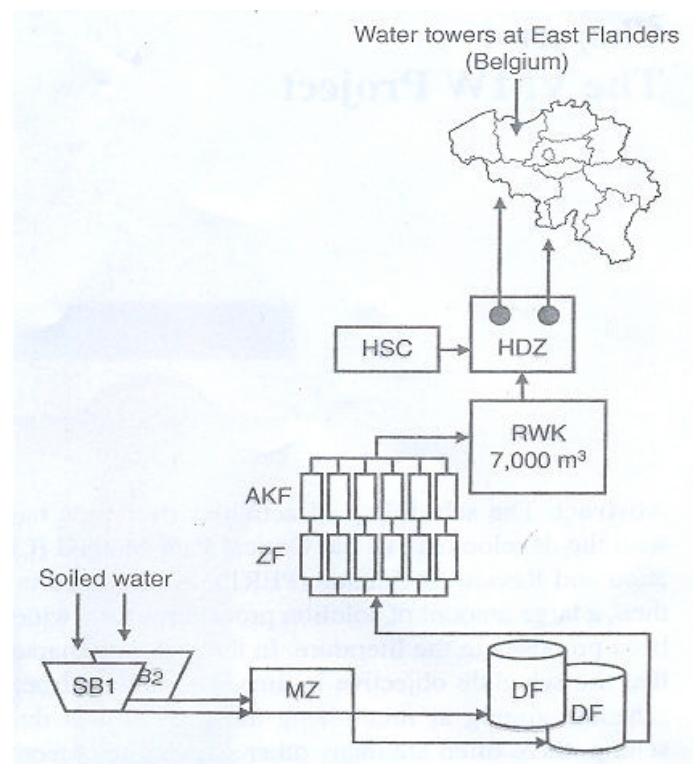


The VMW Project

1. Introduction

The Vlaamse Maatschappij voor Watervoorziening (VMW) is a Flemish water distribution company, which covers approximately 50% of Flanders, located in the northern region of Belgium. The VMW services 2.5 million customers with a pipeline network of 27,000 km and a yearly production of 140 billion liters of water¹.

Fig. 1. Graphical scheme of the production process at the WPC of Kluizen



This center produces and delivers water by transforming surface water into drinkable water and by distributing it towards its customers. Therefore, surface water is taken from the area (with a total surface of $\pm 120 \text{ km}^2$) around the WPC and is stored in two open water reservoirs (spaarbekkens, SB 1 and SB 2) with a total capacity of $11,000,000 \text{ m}^3$. From this point on, a number of different steps are performed in order to purge the water and make it drinkable. Figure 1 displays the different steps of this production process without going into details.

¹ Estimates based on data from the year 2003.

The filtering of the surface water consists of a number of filtering steps. These are, in order of appearance, the micro sieving (microzeef, MZ), the decantation filtering (actief koelfilter, AKF). Chemical products are added at various points during this process (e.g. H_2SO_4 , AlCl_3 , NaOH , NaOCl). At the end of this water treatment process, the pure water is stored in a reservoir with treated water (reinwaterkelder, RWK) which forms a buffer between the treatment and the pumping phases. During the pumping phases, a number of pumps which are located in a high pressure room (hogedrukzaal, HDZ) disperse the water to the different regions in East Flanders. This HDZ is fed with energy coming from the high voltage cabin (hoogspanningscabine, HSC).

The storage capacity of the RWK amounts to 7.000 m^3 while the daily demand of pure water equals $30,000 \text{ m}^3$ or more (at peak moments, it amounts to $40,000 \text{ m}^3/\text{day}$). For this reason, an extension of the storage capacity of pure water is needed (referred to as subproject 1 in the remainder of this chapter). Moreover, forecasts made at the late 1990s of the daily demand indicated an increase to $59,000 \text{ m}^3/\text{day}$ in 2005 and $65,000 \text{ m}^3/\text{day}$ in 2013. Since the existing production center (as depicted in Fig. 1) then worked at almost 100% capacity, an extension was needed. This observation has led to the idea of building a new production center with a much higher capacity (referred to as subproject 2). Section 2 describes these two subprojects in more detail.

