

Nextel AF-14	0.356 mm
Pyrogel 6650	6.350 mm
Kapton	0.025 mm
Kapton	0.025 mm

Lay-up 1

Nextel BF-20	0.508 mm
Pyrogel 6650	6.350 mm
Kapton	0.025 mm
Kapton	0.025 mm

Lay-up 2

Nextel BF-20	0.508 mm
Nextel BF-20	0.508 mm
Pyrogel 3350	2.997 mm
Pyrogel 3350	2.997 mm
Kapton	0.013 mm
Kapton	0.013 mm

Lay-up 3

Nicalon	0.508 mm
Nicalon	0.508 mm
Pyrogel 3350	2.997 mm
Pyrogel 3350	2.997 mm
Kapton	0.013 mm
Kapton	0.013 mm

Lay-up 4