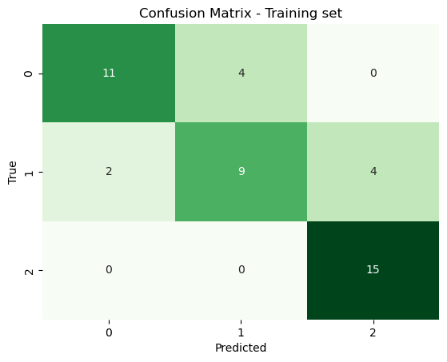
I applied the k-nearest neighbours (k-NN) because it is used with many classes and often performs reasonably without complex adjustments (Müller and Guido, 2017, p.36,44). In addition, I applied the Gradient Boosting (GB) model to improve the estimation, as it builds serial trees that try to correct the errors of the previous and provide better accuracy with the correct configuration (Müller and Guido, 2017, p .88,89). I also used cross-validation, manual hyperparameters adjustment, and Grid Search to achieve the optimal hyperparameters. SMOTE was used to deal with class imbalanced.

The target variable will be the 'Material\_replace' because I want to identify which material can be suitable given a certain concentration of CO2 uptake desired by the industry.

# **Evaluation**

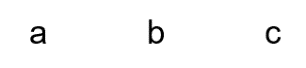
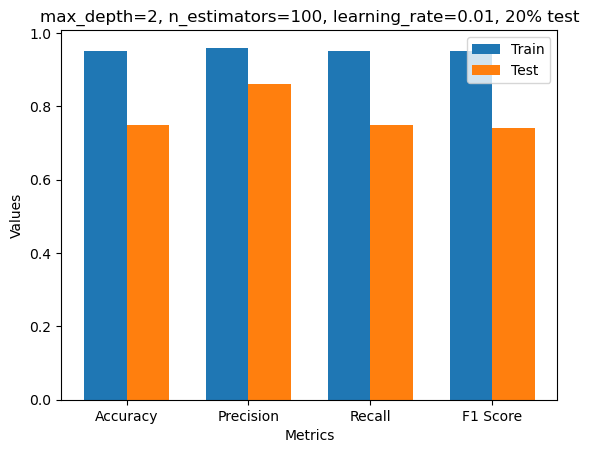
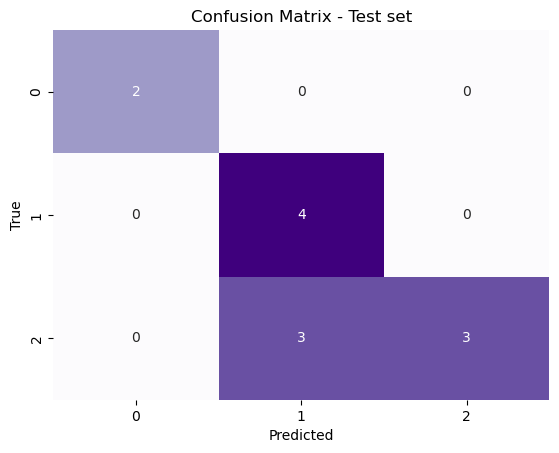
*Summary findings*

k-NN (figure 6) training and test sets presented reasonable performance, with better training results than the test, indicating that this model may be overfitting and incapable of generalizing well. SMOTE increased these differences (Jupyter Notebook file).



