EXLA1V06

Automotive high current molded inductor





Product features

- · High current carrying capacity
- · AEC-Q200 qualified
- · Low DCR, high efficiency
- · Magnetically shielded, low EMI
- Soft saturation
- Inductance range from 0.18 μH to 22 μH
- Current range from 5.0 A to 36 A
- EXLA1V0603: 7.4 mm x 7.1mm footprint surface mount package in a 3.1 mm height
- EXLA1V0605: 7.4 mm x 7.1mm footprint surface mount package in a 5.0 mm height
- EXLA1V0606: 7.4 mm x 7.1mm footprint surface mount package in a 6.0 mm height
- · Alloy powder core material
- Moisture Sensitivity Level (MSL) 1

Applications

- · LED lighting
- Advanced driver assistance systems (ADAS)
- Adaptive cruise control (ACC)
- · Collision avoidance
- · Infotainment and cluster electronics
- · Battery management systems (BMS)
- · Electric pumps, motor control and auxiliaries
- Powertrain control module (PCU)/Engine control module (ECM)
- Electronic Control Units (ECU)

Environmental compliance and general specifications

- Operating temperature range: -55 °C to +155 °C (ambient plus self-temperature rise)
- Storage temperature range (component): -55 °C to +155 °C
- Solder reflow temperature:
 J-STD-020 (latest revision) compliant









Product specifications

Part number ⁴	OCL¹ (µH) ± 20%	I _{rms} ² (A)	I _{sat} (A)	DCR (mΩ) typical @ +25 °C	DCR (mΩ) maximum @ +25 °C	C (mm) ±0.2	D (mm) ±0.3
EXLA1V0603			"				
EXLA1V0603-R18-R	0.18	32	36	1.6	1.75	2.8	5.3
EXLA1V0603-R33-R	0.33	25	28	2.25	2.5	2.8	5.55
EXLA1V0603-R56-R	0.56	22	25	3.0	3.31	2.8	5.3
EXLA1V0603-R68-R	0.68	20	21	4.7	5.17	2.8	5.3
EXLA1V0603-1R0-R	1.0	18	18	5.5	6.05	2.8	5.2
EXLA1V0603-1R2-R	1.2	16	16	6.7	7.4	2.8	5.15
EXLA1V0603-1R5-R	1.5	15	15.5	8.3	9.13	2.9	5.15
EXLA1V0603-1R8-R	1.8	14	13	9.2	10.2	2.9	5.1
EXLA1V0603-2R2-R	2.2	10	11	11	12.2	2.9	5.05
EXLA1V0603-3R3-R	3.3	8.0	9.0	18.8	20.8	2.9	5.0
EXLA1V0603-4R5-R	4.5	7.0	8.0	23	25.3	2.9	5.0
EXLA1V0603-4R7-R	4.7	6.0	7.0	26.5	29.2	2.9	5.0
EXLA1V0605							
EXLA1V0605-R82-R	0.82	21	20	3.8	4.18		5.3
EXLA1V0605-1R0-R	1.0	20	18	4.1	4.52		5.3
EXLA1V0605-1R2-R	1.2	18	16	5.3	5.83		5.3
EXLA1V0605-1R5-R	1.5	17	14.5	5.7	6.3		5.3
EXLA1V0605-1R8-R	1.8	16	13.5	6.4	7.1		5.3
EXLA1V0605-2R2-R	2.2	13	12	7.7	8.5		5.2
EXLA1V0605-3R3-R	3.3	11	10	11.2	12.5		5.2
EXLA1V0605-4R3-R	4.3	9.0	8.5	15.1	16.2		5.2
EXLA1V0605-4R7-R	4.7	8.5	8.4	16.7	18.4		5.2
EXLA1V0605-5R6-R	5.6	7	8.3	20	22		5.2
EXLA1V0605-6R8-R	6.8	6.6	7.0	23.1	25.4		5.2
EXLA1V0605-8R2-R	8.2	6.2	6.8	28.6	31.5		5.2
EXLA1V0606							
EXLA1V0606-1R0-R	1.0	19	16	3.9	4.29		
EXLA1V0606-1R5-R	1.5	16	14	5.1	5.61		
EXLA1V0606-2R2-R	2.2	14	12	7.0	7.8		
EXLA1V0606-3R3-R	3.3	12	10.5	11	12.1		
EXLA1V0606-4R7-R	4.7	11	9.5	13.1	14.4		
EXLA1V0606-5R6-R	5.6	10	9.0	14.3	15.8		
EXLA1V0606-6R8-R	6.8	9.0	8.7	18.9	20.8		
EXLA1V0606-8R2-R	8.2	8.0	8.0	22.5	24.8		
EXLA1V0606-100-R	10	7.0	6.8	26.6	29.3		
EXLA1V0606-150-R	15	6.0	5.2	39	43		
EXLA1V0606-220-R	22	5.0	5.0	55	60.5		

