

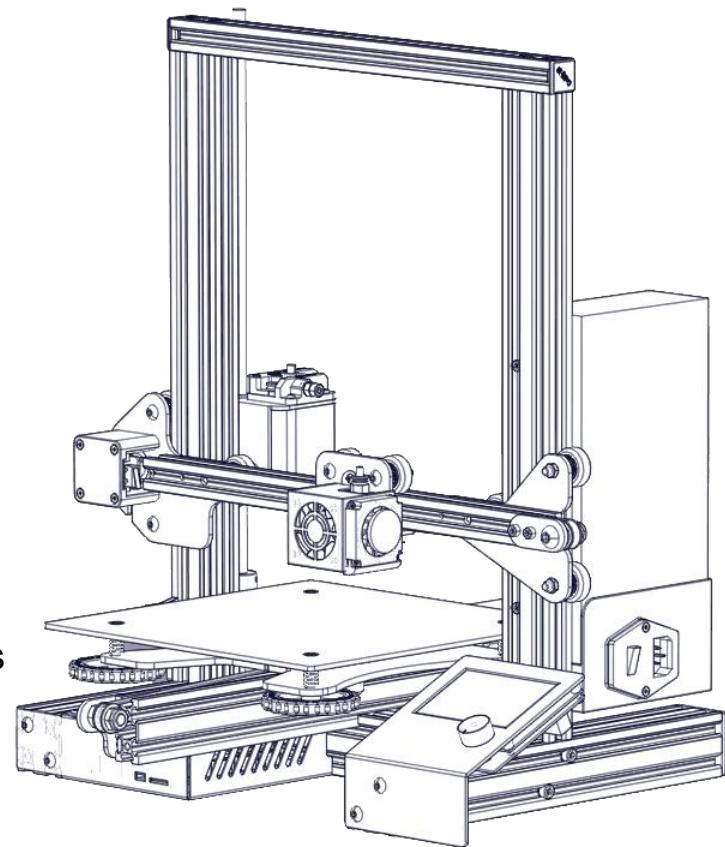


Ender

Ender-3 3D Printer

Instructions for assembly

- ◆ This guide is for the Ender-3 3D printer.
- ◆ Select the correct input voltage to match your local mains (230V or 115V).
- ◆ Because of software/hardware upgrades and model differences, new revisions may not be listed in this guide.
- ◆ Please plug the Power cord into a three-hole power jack.
- ◆ Detailed instructions for use are available on the TF card.



V3.6

Basic Parameters

Model	Ender-3	Working Mode	Online or TF card offline
Molding Tech.	FDM	File Format	STL,OBJ,AMF
Printing Size	220*220*250mm	Slice Software	Cura, Repetier-Host ,Simplify3D
Printing Speed	≤180mm/s, Normal 30–60mm/s	Power Supply	Input:AC 115V/230V 50/60Hz Output:DC 24V
Precision	±0.1mm	Total Power	270W
Slice Thickness	0.1mm–0.4mm	Fliament	1.75mm PLA
Nozzle Diameter	Standard 0.4mm	Operating System	Windows XP/Vista/7/10 MAC、Linux
Nozzle Number	1	Language	English
Nozzle Temp.	≤250°C	Resume Print	YES
Bed Temp.	≤100°C	Filament Detector	NO



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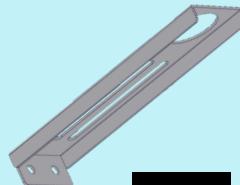
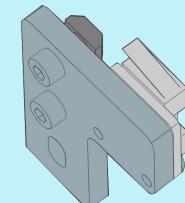
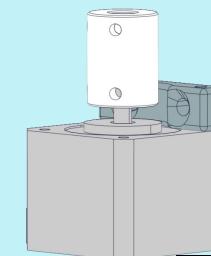
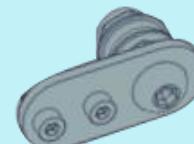
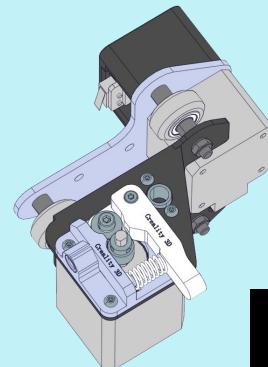
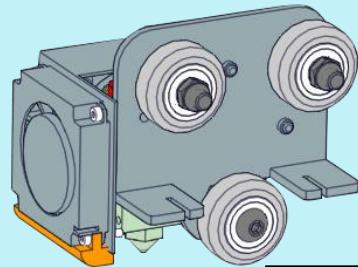
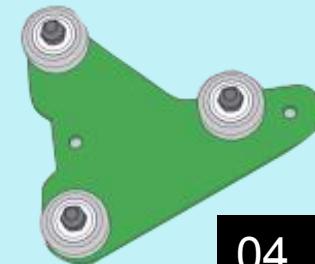
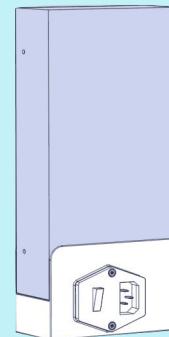
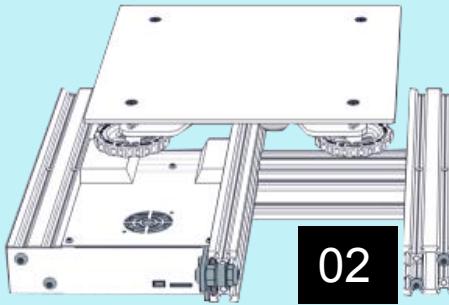
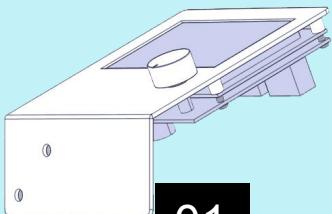
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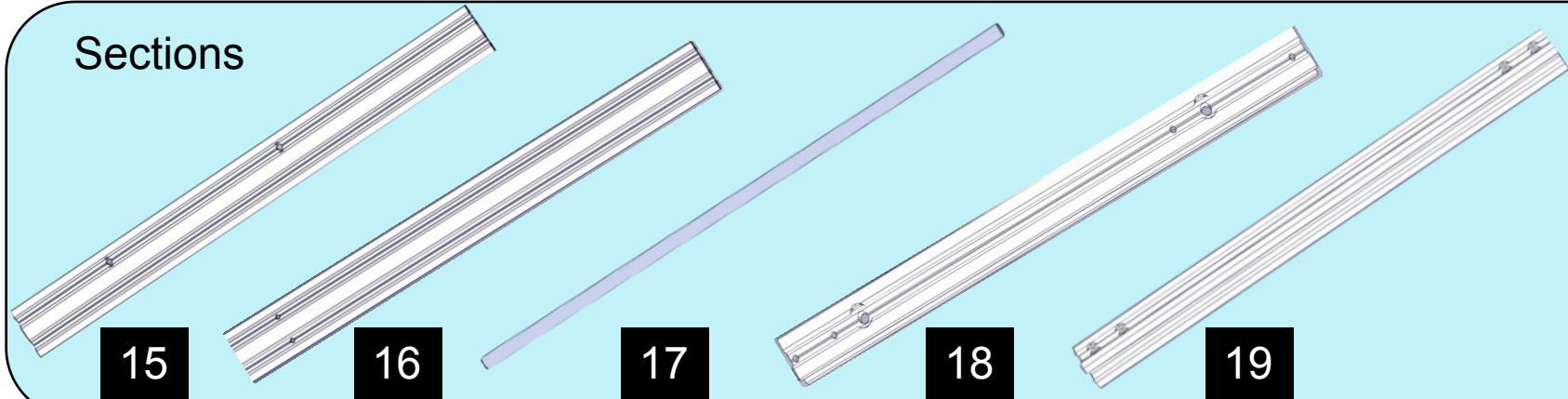
List 1