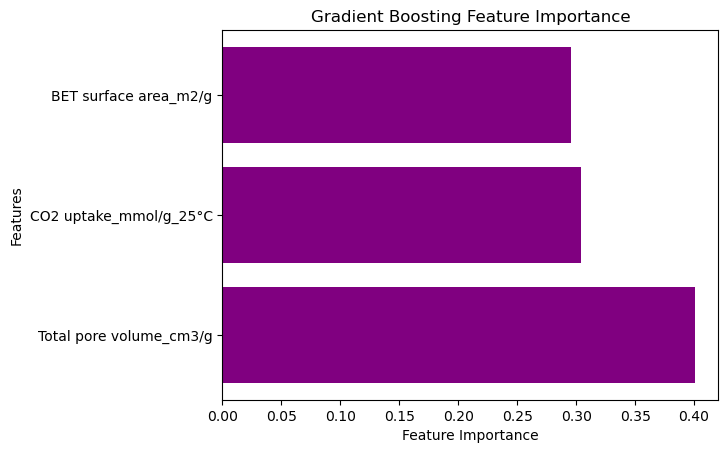
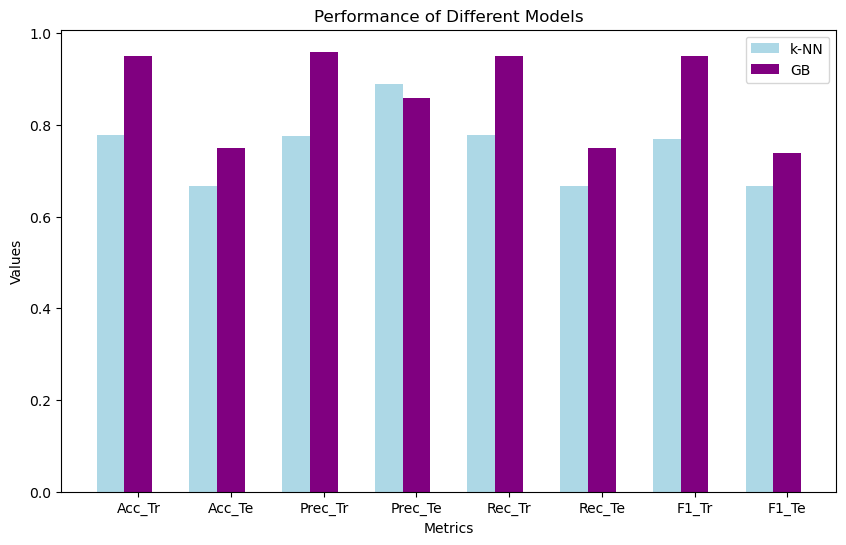
**Figure 6:** k-NN: Confusion matrix for training (a) and test (b) sets. C) Metrics for training and test sets.

GB (figure 7) improved compared to k-NN on both sets and although model training performed very well (probably overfitting), the test set may not generalize well to unseen data. Precision is high in both sets, indicating a high probability of correct prediction for positive instances in actual results, despite the test set capturing 75% of positive cases predicted (recall).