^{1.} Open circuit inductance (OCL) test parameters: 100 kHz, 0.1 $\rm V_{\rm mss}$, 0.0 Adc, +25 $^{\circ}\rm C$

^{2.1} l_{ms}: Heat rated current (1 _{ms}) will cause the part temperature rise approximately ΔT of 40 °C. Circuit design, component, PCB trace size and thickness, airflow and other cooling provisions all affect the part temperature. Part temperature should be verified in the end application. The part temperature (ambient + temp rise) should not exceed +155 °C under worst case operating conditions.

^{3.} I_{sat} : Peak current for approximately 30% rolloff @ +25 °C

^{4.} Part number definition: EXLA1V0603-xxx-R

EXLA1V0603 = Product code and size

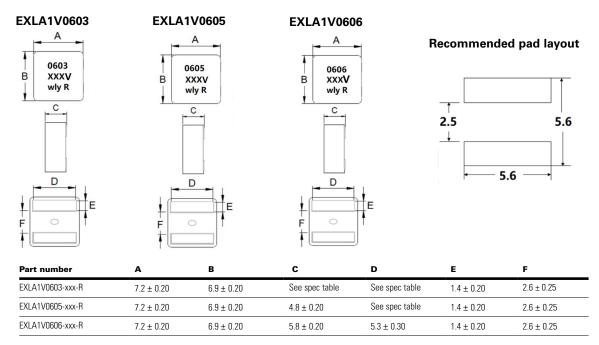
xxx= inductance value in μH , R= decimal point,

If no R is present then third digit equals the number of zeros

⁻R suffix = RoHS compliant

Note: Rated operating voltage (across inductor) 40 V (EXLA0603,0605), 15 V (EXLA0606)

Mechanical parameters, schematic, pad layout (mm)



Part marking: 0603 or 0605 or 0606

xxx= Inductance value in µH (R= decimal point, if no R is present last digit equals number of zeros, V= vehicle, wly R= lot code

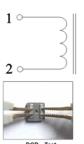
All soldering surfaces to be coplanar within 0.1 millimeters

Tolerances are \pm 0.3 millimeters unless stated otherwise

Dimensions of recommended PCB layout are reference only.

Pad layout tolerances are \pm 0.1 millimeters unless stated otherwise

Traces or vias underneath the inductor is not recommended.

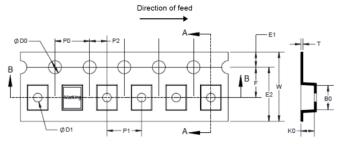


Packaging information (mm)

Supplied in tape and reel packaging

EXLA1V0603: 1000 parts per 13" diameter reel (EIA-481 compliant) EXLA1V0605: 800 parts per 13" diameter reel (EIA-481 compliant) EXLA1V0606: 750 parts per 13" diameter reel (EIA-481 compliant)

