

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- S.S. flange (machining)

Part No:- 101603

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Bijoy

S.P.O: SQPO2526 1627

Order Date:- 24.10.25

Order Qty:- 550

ZINC ☐
COPPER ☐
NICKEL ☐
NICKEL CHROME ☐
TIN ☐
Un-plated ☒

Buyer name:- Sickerkotte DATE:- 14.11.25

Report No:- 2526/ 0317

MATERIAL GRADE :-

S.S.

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 77.00$ -0.3 +0.4	76.88 76.84	76.84 76.87	76.85 76.86	76.87 76.90	76.84 76.89	76.84 76.87	76.85 76.87	76.84 76.87	76.83 76.85	76.84 76.87	OK 0.15
2	2.40 -0.2 +0.6	2.05 2.40	2.12 2.39	2.15 2.37	1.98 2.38	2.07 2.42	2.06 2.44	2.09 2.37	2.08 2.48	2.09 2.37	2.30 2.54	0.22 0.15 0.58
3	37.40 -0.4 +0.3	38.50 59.88	38.52 59.90	38.49 59.84	38.41 59.86	38.57 59.84	38.42 59.87	38.42 59.89	38.36 59.90	38.58 59.90	38.51 59.90	OK OK
4	60.00 -0.3 +0.3	60.24 54.96	60.22 54.98	60.28 55.00	60.24 54.94	60.25 54.90	60.26 54.90	60.28 54.94	60.30 54.90	60.24 54.96	60.28 54.90	OK OK
5	55.00 -0.3 +0.3	54.96 43.48	54.98 43.36	55.00 43.50	54.94 43.56	54.90 43.46	54.90 43.48	54.94 43.52	54.90 43.54	54.96 43.43	54.90 43.55	0.15 0.26
6	42.90 -0.3 +0.4	43.48 47.50	43.36 47.52	43.50 47.53	43.56 47.49	43.46 47.50	43.48 47.51	43.52 47.52	43.54 47.50	43.43 47.52	43.55 57.50	OK OK
7	$\phi 47.20$ Pitch ϕ 46.32 -0.31	46.08 46.08	46.09 46.09	46.10 46.10	46.08 46.08	46.08 46.10	46.10 46.06	46.06 46.09	46.09 46.08	46.08 46.08	46.09 46.09	OK OK
8	R 0.8 -0.2 +0.5	17.32 17.32	17.44 17.44	17.36 17.36	17.42 17.42	17.34 17.34	17.35 17.35	17.30 17.30	17.24 17.24	17.44 17.44	17.37 17.37	0.15 0.64
9	7 0.4 -0.4 +0.4	0.08 0.08	0.10 0.10	0.104 0.104	0.07 0.07	0.106 0.106	0.104 0.104	0.108 0.108	0.07 0.07	0.108 0.108	0.07 0.07	OK OK
10	0.25 -0.2 +0.5	0.25 17.32	0.25 17.44	0.25 17.36	0.25 17.42	0.25 17.34	0.25 17.35	0.25 17.30	0.25 17.24	0.25 17.44	0.25 17.37	OK 0.15 0.64
11	7 0.4 -0.4 +0.4	0.07 0.07	0.10 0.10	0.104 0.104	0.07 0.07	0.106 0.106	0.104 0.104	0.108 0.108	0.07 0.07	0.108 0.108	0.07 0.07	OK OK
12	Center wall -0.1 +0.1	1.52 1.54	1.52 1.59	1.52 1.56	1.53 1.60	1.54 1.57	1.56 1.60	1.46 1.43	1.52 1.58	1.53 1.60	1.46 1.49	0.15 0.04
13	Hole 8.80 -0.1 +0.2	28.04 28.04	28.12 28.12	28.10 28.10	28.06 28.10	28.10 28.12	28.06 28.12	28.10 28.06	28.10 28.10	28.14 28.14	28.08 28.08	OK OK
14	Hex to collar 21.00 -0.2 +0.2	21.14 21.14	21.13 21.13	21.16 21.16	21.15 21.15	21.16 21.16	21.15 21.15	21.16 21.16	21.16 21.16	21.16 21.16	21.13 21.13	OK OK
15	54.90 -0.5 +0.5	55.84 55.84	55.80 55.80	55.74 55.74	55.86 55.86	55.66 55.66	55.90 55.90	55.76 55.76	55.80 55.80	55.84 55.84	56.04 56.04	0.15 0.90

CHECKED BY:- Swapnil

APPROVED BY:- marcel

SIGN & Dt:- 14/11/25

DATE:- 14-11-25

PREVIOUS DATE :

PREVIOUS REPORT NO: 24/11/97

RECEIVED QTY

LOT 1 : 680 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) Accepted by Previous Report.

2)

3)