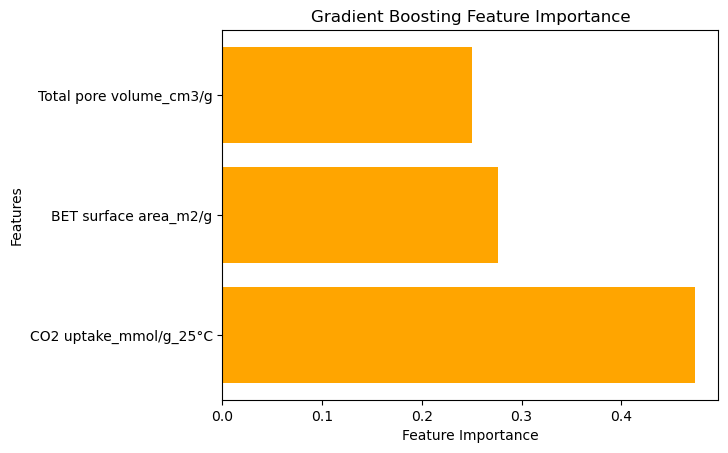
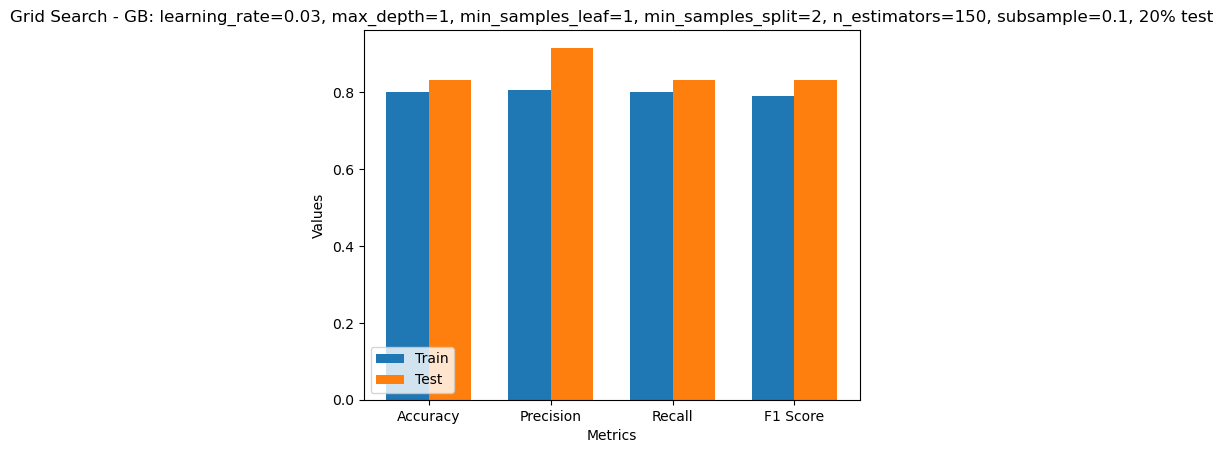
**Figure 7:** GB: Confusion matrix for training (a) and test (b) sets. C) Metrics for training and test sets.

Figure 8 summarises these two models to facilitate comparison. Neither generalised well to new data and may result in overfitting. In addition, the most important feature of the GB is 'Total pore volume', followed by the 'CO2 uptake'.



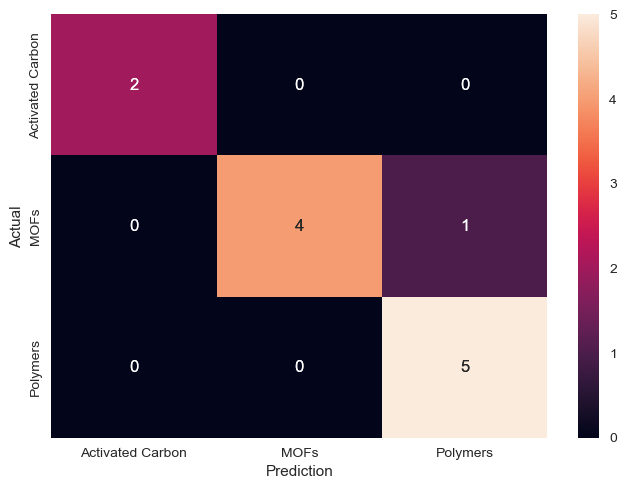
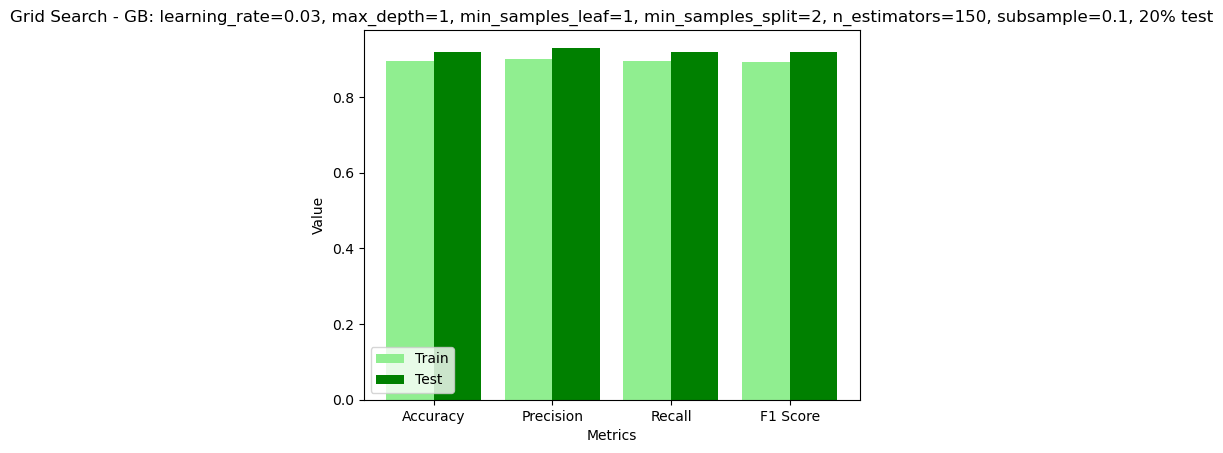
**Figure 8:** a) Metrics for k-NN (blue) and GB (purple), Tr: training set, Te: test set, Acc: accuracy, Prec: precision, Rec: recall, and F1: F1-score. b) Feature importance of GB.