2. Description of the Project

This section briefly describes the two subprojects of the project at the WPC Kluizen, i.e. subproject 1, “An extension of the storage capacity of treated water” and subproject 2, “An increase of the production capacity to $70,000 \text{ m}^3/\text{day}$ ”. The first subproject, as described in Sect.2.1, consists of an increase of the storage capacity by building two extra reservoirs for treated water (RWK) which serve as buffers for pure water between the treatment and the pumping phases. In doing so, the WPC will be able to meet the daily demand of the customer much easier. However, it does not lead to the desired increase in the production capacity. In a second subproject, which is described in Sect. 2.2, the construction of the new production center must guarantee the desired production capacity of $70,000 \text{ m}^3/\text{day}$.

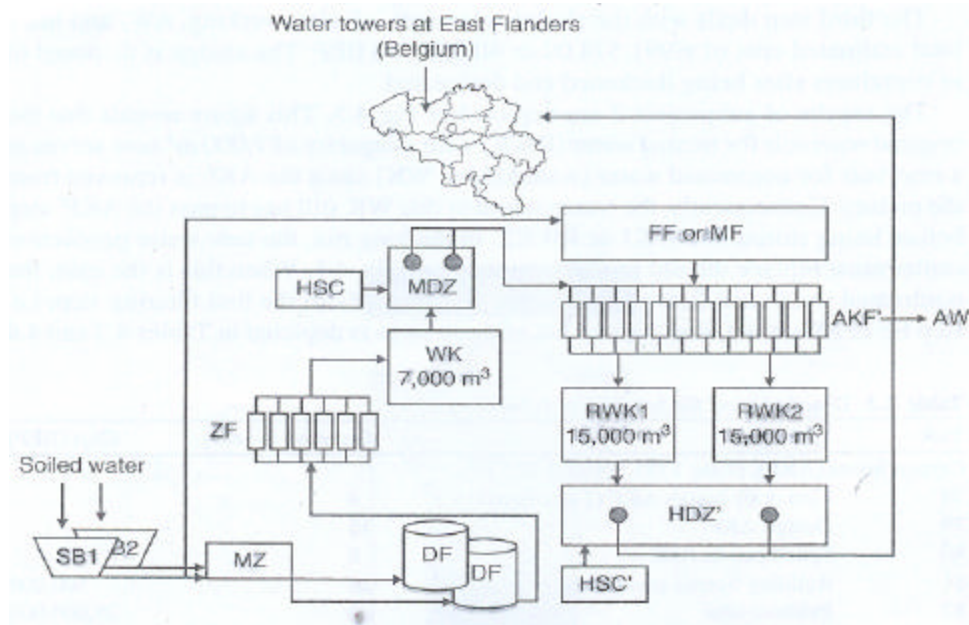
2.1. Subproject 1: Extension of the Storage Capacity of Treated Water

This first subproject consists of two steps, i.e. the building of the two reservoirs for treated water (RWK) at the production plant itself and the additional activities outside the production plant.

