

# Pressure Swing Adsorption And It's Application

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# INTRODUCTION

In this presentation, we'll be initially talking about Adsorption and Pressure.

Pressure Swing Adsorption, as the title itself says that it is an applied science mechanism which is used to separate a mixture of gases under appropriate pressure, which also depends on the nature of gas, its molecular properties and its affinity towards the adsorbent bed.

We also get an idea of swinging of the pressure, i.e change in pressure during the process.

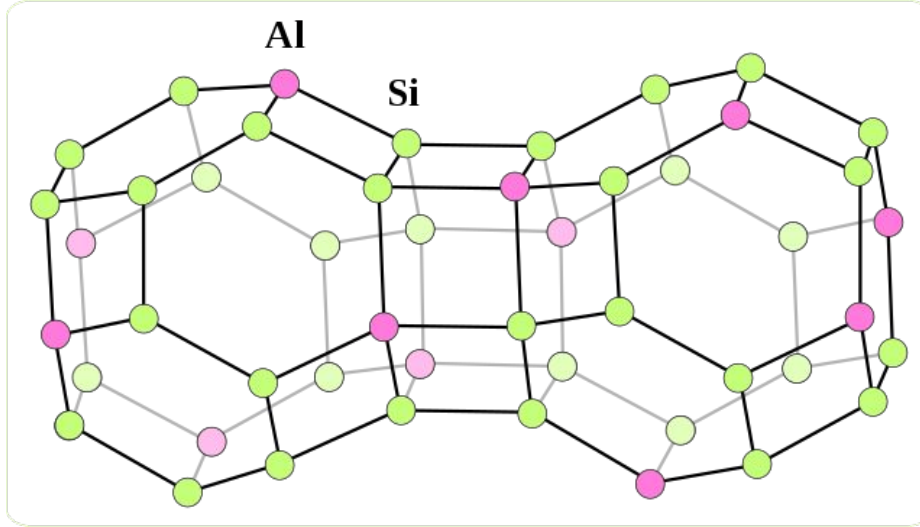


# IMPORTANT TERMS

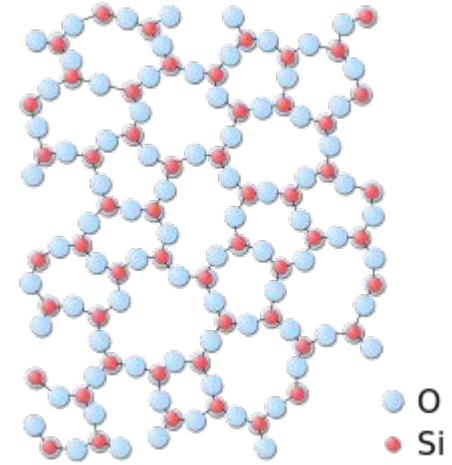
- Pressure
- Adsorption
- Adsorption Bed
- Pressure Swing Adsorption



