

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS nipple

Part No:- 571312002 C.P.O:- Order Date:- Order Qty:-

Vendor Name:- SI S.P.O: SQPO25261578 Order Date:- 14.10.2025 Order Qty:-

Buyer name:- ZOPPAS RUMMINI DATE:- 27.10.2025 Report No:-2526/0237

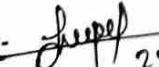
ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- SS-304

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Di ^g ± 0.1 27.00	27.02	27.04	27.02	27.04	27.05	27.04	27.04	27.04	27.05	27.04	OK
2	Di ^g ± 0.1 18.25	18.19	18.20	18.21	18.21	18.22	18.20	18.19	18.22	18.20	18.19	OK
3	Di ^g ± 0.1 10.40	10.45	10.46	10.46	10.45	10.46	10.47	10.46	10.46	10.46	10.46	OK
4	Hole Di ^g ± 0.1 8.65	Check with Pin Gauge										OK
5	Length ± 0.5 21.00	20.96	20.90	20.97	20.96	20.97	20.96	20.98	20.97	20.97	20.97	OK
6	Length ± 0.5 3.00	3.01	3.00	3.00	3.00	3.01	3.01	3.00	3.01	3.00	3.01	OK
7	Length ± 0.1 5.05	4.99	4.97	5.00	5.00	4.99	4.99	4.98	4.99	4.99	4.99	OK
8	Length ± 0.3 9.95	9.94	9.95	9.94	9.94	9.94	9.95	9.95	9.96	9.95	9.94	OK
9	Length ± 0.5 3.00	3.01	2.94	3.02	3.02	3.02	3.02	3.01	3.02	3.02	3.02	OK
10	Threads M14x1.5	Check with Thread Ring Gauge SFF 4632										OK
11	CHF 0.5 x 45°	—	0.5 x 45°	—	—	—	—	—	—	—	—	OK
12	CHF 0.13 x 45°	—	0.130 x 45°	—	—	—	—	—	—	—	—	OK
13	Major Di ^g 13.78/13.97	13.81	13.82	13.82	13.81	13.81	13.82	13.81	13.81	13.81	13.81	OK
14	Pitch Di ^g 12.85/12.99	pitch micrometer not available										
15	Radius 0.4R white Annealing	Visceral Radius 0.4R	Not Required	found	OK							OK
16												
17												
18												
19												
20												

CHECKED BY:- Swapnil

APPROVED BY:- Nitin

SIGN & Dt:-  28.10.2025

DATE:- 28/10/25

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 1428 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) Annealing not Required

2) Length 5.05 ± 0.1 mm 50 plus checked & found OK

3)

4)

5)