Table 1 Description of the first step of subproject 1

| Task | Task name | Duration (weeks) | Cost (BEF) |
|---|--|------------------|-------------|
| New RWK1 and RWK2 and HDZ (266,900,000 BEF) | | | |
| | Architecture | | |
| 1 | Obtain building license | 1 | |
| 2 | Find contractor (available) | 1 | |
| 3 | Obtain environmental license | 7 | |
| 4 | Execution of work | 130 | 196,900,000 |
| | Equipment | | |
| 5 | Design (available) | 1 | |
| 6 | Specification | 8 | |
| 7 | Public tender | 16 | |
| | Equipment | | |
| 8 | Fabrication | 50 | |
| 9 | Execution of work | 40 | 70,000,000 |
| HSC (10,000,000 BEF) | | | |
| 10 | Negotiations with power distribution company | 4 | 3,000,000 |
| | Additional work on cables | | |
| 11 | Design | 10 | |
| 12 | Specification | 8 | |
| 13 | Request offer | 8 | |
| | Realisation | | |
| 14 | Fabrication | 40 | |
| 15 | Execution of work | 12 | 7,000,000 |
| 16 | Coming into operation | 52 | |
| Updating existing HDZ to MDZ (10,000,000 BEF) | | | |
| 17 | Design | 10 | |
| 18 | Specification | 10 | |
| 19 | Request offer | 10 | |
| | Realisation | | |
| 20 | Fabrication | 45 | |
| 21 | Execution of work | 26 | 10,000,000 |
| 22 | Coming into operation | 15 | |
| Constructing pipes between installations (15,000,000 BEF) | | | |
| 23 | Design | 26 | |
| 24 | Specification | 26 | |
| 25 | Realisation | 26 | |
| 26 | Coming into operation | 10 | 15,000,000 |

Fig. 2. Graphical scheme of the production process at the WPC of Kluizen and the new storage extensions (RWK1,RWK2,HDZ' and HSC')

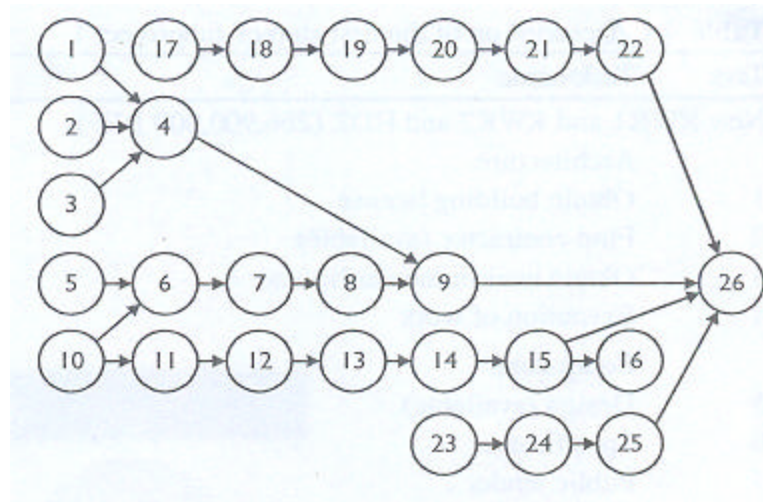


Activities at the Production Plant Itself

In order to increase the storage capacity of pure water, two new reservoirs for treated water (denoted by RWK1 and RWK2 in Fig. 2) have to be built, each with a capacity of 15,000 m³. Pumps in a new high pressure room (HSC') will assure the circulation of the pure water towards the customer, while the energy supply has to come from a new high voltage cabine (HSC'). The existing pumps located at the HDZ will be modified (in fact, they will be replaced by pumps with middle pressure capacity (middendrukzaal, MDZ)) in order to assure the flow of water towards the new reservoirs. Constructing pipes between these installations will complete this first step of subproject 1. Figure 2 gives a graphical representation of this first extension. Due to the new reservoirs for treated water RWK1 and RWK2, it will be much easier to satisfy peak moments in demand. The newly established installation will still not be able to produce much more than 30,000 m³/day.

A list of the detailed activities of these steps is depicted in Table 1 of the appendix. Each activity has an ID number and a task name. The duration and the cost of each activity are also given in this table. Figure 3 gives a network representation of the different tasks of this subproject. Note that the precedence relations between the activities are of the finish-start type (FS) with a time-lag of zero, less it is indicated otherwise in the appendix. The total estimated cost of this step amounts to € 7,483,905.51 or 301,900,000 BEF (BEF is the old currency used in Belgium at the time of the project baseline schedule construction with €1 = 40.3399 BEF).

