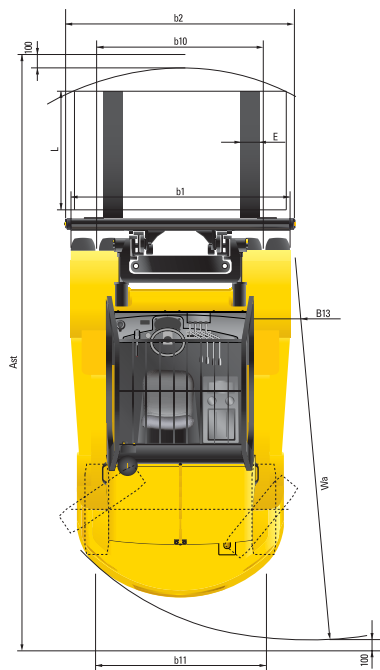
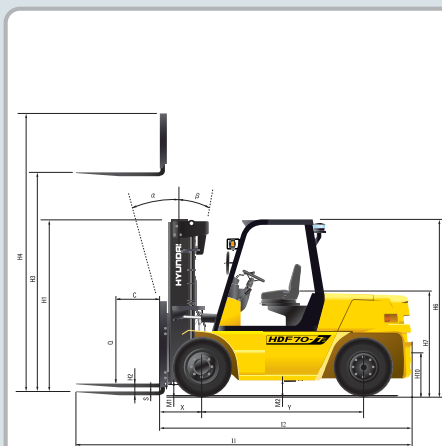


Dimension



Specification

■ Identification

1.1	Manufacturer	Hyundai	Hyundai	Hyundai	Hyundai
1.2	Manufacturer's type designation	HDF50-7	HDF50-7S	HDF70-7	HDF70-7S
1.3	Drive: electric (battery or mains),diesel,petrol,fuel gas>manual	DIESEL	DIESEL	DIESEL	DIESEL
1.4	Type of operation:hand,pedestrian,standing,seated,order-picker	seated	seated	seated	seated
1.5	Load capacity / rated load	Q(t)	5.0	5.0	7.0
1.6	Load center distance	c(mm)	600	600	600
1.8	Load distance, center of drive axle to fork	x(mm)	605	605	615
1.9	Wheelbase	y(mm)	2,300	2,300	2,300

■ Weights

2.1	Service weight	kg	8,598	8,624	9,839	9,837
2.2	Axle loading, loaded front/rear	kg	11,983 / 4,342	12,004 / 4,363	14,918/4,220	14,896 / 4,198
2.3	Axle loading, unloaded front/rear	kg	1,615 / 4,256	1,620 / 4,261	1,922/5,620	1,940 / 5,638

■ Wheels,Chassis

3.1	Tires:solid rubber, superelastic, pneumatic, polyurethane	pneumatic	pneumatic	pneumatic	pneumatic
3.2	Tires size, front(φ x width)	8.25-15-14	8.25-15-14	8.25-15-14	8.25-15-14
3.3	Tires size, rear(φ x width)	8.25-15-14	8.25-15-14	8.25-15-14	8.25-15-14
3.5	Wheels, number front x rear (x=driven wheels)	4 x 2	4 x 2	4 x 2	4 x 2
3.6	Track width, front	b10(mm)	1,580	1,580	1,580
3.7	Track width, rear	b11(mm)	1,604	1,604	1,604

