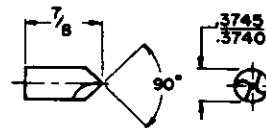


HOLE & O.D. MUST BE CONCENTRIC
WITHIN .0002 TOTAL INDICATOR READING

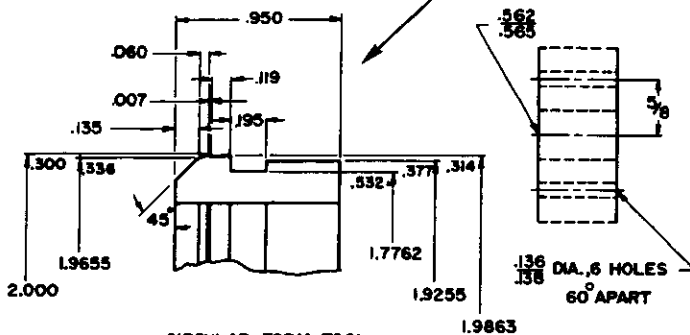
SIZE TOOL ROLL
3 RD POS. T-S
1 REQ'D



SPIRAL RELIEVE
5° LEFT HAND

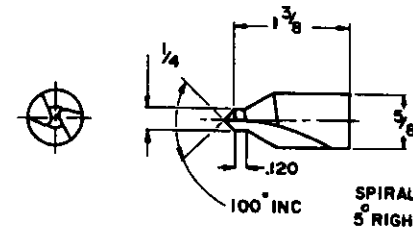
SPECIAL L.H. CENTER DRILL

5 TH POS. MAT'L - H.S.S.
1 REQ'D HDN. - Rc 60-65



CIRCULAR FORM TOOL

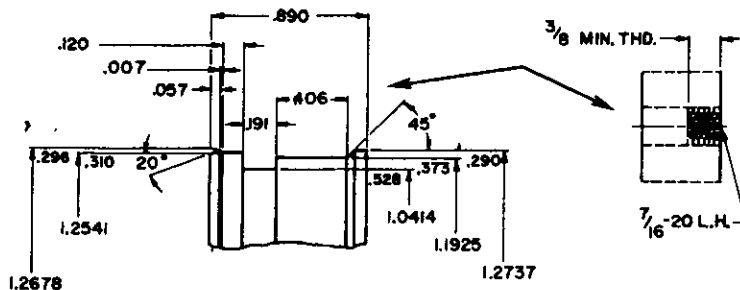
2 ND POS. MAT'L - T-15 PM H.S.S.
1 REQ'D HDN. - Rc 64-66



SPIRAL RELIEVE
5° RIGHT HAND

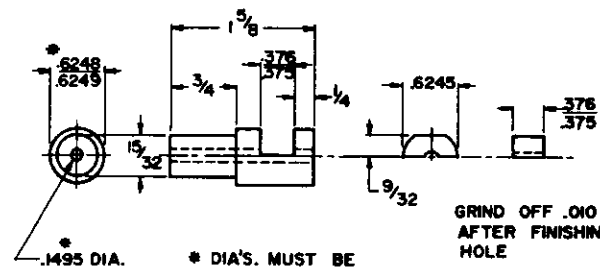
SPECIAL CENTER DRILL

1 ST POS MAT'L - EXT MACHINING ON
1 REQ'D #7 COMBINATION DRILL &
COUNTER SINK



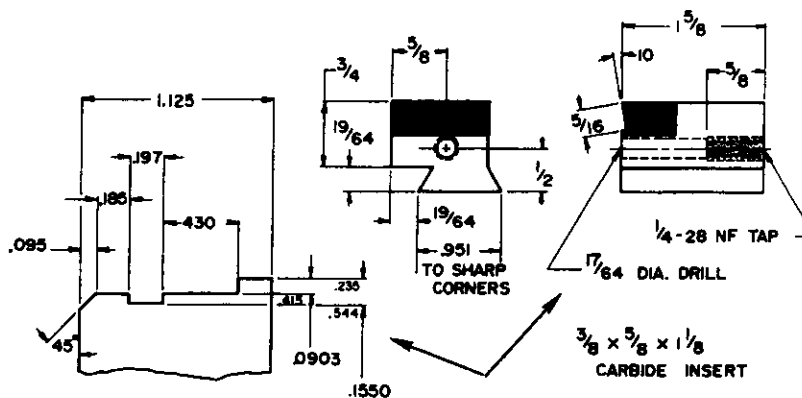
SIZE TOOL

3 RD POS MAT'L - T-15 PM H.S.S.
1 REQ'D HDN. - Rc 64-66



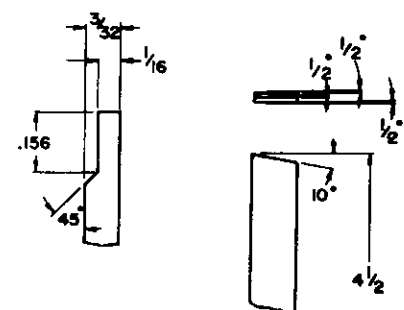
SPECIAL DRILL BUSHING

3 RD POS. MAT'L - AISI 12L13
1 REQ'D CASE HDN. - .010 Rc 68-71



DOVETAIL FORM TOOL

1 ST POS MAT'L - CARBIDE INSERT
1 REQ'D GRADE C-2



SPECIAL CUTOFF BLADE

5 TH POS. T-S
1 REQ'D Rc 65-67

BASH FORM & CUT OFF TOOLS 1/4" BELOW CENTER
BASH SIZING TOOLS 1/8" BELOW CENTER

DAVENPORT MACHINE TOOL DIV.
DOUGHER CORPORATION
ROCHESTER, N.Y., U.S.A.

MARK ALL TOOLS A.J.L. - LO-1

DRAWN BY A.J.L. DATE 6-17-80

6394-1
NO.

DAVENPORT INSTRUCTION
BOOK LAYOUT