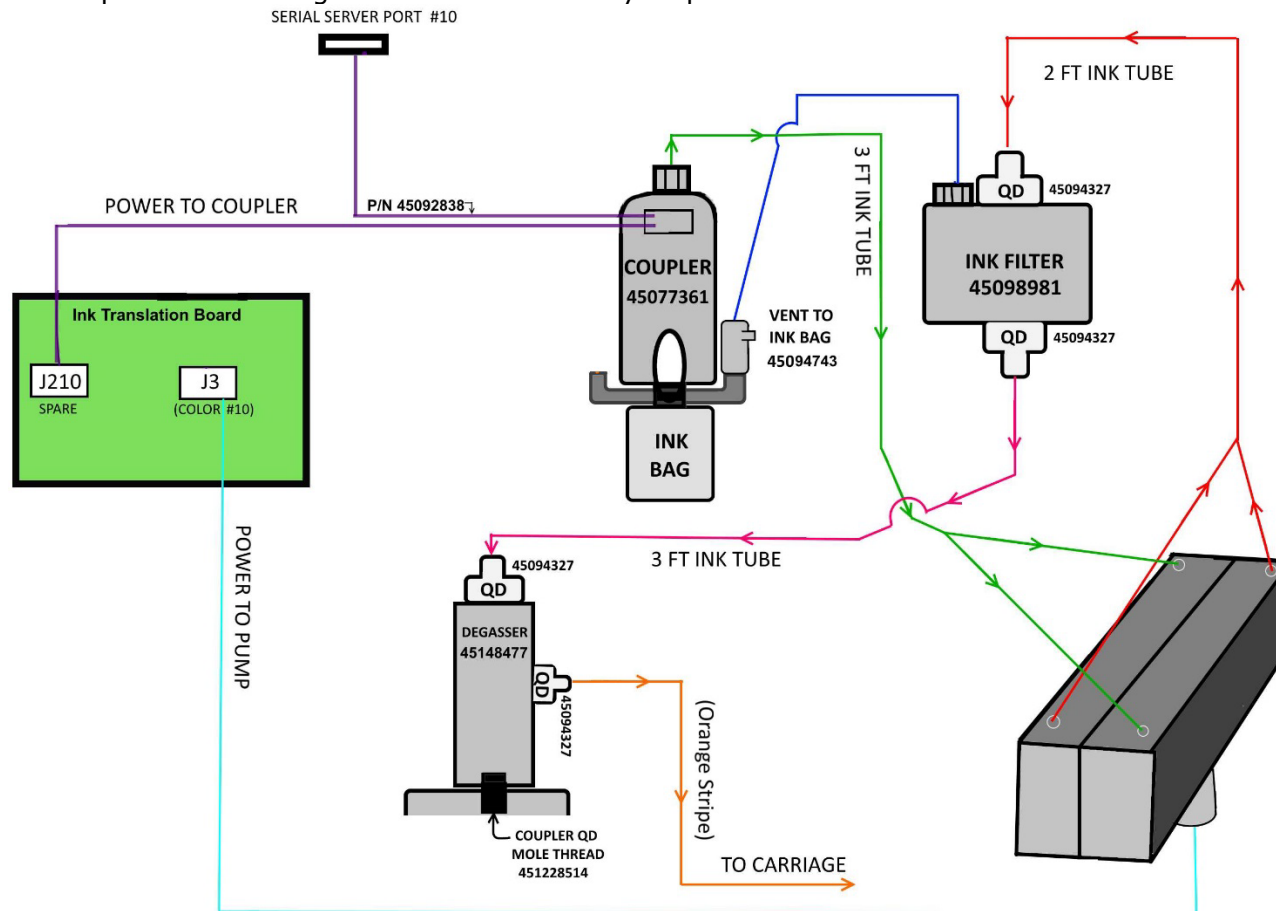


6.0 Plumb the Clear Ink

- Plumb the clear ink channel as per [Drawing 1](#), below. Take the time to organize all plumbing to be neat and serviceable. Leave enough slack in the coupler's wiring to place the ink bag on the floor in front of the ink cabinet. Also, route the pump wires and the coupler wires through the conduit as neatly as possible.