■ Basic Dimensions

4.1	Mast/fork carriage tilt forward/backward	α / β(degrees)	15/10	15/10	15/10	15/10
4.2	Lowered mast height	h1(mm)	2,515	2,515	2,515	2,515
4.3	Free lift	h2(mm)	140	140	140	140
4.4	Lift height	h3(mm)	3,000	3,000	3,000	3,000
4.5	Extended mast height	h4(mm)	3,960	3,960	3,960	3,960
4.7	Overhead load guard (cab) height	h6(mm)	2,523	2,523	2,523	2,523
4.8	Seat height/ standing height	h7(mm)	1,464	1,464	1,464	1,464
4.12	Coupling height	h10(mm)	425	425	425	425
4.19	Overall length	l1(mm)	4,700	4,700	4,820	4,820
4.20	Length to face of forks	l2(mm)	3,500	3,500	3,620	3,620
4.21	Overall width	b1/b2(mm)	2,087	2,087	2,087	2,087
4.22	Fork dimensions(hook type)	L/E/S(mm)	1,200x150x60	1,200x150x60	1,200x150x65	1,200x150x65
4.23	Fork carriage ISO 2328, class/type A,B	class IV	class IV	class IV	class IV	class IV
4.24	Fork-carriage width	b2(mm)	2,087	2,087	2,087	2,087
4.31	Ground clearance, loaded, under mast	m1(mm)	195	195	195	195
4.32	Ground clearance, centre of wheelbase	m2(mm)	405	405	405	405
4.33	Aisle width for pallets 1000x1200 crossways	Ast(mm)	5,075	5,075	5,175	5,175
4.34	Aisle width for pallets 800x1200 lengthways	Ast(mm)	5,275	5,275	5,375	5,375
4.35	Turning radius	Wa(mm)	3,270	3,270	3,360	3,360
4.36	Smallest pivot point distance	b13(mm)	1,190	1,190	1,190	1,190

■ Performance Data

5.1	Travel speed, loaded/ unloaded	km/h	33.3	32.7	33	32.2
5.2	Lift speed, loaded/ unloaded	m/s	430 / 450	470/500	410/450	450/500
5.3	Lowering speed, loaded/unloaded	m/s	500 / 450	500/450	500/450	500/450
5.5	Drawbar pull, loaded/ unloaded	N	66,205	57,957	66,891	58,585
5.7	Gradient performance, loaded/ unloaded	%	56.8	47.9	44.1	37.4
5.9	Acceleration time, loaded/ unloaded(10m)	sec	7 / 4	7 / 4	7 / 4	7 / 4
5.10	Service brake		mechanic/hydraulic			

■ Engine

6.1	Engine manufactureer / type	Hyundai D4DD	MHI S6S-DT	Hyundai D4DD	MHI S6S-DT	
6.2	Engine power acc. to ISO 1585	kW	67.7	63.2	67.7	63.2
6.3	Rated speed	1/min	2,300	2,200	2,300	2,200
6.4	No. of cylinder / cubic capacity	anz/cm³	4/3,907	6/4,996	4/3,907	6/4,996
6.5	Fuel consumption acc. to VDI cycle	ℓ /h	-	5.8	-	5.8

■ Other Details

8.1	Type of drive control	-	-	-	-
8.2	Operating pressure for attachments	bar	185	185	185
8.3	Oil volume for attachments	ℓ /min	160	160	160
8.4	Sound level at driver's ear according to DIN 12 053	db(A)	87	87	87
8.5	Tow coupling, type DIN	N/A	N/A	N/A	N/A



*Photo may include optional equipment.

HDF50/70-7s

HDF50/70-7

FORKLIFT TRUCKS Environmentally - Friendly

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European Operation: Hyundai Heavy Industries Europe N.V.
VOSSENDAAL 11, 2440 GEEL, BELGIUM TEL: (32) 14-56-2200 FAX: (32) 14-59-3405

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PLOT NO.A-2, CHAKAN INDUSTRIAL AREA, VILL.- KHALUMBRE. TALUK.- KHED., DIST.- PUNE 410 501, INDIA
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We build a better future

Revolutionizing the productivity in the material industry

Maximize the productivity of your business with HDF 50/70-7S, HDF 50/70-7. With our vast experience in the production of construction equipment, Hyundai is able to meet the demands of consumers.



