

6:1 THREADING TABLE																
		12	14	16	18	20	22	24	26	28	30	32	34	36	38	40
612	102	10 1.13	10 .97	10 .85	9 1.2	9 1.08	9 .98	9 .9	9 .83	8 1.17	8 1.1	8 1.02	8 .97	8 .91	8 .86	8 .82
618	103	10 1.14	10 .98	10 .86	9 1.2	9 1.09	9 .99	9 .91	9 .84	8 1.18	8 1.1	8 1.04	8 .97	8 .92	8 .87	8 .83
624	104	10 1.15	10 .99	10 .87	9 1.2	9 1.1	9 1.	9 .92	9 .85	8 1.2	8 1.11	8 1.05	8 .98	8 .93	8 .88	8 .84
630	105	10 1.16	10 1.	10 .87	9 1.2	9 1.12	9 1.01	9 .93	9 .86	8 1.2	8 1.13	8 1.06	8 1.	8 .94	8 .89	8 .85
636	106	10 1.17	10 1.01	10 .88	9 .78	9 1.13	9 1.02	9 .94	9 .87	8 1.2	8 1.14	8 1.07	8 1.	8 .95	8 .9	8 .85
642	107	10 1.19	10 1.02	10 .89	9 .79	9 1.13	9 1.03	9 .95	9 .87	8 1.2	8 1.15	8 1.08	8 1.01	8 .96	8 .9	8 .86
648	108	10 1.2	10 1.03	10 .9	9 .8	9 1.15	9 1.04	9 .95	9 .88	8 .82	8 1.16	8 1.09	8 1.02	8 .97	8 .91	8 .87
654	109	10 1.2	10 1.04	10 .91	9 .81	9 1.16	9 1.05	9 .96	9 .89	8 .82	8 1.17	8 1.1	8 1.03	8 .98	8 .92	8 .88
660	110	10 1.2	10 1.05	10 .92	9 .81	9 1.17	9 1.06	9 .97	9 .9	8 .83	8 1.18	8 1.11	8 1.04	8 .98	8 .93	8 .88
666	111	10 1.2	10 1.05	10 .92	9 .82	9 1.18	9 1.07	9 .98	9 .9	8 .84	8 1.19	8 1.12	8 1.05	8 .99	8 .94	8 .89
672	112	10 1.2	10 1.06	10 .93	9 .83	9 1.19	9 1.08	9 .99	9 .91	8 .85	8 1.2	8 1.13	8 1.06	8 1.	8 .95	8 .9
678	113	11 .8	10 1.07	10 .94	9 .83	9 1.2	9 1.09	9 1.	9 .92	8 .86	8 1.2	8 1.13	8 1.07	8 1.01	8 .96	8 .91
684	114	11 .8	10 1.08	10 .95	9 .84	9 1.2	9 1.1	9 1.01	9 .93	8 .86	8 1.2	8 1.15	8 1.08	8 1.02	8 .97	8 .92
690	115	11 .81	10 1.09	10 .96	9 .85	9 1.2	9 1.11	9 1.02	9 .94	8 .87	8 1.2	8 1.16	8 1.09	8 1.03	8 .97	8 .93
696	116	11 .82	10 1.1	10 .96	9 .86	9 1.2	9 1.12	9 1.03	9 .95	8 .88	8 .82	8 1.17	8 1.1	8 1.03	8 .98	8 .93
702	117	11 .82	10 1.11	10 .97	9 .86	9 .78	9 1.13	9 1.04	9 .96	8 .89	8 .83	8 1.17	8 1.11	8 1.05	8 .99	8 .94
708	118	11 .83	10 1.12	10 .98	9 .87	9 .78	9 1.14	9 1.04	9 .96	8 .89	8 .83	8 1.18	8 1.12	8 1.05	8 1.	8 .95
714	119	11 .84	10 1.13	10 .99	9 .88	9 .79	9 1.15	9 1.05	9 .97	8 .9	8 .84	8 1.19	8 1.13	8 1.06	8 1.01	8 .96
720	120	11 .85	10 1.14	10 1.	9 .89	9 .8	9 1.16	9 1.06	9 .98	8 .91	8 .85	8 1.2	8 1.13	8 1.07	8 1.02	8 .97
726	121	11 .85	10 1.15	10 1.01	9 .89	9 .8	9 1.17	9 1.07	9 .99	8 .92	8 .86	8 1.2	8 1.14	8 1.08	8 1.02	8 .97
732	122	11 .86	10 1.16	10 1.01	9 .9	9 .81	9 1.18	9 1.08	9 1.	8 .92	8 .86	8 1.2	8 1.15	8 1.09	8 1.03	8 .98
738	123	11 .87	10 1.17	10 1.02	9 .91	9 .82	9 1.19	9 1.09	9 1.	8 .93	8 .87	8 .82	8 1.16	8 1.1	8 1.04	8 .99
744	124	11 .87	10 1.18	10 1.03	9 .92	9 .82	9 1.2	9 1.1	9 1.01	8 .94	8 .88	8 .82	8 1.17	8 1.11	8 1.05	8 1.
750	125	11 .88	10 1.19	10 1.04	9 .92	9 .83	9 1.2	9 1.11	9 1.02	8 .95	8 .88	8 .83	8 1.18	8 1.12	8 1.06	8 1.01
756	126	11 .89	10 1.2	10 1.05	9 .93	9 .84	9 1.2	9 1.12	9 1.03	8 .95	8 .89	8 .83	8 1.19	8 1.13	8 1.07	8 1.02
762	127	11 .89	10 1.2	10 1.06	9 .94	9 .84	9 1.2	9 1.12	9 1.04	8 .96	8 .9	8 .84	8 1.2	8 1.14	8 1.08	8 1.03