

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- BRASS Component

Part No:- 230027

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Kevin

S.P.O: SQPO2526 | 695 Order Date:- 30-10-2025 Order Qty:- 3,000

Buyer name:- M/5 ISO HEAD DATE:- 20-11-2025 Report No:- 2526/0380

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- BRASS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	-0.11 SW 24.00	23.96	23.97	23.98	23.96	23.99	23.96	23.96	23.97	23.97	23.99	OK 0.09
2	±0.1 M20 X 1.5 major φ	24.02	24.03	24.03	24.04	24.01	24.01	24.00	24.02	24.01	24.01	OK
3	19.97-19.73 PITCH Ø	19.82	19.83	19.83	19.85	19.83	19.83	19.82	19.85	19.85	19.85	OK
4	18.99-18.85 ±0.2	18.82	18.82	18.83	18.83	18.82	18.83	18.82	18.83	18.83	18.83	OK 0.08
5	12.00	12.03	12.01	12.00	11.98	12.01	12.05	12.00	12.01	12.02	12.01	OK
6	0.7 X 45° ±0.1	←	→	1.00	~ 1.08	X 45°						OK 0.28
7	10.00 ±0.2	9.98	9.97	9.97	9.99	10.02	10.01	9.98	9.97	9.99	10.00	OK
8	8.00 ±0.1	7.98	7.97	7.97	7.99	8.02	8.01	7.98	7.97	7.99	8.00	OK
9	0.7 X 95° ±0.1	→	→	1.00	~ 1.08	X 45°						OK 0.28
10	1 M16 X 1.5 major φ	15.84	15.84	15.85	15.85	15.84	15.85	15.84	15.85	15.85	15.85	OK
11	15.97-15.73 PITCH Ø	15.83	15.83	15.83	15.84	15.82	15.83	15.82	15.83	15.83	15.84	OK
12	14.99-14.85 ±0.1	14.83	14.83	14.83	14.84	14.82	14.83	14.82	14.83	14.83	14.84	OK 0.08
13	Ø 15.50 DEEP ±0.2	13.00	12.94	12.98	12.99	12.92	12.99	13.01	13.01	12.95	12.94	OK
14	Angle 60°	checked with a bevel Protractor & found Angle 30°	OK									
15	Ø 5.10 Deep ±0.1	checked with a pin gauge (Go:- 5.00 N Go:- 5.20)	OK									
16	2.50 ±0.1	2.41	2.42	2.44	2.41	2.40	2.44	2.40	2.41	2.41	2.42	OK
17	Angle 30° U-cut Ø ±0.2	checked with a profile cut out & found angle 30°	OK									
18	Ø 13.90 Thread gap ±0.2	13.84	13.85	13.84	13.85	13.84	13.84	13.84	13.85	13.84	13.85	OK
19	1.00 ±0.1	checked with a pin gauge of 0.96 mm & found	OK									OK
20												

CHECKED BY :- Shubham

APPROVED BY :- 000XLU

SIGN & Dt:- 25-11-2025

DATE:- 25-11-25

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 3695 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK: 1) observe scratch marks & Dent marks (minor) on face and HEX.
 2) conditionally accepted.
 3) observe burrs on HEX sides.
 4)
 5)