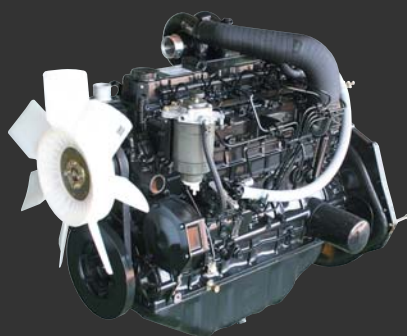
*Photo may include optional equipment.

Absolute Power, The new master on the job-site !

New concept forklift truck HDF 50/70-7S, HDF 50/70-7 will increase your productivity more than ever.



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Mitsubishi S6S-DT Engine

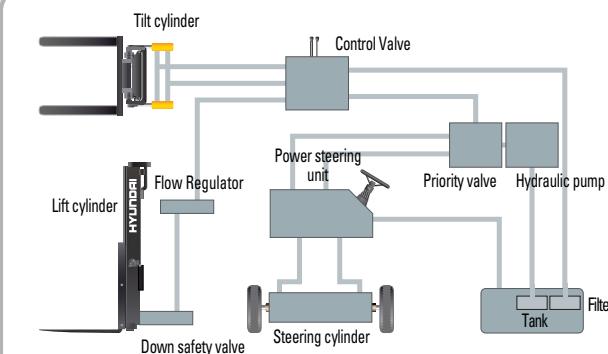
The six cylinders turbo-charged engine is built for power, reliability and economy. This engine meets EPA tier II and EU stage II emission regulation.
(HDF 50/70-7S)

Hyundai D4DD Engine (HDF 50/70-7)



Fast and stable performance

Being able to quickly raise and lower the mast, as well as tilt it forward and backward, provides the best operational conditions during unloading. When the truck is fully loaded, mast lowering speed is carefully controlled to ensure safety by the down control valve.



State-of-the-art hydraulic system

The latest large-capacity hydraulic system reacts quickly during operation, and a low-noise control valve increases both efficiency and durability.

Faster Travel Speed & Gradeability

The powerful high-output engine provides greater acceleration, better gradeability and faster travel speed on any tough terrain or slope.

Gradeability(Loaded)		Travel speed(Unloaded)	
HDF50-7	29.6°	HDF50-7	33.3km/h
HDF70-7	23.8°	HDF70-7	33km/h
HDF50-7S	25.2°	HDF50-7S	33.5km/h
HDF70-7S	20.4°	HDF70-7S	33.2km/h



Increased mast tilting angle

Utilizing the mast tilting angle of 15 degrees forward and 10 degrees backward, the operator can safely and rapidly perform loading and unloading jobs.



Wet disc brake system

The adoption of wet disc type brake improves brake performance. Brake pedal effort is improved about 45% at 20% slope and Wet disc brakes have service intervals 5 times longer than conventional.



Fully hydrostatic power steering

A hydraulic steering system always guarantees smooth and flexible steering, preventing overrun and kick-back.



Key-locking fuel filler

Increased security on job sites with locking fuel cap, plus an increased capacity fuel tank for less down time.



Adjustable Steering Wheel

Steering wheel can be adjusted by a lever on the right-hand side for the most comfortable operator position.



Easy and safe shift lever

A single lever on the left side of the steering column gives the operator fast, easy control of speed and direction. The engine can be started in case of neutral position of this lever.



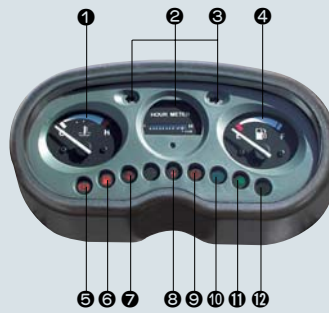
Multi-function switch lever

Multi-functional switch lever gives easy access to lights and horn.



Quick Response of Operating Control Levers

Only minimal operator's effort is required for precise, safe and productive control.