Drawing not to scale

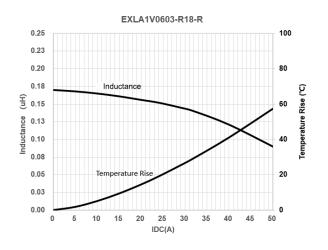


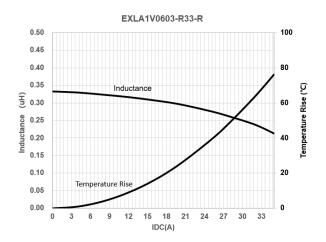
SECTION A-A

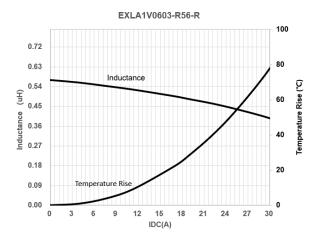


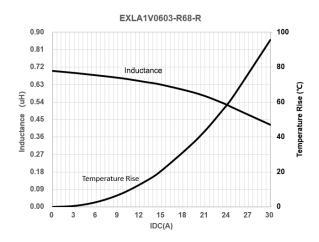
	EXLA1V0603	EXLA1V0605	EXLA1V0606
W ± 0.30	16.00	16.00	16.00
F ± 0.10	7.50	7.50	7.50
E1 ± 0.10	1.75	1.75	1.75
E2 min	14.25	14.25	14.25
P0 ± 0.10	4.00	4.00	4.00
P1 ± 0.10	12.00	12.00	12.00
P2 ± 0.10	2.00	2.00	2.00
D0 + 0.10/-0	1.50	1.50	1.50
D1 + 0.10/-0	1.50	1.50	1.50
A0 ± 0.10	7.60	7.60	7.60
B0 ± 0.10	7.30	7.30	7.30
K0 ± 0.10	3.30	5.30	6.30
T ± 0.05	0.35	0.40	0.50
P0 X 10 ± 0.20	40.0	40.0	40.0

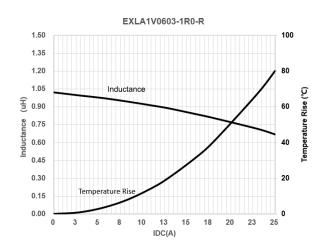
Inductance and temperature rise vs. current EXLA1V0603

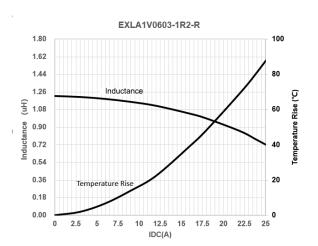




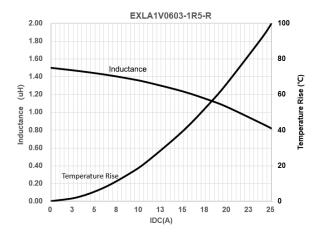


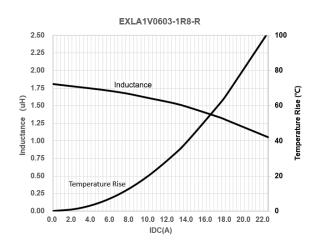


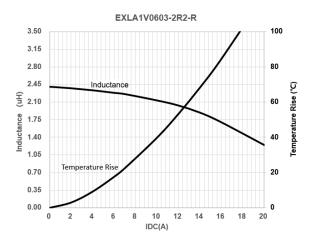


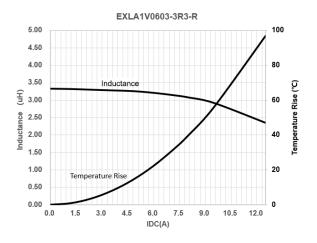


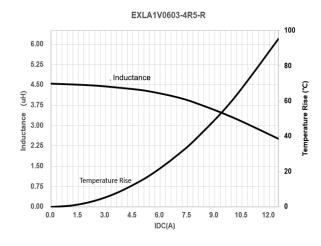
Inductance and temperature rise vs. current, continued EXLA1V0603