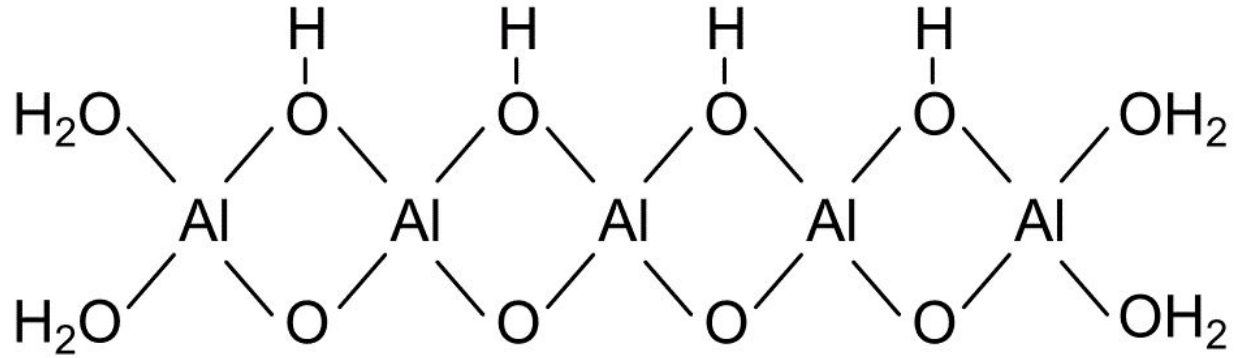
# ADSORBENT BEDS



**ZEOLITE**



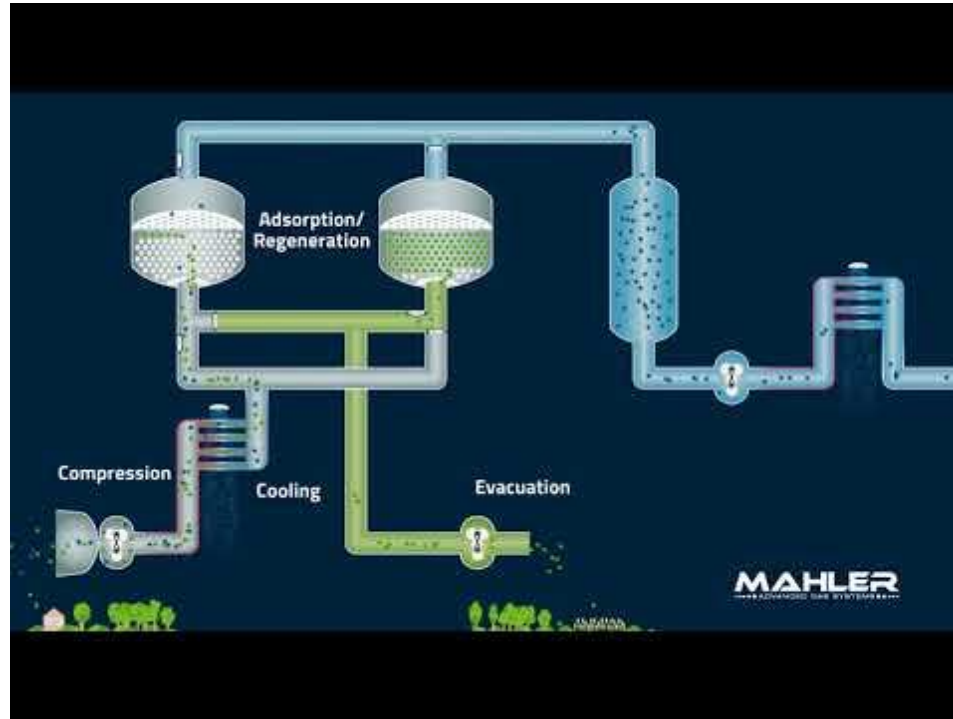
**SILICA**



## ACTIVATED CHARCOAL STRUCTURE

And many other adsorbents are used such as resins, alumina, etc. The physical property of adsorption is used here i.e. higher the pressure more the gas is adsorbed on the adsorbent.

# MECHANISM



# EXAMPLE

**One of the major examples of Pressure Swing Adsorption technique is the separation of Oxygen or Nitrogen gas from the atmospheric air.**