Operator friendly gauges and water-resistant monitor panel

- | | | |
|---------------------------|------------------------------------|----------------------------|
| 1 Water temperature gauge | 6 Fuel warning lamp | 11 Working light indicator |
| 2 Hour meter | 7 Engine oil warning lamp | 12 Pre-heater indicator |
| 3 Directional indicators | 8 Battery charging warning lamp | |
| 4 Fuel gauge | 9 Air cleaner filter warning light | |
| 5 Water separator lamp | 10 Head light indicator | |



Ergonomically positioned pedals

Based on human engineering, the accelerator, brake and inching pedals are optimally positioned for convenience while operating the equipment.



Cup holder & console box

Additional storage spaces are located inside the operating space for operator's convenience.

The latest anti-vibration and shock absorbing system

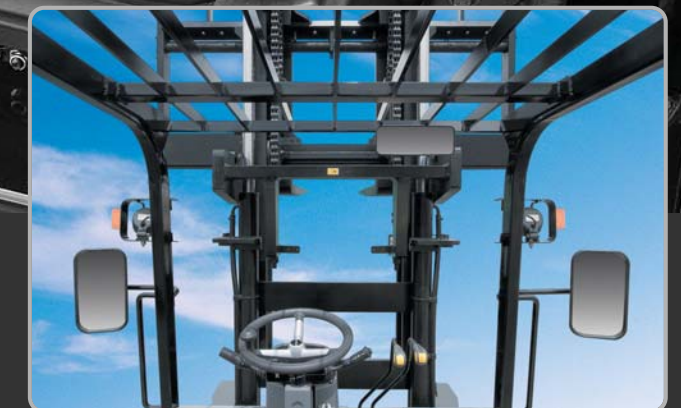
The state-of-the-art hydraulic suspension cab system, using hydraulic and antivibration rubber insulator, is installed between the guard and truck frame to reduce the source of vibration and noise while driving. This not only reduces operator's fatigue but also increases safety.



*Photo may include optional equipment.

Easily adjustable suspension seat

An attractive and adjustable seat, based on a human engineering design, provides great comfort, safety and durability.



New high visibility for safe operation

The operator is able to work with increased safety and accuracy due to a wider view mast.

Danger-free through high durability !

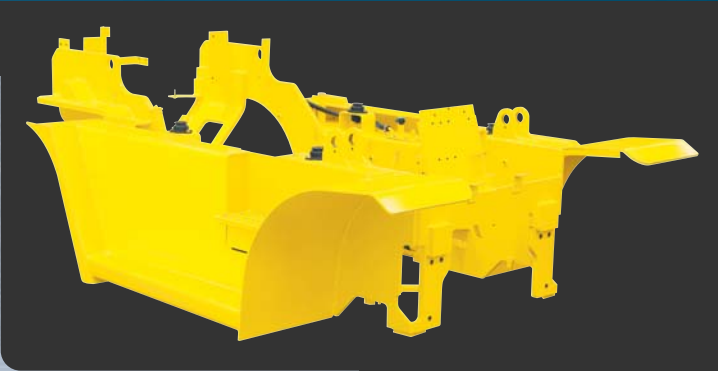
Safety and durability are priorities in the design of the equipment.



*Photo may include optional equipment.

Heavy duty single unit frame

Heavy duty single unit type frame, designed on the basis of accurate structural analysis, guarantees durability and safety.



Strong overhead guard

The safety overhead guard meets EEC and ANSI regulations and protects the operator during hazardous jobs.



Parking Brake

Toggle type parking brake requires less efforts from the operator to set.



