

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Screw Cap M5Bx2 (Sample)

Part No:- 411.12.02

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Rudra

S.P.O: SQP02526

Order Date:-

Order Qty:-

Buyer name:-

DATE:- 26.11.25

Report No:-2526/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Φ 65.00 ±0.1	64.48 64.46	64.35 64.30	64.68 64.70	64.45 64.55	64.65 64.75						OK
2	Φ 56.00 ±0.1	56.03	56.04	56.17	56.05	56.02						OK
3	Φ 32.00 ±0.1	operation	Pending									operation Pending
4	Φ 56.10 ±0.15	58.24	58.22	58.23	58.24	58.25						OK
5	100.00 ±0.15	100.01	100.01	100.00	100.01	99.99						OK
6	95.00 ±0.1	94.98	94.97	94.99	94.99	94.97						OK
7	0.50 ±0.1	operation	Pending									operation Pending
8	15.00 ±0.3	15.10	15.10	15.20	15.14							OK
9	2.00 ±0.06	2.08	2.08	2.12	2.08	2.10						OK
10	M120X1.5-6G	M120 X 1.5 - 6G	Gauge	Not Available								
11	Minor φ 18.50 ±0.1	18.55	18.56	18.54	18.56	18.55						OK
12	M5Bx2-6G	M5Bx2-6G	Gauge	Not Available								
13	Anode 90° CHF ±0.1	—	—	90°	—	—						OK
14	0.5×45° ±0.1	—	—	0.50×45°	—	—						OK
15	R 3 ±0.05	—	—	R 4	—	—						OK
16	R 3 ±0.05	—	—	R 3	—	—						OK
17	→ T.6	Compar To Surface Roughness found 1 nos part Not OK										
18												
19												
20												

CHECKED BY :- Swapnil

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

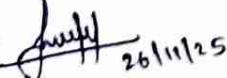
REMARK : 1) Machining operation missing Φ 33.00 & 0.5 → step

2) Radius 3 R obs size 4 R

3) Forging Defect obs on OD & crack line obs for ID

4) 1 nos ID Surface finish obs V3.2

5) 1 nos ID Surface finish obs V3.2

SIGN & Dt:-  26/11/25

DATE:-

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DIMENSIONAL INSPECTION REPORT

Part Description:- SS Duplex

Part No:- 571288600 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Well tech S.P.O: SQPO2526 1651 Order Date:- 27-10-25 Order Qty:- 2000

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Buyer name:- Zoppas Italy DATE:- 24-11-25 Report No:-2526/ 0383

MATERIAL GRADE :- DUPLEX

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 12 \pm 0.2$	12.0	12.01	12.0	12.01	12.0	12.01	12.01	12.0	12.01	12.01	OK
2	M10x1-6g	checked with TRG	M10x1-6g Go (SKN 3964)		M10x1-6g No Go (S1TR126)							OK
3	Major ϕ 3.37 / 3.79	9.86	9.85	9.86	9.85	9.85	9.85	9.86	9.84	9.85	9.84	OK
4	Pitch ϕ 9.32 / 9.21	9.21	9.20	9.22	9.20	9.20	9.20	9.21	9.20	9.21	9.20	0.15 0.01
5	$\phi 4 \pm 0.2$	4.01	4.0	4.01	4.01	4.01	4.04	4.01	4.01	3.99	4.0	OK
6	$\phi 5 \pm 0.2$	5.0	4.96	4.99	4.99	4.98	4.98	4.99	4.99	4.99	4.99	OK
7	1.8 ± 0.1	1.8	1.79	1.79	1.82	1.78	1.79	1.79	1.80	1.80	1.81	OK
8	29 ± 0.5	29.01	28.99	29.02	29.02	28.99	29.01	29.01	29.0	29.01	29.02	OK
9	25.2 ± 0.2	25.20	25.20	25.19	25.20	25.20	25.20	25.20	25.21	25.18	25.19	OK
10	23.8 ± 0.2	23.90	23.85	23.90	23.86	23.88	23.90	23.85	23.90	23.90	23.90	OK
11	14 ± 0.2	14.0	14.02	14.01	13.99	14.02	14.01	14.01	14.01	14.01	13.99	OK
12	11 ± 0.2	11.03	11.0	11.01	11.0	11.0	10.99	11.03	11.03	11.01	11.01	OK
13	8 ± 0.2	8.01	8.02	8.03	8.02	8.01	8.01	8.02	8.01	8.01	8.02	OK
14	5 ± 0.1	5.01	4.99	5.02	5.0	4.99	5.0	4.99	5.01	5.0	5.01	OK
15	2 ± 0.1	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	OK
16	$\phi 9.8 \pm 0.1$	9.80	9.80	9.80	9.81	9.81	9.82	9.82	9.81	9.80	9.80	OK
17	$\phi 3 \pm 0.1$	checked with Pin Gauge	$\phi 2.90$ Go		$\phi 3.10$ No Go							OK
18												
19												
20												

CHECKED BY:- Prashant

APPROVED BY:- Prashant

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 1260 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:- Prashant
26-11-25

DATE:- 26-11-25

REMARK : 1) Accepted OK

2)

3)