

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Nipple

Part No:- 4P602720-1

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Rudra

S.P.O: SQPO2526/272 Order Date:- 8-9-25

Order Qty:- 5200

Buyer name:- Rotex Dairin DATE:- 12-10-25

Report No:- 2526/0184

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	G1"	G1"	DIN (S/TR/3/2) Go / S/TR/5 Nogo									OK
2	33.249 (-0.360) major Ø	33.02	33.02	33.01	33.02	33.03	33.02	33.02	33.02	33.02	33.02	OK
3	31.79 (-0.360) pitch Ø	31.543	31.548	31.538	31.539	31.540	31.537	31.543	31.537	31.544	31.534	OK
4	29.94 (-0.110) SW30	29.94	29.95	29.95	29.95	29.94	29.94	29.95	29.95	29.93	29.94	OK
5	25.10 ±0.1 Ø25	Checked with pin 24.90 Go / 25.10 Nogo										OK
6	28.05 ±0.1/0 Ø28	28.05	28.04	28.05	28.06	28.05	28.05	28.06	28.05	28.05	28.05	OK
7	30.21 ±0.1 Ø30.2	30.21 .23	30.21 .22	30.21 .22	30.20 .21	30.20 .21	30.20 .21	30.21 .22	30.21 .22	30.21 .22	30.21 .22	OK
8	25.42 ±0.2/0 Ø25.3	25.42 .41	25.42 .41	25.40 .42	25.40 .43	25.42 .41	25.41 .42	25.41 .43	25.42 .43	25.41 .43	25.45 .46	OK
9	29.96 ±0.2 Ø30	29.96	29.96	29.96	29.96	29.95	29.96	29.95	29.95	29.95	29.95	OK
10	35.03 ±0.3 Ø35	35.03	35.02	35.02	35.02	35.02	35.02	35.02	35.02	35.02	35.02	OK
11	33.28 ±0.3 Ø33.25	33.28	33.27	33.26	33.26	33.27	33.27	33.27	33.27	33.27	33.27	OK
12	40.00 ±0.3 40	40.00	40.01	40.00	39.95	39.97	40.01	39.99	40.00	39.99	39.99	OK
13	12.07 ±0.2 12	12.07 11.96	11.92 11.91	11.91 .92	11.94 .95	11.91 .90	11.92 .93	11.94 12.07	11.92 .93	11.93 .95	11.91 .94	OK
14	6.98 ±0.2 7	6.98	6.99	6.97	6.97	6.99	6.96	7.02	6.98	6.95	7.02	OK
15	2.00 ±0.1/0 2	Checked with slip 2.00 Go / 2.10 Nogo										OK
16	2.02 ±0.1 2	2.02	2.01	2.02	2.00	2.02	2.02	2.01	2.02	2.02	2.02	OK
17	7.02 ±0.2 7	One piece cut & checked found						7.02				OK
18	2.82 ±0.1 2.8	One piece cut & checked found						2.82				OK
19	1.60 ±0.1 1.5	Checked with pin 1.40 Go / 1.60 Nogo										OK
20	13.10 ±0.15/-0.05 13	13.10	13.10	13.05	13.08	13.09	13.09	13.11	13.10	13.08	13.10	OK

CHECKED BY :-

Abhay P. Chavan

SIGN & Dt:- 14/10/25

APPROVED BY :-

Rudra

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1	: 5548	nos. 12-10-25
LOT 2	:	nos.
LOT 3	:	nos.
LOT 4	:	nos.

REMARK : 1)

2)

3)

4)

5)

OK

1 of 2

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Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Nipple

Part No:- 4P60220-1

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Ruchra

S.P.O: SQPO2526/1272 Order Date:- 8-9-25

Order Qty:- 5200

Buyer name:- Rotex Darkim

DATE:- 12-10-25

Report No:- 2526/0184

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	<u>15^{±0.2}</u>	<u>15.07</u>	<u>15.04</u>	<u>15.05</u>	<u>15.05</u>	<u>15.04</u>	<u>15.05</u>	<u>15.05</u>	<u>15.05</u>	<u>15.04</u>	<u>15.05</u>	<u>OK</u>
2	<u>0.5^{±0.1}</u>	<u>0.50</u>	<u>0.50</u>	<u>0.50</u>	<u>0.50</u>	<u>0.50</u>	<u>0.50</u>	<u>0.51</u>	<u>0.50</u>	<u>0.50</u>	<u>0.50</u>	<u>OK</u>
3	<u>R 0.5</u>	<u>Checked with ϕ 1.00 pin match OK</u>										<u>OK</u>
4	<u>30°</u>	<u>30°</u>			<u>30°</u>			<u>30°</u>			<u>30°</u>	<u>OK</u>
5	<u>30°</u>	<u>30°</u>			<u>30°</u>			<u>30°</u>			<u>30°</u>	<u>OK</u>
6	<u>0.5X30°</u>	<u>0.5X30°</u>			<u>0.5X30°</u>			<u>0.5X30°</u>			<u>0.5X30°</u>	<u>OK</u>
7	<u>0.5X45°</u>	<u>0.5X45°</u>			<u>0.5X45°</u>			<u>0.5X45°</u>			<u>0.5X45°</u>	<u>OK</u>
8	<u>15°</u>	<u>15°</u>			<u>15°</u>			<u>15°</u>			<u>15°</u>	<u>OK</u>
9	<u>0.3X45°</u>	<u>0.25X45°</u>			<u>0.25X45°</u>			<u>0.25X45°</u>			<u>0.25X45°</u>	<u>OK</u>
10	<u>1.5X45°</u>	<u>1.5X45°</u>			<u>1.5X45°</u>			<u>1.5X45°</u>			<u>1.5X45°</u>	<u>OK</u>
11	<u>470^{±0.2} RZ40</u>	<u>Checked with comparator</u>										<u>OK</u>
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)

2)

3)

4)

5)

2072