

6:1 THREADING CAMS (Formerly Steel)							
CAM #	RISE		100ths	DROP		100ths	PART #
	INCH	MM		INCH	MM		
1	.118	2.9972	0-32.5	.137	3.3798	32.5-50	5-C-118
2	.200	5.0800	0-32.5	.232	5.8928	32.5-50	5-C-98
3	.317	8.0518	0-32.5	.366	9.2964	32-5-50	5-C-100
4	.452	11.4808	0-32.5	.540	13.7160	32.5-50	5-C-102
5	.715	18.1610	0-32.5	.825	20.9550	32.5-50	5-C-104
6	1.140	28.9560	0-32.5	1.320	33.5280	32.5-50	5-C-106
7	1.740	44.1960	0-32.5	2.100	53.3400	32.5-50	5-C-108
8	2.000	50.8000	8.5-32.5	2.000	50.8000	32.5-43.25	5-C-110
9	2.000	50.8000	16.5-32.5	2.000	50.8000	32.5-39.5	5-C-112
10	2.000	50.8000	22.5-32.5	2.000	50.8000	32.5-37	5-C-114
11	2.000	50.8000	27-32.5	2.000	50.8000	32.5-35.25	5-C-116

2:1 THREADING CAMS (Formerly Brass)							
CAM #	RISE		100ths	DROP		100ths	PART #
	INCH	MM		INCH	MM		
1	.238	6.0452	0-25	.276	7.0104	25-50	5-C-82
2	.389	9.8806	0-25	.450	11.4300	25-50	5-C-84
3	.560	14.2240	0-25	.657	16.6878	25-50	5-C-86
4	.675	17.1450	0-25	.782	19.8628	25-50	5-C-88
5	1.095	27.8130	0-25	1.265	32.1310	25-50	5-C-90
6	1.525	38.735	0-25	1.770	44.9580	25-50	5-C-92
7	2.000	50.8000	5-25	2.000	50.8000	25-42.5	5-C-94
8	2.000	50.8000	12-25	2.000	50.8000	25-37	5-C-80