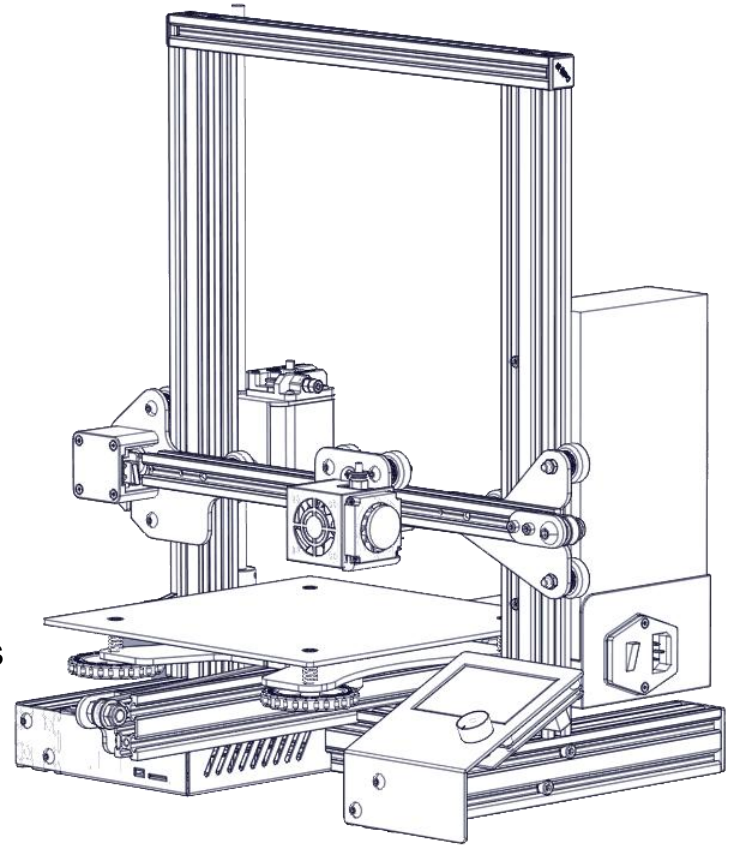




Ender-3 3D Printer

Instructions for assembly

- ◆ This guide is for the Ender-3 3D printer.
- ◆ Select the correct input voltage to match your local mains (230V or 115V).
- ◆ Because of software/hardware upgrades and model differences, new revisions may not be listed in this guide.
- ◆ Please plug the Power cord into a three-hole power jack.
- ◆ Detailed instructions for use are available on the TF card.



V3.6

Basic Parameters

Model	Ender-3	Working Mode	Online or TF card offline
Molding Tech.	FDM	File Format	STL,OBJ,AMF
Printing Size	220*220*250mm	Slice Software	Cura, Repetier-Host ,Simplify3D
Printing Speed	≤180mm/s, Normal 30-60mm/s	Power Supply	Input:AC 115V/230V 50/60Hz Output:DC 24V
Precision	±0.1mm	Total Power	270W
Slice Thickness	0.1mm-0.4mm	Filament	1.75mm PLA
Nozzle Diameter	Standard 0.4mm	Operating System	Windows XP/Vista/7/10 MAC、Linux
Nozzle Number	1	Language	English
Nozzle Temp.	≤250℃	Resume Print	YES
Bed Temp.	≤100℃	Filament Detector	NO



Facebook QR code

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12/F, Block 3, JinChengYuan, Huafan Road, Tongsheng Community,

Dalang, Longhua District, Shenzhen, China, 518109

Official Website: www.creality3d.cn

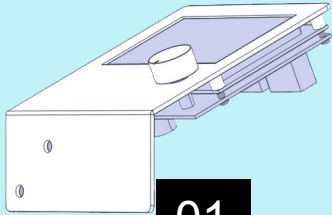
Tel: +86 755-2105 9455

E-mail: info@creality3d.cn cs@creality3d.cn

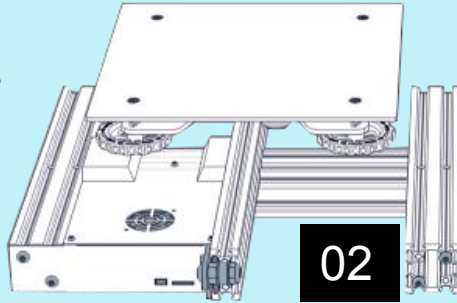


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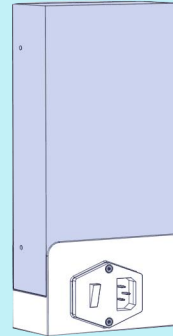
Assemblies



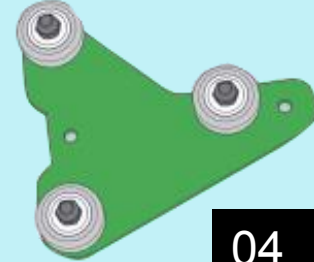
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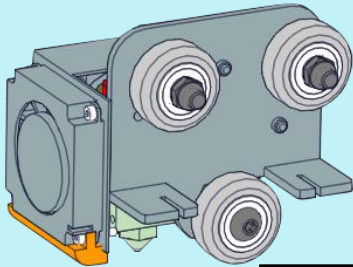
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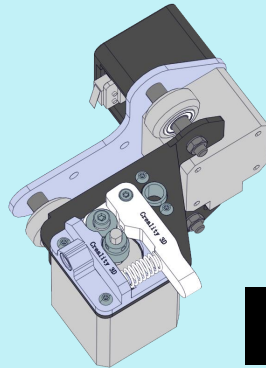
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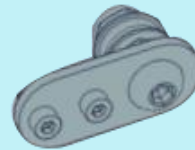
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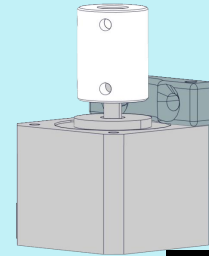
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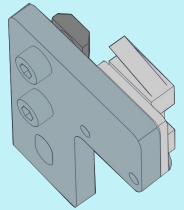
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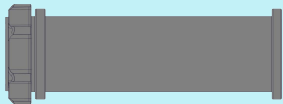
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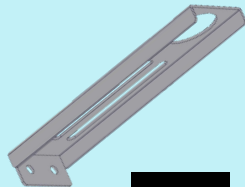
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09



10



11

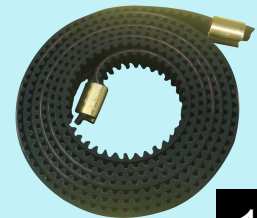


2pcs

12



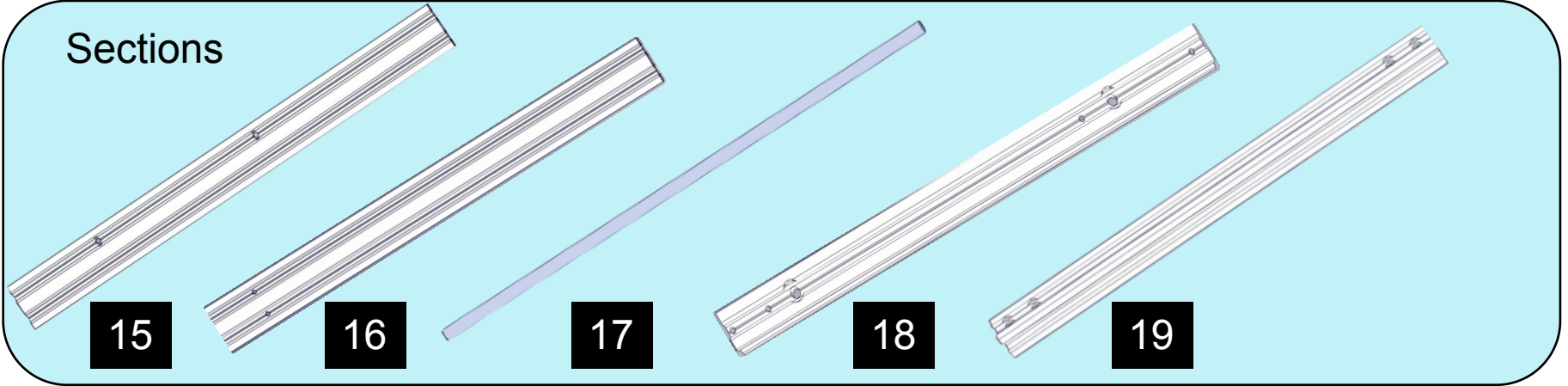
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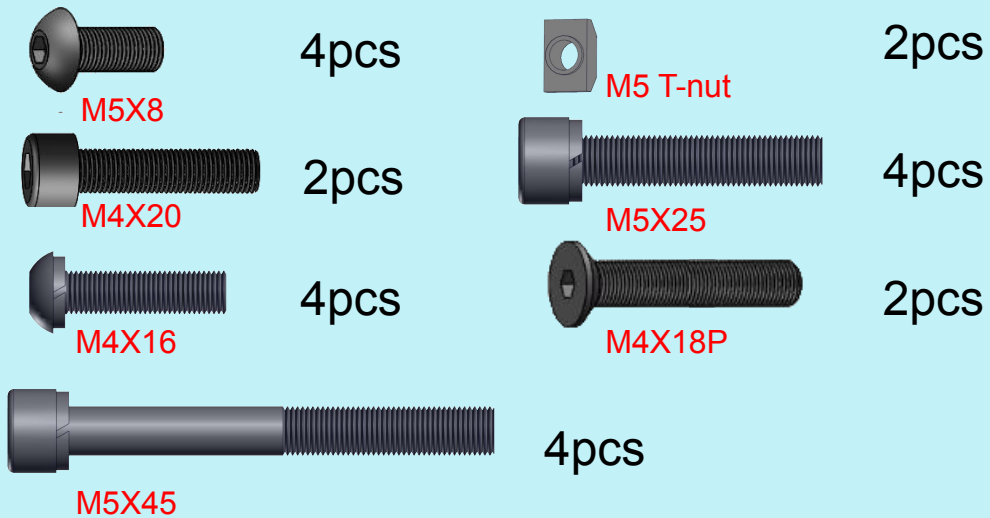
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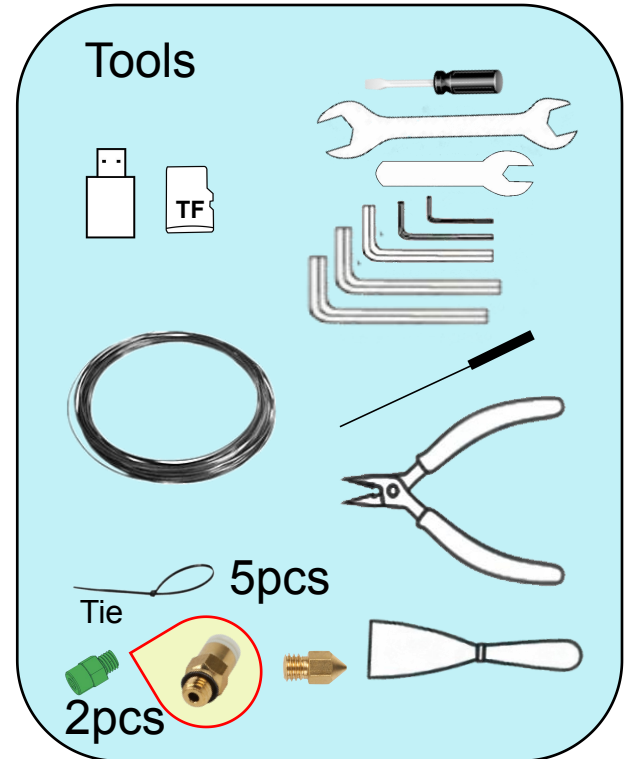
Sections