Assemblies



List 2

Sections



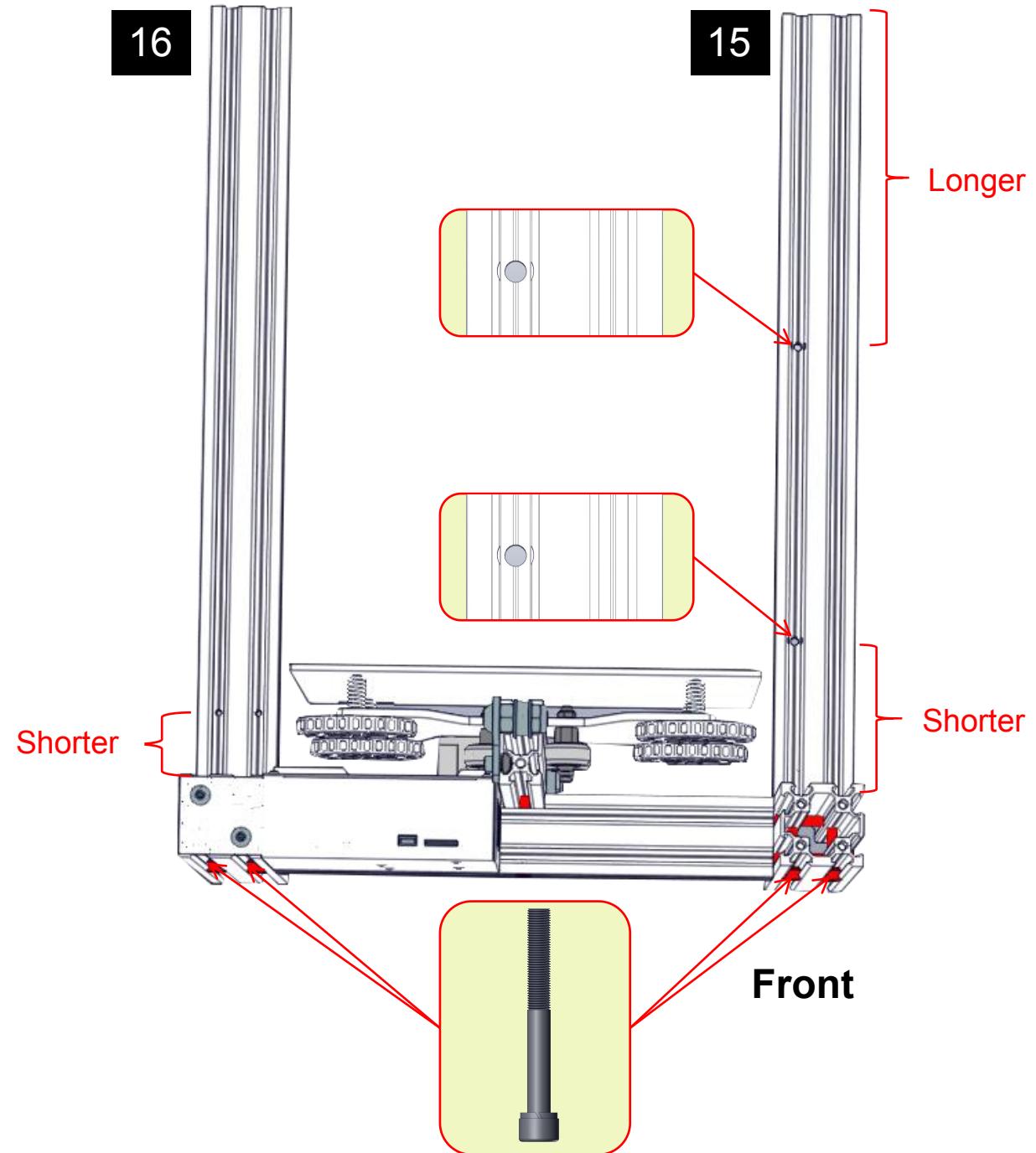
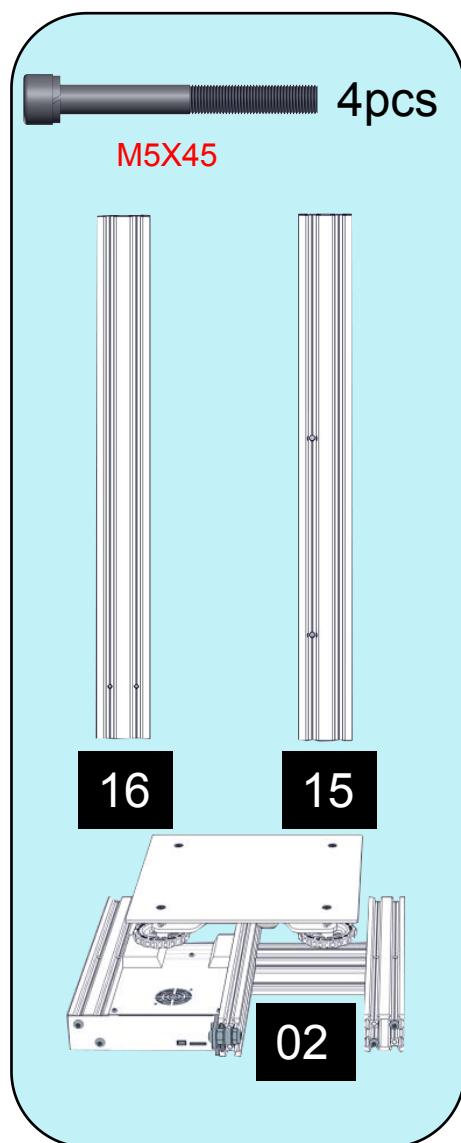
Fasteners

M5X8	4pcs	M5 T-nut	2pcs
M4X20	2pcs	M5X25	4pcs
M4X16	4pcs	M4X18P	2pcs
M5X45	4pcs		

Tools



Step 1

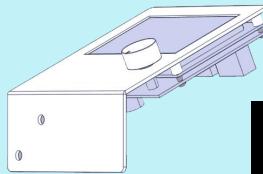


Step 2



2pcs

M5X8

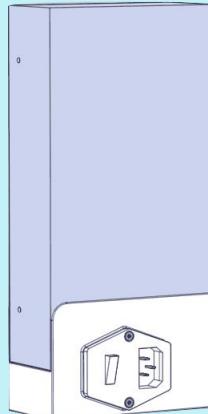


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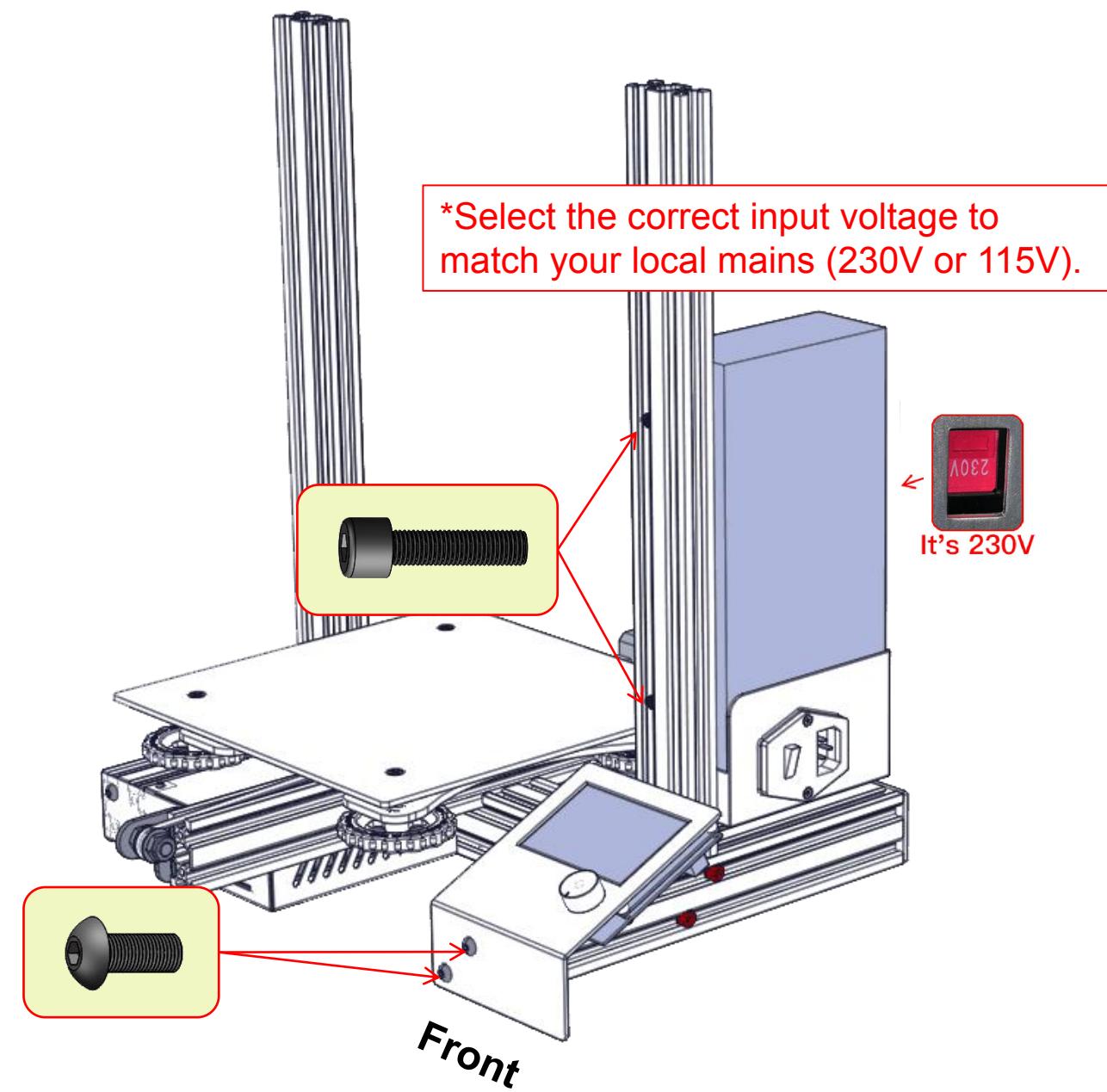


