



Tap Guide			
Screw Size	Pitch	Drill Size	Closed American Drill
M3	0.6	2.4	41
M8	1.25	6.8	H

Dept.	Technical reference	Created by Cameron Chaney 12/20/23	Approved by		
All dimensions are in mm unless specified otherwise. Material: 1/4" 5052 or 6061 Aluminum		Document type TAP GUIDE	Document status		
		Title Handheld CNC Router Base Plate	DWG No.		
			Rev. 01	Date of issue 10/29/24	Sheet 1/1