

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email: quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Part Description:- SS NIPPLE

Part No:- EN 1-230-24

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Well tech

S.P.O: SQPO25261314

Order Date:- 11-09-2025 Order Qty:- 2000

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Buyer name:- Zoppas Roma DATE:- 12-10-2025

Report No:-2526/0196

MATERIAL GRADE :- SS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	SW 19 <sup>+0.2</sup>	18.99	18.88	19.02	18.96	18.84	18.98	18.93	18.93	18.98	19.02	1/5 0.10
2	21.00 <sup>+0.50</sup>	21.48	21.49	21.48	21.52	21.49	21.50	21.49	21.50	21.50	21.50	OK
3	12.00 <sup>+0.1</sup>	12.01	12.00	12.00	11.99	11.99	11.99	12.00	11.99	12.01	12.01	OK
4	3.2	Check with a surface finish comparator & found OK										
5	1 X 45° <sup>+0.1</sup>	0.95 ± 0.05 X 45°										
6	R 0.5	check with a pin gauge of 1.00 mm & found OK										
7	10.1 <sup>TH face</sup>	0.03	0.03	0.04	0.01	0.01	0.01	0.02	0.01	0.01	0.02	OK
8	D 11.50 <sup>+0.1</sup>	11.51	11.51	11.50	11.51	11.50	11.50	11.50	11.50	11.51	11.50	OK
9	4.00 <sup>+0.2</sup>	4.00	4.01	4.00	4.04	4.00	4.00	4.01	4.01	4.01	3.99	OK
10	9.00 <sup>+1.0</sup>	9.53	9.52	9.50	9.56	9.51	9.52	9.50	9.51	9.53	9.51	OK
11	10.18	0.02	0.02	0.03	0.02	0.04	0.03	0.02	0.03	0.03	0.03	OK
12	MAX 2.2	Check with a Pin gauge while checking TRG & found OK										
13	R 0.5	check with a Pin gauge of 1.00 mm & found OK										
14	d 8.7 <sup>+0.05</sup>	check with a Pin gauge of (Go: 8.65 NoGo: 8.75)										
15	M14 X 1.5 6G	check with a TRG M14 X 1.5 6G (Go: 5/TR/1345 NoGo: 5/TR/1258)										
16	MAJOR DIA 13.97-13.73	13.83	13.84	13.83	13.83	13.83	13.83	13.82	13.84	13.83	13.83	OK
17	PITCH DIA 12.99-12.85	12.858	12.864	12.855	12.857	12.853	12.860	12.852	12.87	12.857	12.860	OK
18	0.2 X 45°	0.2 ± 0.25 ± 45°										
19												
20												

CHECKED BY :- Shubham

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 1380 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

17-10-2025

DATE:-

REMARK : 1) Observe corners of HEX size is undersize by 0.20 to 0.30

2) All deviations discuss with Steven Sir & accepted.

3) Conditionally accepted.

4)

5)