2pcs

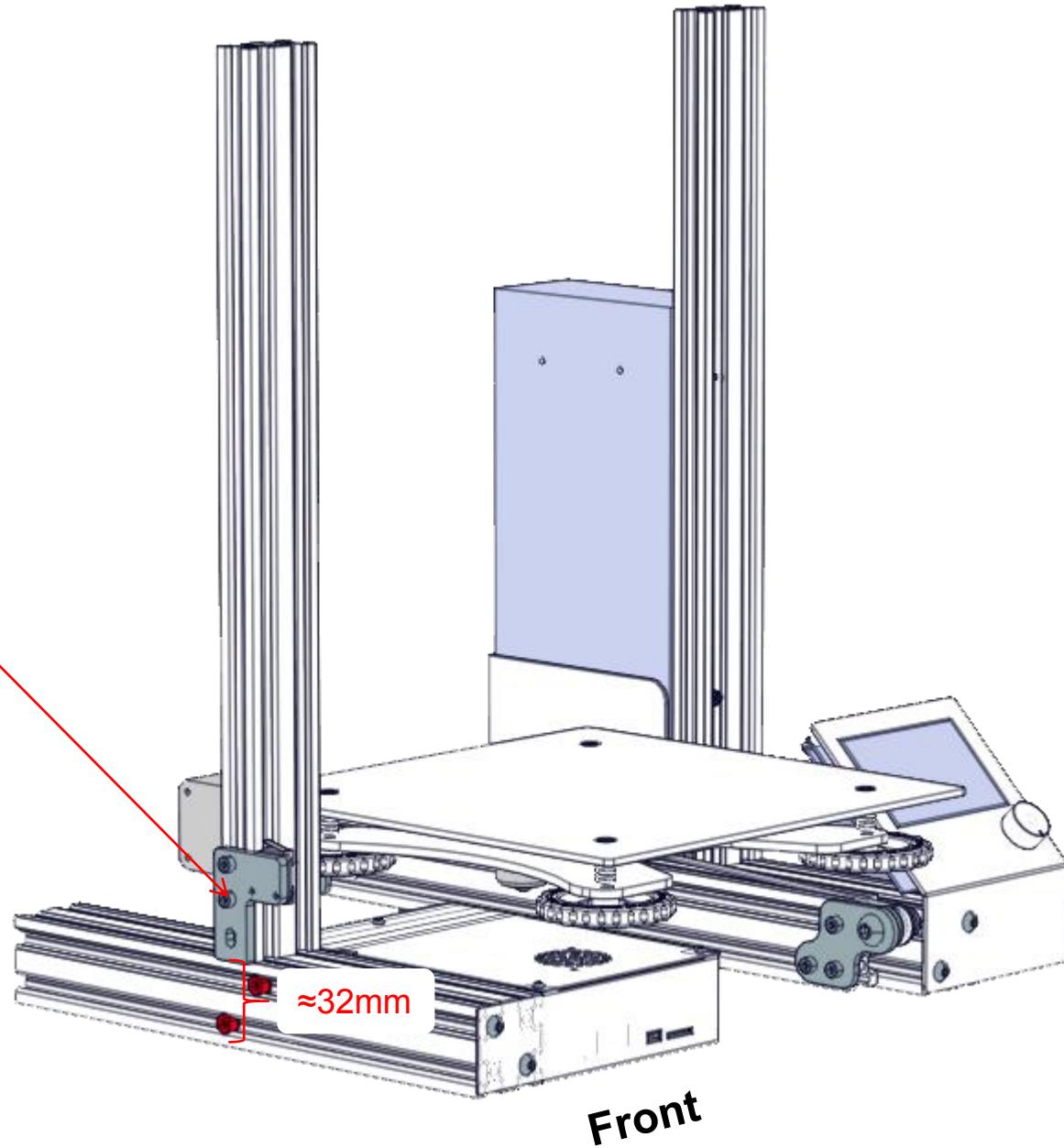
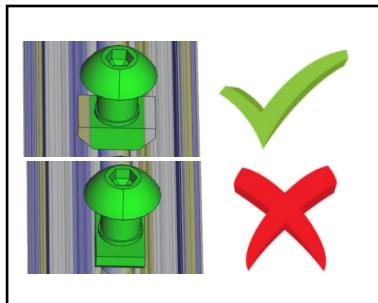
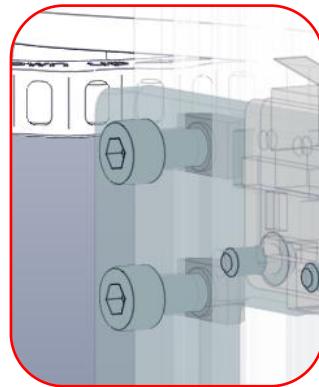
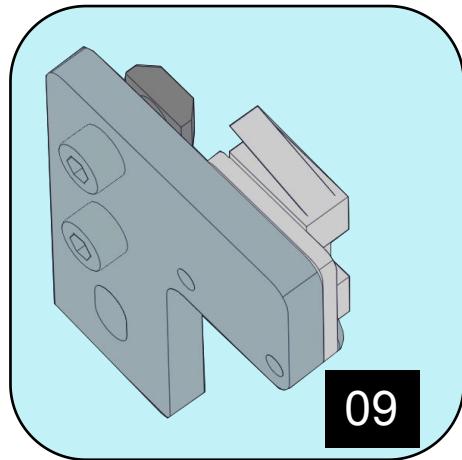
M4X20