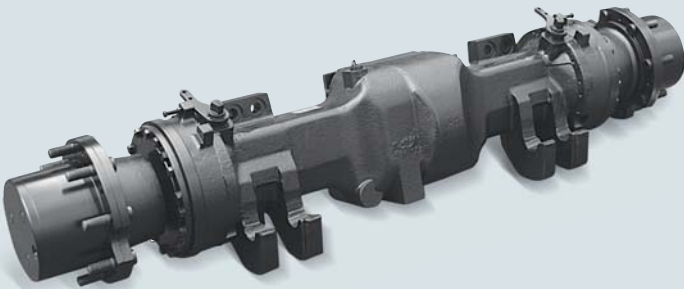
Large footboard

Wide "open" step offers convenience and safety when entering and exiting truck.



Fuel Tank Safety Valve

Integrated Safety Check Valve shuts off fuel supply in the unlikely condition of a truck overturn.



Durable drive axle

The hypoid type planetary reduction drive axle delivers the desired torque to the drive wheels smoothly.



Full-automatic Transmission

Full-automatic transmission gives easy, convenient handling and soft, smooth shifting. The operator can select two kinds of automatic mode. (1st 3rd, 2nd 3rd)



High durable mast

Included side roller with great durability for mast and carriage.



Expansion bellows

The expansion bellows absorbs vibration and reduces noise generated from the exhaust gas system and also extends the life cycle of exhaust gas system.

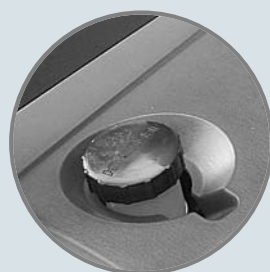


Bright, protected headlights and rear working light

Bright, protected headlights and rear working light are positioned for exceptional visibility.

Centralized design for easy service !

An ideal arrangement of component parts ensures easy access and convenience for maintenance.



Brake fluid reservoir

Highly visible, easily accessible reservoir makes for quicker daily inspections.



Visible pre-cleaner

Efficient, accessible pre-cleaner provides for longer engine life.



An accessible, compact fuse box for easy inspection



Electrically Monitored Air Filter

Air cleaner sensor alerts the operator of a restricted air filter and allows replacement before damage.



Mechanic friendly fuel filter replacement

Highly accessible engine compartment allows for quick replacement of filters.



Easy Maintenance oil check

The T/M oil level can be checked easily without any disassembly.



*Photo may include optional equipment.



Large Open Engine Hood

Highly accessible engine compartment assures fast and efficient maintenance.



Easy-to-access reservoir tank



Engine oil condition check



Maintenance free battery



Easy-to-change radiator



Transmission oil temp gauge

The temperature gauge is located in the dash and provides the operator with visual reference of the transmission temperature.



Easy Change Air Cleaner

The air filter is readily accessible for cleaning or replacement.



Automatic Self Locking Gas Spring

Engine compartment hood is held safely open by a self locking gas spring.



Large tool box

Additional tool box located in machine side for operator's convenience.

Mast Specification

▶ STANDARD : HOOK-ON TYPE FORK & CARRIAGE

MAST TYPE		Overall Height (mm)	Maximum Fork Height (mm)	Free Lift(mm)		Tilt Angle (deg)	Load Capacity (600mm LC) (kg)		Truck Weight (Unloaded) (kg)	
				Without Backrest	With Backrest					
		HDF50/70-7 HDF50/70-7S	HDF50/70-7 HDF50/70-7S	HDF50-7 HDF50-7S	HDF70-7 HDF70-7S	HDF50/70-7 HDF50/70-7S	HDF50-7 HDF50-7S	HDF70-7 HDF70-7S	HDF50-7 HDF50-7S	HDF70-7 HDF70-7S
2 Stage Limited Free lift	V270	2,365	2,700	140	140	140	15/10	5,000	7,000	8,505
	※ V300	2,515	3,000	140	140	140	15/10	5,000	7,000	8,552
	V330	2,665	3,300	140	140	140	15/10	5,000	7,000	8,600
	V350	2,765	3,500	140	140	140	15/10	5,000	7,000	8,632
	V370	2,865	3,700	140	140	140	15/10	5,000	7,000	8,664
	V400	3,015	4,000	140	140	140	15/10	5,000	7,000	8,720
	V450	3,315	4,500	140	140	140	15/10	5,000	7,000	8,947
	V500	3,565	5,000	140	140	140	15/10	5,000	7,000	9,027
	V550	3,815	5,500	140	140	140	15/10	5,000	7,000	9,106
3 Stage Full Free lift	TF450	2,565	4,560	1,580	1,360	1,275	15/10	5,000	7,000	9,163
	TF500	2,765	5,060	1,780	1,560	1,475	15/10	5,000	7,000	9,255
	TF560	2,965	5,600	1,980	1,760	1,675	15/10	5,000	6,900	9,366
	TF600	3,165	6,060	2,180	1,960	1,875	15/10	5,000	6,750	9,454

