

David Halsey

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SUMMARY

A Senior CNC Flat Laser Programmer for the past fifteen years with 30 years of experience in fabrication and production operations. Known as a self-starter, trainer and multitasker.

TECHNICAL SKILLS

MANUFACTURING: Certified in BySoft (Bystronic proprietary), SigmaNest, Mazatrol CNC Programming and SolidWorks experience.

WORD AND DATA PROSESSING: Word, Excel, OneNote, PowerPoint, WordPerfect

ERP: Made2Manage **CODING:** SQL, C++, Visual Basic, G&M machine code

WORK EXPERIENCE

FREEDMAN SEATING COMPANY, Chicago, IL

July 2004 – January 2019

Programmer of Bystronic Lasers

- Cellular manufacturing – Recorded setup times and created exportable report for cutting times to upload into ERP system
- Lean manufacturing – Programmed parts according to Just-In-Time standards. Sheet steel material ordered for 3 days of processing reducing stock and inventory costs
- Collaborated with IT to diagnose issues, map drives, create scripts and maintain network functionality
- Collaborated with IT to back up the current database and install a major update of the nesting software during downtime of production
- Updated all revision changes for laser production due to ECN's
- Updated material inventory through cycle counts in the ERP system
- Coordinate with the purchasing manager to order stock materials in a next day delivery system
- Programming and creating standard operating procedure (SOP) for BySoft nesting software
- Using BySoft and SolidWorks create and nest programs for multiple types of flat laser machines. Fiber and CO2 of different wattages and table sizes
- Communicated with Design Engineers and Project Managers to work through any issues identified when formatting new or prototype parts
- Trained new programmers in the BySoft nesting software
- Developed intranet pages for the flat laser department

July 2002 – January 2004

Programmer and Operator of Mazak Lasers

- Lean manufacturing – Nested complete orders to determine exact sheet material requirements reducing stock and inventory costs
- Trained new employees in machine operation
- ERP material issuing and material type corrections

December 2000 - July 2002

Maintenance Mechanic

- Electrical Wiring
- Mechanical troubleshooting

July 1997 - December 2000

Supervisor of Shipping and Receiving department

- Supervising of employees to support 8 docks
- Internal ISO Auditor and Root Cause Analysis training

DURO ART

INDUSTRIES, Evanston, IL

November 1995 - June 1997

Assistant supervisor

- Shipping and receiving
- Set-up for Glue machine & spotter
- Paper cutter and binding machine operator

HIRSH DISPLAY

FIXTURES, Deerfield, IL

March 1986 - November 1995

- Manufacturing of store displays and counters
- Store site installations
- Showcase repairs
- Shipping and receiving fork lift driver
- Set up man for sheet metal shop
- Brake press operator
- Shear machine operator
- Punch press operator

CONTINENTAL ELECTRONICS, Dallas, TX

March - June 1985

- Aluminum and steel plating

ACTIVITIES

Appointed (3/96) and elected (1/97) to the Windy City Darters Board of Directors. An incorporated nonprofit dart league with an annual budget of over \$200,000. This organization has been in existence for over 30 years with over 3000 members.

HOME BUSINESS

Employee of Personal Touch Computer Service

Tutor of basic computer systems and programs, Word processing Desktop Publishing (Flyers, newsletters, business cards, etc.)