# Random Intervals and Confidence Intervals (Ch. 6.1)

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## Outline

### Motivation

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#### Motivation

### Statistical inference

- ▶ Statistical inference: using data from the sample to draw formal conclusions about the population
  - ▶ Point estimation (confidence intervals): estimating population parameters and specifying the degree of precision of the estimate.
  - Hypothesis testing: testing the validity of statements about the population that are framed in terms of parameters.

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known, Sampling distribution is

- ► True mean breaking strength of a kind of wire rope.
- True mean fill weight of food jars.
- True mean instrumental drift of a kind of scale.
- Average number of cycles to failure of a kind of spring.
- We can use point estimates:
  - For example: if we measure breaking strengths (in tons) of 6 wire ropes as 5, 3, 7, 3,10, and 1, we might estimate the true mean breaking strength  $\mu \approx \overline{x} = \frac{5+3+7+3+10+1}{6} = 4.83$  tons.
- Or, we can use interval estimates:
  - $\blacktriangleright \mu$  is likely to be inside the interval (4.83 - 2, 4.83 + 2) = (2.83, 6.83).
  - We are confident that the true mean breaking strength,  $\mu$ , is somewhere in (2.83, 6.83). But how confident can we be?

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Confidence Intervals -  $\sigma$  known, Sampling distribution is normal

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Confidence Intervals -  $\sigma$ known, Sampling distribution is normal

# Confidence intervals for $\mu$ : $\sigma$ known, Sampling distribution of $\bar{x}$ is normal

▶ Two-sided  $1 - \alpha$  confidence interval:

$$\left(\overline{x} - z_{1-\alpha/2} \frac{\sigma}{\sqrt{n}}, \overline{x} + z_{1-\alpha/2} \frac{\sigma}{\sqrt{n}}\right)$$

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# Example: fill weight of jars

- Suppose a manufacturer fills jars of food using a stable filling process with a known standard deviation of  $\sigma = 1.6g$ .
- $\triangleright$  We take a sample of n = 47 jars and measure the sample mean weight  $\bar{x} = 138.2$  g.
- ▶ A two-sided 90% confidence interval ( $\alpha = 0.1$ ) for the true mean weight  $\mu$  is:

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- Suppose a manufacturer fills jars of food using a stable filling process with a known standard deviation of  $\sigma = 1.6g$ .
- $\triangleright$  We take a sample of n = 47 jars and measure the sample mean weight  $\overline{x} = 138.2$  g.
- ▶ A two-sided 90% confidence interval ( $\alpha = 0.1$ ) for the true mean weight  $\mu$  is:

$$\left(\overline{x} - z_{1-0.1/2} \frac{\sigma}{\sqrt{n}}, \ \overline{x} + z_{1-0.1/2} \frac{\sigma}{\sqrt{n}}\right)$$

$$= \left(138.2 - z_{0.95} \frac{1.6}{\sqrt{47}}, \ 138.2 + z_{0.95} \frac{1.6}{\sqrt{47}}\right)$$

$$= (138.2 - 1.64 \cdot 0.23, \ 138.2 + 1.64 \cdot 0.23)$$

$$= (137.82, 138.58)$$

I could have also written the interval as:

$$138.2 \pm 0.38 \ g$$

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# Interpreting the confidence interval: fill weight of iars

- ▶ We are 90% confident that the true mean fill weight is between 137.82g and 138.58g.
- ▶ If we took 100 more samples of 47 jars each, roughly 90 of those samples would yield confidence intervals containing the true mean fill weight.
- ▶ These methods of interpretation generalize to all confidence intervals.

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## One sided confidence intervals

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Sample Size for

What if we just want to be sure that the true mean fill weight is high enough?