The Grid Search for GB (figure 9) resulted in better accuracy in test than in the training set, which is counterintuitive for overfitting and the same happened with other metrics, thus the model may made right prediction 83% of the time. The parameter ‘subsample’ probably helped to reduce overfitting and improved the generalization because it introduces randomness to fit each tree. Inclusively, the ‘CO2 uptake’ became a feature of more importance in this model and when using the SMOTE.



**Figure 9:** a) Grid Search - GB: learning\_rate=0.03, max\_depth=1, min\_samples\_leaf=1, min\_samples\_split=2, n\_estimators=150, subsample=0.1, 20%. b) Feature importance Grid Search – GB.

Figure 10 considers the SMOTE and the class balance provided good performance in training and test sets with small difference, suggesting that is not overfitting. Consistent and slightly higher performance in all metrics on the test compared to the training suggest that the model can generalize well to new data. 93% of the samples predicted as positive were actually positive (precision), and 92% of the actual positive samples were predicted as positive (recall), indicating that the model performed well on the positive class, which is essential in this study as the objective is to identify which material can be suitable given a certain concentration of CO2 uptake desired by the industry.



**Figure 10:** a) Metrics. b) Confusion matrix. Condition: learning\_rate=0.03, max\_depth=1, min\_samples\_leaf=1, min\_samples\_split=2, n\_estimators=150, subsample=0.1, 20% test.

# **Conclusions**

The GB is robust and performed better than k-NN, and their performance was validated using cross-validation to ensure that the chosen hyperparameters generalized well to new data. Although the Grid Search with SMOTE helped to reduce the probability of overfitting and improved the generalization, there is still room for more progress. As the objective is to identify which material can be suitable given a certain concentration of CO2 uptake desired by the industry, improving the reliability of the positive class performance will be necessary, and increasing the number of records might solve it.

# **Future recommendations**

I recommend increasing the number of records per material to make the data more robust and increase the reliability of the results. And I suggest that the objective changes to answer which material would be suitable to adsorb a certain amount of CO2 instead of predicting the adsorption of CO2 in different materials, as all the materials analysed already have this capacity. In addition, it would be interesting if a company asked if I want to adsorb ‘X’ amount of CO2, what material should I use? Answering this question should help structure the company's planning.

# **Project's timeline overview**

Overall, the development of CA2 helped achieve many project milestones, particularly in gathering data, performing statistics, and implementing ML (Appendix 1). This process was satisfactory because my colleague and I will discuss our findings to reach the best option and finally deploy the model.

