

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Inner Screw

Part No:- Brass Inner screw M10 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Kevin

S.P.O: SQPO2526 0994

Order Date:- 28/7/25

Order Qty:- 5000
5500

Buyer name:- Thermalco

DATE:- 12/8/25

Report No:- 2526/0092

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	SL 0.5 ± 0.1	0.48	0.48	0.47	0.49	0.48	0.49	0.48	0.48	0.49	0.48	OK
2	SL 3 ± 0.1	2.98	3.05	3.02	2.96	2.98	3.04	2.99	2.96	2.99	2.98	OK
3	Thread Major Ø	Check by TRG [M10x1-6g Go (CSK 3964)] If [M10x1-6g No-Go (S1, R126)]										OK
4	9.97/9.79	9.96	9.94	9.94	9.94	9.94	9.94	9.94	9.94	9.94	9.94	OK
5	Pitch Ø	9.32/9.21	9.187	9.16	9.168	9.179	9.19	9.17	9.155	9.151	9.161	9.157 VIS 0.055
6	Depth	2 ± 0.1	2.01	1.92	1.94	2.02	2.00	2.03	1.95	1.93	1.99	2.00 OK
7	TL 10 ± 0.1	10.01	10.06	10.06	10.03	10.03	10.05	10.03	10.03	10.04	10.03	OK
8	SL 7 ± 0.1	6.93	6.93	6.93	6.93	6.93	6.94	6.93	6.93	6.93	6.93	OK
9	SL 4 ± 0.1	3.98	3.96	3.96	3.98	3.98	3.98	3.97	4.01	3.98	3.99	OK
10	groove w	1.5 ± 0.1	Check bg Slip of (G0) & (No-G0)									OK
11	OD 81.6 ± 0.1	1.63	1.68	1.64	1.65	1.64	1.68	1.68	1.68	1.65	1.67	OK
12	OD 82.8 ± 0.00	2.88	2.89	2.90	2.87	2.92	2.88	2.89	2.89	2.91	2.88	0.05 0.07 ✓
13	OD 84 ± 0.00	4.06	4.03	4.03	4.05	4.04	4.04	4.05	4.05	4.04	4.06	0.05 0.01 ✓
14	OD 8.35 ± 0.05	8.34	8.37	8.38	8.34	8.38	8.34	8.36	8.33	8.34	8.33	0.05 0.03 ✓
15	slot w	1.5 ± 0.1	Check by Slip of (G0) & (No-G0)									VIS 0.01 ✓
16												
17												
18												
19												
20												

CHECKED BY :- Nitin


APPROVED BY :- Nitin


PREVIOUS DATE : 24/15/09, T 62
PREVIOUS REPORT NO : 251575, 25/13/16, 25/10/83
RECEIVED QTY
LOT 1 : 6000 nos.
LOT 2 : 3840 nos. 31/8/85
LOT 3 :
LOT 4 : nos.

SIGN & Dt:- DATE:- 26/9/85 REMARK : 1) Accepted deviation as per previous report.

- 2) Pitch Ø (VIS 0.05) \Rightarrow Accepted as NO-GO TRG Not pass.
- 3) 4)
- 5)