

Annual Maintenance

- 1 - On the roll clutch, inspect rolls, spring and rolling surfaces.
Replace any worn parts. Clean, lubricate, and reassemble.
- 2 - Check attachment for alignment with work spindles.
- 3 - Check for broken cross slides.
- 4 - Check condition of all levers, rolls and pins.
- 5 - Check condition of stock stop.
- 6 - Check condition of chip conveyor.
- 7 - Check condition of lubricating and coolant systems:
 - 1 - Lubricating Pump and Drive Belt
 - 2 - Coolant Pump and Drive Chain
 - 3 - Lubricating Lines and Meter Units
 - 4 - Filter in Coolant Tank
- 8 - Inspect condition of attachments:
 - 1 - Threading Attachments
 - 2 - Stationary Head Burring Attachment
 - 3 - Center Drive Attachment
 - 4 - Any other special Attachments.