

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Flange.

Part No:- 13230

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Welltech Auto

S.P.O: SQPO2526/698

Order Date:- 30/10/25

Order Qty:- 325

Buyer name:- Termik

DATE:- 5/12/25

Report No:- 2526/ 0428

ZINC ☐
COPPER ☐
NICKEL ☐
NICKEL CHROME ☐
TIN ☐
Un-plated ☒

MATERIAL GRADE :- 35

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	OK 65 -0.160	64.92 .94	64.92 .93	64.95 .94	64.95 .95	64.94 .93	64.95 .94	64.95 .96	64.93 .94	64.94 .96	64.94 .95	OK
2	56 +0.5/-0.	56.19 .20	56.25 .24	56.21 .20	56.26 .25	56.19 .20	56.21 .22	56.24 .21	56.19 .20	56.19 .20	56.25 .26	OK
3	Ø28 ±0.2	28.00	27.99	27.99	28.00	28.02	27.99	28.00	28.00	27.98	28.02	OK
4	9.0 ±0.2	8.95	8.94	8.96	8.95	8.94	8.93	8.94	8.96	8.96	8.96	OK
5	4.5 ±0.1	4.45 4.44	4.45 4.46	4.45 4.47	4.45 4.46	4.44 4.45	4.48 4.49	4.49 4.47	4.45 4.47	4.45 4.47	4.47 4.45	OK
6	6X60°	Checked with Chord length Req 14.00 observed 14.01/14.03										OK
7	Ø65 ±0.3	65.03	65.02	65.03	65.07	65.00	65.08	65.06	65.09	65.06	65.04	OK
8	Ø87 ±0.1	Checked with pin 8.70 GO/ 8.80 Nogo										OK
9	0.5X45°	0.5X45°			0.5X45°			0.5X45°			0.5X45°	OK
10	3.2	Checked with comparator										OK
11	15°	15°		1	15°			15°			15°	OK
12	Ø44.8 ±0.2	44.85	44.87	44.87	44.86	44.85	44.86	44.84	44.87	44.89	44.86	OK
13	Ø9.0 ±0.2	9.02	9.02	9.00	9.03	9.01	9.00	9.01	9.01	9.00	9.01	OK
14	24.70 ±0.2	24.68	24.71	24.66	24.64	24.59	24.58	24.65	24.71	24.70	24.66	OK
15	29.5 ±0.5/0	29.75 .70	29.76	29.74	29.76	29.78	29.76	29.74	29.71	29.79	29.75	OK
16	3.2	Checked with comparator										OK
17	10 ±0.5/0	10.30	10.30	10.31	10.30	10.31	10.31	10.30	10.31	10.31	10.30	OK
18	3.5 ±0.5	3.80	3.76	3.78	3.83	3.85	3.80	3.76	3.79	3.85	3.86	OK
19	✓	checked with comparator visually checked										OK
20	Ø44.4 ±0.1	44.42	44.40	44.41	44.40	44.41	44.41	44.41	44.43	44.42	44.41	OK

CHECKED BY :-

Abhay P. Chavan

SIGN & Dt:- 6/12/25

APPROVED BY :-

M. K. Kulkarni

DATE:- 6-12-25

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 330 nos. 5/12/25
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1)

2)

3)

4)

5)

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-2526/

ZINC ☐
COPPER ☐
NICKEL ☐
NICKEL CHROME ☐
TIN ☐
Un-plated ☐

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	G1/2" B.	G1/2" DIN	BMN	1743	40/	3/	TR/	247	Nogo	B		OK
2	47.803 (-0.360) major Ø	47.57	47.59	47.58	47.58	47.59	47.58	47.59	47.59	47.58	47.60	OK
3	46.324 (-0.360) pitch Ø	46.061	46.056	46.057	46.067	46.067	46.062	46.072	46.086	46.062	46.071	OK
4	5.0 ±0.1	5.06	5.07	5.08	5.10	5.08	5.07	5.07	5.06	5.08	5.08	OK
5	3.2/	Checked with comparator										OK
6	5 ±0.1	5.33	5.26	5.40	5.54	5.30	5.47	5.23	5.43	5.28	5.46	OK
7	1 ±0.1	0.94	1.00	0.98	0.97	0.93	0.95	0.90	1.05	1.00	1.00	OK
8	8 ±0.2	7.92	7.97	7.99	7.99	7.96	7.99	8.00	8.00	8.01	7.99	OK
9	M4	M4x0.7-6H	PNC	7595	Go/	PPF	5687	Nogo				OK
10	3.242/3.422 minor Ø	3.27	3.28	3.24	3.26	3.32	3.29	3.26	3.31	3.31	3.26	OK
11	M5	M5x0.8-6H	PFN	14754/	PFN	15737	Nogo					OK
12												OK
13	5.2 ±0.1	5.19	5.20	5.18	5.15	5.19	5.20	5.23	5.22	5.18	5.15	OK
14	6 ±0.1 Depth	6.41	6.39	6.42	6.24	6.40	6.35	6.38	6.35	6.40	6.30	OK
15	3 ±0.1	Checked with pin 2.90 Go/ 3.10 Nogo										OK
16	5.5 ±0.5/0	5.77	5.78	5.79	5.76	5.70	5.76	5.73	5.86	5.81	5.81	OK
17	90°	90°		90°			90°				90°	OK
18	1.5 ±0.1	1.43	1.45	1.45	1.43	1.45	1.44	1.42	1.44	1.43	1.45	OK
19	4 ±0.1	4.05	4.06	4.07	4.05	4.02	4.08	4.07	4.06	4.05	4.06	OK
20	engraving.	1.	2.	3	⊥							OK

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY

SIGN & Dt:-

DATE:-

LOT 1 : nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1)

2)

3)

4)

5)