### Grinder, Ejector and Lift Stations, how they differ and how to decide:

# Name Grinder Pump

#### Use when:

- You're dealing with raw sewage and low flow.
- The discharge line is **small in diameter** (pressure sewer systems).
- Solids need to be **pulverized** to prevent clogging in a pressurized pipe.
- **Common in:** Individual homes or small commercial buildings, where sewage needs to be pumped uphill to reach the main line.
- **Not ideal for:** High flow or larger developments unless used in tandem with a larger system.

## 

#### Use when:

- You're pumping domestic wastewater that includes solids but at a moderate lift and flow rate.
- Solids don't need to be ground up—just moved.
- o Gravity flow is possible after a short vertical lift.
- **Typically used in:** Basements or lower-level bathrooms, and smaller-scale commercial setups.
- **Head limit:** Typically up to ~20–30 feet.

### **¼** Lift Station

#### • Use when:

- You're managing higher volumes, such as from a multi-unit building or commercial facility.
- You need to move wastewater a significant vertical and/or horizontal distance.
- System requires redundancy (e.g., dual pumps), alarms, and more robust control systems.
- **More complex:** Includes wet wells, control panels, backup systems—essentially an engineered pumping system.
- **Best for:** Larger developments or where on-site treatment is part of a community-scale or commercial system.

## In Your Case

Since you're doing **on-site treatment**, the **key questions** are:

- 1. What's the **flow rate** (GPD or LPD) of wastewater entering your system?
- 2. What is the **elevation difference** between the discharge point and where it needs to go (into the treatment system or onward)?
- 3. Is the **wastewater raw** (contains solids), or is it pre-treated/greywater?
- 4. Will the treated effluent also need to be pumped?

## Best Overall: Sewage Ejector Pump System

- **Volume** is still moderate—too much for a single residential grinder pump, but well within range for a **commercial-grade ejector system**.
- Works well for:
  - $\circ$  Moderate head (up to  $\sim$ 6–9 m / 20–30 ft)
  - o Gravity discharge after initial lift
  - Standard 2" solids handling
- Efficient, lower maintenance than grinder systems
- Can be installed in a **prefabricated lift station package** (or custom tank)

## Alternative: Grinder Pump System (if high head or small force main)

- Consider this if:
  - You have high vertical lift (above 9–10 meters / 30+ ft)
  - You're discharging into a **small diameter pressure main** (e.g., 1.5" or less)
  - You want to minimize solids-related clogs in a long or narrow discharge pipe
- Grinder pumps macerate solids and push through small pipes with higher pressure
- But they're **not as efficient** for this flow rate as ejectors, unless high head or pressure piping is needed

## X Too Small for Custom/Municipal Lift Station

 At 5,000 L/day, a large lift station with multiple chambers, telemetry, and backup generators is overkill, unless you expect future expansion.

## Key Factors to Decide:

- 1. **Elevation Lift** If under 8–9 meters (25–30 ft), ejector wins.
- 2. **Pipe Run Length & Diameter** Long run + narrow pipe → grinder may be better.
- 3. **Solids Content** High solids → use ejector with 2" solids capacity or grinder pump with proper shredder.
- 4. **Maintenance Preference** Ejectors are simpler, cheaper to maintain.

# Rule of Thumb Sizing at 5,000 L/day:

- Flow: ~3.5 L/min average (peaks higher)
- Recommend pump duty cycle: ~15 min/hr
- Choose pumps rated ~50–100 L/min (to handle peaks, avoid frequent cycling)
- 500–1,000 L wet well recommended to buffer inflow

# Recommended System Setup

#### 1. Wet Well / Basin

• Size: 500–1,000 L (buffer for peak flow + pump cycle)

• Material: Polyethylene or precast concrete

• Access: Lockable lid, vented

#### 2. Pump Specs

• **Type**: Sewage ejector (2" solids handling, non-clog impeller)

• Flow rate: Aim for 50–100 L/min

• **Head capacity**: At least 20 ft (to cover 15 ft lift + pipe friction)

• **Redundancy**: Dual pumps preferred (alternating duty w/ backup on high level)

#### 3. Controls & Alarm

• Float switches: Low/off, pump on, high level

• Panel: Alternator logic, manual override, alarm output

• Alarm: Audible and visual; remote telemetry optional

### 4. Discharge Pipe

• **Size**: Minimum 2" PVC (schedule 40 or pressure-rated)

• Check valve & ball valve: Essential for maintenance and backflow prevention

### Sewage Ejector Pump System Layout

### **Key Components:**

- 1. Sewage Ejector Pump: Handles raw sewage with 2" solids handling capacity.
- 2. Wet Well: Approximately 500–1,000 L capacity, providing buffer for peak flows.
- 3. Discharge Pipe: 2" PVC minimum
- 4. Check Valve: Prevents backflow into the wet well.
- 5. **Gate Valve**: Allows for maintenance and isolation of the pump.
- 6. **Vent Pipe**: 2–3" diameter, vented to the atmosphere to prevent pressure buildup.
- 7. Float Switches: Control pump operation based on water level.
- 8. **Alarm System**: Audible and visual indicators for system faults.

# X Local Suppliers in Nova Scotia

#### 1. Sansom Equipment Limited

• Location: 100 Upham Drive, Truro, NS B2N 6W8

• Contact: 902-895-2885

• Specialty: Authorized distributor for E/One grinder pumps and related equipment.

• Website: www.sansom.ca

 Note: They offer a range of wastewater solutions and can assist in selecting the appropriate system for your project. <a href="mailto:eone.com+1welpro.ca+1Government">eone.com+1welpro.ca+1Government</a> of Nova Scotia+4AWC Water+4eone.com+4

#### 2. Pumps Plus

• Location: 400-14 Akerley Boulevard, Dartmouth, NS B3B 1J3

• **Contact**: 902-468-2971

• Website: www.pumpsplus.ca

 Note: They provide a variety of pump systems and accessories, including sewage ejector pumps.pumpsplus.ca

### 3. Welpro Supply Limited

• Location: Truro, NS

• Contact: info@welpro.ca

• Website: www.welpro.ca

 Note: Specializes in well drilling and pump systems, offering products from brands like Franklin Electric and Webtrol.welpro.ca+1vikingpumpcanada.com+1

## Recommended Sewage Ejector Pump Systems

#### **Top Picks:**

- Zoeller 912 Series 1/2HP 24" x 24" Pre Assembled Sewage System: This preassembled package includes a 1/2 HP pump, 24" x 24" polyethylene basin, and all necessary components for installation. It's ideal for quick and easy setup.
- Liberty P382LE41 Pro380 Sewage Ejector Package 4/10 HP: Designed for residential and light commercial applications, this package offers a reliable solution with a 4/10 HP motor, suitable for handling raw sewage.
- Myers MW50-11P 1.5HP Residential and Light Commercial Sewage Pump: A
  heavy-duty pump capable of handling higher capacities, making it suitable for larger
  installations or systems with higher lift requirements.
- Zoeller 267-0001 M267 Waste-Mate Sewage Sump Pump 1/2 HP: A durable and corrosion-resistant pump designed for residential and light commercial applications, offering reliable performance.