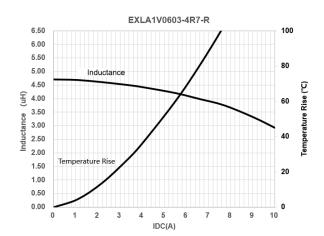




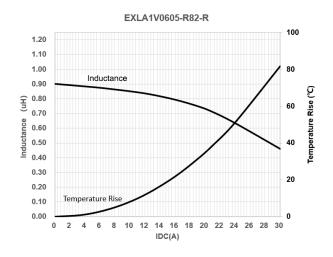


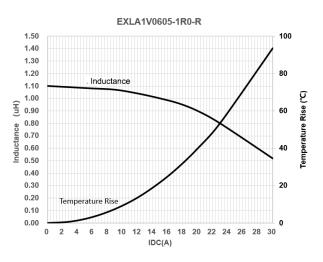


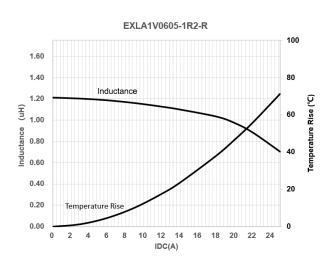


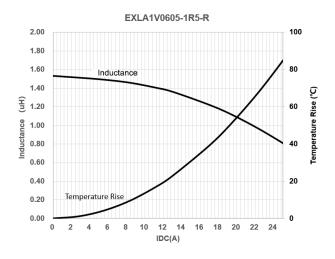


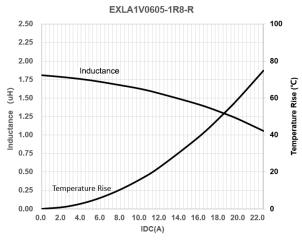
Inductance and temperature rise vs. current EXLA1V0605

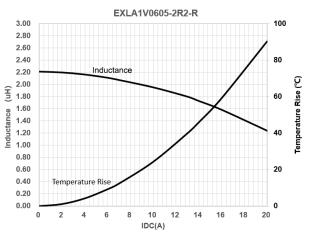




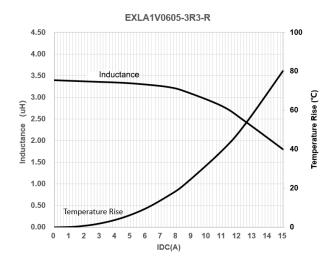


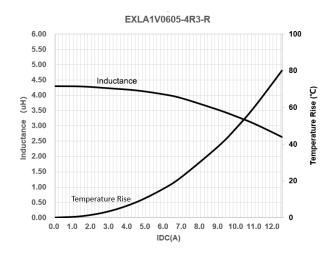


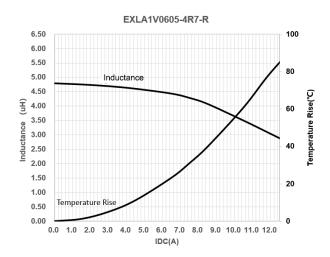


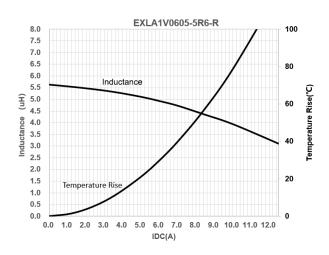


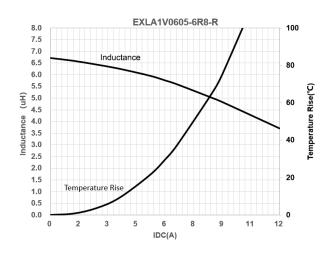
Inductance and temperature rise vs. current, continued EXLA1V0605

