

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- **Brass Flange**

Part No:- **0981914611** C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- **Rudra**

S.P.O: SQPO25261007

Order Date:- **23/07/25**

Order Qty:- **21000**

Buyer name:- **Backer C2** DATE:- **02/09/25**

Report No:- **25/ 2526/0066**

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- **Brass**

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	± 0.30 SW 65	64.32 .75	64.83 .72	64.86 .74	64.89 .74	64.81 .70	64.90 .74	64.86 .68	65.00 .68	64.86 .64	64.92 .74	OK
2	± 0.50 5.5	5.81 .76	5.74 .68	5.83 .71	5.86 .71	5.77 .67	5.82 .70	5.86 .75	6.04 .73	5.88 .66	5.85 .71	OK
3	± 0.10 0.40	0.53 .46	0.44 .42	0.48 .44	0.50 .47	0.57 .51	0.56 .51	0.63 .57	0.72 .68	0.52 .48	0.52 .51	0/50.13
4	L 0.10		Visually	checked	found				OK			OK
5	± 0.10 1.00	1.04 .93	1.00 .87	1.05 .91	1.04 .94	1.04 .93	1.08 .04	1.24 .10	1.26 .13	1.83 .98	1.10 .05	0/50.16
6	± 0.20 6.00	5.65	5.81	5.66	5.75	5.76	5.72	5.61	5.56	5.63	5.70	0/50.19
7	± 0.70 5.70	4.97	4.94	4.92	4.86	4.93	4.86	4.72	4.68	4.88	4.87	0/50.32 Remark
8	M4	M4 x 0.7 GA	Go	NoGo			and	PNC 7535	PPT 5667			OK
9	3.42 24			Go	Pin	$\phi 3.25$	and	NoGo	Pin	$\phi 3.40$		OK
10	R1.50	checked	with	Radius Gauge	found					R1.50		OK
11	M5	M5 x 0.8 GA	Go	NoGo	Thread	Play Gauge		PAK 14623	PAK 13168			OK
12	4.33 13		Go	Pin	$\phi 4.14/4.12$	and	NoGo	Pin	$\phi 4.30$			OK
13	± 0.20 7.00	7.03	7.02	7.06	7.04	7.01	6.96	7.05	7.03	6.97	6.98	OK
14	± 0.20 6.00	Thread	length	checked	with	M5 Ball	found	OK				OK
15	± 0.20 $\phi 8.60$	8.81 .61	8.90 .75	8.80 .67	8.85 .70	8.90 .70	8.80 .58	8.80 .58	8.88 .60	8.88 .68	8.71 .60	0/50.10
16	± 0.20 10.50	10.67 .58	10.64 .57	10.62 .51	10.61 .55	10.65 .52	10.65 .55	10.60 .51	10.50 .41	10.58 .51	10.55 .41	OK
17	± 0.50 4.00	4.52 .20	4.55 .24	4.48 .21	4.44 .17	4.39 .23	4.32 .15	4.45 .17	4.37 .01	4.40 .13	4.39 .37	0/50.05
18	± 0.10 3.00	checked	with	Pin	$\phi 2.90$	Go	and	NoGo	Pin	$\phi 3.10$		OK
19	R1.50	checked	with	Pin	$\phi 3.00$	found	OK		R1.50			OK
20	45°	checked	with	degree	protractor	found	OK			45°		OK

CHECKED BY :- **Ajay.**
23/09/25

APPROVED BY :- **Ajay.**

SIGN & Dt:-

DATE:-

PREVIOUS DATE : **22/07/25/27/05/25**
PREVIOUS REPORT NO : **25/980, 25/938**
RECEIVED QTY
LOT 1 : **02400** nos. **Lot-5**
LOT 2 : **1968** nos. **2565**
LOT 3 : **816** nos. **3024**
LOT 4 : **4464** nos. **3312**

REMARK : 1) SR. 7. checked with All lot M4 Bolt Thread length found OK
2)
3)
4)
5)
5.20/5.00
Total 21600