During the implementation phase, I faced many challenges, such as finding data, getting good metrics scores, and improving the models. But this helped me see that before proceeding with the following steps, I will have to increase the number of records to give the model more credibility.

# **Ethical considerations**

We will not intend to work with data that involves sensitive data, user privacy or potential social impacts; our data will be essential from laboratory research. The data will not be anonymised because they are from researchers who have done all the work and deserve to be appropriately recognised. In Appendix 2, we are presenting our Ethics Form signed.

# **Appendices**

Appendix 1:

Milestones achieved.

A diagram of a process

Description automatically generated

Phase 1

A screenshot of a computer screen

Description automatically generated

Phase 2

A screenshot of a computer screen

Description automatically generated

Phase 3

A graph with a bar chart

Description automatically generated with medium confidence

Appendix 2:

A paper with text and a checklist

Description automatically generated with medium confidence

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# **Supplementary information**

**Table S1:** Data of materials used for CO2 adsorption.

|  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| Material | Precursor | Conjugated microporous polymer | Activation agent | Activation temperature (°c) | BET surface area (m2/g) | Total pore volume (cm3/g) | CO2 uptake (mmol/g - 25°C) | Adsorption pressure bar | Reference |
| Carbon based | Pomegranate peels |  | KOH | 700 | 585 | 0.28 | 4.11 | 1 | (Serafin et al., 2017) |
| Carbon based | Carrot peels |  | KOH | 700 | 1379 | 0.58 | 4.18 | 1 | (Serafin et al., 2017) |
| Carbon based | Fern leaves |  | KOH | 700 | 1593 | 0.74 | 4.12 | 1 | (Serafin et al., 2017) |
| Carbon based | Black locust |  | KOH | 830 | 2064 | 0.98 | 3.75 | 1 | (Zhang et al., 2016) |
| Carbon based | Rice husk char |  | KOH | 780 | 2965 | 1.14 | 3.71 | 1 | (Li et al., 2015a) |
| Carbon based | Rice husk char |  | KOH | 640 | 774 | 0.41 | 3.53 | 1 | (Li et al., 2015a) |
| Carbon based | Rice husk char |  | KOH | 710 | 1041 | 0.53 | 4.16 | 1 | (Li et al., 2015a) |
| Carbon based | Rice husk char |  | KOH | 780 | 1199 | 0.48 | 3.87 | 1 | (Li et al., 2015a) |
| Carbon based | Longan shell |  | KOH | 800 | 3139 | 2.5 | 3.4 | 1 | (Wei et al., 2017) |
| Carbon based | Paulownia sawdust |  | KOH | 700 | 1643 | 0.857 | 5.8 | 1 | (Zhu et al., 2014) |
| Carbon based | Argan hard shells |  | NaOH | 850 | 1827 | 0.96 | 3.73 | 1 | (Boujibar et al., 2018) |