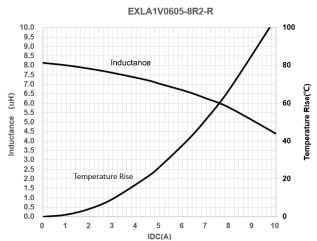




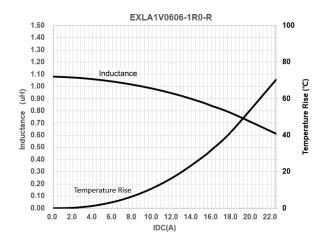


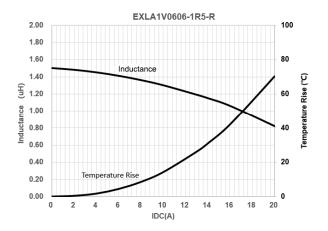


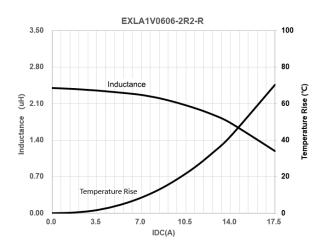


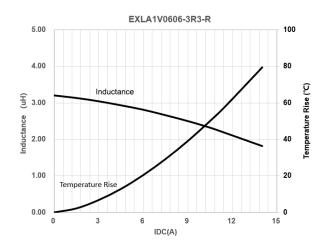


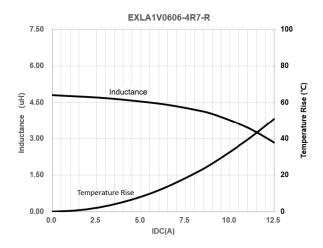
Inductance and temperature rise vs. current EXLA1V0606

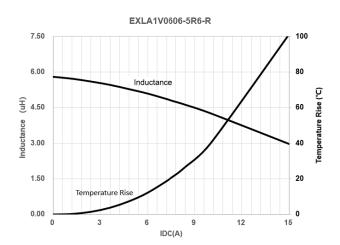




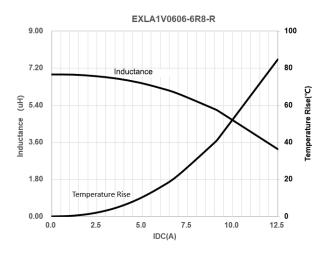


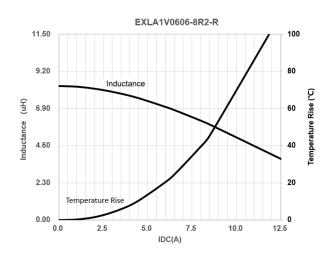


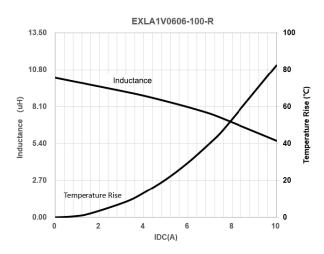


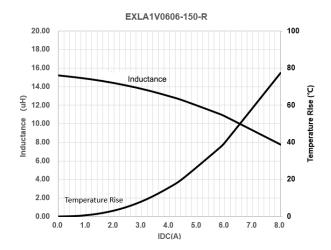


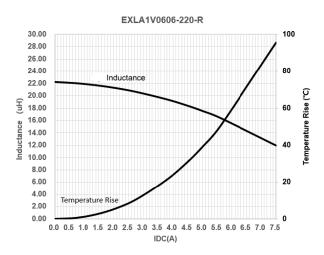
Inductance and temperature rise vs. current, continued EXLA1V0606



