

Simple Processing

Replications: 1

Replication 1

Start Time: 0.00 Stop Time: 8.00 Time Units: Hours

Entity

Time

VA Time	Average	Half Width	Minimum	Maximum
Part	0.05725986	(Insufficient)	0.01959934	0.0969
NVA Time	Average	Half Width	Minimum	Maximum
Part	0	(Insufficient)	0	0
Wait Time	Average	Half Width	Minimum	Maximum
Part	0.7750	(Insufficient)	0	1.8350
Transfer Time	Average	Half Width	Minimum	Maximum
Part	0	(Insufficient)	0	0
Other Time	Average	Half Width	Minimum	Maximum
Part	0	(Insufficient)	0	0
Total Time	Average	Half Width	Minimum	Maximum
Part	0.8323	(Insufficient)	0.04825945	1.8926

Other

Number In	Value			
Part	177			
Number Out	Value			
Part	139			
WIP	Average	Half Width	Minimum	Maximum
Part	18.7203	(Insufficient)	0	40.0000

Process

Time per Entity

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Process

Time per Entity

VA Time Per Entity	Average	Half Width	Minimum	Maximum
Drilling Center	0.05725986	(Insufficient)	0.01959934	0.0969
Wait Time Per Entity	Average	Half Width	Minimum	Maximum
Drilling Center	0.7750	(Insufficient)	0	1.8350
Total Time Per Entity	Average	Half Width	Minimum	Maximum
Drilling Center	0.8323	(Insufficient)	0.04825945	1.8926

Accumulated Time

Accum VA Time	Value
Drilling Center	7.9591
Accum Wait Time	Value
Drilling Center	107.73

Other

Number In	Value
Drilling Center	177
Number Out	Value
Drilling Center	139

Queue

Time

Waiting Time	Average	Half Width	Minimum	Maximum
Drilling Center.Queue	0.7820	(Insufficient)	0	1.8350

Other

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Queue

Other

Number Waiting	Average	Half Width	Minimum	Maximum
Drilling Center.Queue	17.7237	(Insufficient)	0	39.0000

Resource

Usage

Instantaneous Utilization	Average	Half Width	Minimum	Maximum
Drill Press	0.9966	(Insufficient)	0	1.0000
Number Busy	Average	Half Width	Minimum	Maximum
Drill Press	0.9966	(Insufficient)	0	1.0000
Number Scheduled	Average	Half Width	Minimum	Maximum
Drill Press	1.0000	(Insufficient)	1.0000	1.0000
Scheduled Utilization	Value			
Drill Press	0.9966			
Total Number Seized	Value			
Drill Press	140.00			

System

Other

Number Out	Value
System	139