

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Nipple

Part No:- EN1 244.69.

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Rudra

S.P.O: SQPO2526 1213

Order Date:- 30/8/25

Order Qty:- 1100

Buyer name: Zepas Romania, DATE:- 6.10.25

Report No:- 2526/0159

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	<u>15^{+0.2}</u>	15.07	15.06	15.07	15.06	15.07	15.05	15.07	15.06	15.07	15.04	OK
2	<u>5^{+0.05}</u>	5.03 5.05	5.03 5.05	5.03 5.05	5.03 5.04	5.03 5.04	5.03 5.04	5.04 5.05	5.03 5.05	5.04 5.05	5.04 5.05	OK
3	<u>B 0.2</u>	0.04	0.02	0.05	0.05	0.02						OK
4	<u>3-2</u>	Checked with comparator										OK
5	<u>0.75X45°</u>	0.70X45°			0.7X45°			0.7X45°			0.7X45°	OK
6	<u>M18X1.56g</u>	M18X1.5-6g. SHN 224 GO/ 3/1R/205 Nogo pass										not ok
7	<u>17.97/17.73</u>	17.83	17.84	17.83	17.83	17.82	17.82	17.81	17.82	17.93	17.82	OK
8	<u>16.99/16.85</u>	16.772	16.793	16.777	16.778	16.779	16.760	16.773	16.776	16.755	16.771	OK 0.095
9	<u>Ø14^{+0.2}</u>	Checked with pin Ø13.90 GO/					14-10 Nogo					OK
10	<u>R1</u>	Checked with radius gauge										OK
11	<u>R1</u>	Checked with radius gauge										OK
12	<u>8^{+0.2}</u>	8.03	7.96	8.07	8.01	8.10	8.06	7.93	7.96	8.07	8.05	OK
13	<u>12^{+0.2}</u>	11.99	12.02	12.00	12.01	12.01	12.00	12.00	11.99	11.98	12.02	OK
14	<u>Ø25^{+0.2}</u>	25.00	25.01	25.01	25.01	25.00	25.01	25.01	25.01	25.01	25.00	OK
15	<u>5^{+0.1}</u>	5.02	5.04	5.01	5.02	5.02	5.02	5.03	5.02	5.01	5.03	OK
16	<u>Ø2.1^{+0.1}</u>	Checked with pin 2.10 GO/ 2.20 Nogo										OK
17	<u>5.4^{+0.2}</u>	Checked with pin 5.40 GO/ 5.60 Nogo										OK
18	<u>13.4^{+0.2}</u>	13.46	13.45	13.45	13.45	13.45	13.43	13.46	13.44	13.45	13.43	OK
19	<u>12.5</u>	Checked with comparator										OK
20	<u>GTC</u>	0.02	0.02	0.02	0.03	0.02	0.02	0.02	0.03	0.04	0.05	OK

CHECKED BY :-

Abhay P. Ghavan

SIGN & Dt:- 9/10/25

APPROVED BY :-

[Signature]

DATE:-

PREVIOUS DATE : 11-3-23

PREVIOUS REPORT NO : 23/1496

RECEIVED QTY

LOT 1 : 1295 nos. 6.10.25

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1)

2)

3)

4)

5)

Pitch diameter under size hence nogo gauge pass

Rejected