

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- 83 Nut

Part No:- 530800

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- ANV

S.P.O: SQPO2526 1117

Order Date:- 12/08/2025

Order Qty:- 30000

Buyer name:- Vulcanic Industries DATE:- 26/09/2025

Report No:- 25/26/0107

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- S5

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	5 ^{+0.1}	4.98	4.94	4.99	5.08	4.98	4.97	5.01	4.92	4.98	4.99	OK
2	120°	110°				110°					110°	OK
3	15°	15°				15°					15°	OK
4	0.5 ^{+0.1}	0.47				0.46					0.48	OK
5	RA ^{0.5}	checked with surface finish comparator and found OK										OK
6	SW19 ^{-0.110}	18.88	18.92	18.94	18.96	18.93	18.91	18.92	18.96	18.97	18.98	OK
7	M14X1.5-6H	checked with TPN M14X1.5-6H 10.8 N 10.0 (SITP/168)										OK
8	Minor dia 12.376 to 12.676	12.38	12.61	12.49	12.45	12.54	12.51	12.44	12.52	12.54	12.46	OK
9	Sharp burr Edges	Visually checked and found OK										OK
10	Chamber dia. 18.90 ^{-0.1}	18.26	18.42	18.44	18.36	18.43	18.22	18.42	18.84	18.42	18.03	OK
11	0.5 ^{+0.1}	0.76	0.70	0.93	0.78	0.92	0.79	0.59	0.71	0.73	0.98	OK
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :- Amit

APPROVED BY :- Amit

PREVIOUS DATE :

PREVIOUS REPORT NO : 25/1043

RECEIVED QTY

LOT 1 : 20275 nos.

LOT 2 : 12910 nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & DATE: 29/09/2025

DATE:- 29/09/2025

REMARK : 1) Folded burr observed at edges. (3062 nos found out of 20275) Rework done at our end.

2) Accepted as per previous report.

3)

4)

5)