

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Nipple.

Part No:- 398 - VA

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Ruchra .

S.P.O: SQPO2526 1142

Order Date:- 18/8/25

Order Qty:- 640

Buyer name:- Herbst

DATE:- 14/9/25

Report No:- 2526/0026

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input checked="" type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- SS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	SS-20. ^{+0.10.}	55.28	55.25	55.26	55.26	55.26	55.28	55.28	55.25	55.27	55.26	OK
2	M1.5	M1.5 X0.8 -6H Go / Nogo		[New gauge]								OK.
3	4.134/4.334. mm or g	4.34 ^{.35}	4.36	4.36	4.36	4.36	4.35	4.32	4.36	4.35	4.34	OK. 0.03
4	0.3X45°	0.3X45°			0.3X45°			0.3X45°				0.3X45° OK
5	5.0 ^{+0.1}	5.07	5.03	5.03	5.03	5.00	5.03	5.05	5.00	5.02	4.98	OK
6	16.0 ^{+0.2}	15.99	16.00	15.99	15.99	16.01	16.00	15.98	15.98	15.97	15.98	OK
7	7X90° 1mm	1.00	1.02	1.00	1.01	1.00	0.98	1.00	1.02	1.00	1.01	OK.
8	1mm 45°	1X45°			1X45°			1X45°				1X45° OK
9	10.0 ^{+0.05}	10.02	10.02	10.03	10.01	10.02	10.01	10.00	10.00	10.01	10.00	OK
10	Ø8.60 ^{+0.10.}		Checked with pin 8.60 / 8.70 Nogo									OK
11	30°	30°			30°			30°				30° OK
12	Ø26.0 ^{+0.50.}	26.17	26.17	26.18	26.19	26.18	26.19	26.18	26.18	26.18	26.19	OK
13	Ø65 ^{-0.5}	64.64	64.64	64.66	64.66	64.65	64.65	64.64	64.66	64.66	64.68	OK
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

Abhay P. Chavan,

SIGN & Dt:-

APPROVED BY :-

(Abhay Chavan)
16/9/25

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1	:	765	nos. 14.9.25
LOT 2	:		nos.
LOT 3	:		nos.
LOT 4	:		nos.

REMARK : 1) M5 plug gauge observed tight. in I.D. no. 5.8. 1 should be rework (Tapped)
 2) Burr observed Hole edges.
 3) Burr observed Hole edges.
 4) At m5 Tapping hole because of burr I.D 55.20 ^{+0.10} observed undersize 55.14 / 55.18.