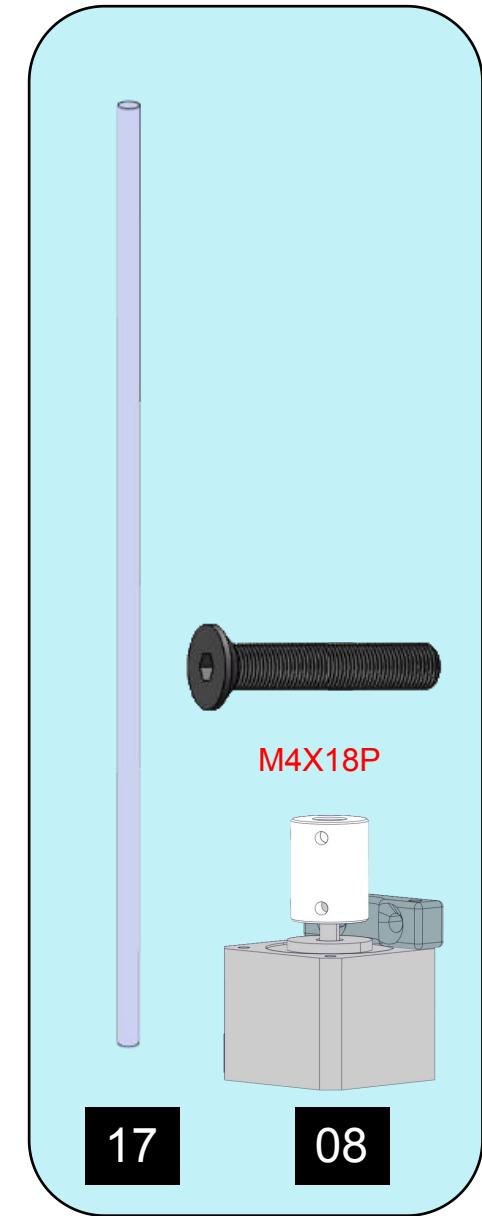
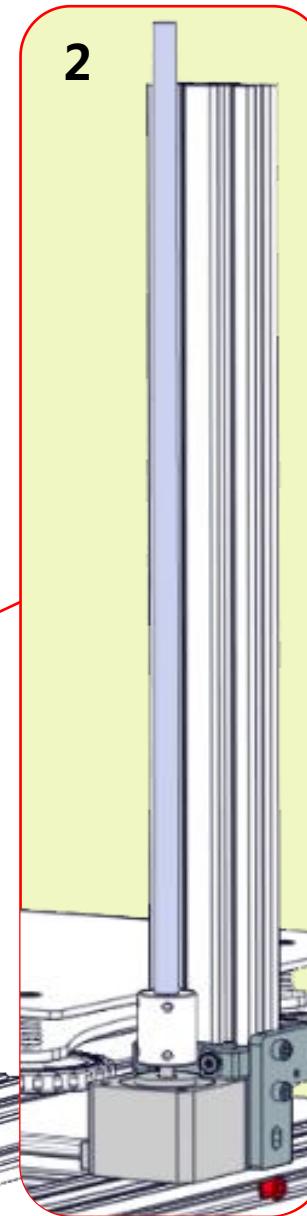
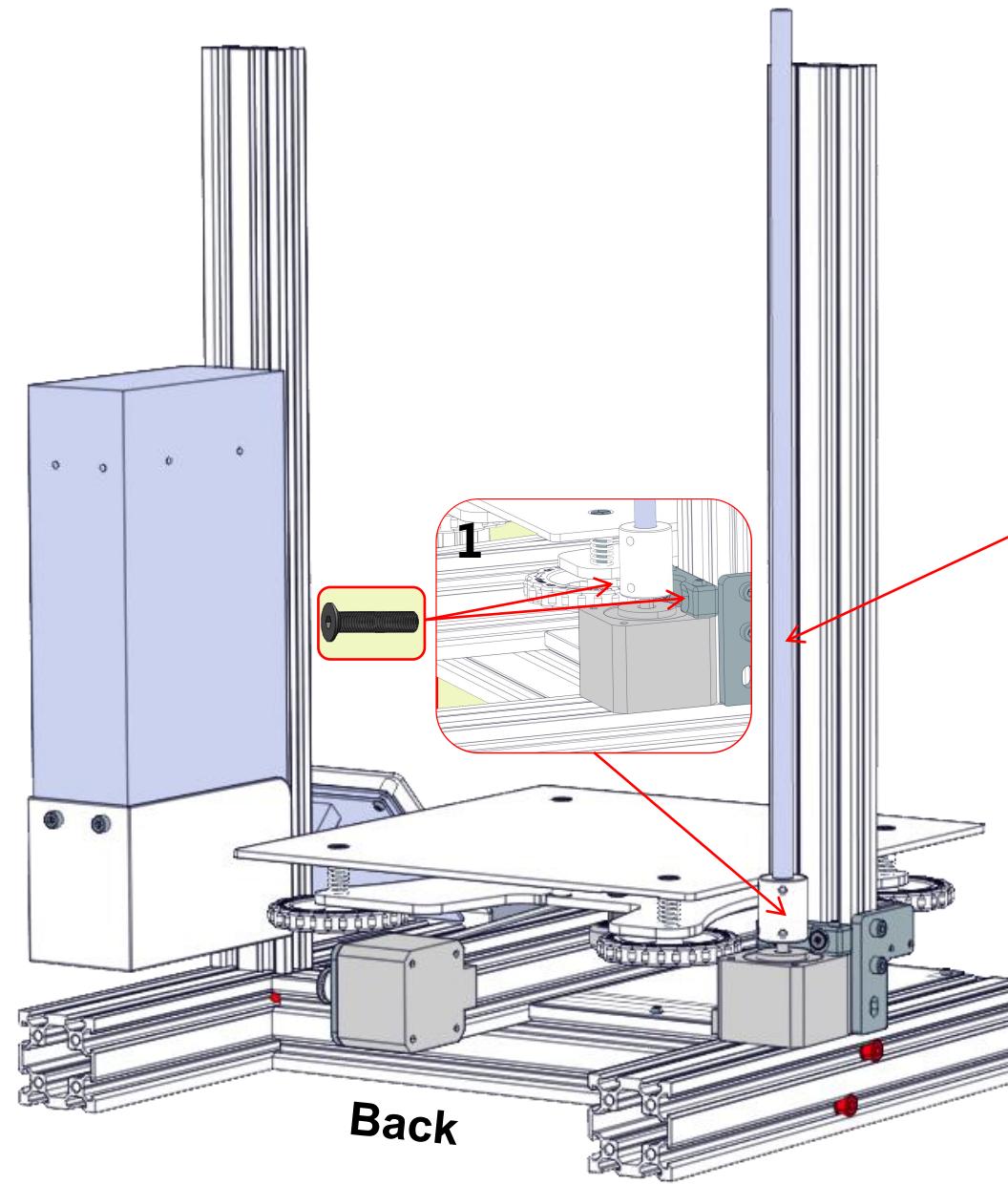
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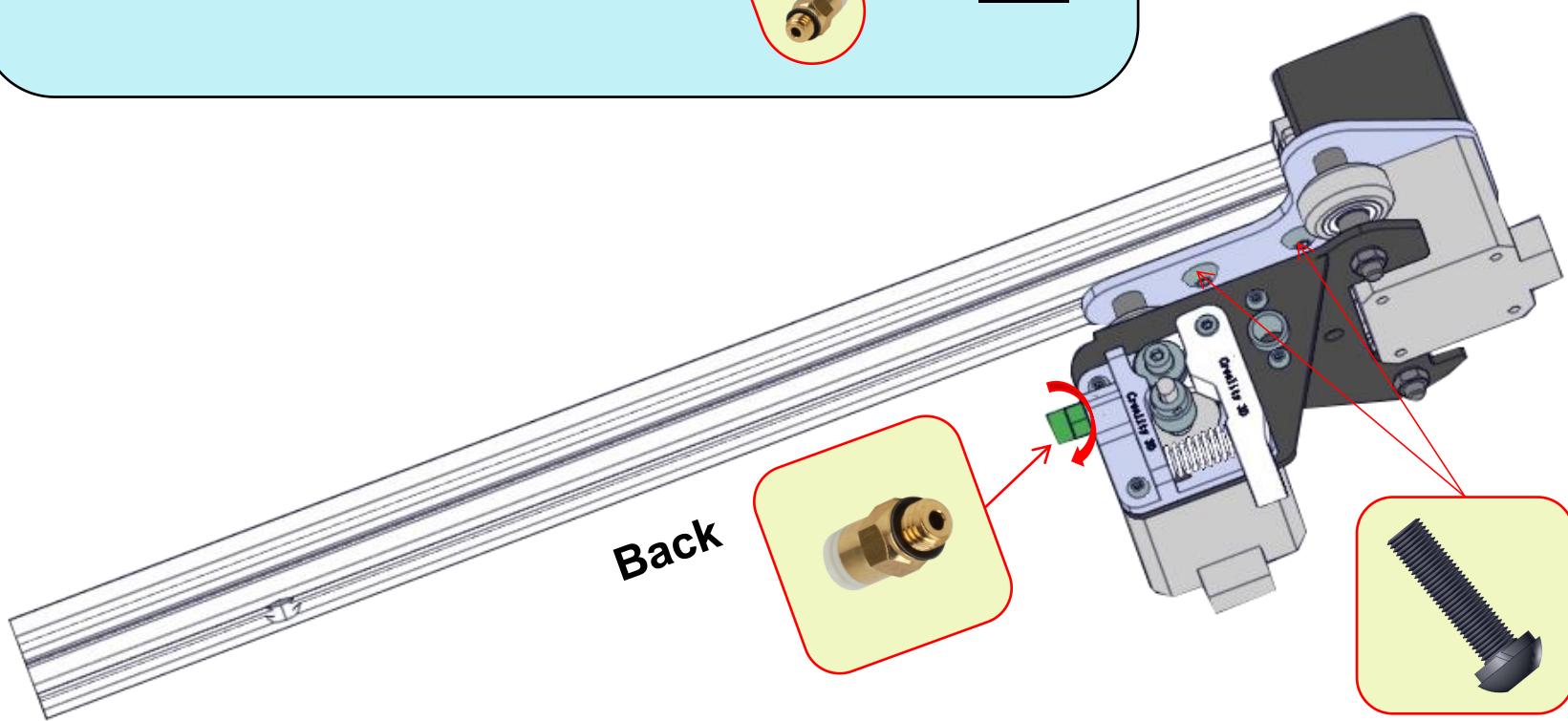
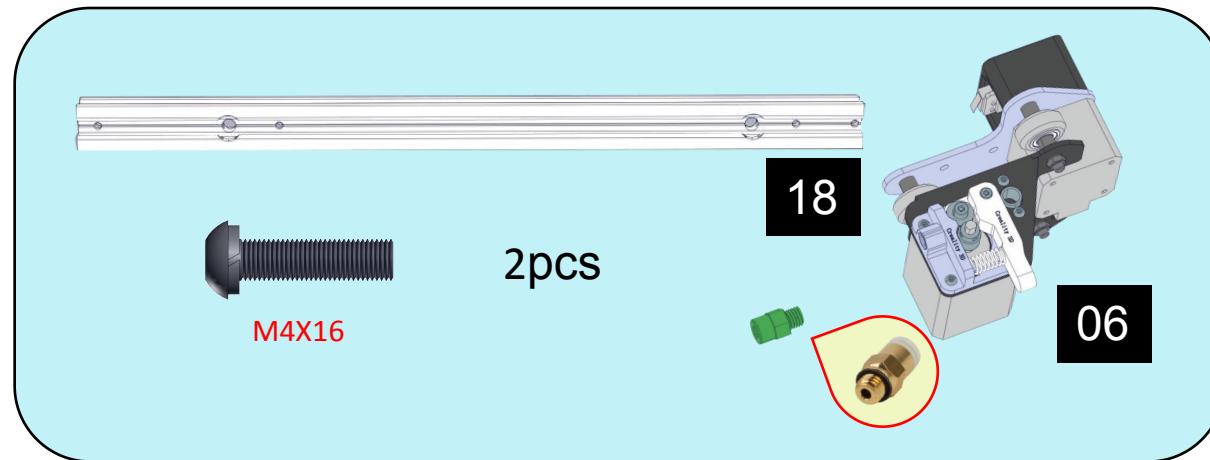
Step 3