- What if we just want to be sure that the true mean fill weight is high enough?
- ▶ Then, we would use a one-side lower 90% confidence interval:

$$\begin{pmatrix}
\overline{x} - z_{1-\alpha} \frac{\sigma}{\sqrt{n}}, \infty \\
= \left( 138.2 - z_{1-\alpha} \frac{\sigma}{\sqrt{n}}, \infty \right) \\
= \left( 138.2 - z_{0.9} \frac{1.6}{\sqrt{47}}, \infty \right) \\
= (138.2 - 1.28 \cdot 0.23, \infty) \\
= (137.91, \infty)$$

▶ We're 90% confident that the true mean fill weight is above 137.91 g.

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## Your turn: car engines

- Consider a grinding process used to rebuild car engines. which involves grinding rod journals for engine crankshafts.
- Of interest is the deviation of the true mean rod journal diameter from the target diameter.
- Suppose the standard deviation of the individual differences from the target diameter is  $0.7 \times 10^{-4}$  in.
- ▶ 32 consecutive rod journals are ground, with a sample mean deviation of  $-0.16 \times 10^{-4}$  in from the target diameter.
- Calculate and interpret a two-sided 95% confidence interval for the true mean deviation from the target diameter. Is there enough evidence that we're missing the target on average?

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Sample Size for desired half width

- $\alpha = 1 0.95 = 0.05$ , n = 32,  $\sigma = 0.7 \times 10^{-4}$ , and  $\overline{x} = -0.16 \times 10^{-4}$ .
- ► Interval:

$$\begin{split} &\left(\overline{x}-z_{1-0.05/2}\frac{\sigma}{\sqrt{n}},\ \overline{x}+z_{1-0.05/2}\frac{\sigma}{\sqrt{n}}\right)\\ &=\left(-0.16\times10^{-4}-z_{0.975}\frac{0.7\times10^{-4}}{\sqrt{32}},\ -0.16\times10^{-4}+z_{0.975}\frac{0.7\times10^{-4}}{\sqrt{32}}\right)\\ &=\left(-0.16\times10^{-4}-1.96\cdot1.2\times10^{-5},\ -0.16\times10^{-4}+1.96\cdot1.2\times10^{-5}\right)\\ &=\left(-4.0\times10^{-5},7.5\times10^{-6}\right) \end{split}$$

- We are 95% confident that the true mean deviation from the target diameter of the rod journals is between  $-4.0\times10^{-5}$  in and  $7.5\times10^{-6}$  in.
- Since 0 is in the confidence interval, there is not enough evidence to conclude that the rod journal grinding process is off target.

## Your turn: hard disk failures

- ► F. Willett, in the article ?The Case of the Derailed Disk Drives? (Mechanical Engineering, 1988), discusses a study done to isolate the cause of ?blink code A failure? in a model of Winchester hard disk drive.
- For each disk, the investigator measured the breakaway torque (in. oz.) required to loosen the drive's interrupter flag on the stepper motor shaft.
- Breakaway torques for 26 disk drives were recorded, with a sample mean of 11.5 in. oz.
- Suppose you know the true standard deviation of the breakaway torques is 5.1 in. oz.
- Calculate and interpret:
  - 1. A two-sided 90% confidence interval for the true mean breakaway torque of the relevant type of Winchester drive.
  - 2. An analogous two-sided 95% confidence interval.
  - 3. An analogous two-sided 99% confidence interval.
- ▶ Is there enough evidence to conclude that the mean breakaway torque is different from the factory's standard of 33.5 in. oz.?

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Confidence Intervals -  $\sigma$ known, Sampling distribution is normal

Sample Size for desired half width

- $\sigma = 5.1, \overline{x} = 11.5, n = 26.$
- All three confidence intervals have the form:

$$\begin{split} &\left(\overline{x} - z_{1-\alpha/2} \frac{\sigma}{\sqrt{n}}, \ \overline{x} + z_{1-\alpha/2} \frac{\sigma}{\sqrt{n}}\right) \\ &= \left(11.5 - z_{1-\alpha/2} \frac{5.1}{\sqrt{26}}, \ 11.5 + z_{1-\alpha/2} \frac{5.1}{\sqrt{26}}\right) \\ &= \left(11.5 - 1.0002 \cdot z_{1-\alpha/2}, \ 11.5 + 1.0002 \cdot z_{1-\alpha/2}\right) \end{split}$$