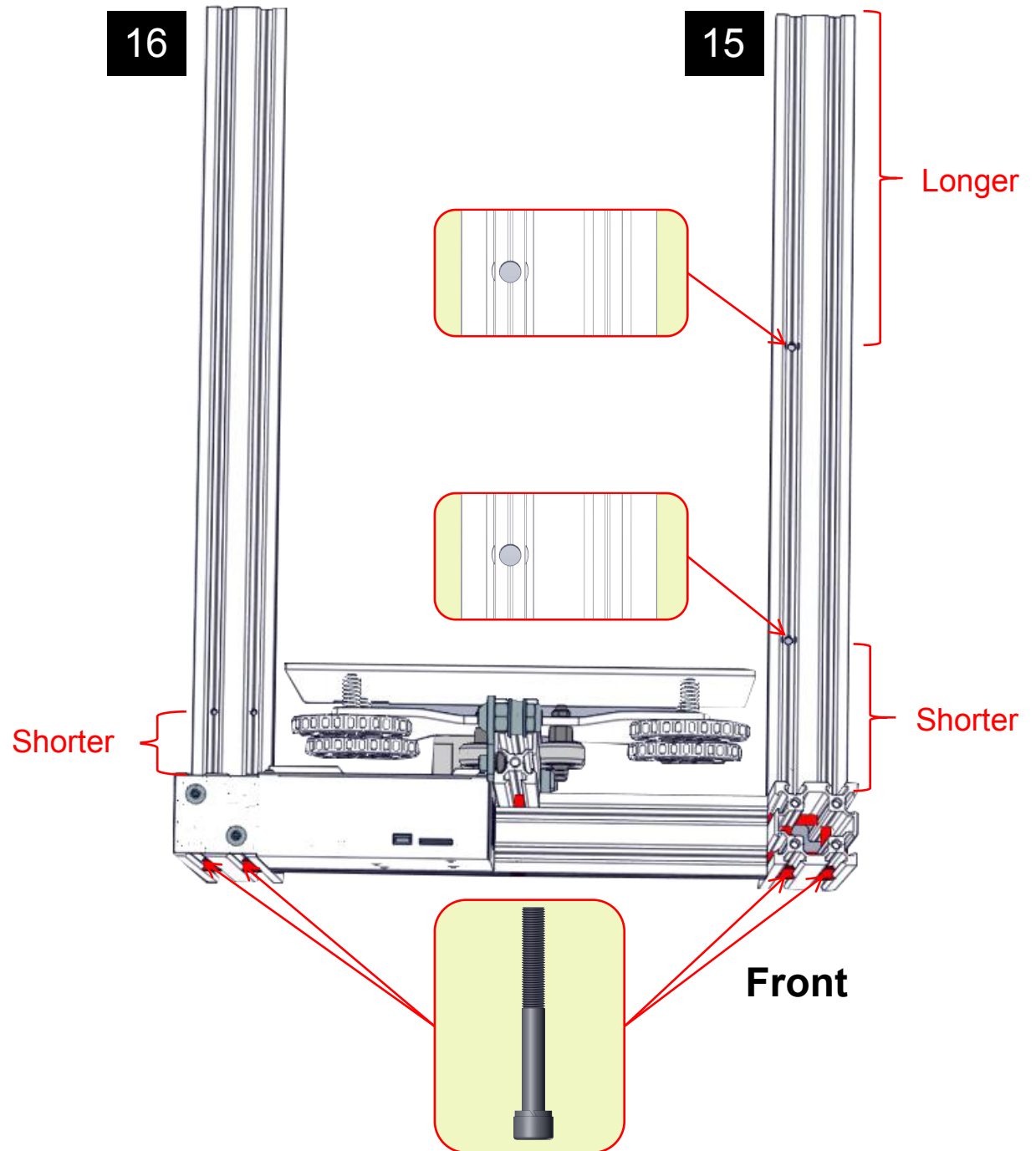
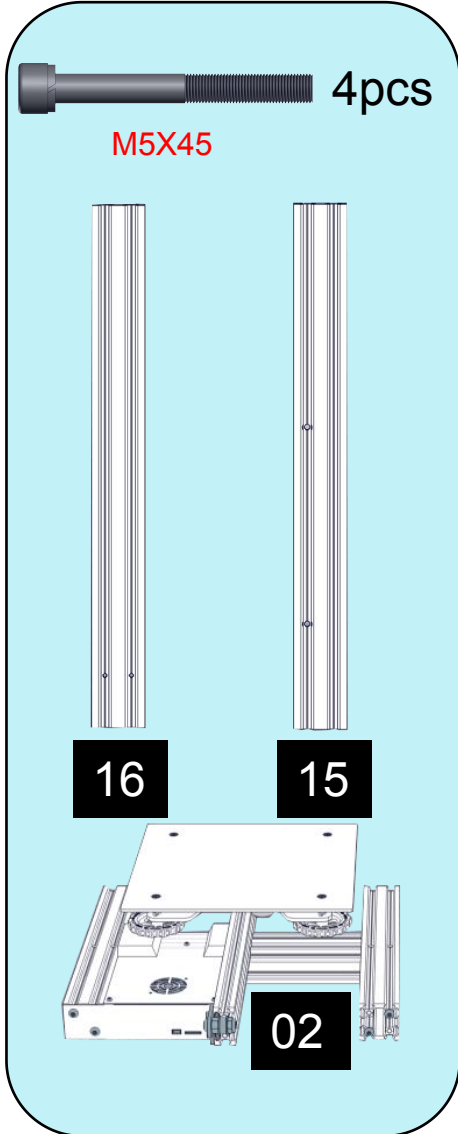
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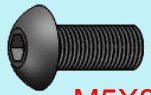
Tools