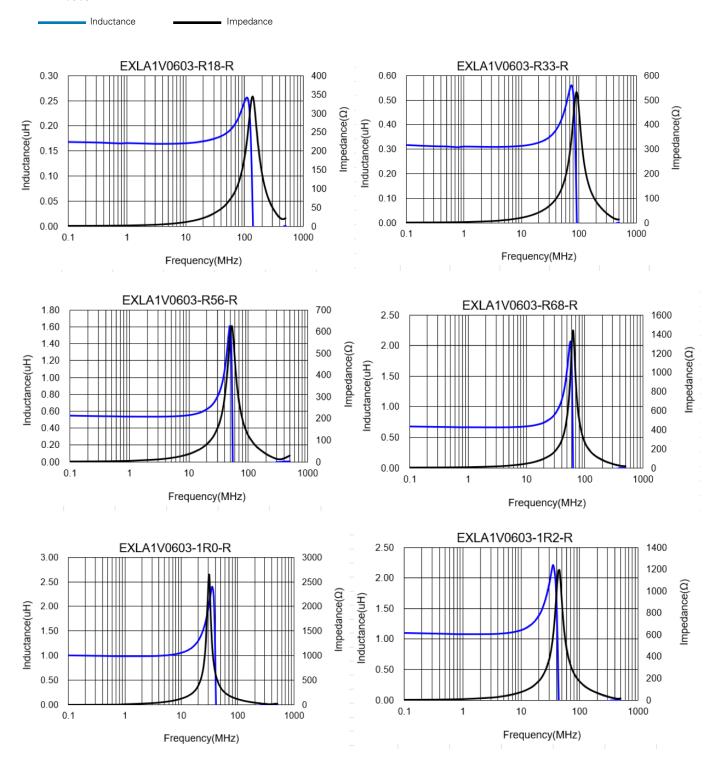




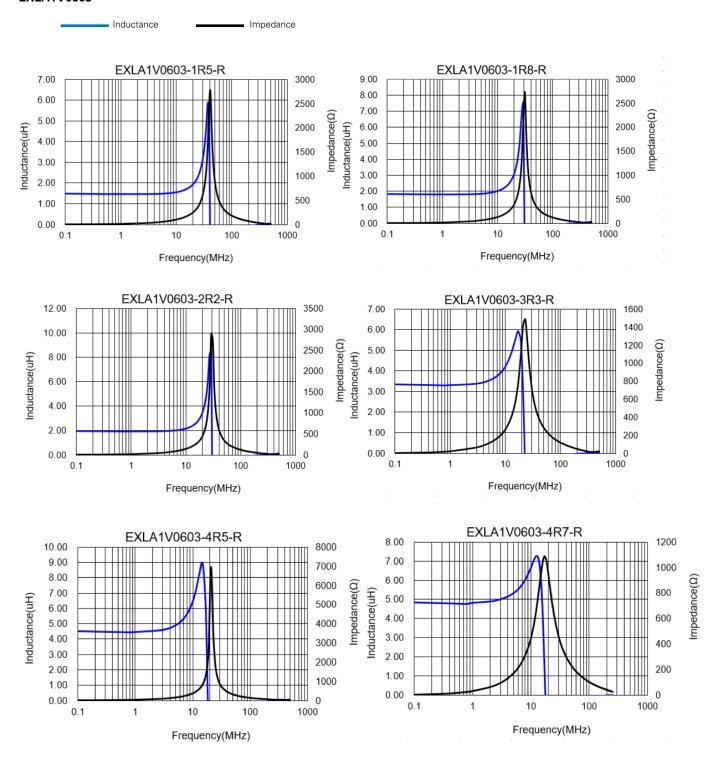




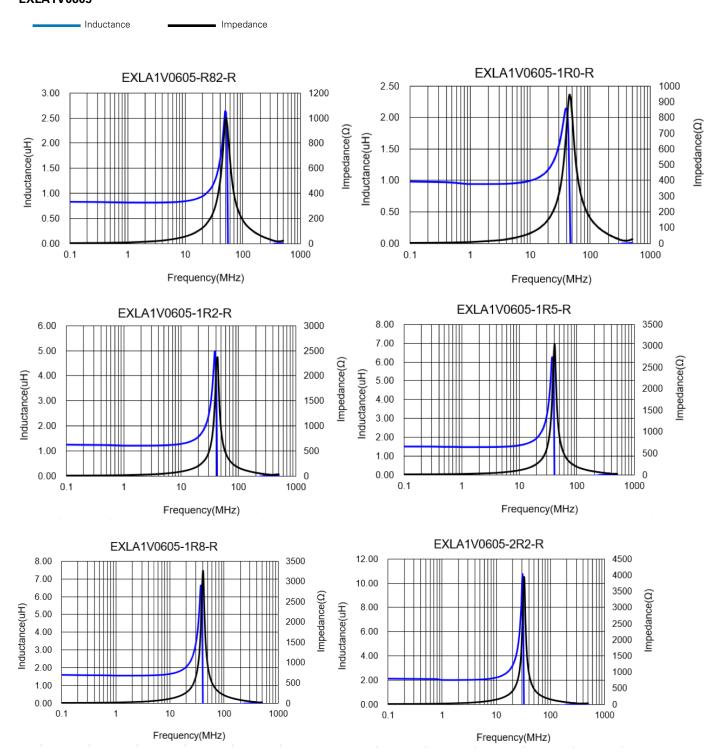
Inductance and impedance vs frequency curve EXLA1V0603



