



NOTE: Edge chamfers/deburring and countersinks only needs to be done on one side of the plate (the bottom side).

NOTE: Ø6.8 and Ø11 countersinks need to be deep enough to provide clearance for M3 and M5 flathead screw heads, respectively. When inserted, the heads should not extend above the surface.

Dept.	Technical reference	Created by Cameron Chaney 7/24/25	Approved by	
All dimensions are in mm unless specified otherwise. Material: 6mm (alt. 1/4") 5052 or 6061 Aluminum		Document type	Document status	
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