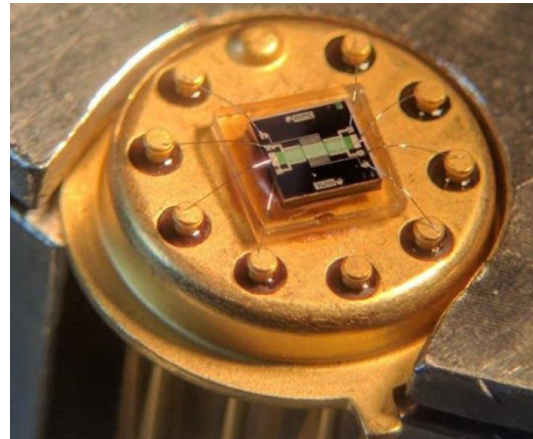


Low Cost Gas Sensor based on tungsten trioxide (WO_3) nanoparticles

MAIN FEATURES

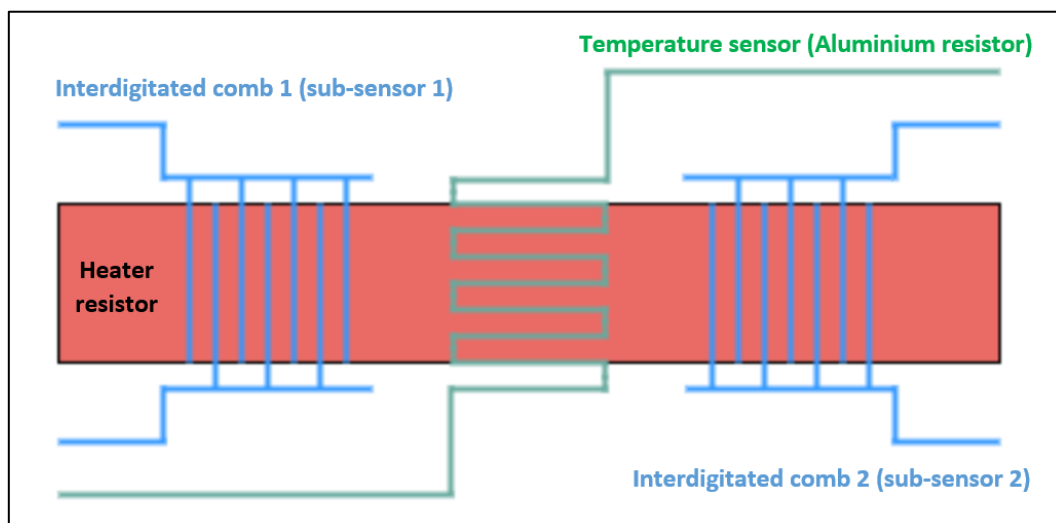
- Low cost
- Low power consumption
- Small size
- Long lifespan
- 2 integrated gas sensors
- Integrated temperature sensor
- Integrated heater
- Especially designed to detect $\text{CH}_3\text{CH}_2\text{OH}$ and NH_3 with high reliability
- 10-Lead TO-5 metal can package
- Passive sensor



GENERAL DESCRIPTION

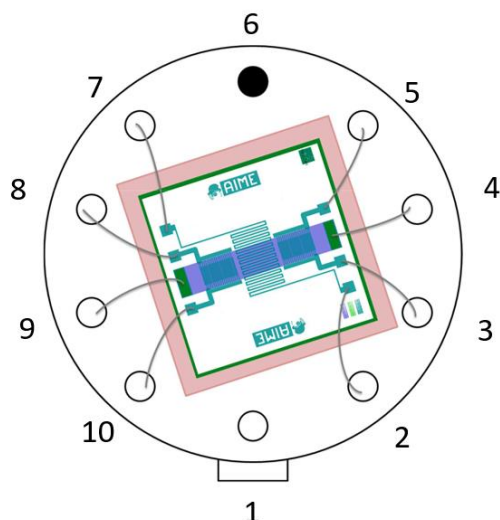
The GSWO3AIME20 is a fully integrated, pin-compatible, gas sensor with a detection system based on WO_3 nanoparticles. The sensor is composed of two identical interdigitated combs hosting the nanoparticles tubes. By settling down on the nanoparticles, the gas molecules of the environment change the combs resistivity, depending on their nature and concentration. The operating temperature can be selected with the integrated heater resistor made of a N-doped poly-silicon layer. An additional aluminium resistor acts as a temperature sensor to retrieve the operating temperature of the measurement.

