

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
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## DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Nipple

Part No:- 571422421 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Parmar S.P.O: SQPO2526 1545 Order Date:- 08/10/2025

Order Qty:- 1200

Buyer name:- ZOPPAS ROMANZADATE:- 04/11/2025

Report No:- 2526/0273

643/60

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\frac{+0.3}{-0.1}$ G3	63.02	63.01	62.93	62.98	62.99	62.95	62.95	62.98	62.99	62.99	OK
2	$\frac{+0.1}{-0.1}$ $1\times45^{\circ}$	1.04X45 <sup>°</sup>	1.03X45 <sup>°</sup>	1.02X45 <sup>°</sup>	1.02X45 <sup>°</sup>	1X45 <sup>°</sup>	1.02X45 <sup>°</sup>	1.02X45 <sup>°</sup>	1.05X45 <sup>°</sup>	1.04X45 <sup>°</sup>	1.02X45 <sup>°</sup>	OK
3	$\frac{+0.1}{-0.1}$ $1\times45^{\circ}$	1.07X45 <sup>°</sup>	1.06X45 <sup>°</sup>	1.01X45 <sup>°</sup>	1.01X45 <sup>°</sup>	1.05X45 <sup>°</sup>	1.08X45 <sup>°</sup>	1.06X45 <sup>°</sup>	1.02X45 <sup>°</sup>	1.05X45 <sup>°</sup>	1.04X45 <sup>°</sup>	OK
4	Burr free	Visually checked	and found	OK.								OK
5	M18X1.5	Checked with TRM	M18X1.5-6g	40(SHN 224) 8 No hole (SMR 205)								OK
6	Major dia	17.81±0.1	17.83	17.81	17.82	17.81	17.82	17.83	17.82	17.81	17.83	OK
7	Pitch dia	16.99±0.05	16.863	16.878	16.875	16.871	16.880	16.880	16.881	16.871	16.888	OK
8	$\phi 14^{\pm 0.1}$	checked with pin gauge	no $\phi 14.00$ and Nono $\phi 14.10$									OK
9	R1	checked with radius gauge	R1	and found	OK							OK
10	$\frac{+0.1}{-0.2}$ 7	6.95	6.96	6.97	6.98	6.95	6.97	6.97	6.98	6.92	6.94	OK
11	$\frac{+0.2}{-0.1}$	checked with surface finish comparator	and found	OK								OK
12	$\frac{+0.3}{-0.1}$ 50	50.04	50.03	50.08	50.02	50.02	50.01	50.03	50.08	50.09	50.11	OK
13	$\frac{+0.2}{-0.1}$ 12	12.11	12.07	12.29	12.60	12.44	12.16	12.22	12.25	12.10	12.23	OK ± 0.40
14	$\frac{+0.2}{-0.1}$	checked with surface finish	comparator and found	OK								OK
15	$\frac{+0.2}{-0.1}$ $\phi 24$	23.96 23.94	23.95 23.93	23.94 23.92	23.94 23.92	23.95 23.93	23.95 23.91	23.96 23.93	23.95 23.93	23.96 23.93	23.95 23.93	OK
16	Pn13.5	Checked with TPM	Pn13.5	no & Nono (SITP/225)								OK
17	Minor dia	19.06	19.07	19.08	19.07	19.08	19.07	19.08	19.09	19.07	19.08	
18	$\frac{+0.2}{-0.1}$ $\phi 19$	checked with pin gauge	no $\phi 18.80$ and $\phi 19.10$ Nono									OK
19	$\frac{+0.2}{-0.1}$	Visually checked	and found	Not OK								NOK
20	$\frac{+0.05}{-0.05}$	0.02	0.01	0.03	0.04	0.02	0.03	0.02	0.03	0.02	0.02	OK

CHECKED BY:- Amit

*Amit*  
SIGN & Dt: 04/11/2025

APPROVED BY:- Praveen

DATE:- 5-11-25

PREVIOUS DATE :

PREVIOUS REPORT NO:

RECEIVED QTY

LOT 1 : 1163 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) without machining surface required as per drawing (outer surface) but accepted  
2) as per previous sample.

3)

4)

5)