

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass head.

Part No:- Mfg1-064

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Rudra

S.P.O: SQPO25261532

Order Date:- 08-10-2025

Order Qty:- 11,000

Buyer name:- SELFA GIE SA DATE:- 06-11-2025

Report No:- 2526/0299

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	A/F 60.00 ^{-0.16}	59.89 ^{.82}	59.87 ^{.81}	59.90 ^{.82}	59.92 ^{.82}	59.94 ^{.74}	60.00 ^{59.80}	59.93 ^{.81}	59.96 ^{.75}	59.96 ^{.75}	59.96 ^{.78}	U/S 0.10
2	Ø 67.00 ^{+0.3}	66.90 ^{.73}	66.90 ^{.76}	66.90 ^{.78}	66.93 ^{.75}	66.91 ^{.79}	66.92 ^{.78}	66.90 ^{.75}	66.94 ^{.81}	66.91 ^{.78}	66.90 ^{.79}	OK
3	G1 1/2 major Ø	checked with a TRC					Go:- BMN1742		NoGo:- S/IRI		249	OK
4	47.623-47.493 PITCH Ø	47.49	47.48	47.48	47.50	47.49	47.49	47.50	47.49	47.49	47.49	OK
5	46.144-45.964 ^{+0.1}	46.00 ^{.49}	45.99 ^{.52}	45.99 ^{.51}	46.00 ^{.52}	46.00 ^{.51}	46.00 ^{.51}	45.99 ^{.51}	46.00 ^{.52}	46.00 ^{.51}	46.01 ^{.51}	OK
6	Ø 35.50 ^{+0.2}	35.50 ^{.61}	35.50 ^{.63}	35.50 ^{.63}	35.50 ^{.65}	35.52 ^{.81}	35.53 ^{.81}	35.50 ^{.59}	35.50 ^{.81}	35.50 ^{.81}	35.50 ^{.62}	OK
7	Ø 54.50 ^{+0.1}	54.60 ^{.05}	54.65 ^{.05}	54.64 ^{.04}	54.67 ^{.04}	54.64 ^{.05}	54.63 ^{.05}	54.60 ^{.06}	54.60 ^{.05}	54.62 ^{.05}	54.63 ^{.06}	OK
8	Ø 40.00 ^{+0.1}	40.06 ^{.05}	40.06 ^{.06}	40.05 ^{.01}	40.05 ^{.04}	40.06 ^{.02}	40.06 ^{.01}	40.07 ^{.01}	40.06 ^{.01}	40.06 ^{.03}	40.07 ^{.01}	OK
9	Ø 58.00 ^{+0.1}	58.03 ^{.06}	58.07 ^{.01}	58.00 ^{.04}	58.05 ^{.02}	58.03 ^{.01}	58.02 ^{.01}	58.02 ^{.01}	58.02 ^{.01}	58.04 ^{.03}	58.02 ^{.01}	OK
10	Ø 55.80 ^{+0.2}	55.83 ^{.48}	55.82 ^{.49}	55.84 ^{.47}	55.80 ^{.47}	55.83 ^{.43}	55.81 ^{.48}	55.81 ^{.49}	55.83 ^{.49}	55.82 ^{.47}	55.83 ^{.49}	OK
11	26.50 ^{+0.2}	26.40 ^{15.99}	26.50 ^{.02}	26.48 ^{.00}	26.50 ^{.00}	26.50 ^{.01}	26.45 ^{.04}	26.50 ^{.05}	26.47 ^{.03}	26.50 ^{.02}	26.50 ^{.01}	OK
12	16.00 ^{+0.1}	16.02 ^{.45}	16.04 ^{.53}	16.02 ^{.52}	16.02 ^{.52}	16.02 ^{.51}	16.06 ^{.49}	16.06 ^{.52}	16.06 ^{.49}	16.05 ^{.51}	16.03 ^{.51}	OK
13	3.50 ^{+0.1}	checked with a slip gauge (Go:- 3.40 NoGo:- 3.60)										OK
14	2.50 ^{+0.1}	2.50 ^{.95}	2.54 ^{.53}	2.52 ^{.52}	2.52 ^{.52}	2.50 ^{.51}	2.50 ^{.49}	2.53 ^{.52}	2.50 ^{.49}	2.50 ^{.51}	2.53 ^{.51}	OK
15	8.00 ^{+0.1}	7.99 ^{.98}	8.01 ^{.00}	8.00 ^{.01}	8.01 ^{.01}	7.99 ^{.01}	8.00 ^{.01}	8.01 ^{.01}	8.01 ^{.01}	8.00 ^{.01}	8.01 ^{.01}	OK
16	2.75 ^{+0.1}	2.75 ^{.99}	2.75 ^{.00}	2.75 ^{.01}	2.75 ^{.01}	2.75 ^{.01}	2.75 ^{.01}	2.75 ^{.01}	2.76 ^{.01}	2.75 ^{.01}	2.75 ^{.01}	OK
17	8.00 ^{+0.1}	8.00 ^{.99}	8.01 ^{.00}	8.02 ^{.01}	8.00 ^{.01}	7.99 ^{.01}	8.02 ^{.01}	8.02 ^{.01}	8.02 ^{.01}	8.00 ^{.01}	7.99 ^{.01}	OK
18	6.00 ^{+0.1}	6.05 ^{.99}	6.06 ^{.00}	6.08 ^{.01}	6.06 ^{.01}	6.07 ^{.01}	6.10 ^{.01}	6.05 ^{.01}	6.07 ^{.01}	6.05 ^{.01}	6.02 ^{.01}	OK
19	1.0+1.0+1.0 Depth ^{+0.1}	checked with a Pin Gauge (Go:- 0.92 NoGo:- 1.10)										OK
20	0.30 ^{+0.1}	0.28 ^{.30}	0.30 ^{.27}	0.28 ^{.27}	0.30 ^{.28}	0.28 ^{.26}	0.28 ^{.26}	0.30 ^{.28}	0.30 ^{.27}	0.30 ^{.28}	0.28 ^{.26}	OK

CHECKED BY :- Shubham

APPROVED BY :- 

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 1350 nos.

LOT 2 : 7-11-25: 3729 nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:- 10-11-2025

DATE:- 17-11-25

REMARK : 1) observe sharp edges on HEX
2) observe coblant & water marks on body.
3)
4) observe porosity marks in ID done Rework on 10 pc & sending for
5) approval to buyer.

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DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-2526/

ZINC ☐
COPPER ☐
NICKEL ☐
NICKEL CHROME ☐
TIN ☐
Un-plated ☐

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Angle 15°	checked with a bevel Protrector & found 15° Angle										ok
2	Angle 15°	checked with a bevel Protrector & found 15° Angle										ok
3	√1.25	} compare & check with surface finish compartor & found matched										ok
4	√1.25											ok
5	√1.25											ok
6	√1.25											ok
7	R0.2 MAX	checked vissury & found ok										ok
8	V/cut ±0.05 Ø44.50	44.46	44.46	44.47	44.46	44.47	44.46	44.47	44.46	44.47	44.47	OK
9	Angle 45°	checked with a Profile cut out & found 45° Angle										ok
10	chamfer Ø Ø59.90 ^{±0.1}	59.90	59.90	59.90	59.89	59.90	59.90	59.89	59.89	59.90	59.90	OK
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY

SIGN & Dt:-

DATE:-

LOT 1 : nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1)
2)
3)
4)
5)