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Clutch	25-39	385 15	451 18	524 21	577 23	647 26	692 28	739	789 32	865 35	897 36	956 38	1017
de-Threading Change Gear	24-40	360	422 47	491 54	09 0†5	29 909	648 72	692 77	739 82	810 90	840 93	895 99	952 106
	23-41	337 [.] 63	395 74	459 86	505 95	566 107	606 114	64.7 122	691 130	757 143	785 148	836 158	890 168
High Si reading	21-42	300 100	352	409 136	450 150	505 168	540 180	577 192	616 205	675 225	700 233	746 248	794 264
Using I	20-44	273 127	320 149	372 173	409 191	459 214	491 229	524 245	560 261	614 286	636 297	678 316	721 337
	36-28	386 14	452 17	526 19	579 21	649 24	694 26	742 27	792 29	868 32	900 33	959 35	1020 38
	35-29	362 38	425 44	493 52	543 57	ħ9 609	652 68	696 73	743 78	815 85	845 88	#6 006	958 100
١.	34-30	340 60	399 70	463 82	510 90	572 101	612 108	654 115	698 123	765 135	793 140	845 149	899 159
ng Clut	H	319 81	374 95	435 110	479 121	537 136	575 145	614	655 166	719	745 188	794 200	845 213
Threadi hange G	32-32	300 100	352 117	409 136	450 150	505 168	540 180	577 192	616 205	675 225	700	746 248	794 264
	31-33	282 118	330 139	384 161	423 177	474 199.	507 213	542 227	578 243	634 266	657 276	700 294	745 313
Low	<u> </u>		310 159	361 184	397 203	445 228	476 244	509 260	543 278	596 304	617 316	658 336	700 358
Usin	29-35	249 151	291 178	339 206	373 227	418 255	447 273	492 277	510 311	559 341	580 353	618 376	657 401
	36	233 167	274 195	318 227	350 250	393 280	420 300	461 307	479 342	525 375	544 389	580 414	617 441
0 O		16-48	18-46	20-44	21-42	23-41	24-40	25–39	26-38	27-36	28-36	29-35	30-34
<u></u>	<u>. </u>	00ħ	6911	545	009	673	720	692	821	006	933	ħ66	1058
	Spindle Using Low Side Of Threading Clutch Change Threading Change Gears	Using Low Side Of Threading Clutch Threading Change Gears Threading Change Gears Threading Change Gears Threading Change Gears Threading Change Gear Threading Change Gear	Spindle Using Low Side Of Threading Clutch Change Gears Threading Change Gears 33-31 34-30 35-29 36-28 20-44 21-42 23-41 24-40 16-48 233 249 265 282 300 319 340 362 386 273 300 337 360 16-48 167 151 118 100 81 60 38 14 127 100 63 40	Spindle Change Cears Threading Change Chan	Spindle Change	Spindle Change Cears Threading Change Cears 16-48 28-36 20-35 30-34 31-33 32-32 33-31 34-30 35-29 36-28 20-44 21-42 23-41 24-40 16-48 233 249 265 282 300 319 340 362 386 273 300 337 360 18-46 274 291 310 81 60 38 14 127 100 63 40 18-46 274 291 330 352 374 399 425 452 320 352 395 422 18-46 195 178 161 186 463 526 372 409 459 491 20-44 318 469 435	Spindle Change Gears Using Low Side Of Threading Change Gears Threading Change Gears Threading Change Gears Threading Change Change Change Gears Threading Change Change Gears Threading Change Change Gears Threading Change Chang	Spindle Change Threading Clutch Change Cears Threading Clutch Threading Change Cears Threading Change Chang	Spindle Change Cears Using Low Side Of Threading Clutch Change Cears Threading Clutch Change Cears Threading Clutch Cears 28-36 Using Low Side Of Threading Clutch Cears 28-36 29-35 33-31 34-30 35-29 36-34 124-40 16-48 233 249 265 282 300 319 340 36-28 36-28 37-41 24-40 16-48 233 249 265 282 300 319 340 36-28 36-28 37-41 24-40 16-48 233 36-1 38-4 399 425 38-6 40-7 <	Spindle Cears Threading Clutch Change Cears Threading Clutch Cears Threading Change Gears Cears Threading Change Gears 16-48 28-36 29-35 30-34 31-33 32-32 33-31 34-30 35-29 36-28 20-44 21-42 23-41 24-40 16-48 23 24-9 265 282 300 319 340 36-28 20-44 21-42 21-42 21-40 16-48 157 151 135 182 30 319 340 36-28 38-2 36-28 38-3 36-28 36-2	Spindle Using Low Side Of Threading Clutch Change Change Chars Threading Change Gears 1 (1) (1) (1) (1) (1) (1) (1) (1) (1) (1	Spindle Findle Change Threading Change Gears Change Findle Change Findle Change Cears Threading Change Gears Change Cap-35 30-34 31-33 32-32 33-33 34-20 36-28 20-44 21-42 23-41 24-40 16-48 233 249 265 282 300 319 340 36-28 36-41 21-42 23-41 24-40 16-48 233 249 265 282 300 319 340 36-28 36-41 37-41 340 36-28 36-41 37-41 29-41 360 38-2 462 38-2 36-3 39-3 46-3 36-41 37-41 36-6 38-7 37-8 46-3 46-3 46-3 46-3 46-3 46-3 46-3 46-3 46-3 46-3 46-3 46-3 46-3 46-3 46-3 46-3 46-	Spindle Fige of Threading Clutch Spindle Change Cears Threading Change Gears Tricading Change Gears 16-48 233 30-34 31-33 33-33 31-33 33-33 36-28 20-44 21-42 23-41 24-40 18-46 233 310 319 340 382 386 373 300 425 20-44 214 135 118 109 435 463 452 320 422 33-4 409 425 463 463 462 473 463 463 463 463 463 463 463 463 463 463 463 463 463 463 463

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