

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

SUPRA QUALITY EXPORTS (I) PVT LTD

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:- S.S. Flange 1 1/2" 6 HOLE UMC

Vendor Name:- GWT-1162

C.P.O.:-

Order Date:-

Order Qty:-

Buyer name:- Bijoy/Rudra

S.P.O: SQPO2526 1165

Order Date:- 12/08/25

Order Qty:- 325

DOBELN

DATE:- 11/08/25

Report No:- 2826/0002

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	70.00 ±0.30	70.06	70.10	70.10	70.10	70.10	70.06	70.12	70.08	70.10	70.08	OK
2	2.50 ±0.10	2.36	2.35	2.38	2.45	2.33	2.27	2.46	2.15	2.42	2.31	0.5075
3	37.00 ±0.30	38.60	38.58	38.53	38.56	38.53	38.52	38.55	38.58	38.53	38.49	0.5130
4	60.20 ±0.20	60.30	60.28	60.26	60.30	60.28	60.28	60.28	60.30	60.26	60.28	0.5010
5	G 1 1/2 B		G 1 1/2	Pin	GO	BMN	and	NO40	B S/TK/281			OK
6	47.80 ±0.30	47.56	47.54	47.54	47.56	47.52	47.54	47.56	47.54	47.62	47.54	OK
7	46.32 ±0.30	46.10	46.11	46.09	46.09	46.09	46.08	46.10	46.10	46.10	46.09	OK
8	Gap 3.00 max		checked	with	Gap	Pin	1.75	Not	Pass			OK
9	R.0.50		checked	with	Pin	1.00	found	OK				OK
10	48.50 ±0.30	48.46	48.50	48.44	48.50	48.46	48.46	48.44	48.50	48.48	48.48	OK
11	54.00 ±0.30	55.84	55.50	55.68	55.80	55.84	55.70	54.90	55.84	54.86	55.90	0.5160
12	1.20 ±0.10	2.10	2.28	2.28	2.40	2.34	2.24	2.10	2.20	2.24	2.28	0.5110
13	16.00 ±0.20	17.45	17.48	17.43	17.39	17.40	17.42	17.43	17.48	17.39	17.39	0.5125
14	R-2	checked	with	Radius	Gauge	found	OK	R-2				OK
15	R-2	checked	with	Radius	Gauge	found	OK	R-2				OK
16	6.70 ±0.05		GO	Pin	6.65	and	NO40	Pin	6.75			OK
17	26.00 ±0.20	26.00	26.00	26.00	26.00	25.96	25.95	25.98	25.98	26.00	26.00	OK
18	19.00 ±0.20	19.00	19.00	19.00	19.02	19.00	18.96	18.98	18.98	18.99	19.00	OK
19	23.00 ±0.20	23.00	23.00	23.00	23.00	22.96	22.94	23.00	23.00	23.00	23.00	OK
20	21.00 ±0.20	21.15	21.10	21.10	21.17	21.13	21.10	21.12	21.10	21.14	21.10	OK

CHECKED BY :- Ajay
12/09/25

APPROVED BY :-

Ajay

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO : 25/225

RECEIVED QTY

LOT 1 : 188 nos.

LOT 2 : 136 nos. 12/09/25

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) Conclinely Accepted As previous Report.

2)

3)

4)

5)

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DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-												
SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
21	HEX ED	55.26	55.20	55.15	55.16	55.20	55.10	55.08	55.18	55.20	55.16	-
		54.90	54.89	54.96	54.92	55.05	54.90	54.95	54.94	54.00	54.94	-
22	ID	43.34	43.36	43.34	43.32	43.34	43.37	43.35	43.34	43.37	43.35	-
		.29	.30	.30	.30	.28	.30	.31	.28	.31	.30	-
23	1.50 Center max	1.59	1.56	1.60	1.64	1.58	1.60	1.59	1.59	1.57	1.51	-
		.52	.54	.56	.54	.54	.51	.53	.43	.50	.47	-
24	√R240	checked with surface compared found ok										ok
25	HOLE POSITION	As per drawing View ok Visually checked.										ok
26	R-3	checked with Radius Gauge found R2.5/R.200										✓15 R0.5
8												
9												
10												
11												
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14												
15												
16												
17												
18												
19												
20												

CHECKED BY :- *Ajay.*
12/09/25

APPROVED BY :-

Ajay

DATE:-

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY

LOT 1	:	nos.
LOT 2	:	nos.
LOT 3	:	nos.
LOT 4	:	nos.

REMARK : 1)

2)

3)

4)

5)