Fig. 3. Network representations of the work completed at the production plant WPC Kluizen



Activities Outside the Production Plant

The activities outside the production plant mainly focus on an optimal supply of the pure water to the customer. Therefore, a new pipeline has to be constructed from the WPC Kluizen to its customers (towns in the northern region of Flanders such as Eeklo and Waarschoot). Moreover, at some regions, WPC Kluizen is obliged to deliver a certain amount of water to another water distribution company TMVW (Tussengemeentelijke Maatschappij Voor Watervoorziening) while at other regions (e.g. Zelzate) the delivery is vice versa (WPC Kluizen receives an amount of water). The main steps of this subproject can be summarized as follows²:

- The construction of a new pipeline between Kluizen and Eaklo.
- The delivery of water to the TMVW (i.e. building a measuring station and fitting it in the existing communication system).
- The construction of a pumping station (in order to increase the pressure of the water) at Zelzate.
- The construction of a pumping station (in order to increase the pressure of the water) that supplies a water tower in Eaklo.
- The construction of a pumping station (in order to increase the pressure of the water) in Waarschoot.

As before, a list of the detailed activities of these steps is depicted in Table 2 of the appendix. Figure 4 gives a network representation of the different tasks of the second step of subproject 1. It has a total estimated cost of €5,032,238.55 or 203,000,000 BEF.

² Eaklo, Kluizen, Waarschoot and Zelzate are small villages or towns in the Eastern part of Flanders.

2.2. Subproject 2: Increase of the Production Capacity

The construction of the new production center with a desired production capacity of 70,000 m³/day is a capital-intensive project with a total estimated cost equal to \pm € 13,150,751.49 or 530,500,000 BEF. It mainly consists of three steps, i.e. building the carbon filters (actief koelfilters, AKF), establishing an alternative system for the decatation filtering and the treatment of waste.

Table 2 Description of the second step of subproject 1

| Task | Task Name | Duration (weeks) | Cost (BEF) |
|---|-----------------------------------|------------------|-------------|
| Pipes from Kluizen to Eeklo (170,000,000 BEF) | | | |
| 27 | First draft design | 26 | |
| 28 | Find permission and contractor | 70 | 170,000,000 |
| 29 | Construct pipeline | 52 | |
| 30 | Coming into operation | 4 | |
| Water supply to TMVW (1,500,000 BEF) | | | |
| 31 | Design | 4 | |
| 32 | Find permission | 26 | |
| 33 | Connection electricity | 26 | |
| | Equipment | | |
| 34 | Specification equipment | 12 | |
| 35 | Delivery equipment | 26 | 1,000,000 |
| 36 | Execution | 10 | |
| 37 | Fitting in communication system | 2 | 500,000 |
| 38 | Coming into operation | 2 | |
| Constructing pumps at Zelzate (2,500,000 BEF) | | | |
| 39 | Design for connection electricity | 4 | |
| 40 | Connection electricity | 10 | 400,000 |
| 41 | Design | 1 | |
| 42 | Specification | 8 | |
| 43 | Request offer | 8 | 1,500,000 |
| 44 | Delivery | 30 | |
| 45 | Execution | 15 | 600,000 |
| 46 | Coming into operation | 4 | |
| Constructing pumps and building water tower at Eeklo (24,000,000 BEF) | | | |

| | | | |
|--|------------------------------|----|------------|
| 47 | First draft design | 8 | |
| 48 | Design | 15 | |
| 49 | File building license | 5 | |
| 50 | Request building license | 26 | |
| 51 | Specification | 10 | |
| 52 | Public tender | 18 | |
| 53 | File environmental license | 5 | |
| 54 | Notification VLAREM | 1 | |
| 55 | Realisation | 75 | 16,000,000 |
| 56 | Design | 4 | |
| 57 | Specification | 10 | |
| 58 | Request offer | 8 | |
| | Execution | | |
| 59 | Fabrication | 30 | |
| 60 | Equipment | 20 | 8,000,000 |
| 61 | Coming into operation | 8 | |
| Constructing pumps at Waarschoot (5,000,000 BEF) | | | |
| 62 | First draft design | 8 | |
| 63 | Design | 15 | |
| 64 | File constructing license | 5 | |
| 65 | Request constructing license | 26 | |
| 66 | Specification | 10 | |
| 67 | Public tender | 18 | |
| 68 | File environmental license | 5 | |
| 69 | Notification VLAREM | 1 | |
| 70 | Realisation | 52 | |
| 71 | Design | 4 | |
| 72 | Specification | 10 | |
| 73 | Request offer | 8 | |
| | Execution | | |
| 74 | Fabrication | 30 | |
| 75 | Equipment | 10 | 5,000,000 |
| 76 | Coming into operation | 4 | |

