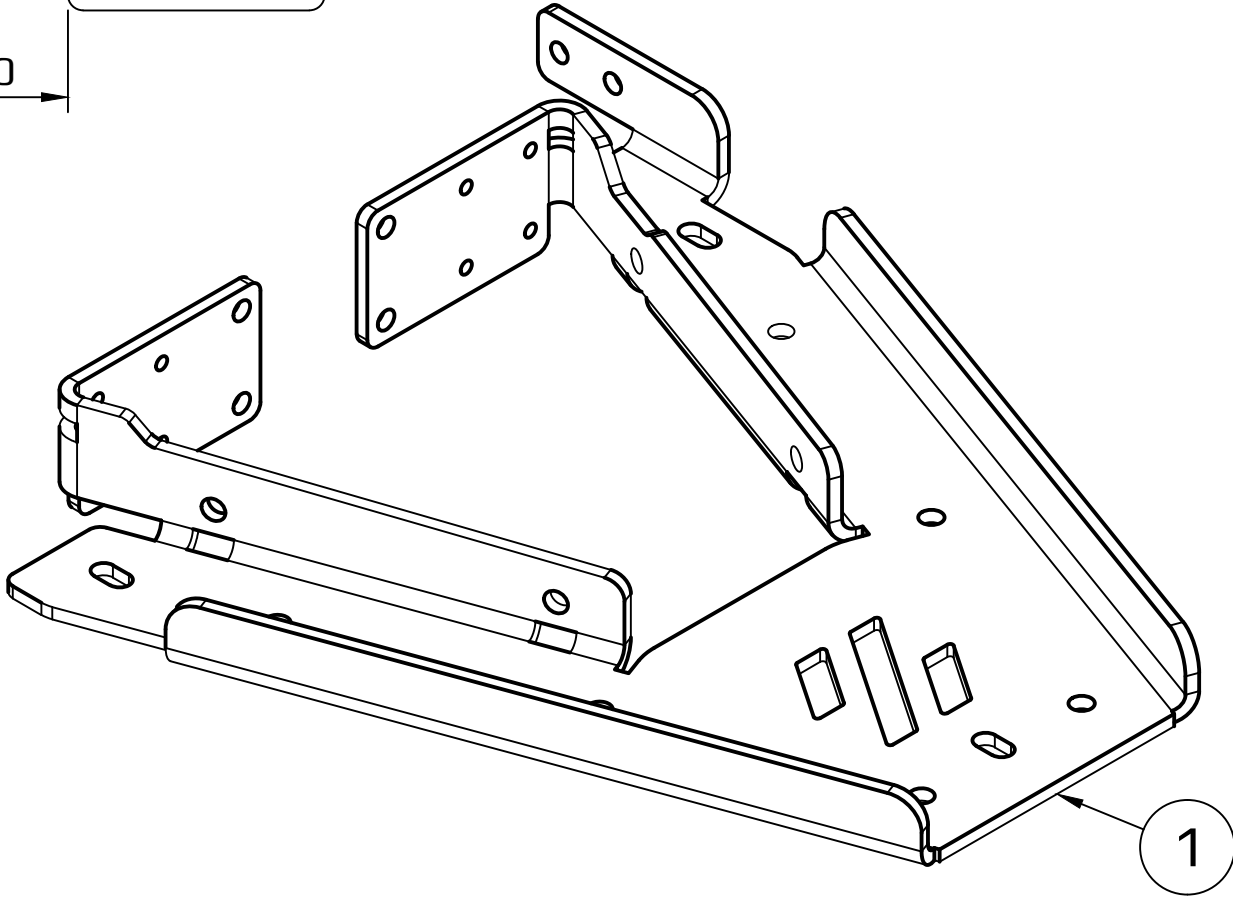
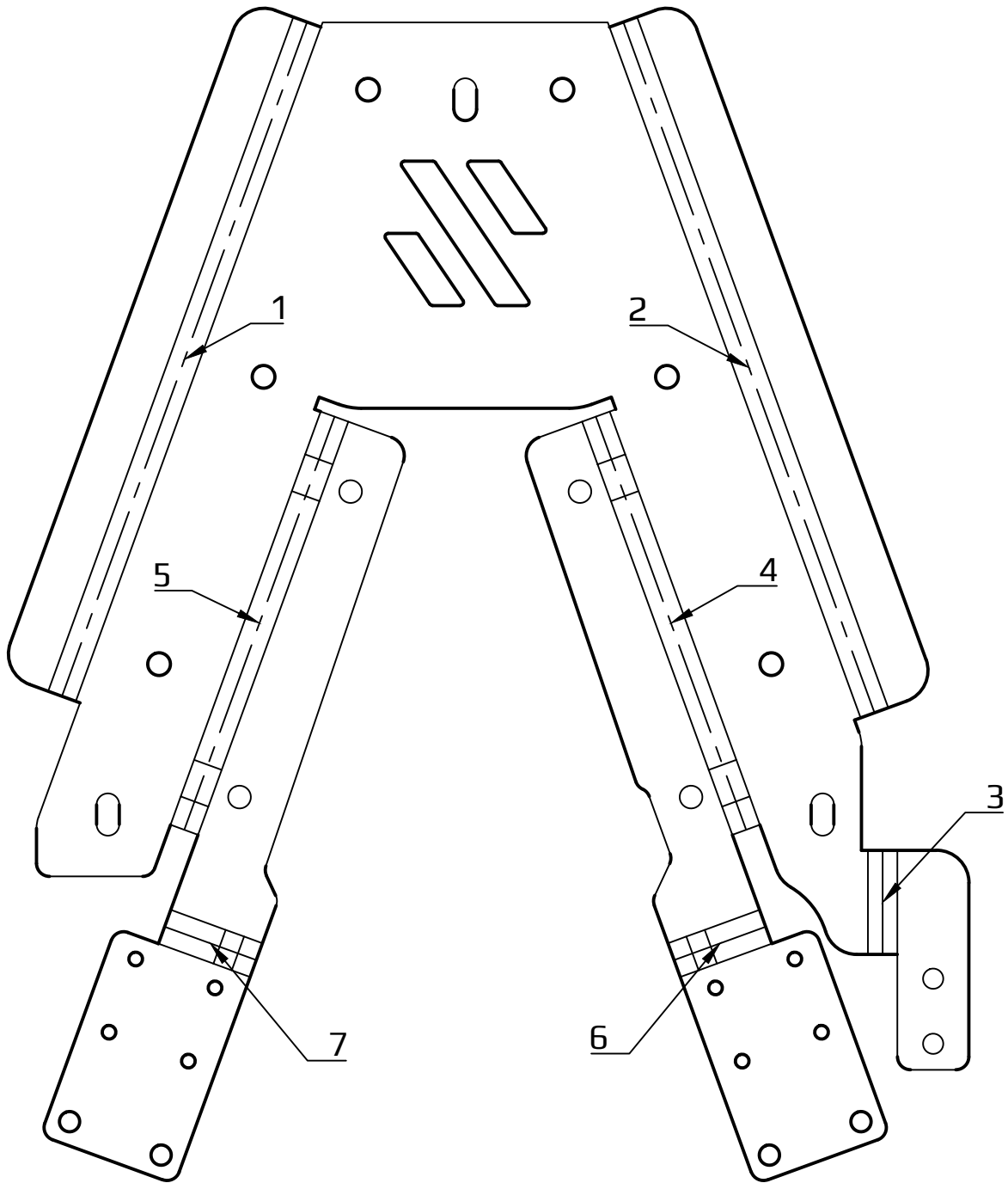
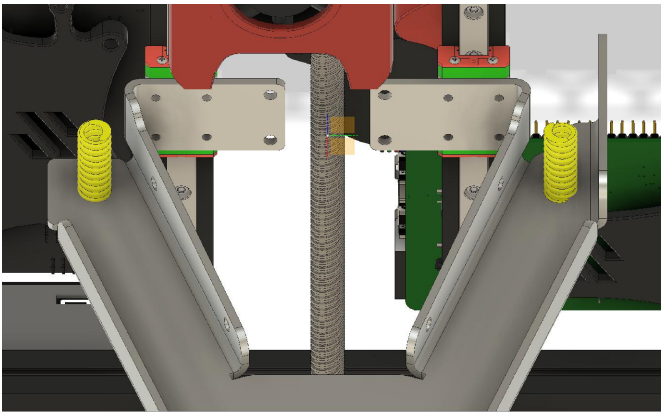
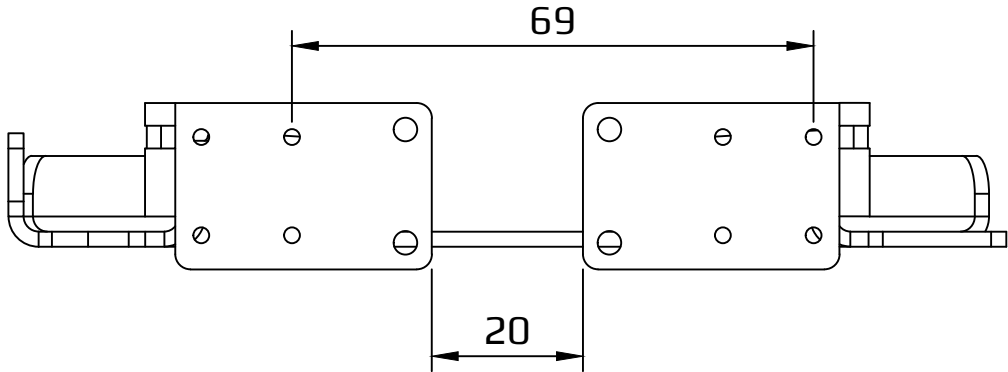


| Bend Table | | | |
|------------|-----------|-------|--------|
| ID | Direction | Angle | Radius |
| 1 | Down | 90 | 2 |
| 2 | Down | 90 | 2 |
| 3 | Down | 90 | 2 |
| 4 | Down | 90 | 2 |
| 5 | Down | 90 | 2 |
| 6 | Up | 110 | 2 |
| 7 | Up | 110 | 2 |

The alignment of the back bends is critical as they are mounted to linear rails - both need to be on the same plane and parallel with precise distance of the 2mm holes to ensure that the carriages don't bind



| Parts List | | | | |
|------------|-----|---------------------------|---|-----------------|
| Item | Qty | Part Number | Description | Material |
| 1 | 1 | V0_sheet_metal _bed_v2 | Voron 0 bed holder | Aluminum |
| Dept. | | Technical reference | Created by Christoph Müller 6/27/2021 | Approved by |
| | | | Document type | Document status |
| | | | Title Voron 0 bed mount sheet metal version | DWG No. |
| | | | Rev. | Date of issue |
| | | | | Sheet 1/1 |