Step 1

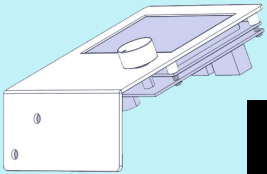


Step 2

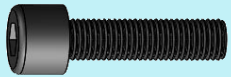


M5X8

2pcs

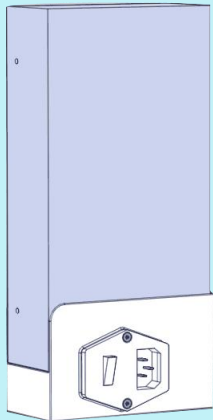


01

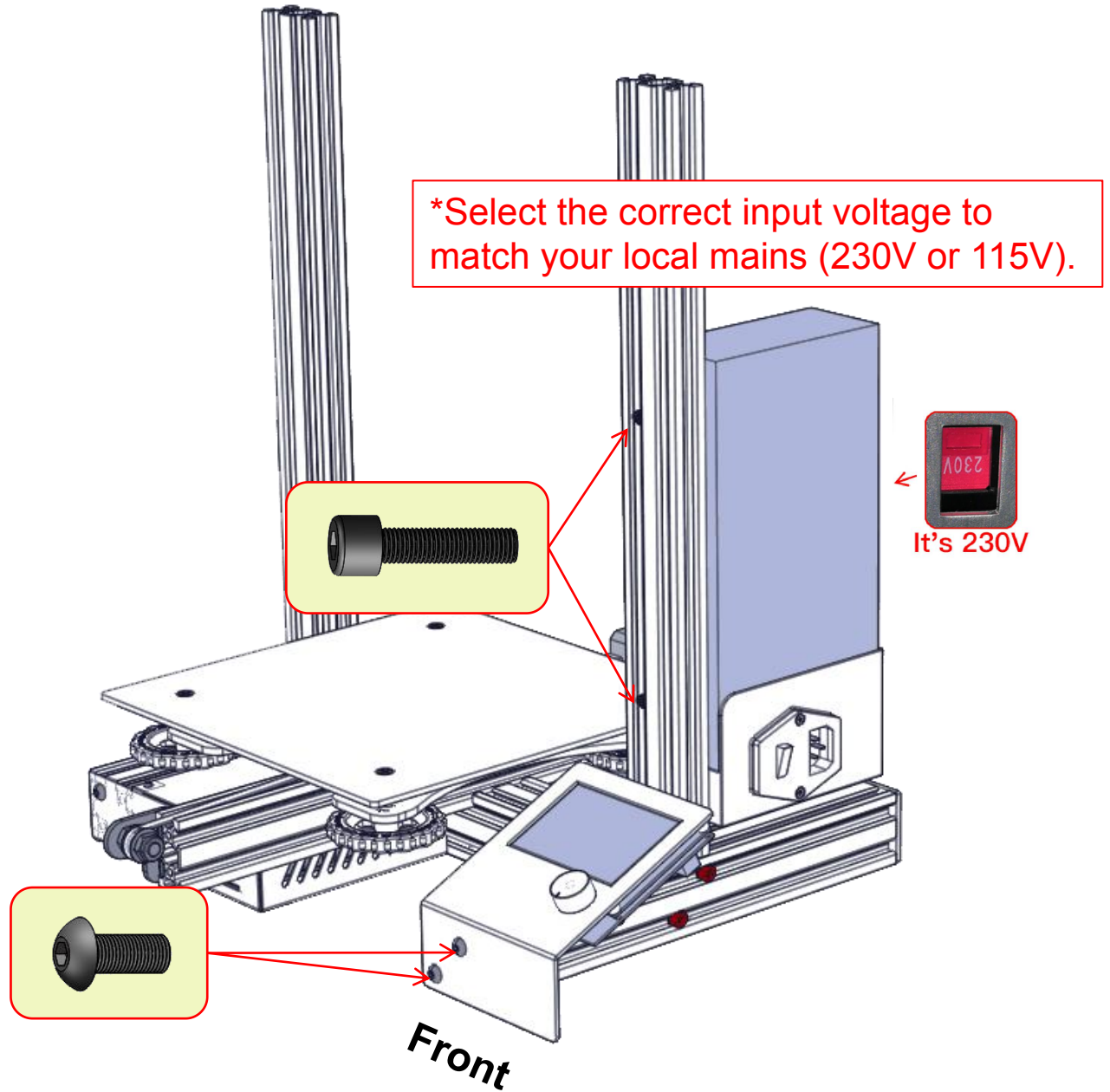


M4X20

2pcs



03



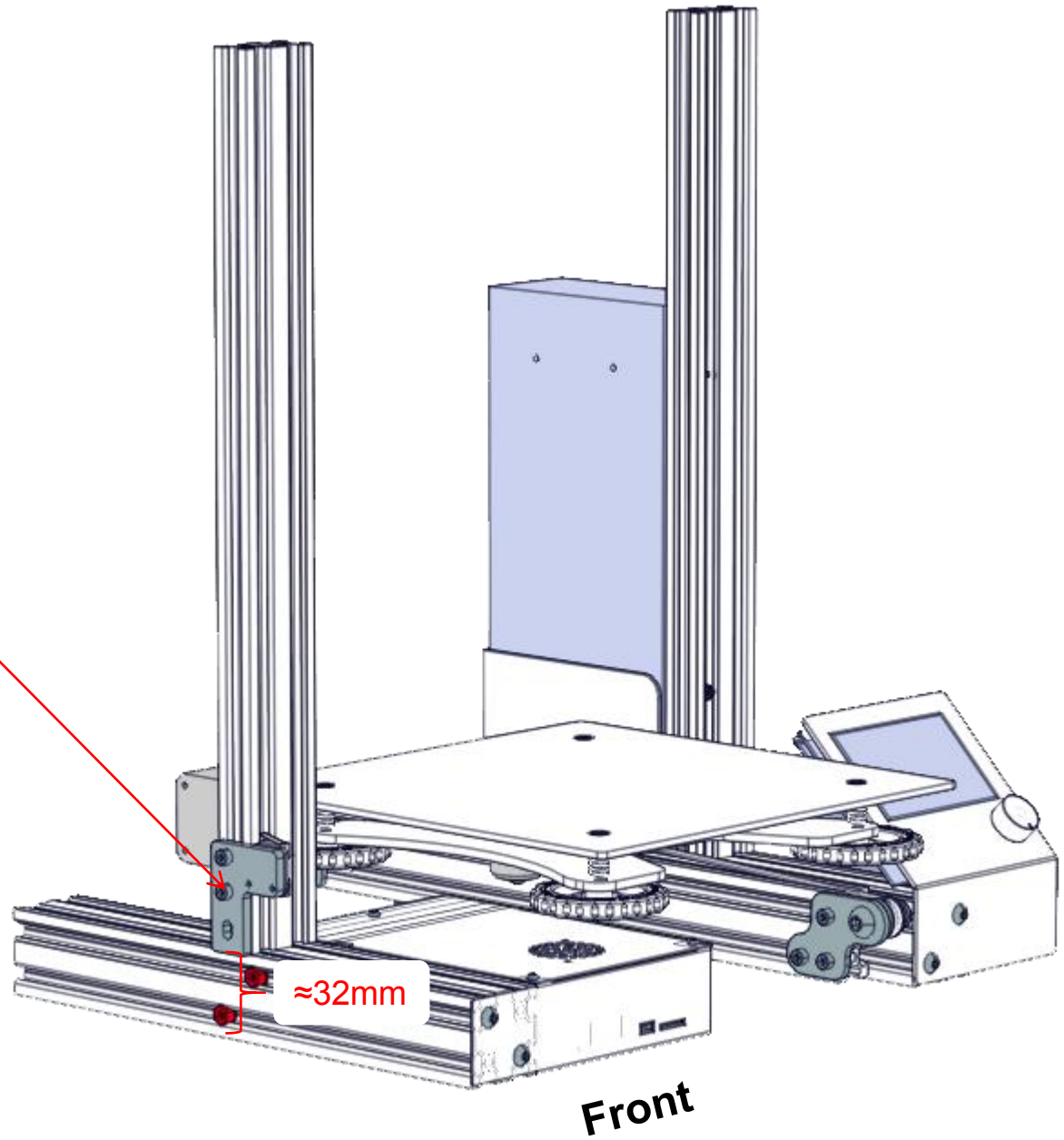
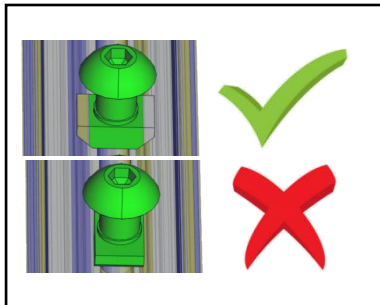
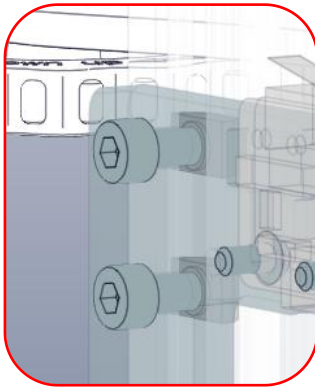
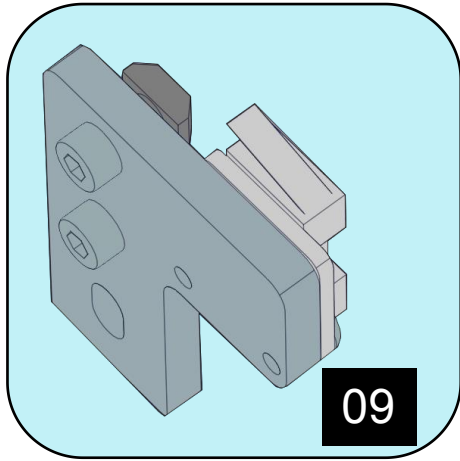
*Select the correct input voltage to match your local mains (230V or 115V).



