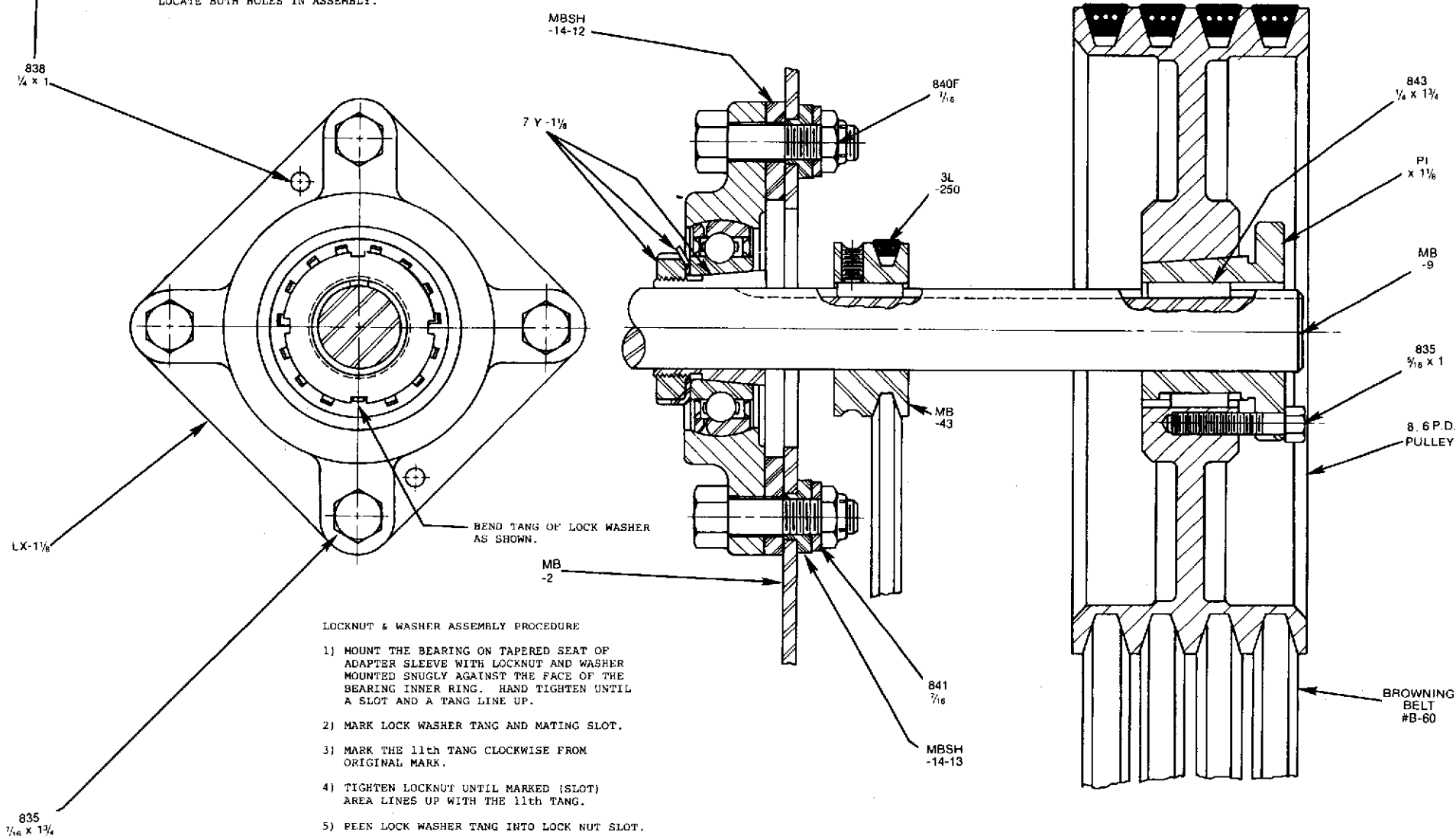


DRILL 2 HOLES AFTER ALIGNING SHAFT WITH BEARINGS ON OTHER END.

CLAMP TIGHT & DRILL WITH "D" (.246) DIA. DRILL 1" DEEP

REAM .246 DIA. HOLE IN GUARD TO .250 DIA. & DRIVE IN DOWEL PINS.

LOCATE BOTH HOLES IN ASSEMBLY.



NOTE: MB-43 PULLEY IS LOCATED APPROXIMATELY 1/4" FROM MB-2.

NOTE: TAPER SLEEVE IN BEARING MUST BE TEMPORARILY KEYED TO MB-9 SHAFT WHEN TIGHTENING LOCK NUT. REMOVE KEY AFTER ASSEMBLY.