

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email:quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Part Description:- SS Nipple

Part No:- EN 1.232.28 C.P.O:-

Order Date:- 18/9/2025 Order Qty:-

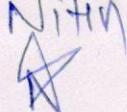
Vendor Name:- Pentagon S.P.O: SQPO2526 1410 Order Date:- 19/9/2025 Order Qty:- 1600

Buyer name:- ZOPPAS ROMAN DATE:- 12/10/2025 Report No:-25/0195

MATERIAL GRADE :- SS 304L

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	SW 19 - 0.1	19.00 18.97	18.99 18.97	19.00 18.97	18.97 18.96	19.03 18.98	18.95 18.95	19.00 18.97	19.03 18.97	19.01 18.95	18.96 18.93	OK
2	TL (25)	25.41	25.42	25.41	25.42	25.40	25.42 25.41	25.41	25.40	25.38	25.40	OK
3	TK 4 ± 0.2	4.07 .03	4.08 .03	4.03 .01	4.03 .02	4.03 .00	4.03 .01	4.02 .01	4.03 .02	3.99 .02	4.01 .03	OK
4	g +1.0	9.47 .41	9.45 .42	9.43 .43	9.46 .43	9.43 .40	9.50 .43	9.43 .42	9.42 .40	9.42 .41	9.42	OK
5	OD Ø5 ± 0.1	11.51	11.48	11.50	11.52 11.51	11.52	11.55	11.50	11.49 11.48	11.51	11.51	OK
6	R.O.5	Matched with		Pin of Ø 1.00		& found		R.O.5	OK	OK		
7	Hole 10.2 ± 0.05	Check by	Pin of Ø 10.15		&	(10.25)						OK
8	Thread M14x1.5 6g	Check by TRG		M14x1.5-6g				M14x1.5-6g				OK
9	Major Ø 13.97/13.73	13.79	13.81	13.82	13.82 .81	13.83 .81	13.77 .76	13.79	13.81	13.81	13.80 .79	OK
10	Pitch Ø 12.99/12.85	12.88	12.89 .88	12.89 .87	12.90	12.96 .93	12.90 .89	12.89 .88	12.89 .88	12.89 .88	12.91 .90	OK
11	GAP max 2.2	Check by	No-Go Pin of Ø 1.94		& found							OK
12	GAP max 2.2	1.24	1.08	1.23	1.05	1.11	0.97	1.27	1.08	1.05	0.99	OK
13	R.O.5	Matched with		Pin of Ø 1.00		& found		R.O.5	OK	OK		
14	1x45° ± 0.1			0.96 ~ 0.92 X 45°								OK
15	SL 16 ± 0.2	16.00	16.00 15.98	15.99	16.01 15.99	16.00 15.93	16.00	16.01 15.98	16.00 15.98	16.00 15.97	15.98	OK
16	3.2 ✓	Compare	with Surface Comparator		& found							OK
17	Ø 10.1	0.02	0.03	0.01	0.01	0.02	0.01	0.01	0.02	0.01	0.02	OK
18	Ø Thread	0.03	0.02	0.01	0.01	0.01	0.12	0.01	0.01	0.01	0.01	-
19	ø	Visually check			& found							OK
20												

CHECKED BY :- Nitin  


APPROVED BY :- Nitin  


SIGN & Dt:- 17/10/2025 DATE:-

PREVIOUS DATE :  
PREVIOUS REPORT NO :  
RECEIVED QTY  
LOT 1 : 1812 nos.  
LOT 2 : nos.  
LOT 3 : nos.  
LOT 4 : nos.

REMARK : 1) Here shape observe slightly radius at corner . Accepted as we accepted  
2) in previous lot.  
3)  
4) OK Accepted.  
5)