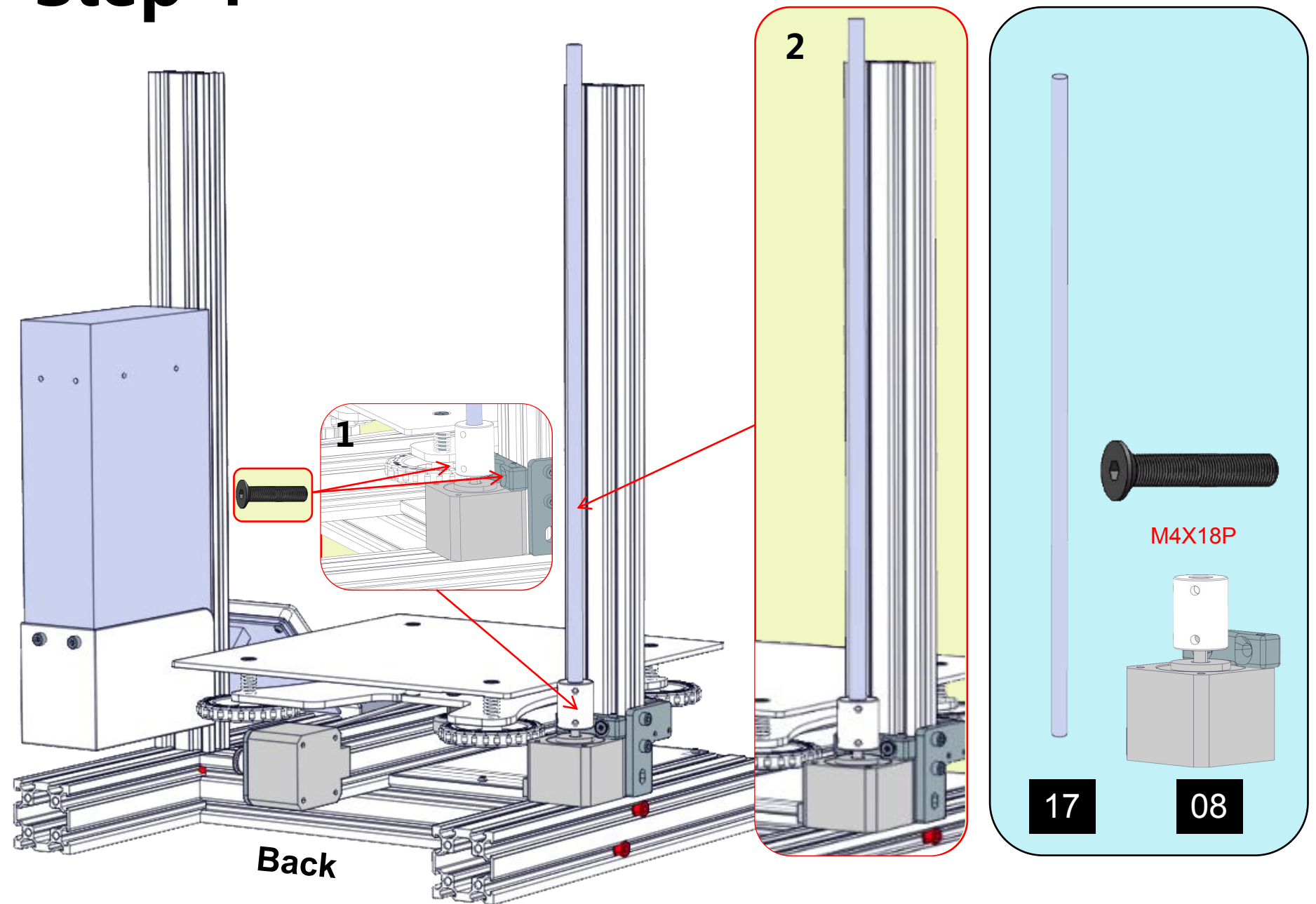
It's 230V

Front

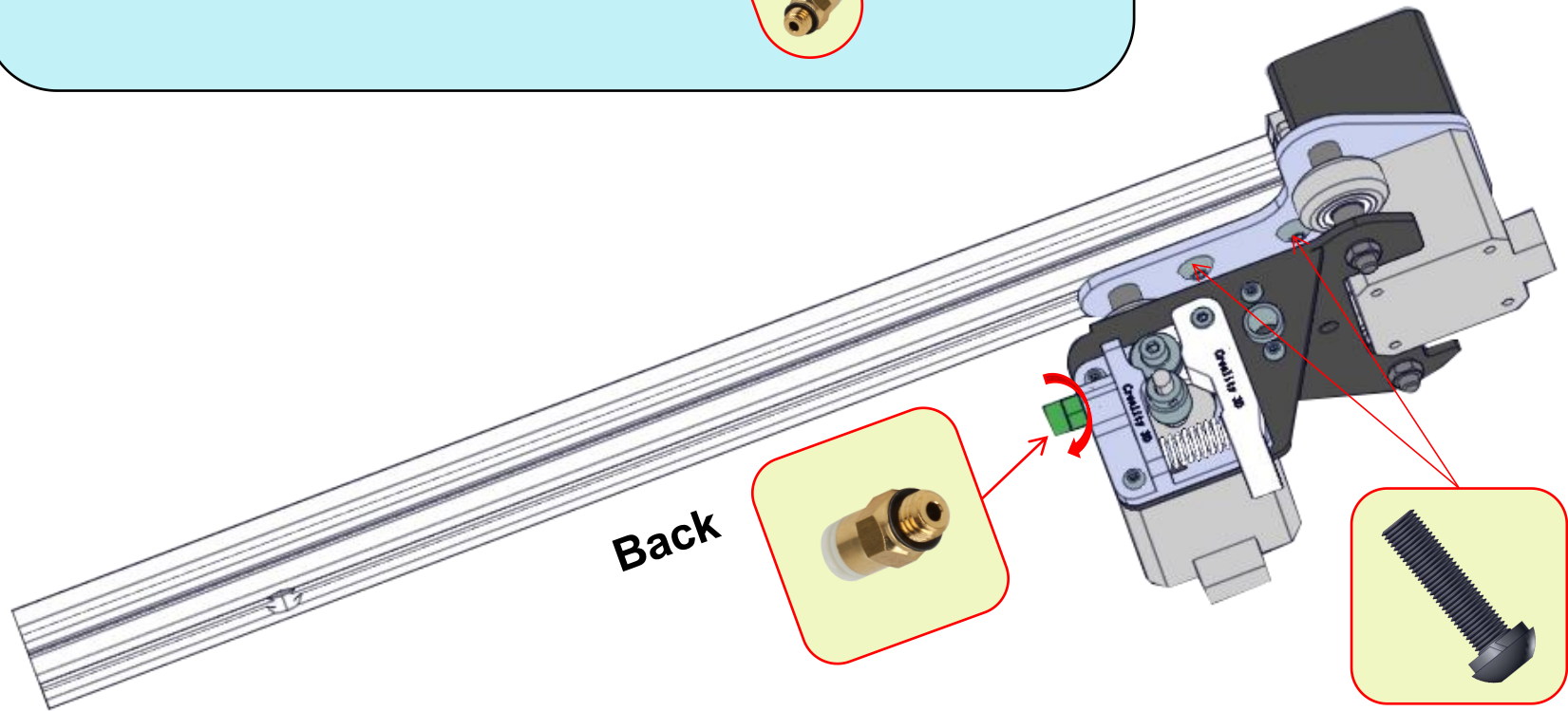
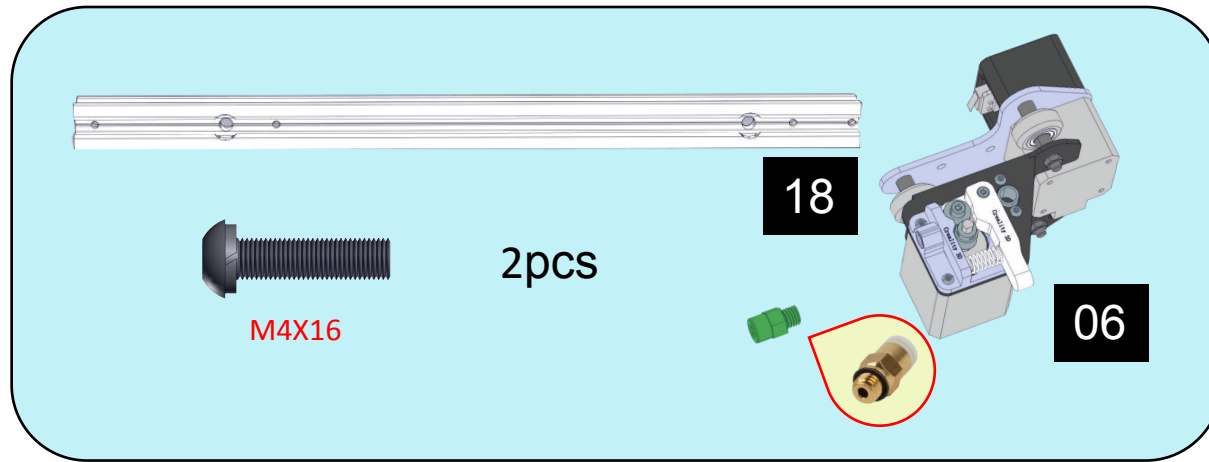
Step 3



