

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email: quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Part Description:- SS ferrule

Part No:- 571355520 C.P.O:-

Order Date:- 10/9/25 Order Qty:-

Vendor Name:- new Tech S.P.O: SQPO2526 1334

Order Date:- 12/9/25 Order Qty:- 5500

Buyer name:- Zoppas Romania

DATE:- 16/10/25

Report No:- 2526/0218

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- 55303

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	SW 19-0.1	18.92	18.96	18.94	18.95	18.95	18.94	18.95	18.94	18.94	18.95	OK
2	TL (25)	25.40	25.41	25.39	25.40	25.41	25.41	25.40	25.40	25.42	25.41	OK
3	THK 4±0.2	4.04	4.02	4.01	4.01	4.01	4.01	4.01	4.03	4.01	4.04	OK
4	SL 9+1.0	9.42	9.44	9.42	9.44	9.43	9.43	9.46	9.44	9.41	9.47	OK
5	OD 11.5±0.2	11.50	11.50	11.50	11.50	11.49	11.50	11.50	11.50	11.50	11.50	OK
6	Ro.5	Matched with Pin of 1.00 & found Ro.5 OK										OK
7	ID 10.15	{check by Pin of (8.72) & (8.84) No GO}										OK
8	Thread M14x1.5-6g	{check by TRG [M14x1.5-6g G0CS/1R/336] & [M14x1.5-6g No G0CS/1R/339]}										OK
9	Major 13.97/13.73	13.81	13.81	13.81	13.81	13.84	13.82	13.80	13.81	13.81	13.82	OK
10	Pitch 12.99/12.85	Pitch micrometer 0-25mm not available {All Micrometer at Vendor site}										-
11	Gap max 2.2	{check by No-60 Pin of 1.94 & found OK}										OK
12	Gap max 2.2	1.09	1.19	1.20	1.19	1.26	1.09	1.18	1.20	1.19	1.18	OK
13	Ro.5	Matched with Pin of 1.00 & found Ro.5 OK										OK
14	1x45±0.1	0.98 ~ 1.01 X 45°										OK
15	SL 16±0.2	15.99	15.99	16.02	16.00	16.00	16.00	16.01	15.98	16.00	15.99	OK
16	3.2	15.97	15.98	15.98	15.97	15.99	16.00	15.97	15.96	15.99	15.93	OK
17	1/0.18	Compare with surface comparator & found OK										OK
18	0/0.1	0.02	0.03	0.04	0.04	0.04	0.02	0.05	0.03	0.02	0.05	OK
19	φ	0.02	0.01	0.03	0.01	0.02	0.03	0.04	0.03	0.02	0.03	OK
20	Clean, grease & burr free	Visually check & found OK										OK

CHECKED BY :- Nitin

APPROVED BY :- Nitin

PREVIOUS DATE :  
PREVIOUS REPORT NO :  
RECEIVED QTY

SIGN & Dt:- 24/10/25

DATE:-

LOT 1 : 5431 nos.  
LOT 2 : 587 nos. 17/10/25  
LOT 3 : nos.  
LOT 4 : nos.

REMARK : 1) White annealing not required for Zoppas Romania.  
2) OK  
3) OK  
4) OK  
5) OK