6:1 THREADING TABLE

		12	14	16	18	20	22	24	26	28	30	32	34	36	38	40
300	50	9 .88	8 1.15	8 1.	8 .89	8 .8	7 1.13	7 1.04	7 .96	7 .89	7 .83	6 1.2	6 1.13	6 1.06	6 1.01	6 .96
306	51	9 .9	8 1.17	8 1.02	8 .91	8 .82	7 1.16	7 1.06	7 .98	7 .91	7 .85	6 1.2	6 1.15	6 1.09	6 1.03	6 .98
312	52	9 .92	8 1.2	8 1.05	8 .93	8 .83	7 1.18	7 1.08	7 1.	7 .93	7 .87	7 .81	6 1.17	6 1.1	6 1.05	6 1.
318	53	9 .94	8 1.2	8 1.07	8 .95	8 .85	7 1.2	7 1.1	7 1.02	7 .95	7 .89	7 .83	6 1.2	6 1.13	6 1.07	6 1.02
324	54	9 .96	9 .82	8 1.09	8 .97	8 .87	7 1.2	7 1.12	7 1.04	7 .97	7 .9	7 .84	6 1.2	6 1.15	6 1.09	6 1.04
330	55	9 .97	9 .83	8 1.11	8 .98	8 .89	8 .8	7 1.14	7 1.06	7 .98	7 .92	7 .86	7 .81	6 1.17	6 1.11	6 1.06
336	56	9 .99	9 .85	8 1.13	8 1.	8 .9	8 .82	7 1.16	7 1.08	7 1.	7 .93	7 .87	7 .82	6 1.2	6 1.13	6 1.08
342	57	9 1.01	9 .86	8 1.15	8 1.02	8 .92	8 .83	7 1.18	7 1.1	7 1.02	7 .95	7 .89	7 .84	6 1.2	6 1.5	6 1.1
348	58	9 1.02	9 .88	8 1.16	8 1.04	8 .93	8 .85	7 1.2	7 1.11	7 1.03	7 .96	7 .9	7 .85	7 .80	6 1.17	6 1.11
354	59	9 1.04	9 .9	8 1.19	8 1.05	8 .95	8 .86	7 1.2	7 1.13	7 1.05	7 .98	7 .92	7 .87	7 .82	6 1.19	6 1.13
360	60	9 1.06	9 .91	8 1.2	8 1.07	8 .97	8 .88	8 .8	7 1.15	7 1.07	7 1.	7 .94	7 .88	7 .83	6 1.2	6 1.15
366	61	9 1.08	9 .92	8 1.2	8 1.09	8 .98	8 .89	8 .8	7 1.17	7 1.09	7 1.02	7 .95	7 .9	7 .85	6 1.2	6 1.17
372	62	9 1.1	9 .94	9 .82	8 1.11	8 1.	8 .91	8 .83	7 1.19	7 1.1	7 1.03	7 .97	7 .91	7 .86	7 .81	6 1.19
378	63	9 1.11	9 .95	9 .84	8 1.13	8 1.01	8 .92	8 .84	7 1.2	7 1.12	7 1.05	7 .98	7 .93	7 .87	7 .83	7 .79
384	64	9 1.13	9 .97	9 .85	8 1.14	8 1.03	8 .94	8 .86	7 1.2	7 1.14	7 1.06	7 1.	7 .94	7 .89	7 .84	7 .8
390	65	9 1.15	9 .98	9 .86	8 1.16	8 1.04	8 .95	8 .87	8 .8	7 1.16	7 1.08	7 1.1	7 .95	7 .9	7 .85	7 .81
396	66	9 1.17	9 1.	9 .87	8 1.18	8 1.06	8 .97	8 .89	8 .82	7 1.17	7 1.1	7 1.03	7 .97	7 .91	7 .87	7 .82
402	67	9 1.18	9 1.02	9 .89	8 1.2	8 1.08	8 .98	8 .9	8 .83	7 1.19	7 1.11	7 1.05	7 .98	7 .93	7 .88	7 .83
408	68	9 1.2	9 1.03	9 .9	8 1.2	8 1.09	8 1.	8 .91	8 .84	7 1.2	7 1.13	7 1.06	7 1.	7 .94	7 .89	7 .85
414	69	9 1.2	9 1.05	9 .91	8 1.2	8 1.11	8 1.01	8 .93	8 .85	8 .79	7 1.15	7 1.07	7 1.	7 .96	7 .91	7 .86
420	70	9 1.2	9 1.06	9 .93	9 .83	8 1.13	8 1.02	8 .94	8 .87	8 .8	7 1.17	7 1.09	7 1.03	7 .97	7 .92	7 .87
426	71	10 .79	9 1.07	9 .94	9 .84	8 1.14	8 1.04	8 .95	8 .88	8 .82	7 1.18	7 1.1	7 1.04	7 .98	7 .93	7 .89
432	72	10 .8	9 1.09	9 .95	9 .85	8 1.16	8 1.06	8 .97	8 .89	8 .83	7 1.2	7 1.12	7 1.06	7 1.	7 .95	7 .9
438	73	10 .81	9 1.1	9 .97	9 .86	8 1.17	8 1.07	8 .98	8 .9	8 .84	7 1.2	7 1.14	7 1.07	7 1.	7 .96	7 .91
444	74	10 .82	9 1.12	9 .98	9 .87	8 1.19	8 1.08	8 .99	8 .92	8 .85	7 1.2	7 1.15	7 1.08	7 1.02	7 .97	7 .92
450	75	10 .83	9 1.13	9 .99	9 .88	8 1.2	8 1.1	8 1.	8 .93	8 .86	8 .8	7 1.17	7 1.1	7 1.04	7 .99	7 .93