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DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
21	29.50 ^{±0.50}	29.64	29.62	29.66	29.66	29.68	29.65	29.64	29.65	29.65	29.66	OK
22	10.00 ^{±0.50}	10.18	10.16	10.22	10.20	10.24	10.22	10.17	10.21	10.19	10.19	OK
3	R1.50		checked		with	Radius Gauge		found		R1.25		OK
4	3°		checked		with	degree Protractor		found			3°	OK
5	45.40 ^{±0.20}	45.22	45.21	45.23	45.22	45.20	45.22	45.22	45.21	45.21	45.22	OK
6	41.60 ^{±0.30}	41.50	41.45	41.46	41.42	41.44	41.47	41.42	41.53	41.64	41.48	OK
7	15°		checked		with	degree Protractor		found			15°	OK
8	R-1		checked		with	Radius Gauge		found		OK	R-1	OK
9	2°		checked		with	degree Protractor					2°	OK
30	3°		checked		with	degree Protractor					3°	OK
31	L-0.10		Visually		checked			found				OK
32	3.50 ^{±0.50}	3.90	3.88	3.84	3.90	3.87	3.90	3.86	3.90	3.90	3.86	OK
33	65.00	65.14	65.14	65.16	65.14	65.10	65.14	65.16	65.16	65.16	65.14	OK
34	44.40 ^{±0.10}	44.40	44.39	44.40	44.40	44.42	44.40	44.40	44.40	44.40	44.40	OK
35	M48X2	M48X2	69	G0 ^{SHN}	1376	and	N040					OK
36	47.86	47.81	47.80	47.88	47.82	47.80	47.82	47.81	47.82	47.82	47.82	OK
37	46.66	46.52	46.50	46.52	46.50	46.50	46.51	46.51	46.51	46.51	46.50	OK
38	8.60 ^{±0.05}		G0	Pin	8.60	and	N040	Pin	8.65			OK
39	1X45 ^{±0.10}	1.30	1.00	X45			1.10	1.00	X45			OK
40	R-10		checked		with	Radius Gauge		found		OK	R10	OK

CHECKED BY :-

APPROVED BY :-

SIGN & Dt:-

DATE:-

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY
LOT 1 : nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1)

2)

3)

4)

5)

DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Report No. -231													
SR NO	SAMPLE PARAMETER	MATERIAL GRADE :-										REMARK	
		1	2	3	4	5	6	7	8	9	10		
1	R-650		checked with Radius Gauge found ok										ok
2	4.00 ^{+0.10}	4.18	4.14	4.16	4.16	4.15	4.10	4.10	4.16	4.14	4.16	0/50.08	
3	6 X 60°		6 X 60° ————— 6 X 60° ————— 6 X 60°										ok
4	SW 56.6 ^{+0.50}	57.26 56.65	57.18 56.72	57.28 56.80	57.21 56.80	57.20 56.80	57.25 56.80	57.25 56.78	57.36 56.87	57.16 56.65	57.24 56.65	0/50.36	
5	28.00 ^{+0.20}	28.00	28.00	28.00	28.01	28.02	28.00	28.02	28.00	28.02	28.02	ok	
6	9.00 ^{+0.20}	9.08 8.99	9.07 8.94	9.02 8.85	9.20 8.87	9.05 8.86	8.79 8.63	9.03 8.93	8.96 8.84	9.05 8.87	8.85 8.76	0/50.17	
7	3.50 ^{+0.20}	3.50	3.53	3.57	3.51	3.47	3.52	3.53	3.51	3.52	3.54	ok	
8	4.20 ^{+0.10}	4.24	4.19	4.19	4.24	4.09	4.13	4.17	4.35	4.24	4.28	0/50.08	
9	5.00 ^{+0.10}	4.91	4.80	4.74	4.82	4.90	4.32	4.76	4.54	4.68	4.40	0/50.36	
10	2.00 ^{+0.10}	2.20 1.16	2.24 1.18	2.20 1.16	2.22 1.15	2.20 1.18	2.18 1.16	2.22 1.16	2.19 1.16	2.20 1.18	2.20 1.14	0/50.14	
11	$\frac{1}{1}$		Visually checked found ok										ok
12	2/3/3		Visually checked found ok										ok
13	53 φ50	53.29 23	53.52 11	53.20 5290	53.35 06	53.32 16	53.33 22	53.34 18	53.36 26	53.21 13	53.37 28		
14													
15													
16													
17													
18													
19													
20													

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY

SIGN & Dt:-

DATE:-

LOT 1 : nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1)
2)
3)
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5)

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Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:- 04/09/25

