

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

Pending

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email: quality@supraexports.in

Part Description:- Steel Nipple

## DIMENSIONAL INSPECTION REPORT

Before plating

Part No:- 205108

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Welltech

S.P.O: SQPO25260839 Order Date:- 14/07/2025 Order Qty:- 5200

Buyer name:- Schmittler

DATE:- 14/09/2025

Report No:- 2526/0053

ZINC	<input checked="" type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- MS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	48	48.02	48.03	48.01	48.03	48.02	48.02	48.02	48.02	47.98	48.02	OK
		48.01	48.02	48.00	48.02	48.01	48.01	48.01	48.01	47.96	47.98	
2	10.2	41.94	41.95	41.92	41.94	41.93	41.93	41.94	41.93	41.83	41.94	OK
		41.92	41.92	41.90	41.93	41.92	41.90	41.92	41.92	41.80	41.92	
3	<input type="checkbox"/> 10.05	checked with filler gauge size 0.05 and found OK										OK
4	$\Phi 14$ $\pm 0.1$	13.89	13.95	13.91	13.92	13.91	13.92	13.92	13.95	13.92	13.90	OK
		13.88	13.89	13.87	13.88	13.90	13.90	13.90	13.92	13.90	13.89	
5	R 0.2	visually checked and found OK										OK
6	$\Phi 55$ H14	checked with pin gauge $\Phi 5.60$ NO and $\Phi 5.70$ NO NO										OK
7	$\Phi 9$ H14	checked with pin gauge $\Phi 9.10$ NO and $\Phi 9.25$ NO NO										OK
8	M14X1.5-6g	checked with TRM M14X1.5-6g (No (SFF4682) & No (S/TR1339) OK										
9	Major dia $\pm 0.05$	13.84	13.84	13.82	13.85	13.83	13.84	13.82	13.83	13.82	13.83	OK
10	Pitch dia $\pm 0.05$	12.879	12.883	12.860	12.858	12.875	12.866	12.875	12.877	12.899	12.873	0.03
11	Minor dia $\pm 0.1$	12.094	12.126	12.073	12.079	12.087	12.089	12.081	12.085	12.113	12.086	0.04
12	Min 11	11.12	11.16	11.22	11.47	11.26	11.46	11.28	11.20	11.25	11.29	OK
13	'X'	visually checked and found OK										OK
14	40 $\pm 0.2$	40.39	40.43	40.41	40.30	40.36	40.37	40.27	40.24	40.29	40.33	0.15
15	24 $\pm 0.2$	24.06	24.18	24.06	24.18	24.20	24.08	24.09	24.03	24.12	24.08	
		23.98	24.06	23.98	26.06	24.14	24.06	24.05	24.01	24.08	24.06	OK
16	8 $\pm 0.2$	7.98	8.08	8.07	8.12	8.05	8.03	8.12	7.96	8.08	8.06	
		8.03	8.03	8.02	8.00	8.02	8.01	8.11	7.92	8.07	8.02	OK
17	$\Phi 5.5$ H14	checked with pin gauge $\Phi 5.60$ NO & $\Phi 5.70$ NO NO										OK
18	$\sqrt{R_{max}25}$	checked visually checked and found OK										OK
19	$\pm 0.1$	0.03	0.02	0.03	0.04	0.02	0.03	0.02	0.02	0.03	0.02	OK
20	6	6.02	6.02	6.04	6.02	6.05	6.01	6.02	6.02	6.02	6.10	
		6.01	6.01	6.02	6.01	6.04	6.00	6.01	6.01	6.01	6.08	OK

CHECKED BY:- Amit

APPROVED BY:- Amit

SIGN & Dt:- *Amit*  
17/09/2025

DATE:- 17/09/2025

REMARK: 1) Chamfer observed at  $\Phi 5.5$ . Accepted as per previous report

- 2)
- 3)
- 4)
- 5)

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 260 nos.

LOT 2 : 3129 nos.

LOT 3 : nos.

LOT 4 : nos.

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India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email:quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Part Description:- Steel Nipple

Part No:- 205108

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

SR NO	SAMPLE PARAMETER	MATERIAL GRADE :-										REMARK
		1	2	3	4	5	6	7	8	9	10	
1	19 hil	18.96	18.98	18.97	18.96	18.95	18.97	18.97	18.96	18.96	18.95	OK
		18.95	18.95	18.96	18.95	18.93	18.96	18.96	18.94	18.93	18.94	
2	80°	30°	—	—	30°	—	—	—	—	30°	—	OK
3	30°	30°	—	—	30	—	—	—	—	30°	—	OK
4	15°	15°	—	—	15°	—	—	—	—	15°	—	OK
5	15°	15	—	—	15°	—	—	—	—	15	—	OK
6	✓RZ32	checked with surface finish comparator and found OK										OK
7	118°	118°	—	—	118°	—	—	—	—	118°	—	OK
8		After plating.										
9	Φ9 H14 <sup>+0.360</sup>	checked with pin gauge Φ9.18 NO and Φ8.25 NO NO										OK
10	Φ5.5 H14 <sup>+0.300</sup>	checked with pin gauge Φ5.6 NO and Φ5.7 NO NO										OK
11	Φ14 h12 <sup>-0.180</sup>	13.88	13.89	13.90	13.95	13.89	13.90	13.88	13.88	13.89	13.88	OK
12	M14X1.5-6g	checked with TRU M14X1.5-6g NO (SCF 4802) & NO NO (SITR 1339)										OK
13	Major dia 18.732 to 18.968	18.84	18.85	18.88	18.86	18.85	18.84	18.85	18.86	18.87	18.84	OK
14	Pitch dia 12.854 to 12.994	12.911	12.904	12.924	12.962	12.921	12.906	12.929	12.930	12.928	12.889	OK
15	Minor dia 11.880 to 12.128	12.107	12.104	12.084	12.089	12.087	12.098	12.094	12.106	12.098	12.086	OK
16	Zinc plating 8.4 μm	plating thickness report attached with inspection report										0.13 3.73 μm
17	<sup>+0.3</sup>	Visually checked and found OK										
18	<sup>+0.3</sup>	Visually checked and found OK.										
19												
20												

CHECKED BY:- Amit

APPROVED BY:- Amit

SIGN & DM: Prashant  
18/09/2025

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1)

2)

3)

4)

5)

# Thickness Report

Make : Kiran Electronics

Model : Advance Micro Test

Company Name : **SUPRA QUALITY EXPORT (I) PVT LTD**

Customer Name : **SCHMITTER**

Customer Address : **2526/0010**

**THANE**

**400604**

Date	Time	Job Number	Platting Type	Base Metal	Thickness in uM
17/9/2025	16:12:46	205 108	ZINC	Steel	5.99
17/9/2025	16:03:36	205 108	ZINC	Steel	4.51
17/9/2025	16:06:05	205 108	ZINC	Steel	4.27
17/9/2025	16:09:17	205 108	ZINC	Steel	4.41

Checked By : **AMIT**

Approved By : **STEVEN**