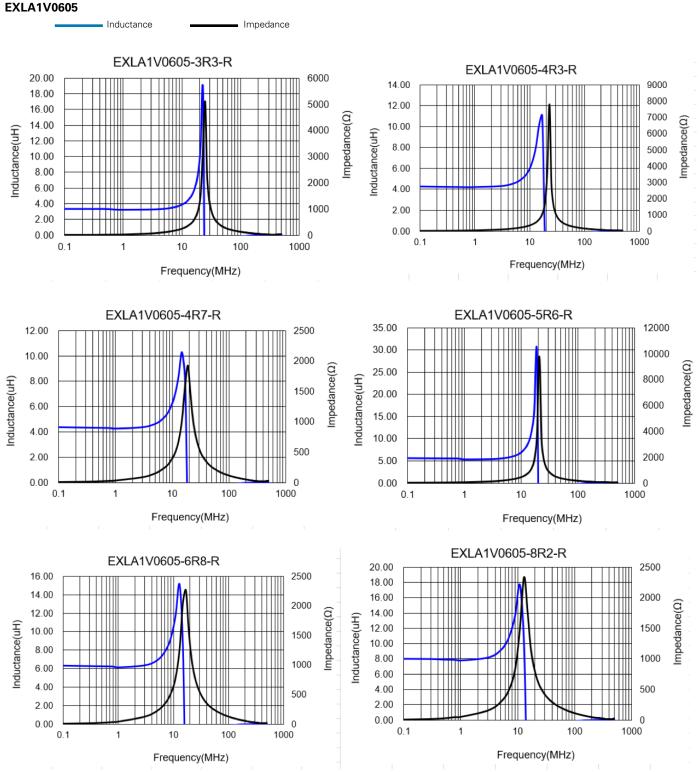
Inductance and impedance vs frequency curve, continued EXLA1V0603



Inductance and impedance vs frequency curve EXLA1V0605

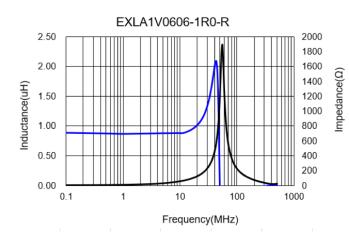


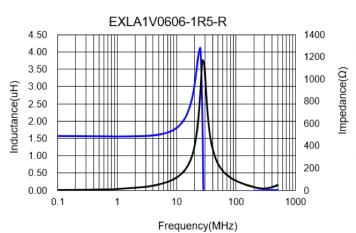
Inductance and impedance vs frequency curve, continued

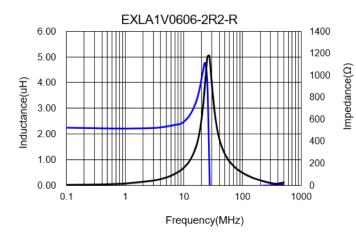


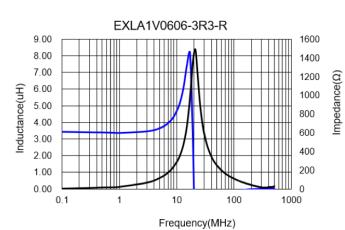
Inductance and impedance vs frequency curve EXLA1V0606

