

Product Code: AL21002

Product Type:

AL21002 is a black PC/ABS Alloy compound.

Product Description:

This grade is designed to be processed in injection molding techniques.

Product Application:

This compound is used in Automotive parts, home appliances parts, & etc.

Product Properties:

Property	Test Method	Test Condition	Value	Unit
Melt Flow Index	ASTM D 1238-10	(230 C°, 21.6 kg)	40±2	gr/10min
Pellet size	BCS METHOD	(25 °C)	30-40	Pieces/g
Moisture Content	ASTM D789	(105 C°, 1 hr)	max 0.1	%
Tensile Strength	ASTM D 638	(50mm/min)	52±2	MPa
Tensile strain at Break	ASTM D 638	(50mm/min)	40±1	%
Izod Impact strength	ASTM D 256	Notched at 23 C°	330±5	J/m
CIE96 L*a*b*	ASTM D 2244	Standard Sample	ΔE ≤ 0.5	-

Processing Conditions:

The following injection molding conditions are recommended starting point for AL21002:

Rear Temp (°c)	Center Temp (°c)	Front Temp (°c)	Nozzle Temp (°c)
240	240	245	250

Product Packaging & Storage:

The packing is 25KG per bag, laminated moisture proof woven bag. Keep the product in cool & dry place. Away from the direct sunlight, high temperature and rain pour.

All mentioned information in this paper are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any data given herein may change without prior information and do not constitute the agreed contractual quality of the product. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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