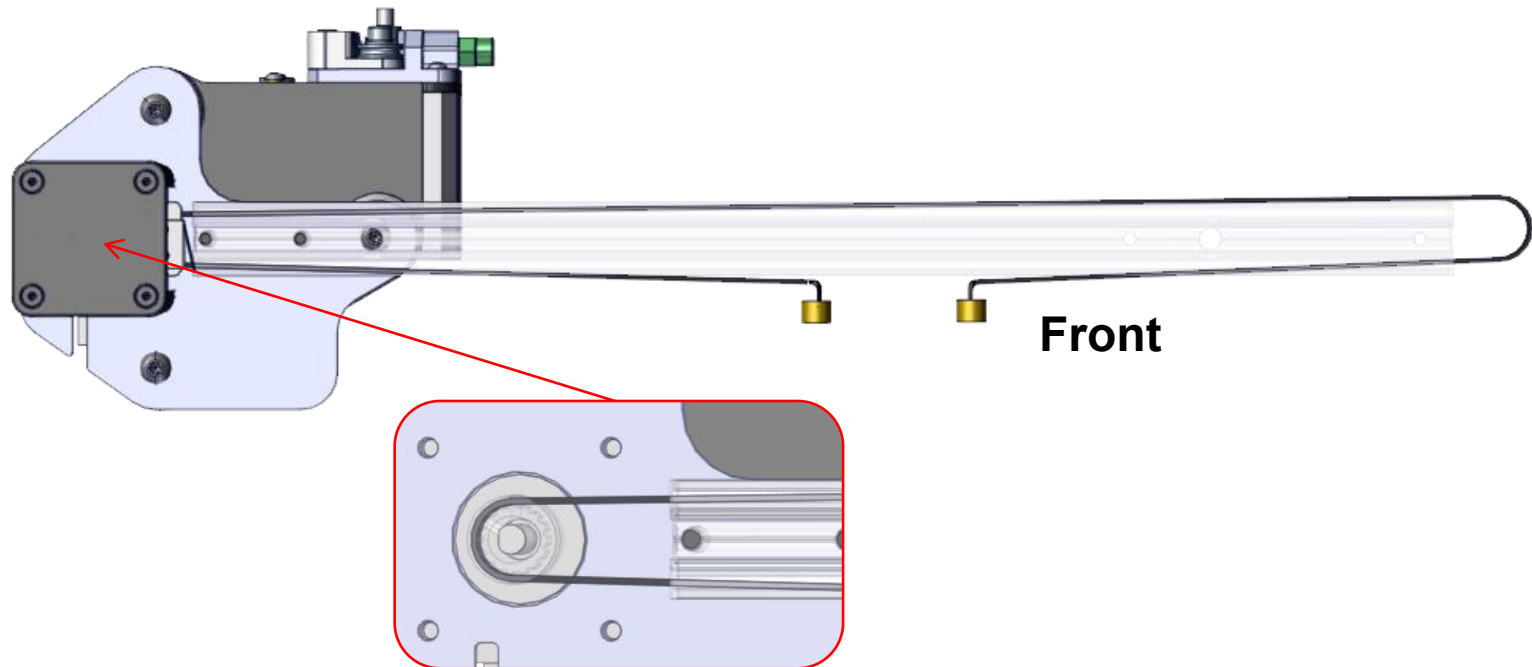
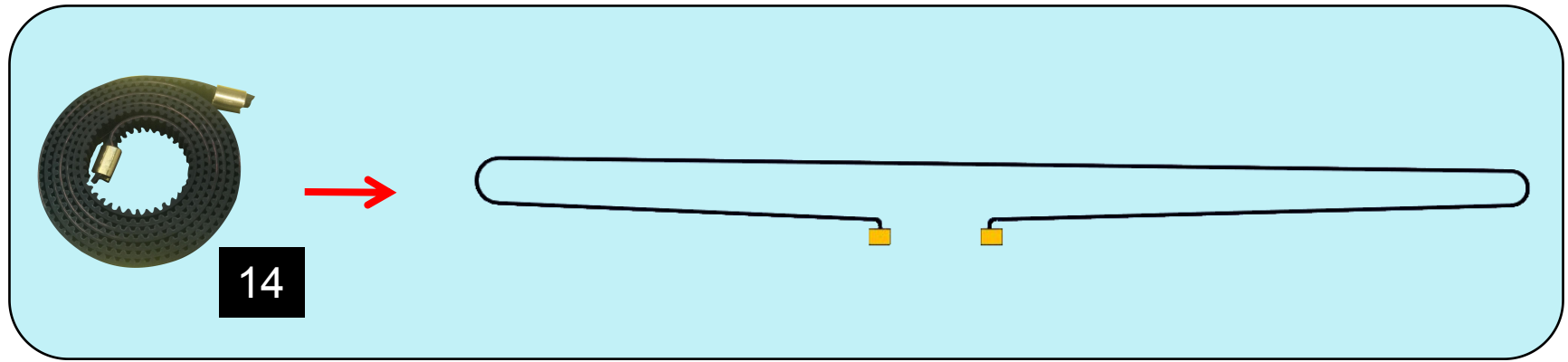
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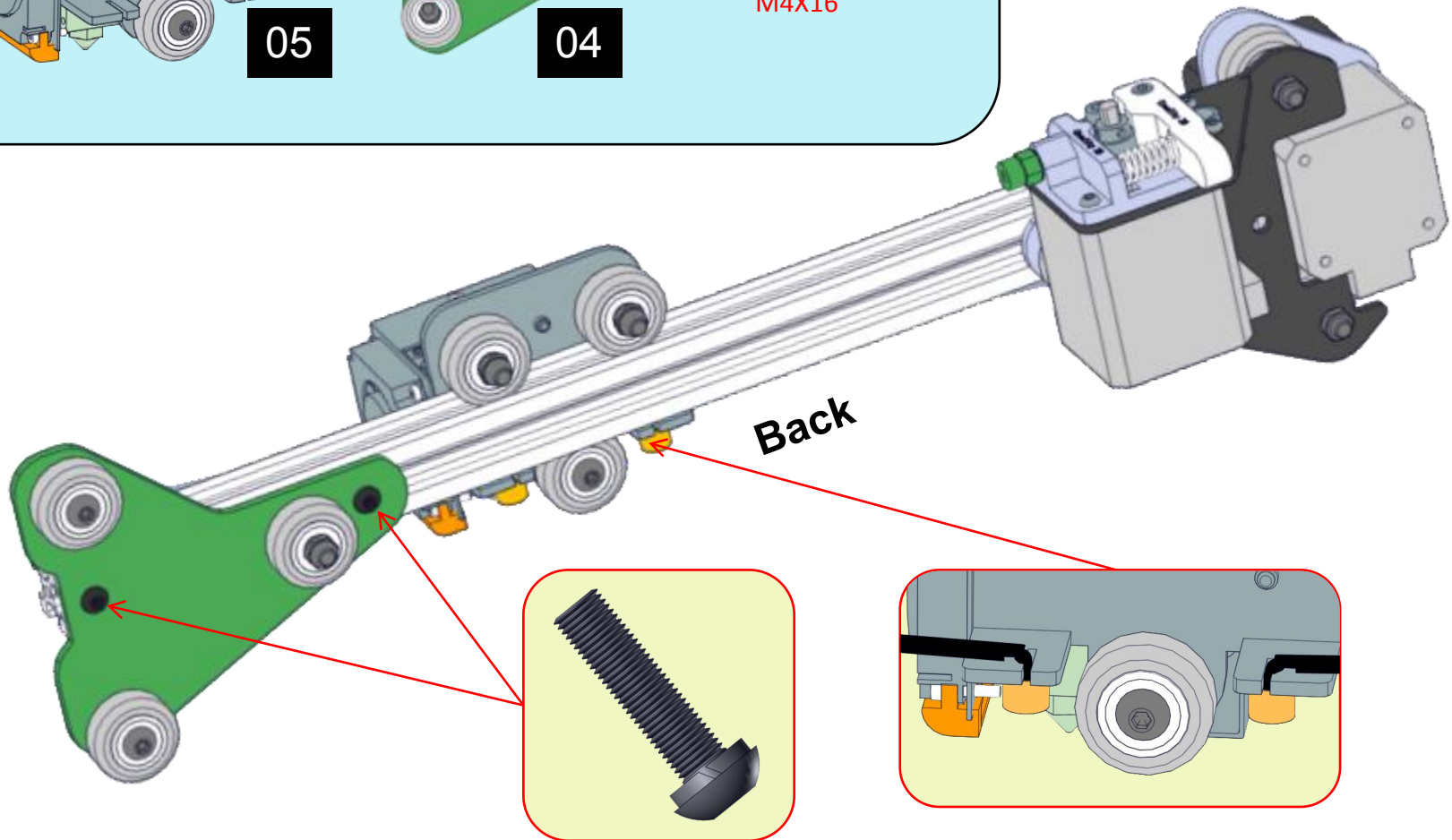
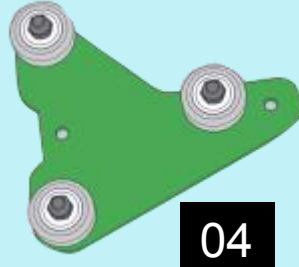
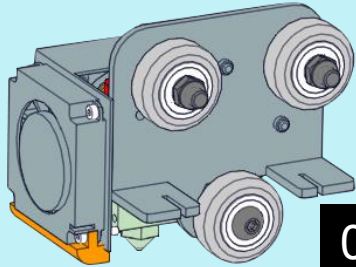
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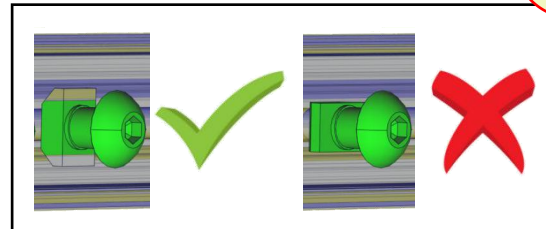
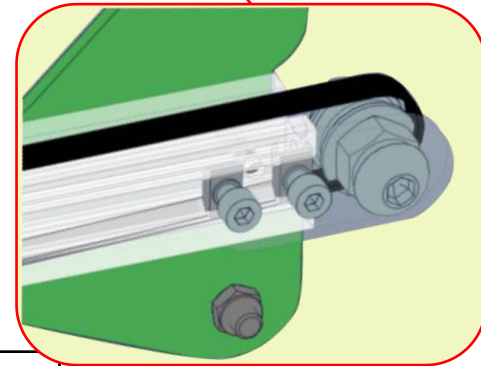
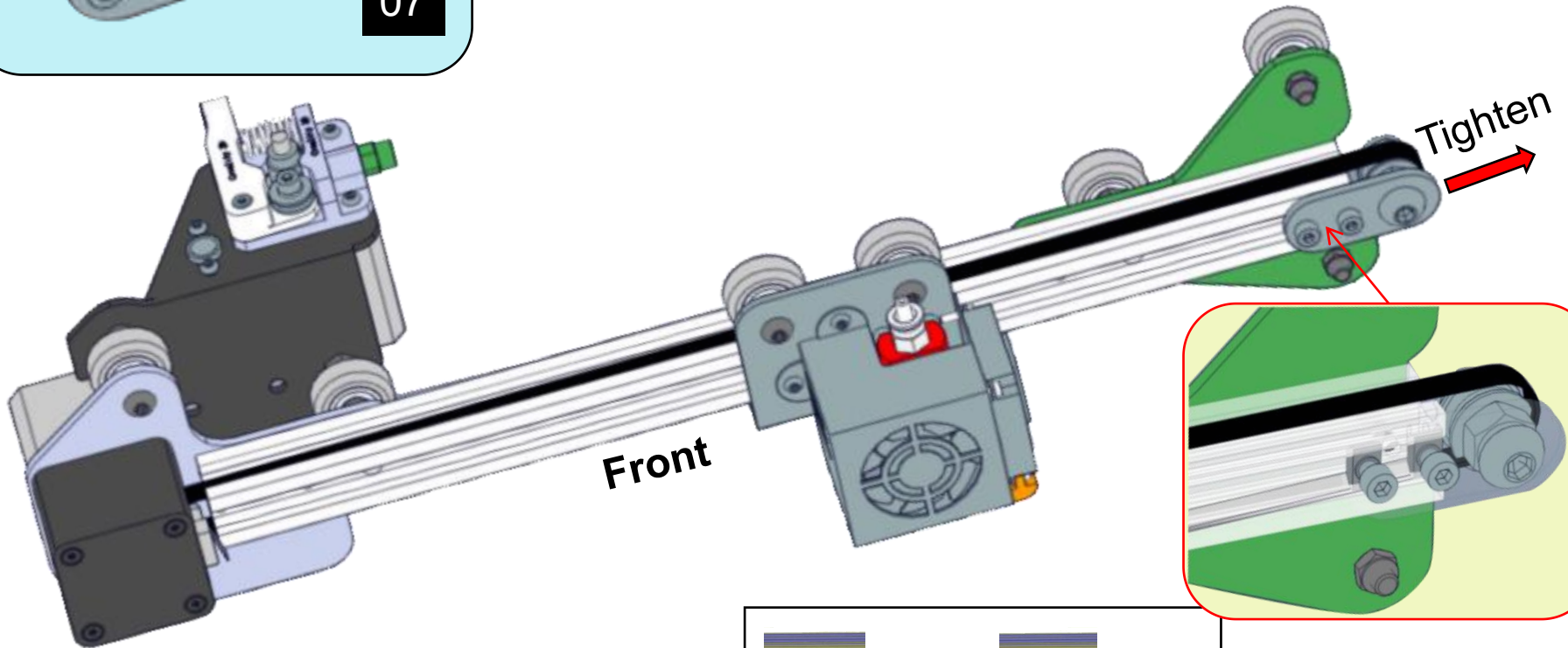
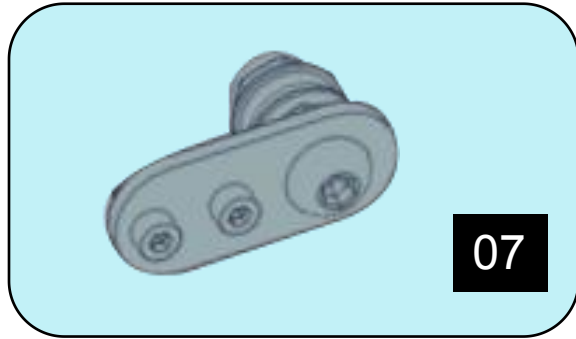