| Carbon based | Argan hard shells |  | KOH | 850 | 2251 | 1.04 | 5.51 | 1 | (Boujibar et al., 2018) |
| Carbon based | Wooden chopstick |  | KOH | 700 |  |  | 2.63 | 1 | (Phadungbut et al., 2022) |
| Carbon based | Polypodium vulgare |  | KOH | 800 | 1994 | 0.998 | 5.67 | 1 | (Serafin et al., 2017) |
| Carbon based | Common oak leader |  | KOH | 700 | 1842 | 0.91 | 5.67 | 1 | (Serafin and Cruz, 2022) |
| Carbon based | Walnut shell |  | KOH | 800 | 1868 | 1.06 | 5.17 | 1 | (Serafin et al., 2023) |
| Carbon based | Palm date seeds |  | KOH | 900 | 1906 | 1.06 | 5.44 | 1 | (Alazmi et al., 2021) |
| Carbon based | Palm date seeds |  | KOH | 900 | 2335 | 1.54 | 4.67 | 1 | (Alazmi et al., 2021) |
| Carbon based | Palm date seeds |  | H3PO4 | 900 | 1439 | 0.6 | 4.4 | 1 | (Alazmi et al., 2021) |
| Carbon based | Palm date seeds |  | H3PO5 | 900 | 1218 | 0.5 | 4 | 1 | (Alazmi et al., 2021) |
| Carbon based | Spent coffee ground |  | K2CO3 | 600 | 645 | 0.26 | 3.45 | 1 | (Kim et al., 2020) |
| Carbon based | Spent coffee ground |  | K2CO3 | 600 | 740 | 0.3 | 3.65 | 1 | (Kim et al., 2020) |
| Carbon based | Spent coffee ground |  | K2CO3 | 700 | 1259 | 0.52 | 4.33 | 1 | (Kim et al., 2020) |
| Carbon based | Spent coffee ground |  | K2CO3 | 700 | 1476 | 0.61 | 4.54 | 1 | (Kim et al., 2020) |
| Carbon based | Spent coffee ground |  | K2CO3 | 800 | 1692 | 0.71 | 4.46 | 1 | (Kim et al., 2020) |
| Carbon based | Spent coffee ground |  | K2CO3 | 800 | 2337 | 1.15 | 3.78 | 1 | (Kim et al., 2020) |
| Carbon based | Pine sawdust |  | KOH | 700 | 1728.66 | 0.7 | 4.21 | 1 | (Gao, Su and Gao, 2020) |
| Carbon based | Pine sawdust |  | KOH | 800 | 2279.52 | 0.99 | 3.46 | 1 | (Gao, Su and Gao, 2020) |
| Carbon based | Pine sawdust |  | KOH | 900 | 2330.89 | 1.91 | 2.45 | 1 | (Gao, Su and Gao, 2020) |
| Carbon based | Date |  | KOH | 800 | 2112 | 0.94 | 4.18 | 1 | (Li et al., 2019) |
| Carbon based | Date |  | KOH | 800 | 3255 | 1.65 | 3.35 | 1 | (Li et al., 2019) |
| Carbon based | Date |  | KOH | 800 | 3337 | 2.05 | 2.9 | 1 | (Li et al., 2019) |
| Carbon based | Date |  | KOH | 800 | 1634 | 0.76 | 4.14 | 1 | (Li et al., 2019) |
| Carbon based | Date |  | KOH | 800 | 2367 | 1.15 | 4.36 | 1 | (Li et al., 2019) |
| Carbon based | Date |  | KOH | 800 | 2844 | 1.63 | 3.65 | 1 | (Li et al., 2019) |
| Carbon based | Garlic peel |  | KOH | 700 | 1049 | 0.69 | 3.8 | 1 | (Huang et al., 2019) |
| Carbon based | Garlic peel |  | KOH | 700 | 1248 | 0.68 | 4.1 | 1 | (Huang et al., 2019) |
| Carbon based | Banana stems |  |  | 700 | 909 | 0.44 | 3.2 | 1 | (Sivadas, Damodaran and Raghavan, 2019) |
| Carbon based | Banana fiber |  |  | 500 | 1260 | 0.81 | 5 | 1 | (Sivadas, Damodaran and Raghavan, 2019) |