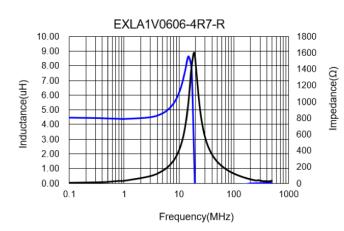
_____ Inductance _____ Impedance

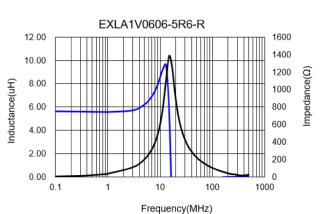






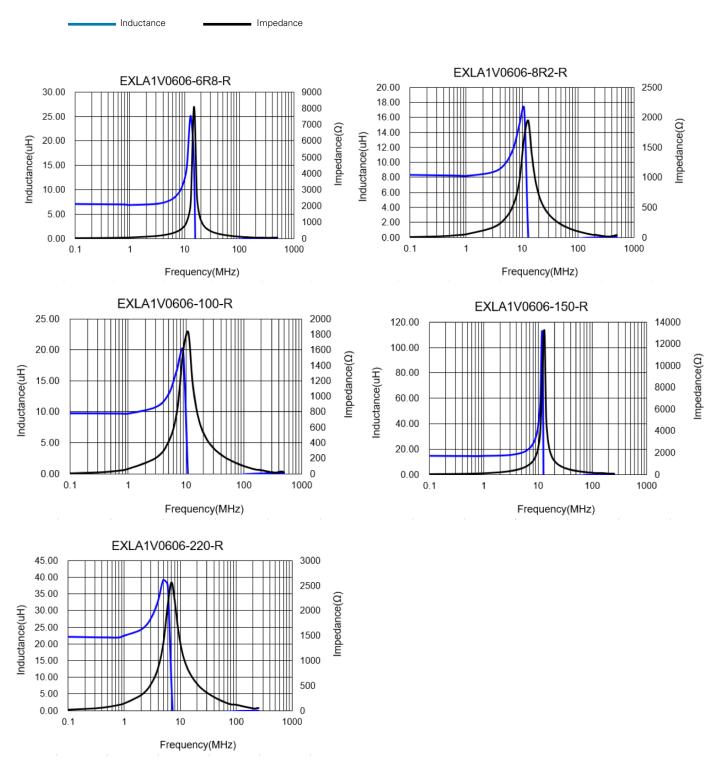






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Inductance and impedance vs frequency curve, continued EXLA1V0606



Solder reflow profile

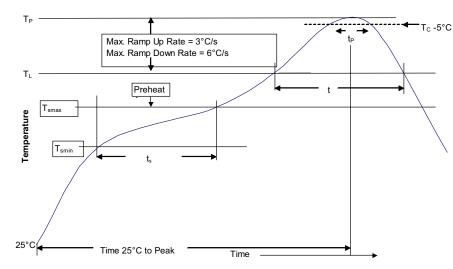


Table 1 - Standard SnPb solder (T_C)

Package thickness	Volume mm3 <350	Volume mm3 ≥350
<2.5 mm	235 °C	220 °C
≥2.5 mm	220 °C	220 °C

Table 2 - Lead (Pb) free solder (T_C)

Package thickness	Volume mm³ <350	Volume mm³ 350 - 2000	Volume mm³ >2000
<1.6 mm	260 °C	260 °C	260 °C
1.6 – 2.5 mm	260 °C	250 °C	245 °C
>2.5 mm	250 °C	245 °C	245 °C

Reference J-STD-020

Profile feature	Standard SnPb solder	Lead (Pb) free solder	
Preheat and soak • Temperature min. (T _{smin})	100 °C	150 °C	
• Temperature max. (T _{smax})	150 °C	200 °C	
• Time (T _{smin} to T _{smax}) (t _s)	60-120 seconds	60-120 seconds	
Ramp up rate T _L to T _p	3 °C/ second max.	3 °C/ second max.	
Liquidous temperature (T_L) Time (t_L) maintained above T_L	183 °C 60-150 seconds	217 °C 60-150 seconds	
Peak package body temperature (T _P)*	Table 1	Table 2	
Time (t _p)* within 5 °C of the specified classification temperature (T _C)	20 seconds*	30 seconds*	
Ramp-down rate (T_p to T_L)	6 °C/ second max.	6 °C/ second max.	
Time 25 °C to peak temperature	6 minutes max.	8 minutes max.	

 $^{^{\}star}$ Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

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