Report No:-25/

ZINC ☐
COPPER ☐
NICKEL ☐
NICKEL CHROME ☐
TIN ☐
Un-plated ☐

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	3.50 ^{+0.20}	3.48	3.54	3.49	3.58	3.58	3.60	3.51	3.59	3.54	3.50	OK
2	4.20 ^{+0.70}	4.18	4.29	4.28	4.11	4.24	4.27	4.37	4.17	4.19	4.14	OK 95007
3	5.70 ^{+0.50}	4.85	4.95	4.92	4.77	4.84	4.82	4.73	4.83	4.70	4.85	U/S 0.30
4	5.50 ^{+0.50}	5.74 .68	5.71 .57	5.75 .60	5.91 .72	5.79 .62	5.12 .57	5.95 .67	5.74 .68	6.02 .70	5.76 .67	OK
5												
6					3rd lot	816	7/09/25	(51-60)				
7	3.50 ^{+0.20}	3.50	3.52	3.49	3.49	3.54	3.50	3.48	3.51	3.51	3.51	OK
8	4.20 ^{+0.70}	4.30	4.30	4.10	4.31	4.11	4.21	4.16	4.21	4.25	4.23	OK
9	5.70 ^{+0.70}	4.88	4.85	4.84	4.96	4.75	4.92	4.99	4.90	4.68	4.85	U/S 0.32
10	5.50 ^{+0.50}	5.72 .64	5.77 .61	5.68 .57	5.67 .62	5.72 .62	5.79 .64	5.79 .62	5.72 .64	5.78 .62	5.78 .64	OK
11												
12					4th lot	4464	16/09/25	(41-50)				
13	3.50 ^{+0.20}	3.54	3.53	3.61	3.50	3.51	3.54	3.62	3.57	3.52	3.55	OK
14	4.20 ^{+0.70}	4.12	4.17	4.21	4.28	4.35	4.24	4.13	4.09	4.17	4.22	U/S 0.09
15	5.70 ^{+0.70}	4.89	4.90	4.95	4.80	4.72	4.82	4.98	4.69	5.12	4.67	U/S 0.33
16	5.50 ^{+0.50}	5.93 .63	5.88 .76	5.75 .68	5.78 .68	5.90 .76	5.83 .65	5.75 .68	5.88 .76	5.94 .74	5.94 .68	OK
17												
18												
19												
20												

CHECKED BY :-

Ajay

APPROVED BY :-

DATE:-

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY

LOT 1 04/09/25: 1968 nos. 2nd lot.
LOT 2 07/09/25: 816 nos. 3rd
LOT 3 16/09/25: 4464 nos. 4th
LOT 4 21/09/25: 2965 nos. 5th

REMARK : 1)
2)
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ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1				⑦ 5 th	lot	21/09/26	-2965					
2	3.50 ^{+0.20}	3.53	3.57	3.52	3.59	3.61	3.60	3.60	3.56	3.61	3.56	OK
3	4.20 ^{+0.20}	4.28	4.27	4.21	4.17	4.19	4.23	4.16	4.21	4.21	4.20	OK
4	5.70 ^{+0.70}	4.90	5.01	4.96	4.98	4.88	5.02	5.04	4.82	4.74	4.86	vis 0.26
5	5.50 ^{+0.50}	5.77 .68	5.72 .65	5.71 .61	5.75 .64	5.80 .65	5.70 .66	5.67 .58	5.86 .61	5.90 .76	5.81 .64	OK
6												
7			M4 Bolt	checked with	All lot	thread	length	found	OK			
8											5.20/5.00	
9			⑦ 6 th	lot	3024 Nos	28/09/25						
10	3.50 ^{+0.20}	3.67	3.57	3.62	3.60	3.68	3.64	3.68	3.53	3.57	3.57	
11	4.20 ^{+0.10}	4.06	4.17	4.28	4.42	4.45	4.75	4.17	4.18	4.18	4.16	
12	5.70 ^{+0.70}	4.92	4.98	5.10	5.00	4.95	4.80	5.15	4.92	5.07	4.88	
13	5.50 ^{+0.50}	5.74 .60	5.74 .64	5.64 .58	5.73 .64	5.82 .67	5.76 .70	5.95 .67	5.88 .67	5.71 .62	5.78 .61	
14			⑦ 7 th	lot	3312	29/09/25	⑦					
15	3.50 ^{+0.20}	3.58	3.60	3.63	3.58	3.55	3.53	3.55	3.60	3.59	3.63	OK
16	4.20 ^{+0.10}	4.23	4.30	4.13	4.23	4.16	4.20	4.28	4.14	4.22	4.35	OK 0.05
17	5.50 ^{+0.50}	5.71 .64	5.76 .71	5.63 .56	5.66 .59	5.72 .67	5.83 .64	5.72 .68	5.78 .67	5.72 .65	5.78 .61	OK
18	5.70 ^{+0.70}	5.14	5.04	4.84	4.91	5.06	5.04	4.90	4.18	5.08	4.85	vis 0.15
19												
20												

CHECKED BY :- Ajay
25/09/25

APPROVED BY :-

DATE:-

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY
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REMARK : 1)

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Buyer name:-

DATE:-

Report No:-25/

ZINC ☐
COPPER ☐
NICKEL ☐
NICKEL CHROME ☐
TIN ☐
Un-plated ☐

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1					8th	104	2117	30/09/25				
2	3.50 ^{+0.20}	3.55	3.53	3.57	3.62	3.55	3.63	3.55	3.55	3.57	3.61	
3	4.20 ^{+0.10}	4.32	4.25	4.19	4.21	4.21	4.31	4.16	4.32	4.25	4.06	U/50.06
4	5.50 ^{+0.50}	5.72	5.74	5.68	5.80	5.67	5.66	5.71	5.63	5.68	5.82	
5	5.70 ^{+0.70}	5.06	5.05	4.89	5.19	5.05	5.36	5.08	5.02	4.98	4.90	U/50.15
6												
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15												
16												
17												
18												
19												
20												

CHECKED BY :-

Ajay

APPROVED BY :-

SIGN & Dt:-

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