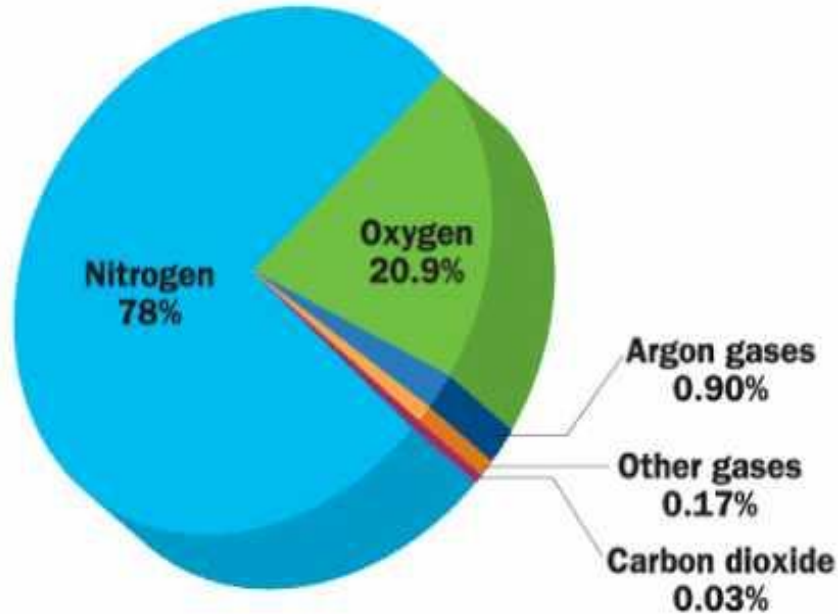
- *Extracted nitrogen is used for various industrial purposes.*
- *Oxygen enriched air is used in medical fields.*



## ATMOSPHERIC AIR COMPOSITION:

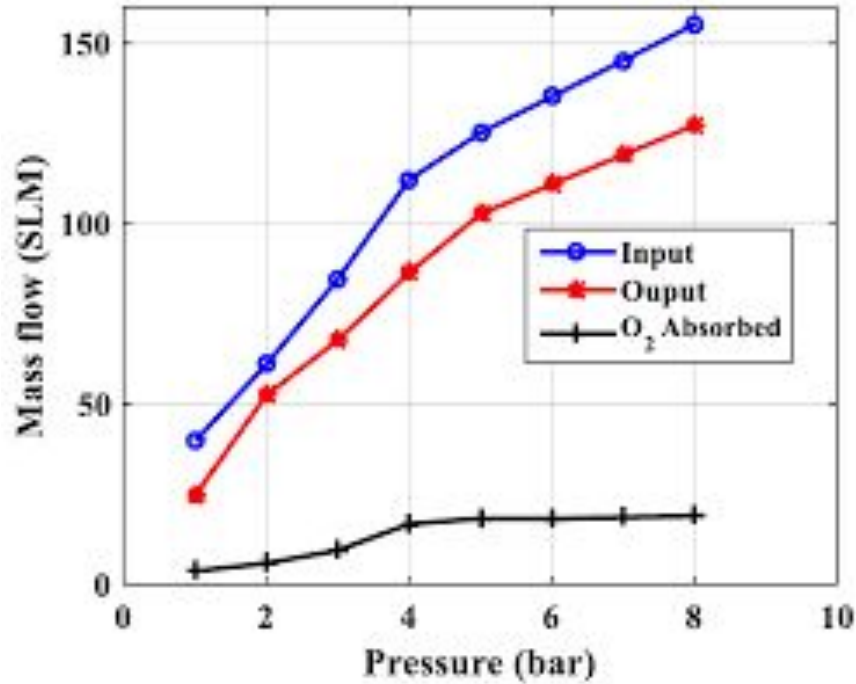
- *Nitrogen: 78%*
- *Oxygen: 21%*
- *Trace gases: 1%*

Trace gases include  
Carbon dioxide, argon  
gas, water vapour and  
other impurities.

