

data_fusion

November 17, 2021

1 Data fusion experiment

1.1 Setup

```
[1]: # Scikit-Learn 0.20 is required
import sklearn
assert sklearn.__version__ >= "0.20"

# Common imports
import numpy as np
import os

import pandas as pd
import open3d as o3d
import numpy as np
import math

# to make this notebook's output stable across runs
np.random.seed(42)

# To plot pretty figures
%matplotlib inline
# %matplotlib auto
import matplotlib as mpl
import matplotlib.pyplot as plt
mpl.rc('axes', labelsiz=14)
mpl.rc('xtick', labelsiz=12)
mpl.rc('ytick', labelsiz=12)

from pandas import DataFrame
# For plotting
import plotly.io as pio
import plotly.graph_objects as go
```

```

# Where to save the figures
import pandas
from pandas import DataFrame

# For plotting
import plotly.io as pio
import plotly.graph_objects as go

import numpy as np
PROJECT_ROOT_DIR = "."
IMAGES_PATH = os.path.join(PROJECT_ROOT_DIR, "images")
DATA_PATH = os.path.join(PROJECT_ROOT_DIR, "data")
Trial_data_path = os.path.join(DATA_PATH, "experiment_trail_data")
os.makedirs(IMAGES_PATH, exist_ok=True)

```

1.2 Load raw data

```

[2]: meltpool_geometry_file = os.path.join(Trial_data_path, "geometry.csv")
position_file = os.path.join(Trial_data_path, "position.csv")
velocity_file = os.path.join(Trial_data_path, "velocity.csv")

# pointsSegDF = pandas.read_csv(PCLFile_seg, sep=' ', names=('x', 'y', 'z'),
    ↳ skiprows=[i for i in range(0,11)])
data_meltpool = pd.read_csv(meltpool_geometry_file, sep=",", header=None,
    ↳ skiprows=1)
data_position = pd.read_csv(position_file, sep=",", header=None, skiprows=1)
data_velocity = pd.read_csv(velocity_file, sep=",", header=None, skiprows=1)

data_meltpool.columns = ["time", "stamps", "major_axis", "minor_axis",
    ↳ "orientation", "x", "y", "minor_axis_average"]
data_meltpool.head()

```

```

[2]:
      time      stamps  major_axis  minor_axis  orientation \
0  1.620046e+18  1.620046e+18    75.940765     9.707503     1.278871
1  1.620046e+18  1.620046e+18    74.889854     9.638904     1.285647
2  1.620046e+18  1.620046e+18    65.562218     9.731025     1.285165
3  1.620046e+18  1.620046e+18    79.430443     9.566442     1.284775
4  1.620046e+18  1.620046e+18    50.400818     9.927440     1.241938

      x      y  minor_axis_average
0  313.863678  187.663574         2.517748
1  314.410522  189.504410         2.517748
2  315.190430  191.549301         2.517748

```

```
3 313.929382 187.706131 2.517748
4 316.259277 196.590469 2.517748
```

```
[3]: data_velocity.columns = ["time", "stamp", "speed", "vx", "vy", "vz"]
data_velocity.head()
```

```
[3]:
```

	time	stamp	speed	vx	vy	vz
0	1.620046e+18	1.620046e+18	0.0	0.000000	0.0	0.0
1	1.620046e+18	1.620046e+18	0.0	0.000001	0.0	0.0
2	1.620046e+18	1.620046e+18	0.0	0.000000	0.0	0.0
3	1.620046e+18	1.620046e+18	0.0	0.000000	0.0	0.0
4	1.620046e+18	1.620046e+18	0.0	0.000000	0.0	0.0

```
[4]: data_position.columns = ["time", "stamp", "x", "y", "z"]
data_position.head()
```

```
[4]:
```

	time	stamp	x	y	z
0	1.620046e+18	1.620046e+18	-1.320345	0.247014	0.664305
1	1.620046e+18	1.620046e+18	-1.320344	0.247014	0.664305
2	1.620046e+18	1.620046e+18	-1.320344	0.247014	0.664305
3	1.620046e+18	1.620046e+18	-1.320345	0.247014	0.664305
4	1.620046e+18	1.620046e+18	-1.320344	0.247014	0.664305

1.3 Data visualization

```
[5]: # Visualizing 5-D mix data using bubble charts
# leveraging the concepts of hue, size and depth
'''
fig = plt.figure(figsize=(14, 10))
ax = fig.add_subplot(111, projection='3d')
t = fig.suptitle('Multi-dimensional data visualization', fontsize=14)

xs = list(data_position['x'])
ys = list(data_position['y'])
zs = list(data_position['z'])
data_points = [(x, y, z) for x, y, z in zip(xs, ys, zs)]

ss = list(data_meltpool['minor_axis'])
colors = [list(data_velocity['speed'])]

for data, color, size in zip(data_points, colors, ss):
    x, y, z = data
    ax.scatter(x, y, z, alpha=0.4, c=color, edgecolors='none', s=size)
```

```
ax.set_xlabel('x')
ax.set_ylabel('y')
ax.set_zlabel('z')
'''
```

```
[5]: "\nfig = plt.figure(figsize=(14, 10))\nax = fig.add_subplot(111,  
projection='3d')\nnt = fig.suptitle('Multi-dimensional data visualization',  
fontsize=14)\n\nnx = list(data_position['x'])\nnys = list(data_position['y'])\nnzs  
= list(data_position['z'])\ndata_points = [(x, y, z) for x, y, z in zip(xs, ys,  
zs)]\n\nnss = list(data_meltpool['minor_axis'])\nncolors =  
[list(data_velocity['speed'])]\n\nfor data, color, size in zip(data_points,  
colors, ss):\n    x, y, z = data\n    ax.scatter(x, y, z, alpha=0.4, c=color,  
edgecolors='none', s=size)\n\n\n\nax.set_xlabel('x')\nax.set_ylabel('y')\nax.set_zlabel('z')
```

```
[23]: fig = go.Figure()

# Plot points, using distance FROM plane as color scale
fig.add_trace(go.Scatter3d(x = data_position['x'],
                           y = data_position['y'],
                           z = data_position['z'],
                           mode='markers',
                           marker=dict(size=data_meltpool['minor_axis']/5,
                                         color=data_velocity['speed']
                                         ↪[data_velocity['speed'] > 0.0001], #data_meltpool['minor_axis']/5 or
                                         ↪data_velocity['speed']
                                         colorscale='oranges', # other colorscale
                                         ↪options: agsunset
                                         cmin = 0, # minimum color value, ---
                                         ↪data_velocity['speed'].min() ### need some adjustment here
                                         cmax = 0.006, # maximum color value
                                         showscale=True)
                           )
    )

fig.update_layout(scene = dict(xaxis = dict(nticks=6, range=[data_position['x'].
    ↪min(), data_position['x'].max()]),
                              yaxis = dict(nticks=6, range=[data_position['y'].
    ↪min(), data_position['y'].max()]),
                              zaxis = dict(nticks=3, range=[data_position['z'].
    ↪min(), data_position['z'].max()]),
                              aspectmode = 'data' # preserve the proportion
    ↪of actual axes data
                              )
    )
```

```
# Use the offline mode of plotly:  
pio.write_html(fig, file="data_visualization.html", auto_open=True)
```

```
[ ]:
```