| Carbon based | Glucose |  | KOH | 500 | 972 | 0.49 | 3.01 | 1 | (Sun, Yang and Li, 2019) |
| Carbon based | Glucose |  | KOH | 600 | 1515 | 0.9 | 4.19 | 1 | (Sun, Yang and Li, 2019) |
| Carbon based | Glucose |  | KOH | 700 | 1815 | 1.02 | 3.91 | 1 | (Sun, Yang and Li, 2019) |
| Carbon based | Glucose |  | KOH | 800 | 2305 | 1.12 | 3.96 | 1 | (Sun, Yang and Li, 2019) |
| Carbon based | Peanut shell |  | KOH | 680 | 1713 | 0.73 | 4.41 | 1 | (Li et al., 2015b) |
| Carbon based | Peanut shell |  | KOH | 730 | 1893 | 0.79 | 4.22 | 1 | (Li et al., 2015b) |
| Carbon based | Peanut shell |  | KOH | 780 | 1871 | 0.8 | 3.92 | 1 | (Li et al., 2015b) |
| Carbon based | Sawdust |  | KOH | 600 | 1511 | 0.65 | 4.3 | 1 | (Hirst, Taylor and Mokaya, 2018) |
| Carbon based | Sawdust |  | KOH | 700 | 1830 | 0.78 | 4.9 | 1 | (Hirst, Taylor and Mokaya, 2018) |
| Carbon based | Sawdust |  | KOH | 800 | 2163 | 0.93 | 4.7 | 1 | (Hirst, Taylor and Mokaya, 2018) |
| Carbon based | Sawdust |  | KOH | 800 | 2610 | 1.15 | 4 | 1 | (Hirst, Taylor and Mokaya, 2018) |
| Carbon based | 40% food waste + 60% wood |  | KOH | 850 | 841.3 | 0.36 | 3.23 | 1 | (Igalavithana et al., 2020) |
| Carbon based | 40% food waste + 60% wood |  | KOH | 850 | 667.4 | 0.29 | 2.73 | 1 | (Igalavithana et al., 2020) |
| Metal-organic frameworks (MOFs) | Flexible microporous MOF |  |  |  |  |  | 1.11 | 1 | (Wu et al., 2010) |
| Metal-organic frameworks (MOFs) | 2D MOF |  |  |  | 340.8 |  | 1.9 | 1 | (Yan et al., 2012) |
| Metal-organic frameworks (MOFs) | Hydrated 6.5 wt%-Mg-MOF-74 |  |  |  |  |  | 6.18 | 1 | (Yu and Balbuena, 2013) |
| Metal-organic frameworks (MOFs) | Hydrated 13 wt%-Mg-MOF-74 |  |  |  |  |  | 4.73 | 1 | (Yu and Balbuena, 2013) |
| Metal-organic frameworks (MOFs) | SNU-1100 |  |  |  | 411 | 0.248 | 0.58 | 1 | (Hong and Suh, 2012) |
| Metal-organic frameworks (MOFs) | Noninterpenetrated-SNU-700' |  |  |  | 5290 | 2.17 | 0.8 | 1 | (Prasad and Suh, 2012) |
| Metal-organic frameworks (MOFs) | Interpenetrated-SNU-710' |  |  |  | 1770 | 0.709 | 1.05 | 1 | (Prasad and Suh, 2012) |
| Metal-organic frameworks (MOFs) | ZNJU-43a |  |  |  | 2243 | 0.8943 | 4.6 | 1 | (Song et al., 2015) |
| Metal-organic frameworks (MOFs) | UPC-105 |  |  |  | 2082 |  | 2.37 | 1 | (Fan et al., 2018) |
| Metal-organic frameworks (MOFs) | UPC-106 |  |  |  | 1984 |  | 2.42 | 1 | (Fan et al., 2018) |
| Metal-organic frameworks (MOFs) | UPC-107 |  |  |  | 1865 |  | 2.06 | 1 | (Fan et al., 2018) |
| Metal-organic frameworks (MOFs) | UPC-108 |  |  |  | 1837 |  | 2.04 | 1 | (Fan et al., 2018) |
| Metal-organic frameworks (MOFs) | UPC-109 |  |  |  | 1601 |  | 1.08 | 1 | (Fan et al., 2018) |
