

SUPRA QUALITY EXPORTS (I) PVT LTD

92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- **Brass ferrule Nickel plated**

Part No:- **0800300361**

C.P.O:-

Order Date:- **16/8/25**

Order Qty:-

Vendor Name:- **Kevin**

S.P.O: SQPO2526/1182

Order Date:- **25/8/25**

Order Qty:- **8000**

Buyer name:- **etto**

DATE:- **23/9/25**

Report No:- **2526/0083**

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input checked="" type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

Brass (Nickel plated)

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
					After Plating							
1	TL 18.5 ± 0.2	18.53	18.52	18.53	18.40	18.53	18.50	18.45	18.46	18.58	18.57	OK
2	SL 8.6 ± 0.2	8.57	8.49	8.58	8.62	8.60	8.57	8.63	8.59	8.56	8.59	OK
3	THR 3 ± 0.1	3.06	3.04	3.08	3.08	3.03	3.00	3.02	3.04	3.02	3.07	OK
4	Thread M16X1	check by TRG		M16X1-6g		No Go		M16X1-6h		No Go		OK
5	Major Ø 15.97/15.79	15.84	15.86	15.86	15.84	15.87	15.83	15.85	15.85	15.85	15.87	OK
6	Pitch Ø 15.32/15.2	15.10	15.12	15.14	15.12	15.15	15.11	15.12	15.16	15.14	15.15	OK
7	ID 13 ± 0.2	check by Pin		of (13.04)		No Go		(13.15)		No Go		OK
8	Ø 13 - 0.0	check by		Pin of		(13.04)		No Go		(13.15)		OK
9	Deep 9.0 ± 0.2	8.95	8.98	8.99	8.94	8.96	8.97	8.95	8.95	8.98	8.97	OK
10	Pin 9.0 ± 0.2	check by		Pin of		(9.04)		No Go		(9.20)		OK
11	Thread PG 9	check by TRG		PG-9		No Go		PG-9		No Go		OK
12	Major Ø 15.06	15.09	15.08	15.08	15.04	15.12	15.06	15.05	15.04	15.05	15.09	OK
13	ID 11 ± 0.2	check by		Pin of		(11.04)		No Go		(11.20)		OK
14	Deep 7.5 ± 0.2	7.56	7.45	7.45	7.48	7.45	7.50	7.55	7.55	7.55	7.56	OK
15	Ø 7.5 - 0.0	check by		Pin of		(7.54)		No Go		(7.70)		OK
16	Deep 19.9 ± 0.2	19.96	19.96	19.95	19.96	19.94	19.96	19.96	19.94	19.96	19.98	OK
17	ID 18 - 0.1	17.95	17.95	17.96	17.97	17.96	17.97	17.96	17.96	17.95	17.97	OK
18	groove Ø 13.1 ± 0.1	13.08	13.09	13.06	13.10	13.07	13.06	13.12	13.13	13.07	13.07	OK
19	Angle 60°	Two pcs. cut & checked		obs.		60°		OK		OK		OK
20	groove w 2 ± 0.1	check by		Slip of		(1.90)		No Go		(2.10)		OK

CHECKED BY :- **Nitin**

APPROVED BY :- **Nitin**

PREVIOUS DATE :

PREVIOUS REPORT NO : **25/509, 24/1060**

RECEIVED QTY

LOT 1 : **8845** nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:- **25/09/2025**

DATE:-

REMARK : 1) M16X1-6h Go TRG NOT available hence check in M16X1-6g Go found OK.
2) 0.2x45° chamfer observe in ID Hole.
3)
4) Req. Nickel plating 5-10 um but obs. (v/s 2.73) [11.25 TO 2.73 um]
5) Accepted as per previous Report for plating thickness.

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Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/

ZINC ☐
COPPER ☐
NICKEL ☐
NICKEL CHROME ☐
TIN ☐
Un-plated ☐

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Deep 2.8±0.1	Two PCS. cut & checked					obs. (2.88 TO 2.79)					OK
2	Nickle plating	{ Visually check & found ok					{ ON Advance Micro test					U/S 2.73
3	5-10 µm											
4	Assembly	⇒ with matching part No = 0800300362 found OK										OK
5	Gap 1.00 max	check by No-Go Pin of					ø0.90 & found OK					OK
6												
7												
8												
9												
10												
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)

2)

3)

4)

5)

Thickness Report

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Make : Kiran Electronics

Model : Advance Micro Test

Company Name : SUPRA QUALITY EXPORT (I) PVT LTD

Customer Name : ETTO

Customer Address : -

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THANE

400604

Date	Time	Job Number	Plating Type	Base Metal	Thickness in uM
25/9/2025	15:35:27	800300361	NICKEL	Brass	5.34
25/9/2025	16:17:58	800300361	NICKEL	Brass	11.25
25/9/2025	16:20:59	800300361	NICKEL	Brass	5.2
25/9/2025	17:24:14	800300361	NICKEL	Brass	5.3
25/9/2025	17:26:15	800300361	NICKEL	Brass	2.73

Checked By : NITIN

Approved By : STEVEN