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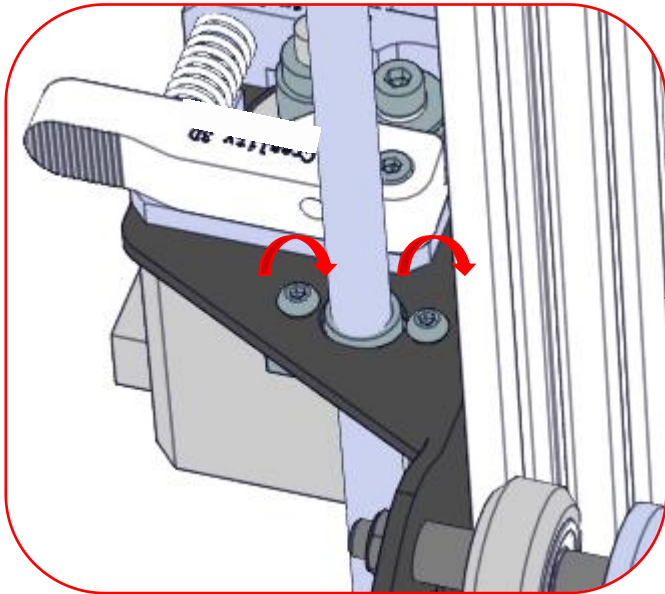
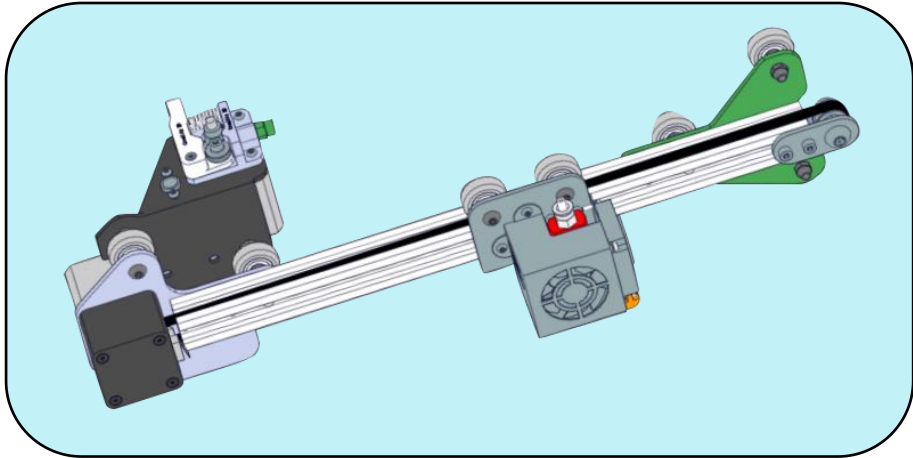
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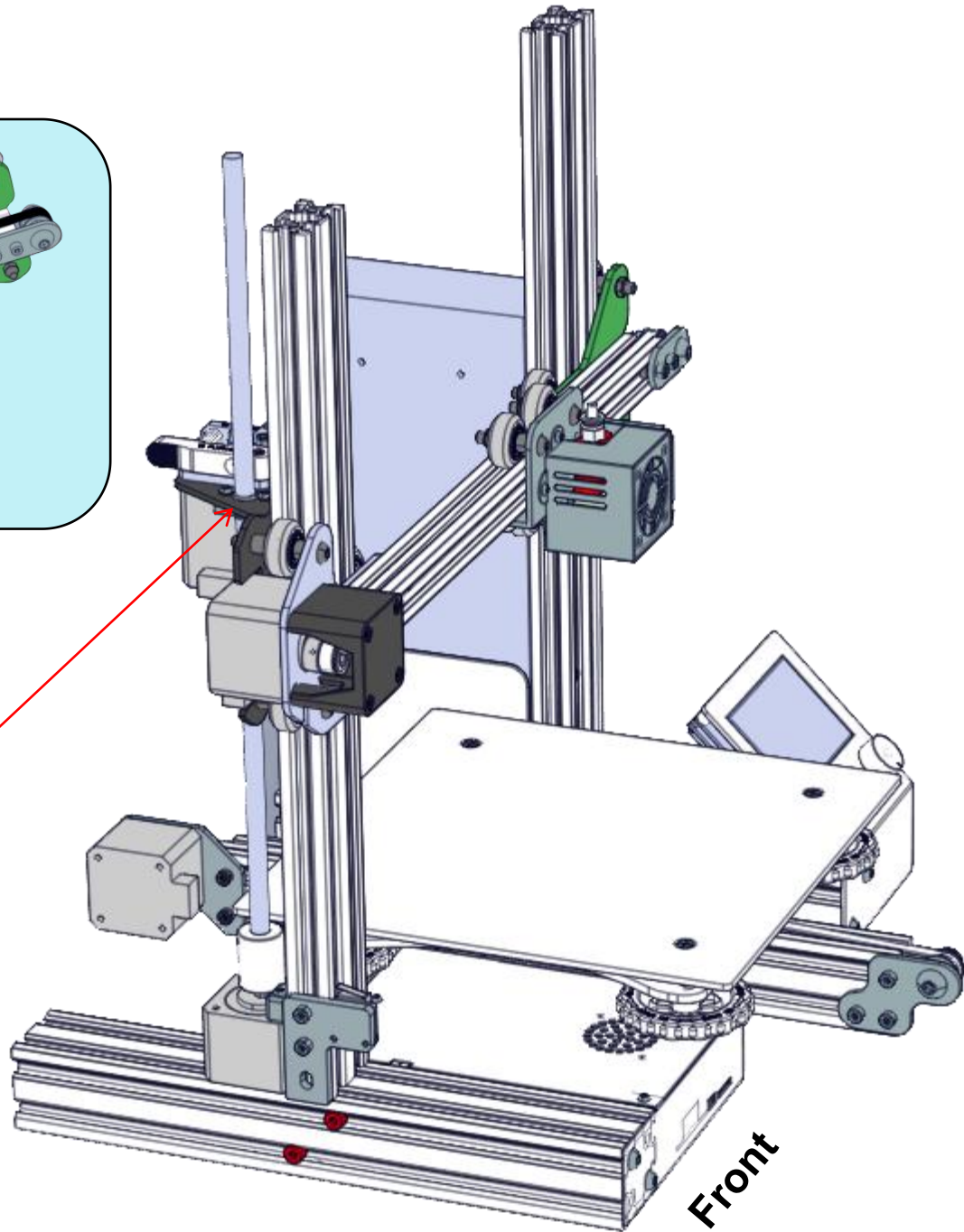
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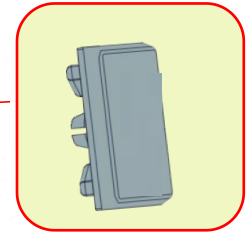
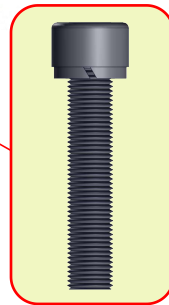
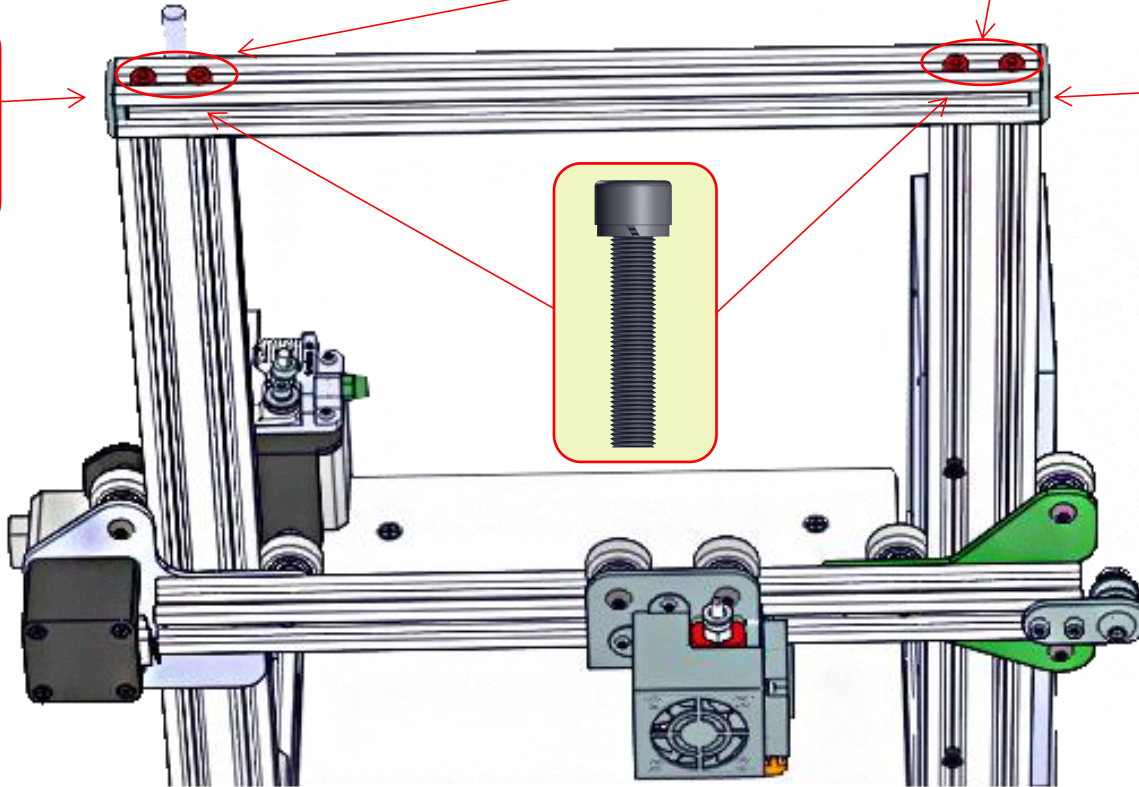
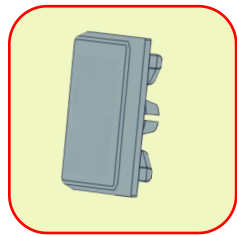
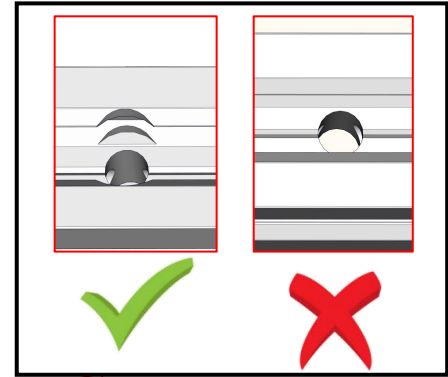
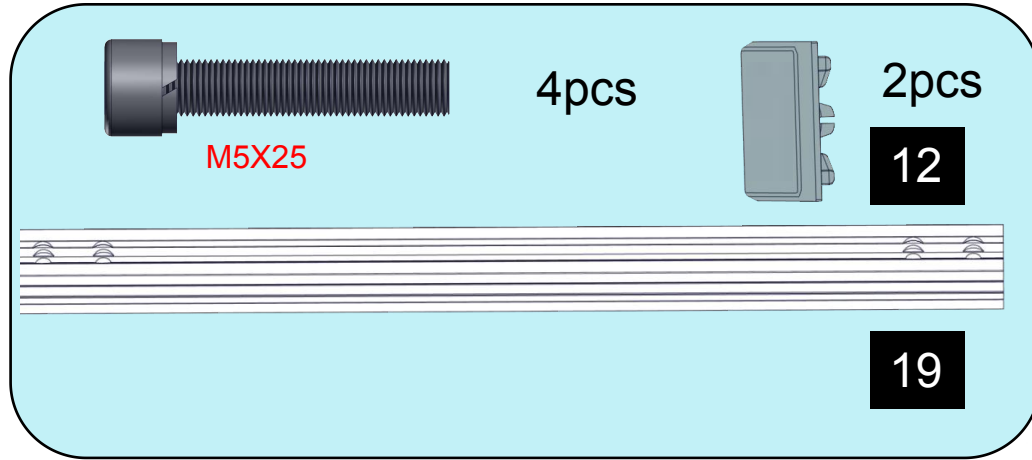
Step 9



