



GREEN COFFEE SPECIFICATION

Product Description

100% BRAZILIAN green coffee of current crop that meets DD specification.

Acceptance Criteria

| Criteria | Acceptance |
|-----------------------------|--------------------------------------------------------------|
| Grade | Minimum: medium to good bean, Strictly Soft, Fine Cup (MTGB) |
| Growing regions | Mogiana, Cerrado, Sul de Minas |
| Bean Size | 10% maximum below screen 14 and min. 45% screen 16 |
| Defects per 300 grams green | 1 primary defect allowed. Maximum 21 secondary defects. |
| Moisture % | Max 12% |
| Color | Uniform, green |
| Roast | Good to fine roast, max 12 quakers per 200 grams roasted |

Schedule of Imperfections (physical defects)

| Defects | Defect Count |
|------------------|--------------|
| Primary | |
| Full Black | 1.00 |
| Full Sour | 1.00 |
| Pod or Cherry | 1.00 |
| Stone/Stick | 1.00 |
| Foreign Material | 1.00 |
| Secondary | |
| Minor Broca | 0.10 |
| Major Broca | 0.20 |
| Partial Black | 0.50 |
| Partial Sour | 0.50 |
| Shells | 0.10 |
| Broken | 0.10 |
| Unripe/ Immature | 0.20 |
| Husk | 0.50 |
| Parchment | 0.50 |