FUNCTIONAL DIAGRAM



PIN CONFIGURATION

Pin number	Description
1	NC
2	Temperature sensor (Al resistor)
3	Gas sensor 1
4	Heater resistor (N-poly resistor)
5	Gas sensor 1
6	NC
7	Temperature sensor (Al resistor)
8	Gas sensor 2
9	Heater resistor (N-poly resistor)
10	Gas sensor 2



SPECIFICATIONS

Table 1.

PARAMETER	TEST CONDITION	MIN	TYP	MAX	UNIT
Temperature sensor					
Input impedance (R_{Al})	$T = 25^{\circ}\text{C}$	60	71	80	Ω
Operating voltage	$T = 25^{\circ}\text{C}$	-	5	10	V
Heater resistor					
Input impedance (R_h)	$T = 25^{\circ}\text{C}$	60	80	105	Ω
Operating voltage	$T = 25^{\circ}\text{C}$	-	7,5	15	V
Gas sensor					
Input impedance ($R_{gas, T=25^{\circ}\text{C}}$)	$T = 25^{\circ}\text{C}$	-	10	-	$\text{G}\Omega$
Input impedance ($R_{gas, T=250^{\circ}\text{C}}$)	$T = 250^{\circ}\text{C}$	2	20	250	$\text{M}\Omega$
Operating voltage	$T = 25^{\circ}\text{C}$	-	20	20	V
$\text{CH}_3\text{CH}_2\text{OH}$ detection					
Impedance variation : $\Delta R/R_{gas, T=250^{\circ}\text{C}}$	$T = 250^{\circ}\text{C}$	20	34	54	%
Response time τ	$T = 250^{\circ}\text{C}$	10	20	30	s
Sensitivity	$T = 250^{\circ}\text{C}$	-	54	-	$\text{k}\Omega/\text{ppm}$
NH_3 detection					
Impedance variation : $\Delta R/R_{gas, T=250^{\circ}\text{C}}$	$T = 250^{\circ}\text{C}$	45	82	140	%
Response time τ	$T = 250^{\circ}\text{C}$	4	-	25	s
Sensitivity	$T = 250^{\circ}\text{C}$	-	143,3	-	$\text{k}\Omega/\text{ppm}$

ABSOLUTE MAXIMUM RATINGS

Table 2.

Parameter	Rating
Temperature sensor Operating voltage	Nominal range of use : 0V to 5V Range of non-deterioration : 5V to 10V
Heater resistor Operating voltage	Nominal range of use : 0V to 7,5V Range of non-deterioration : 7,5V to 15V
Gas sensor Operating voltage Operating temperature	Range of non-deterioration : 0V to 20V Until 350°C

