Predictive Drilling Analytics (PDA)

Improving Drilling Efficiency with Analytics



Problem Description

Downhole Challenges/Drivers Human & Organisational Drivers Grappling dynamic subsurface challenges Borehole instability Excessive reliance on Losses and pack-off while human experience with all drillina its limitations Wellbore breathing Lag time between events PDA Stuck pipe events and analysis Difficulties running liner / Mismatch between casing to bottom imposed interpretation Challenges with casing and underlying cementing mechanisms Well integrity and life cycle Need to learn beyond management issues limited coanitive understanding

The net results is that Wells team could not achieve consistent drilling performance between wells



Project Scope

- Develop an analytic model to:
 - Identify onset of borehole instability while drilling the overburden
 - Predict the likelihood of hole pack-off and stuck pipe during drilling operations
 - Assess risks associated with borehole condition prior to running casing/liner and cementing operations

 Predictive Drilling Analytics (PDA) seen as a means of developing an "early warning system" to avoid significant non-productive time (NPT) events.



Objectives of the PDA Project

Short-term objectives for the Field Trial

- Demonstrate that analytics models can be robust and support operations decision support
- Quantify warning time in RT for significant NPT events
- Demonstrate model self-learning capability under RT well conditions
- Disaggregate risk into principal components to help engineers engage with and improve model

<u>Long-term objectives (beyond Field Trial)</u>

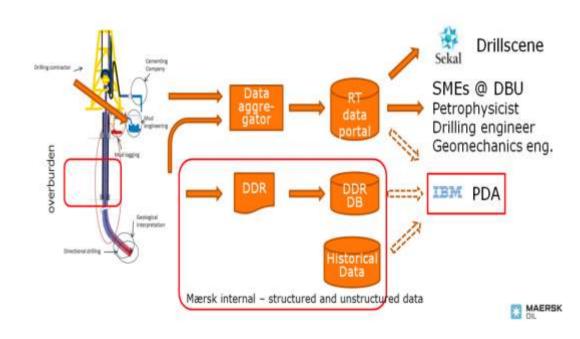
- Improve understanding of downhole mechanism(s) driving wellbore instability in the overburden
- Demonstrate scalability of the model and speed of adaptation to new operating conditions/environment
- Provide the foundation for and path towards cognitive analytics



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Data Requirements for Field Trial

- Dynamic Data (surface)
 - Weight on Bit (WOB)
 - Hook load
 - Torque
 - Flow rate (in/out)
 - String rotational speed (RPM)
 - Standpipe pressure
 - ECD
- Conditional (static) data
 - Lithology (formation tops)
 - Directional survey
 - Casing shoe depths
 - Bits and hole sizes
 - Risk matrix /EOWR / AAR
 - · Geomechanics (to define shear and tensile fracture limits)





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Conclusions from the Field Trial

- Combining advanced analytics with domain specific knowledge and expertise (hybrid model) created an
 effective 'predictive drilling analytics' solution
- Model ability to self-learn has huge potential but expanded data set required to further develop
- Model can predict NPT event with warning time but further work remains
- Model scalability demonstrated during the field trial
- Some of the longer term objectives could not be tested because of a limited field trial and insufficient number of events
- Borehole condition assessment could not be tested and proven during the field trial. Sufficient understanding developed to help guide the development of an effective sub-model

