

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Nipple

Part No:- 103274

C.P.O:-

Order Date:- 15/8/25

Order Qty:-

Vendor Name:- aen Tech

S.P.O: SQPO2526 1146

Order Date:- 19/8/25

Order Qty:- 325

Buyer name:- walser

DATE:- 11/9/25

Report No:- 25/0023

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- SS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	OD $\phi 28 \pm 0.2$	27.96	27.99	28.00	27.99	27.99	27.99	27.99	27.99	27.98	27.99	OK
2	PcD $\phi 21 \pm 0.2$	20.94	20.92	20.95	20.94	20.94	20.94	20.93	20.93	20.93	20.92	OK
3	Ro.1	} Visually check & found OK										OK
4	Ro.1											OK
5	Ro.25											OK
6	Ro.25											OK
7	Ra 0.8	compare with surface comparator & found OK										OK
8	TL 27 ± 0.2	27.02	27.01	27.02	27.02	26.99	27.01	27.00	27.01	26.99	27.01	OK
9	THK 10 ± 0.2	10.02	10.00	10.01	10.02	10.01	10.02	10.00	10.01	10.02	10.01	OK
10	L10.1 A	0.01	0.02	0.01	0.01	0.01	0.01	0.01	0.02	0.02	0.01	OK
11	30°	30°	30°								30°	OK
12	SL 1.5 ± 0.1	1.40	1.43	1.43	1.46	1.42	1.41	1.40	1.43	1.42	1.43	OK
13	hole 4 ± 0.1	{ check by pin of (4.00) & No-60 }										OK
14	Deep 4.3 ± 0.1	4.37	4.30	4.32	4.31	4.31	4.32	4.31	4.30	4.26	4.40	OK
15	hole $\phi 8.6 \pm 0.1$	{ check by pin of (8.50) & No-60 }										OK
16	1X450 ± 0.1	0.94mm 1.00 X 45°										OK
17	Deep 2 ± 0.1	2.04	2.04	2.05	2.04	2.04	2.05	2.05	2.03	2.05	2.05	OK
18	Ro.8 ± 0.1	{ Matched with pin of $\phi 1.60$ & found Ra8 OK }										OK
19	$\phi 10.6 \pm 0.2$	10.60	10.60	10.62	10.61	10.60	10.61	10.60	10.60	10.60	10.59	OK
20	M14X1.5	{ check by TRG [GO (SEE 4632) & No-60 (SMTR/339)] }										OK

CHECKED BY :- Nitin

APPROVED BY :- Nitin

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY

SIGN & Dt:- 15/09/2025

DATE:-

LOT 1 : 335 nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1) OK
2) OK
3) 25 pcs. check for Deep 2 ± 0.1 = (obs. 2.02 TO 2.05) OK
4)
5)

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DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/

ZINC ☐
COPPER ☐
NICKEL ☐
NICKEL CHROME ☐
TIN ☐
Un-plated ☐

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
21	Major ϕ 13.97/13.73	13.85 .84	13.85 .84	13.78	13.85 .84	13.85 .84	13.84	13.86 .85	13.84	13.86 .85	13.85 .84	OK
22	Pitch ϕ 12.99/12.85	12.88	12.94	12.89	12.88	12.88	12.88	12.88	12.87	12.89	12.88	OK
23	groove w 3.5 ± 0.1	check by pin of (3.40) & (3.60) No-go										OK
24	$\phi 17$ h11	16.98	16.95	16.98	16.97	16.96	16.98	16.97	16.97	16.98	16.96	OK
25	sharp edge	Visually check & found OK										OK
26	ϕ											OK
27	groove OD $\phi 11.65 \pm 0.1$	11.59	11.59	11.59	11.59	11.62	11.62	11.60	11.61	11.62	11.62	OK
28	groove w 1.8 ± 0.1	Matched with slip of (1.80) & found OK										OK
29												
30	groove	(25 pcs. check for deep 2 ± 0.1)										
11	deep ± 0.1 2.0	2.03	2.05	2.05	2.05	2.05	2.05	2.03	2.04	2.03	2.04	} OK
12		2.04	2.04	2.05	2.03 .02	2.05 .04	2.04	2.04 .02	2.05 .04	2.03	2.04	
13		2.04	2.05 .04	2.05 .04	2.05	2.05						
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY

SIGN & Dt:-

DATE:-

LOT 1 : nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1)

2)

3)

4)

5)