

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass sleeve

Part No:- EN 1.690.61

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Parmar.

S.P.O: SQPO2526 1198

Order Date:- 08/8/25

Order Qty:- 300

Buyer name:- Toppas,

DATE:- 11/9/25

Report No:- 2526 / 0031

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 25.05$	24.98	24.99	24.99	24.98	24.99	24.99	24.98	24.99	24.99	24.98	OK
2	$M18 \times 1.5^{+0.04}$	M18	X1.569	Go/Nogo	Plug Gauge							OK
3	minor	16.55	16.56	16.53	16.54	16.55	16.55	16.54	16.54	16.48	16.55	OK
4	$\phi 16.5^{+0.2}$	Cheeked	With pin.	16.40	Go/	16.60	Nogo					OK
5	$5^{+0.05}$	4.98 5.02	5.04 5.05	5.03 5.05	5.03 5.05	5.03 5.05	5.02 5.05	5.03 5.05	5.03 5.05	5.03 5.05	5.03 5.05	OK
6	$3.2\checkmark$	Cheeked	With Comparator									OK
7	$0\checkmark$	Visually	Cheeked.									OK
8	$1.005 A. 0.05$	0.02	0.05	0.03	0.03	0.02	0.02	0.04	0.02	0.02	0.02	OK
9	63^{+1}	63.44	63.47	63.46	63.45	63.45	63.44	63.46	63.46	63.45	63.44	OK
10	12^{+2}	11.25	12.72	11.46	11.63	11.43	11.37	11.62	11.28	9.12	11.41	4/62.88
11	10^{+2}	10.51	10.74	10.53	10.46	10.47	10.61	10.64	10.41	10.38	10.30	OK
12	$3.2\checkmark$	Cheeked	With comparator									OK
13	$M16 \times 1.5$	M16	X1.5 - 6H	P.G.N 25706	/ P.F.N 6265	Nogo						OK
14	minor	14.50	14.50	14.50	14.49	14.51	14.50	14.50	14.50	14.50	14.50	OK
15	$\phi 22.0^{+0.3}$	21.97	21.97	21.97	21.97	21.97	21.96	21.97	21.97	21.97	21.97	OK
16	$10\phi 16.5 \text{ concentricity}^{+0.04}$ $10\phi 25.0^{+0.38}$	4.06 4.32	4.09 4.32	4.09 4.32	4.09 4.35	4.05 4.34	4.08 4.32	4.08 4.31	4.08 4.31	4.05 4.37	4.05 4.35	-
17	0.2	0.34	0.26	0.23	0.23	0.26	0.29	0.24	0.23	0.29	0.30	0/S 0014
18												
19												
20												

CHECKED BY :-

Abhay P. Chavan

SIGN & Dt:-

APPROVED BY :-

(Abhay P. Chavan)
DATE:- 16/9/25

PREVIOUS DATE : 01/10/23 .

PREVIOUS REPORT NO : 23/1476 .

RECEIVED QTY

LOT 1	:	256	nos. 11.9.25
LOT 2	:	58	nos. 14.9.25
LOT 3	:		nos.
LOT 4	:		nos.

REMARK : 1) Accepted as per previous report.

2) Total 14 NOS observed Thread length undersize \rightarrow Rework.
3) 4) 5)