

6:1 THREADING TABLE

		12	14	16	18	20	22	24	26	28	30	32	34	36	38	40
768	128	11 .9	10 1.2	10 1.06	10 .94	10 .85	9 1.2	9 1.13	9 1.05	9 .97	9 .9	9 .85	8 1.2	8 1.15	8 1.09	8 1.04
774	129	11 .91	10 1.2	10 1.07	10 .95	10 .86	10 .78	9 1.14	9 1.05	9 .98	9 .91	9 .85	8 1.2	8 1.16	8 1.1	8 1.05
780	130	11 .92	10 1.2	10 1.08	10 .96	10 .86	10 .79	9 1.15	9 1.06	9 .99	9 .92	9 .86	9 .81	8 1.16	8 1.1	8 1.05

**RISE AND DROP OF 6:1 THREADING CAMS
ARE AS FOLLOWS:**

CAM NO.	RISE	HUNDREDTHS	DROP	HUNDREDTHS
1	.118"	0 to $32\frac{1}{2}$.137"	$32\frac{1}{2}$ to 50
2	.200"	0 to $32\frac{1}{2}$.232"	$32\frac{1}{2}$ to 50
3	.317"	0 to $32\frac{1}{2}$.366"	$32\frac{1}{2}$ to 50
4	.452"	0 to $32\frac{1}{2}$.540"	$32\frac{1}{2}$ to 50
5	.715"	0 to $32\frac{1}{2}$.825"	$32\frac{1}{2}$ to 50
6	1.140"	0 to $32\frac{1}{2}$	1.320"	$32\frac{1}{2}$ to 50
7	1.740"	0 to $32\frac{1}{2}$	2.100"	$32\frac{1}{2}$ to 50
8	2.000"	$8\frac{1}{2}$ to $32\frac{1}{2}$	2.000"	$32\frac{1}{2}$ to $43\frac{1}{4}$
9	2.000"	$16\frac{1}{2}$ to $32\frac{1}{2}$	2.000"	$32\frac{1}{2}$ to $39\frac{1}{2}$
10	2.000"	$22\frac{1}{2}$ to $32\frac{1}{2}$	2.000"	$32\frac{1}{2}$ to 37
11	2.000"	27 to $32\frac{1}{2}$	2.000"	$32\frac{1}{2}$ to $35\frac{1}{4}$