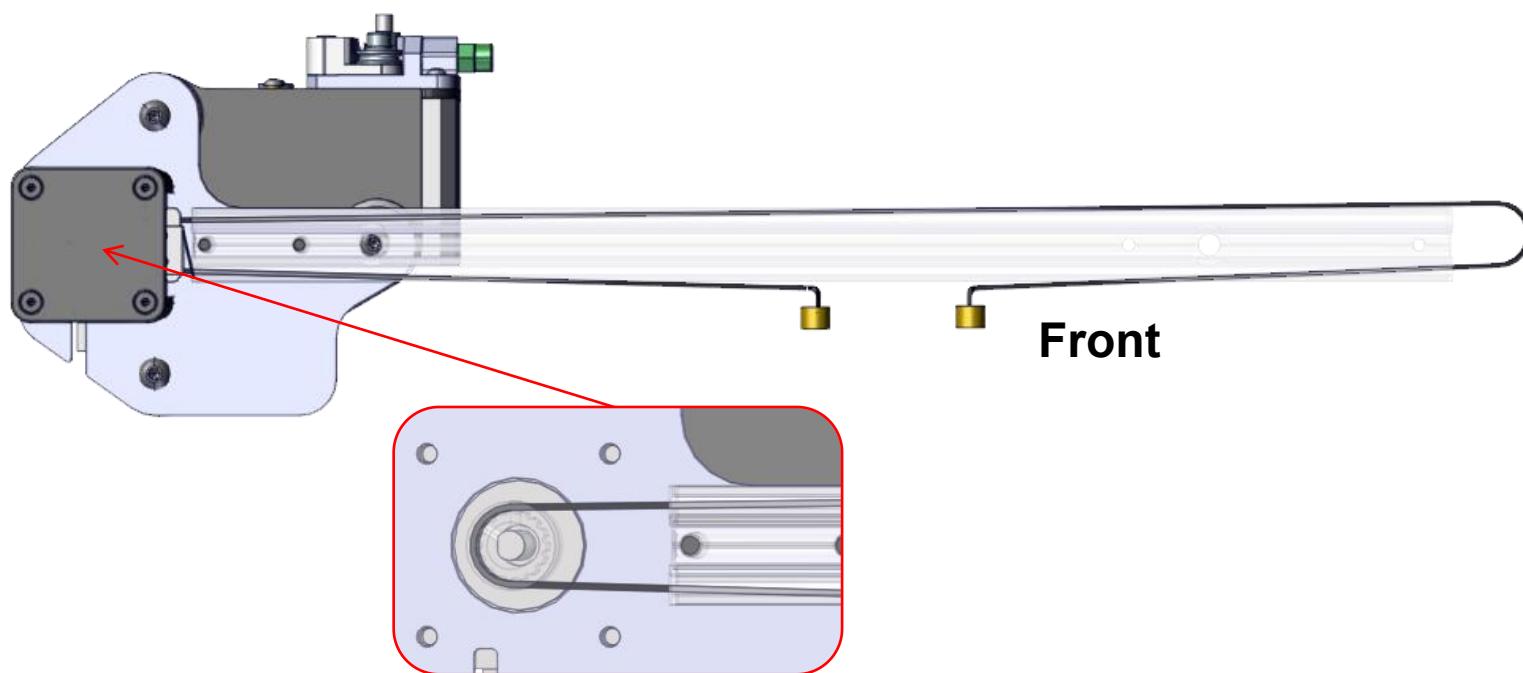
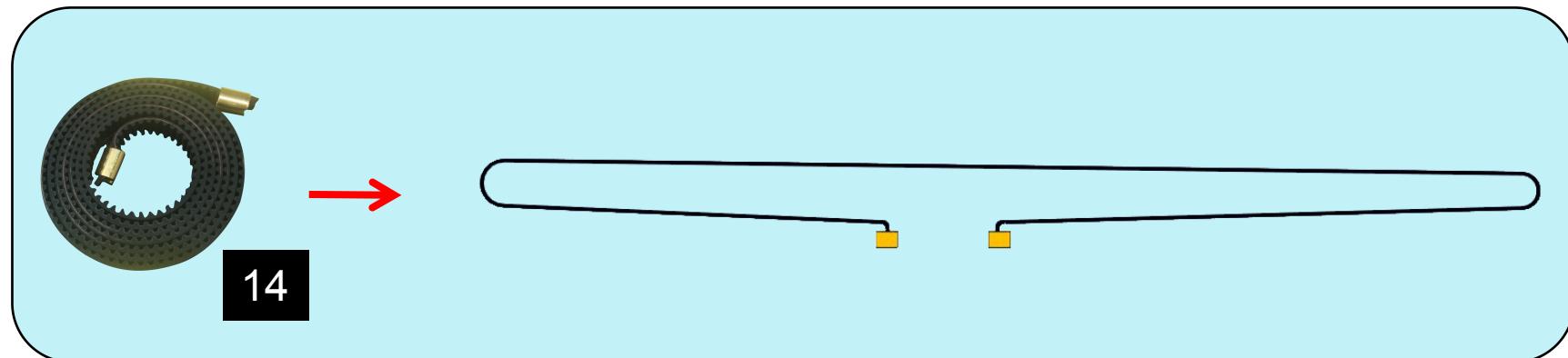
Step 4



