

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email: quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Part Description:- **SS Square Nipple**

Part No:- **571184760**

C.P.O:-

Order Date:- **26/8/25**

Order Qty:-

Vendor Name:- **Pentagon**

S.P.O: SQPO2526 **1192**

Order Date:- **26/8/25**

Order Qty:- **120**

Buyer name:- **Zoppas Romania**

DATE:- **16/9/25**


Report No:- **2526/0041**

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- **SS 303 / SS 304**

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	TL $\pm 0.3$	28.02	28.02	28.02	28.01	28.03	28.02	28.03	28.03	28.03	28.04	OK
2	THK $\pm 0.2$	10.03	10.04	10.04	10.06	10.05	10.03	10.05	10.05	10.07	10.05	OK
3	SL $\pm 0.1$	3.00	3.00	3.00	3.00	3.00	3.00	3.02	3.00	3.00	3.00	OK
4	15 $\pm 0.2$	15.00	15.00	15.00	14.99	15.01	15.00	14.99	15.00	15.00	14.99	OK
5	3.2 $\checkmark$	compare with surface comparator & found OK										
6	Thread 3/8" - A	check by TRG [G 3/8" - DIN (S/IR/389)] & [G 3/8" - A (No-Go S/IR/32)]										OK
7	Major $\phi$ 16.62 $\pm 0.25$	16.54	16.58	16.54	16.54	16.56	16.57	16.56	16.55	16.56	16.57	OK
8	Pitch $\phi$ 15.86 $\pm 0.25$	15.688	15.74	15.688	15.686	15.704	15.712	15.719	15.70	15.69	15.719	OK
9	OD $\phi 24 \pm 0.2$	23.99	24.00	23.99	24.00	23.99	24.00	24.00	24.00	23.99	24.01	OK
10	3.2 $\checkmark$	compare with surface comparator & found OK										OK
11	16.6 $\pm 0.2$	16.60	16.64	16.64	16.65	16.64	16.65	16.65	16.65	16.65	16.64	OK
12	14.5 $\pm 0.2$	14.48	14.48	14.48	14.48	14.48	14.49	14.50	14.48	14.50	14.50	OK
13	SL $\pm 0.2$	0.78	0.74	0.76	0.77	0.78	0.78	0.80	0.77	0.76	0.78	OK
14	60°	60°					60°				60°	OK
15	groove $\phi$ 1.5 $\pm 0.1$	Matched with slip of 1.45 & found OK										OK
16	0.5 $\times 45^\circ$				0.43	0.41	$\times 45^\circ$					OK
17	$\phi 9.7 \pm 0.1$	check by pin of (9.60) & (9.70) No-Go										OK
18	7 $\pm 0.2$	6.98	7.05	6.96	7.05	6.98	7.04	7.03	7.02	7.02	7.04	OK
19	SL $\pm 0.1$	2.99	2.98	3.00	3.00	2.99	3.00	3.00	2.99	3.00	3.00	OK
20	13 $\pm 0.2$	12.99	13.00	13.00	13.01	13.00	13.01	13.01	13.01	13.00	13.01	OK

CHECKED BY :-

**Nitin**  


APPROVED BY :-

**Nitin**  


PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : **125** nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

**17/9/25**

DATE:-

**17/9/25**

REMARK : 1) **Sq. 30  $\pm 0.2$  [Obs V/S 0.25] 100% check for No-Go size 29.80 &**  
2) **Sq. size accepted upto 29.70 by Steven Sir.**  
3)  
4) **lot conditionally Accepted.**  
5)



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Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

ZINC ☐  
COPPER ☐  
NICKEL ☐  
NICKEL CHROME ☐  
TIN ☐  
Un-plated ☐

Buyer name:-

DATE:-

Report No:-25/

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
21	Ø11.4 <sup>+0.05</sup> <sub>-0</sub>	check by	pin	of	(11.35) Gro	&	(11.40) No-Gro					OK
22	30 <sup>+0.2</sup> <sub>-0</sub>	29.90	29.91	29.91	29.93	29.89	29.93	29.89	29.92	29.90	29.93	OK
23	30 <sup>+0.2</sup> <sub>-0</sub>	29.85	29.90	29.92	29.91	29.90	29.90	29.90	29.92	29.91	29.82	OK
24	18.25 <sup>+0.1</sup> <sub>-0</sub>	18.25	18.25	18.24	18.24	18.25	18.25	18.26	18.25	18.24	18.25	OK
25	18.25 <sup>+0.1</sup> <sub>-0</sub>	18.25	18.25	18.25	18.23	18.25	18.25	18.27	18.25	18.24	18.25	OK
26	6.7 <sup>+0.1</sup> <sub>-0</sub>	6.78	6.77	6.80	6.75	6.76	6.74	6.74	6.73	6.74	6.72	OK
27	Ø39 <sup>+0.3</sup> <sub>-0</sub>	39.00	39.02	39.00	39.00	39.00	39.02	39.03	39.02	39.03	39.02	OK
28	TAPP M3	{ check by	TPG	of	[	M3 x 0.5-6H	PFY	23387				OK
29	Minor 2.45/2.53	2.66	2.61	2.60	2.60	2.60	2.60	2.60	2.60	2.59	2.59	OK
30	TAPP L 6 <sup>+0.1</sup> <sub>-0</sub>	5.98	5.94	5.95	5.92	5.99	5.99	5.97	6.00	5.98	5.98	OK
11	TAPP & Hole position	Visually check & also check by profile Gauge										OK
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)

2)

3)

4)

5)