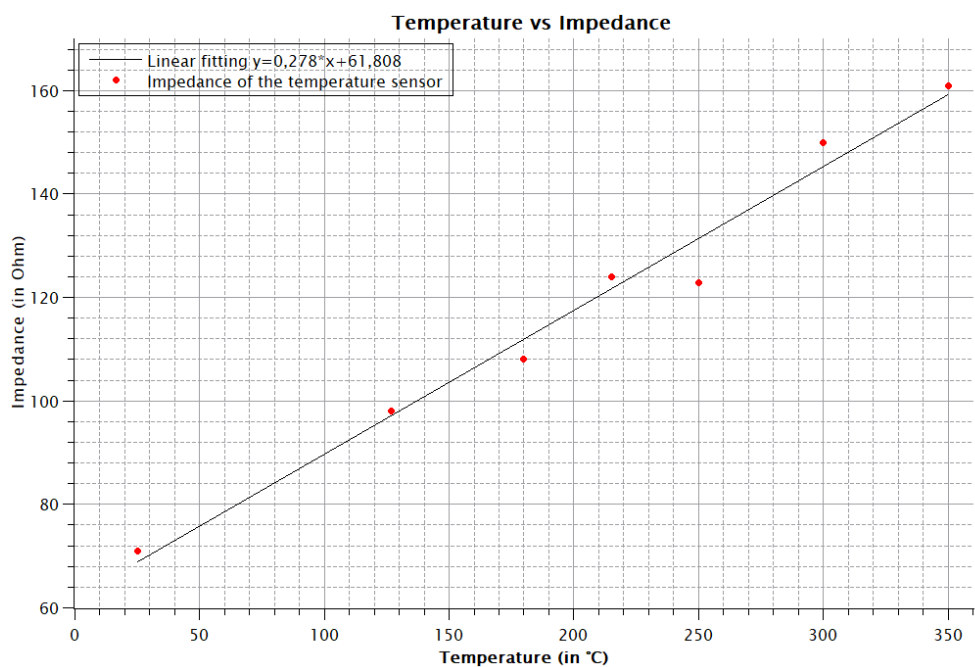
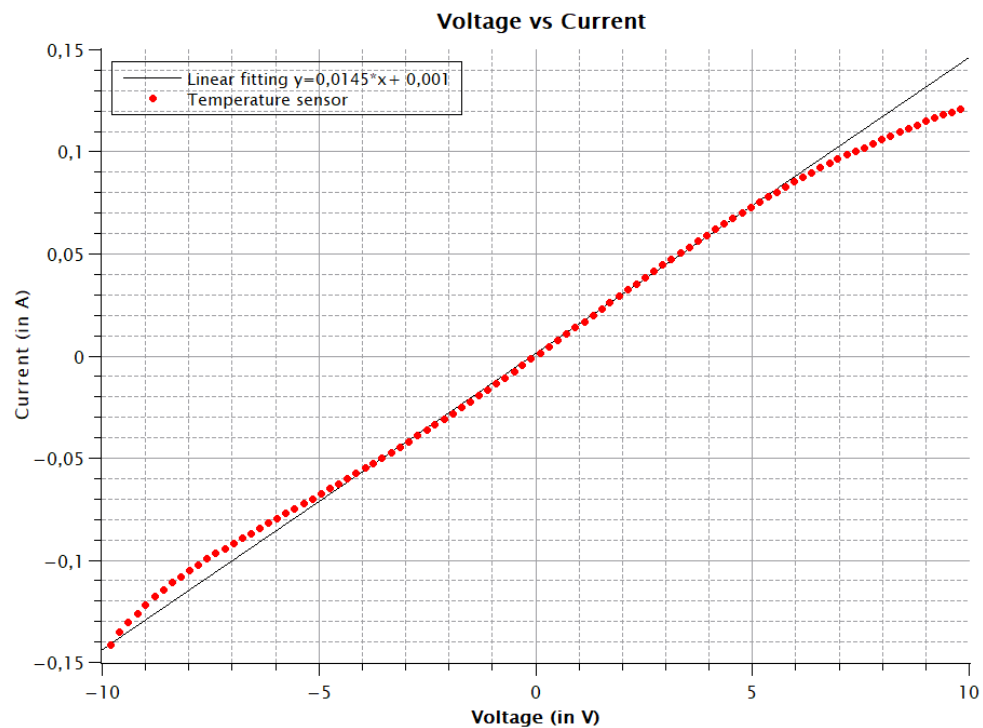
RECOMMENDED OPERATING CONDITIONS

Table 3.

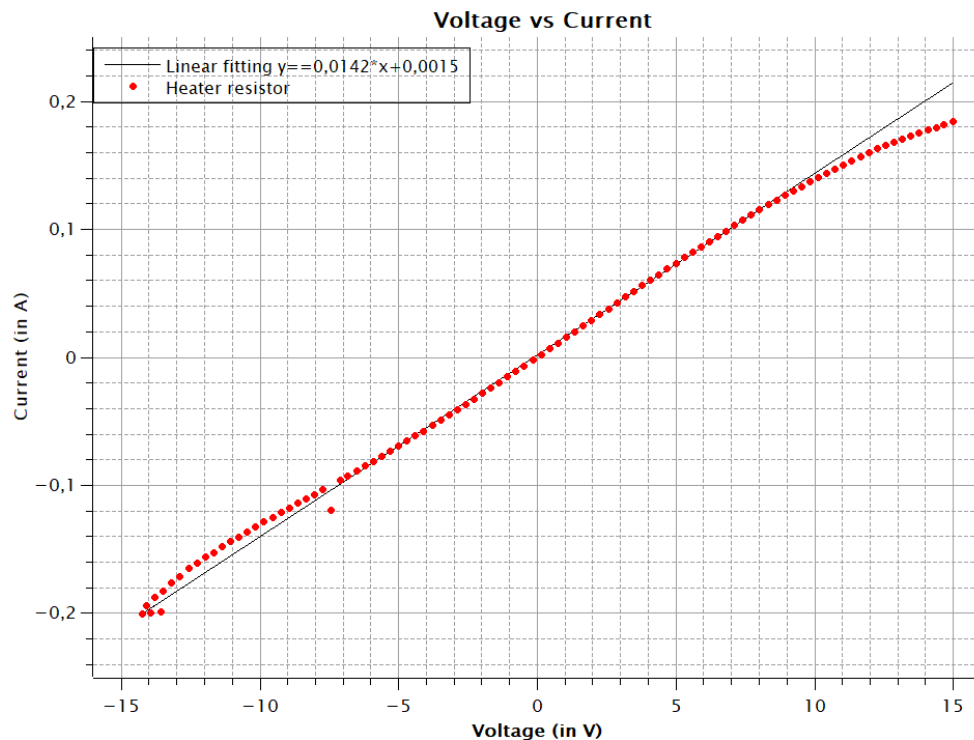
	TYP	Unit
External temperature	20 ± 5	°C
Humidity	60 ± 5	%
Air quality	80 / 20	% (N ₂ / O ₂)