Fig. 4. Network representation of the work completed outside the production plant WPC Kluizen

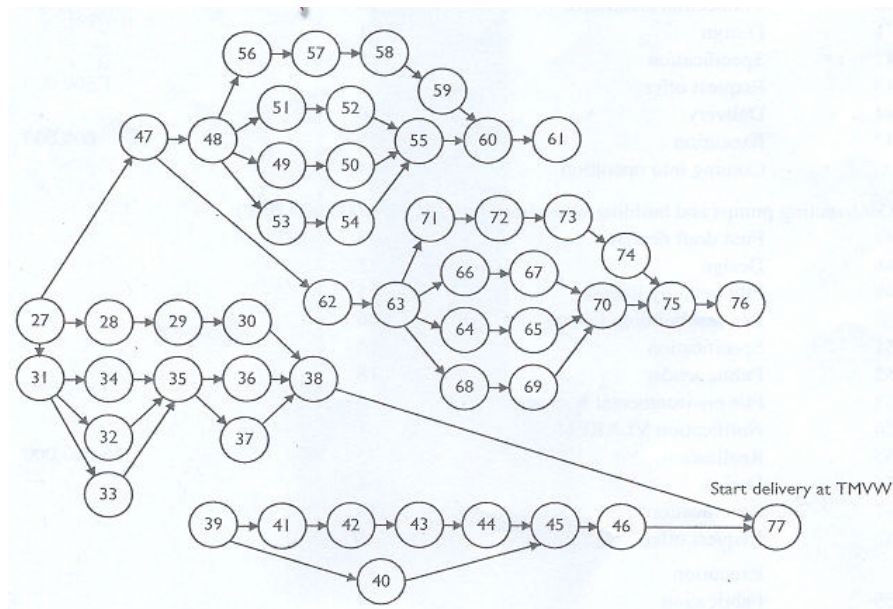


Fig. 5. Graphical scheme of subproject 2: Increase in capacity

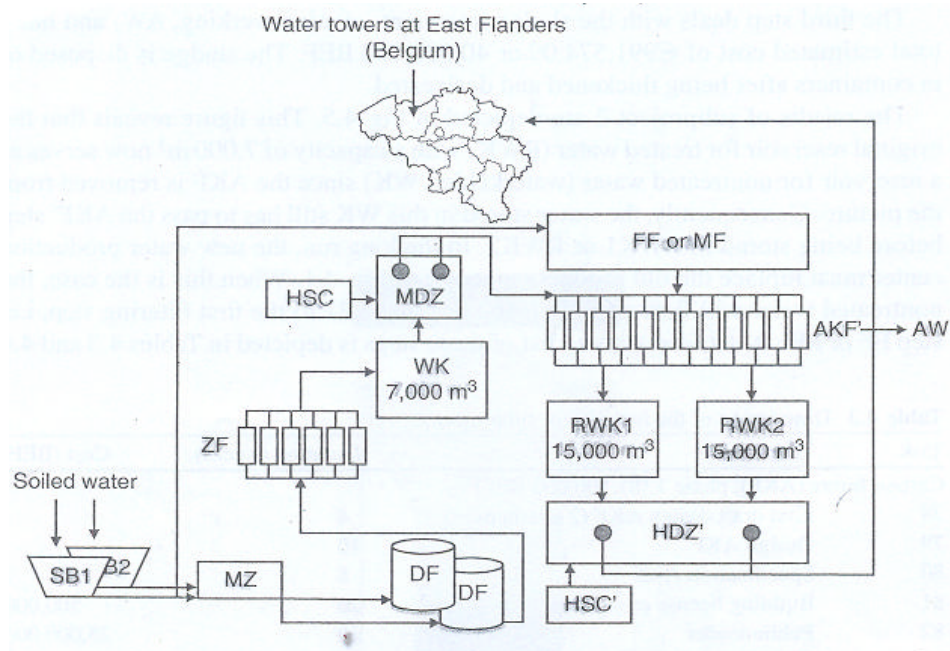


Table 3. Description of the first step of Subproject 2

| Task | Task name | Duration (weeks) | Cost (BEF) |
|---|---|------------------|------------|
| Carbon filters (AKF), phase 1 (85,500,000 BEF) | | | |
| 78 | First draft design AKF (2 alternatives) | 4 | |
| 79 | Design AKF | 10 | |
| 80 | Specification AKF | 8 | |
| 81 | Building license procedure | 26 | 500,000 |
| 82 | Public tender | 10 | 25,000,000 |
| 83 | Execution building reservoir for AKF | 52 | |
| 84 | Design carbon filter | 10 | |
| 85 | Determine number of filters | 0 | |
| 86 | Specification | 6 | |
| 87 | Request offer | 8 | |
| | Equipment AKF | | |
| 88 | Fabrication materials | 26 | |
| 89 | Execution of work | 26 | 20,000,000 |
| 90 | Request offer | 8 | |
| | Carbon filters | | |
| 91 | Construction filters | 40 | |
| 92 | Delivery filters | 2 | 35,000,000 |
| 93 | Delivery carbon | 2 | 5,000,000 |
| 94 | Coming into operation AKF | 8 | |
| Carbon filters (AKF), phase 2 (100,000,000 BEF) | | | |
| 95 | Determine number of carbon filters | 0 | |
| 96 | Specification | 4 | |
| 97 | Request offer | 10 | |
| | Equipment AKF | | |
| 98 | Fabrication materials | 26 | |
| 99 | Execution of work | 26 | 10,000,000 |
| 100 | Request offer | 10 | |
| | Carbon filters | | |
| 101 | Construction filters | 40 | |
| 102 | Delivery filters | 2 | 90,000,000 |
| 103 | Coming into operation AKF | 4 | |

In a first step, 12 new carbon filters (denoted by AKF in Fig. 5) will be built in two phases. In a first phase, three carbon filters will be built, while in a second phase the remaining nine carbon filters will be installed.

