

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Nipple

Part No:- TE-578

C.P.O:-

Order Date:- 1/9/25

Order Qty:-

Vendor Name:- ULL Tech

S.P.O: SQPO25261221

Order Date:- 2/9/25

Order Qty:- 550

Buyer name:- Tridigm

DATE:- 19/9/25

Report No:- 25-2526/0057

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- SS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	AIF 35 ± 0.130	34.75 ·74	34.75 ·75	34.74	34.75 ·72	34.77 ·74	34.78 ·74	34.75	34.76 ·74	34.77 ·75	34.75 ·73	UIS 0.14
2	SL ± 0.5 2.0	2.00	2.01 ·00	2.00	2.00	2.00	2.00	2.00	2.00	2.00 1.99	2.00	OK
3	SL ± 0.5 20.0	20.02	20.02 ·01	20.02	20.02	20.02	20.01	20.02	20.02	20.02	20.02	OK
4	SHK ± 0.5 10.0	10.00	10.00	10.01	9.98	9.98	10.00	10.00	10.02 ·00	10.00	9.99	OK
5	SL ± 0.5 15.0	14.99	14.99	14.99	14.99	14.99	14.99	14.99	14.99	14.99	14.99	OK
6	Groove w 3.0/2.5	{check by slip of (2.50) GO & (3.00) No-Go										OK
7	Hole ± 0.05 Ø8.10	{check by pin of (8.06) GO & (8.15) No-Go										OK
8	Thread G $\frac{1}{2}$ " BSPP	{check by TRG	[G $\frac{1}{2}$ " DIN 3618] & [G $\frac{1}{2}$ " -B GO/NO-GO (SMT/310)]									OK
9	Major Ø 20.955-20.284	20.75	20.75	20.75	20.75	20.75	20.76	20.76	20.75	20.76	20.75	OK
10	Pitch Ø 19.793-20.282	19.57	19.57	19.58	19.58 ·57	19.58	19.58 ·57	19.58	19.58 ·57	19.59 ·58	19.58 ·57	OK
11	Thread 1" BSPT	{check by TRG	[1" - BSPT GO/NO-GO (SMT/1264)]									OK
12	Angle 1°47'	1°47'					1°47'			1°47'		OK
13	Bottom OD of BSPT Thread	33.46 ·43	33.46 ·43	33.44	33.43	33.43	33.43	33.42	33.42	33.42	33.42	OK
14	R1.5 ± 0.5	Matched with Radius Gauge of R1.5	& found OK									OK
15	OD ± 0.5 9.6	9.61	9.60	9.60	9.60	9.60	9.60	9.60	9.60	9.60	9.59	OK
16	30° TYP.	30°			30°					30°		OK
17		[Hole chamfer or 0.2x45°]										
18	Ø ID Thread	0.01	0.01	0.02	0.01	0.01	0.02	0.01	0.01	0.01	0.01	-
19												
20												

CHECKED BY :- Nitin

SIGN & Dt:- 20/09/25

APPROVED BY :- Nitin

DATE:- 20/09/25

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 607 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) Scratch line mark abs. can here \Rightarrow inhouse rework.

2) AIF 35-0.13 (UIS 0.14) \Rightarrow Conditionally Accepted by Steven Sir.

3)

4)

5)