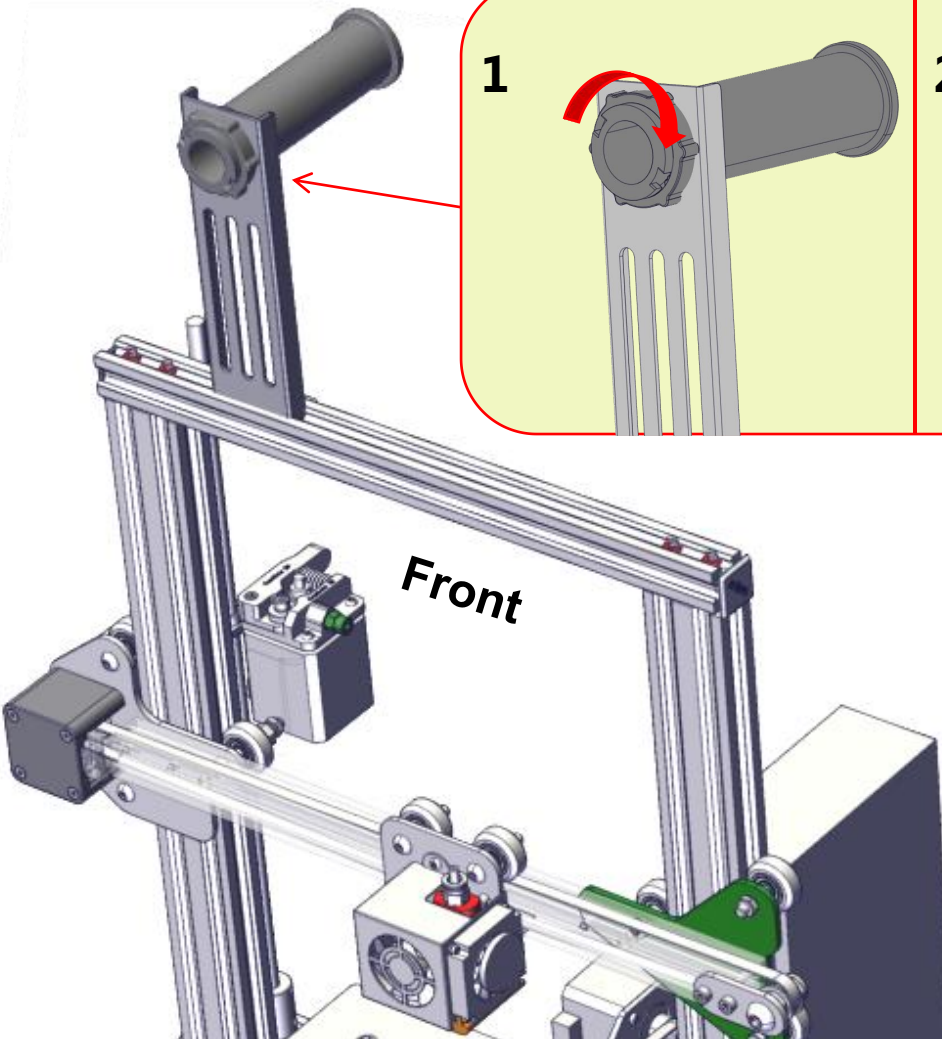
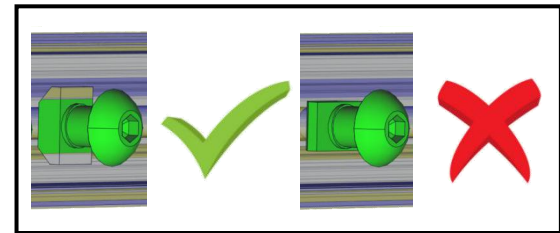
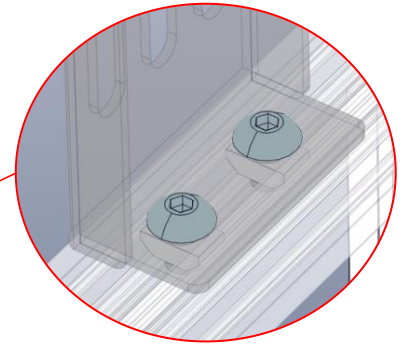
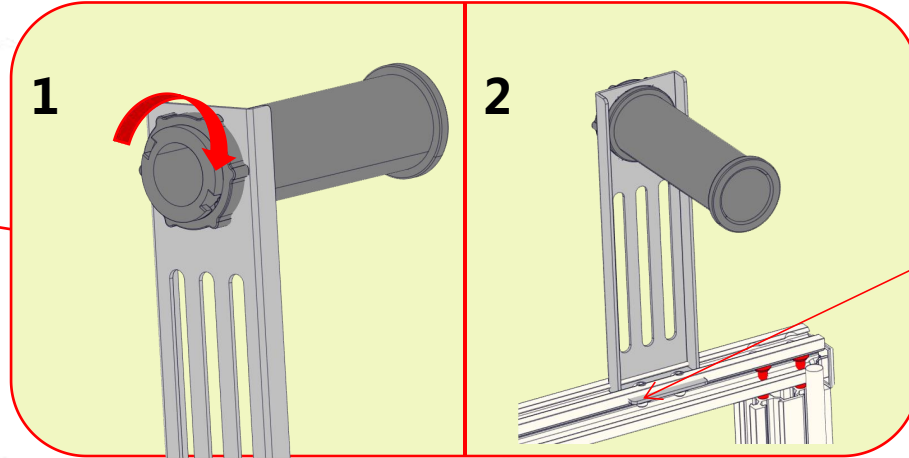
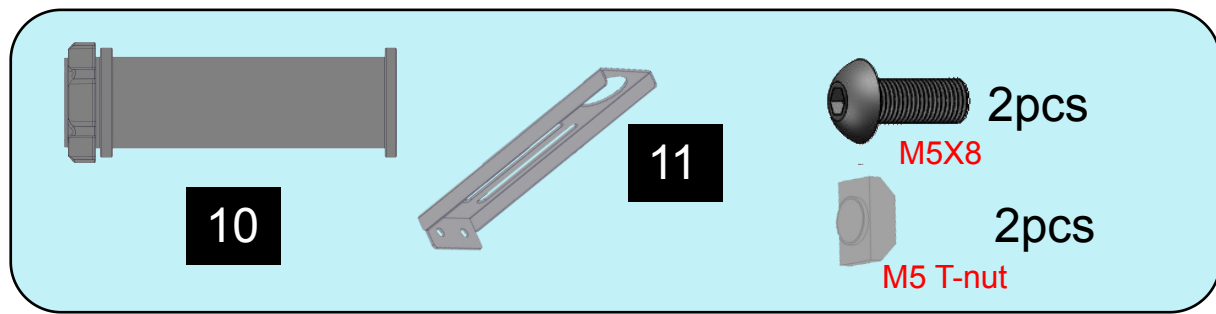
*Don't tighten it too tight