TYPICAL PERFORMANCE CHARACTERISTICS

1. Temperature sensor



2. Heater resistor



3. Gas sensor

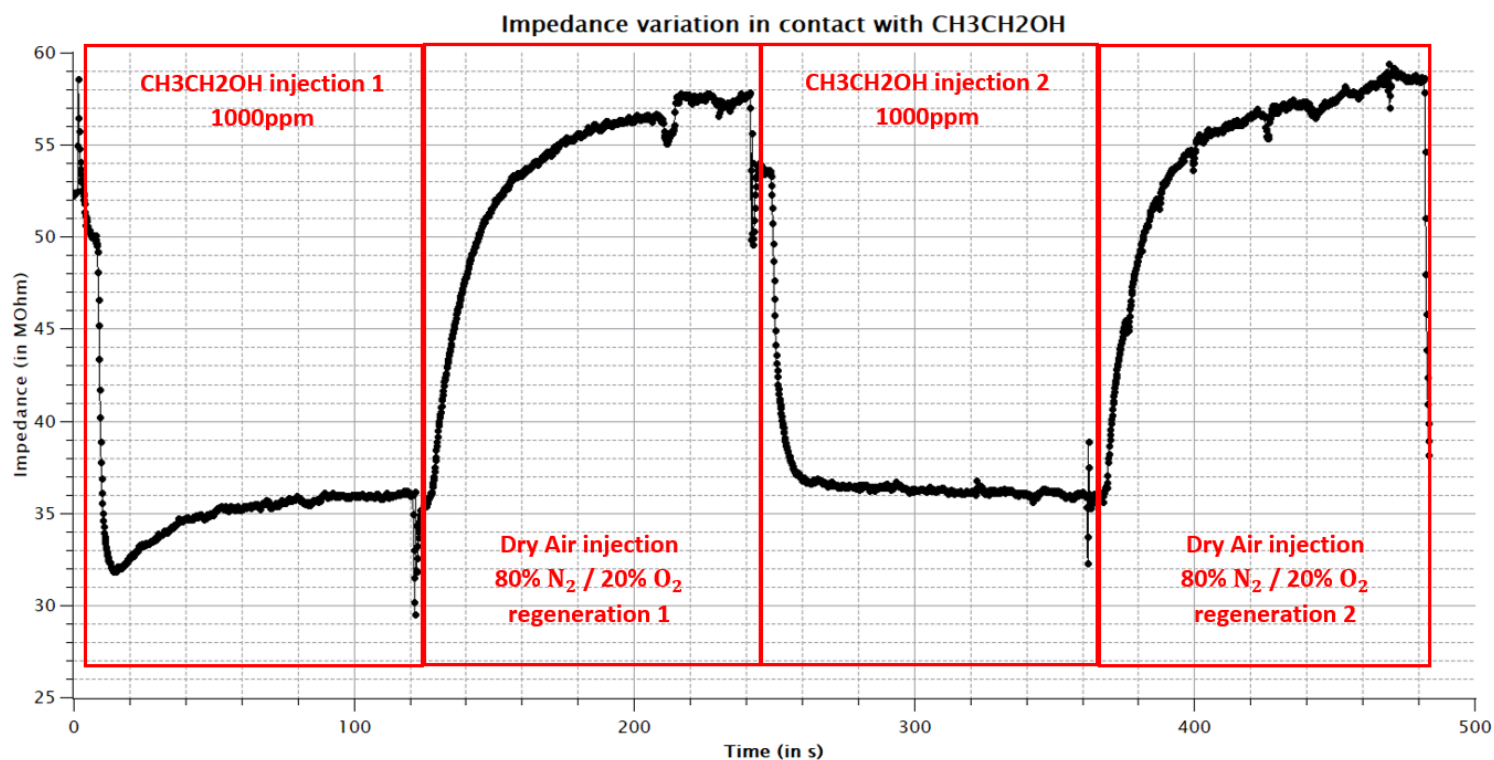
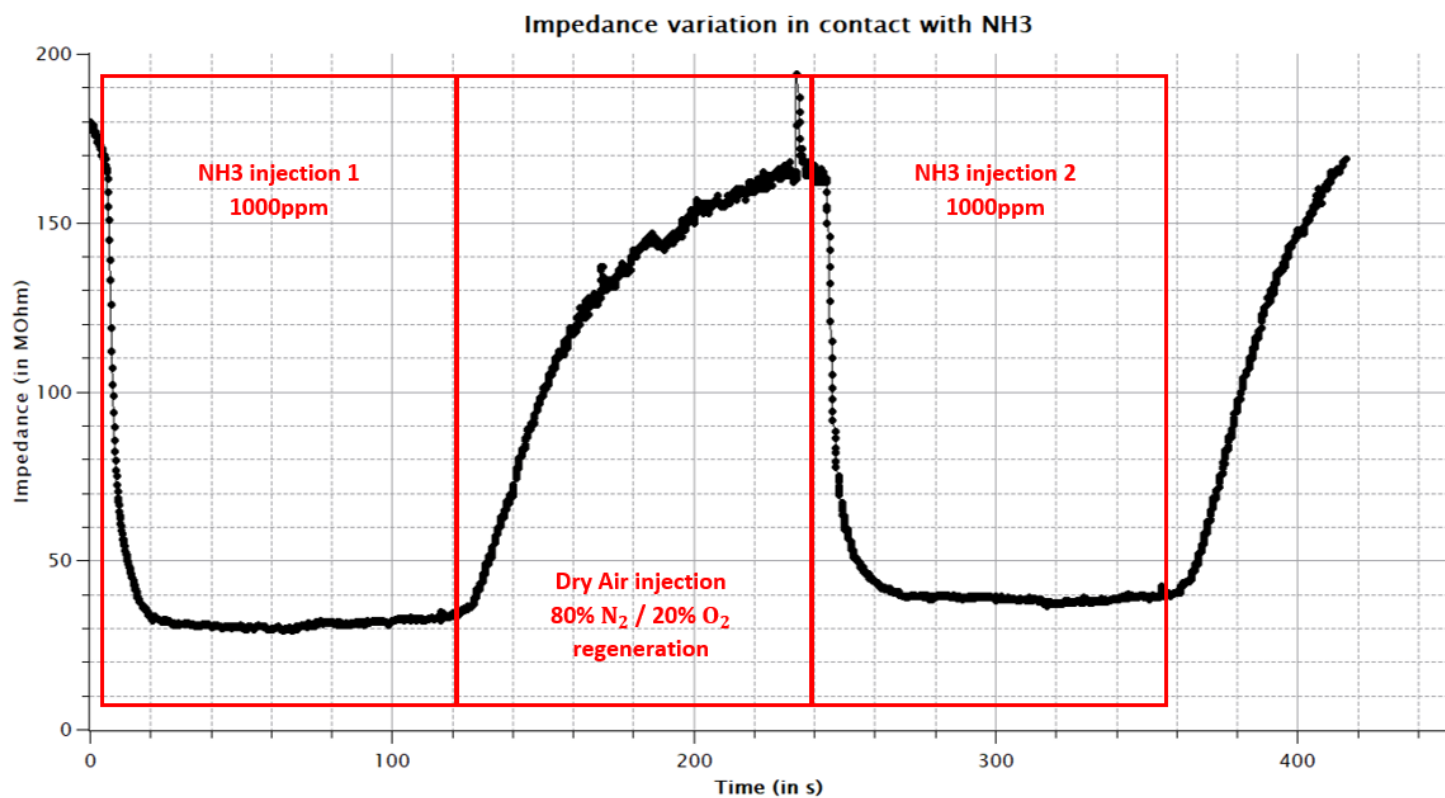
For the gas sensor characterization, the following protocol has been used :



The gas composition is respectively :

- 80% N₂ and 20% O₂ for "dry air"
- CH₃CH₂OH at about 0,1% in dry air for "ethanol"
- NH₃ at about 0,1% in dry air for "NH₃"

The measurements have been operated with a 20V polarization voltage across the gas sensor and by a temperature of 250°C.