| Metal-organic frameworks (MOFs) | UPC-110 |  |  |  | 1384 |  | 1.08 | 1 | (Fan et al., 2018) |
| Metal-organic frameworks (MOFs) | UPC-111 |  |  |  | 1732 |  | 1.88 | 1 | (Fan et al., 2018) |
| Metal-organic frameworks (MOFs) | UPC-112 |  |  |  | 1559 |  | 1.83 | 1 | (Fan et al., 2018) |
| Metal-organic frameworks (MOFs) | pt-UiO-66(Zr)(OH)2 |  |  |  | 1230 |  | 5.63 | 1 | (Hu et al., 2017) |
| Metal-organic frameworks (MOFs) | ZNJU-19 |  |  |  | 2165 | 0.882 | 4.75 | 1 | (Xu et al., 2020b) |
| Metal-organic frameworks (MOFs) | ZNJU-20 |  |  |  | 2154 | 0.902 | 4.63 | 1 | (Xu et al., 2020b) |
| Metal-organic frameworks (MOFs) | SNU-77H |  |  |  | 3670 | 1.52 | 0.89 | 1 | (Park et al., 2011) |
| Metal-organic frameworks (MOFs) | HCM-Cu3(BTC)2/Hierarchical porous carbon monoliths |  |  |  | 516 | 0.26 | 2.75 | 1 | (Qian et al., 2012) |
| Microporous polymers |  | CMP@1 |  |  | 346 | 0.22 | 1.03 | 1 | (Xu et al., 2020a) |
| Microporous polymers |  | CMP@2 |  |  | 325 | 0.6 | 1.47 | 1 | (Xu et al., 2020a) |
| Microporous polymers |  | CMP@3 |  |  | 343 | 0.7 | 0.71 | 1 | (Xu et al., 2020a) |
| Microporous polymers |  | CMP |  |  | 772 | 1.21 | 1.61 | 1 | (Xie et al., 2013) |
| Microporous polymers |  | Co-CMP |  |  | 965 | 2.81 | 1.8 | 1 | (Xie et al., 2013) |
| Microporous polymers |  | Al-CMP |  |  | 798 | 1.41 | 1.74 | 1 | (Xie et al., 2013) |
| Microporous polymers |  | ZnPe50%F-CMPs |  |  | 240 | 0.376 | 2.05 | 1 | (Cui, Yao and Xu, 2017) |
| Microporous polymers |  | CMP-1 |  |  | 837 | 0.45 | 1.18 | 1 | (Dawson, Adams and Cooper, 2011) |
| Microporous polymers |  | CMP-1 COOH |  |  | 522 | 0.3 | 1.6 | 1 | (Dawson, Adams and Cooper, 2011) |
| Microporous polymers |  | CMP-1-(CH3)2 |  |  | 899 | 0.75 | 0.94 | 1 | (Dawson, Adams and Cooper, 2011) |
| Microporous polymers |  | CMP-1-(OH)2 |  |  | 1043 | 0.71 | 1.07 | 1 | (Dawson, Adams and Cooper, 2011) |
| Microporous polymers |  | NCMP-2 |  |  | 900 | 0.55 | 1.15 | 1 | (Jiang et al., 2009) |
| Microporous polymers |  | TCMP-0 |  |  | 963 | 0.98 | 1.34 | 1 | (Ren et al., 2012) |
| Microporous polymers |  | TNCMP-2 |  |  | 995 | 0.55 | 1.45 | 1 | (Ren et al., 2012) |
| Microporous polymers |  | TCMP-3 |  |  | 961 | 0.36 | 1.26 | 1 | (Ren et al., 2012) |
| Microporous polymers |  | TCMP-5 |  |  | 494 | 0.51 | 1.22 | 1 | (Ren et al., 2012) |
| Microporous polymers |  | CMP-0 |  |  | 1018 | 0.56 | 1.21 | 1 | (Jiang et al., 2008) |
| Microporous polymers |  | CMP-3 |  |  | 522 | 0.26 | 0.68 | 1 | (Jiang et al., 2008) |
| Microporous polymers |  | CMP-5 |  |  | 512 | 0.47 | 0.68 | 1 | (Jiang et al., 2008) |

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