

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email:quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Part Description:- SS NIPPLE

Part No:- 571134540 C.P.O:- Order Date:- Order Qty:-

Vendor Name:- REALTECH S.P.O: SQPO2526 1316 Order Date:- 11-09-2025 Order Qty:- 300

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Buyer name:- ZOPPAS Romania DATE:- 09-11-2025 Report No:-2526/ 0329

MATERIAL GRADE :- SS.

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	30.00 $\pm 0.2$	30.01	29.98	29.97	30.00	29.91	30.02	29.98	29.99	30.01	29.99	OK
2	30.00 $\pm 0.2$	29.95	29.99	29.99	29.95	29.92	29.92	29.88	29.97	29.96	29.94	OK
3	18.25 $\pm 0.1$	checked with chord length	Req:- 25.80	Obs:- 25.80	25.80~25.81	0.02						
4	18.25 $\pm 0.1$	checked with chord length	Req:- 25.80	Obs:- 25.80	25.80~25.82	0.02						
5	6.70 $\pm 0.1$	6.66	6.70	6.71	6.69	6.69	6.68	6.69	6.66	6.72	6.71	OK
6	$\varnothing 39.00$ $\pm 0.3$	38.96	39.05	39.07	39.06	39.05	39.03	39.06	39.06	39.03	39.05	39.06
7	M3 X 0.56g	checked with a TPGI (G0:- PAN 3726)	M3 X 0.56H	No Go:- PAN 3950)								OK
8	minor Ø 2.45-2.59	2.60	2.62	2.53	2.60	2.70	2.56	2.58	2.55	2.55	2.50	OK
9	Thread depth 6.00	6.53	6.72	6.31	6.45	6.63	6.46	6.36	6.35	6.40	6.48	OK
10	$\varnothing 29.00$ $\pm 0.2$	28.98	28.98	28.98	28.98	29.00	28.97	28.99	28.99	28.98	28.98	OK
11	M22X1.56g	checked with a TRGI (G0:- 5/TR/375)	M22X1.56H	No Go:- 5/TR/375)								OK
12	major Ø 21.97-21.73	21.85	21.86	21.77	21.79	21.84	21.77	21.86	21.85	21.82	21.84	OK
13	PITCH Ø 20.99-20.85	20.88	20.87	20.88	20.88	20.87	20.88	20.87	20.88	20.88	20.87	OK
14	$\varnothing 8.00$ $\pm 0.2$	17.99	18.00	18.03	18.01	18.01	18.02	18.01	18.01	18.04	18.01	OK
15	8.00 $\pm 0.2$	7.99	7.98	8.02	7.99	8.00	8.03	8.00	7.97	7.95	7.99	8.00
16	$\varnothing 10.00$ $\pm 0.2$	10.03	10.04	10.01	10.01	10.10	10.01	10.02	10.04	10.05	10.06	10.10
17	36.00 $\pm 0.3$	36.01	36.06	36.01	36.06	36.06	36.02	36.03	36.03	36.02	36.03	OK
18	$\sqrt{3.2}$	checked f compare with surface finish comparitor										OK
19	$\sqrt{3.2}$	checked f compare with surface finish comparitor										OK
20	$\varnothing 22.00$ $\pm 0.2$	21.85	21.86	21.85	21.86	21.86	21.84	21.84	21.87	21.86	21.86	OK

CHECKED BY :- Shubham

14-11-2025

SIGN & Dt:-

APPROVED BY :- MDA

DATE:- 17-11-25

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 426 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) Step of 0.7 checked 100% with height gauge & found 59pc oversize

2) by 0.1 mm & send to Rework (Inhouse)

3) Conditionally accepted.

4)

5)

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Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

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Buyer name:-

DATE:-

Report No:-2526/

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### MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 19.60^{+0.2}$	19.57	19.59	19.58	19.55	19.54	19.57	19.59	19.58	19.56	19.58	OK
2	$0.7^{+0.2}$	0.79	0.99	0.79	0.83	0.80	0.79	0.99	0.79	0.79	0.98	$^{+0.5} 0.09$
3	$0.8^{+0.3}$	checked with a Pin gauge				G0:- 0.80	N0G0:- 1.10					OK
4	Angle 60°	unable to checked.										-
5	$\phi 9.70^{-0.1}$	checked with a pin gauge			G0:- 9.60	N0G0:- 9.70°						OK
6	$0.5 \times 45^{\circ}$					→ 0.50~0.45 X 45°						OK
7	3.00 $^{+0.1}$	3.00	3.01	3.00	3.01	3.01	3.00	3.01	3.01	3.00	3.00	OK
8	11.00 $^{+0.2}$	10.84	10.83	10.86	10.82	10.83	10.87	10.86	10.84	10.80	10.87	OK
9	$\phi 11.50^{-0.05}$	checked with a Pin gauge			G0:- 11.35	N0G0:- 11.50						OK
10	$\phi 13.00^{+0.2}$	12.97	.00	.97	.98	.00	12.98	.00		12.98	12.99	OK
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)

2)

3)

4)

5)