In a second step, an alternative technique for the rather old-fashioned decantation filtering step (see Fig. 1) has to be selected. The two alternatives are:

- Membrane processes (membraanfilter, MF) employ a semi-permeable (selective) membrane and a driving force (pressure, concentration, etc.) across the membrane to separate target constituents from a feed liquid. Water passes through the membrane, forming a treated water stream (permeate) and leaving behind the other constituents in a concentrate. Different types of membrane processes can remove dissolved and colloidal constituents in the size range of 0.0001-1 μ m. The commercially available membrane processes include micro-filtration, ultra-filtration, reverse osmosis, membrane electrolysis and diffusion dialysis. The technologies operate differently, and each is best suited for specific applications. They are all useful for separation of molecular mixtures.
- Air flotation techniques (flotatiefilter, FF) are used to remove insoluble contaminants from a solvent. The removal is based on the adhesion of dissolved air at the contaminants, after which it will come to the surface of the liquid.

The total cost of this step amounts to € 7,560,752.50 or 305,000,000 BEF for the first alternative and € 5,577,604.31 or 225,000,000 BEF for the second alternative. This chapter only considers the first alternative. Similar results with respect to the proposed schedules of Sect. 3 have been obtained in the case of the second alternative.

The third step deals with the sludge treatment (afvalverwerking, AW) and has a total estimated cost of € 991,574.09 or 40,000,000 BEF. The sludge is disposed of in containers after being thickened and desiccated.