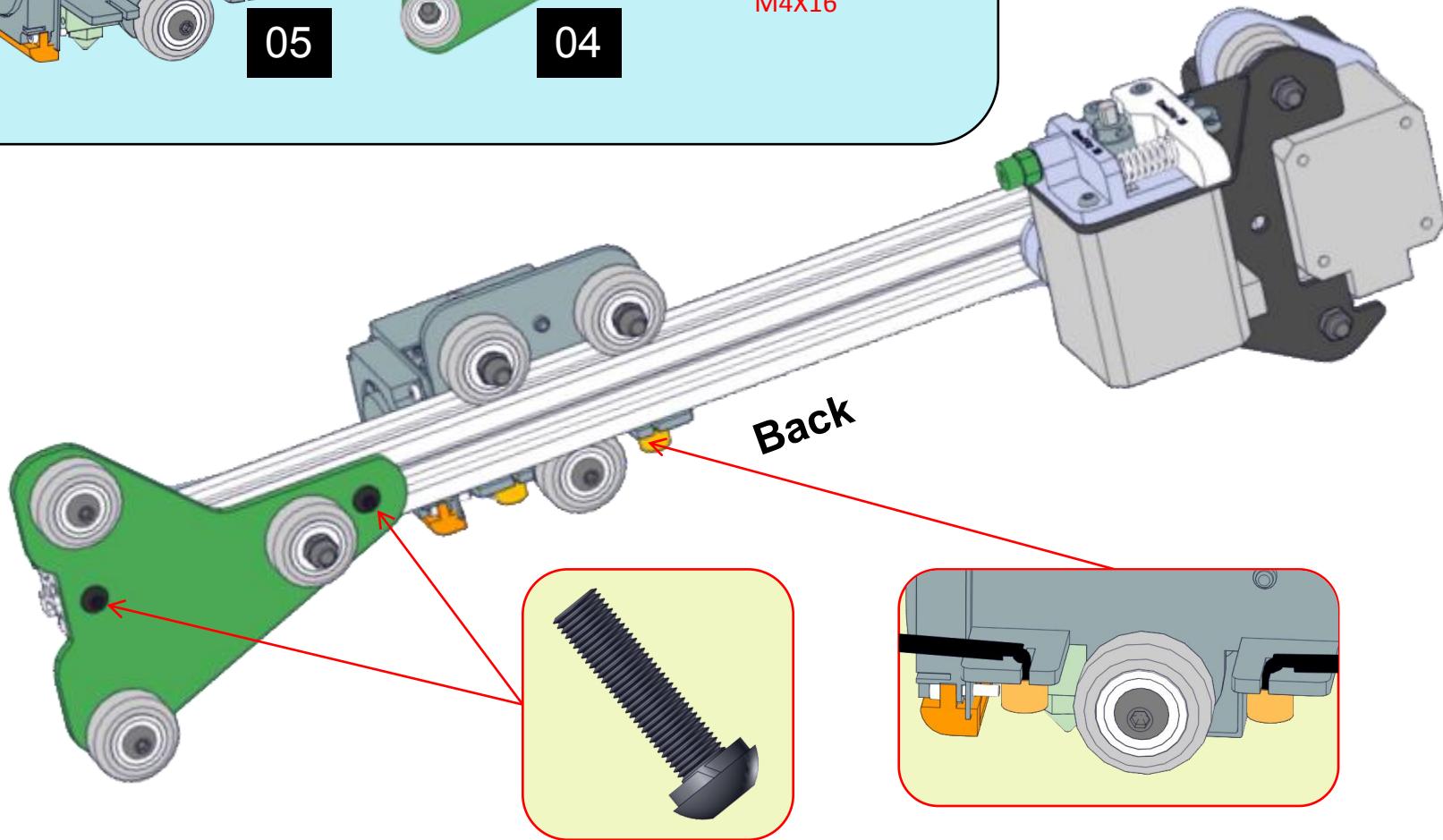
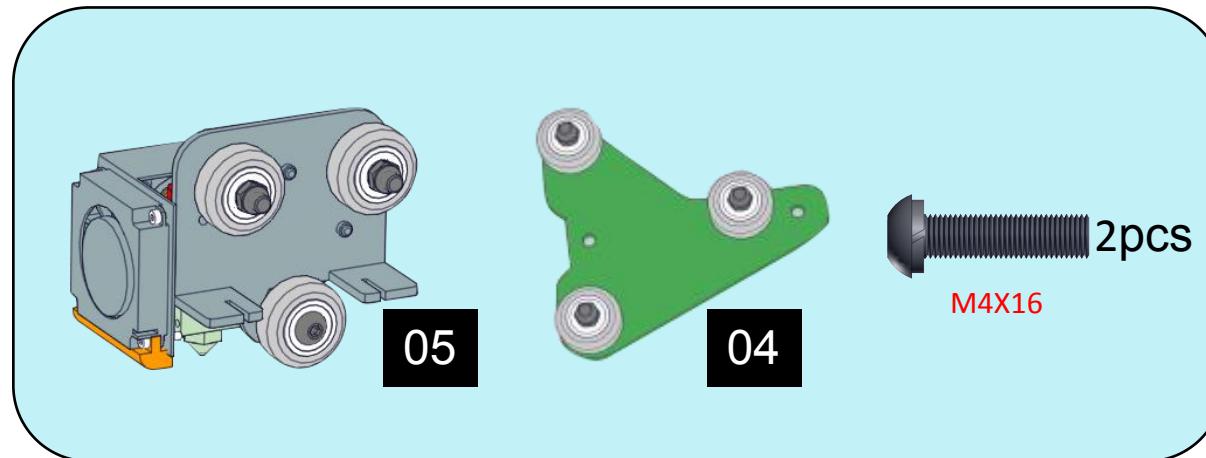
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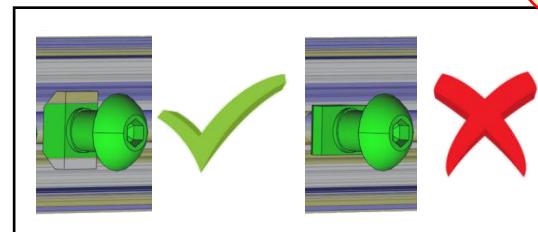
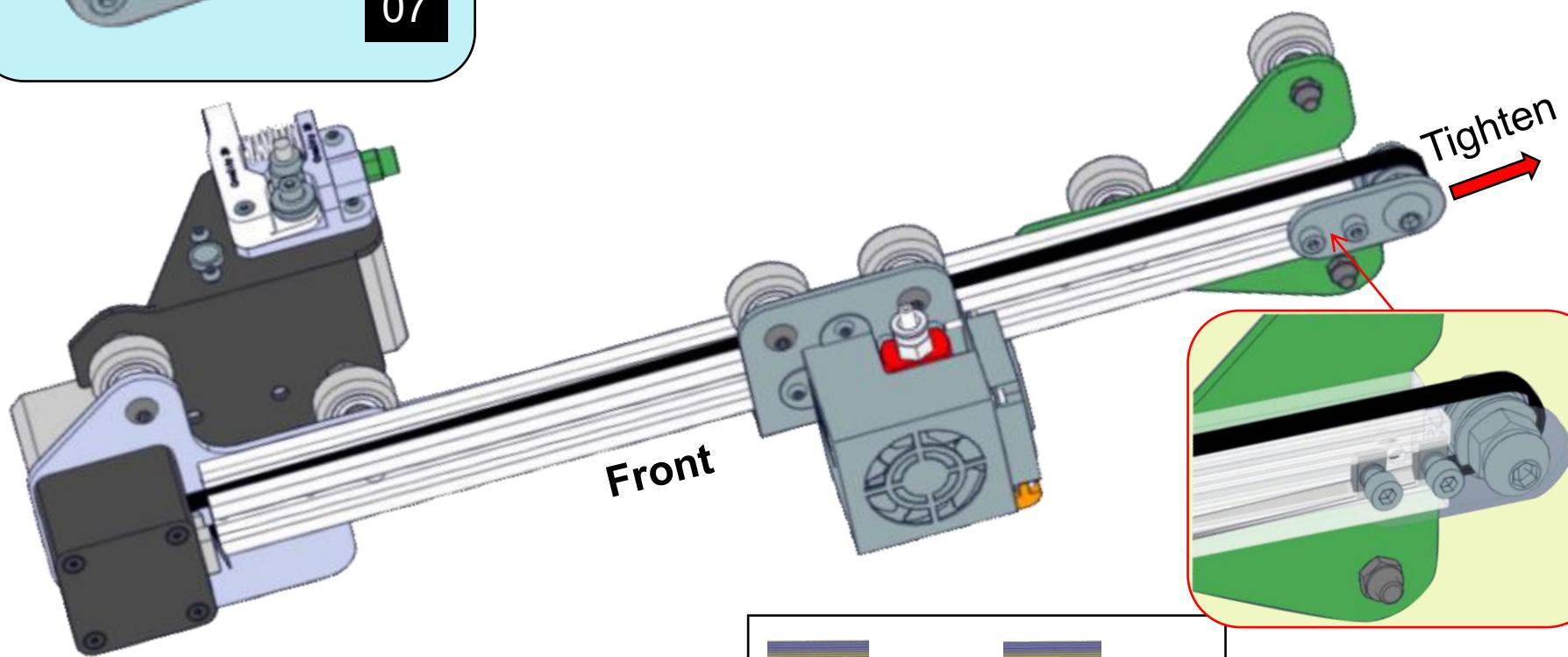
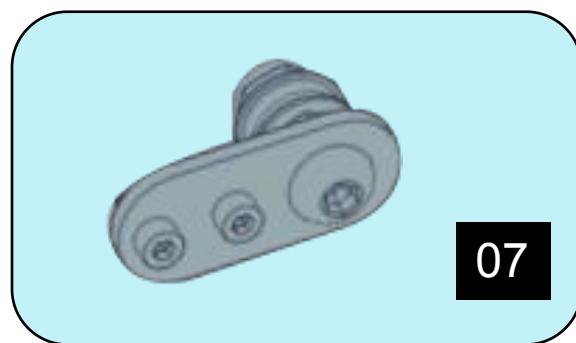
Step 6