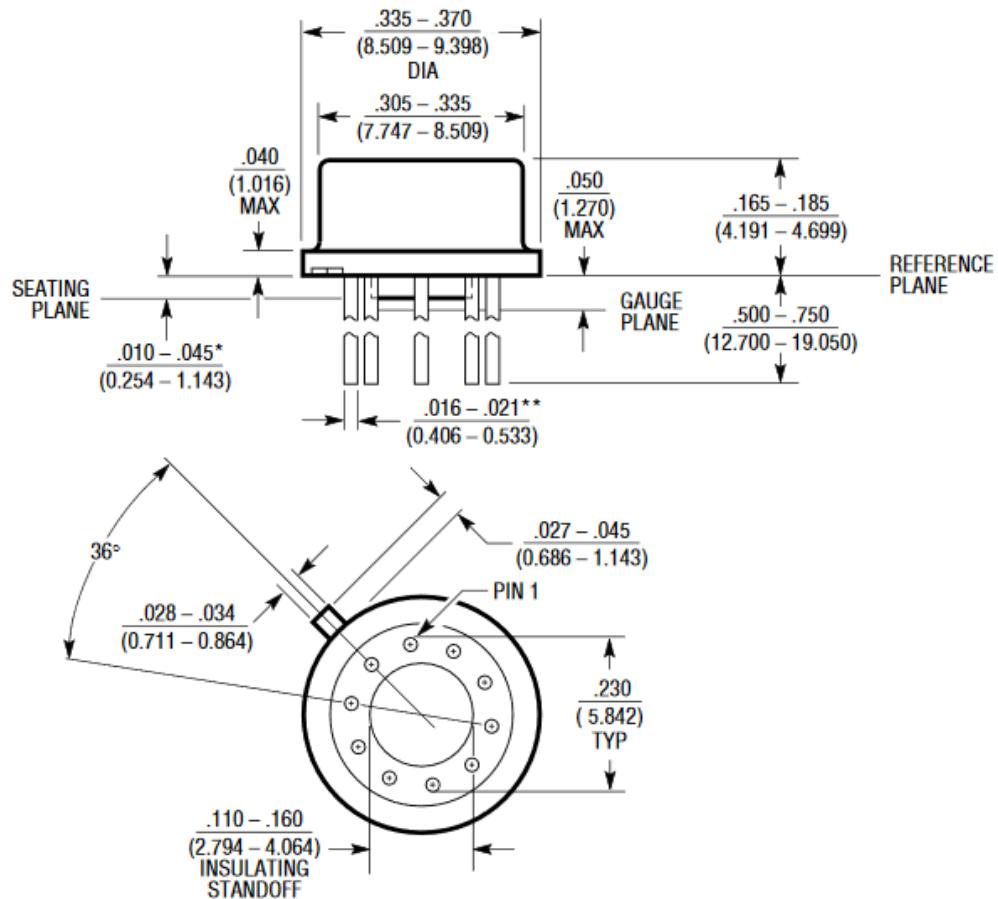
3.1. Gas sensor - $\text{CH}_3\text{CH}_2\text{OH}$ detection3.2. Gas sensor - NH_3 detection

APPLICATION INFORMATION

MONTAGE ELECTRONIQUE DU COURS DE MERCREDI A INCLURE

PACKAGE MATERIAL INFORMATION

H Package
10-Lead TO-5 Metal Can
 (Reference LTC DWG # 05-08-1322)



*LEAD DIAMETER IS UNCONTROLLED BETWEEN THE REFERENCE PLANE AND THE SEATING PLANE

**FOR SOLDER DIP LEAD FINISH, LEAD DIAMETER IS $.016 - .024$ (0.406 - 0.610)

1110(10-5) 0204