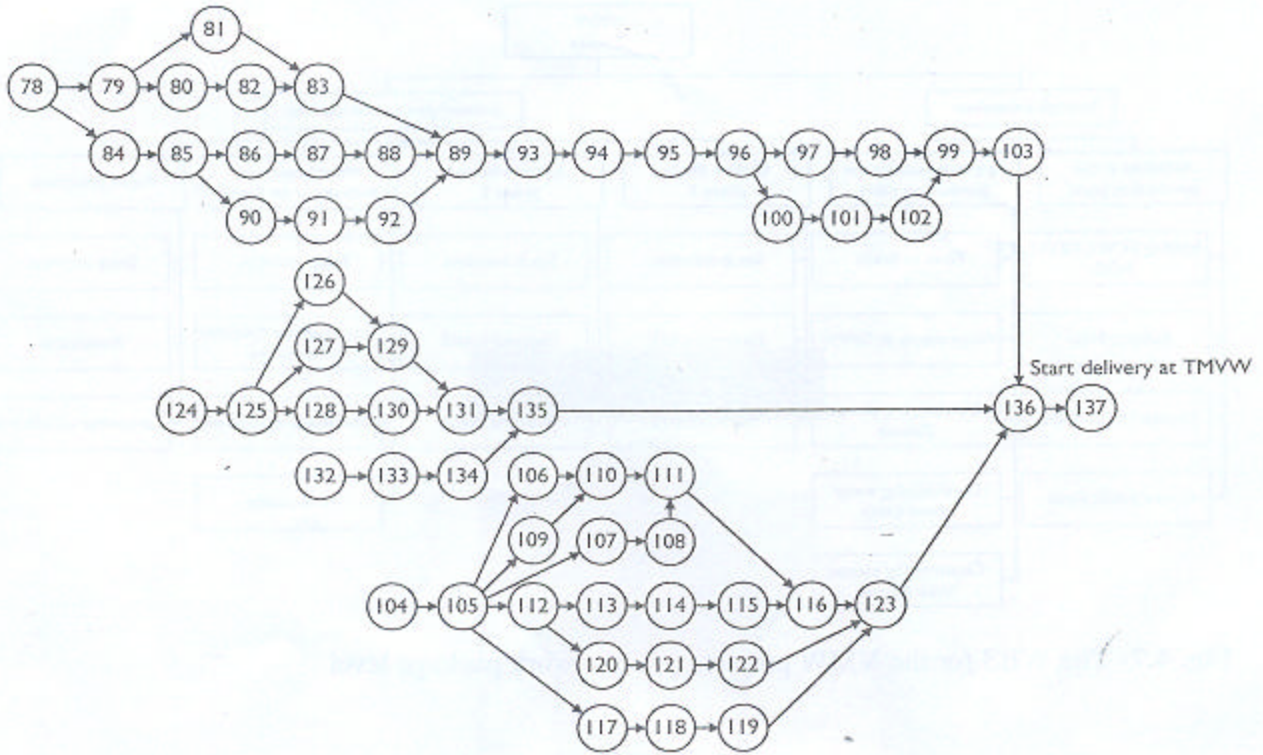
The results of subproject 2 are depicted in Fig. 5. This figure reveals that the original reservoir for treated water (RWK) with a capacity of 7,000 m³ now serves as a reservoir for nontreated water (waterkelder, WK) since the AKF is removed from the picture. Consequently, the water stored in this WK still has to pass the AKF' step before being stored in RWK1 or RWK2. In the long run, the new water production center must replace the old production center of Fig. 1. When this is the case, the nontreated water will flow directly from SB1 and SB2 to the first filtering step, i.e. step FF or MF. A detailed activity list of these steps is depicted in Tables 3 and 4 of the appendix. Figure 6 gives a network representation of the different tasks of this project.

