



ZCH_Inspection of tip end – C-yoke

Document ID and revision	Status	Date (yyyy-mm-dd)	Language
D4470651/003	Released		en-US
Product	Project	Applicable work instruction	
SG-DD 222/236 NG13	Generic	D4326773	

Checklist

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D4470651/003	Released		en-US
Original or translation of	ECN	RDS-PP®	DCC
Original	C01286473	=MD	&MDD080

WTG specifications		
Customer / Owner		
Project name		
Project no.		
WTG no. / component no.		

1. Introduction

This checklist must be completed at the point of work. Checklists must not be filled out retrospectively and/or by a 3rd party not directly involved in the work performed. Checklists must be filled out legibly.
 If the condition of the work is not in accordance with the checklist content, then the checklist must not be submitted, and site management shall be contacted.


2. Technician and Tools Records

The technician's personal information must be noted in the table below. When ticking off the checkpoints, technicians only need to sign off with their initials.

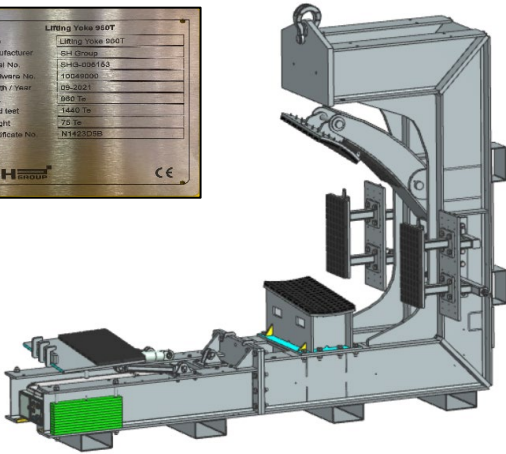

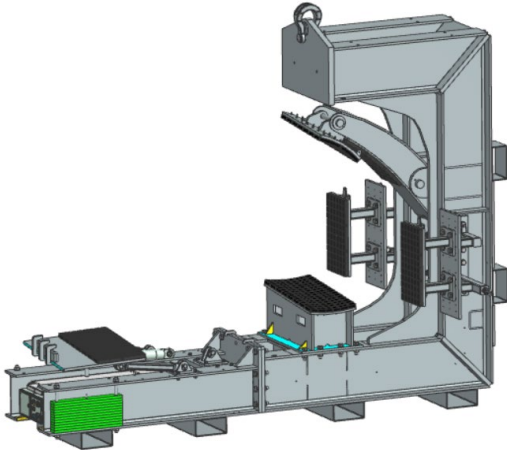
Name	Employee no.	Company name	Initials

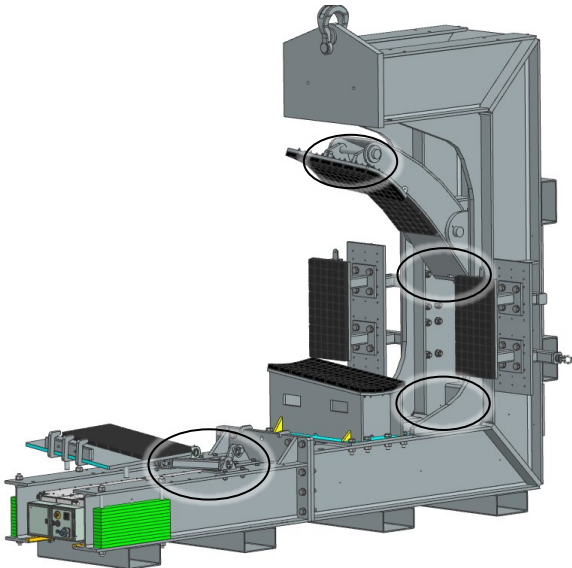
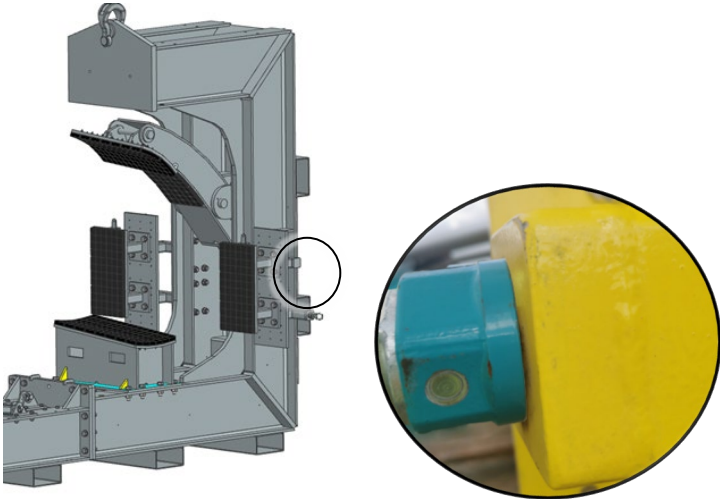
Write the designation and serial number of the used calibrated tool in the table below. When using a calibrated tool, write the position number or set number of the calibrated tool (1-10) in the corresponding field in the checklist.

