

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- BRASS flange

Part No:- 571353270

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- PARMAR

S.P.O: SQPO25261636

Order Date:- 27-10-2025 Order Qty:- 2100

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Buyer name:- Zoppas Roma DATE:- 16-11-2025

Report No:-2526/

MATERIAL GRADE :- BRASS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 22.00 \pm 0.2$.00 22.01	.97 21.98	.00 22.01	.00 22.02	.01 22.03	21.99 22.00	.01 22.03	.01 22.03	21.99 22.00	21.97 22.00	OK
2	M16X1.56H minor Ø	checked with a TPG	M16X1.56H (GO/NO GO:- 5/TR155)									OK
3	14.37-14.67 Thread length	14.55	14.55	14.56	14.54	14.54	14.57	14.56	14.57	14.56	14.60	OK
4	12.00 ± 0.2	12.16	12.19	12.12	12.06	12.06	12.08	12.11	12.14	12.09	12.07	OK
5	$\phi 14.50 \pm 0.1$	checked with a pin gauge (GO:- 14.45 NO GO:- 14.60)										OK
6	35.00 ± 0.3	35.18	35.11	35.30	35.27	35.25	35.15	35.30	35.30	35.19	35.30	OK
7	48.00 ± 0.3	47.98	47.94	47.96	47.97	47.97	47.95	47.98	47.99	47.97	47.97	OK
8	M18X1.56G major Ø	checked with TRG M18X1.56G (GO:- 5/TR1286 NO GO:- 205)										OK
9	17.97-17.73 PITCH Ø	17.86	17.83	17.84	17.84	17.84	17.86	17.87	17.83	17.84	17.83	OK
10	16.99-16.85	16.89	16.87	16.89	16.90	16.89	16.88	16.90	16.90	16.93	16.87	OK
11	$\phi 12.50 \pm 0.2$ Thread length	checked with a pin gauge (GO:- 12.53 NO GO:- 12.60)										OK
12	7.00 ± 0.1	7.00	7.01	7.00	6.99	7.00	7.00	7.01	7.01	7.00	7.01	OK
13	1.5X45°				1.48~1.58 X 45°							OK
14	L 0.05	0.03	0.05	0.02	0.02	0.02	0.04	0.01	0.02	0.05	0.02	OK
15	3.20 ✓	checked & compare with surface finish comparator										OK
16	✓	checked visually & found OK										OK
17	M18X1.5 ± 0.1 Thread gap 1.0	checked with Pin gauge of 0.96 mm found OK										OK
18												
19												
20												

CHECKED BY :- Shubham

APPROVED BY :- MACLU

SIGN & Dt:- 20-11-2025

DATE:- 20-11-25

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1	:	1080	nos.
LOT 2	:		nos.
LOT 3	:		nos.
LOT 4	:		nos.

REMARK : 1) Observe 0.2 X 45° Chamfer on unspecified edges.

- 2) Conditionally accepted.
- 3)
- 4)
- 5)