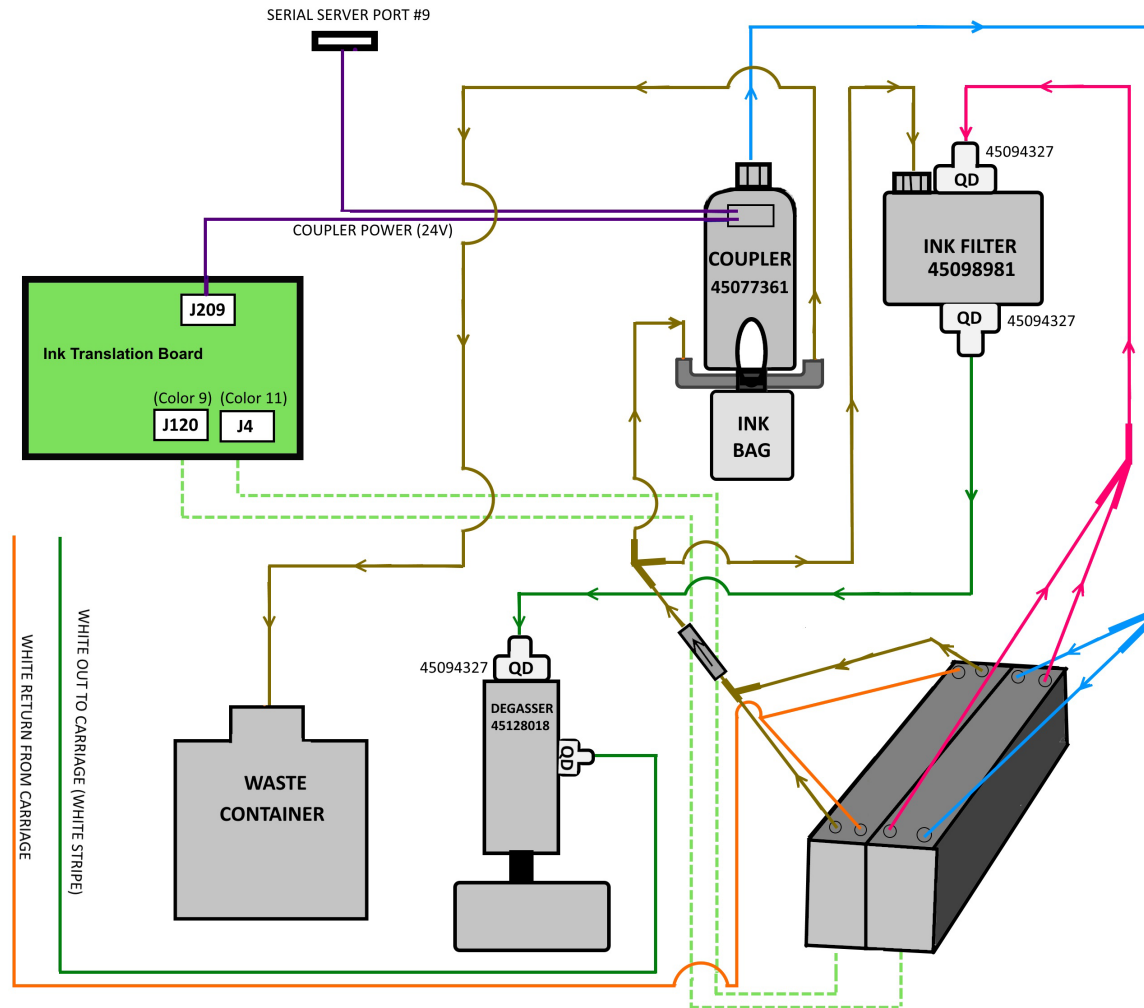


Drawing 1: Clear Ink Channel Plumbing

- Run the clear serial cable to port 10 on the serial server.
- Run the clear ink pump power cable to the connector J3/Color 10 on the ink translation board.
- J201 to J214 are all suitable connectors for power to the coupler, in case you encounter unconventional wiring.