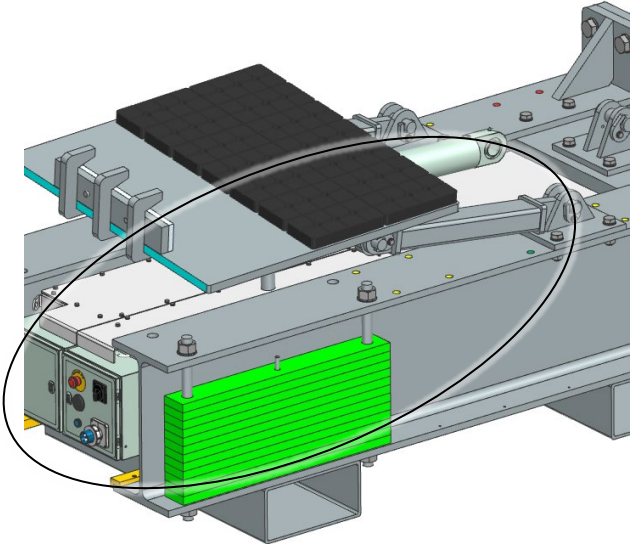
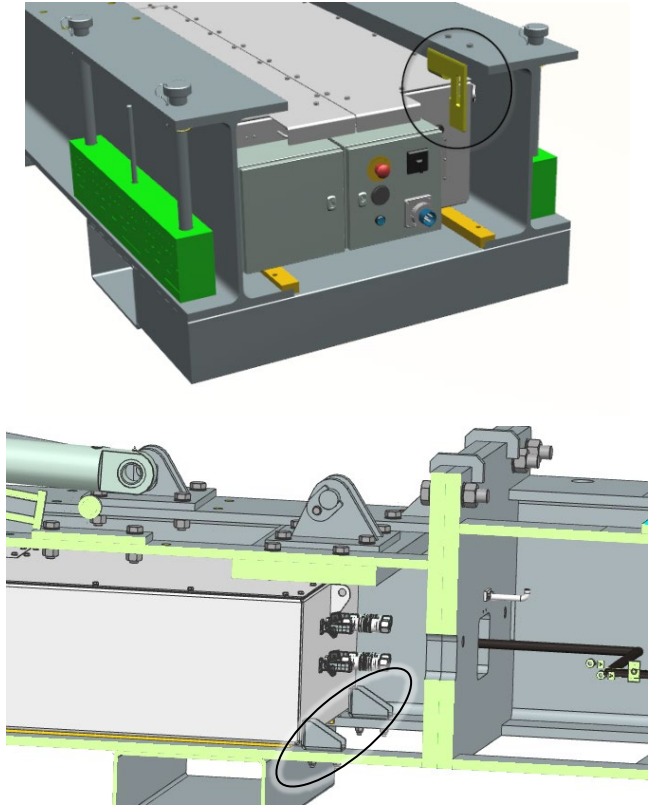
When hydraulic torque and tension tools are used, make sure to enter the serial numbers of all items including hydraulic pump, pressure gauge, and torque and tension heads.

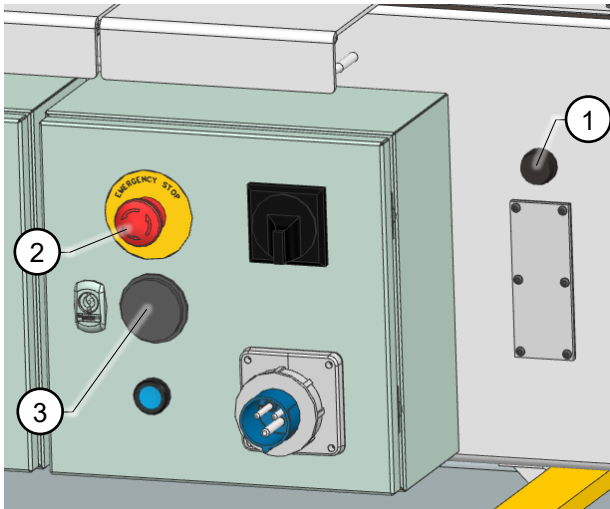
	Calibration is valid until the last day of the stated month or the exact date stated on the tool.		
Calibrated tools			
Pos. no.	Description of calibrating tool	Calibrated tool No.	Expiry date (yyyy-mm)
1			
2			
3			
4			
5			
6			
7			
8			
9			
10			

3. Inspection

Checks			
No.	Check item and specification	Calibrated tool pos. no/set no:	Date & Initials for OK:
1	<p>Nameplate identification:</p> <p>TR _____</p> <div></div>		
2	<p>Check: General structure for damage and cracks.</p> <p>Welding for cracks. <input type="checkbox"/></p> <p>Lifting eyes for cracks. <input type="checkbox"/></p> <p>Damage to surfaces. <input type="checkbox"/></p> <div></div>		

3	<p>Check:</p> <p>Axles and connections. <input type="checkbox"/></p> 		
4	<p>Check:</p> <p>Check that the tagline points are securely fastened. <input type="checkbox"/></p> <p>Check if spot welds are intact. If there are no spot welds, then tagline point must be snug tight. <input type="checkbox"/></p> 		

5	<div>Check: HPU condition.</div> <div><input type="checkbox"/></div> <div></div>		
6	<div>Check: The fixation of the HPU to the I-beams.</div> <div>1 end is secured with a bracket <input type="checkbox"/></div> <div>Another with pins <input type="checkbox"/></div> <div></div>		

7	<p>Check: Battery capacity.</p> <p>Switch on the control unit (1)</p> <p>The emergency stop (2) needs to be pulled out.</p> <p>Battery capacity can be read on the Battery capacity gauge & h-m (3)</p>  <p>The diagram shows a light green control unit panel. Callout 1 points to a black circular button on the right side of the panel. Callout 2 points to a red emergency stop button with a yellow ring and the text 'EMERGENCY STOP' on the left side. Callout 3 points to a small circular gauge with a needle and scale, located below the emergency stop button. Other features on the panel include a black square button, a blue push button, and a blue multi-pin connector at the bottom.</p>		
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4. Remarks

Type comments here:

5. Photos

Insert photos here:

Competent technician / Team lead	
Name: _____	Employee no.: _____
Department: _____	Company: _____
Signature: _____	Date: _____
Installation Lead / Group lead	
Name: _____	Employee no.: _____
Department: _____	Company: _____
Signature: _____	Date: _____