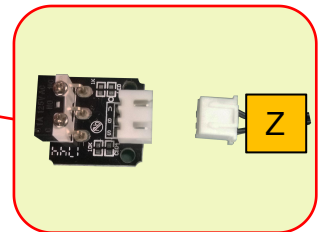
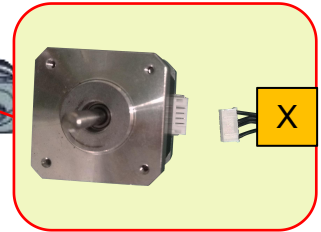
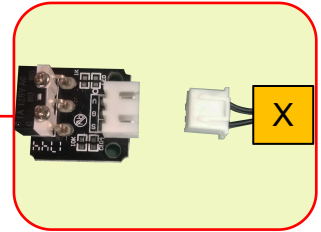
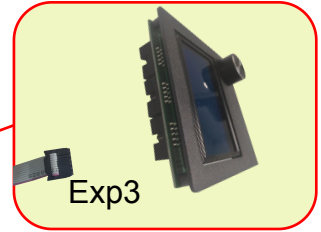
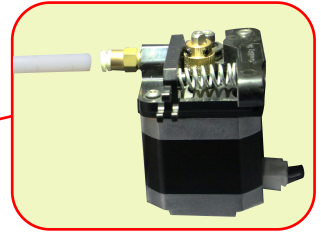
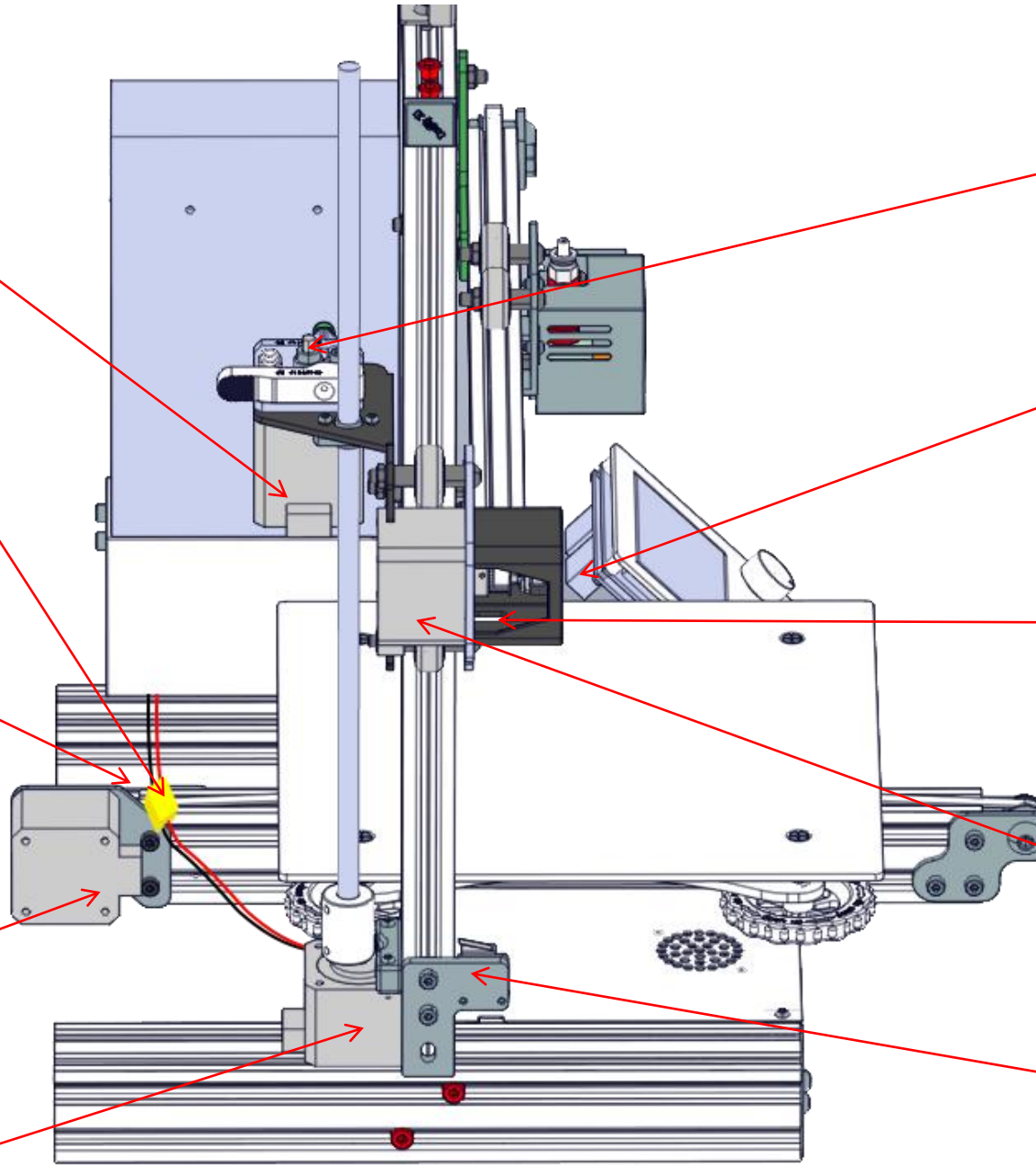
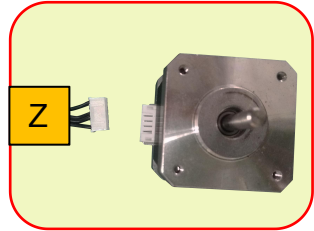
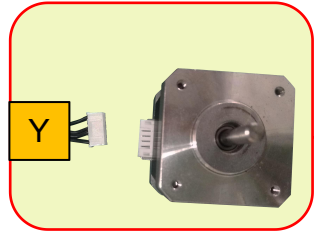
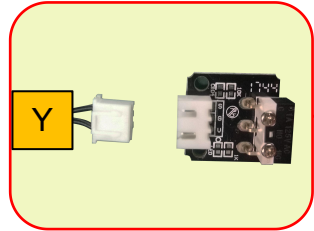
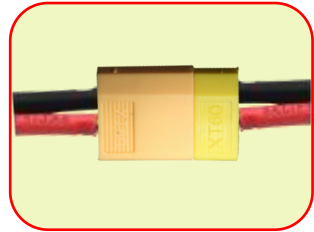
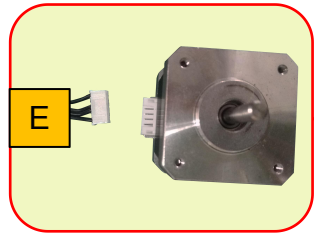
Step 10



Step 11



Step 12



Left