

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- BRASS FLANGE

Part No:- 571387991 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- RUORA TECH S.P.O: SQPO25261256 Order Date:- 05-09-2025 Order Qty:- 5300

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Buyer name:- ZOPPAS ROMA DATE:- 05-10-2025

Report No:-25/ 2526 /0163

MATERIAL GRADE :- BRASS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	G1 1/2	checked with a TRG	G1 1/2	(Go:- BMN 1742 NO GO:- S/TR/267)								OK
2	major DIA 47.803 ±0.360	47.59	47.58	47.58	47.57	47.58	47.59	47.58	47.58	47.59	47.59	OK
3	PITCH DIA Ø96.06 ±0.09	46.040	46.041	46.044	46.043	46.044	46.048	46.041	46.042	46.040	46.040	OK
4	37.00	.03 37.01	.02 37.00	.04 37.02	.03 37.02	.03 37.01	.04 37.02	.06 37.03	.06 37.01	.02 37.01	.03 37.01	OK
5	22.00	.01 22.00	.01 22.00	.02 22.00	.01 22.00	.01 22.00	.01 22.00	.03 22.00	.03 22.00	.01 22.00	.01 22.00	OK
6	clean surface plan + bubble free	checked visually	observe minor scratches but acceptable									OK.
7	+0.5. 467.00	.96 66.98	.97 66.98	.96 66.97	.96 66.97	.95 66.96	.95 66.97	.96 66.97	.95 66.97	.96 66.97	.96 66.97	OK
8	-1.2. SW 60.00	.87 58.98	.98 58.98	.97 58.99	.97 58.99	.97 58.98	.98 58.99	.97 58.98	.97 58.99	.96 58.98	.96 58.98	OK
9	+0.1. Ø 78.00	.97 78.02	.96 78.00	.98 77.99	.96 77.98	.96 77.98	.96 78.04	.97 77.99	.97 78.01	.98 77.93	.97 78.00	OK
10	LK 58.00	.01 58.02	.05 58.00	.00 58.01	.01 57.97	.00 58.00	.01 58.01	.00 58.00	.03 58.03	.00 58.00	.00 58.00	OK
11	+0.1. Ø 53.00	.05 53.06	.06 53.07	.06 53.07	.06 53.08	.06 53.08	.05 53.09	.05 53.09	.06 53.06	.07 53.07	.06 53.06	OK
12	+0.1. Ø 50.80	.79 50.81	.79 50.80	.79 50.80	.80 50.82	.77 50.80	.77 50.81	.79 50.82	.78 50.81	.78 50.80	.79 50.80	OK
13	+0.2. 2.50	checked with a slip gauge	(Go:- 2.50)									OK
14	+0.1. 9.00	9.08 9.01	9.01 9.00	9.00 9.00	9.02 9.02	9.00 9.01	9.02 9.02	9.01 9.01	9.02 9.02	9.01 9.01	9.02 9.02	OK
15	+0.2. 19.50	.48 19.57	.47 19.51	.47 19.59	.47 19.48	.47 19.48	.49 19.47	.49 19.54	.47 19.48	.48 19.49	.48 19.50	OK
16	-0.1. 10.50	.42 10.50	.45 10.49	.49 10.50	.48 10.47	.48 10.50	.48 10.50	.45 10.47	.48 10.50	.48 10.50	.48 10.50	OK
17	+0.2/A	0.07	0.05	0.05	0.05	0.08	0.08	0.05	0.04	0.03	0.05	OK
18	3.2	check & compare with	Surface finish comp of Pound ok									OK
19	+0.1. Ø 50.50	.56 50.60	.57 50.60	.56 50.60	.57 50.60	.55 50.58	.55 50.59	.57 50.58	.56 50.60	.57 50.60	.57 50.57	OK
20	+0.05. Ø 40.50	.52 40.53	.52 40.53	.53 40.53	.52 40.53	.53 40.54	.53 40.54	.53 40.54	.53 40.54	.53 40.54	.53 40.53	OK

CHECKED BY :- Shubham

SIGN & Dt:-

09-10-2025

APPROVED BY :-

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1	:	890	nos.
LOT 2	:		nos.
LOT 3	:		nos.
LOT 4	:		nos.

REMARK : 1) observe dents marks & clumping marks on HEX, ØO & face

2) observe Scartch marks & forging marks on face.

3)

4)

5)

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Un-plated	<input type="checkbox"/>

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No.:25/

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
21	- 0.05	checked	Visually	The edge	- 0.05 & found	OK						OK
22	1.0 X 45°				1.00 ~ 1.25 X 45°							0.05 0.10
23	3.50	4.00	4.00	3.99	3.99	3.98	3.99	4.00	3.98	3.99	3.99	0.05 0.80
24	Angle 30°	checked	with	a bevel Protractor	& found Angle 30°							OK
25	10.00 ± 0.2	10.00	10.10	10.10	10.10	10.09	10.10	10.10	10.09	10.08	10.10	OK
26	thread length 8.00 ± 0.2	.92	.91	.92	.92	.95	.95	.91	.91	.94	.95	OK
27	0.25 X 45°				0.25 ~ 0.30 X 45°							OK
28	M4 X 0.7 6H	checked	with	a TAG1 M4 X 0.7 6H	(GO!-NOG!-NOF!)	NO GO PASS						
29	MINOR DIA	3.34	3.36	3.34	3.32	3.32	3.34	3.34	3.32	3.34	3.34	OK
30	4.30 ± 0.1	4.30	4.28	4.29	4.30	4.29	4.30	4.29	4.30	4.31	4.30	OK
31	1.00 ± 0.1	1.01	1.02	1.01	1.02	1.02	1.03	1.02	1.01	1.01	1.02	OK
32	R.1.00	checked	with a Pin gauge	of 2.00 mm	& match Perfectly							OK
33	3.2											
34	3.2											
35	3.2											
36	3.2											
37	- 0.10	checked	Visually	the edge	- 0.10 & found	OK						OK
38	Visually checking or paint.											
39	flat											
40	THREAD GAP 1.80 MAX	checked	with Pin gauge	of 1.75 mm	while checking TRG1							OK

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)

— 2)

3)

4)

5)