Step#	Image	Description
1		Attach the servo to the servo block using the screws included with the servo. Attach the servo adapter to the servo horn of the servo using epoxy glue.
2		Attach the camera plate to the servo adapter using the screws included with the metal servo wheel.
3		Assemble the axle block by aligning the camera plate within the slot of the block and pressing an aluminium spacer and servo wheel into the axle block. Use the M2.5 x 25mm screw to secure all the components.

Step#	Image	Description
4		Attach the assembly to the base plate using four M2.5x25mm screws and nuts. Pass the screws from the bottom of the gimbal plate.
5		Attach the Matrice plate to the assembly using shock absorbers through the larger holes. Use the included retainer pins or zipties to keep the plates from separating.