※ Standard

Mast Specification

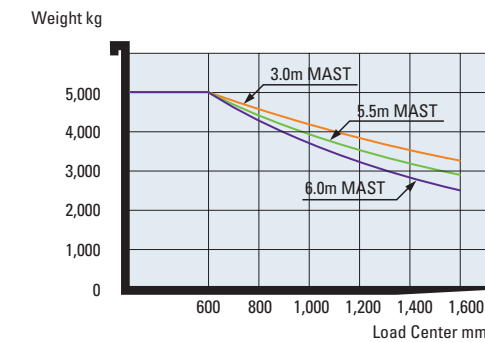
▶ OPTION : SHAFT-ON TYPE FORK & CARRIAGE

MAST TYPE		Overall Height (mm)	Maximum Fork Height (mm)	Free Lift(mm)	Tilt Angle (deg)	Load Capacity (600mm LC) (kg)		Truck Weight (Unloaded) (kg)	
				With Backrest					
		HDF50/70-7 HDF50/70-7S					HDF50-7 HDF50-7S	HDF70-7 HDF70-7S	HDF50-7 HDF50-7S
2 Stage Limited Free lift	V270	2,365	2,700	140	15/10	5,000	7,000	8,551	9,792
	※ V300	2,515	3,000	140	15/10	5,000	7,000	8,598	9,839
	V330	2,665	3,300	140	15/10	5,000	7,000	8,646	9,887
	V350	2,765	3,500	140	15/10	5,000	7,000	8,678	9,919
	V370	2,865	3,700	140	15/10	5,000	7,000	8,710	9,951
	V400	3,015	4,000	140	15/10	5,000	7,000	8,766	10,007
	V450	3,315	4,500	140	15/10	5,000	7,000	8,993	10,234
	V500	3,565	5,000	140	15/10	5,000	7,000	9,073	10,314
	V550	3,815	5,500	140	15/10	5,000	7,000	9,152	10,393
	V600	4,065	6,000	140	15/10	5,000	7,000	9,231	10,472
3 Stage Full Free lift	TF450	2,565	4,560	1,320	15/10	5,000	7,000	9,190	10,454
	TF500	2,765	5,060	1,520	15/10	5,000	7,000	9,282	10,546
	TF560	2,965	5,600	1,720	15/10	5,000	6,900	9,393	10,657
	TF600	3,165	6,060	1,920	15/10	5,000	6,750	9,481	10,745

