

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Hange,

Part No:- 437.

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Welltech

S.P.O: SQPO2526 1148

Order Date:- 19/8/25

Order Qty:- 640

Buyer name:- Herbst.

DATE:- 12/9/25

Report No:- 25/26/0011

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- MS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Ø51.0 ^{+0.3}	51.01	51.00	51.00	51.02	51.01	51.02	51.03	51.01	51.03	51.02	OK
2	10.0 ^{+0.2}	10.01	10.01	10.02	10.03	10.02	10.02	10.01	10.02	10.03	9.98	OK
3	12.0 ^{+0.2}	12.01	12.04	12.03	12.03	12.03	12.01	11.99	12.01	12.02	12.04	OK
4	20.0 ^{+0.2}	20.03	20.02	20.01	20.01	20.01	19.97	20.00	19.91	19.97	19.90	OK
5	2.5 max	Thread ring gauge checked with 2.00 p.m not pass, then ok										OK
6	G2	G2"	DIN	BMN	1878	GO /	S/TP/	IT0	Nogo			OK
7	59.614 (-0.360)	59.40	59.39	59.39	59.39	59.40	59.39	59.40	59.41	59.39	59.40	OK
8	pitch Ø ^{+0.300}	57.865	57.855	57.866	57.882	57.886	57.837	57.842	57.860	57.900	57.832	OK
9	Ø52.3 ^{+0.10}	52.26	52.26	52.26	52.28	52.28	52.25	52.27	52.25	52.28	52.26	OK
10	CH + 1.5 mm	1.45	1.40	1.47	1.45	1.45	1.46	1.46	1.47	1.45	1.44	OK
11	25.0 ^{+0.2}	24.96	25.00	24.96	25.03	25.06	25.02	24.94	25.05	24.97	24.98	OK
12	Ø63 ^{+0.1/-0.0}	Checked with p.m 2.5 GO/2.55 Nogo Approx Ø observed 63.02										OK
13	M5	M5 X 0.8 - 6H	S/TP/	IT0	GO / Nogo							OK
14	minor Ø.	4.15	4.15	4.14	4.14	4.19	4.16	4.10	4.18	4.17	4.18	OK
15	Ø3X45°	Ø3X45°		Ø3X45°			Ø3X45°				Ø3X45°	OK
16	Ø20 ^{+0.10}	2.05	2.06	2.06	2.05	2.05	2.06	2.06	2.05	2.05	2.06	OK
17	ØW75 ^{-0.180}	75.02	74.92	74.99	74.99	75.02	75.00	75.03	75.04	75.00	75.03	OK
18	Ø58.00 ^{+0.10/-0.10}	58.02	58.02	58.01	58.03	58.01	58.00	58.01	58.01	58.04	58.02	OK
19	5.0 ^{+0.1}	4.96	4.97	5.00	5.00	4.96	5.00	4.96	4.98	4.95	4.96	OK
20	5.0 ^{+0.1}	5.02	4.96	5.01	5.01	4.97	4.99	4.96	4.97	4.96	4.98	OK

CHECKED BY :-

Abhay P. Chavhan

SIGN & Dt:-

APPROVED BY :-

(Abhay Chavhan)

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 570 nos. 12.9.25

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) OK,

2)

3)

4)

5)