

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email:quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Part Description:- So Nipple

Part No:- 570102415

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Well Tech

S.P.O: SQPO2526 1499

Order Date:- 31/10/25

Order Qty:- 11,000

Buyer name:- Zoppas Italy

DATE:- 14/11/25

Report No:- 2526/0322

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- SS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Ch. 16 $\pm 0.10$	16.06	15.99	16.05	16.03	15.91	15.93	15.94	16.06	16.06	16.04	O/S 0.11
2	$\phi 8 \pm 0.2$	8.02	8.02	8.03	8.01	8.05	8.03	8.01	8.01	8.01	8.03	OK
3	$\phi 17.3 \text{ max.}$	17.24	17.22	17.22	17.24	17.20	17.21	17.20	17.22	17.24	17.24	OK
4	$\phi 14.5 \pm 0.2/0$	14.65	14.63	14.62	14.65	14.62	14.63	14.64	14.64	14.65	14.62	OK
5	$\phi 8 \pm 0.2$	8.02	8.03	8.02	8.01	8.00	8.01	8.01	8.01	8.01	8.03	OK
6	R 0.5	Visually checked.										
7	$1.2 \pm 0.1/0$	1.25	1.25	1.24	1.24	1.25	1.24	1.24	1.24	1.24	1.24	OK
8	$3.5 \pm 0.5/0$	3.85	3.83	3.85	3.85	3.85	3.86	3.84	3.85	3.84	3.83	OK
9	$11 \pm 0.2$	11.07	11.06	11.02	11.04	11.03	11.07	11.03	11.05	11.02	11.02	OK
10	$3 \pm 0.1$	2.99	3.00	3.02	3.02	3.02	3.03	3.02	3.04	3.02	3.02	OK
11	$1.5 \pm 0.1$	Checked with 1.60 pin not pass										
12	$20.8 \pm 1.0$	20.84	20.84	20.85	20.86	20.85	20.84	20.84	20.85	20.84	20.85	OK
13	$3 \pm 0.1$	3.01	3.02	3.03	3.03	3.03	3.02	3.02	3.00	3.01	3.01	OK
14	R 1.3	Checked with 2.50 pin match ok 4 2.70 pin not match										
15	$\phi 9.30 \pm 0.2$	9.31	9.33	9.30	9.31	9.31	9.30	9.30	9.30	9.31	9.31	OK
16	$\phi 6.4 \pm 0.1/0$	Checked with pin 6.40 go / 6.50 Nogo										
17	M10X1.6g $\pm 0.2/0$	M10X1.6g	GO	SKN 3964	/	SITR/27	Nogo					OK
18	major dia. $\pm 0.1/0$	9.88	9.88	9.89	9.88	9.87	9.87	9.88	9.88	9.89	9.89	OK
19	pitch dia. $\pm 0.2/0.12$	9.242	9.222	9.231	9.233	9.226	9.219	9.228	9.236	9.238	9.229	OK
20	$\phi 0.1 \pm 0.02$ A	0.02	0.02	0.02	0.01	0.02	0.02					OK
		0.03	0.03	0.03	0.04	0.03						OK

CHECKED BY :-

Abhay P. Chavhan

SIGN & Dt:- 15/11/25

APPROVED BY :- M. A. M.

DATE:- 15-11-25

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 5000 nos. 14/11/25

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

- REMARK : 1) During Sampling Out of 250 Nos 46 Nos. get under deviation. 1.60 pin skip pass  
 2) One while check in M10x6g ring gauge. Conditionally Accepted.  
 3) As in M10X6H ring gauge 1.60 skip not passed.  
 4)  
 5)