

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
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DIMENSIONAL INSPECTION REPORT

G43/60

Part Description:- Brass Nipple

Part No:- 571422421

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Parmar

S.P.O: SQPO2526 1545

Order Date:- 08/10/2025

Order Qty:- 1200

Buyer name:- ZOPPAS ROMANZ ADATE:- 04/11/2025

Report No:- 2526/0273

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE:- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	G3 ± 0.3	63.02	63.01	62.93	62.98	62.99	62.95	62.95	62.98	62.99	62.99	OK
2	1X45 ± 0.1	1.04X45	1.03X45	1.02X45	1.02X45	1X45	1.02X45	1.02X45	1.05X45	1.04X45	1.02X45	OK
3	1X45 ± 0.1	1.07X45	1.06X45	1.01X45	1.01X45	1.05X45	1.08X45	1.06X45	1.02X45	1.05X45	1.01X45	OK
4	Surf Free	visually checked and found OK										OK
5	M18X1.5	checked with TRN M18X1.5-68 UN (SHN 224) S No 00 (S ITR) 205										OK
6	Major dia 17.83 ± 0.1	17.83	17.81	17.82	17.81	17.82	17.85	17.83	17.82	17.81	17.83	OK
7	Pitch dia 16.83 ± 0.1	16.863	16.878	16.875	16.871	16.880	16.880	16.881	16.881	16.871	16.888	OK
8	$\phi 14$ ± 0.1	checked with pin gauge UNO $\phi 14.00$ and Nono $\phi 14.10$										OK
9	R1 ± 0.1	checked with radius gauge R1 and found OK										OK
10	7 ± 0.2	6.95	6.96	6.97	6.98	6.95	6.97	6.97	6.98	6.92	6.94	OK
11	32	checked with surface finish comparator and found OK										OK
12	50 ± 0.3	50.04	50.03	50.08	50.02	50.02	50.01	50.03	50.08	50.09	50.11	OK
13	12 ± 0.2	12.11	12.07	12.29	12.60	12.44	12.16	12.22	12.25	12.10	12.23	OK 0.40
14	32	checked with surface finish comparator and found OK										OK
15	$\phi 24$ ± 0.2	23.96	23.95	23.94	23.94	23.95	23.95	23.96	23.95	23.96	23.95	OK
16	Pn13.5	checked with TPn Pn13.5 UN & Nono (S ITP) 225										OK
17	minor dia	19.06	19.07	19.08	19.07	19.08	19.07	19.08	19.09	19.07	19.08	
18	$\phi 19$ ± 0.2	checked with pin gauge UNO $\phi 18.80$ and $\phi 19.10$ Nono										OK
19	10	visually checked and found Not OK										Not OK
20	1/0.05	0.02	0.01	0.03	0.04	0.02	0.03	0.02	0.03	0.02	0.02	OK

CHECKED BY:- Amit

APPROVED BY:- PACU

SIGN & DATE: Chaskar
04/11/2025

DATE:- 5-11-25

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY

LOT 1 : 1163 nos.
LOT 2 : 354 nos. 16/11/2025
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1) without machining surface required as per drawing (outer surface) but accepted
2) as per previous sample.
3)
4)
5)