7.0 White Ink Plumbing

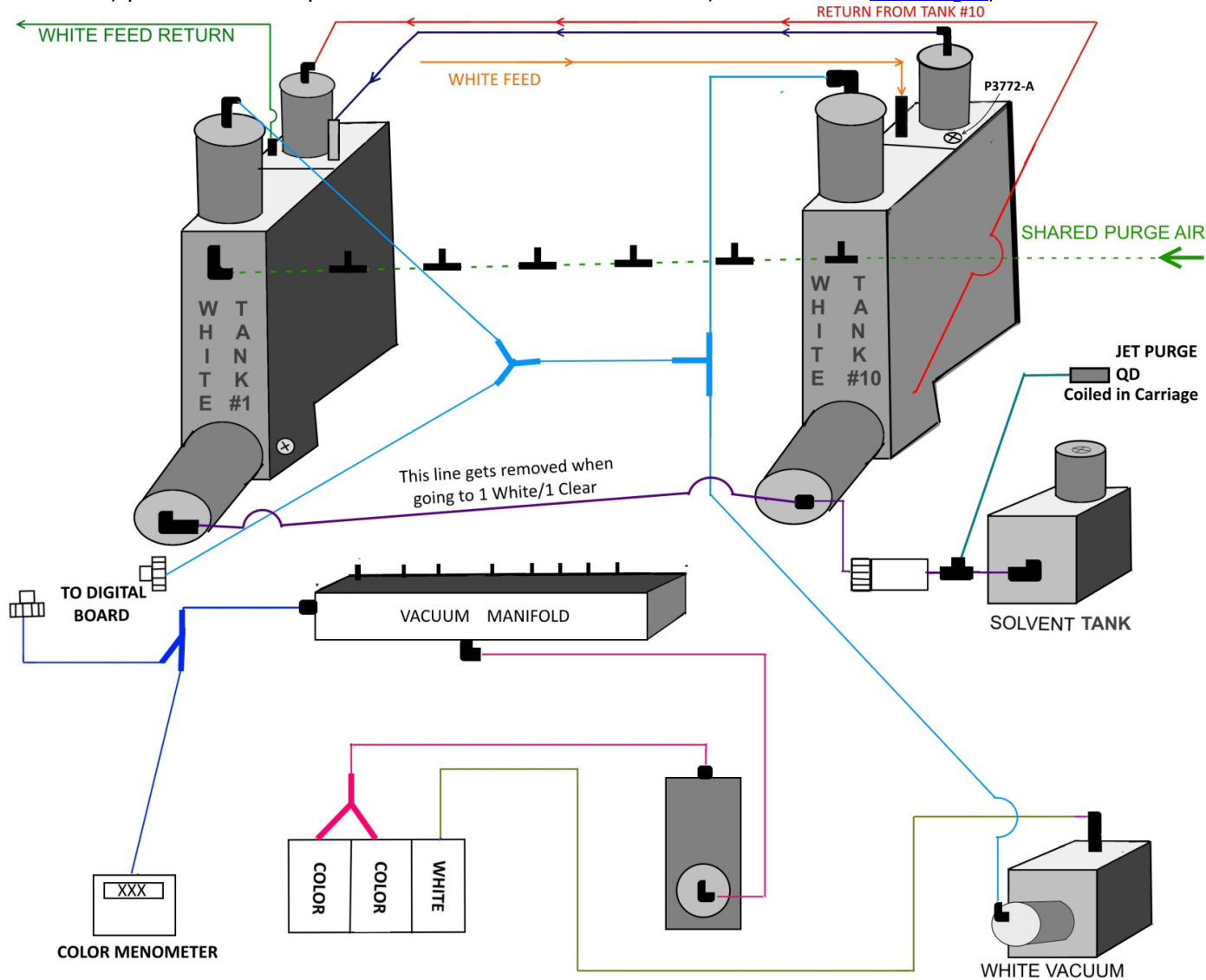
NOTE: For reference only. No changes need to be made to the plumbing of the white ink channel.



Drawing 2: White Ink Channel Plumbing – Reference Only

8.0 Initial Plumbing on Dual White Printers

Upon initial arrival, printers will be plumbed with dual white ink tanks, as shown in [Drawing 3](#), below.



Drawing 3: Initial Dual White Plumbing