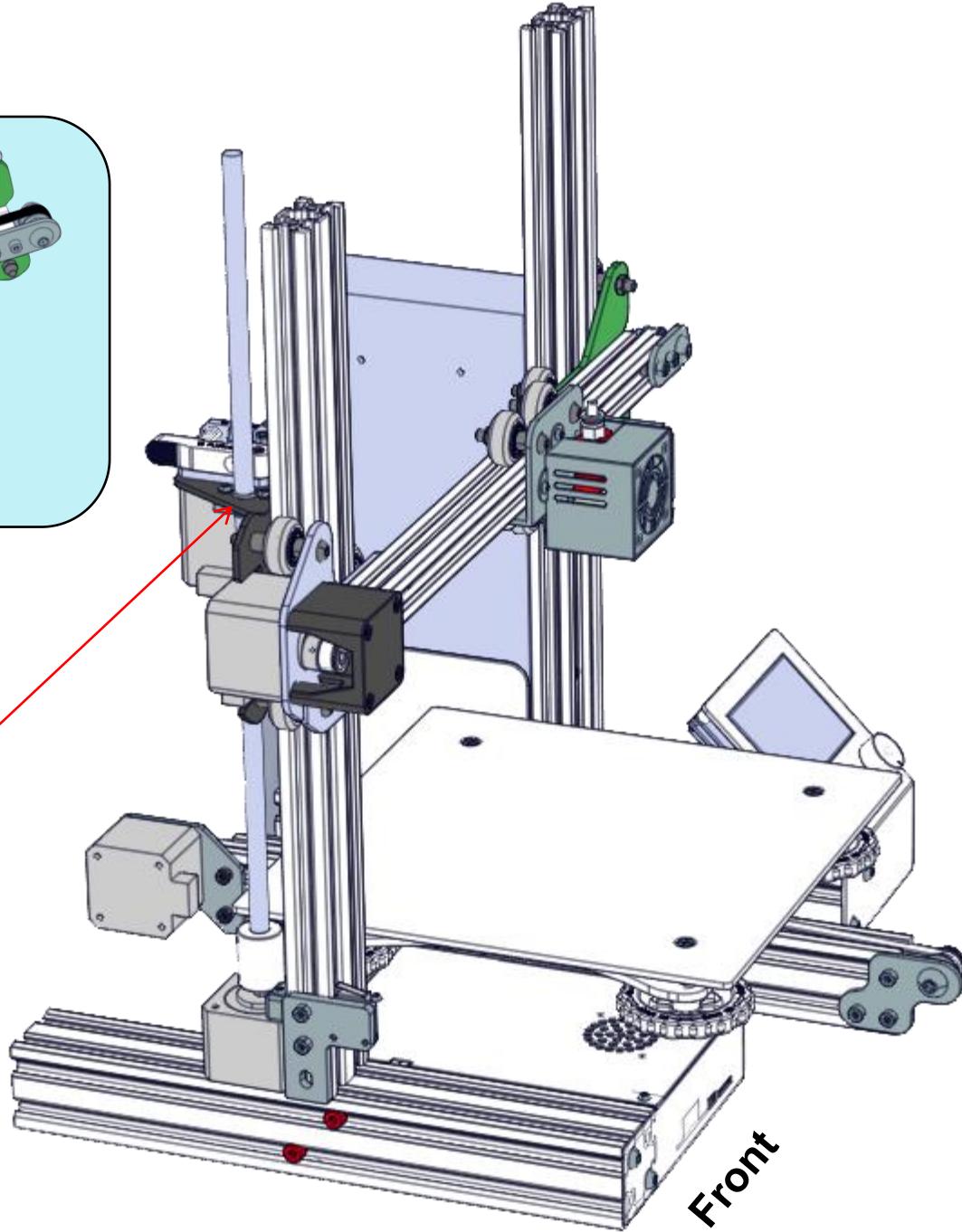
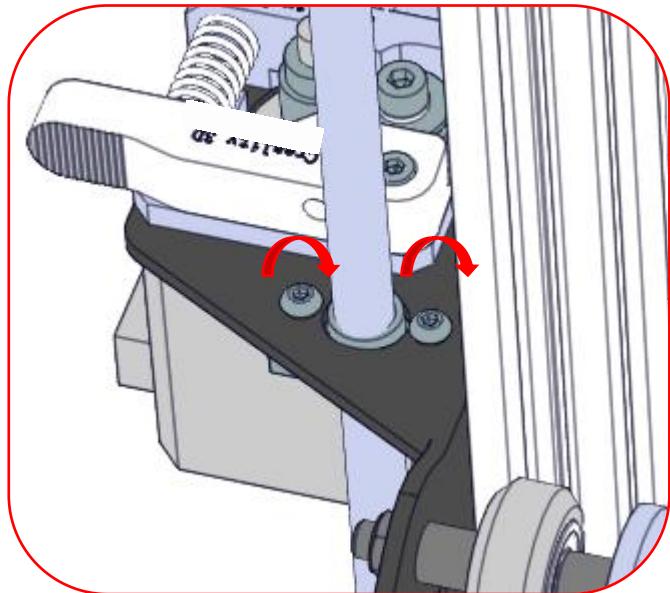
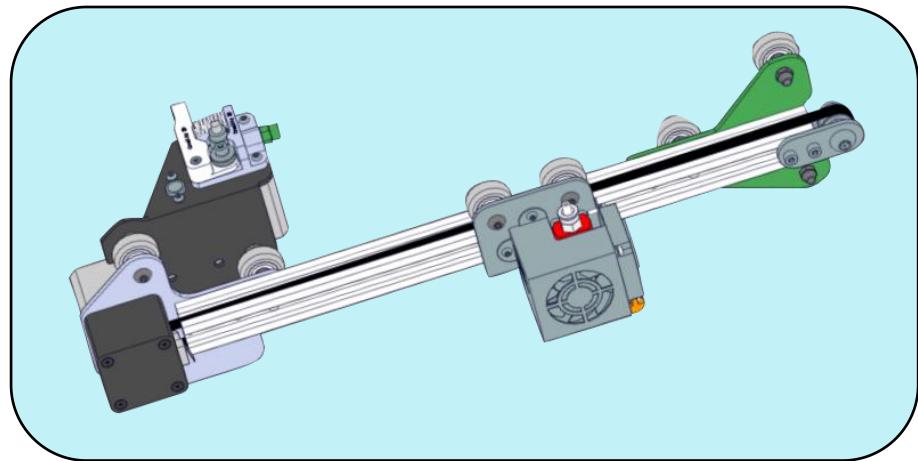
Step 7



Step 8



Step 9



*Don't tighten it too tight

Step 10



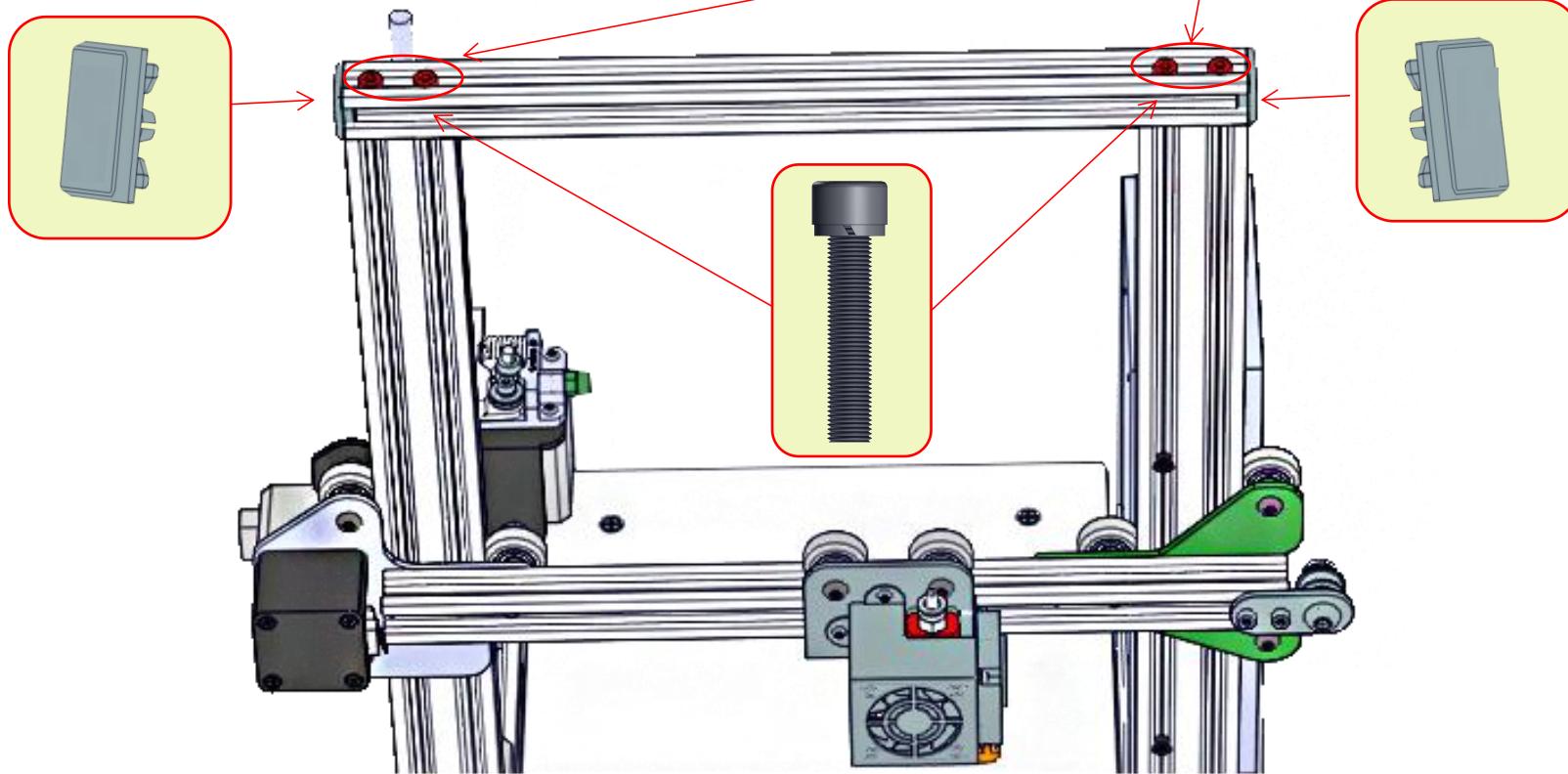
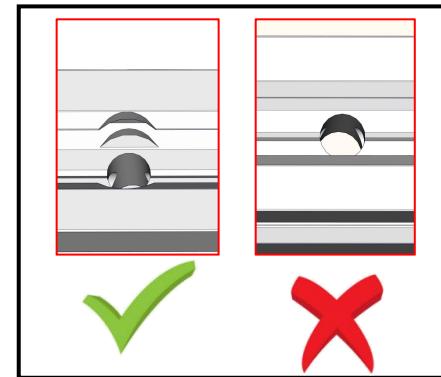
4pcs