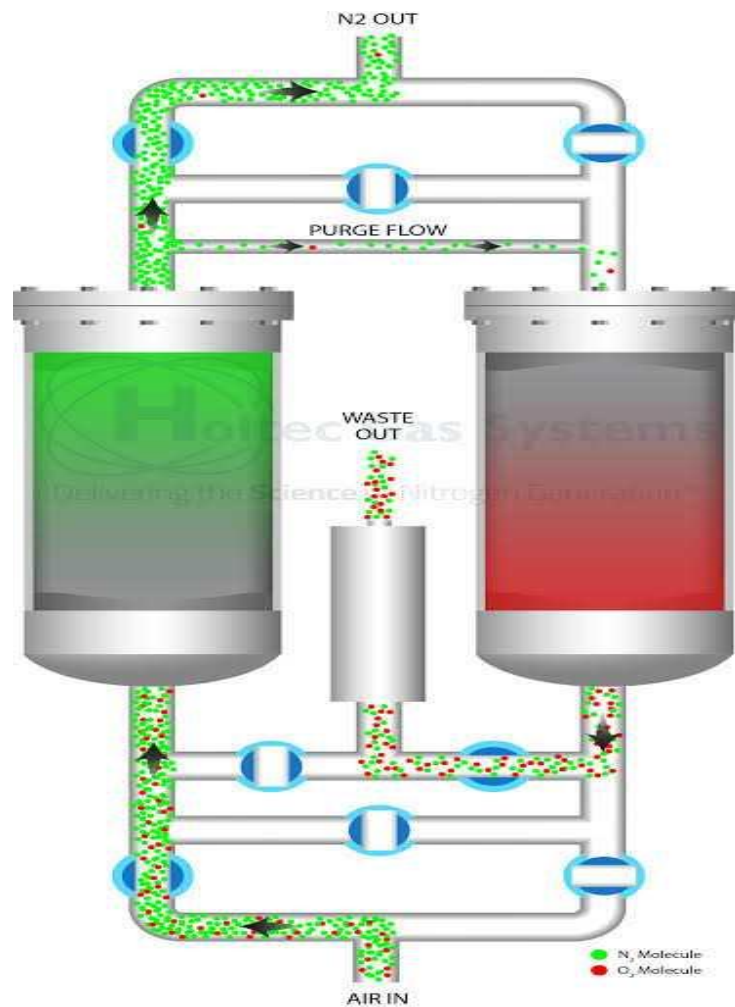




# Graphical Representation of adsorbing property of Nitrogen and oxygen



# EXAMPLE



# APPLICATIONS

- Supply of Oxygen for medical purposes.
- Used for removal of Carbon-dioxide. This is considered as one of the primary applications of PSA.
- Used for synthesis of Hydrogen for use in the oil refineries. Also used in the production of ammonia.



- Used for production of highly pure Nitrogen gas. PSA proves to be the best and most efficient technique for the same.
- PSA is used for separation of Carbon-dioxide from the Biogas. Used for increasing Methane ratio.





**Glass Industry**



**Pulp And Paper Industry**



**Metallurgical And Steel Application**



**Chemical Industry**



**Waste Water Treatment  
Ozone**



**Fish Farming**



**Biological Process Technology**

# FUTURE USES

- Sorption Enhanced Reaction Process(**SERP**).
- Capturing CO<sub>2</sub> generated from Coal-fired power plants, to prevent greenhouse gas production.
- Can be used in Space-suits for storage of either the required oxygen, or capturing the generated CO<sub>2</sub> .
- Olefin-Paraffin separation through Pressure Swing Adsorption.



# SERP PROCESS

- I. The **sorption-reaction** Step, passage of a mixture of hot  $\text{H}_2\text{O}$  and  $\text{CH}_4$
- II. Counter-current **Depressurization**.
- III. **Evacuation** step.
- IV. Counter-current **Pressurization**.

	Purity (dry)				Conversion (%)
	$\text{H}_2$	$\text{CH}_4$	$\text{CO}_2$	CO	
<i>SERP concept</i>	94.4%	5.6%	40 ppm	30 ppm	73.0
<i>Conventional reactor</i>	I 67.2%	15.7%	15.9%	1.2%	52.6

<sup>a</sup>Feed, 6:1  $\text{H}_2\text{O}/\text{CH}_4$ ; pressure, 26.1 psia; temperature, 490°C.

# CONCLUSION

- Bright future for this concept and it will be used as a sustainable resource.
- It is expected that the synthesis of new PSA and TSA cycles using new (or modified) and old adsorbents will continue to grow in the near future. These processes will serve existing as well as new application areas.







**THANK YOU**

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