

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.11 23/11/24
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Thrust bearing Holder

Part No:- WT-4059.4

C.P.O:-

Samples

Order Date:-

Order Qty:-

Supplier Name:- Aniket

S.P.O: SQPO2425

Order Date:-

Order Qty:-

Buyer name:-

DATE:- 13-3-25

Report No:-251

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 4 \pm 0.1$	checked with pin Gauge			$\phi 3.90$ Go	$\phi 4.10$ NO Go						OK
2	$\phi 20 \pm 0.2$	20.10	20.02	20.15	19.95	19.80	20.10	19.98	20.0	20.05		OK
3	$\phi 29 \pm 0.2$	29.20 28.95	29.04 28.90	28.96 28.90	28.90 28.85	28.98 28.82	29.18 29.02	29.02 28.98	28.95 28.85	29.03 28.92		OK
4	$\phi 28.6 \pm 0.2$	28.69 28.61	28.75 28.58	28.70 28.65	28.72 28.54	28.71 28.55	28.70 28.55	28.62 28.55	28.65 28.58	28.78 28.57		OK
5	6.0 ± 0.1	6.49 6.30	6.33 6.24	6.37 6.23	6.29 6.25	6.30 6.28	6.43 6.30	6.42 6.30	6.12 6.0	6.33 6.21		O/S 0.39
6	$\phi 11.5 \pm 0.1$	checked with pin Gauge			$\phi 11.40$ Go	$\phi 11.60$ NO Go						OK
7	$\phi 22.7 \pm 0.1$	checked with pin Gauge			$\phi 22.60$ Go							OK
8	2.5 ± 0.1	3.0 2.92	2.78 2.70	3.16 3.10	2.68 2.60	2.90 2.82	3.12 3.02	3.20 3.05	2.75 2.56	3.10 3.04		O/S 0.6
9	2.0 ± 0.1	2.30 2.28	2.18 2.12	2.20 2.16	2.30 2.21	2.26 2.15	2.20 2.06	2.18 2.02	2.14 2.02	2.30 2.21		O/S 0.2
10	$\phi 23.70 \pm 0.1$	23.60	23.65	23.80	23.75	23.60	23.62	23.70	23.60	23.65		OK
11	Hardness 70 Shore	70	71	69								OK
12	1 ± 0.1	one piece cut & found 0.90										OK
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY:- Prashant

APPROVED BY:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

SIGN & Dt:- Prashant

13-3-25

DATE:-

LOT 1 : 9 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1)

2)

3)

4)

5)