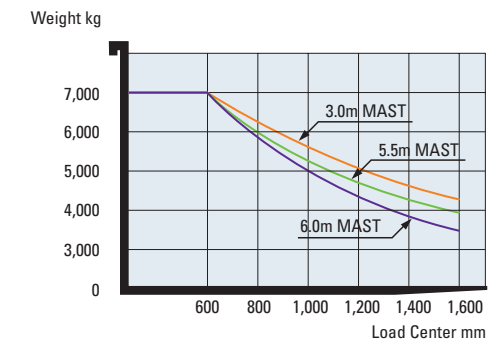
※ Standard

Load Capacity

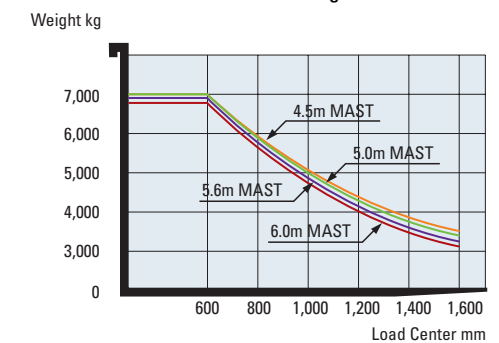
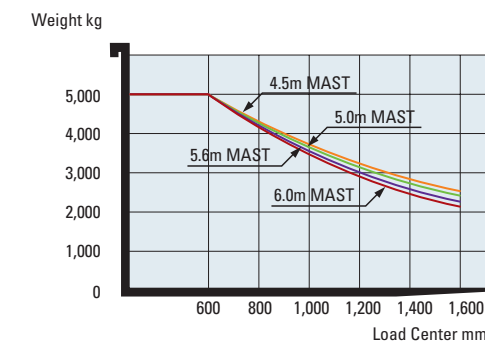
HDF50-7 / HDF50-7S



HDF70-7 / HDF70-7S

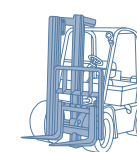


※ 2 Stage Limited Free lift

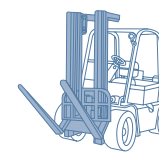


※ 3 Stage Full Free lift

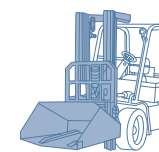
Various Attachments



Side Shift



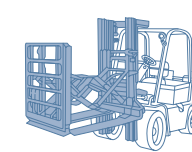
Hinged Fork



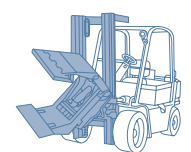
Hinged Bucket



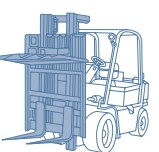
Rotating Fork



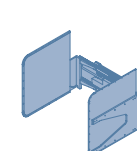
Push Pull



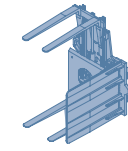
Rotating Roll Clamp



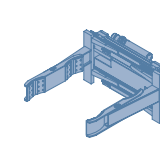
Load Stabilizer



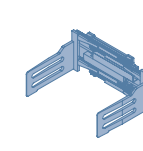
Carton Clamp



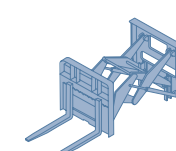
Pallet Invert



Drum Clamp



Bale Clamp



Load Extender



Fork Positioner

Optional Items

FORK(LxWxT)(mm)

HDF50-7 / HDF50-7S (SHAFT · HOOK TYPE)

· 1,350 X 150 X 60 · 1,500 X 150 X 60 · 1,800 X 150 X 60
 · 2,000 X 150 X 60 · 2,400 X 150 X 60

HDF70-7 / HDF70-7S (SHAFT TYPE)

· 1,350 X 180 X 60 · 1,500 X 180 X 60 · 1,800 X 180 X 60
 · 2,000 X 180 X 60 · 2,400 X 180 X 60

HDF70-7 / HDF70-7S (HOOK TYPE)

· 1,350 X 150 X 65 · 1,500 X 150 X 65 · 1,800 X 150 X 65
 · 2,000 X 150 X 65 · 2,400 X 150 X 65

MCV : 3-SPOOL / 4-SPOOL

SEAT : ARM REST, SEAT BELT

INTERNAL PIPING

SOLID TIRE

REAR WORK LAMP

OVER SHOE : 1,800 / 2,000 / 2,200 / 2,300

HOSE-REEL

ELECTRIC BEACON

HAZARD SWITCH

BACK BUZZER