Table 4. Description of the second step of subproject 2

| Task | Task name | Duration (weeks) | | Cost (BEF) | |
|---|--|------------------|--------|-------------|-------------|
| Water treatment (membrane or air flotation) (305,000,000 BEF for alternative 1 and 225,000,000 BEF for alternative 2) | | | | | |
| | | Alt. 1 | Alt. 2 | Alt. 1 | Alt. 2 |
| 104 | First draft design flotation filtering | 0.2 | 26 | | |
| 105 | First draft design and specification of architecture | 20 | 52 | | |
| 106 | Public tender | 14 | 18 | | |
| 107 | Preparation building license | 10 | 26 | | |
| 108 | Request building license | 26 | 26 | | |
| 109 | Preparation environmental license | 10 | 26 | | |
| 110 | Request environmental license | 26 | 26 | | |
| 111 | Realization architecture for flotation or membrane technique | 156 | 104 | 200,000,000 | 40,000,000 |
| 112 | Design for flotation/membrane technique | 20 | 26 | | |
| 113 | Specification | 10 | 10 | | |
| 114 | Request offer | 8 | 10 | | |
| | Equipment for flotation/membrane technique | | | | |
| 115 | Fabrication | 52 | 52 | | |
| 116 | Execution of work | 52 | 52 | 70,000,000 | 150,000,000 |
| | Connection installations | | | | |
| 117 | Design | 26 | 26 | | |
| 118 | Specification | 26 | 26 | | |
| 119 | Realisation | 26 | 26 | 20,000,000 | 20,000,000 |
| | Automation | | | | |

| | | | | | |
|----------------------------------|---|----|------------|------------|------------|
| 120 | Design | 20 | 26 | | |
| 121 | Request offer automation | 12 | 26 | | |
| 122 | Realization equipment | 40 | 52 | 15,000,000 | 15,000,000 |
| 123 | Coming into operation (flotation or membrane technique) | 12 | 12 | | |
| Waste treatment (40,000,000 BEF) | | | | | |
| 124 | First draft design | 15 | | | |
| 125 | Design | 40 | | | |
| 126 | Specification | 15 | | | |
| 127 | Obtain environmental and building license | 26 | | | |
| 128 | Design and specification | 16 | | | |
| 129 | Realisation architecture | 52 | 20,000,000 | | |
| | Realisation | | | | |
| 130 | Fabrication | 40 | | | |
| 131 | Execution of work | 26 | 20,000,000 | | |
| | Connect installations | | | | |
| 132 | Design | 26 | | | |
| 133 | Specification | 26 | | | |
| 134 | Realisation | 26 | | | |
| 135 | Coming into operation (installation) | 10 | | | |
| 136 | Coming into operation (extra production) | 52 | | | |

Fig. 6. Network representation of the three steps to increase the production capacity



3. Analysis of the Project

3.1. Features of the Project

The project under study is the subject of a widely discussed topic in the project scheduling literature. It involves the scheduling of project activities in order to maximize the *net present value* (*npv*) of the project in the absence of resource constraints. The observation finds its motivation by the following statement by Herroelen et al. (1997):

When the financial aspects of project management are taken into consideration, there is a decided preference for the maximization of the net present value of the project as the more appropriate objective, and this preference increases with the project duration.

Since the project is a very capital-intensive project (total estimated cost exceeds the value of €25,000,000.00) with a total project duration of approximately 7 years, the maximization of the net present value seems the appropriate objective function. This problem is classified in the project scheduling literature as the *max-npv* problem and can be formulated as follows:

$$\text{Minimize } \sum_{i=1}^{137} c_i e^{-a(s_i + d_i)} \quad (1)$$

subject to

$$s_i + l_{ij} \leq s_j \quad \forall (i, j) \in A \quad (2)$$

$$s_0 = 0 \quad (3)$$

$$s_{137} \leq 362 \quad (4)$$

$$s_i \in \text{int}^+ \quad \forall i \in N \quad (5)$$

where the variables d_i , c_i and s_i denote the duration, the cost at the completion of the activity and the start time, respectively, of an activity i .

Assignment

Please find the schedule, which will maximize the net present value.