

6:1 THREADING TABLE

		12	14	16	18	20	22	24	26	28	30	32	34	36	38	40
456	76	10 .84	9 1.15	9 1.	9 .89	8 1.2	8 1.11	8 1.02	8 .94	8 .87	8 .81	7 1.18	7 1.12	7 1.05	7 1.	7 .95
462	77	10 .85	9 1.17	9 1.02	9 .91	9 .82	8 1.13	8 1.03	8 .95	8 .88	8 .83	7 1.2	7 1.13	7 1.07	7 1.	7 .96
468	78	10 .86	9 1.18	9 1.03	9 .92	9 .83	8 1.14	8 1.04	8 .97	8 .9	8 .84	7 1.2	7 1.14	7 1.08	7 1.02	7 .97
474	79	10 .87	9 1.2	9 1.05	9 .93	9 .84	8 1.15	8 1.06	8 .98	8 .91	8 .85	7 .8	7 1.16	7 1.09	7 1.04	7 .99
480	80	10 .88	9 1.2	9 1.06	9 .94	9 .85	8 1.17	8 1.07	8 .99	8 .92	8 .86	7 .8	7 1.17	7 1.1	7 1.05	7 1.
486	81	10 .9	9 1.2	9 1.07	9 .95	9 .86	8 1.18	8 1.08	8 1.	8 .93	8 .87	7 .81	7 1.19	7 1.12	7 1.06	7 1.1
492	82	10 .91	9 1.2	9 1.09	9 .97	9 .87	8 1.2	8 1.1	8 1.01	8 .94	8 .88	7 .82	7 1.2	7 1.14	7 1.08	7 1.02
498	83	10 .92	10 .79	9 1.1	9 .98	9 .88	8 1.2	8 1.11	8 1.03	8 .95	8 .89	7 .83	7 1.2	7 1.15	7 1.09	7 1.04
504	84	10 .93	10 .8	9 1.11	9 .99	9 .89	8 1.2	8 1.13	8 1.04	8 .97	8 .9	7 .84	7 .8	7 1.16	7 1.1	7 1.05
510	85	10 .94	10 .81	9 1.13	9 1.	9 .9	8 .82	8 1.14	8 1.05	8 .98	8 .91	7 .84	7 .8	7 1.18	7 1.11	7 1.06
516	86	10 .95	10 .82	9 1.14	9 1.01	9 .91	8 .83	8 1.15	8 1.06	8 .99	8 .92	7 .86	7 .81	7 1.19	7 1.13	7 1.07
522	87	10 .96	10 .83	9 1.15	9 1.02	9 .92	8 .84	8 1.17	8 1.08	8 1.	8 .93	7 .87	7 .82	7 1.2	7 1.14	7 1.09
528	88	10 .97	10 .84	9 1.17	9 1.03	9 .93	8 .85	8 1.18	8 1.09	8 1.01	8 .94	7 .88	7 .83	7 1.2	7 1.15	7 1.1
534	89	10 .99	10 .84	9 1.18	9 1.05	9 .94	8 .86	8 1.19	8 1.1	8 1.02	8 .95	7 .89	7 .84	7 .8	7 1.17	7 1.11
540	90	10 1.	10 .85	9 1.19	9 1.06	9 .95	8 .87	8 1.2	8 1.11	8 1.03	8 .97	7 .9	7 .85	7 .8	7 1.18	7 1.12
546	91	10 1.01	10 .86	9 1.2	9 1.07	9 .96	8 .88	8 1.2	8 1.13	8 1.04	8 .98	7 .91	7 .86	7 .81	7 1.2	7 1.14
552	92	10 1.02	10 .87	9 1.2	9 1.08	9 .97	8 .89	8 1.2	8 1.14	8 1.06	8 .99	7 .93	7 .87	7 .82	7 1.2	7 1.15
558	93	10 1.03	10 .88	9 1.2	9 1.1	9 .99	8 .9	8 .82	8 1.15	8 1.07	8 1.	7 .94	7 .88	7 .83	7 1.2	7 1.16
564	94	10 1.04	10 .89	10 .78	9 1.11	9 1.	8 .9	8 .83	8 1.16	8 1.08	8 1.01	7 .95	7 .89	7 .84	7 1.2	7 1.17
570	95	10 1.05	10 .9	10 .79	9 1.12	9 1.01	8 .91	8 .84	8 1.17	8 1.09	8 1.02	7 .96	7 .90	7 .85	7 .8	7 1.18
576	96	10 1.06	10 .91	10 .8	9 1.13	9 1.02	8 .93	8 .85	8 1.19	8 1.1	8 1.03	7 .97	7 .91	7 .86	7 .81	7 1.2
582	97	10 1.07	10 .92	10 .81	9 1.14	9 1.03	8 .93	8 .86	8 1.2	8 1.11	8 1.04	7 .98	7 .92	7 .87	7 .82	7 .78
588	98	10 1.09	10 .93	10 .81	9 1.15	9 1.04	8 .94	8 .87	8 1.2	8 1.13	8 1.05	7 .99	7 .93	7 .88	7 .83	7 .79
594	99	10 1.1	10 .94	10 .82	9 1.17	9 1.05	8 .95	8 .87	8 1.2	8 1.14	8 1.06	7 1.	7 .94	7 .89	7 .84	7 .8
600	100	10 1.11	10 .95	10 .83	9 1.18	9 1.06	8 .96	8 .88	8 .82	8 1.15	8 1.07	7 1.01	7 .95	7 .89	7 .85	7 .8
606	101	10 1.12	10 .96	10 .84	9 1.19	9 1.07	8 .97	8 .89	8 .82	8 1.16	8 1.08	7 1.02	7 .95	7 .9	7 .85	7 .81