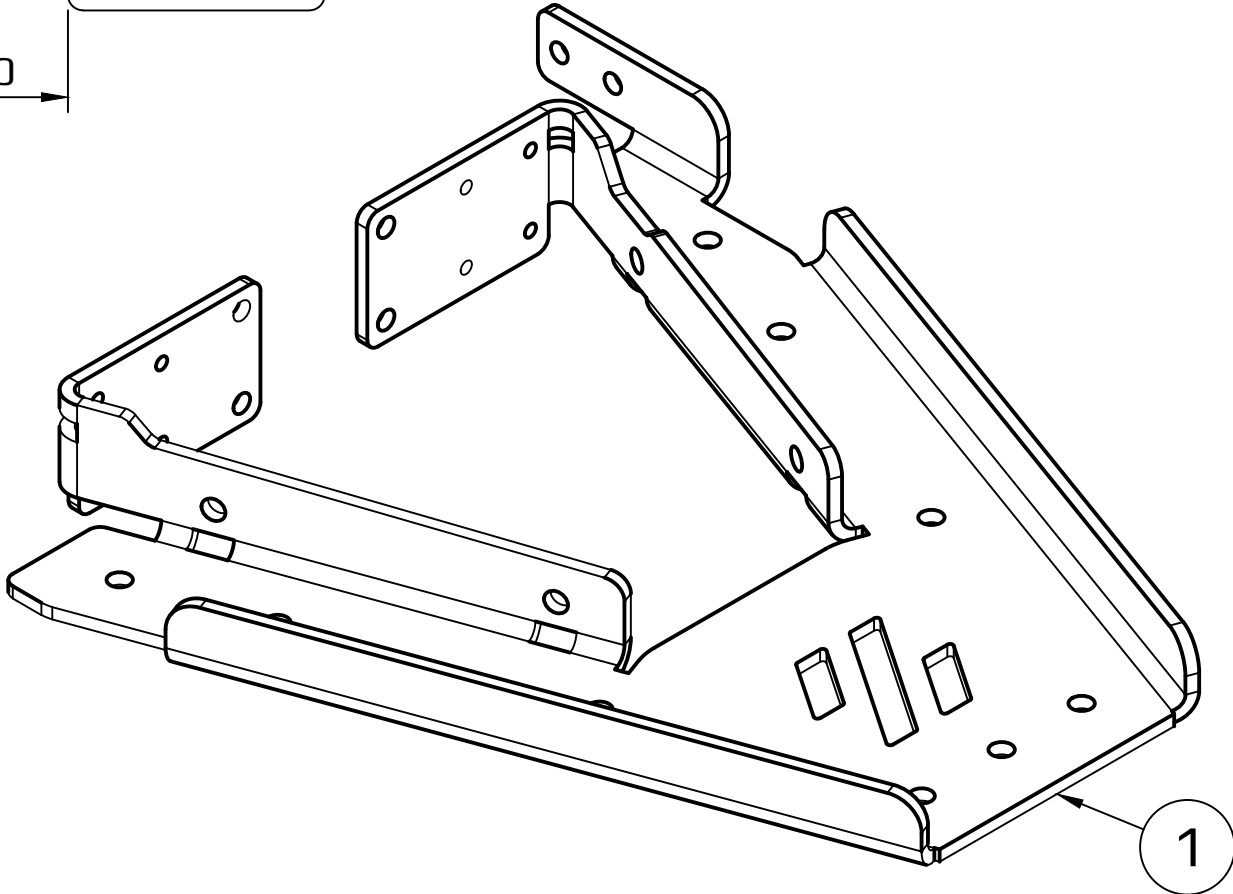
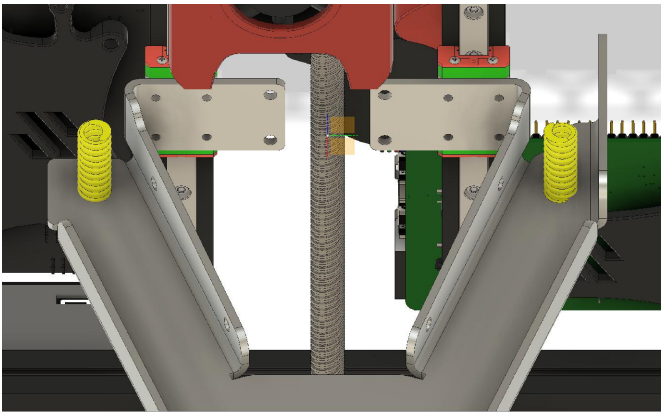
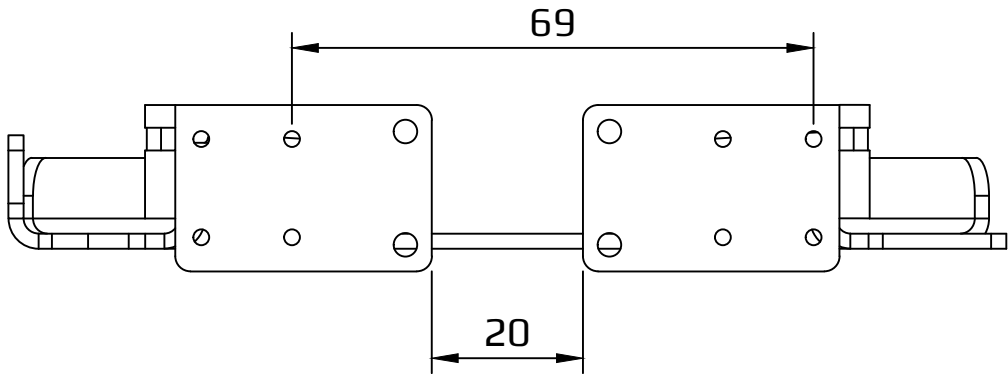


Bend Table			
ID	Direction	Angle	Radius
1	Down	90	2
2	Down	90	2
3	Down	90	2
4	Down	90	2
5	Down	90	2
6	Up	110	2
7	Up	110	2

The alignment of the back bends is critical as they are mounted to linear rails - both need to be on the same plane and parallel with precise distance of the 2mm holes to ensure that the carriages don't bind



Parts List				
Item	Qty	Part Number	Description	Material
1	1	V0_sheet_metal _bed_v2	Voron 0 bed holder	Aluminum
Dept.		Technical reference	Created by Christoph Müller 6/27/2021	Approved by
			Document type	Document status
			Title Voron 0 bed mount sheet metal version	DWG No.
			Rev.	Date of issue
			Sheet 1/1	