- The confidence intervals are thus:
  - 1. 90% CI means  $\alpha = 0.1$

$$(11.5 - 1.0002 \cdot z_{1-0.1/2}, 11.5 + 1.0002 \cdot z_{1-0.1/2})$$

$$= (11.5 - 1.0002 \cdot z_{0.95}, 11.5 + 1.0002 \cdot z_{0.95})$$

$$= (11.5 - 1.0002 \cdot 1.64, 11.5 + 1.0002 \cdot 1.64)$$

$$= (9.86, 13.14)$$

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$$(11.5 - 1.0002 \cdot z_{1-0.05/2}, \ 11.5 + 1.0002 \cdot z_{1-0.05/2})$$

$$= (11.5 - 1.0002 \cdot z_{0.975}, \ 11.5 + 1.0002 \cdot z_{0.975})$$

$$= (11.5 - 1.0002 \cdot 1.96, \ 11.5 + 1.0002 \cdot 1.96)$$

$$= (9.54, 13.46)$$

3. 99% CI means  $\alpha = 0.01$ 

$$\begin{aligned} &(11.5 - 1.0002 \cdot z_{1-0.01/2}, \ 11.5 + 1.0002 \cdot z_{1-0.01/2}) \\ &= (11.5 - 1.0002 \cdot z_{0.995}, \ 11.5 + 1.0002 \cdot z_{0.995}) \\ &= (11.5 - 1.0002 \cdot 2.33, \ 11.5 + 1.0002 \cdot 2.33) \\ &= (9.17, 13.83) \end{aligned}$$

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## Answers: hard disk failures

- ▶ Notice: the confidence intervals get wider as the confidence level  $1-\alpha$  increases.
- None of these confidence intervals contains the manufacturer's target of 33.5 in. oz., so there is significant evidence that the process misses this target.
- ▶ Hence, there is a design flaw in the manufacturing process of the disk drives that must be corrected.

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▶ Two-sided  $1 - \alpha$  confidence interval:

$$\left(\overline{x} - z_{1-\alpha/2} \frac{\sigma}{\sqrt{n}}, \overline{x} + z_{1-\alpha/2} \frac{\sigma}{\sqrt{n}}\right)$$

▶ One-sided  $1 - \alpha$  upper confidence interval:

$$\left(-\infty, \ \overline{x} + z_{1-\alpha} \frac{\sigma}{\sqrt{n}}\right)$$

▶ One-sided  $1 - \alpha$  lower confidence interval:

$$\left(\overline{x}-z_{1-\alpha}\frac{\sigma}{\sqrt{n}}, \infty\right)$$

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Sample Size for desired half width

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Sample Size for desired half width

## Controlling the width of a confidence interval

Suppose you want to estimate the true fill weight of food jars. Your boss wants to know the true weight within .1 grams. Recall the for this process  $\sigma = 1.6g$ .

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known. Sampling

Sample Size for desired half width

Random Intervals

and Confidence

Suppose you want to estimate the true fill weight of food jars. Your boss wants to know the true weight within .1 grams with 95% confidence. Recall the for this process  $\sigma = 1.6g$ .

Our interval estimate is

$$\bar{x} \pm 1.96 \frac{1.6}{\sqrt{n}}$$

So we want  $.1 \ge 1.96 \frac{1.6}{\sqrt{n}}$  for some value of n. We can rewrite this as

$$\left(\frac{1.96*1.6}{.1}\right)^2 \le n$$

The first *n* that meets that criteria is n = 984.

# Sample size for desired half width

• If we know  $\sigma$ , have a desired level of confidence  $(1-\alpha)$ , and know we want a half width of  $\delta$  then the sample size required is

$$n \ge \left(\frac{z_{1-\alpha/2} \cdot \sigma}{\delta}\right)^2$$

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Sample Size for desired half width