

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane West-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

Part Description:- MS Nipple.

Part No:- 204 313

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- WellTech

S.P.O: SQPO25261005 Order Date: 27/09/2025 Order Qty:- 600

Buyer name:- Schmittler Hydrom

DATE:-

2526/0015

Report No.: 25/

ZINC	<input checked="" type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICREL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- MS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\Phi 39 \pm 0.1$	39.02	39.01	39.02	39.02	39.01	39.01	39.02	39.01	39.01	39.01	OK
2	$11 \pm 0.11A$	0.01	0.02	0.04	0.02	0.03	0.02	0.03	0.02	0.03	0.01	OK
3	25 ± 0.3	25.14	25.15	25.15	25.15	25.15	25.16	25.15	25.15	25.16	25.17	OK
4	2.5 ± 0.3	one piece	half cut and checked the dimensions (2.66, 2.63, 2.67, 2.68)									OK
5	$R2.5 \pm 0.1$	one piece half cut and checked the Radius. (R2.5)										OK
6	$R2.5 \pm 0.1$	checked with Radius gauge R2.25 and found OK										OK
7	11 ± 0.05	checked with Filler gauge size 0.10 and found OK										OK
8	11 ± 0.05	checked with Filler gauge size 0.10 and found OK										OK
9	$\Phi 21.05 \pm 0.07$	checked with pin gauge $\Phi 21.00$ & $\Phi 21.10$ not available.										OK
10	$\Phi 33 \pm 0.2$	33.03	33.01	33.01	32.97	33.01	33.02	32.97	32.98	33.01	33.01	OK
11	58 ± 0.3	58.01	58.02	58.03	58.04	58.03	58.09	58.05	58.06	58.03	58.02	OK
12	13 ± 0.2	13.01	13.04	12.98	13.04	12.95	13.02	13.02	13.07	13.02	13.02	OK
13	$\Phi 9 \pm 0.05$	checked with pin gauge $\Phi 8.96$ & $\Phi 9.05$ not available.										OK
14	15.7 ± 0.2	15.57	15.58	15.60	15.60	15.58	15.63	15.58	15.57	15.57	15.58	OK
15	$\Phi 12B11$	checked with pin gauge $\Phi 12.18$ & $\Phi 12.25$ not available.										OK
16	$\Phi 14.3 \pm 0.1$	14.32	14.33	14.31	14.32	14.33	14.32	14.32	14.32	14.32	14.32	OK
17	$24^\circ \pm 0.0$	24°	24°	24°	24°	24°	24°	24°	24°	24°	24°	OK
18	$M18 \times 1.5$	checked with TRUN M18X1.5-6g J0 (SHN-224) & Novo (SITR123g) OK										
19	$Ra.2.5$	checked with surface finish comparator and found OK										OK
20	Major's dim $17.97 \pm 0.7.76$	17.78	17.86	17.80	17.81	17.82	17.79	17.81	17.82	17.80	17.82	OK

CHECKED BY :- Amit

APPROVED BY :- Amit

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 586 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & DT: *Amit*

DATE:-

REMARK : 1) Accepted as per previous report .

2)

3)

4)

5)

SUPRA QUALITY EXPORTS (I) PVT LTD

52,Road No. 16,
Vagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No.: 204313

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No.: 25/

2526/0015

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	pitch dia 16.99 ± 0.05	16.852	16.850	16.870	16.852	16.873	16.858	16.857	16.866	16.855	16.872	OK
2	$\text{7}^{\frac{1}{2}}$	visually checked and found OK										OK
3	$\text{7}^{\frac{1}{2}}$	visually checked and found OK										OK
4	7	7.01	7.02	6.97	6.98	6.97	7.05	7.01	7.02	7.02	7.01	OK
5	45°	45°	—			45°	—			45°	—	OK
6	$\sqrt{Rz16}$	checked with surface finish comparator and found OK										OK
7	$\sqrt{Rz100}$	checked with surface finish comparator and found OK										OK
8	Ra	checked with surface finish comparator and found OK										OK
9		OK After plating										
10	$\Phi 12.011$	checked with pin gauge $\Phi 12.18$ NO and $\Phi 12.25$ NO NO										OK
11	$\Phi 9^{+0.1}$	checked with pin gauge $\Phi 8.96$ NO and $\Phi 9.04$ NO NO										OK
12	M18X1.5	checked with TRM M18X1.5-6H NO (SIRI346) 8 NO NO (SIRI205)										OK
13	Zinc plating $84\mu\text{m}$	plating report attached with inspection report										
14	$\Phi 21^{+0.15}$	checked with pin gauge $\Phi 21.00$ NO and NO NO pin not available										OK
15												
16												
17												
18												
19												
20												

CHECKED BY :-

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PREVIOUS DATE :

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RECEIVED QTY

LOT 1 : nos.

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LOT 3 : nos.

LOT 4 : nos.

SIGN & DT:-

DATE:-

REMARK : 1)

2)

3)

4)

5)

Thickness Report

Make : Kiran Electronics

Model : Advance Micro Test

Company Name : SUPRA QUALITY EXPORT (I) PVT LTD

Customer Name : SMITTER

Customer Address : 25/1177

THANE

400604

Date	Time	Job Number	Platting Type	Base Metal	Thickness in uM
13/9/2025	11:58:15	204313	ZINC	Steel	8.72
13/9/2025	12:01:14	204313	ZINC	Steel	11.46
13/9/2025	12:03:55	204313	ZINC	Steel	8.32
13/9/2025	12:07:27	204313	ZINC	Steel	11.48