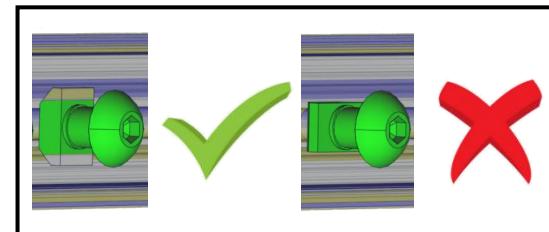
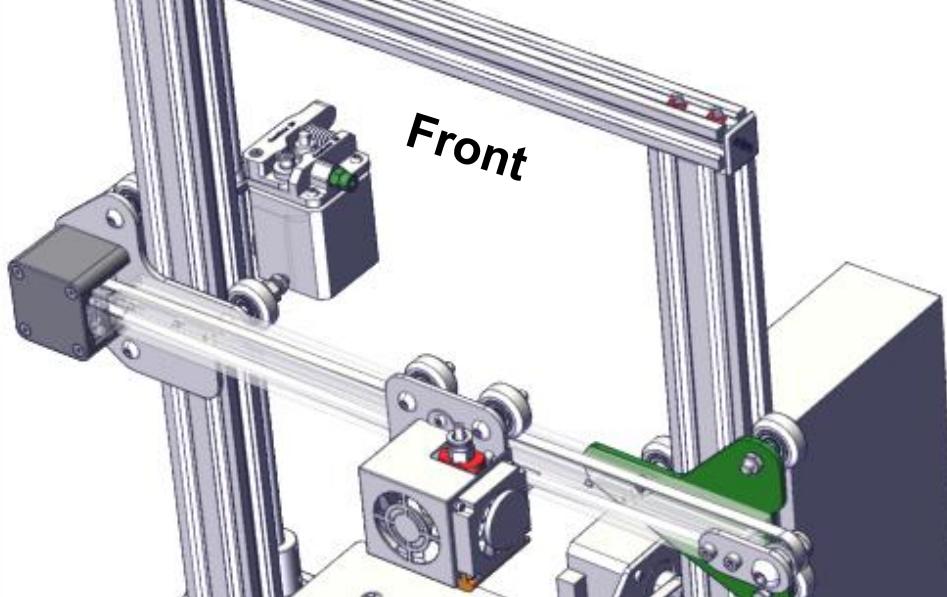
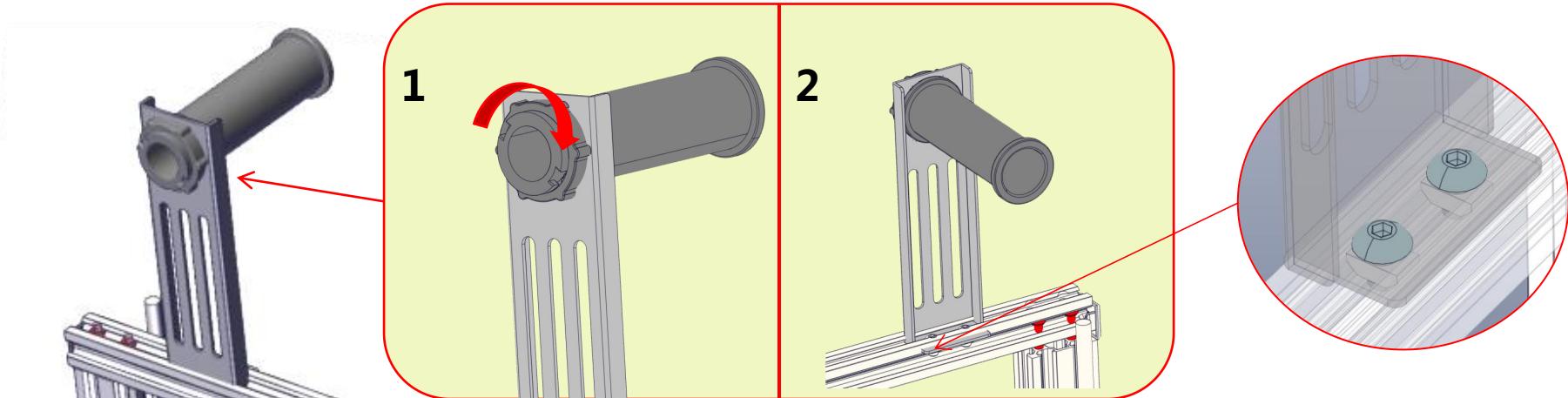
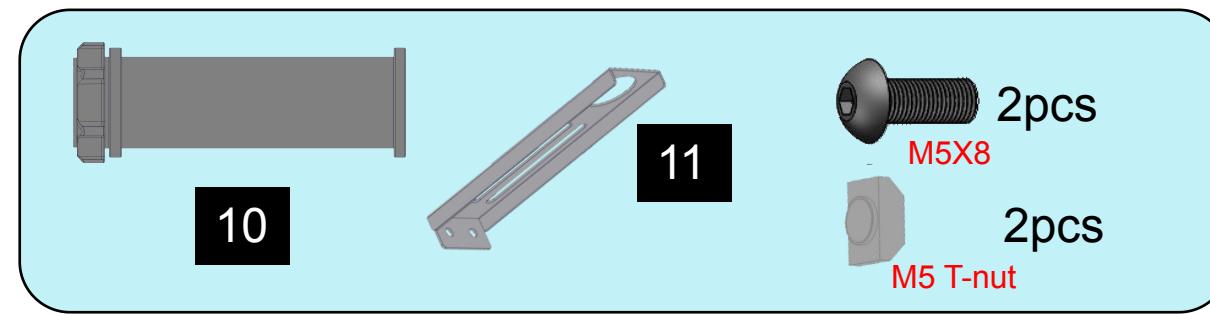
2pcs

12

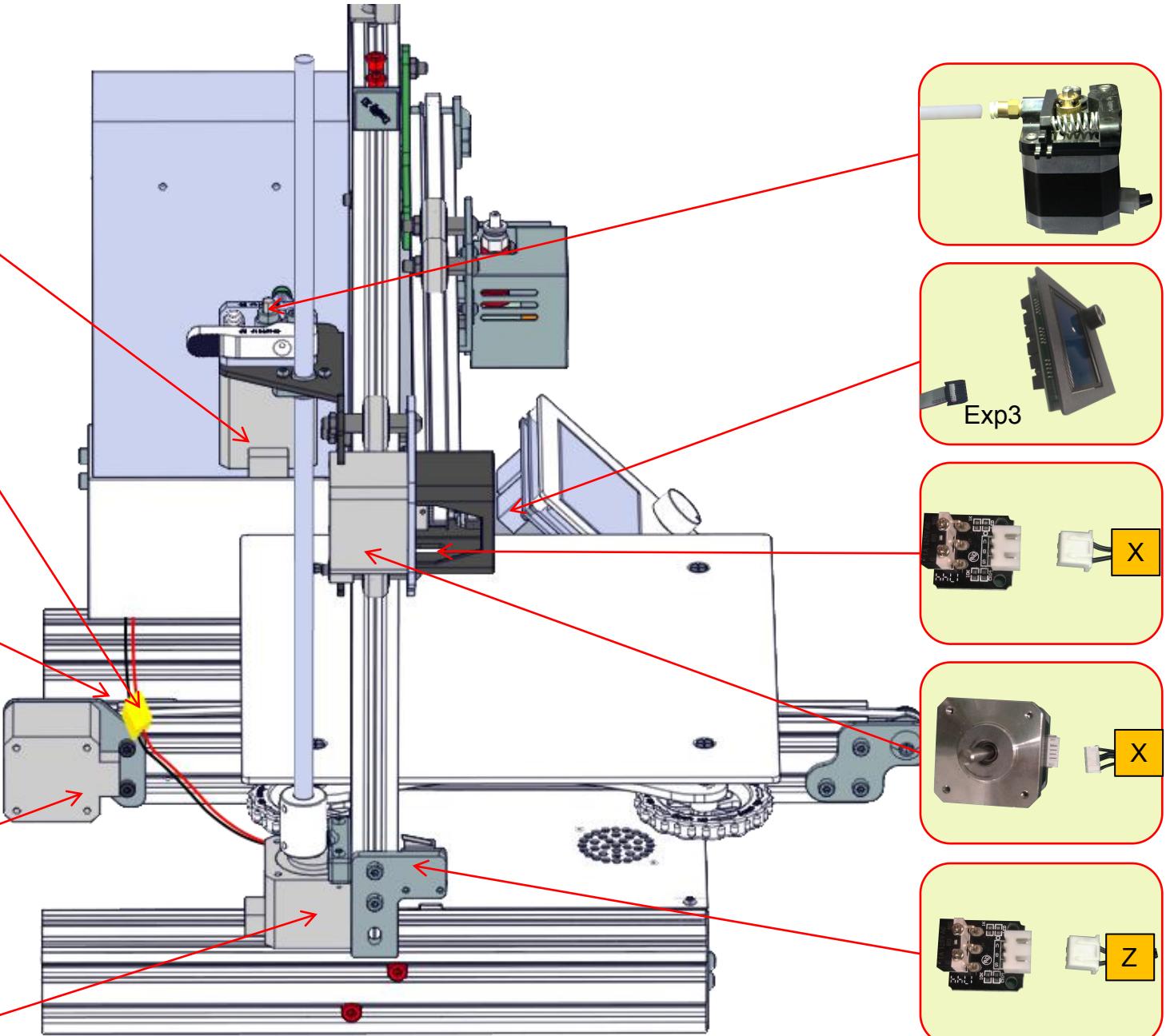
19



Step 11



Step 12



Left