



**CMC**  
THREADS

>Your Trusted Choice for Durable Stitching! <



# CMC STITCH BOND SERIES

The Stitch Bond Series offers bonded threads with strong tenacity, available in various yarn types including polyester, nylon 6, and nylon 66. Designed for durability and reliability, the Stitch Bond Series is the ideal choice for a wide range of applications.

[www.cmctextiles.com](http://www.cmctextiles.com)

## FEATURES

- **Strong Tenacity:** Provides excellent strength and durability for demanding applications.
- **Bonded Threads:** Enhanced bonding for increased reliability and performance.
- **Versatile Yarn Options:** Available in polyester, nylon 6, and nylon 66 to meet various application requirements.

## USES

- **Leather Footwear:** Ideal for crafting durable and high-quality leather shoes.
- **Leather Sofa and Bag Products:** Suitable for stitching leather sofas and bags with reliable and strong bonds.
- **Denim Products with Heavy Wash Lycra:** Designed for stitching denim products, ensuring durability during heavy wash cycles.
- **Sports Shoes and Sports Goods:** Provides strong and secure stitching for sports shoes and goods.
- **Automotive Airbag, Seat Cover, Leather Steering Wheel Stitching:** Ensures secure and durable stitching for automotive safety and luxury.
- **Luggage and Travel Products:** Designed for reliable and long-lasting stitching in luggage and travel bags.
- **Diving Suit:** Provides strong and secure stitching for diving suits, ensuring safety and durability.
- **Experience the Strength and Reliability of Stitch Bond Series - Your Trusted Choice for Durable Stitching!**

## TECHNICAL SPECIFICATIONS

Ticket No. (Nm)	Yarn construction	Tex No	Ply	Average Strength		Elongation Min - Max %	Needle Size Metric
				cN	Gram		
40	210x3	T-70	3	4853	4950	22-23	100-160
60	210x2	T-45	2	3137	3200	20-22	80-120
120	70x3	T-21	3	1549	1580	18-20	65-90
180	70x2	T-16	2	1000	1020	18-20	65-90
60	150x3	T-50	3	3284	3350	18-23	90-140
20	420x3	T- 135	3	10490	10700	23-24	140-220
15	630x3	T- 210	3	13235	13500	18-20	180-240
75	110x3	T- 35	3	2450	2500	16-18	70-100
10	840x3	T- 270	3	1911	1950	19-20	200-250
40	210x3 N6	T-70	3	4941	5040	25-35	110-180
	120x2	T- 40	2	1362	1390	18-20	65-90
60	210x2 N66	T-45	2	3431	3500	21-26	90-140
40	210x3 N6	T-70	3	5245	5350	21-26	110-180
20	420x3 66	T- 135	3	10490	10700	23-28	140-220
80	150/2/80	T-35	2	1362	1390	24-29	75-100
160	150/1/80	T-18		612	625	19-25	65-80

The conditions and practice for the use of sewing threads are quite variable. Therefore, it is important that the manufacturers have to do pre-tests to determine whether the product specifications are suitable for use in order to assure themselves. Ozen Iplik is not liable for unsuitable or improper use of the products. The above information is based on current average values and should be considered as guidance only.

