

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- S.S. flange (machining)

Part No:- 101603

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Bijoy

S.P.O: SQPO2526 /627 Order Date:- 24.10.25 Order Qty:- 550

<input type="checkbox"/>	ZINC
<input type="checkbox"/>	COPPER
<input type="checkbox"/>	NICKEL
<input type="checkbox"/>	NICKEL CHROME
<input type="checkbox"/>	TIN
<input checked="" type="checkbox"/>	Un-plated

Buyer name:- Sickerkotte DATE:- 14.11.25

Report No:- 2526/0317

MATERIAL GRADE :- S.S.

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\Phi 77.00$ ± 0.3	76.88	76.84	76.85	76.87	76.84	76.84	76.85	76.84	76.83	76.84	OK
2	2.40 ± 0.4	2.05	2.12	2.15	1.98	2.07	2.06	2.09	2.08	2.09	2.30	0.15
3	37.40 ± 0.6	38.50	38.52	38.49	38.41	38.57	38.42	38.42	38.36	38.58	38.51	0.15
4	60.00 ± 0.3	59.88	59.90	59.84	59.86	59.86	59.87	59.89	59.90	59.90	59.90	OK
5	55.00 ± 0.3	54.96	54.98	55.00	54.94	54.90	54.90	54.94	54.90	54.96	54.90	OK
6	42.90 ± 0.3	43.48	43.36	43.50	43.56	43.46	43.48	43.52	43.54	43.43	43.55	0.15
7	$G 1 \frac{1}{2}$	Check with Guage GO BM.N-1743 / Not GO S ATR 1331										OK
8	$\Phi 47.20$ ± 0.4	47.50	47.52	47.53	47.49	47.50	47.51	47.52	47.50	47.52	47.50	OK
9	$Pitch \Phi 46.32$ ± 0.36	46.08	46.09	46.10	46.08	46.08	46.10	46.06	46.09	46.08	46.09	OK
10	$R 0.8$	Check with Pin Guage 1.60 Found OK										OK
11	2.00 ± 0.2	Check with Pin Guage GO 1.80 / Not 2.00										OK
12	16.30 ± 0.5	17.32	17.44	17.36	17.42	17.34	17.35	17.30	17.24	17.44	17.37	0.15
13	$T 0.4$	0.08	0.10	0.09	0.07	0.06	0.04	0.08	0.07	0.09	0.07	OK
14	$\square 0.25$ ± 0.25	filler Guage Not Qualify found OK										OK
15	70.4	0.07	0.06	0.06	0.08	0.05	0.08	0.08	0.08	0.09	0.07	OK
16	Center wall	1.52 1.54	1.52 1.59	1.52 1.56	1.53 1.60	1.51 1.57	1.56 1.60	1.46 1.43	1.52 1.58	1.53 1.60	1.46 1.49	0.15 0.04
17	Hole 8.80 ± 0.1	Check with Pin Guage GO 8.70 / Not GO 8.80										OK
18	$\Phi 28.00$ ± 0.2	28.04	28.12	28.10	28.06	28.10	28.12	28.06	28.10	28.14	28.08	OK
19	Hex to collar 21.00 ± 0.2	21.14	21.13	21.16	21.15	21.16	21.15	21.16	21.16	21.16	21.13	OK
20	$\Phi 54.50$ ± 0.5	55.64	55.80	55.74	55.86	55.66	55.90	55.76	55.80	55.84	56.04	0.15 0.190

CHECKED BY:- Swapnil

APPROVED BY:- 100% OK

PREVIOUS DATE :

PREVIOUS REPORT NO : 24/1497

RECEIVED QTY

LOT 1 : 680 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:- Swapnil 14/11/25

DATE:- 14-11-25

REMARK : 1) Accepted by Previous Report.
2)
3)