

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Nipple

Part No:- GWT0002/28 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Well tech S.P.O:SQPO25261073 Order Date:- 5-8-25 Order Qty:- 21000

Buyer name:- Doblen

DATE:- 1-10-25

Report No:-2526/0137

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- SS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	SW 19 -0.11	18.93 18.86	18.93 18.85	18.93 18.85	18.92 18.86	18.93 18.86	18.94 18.86	18.93 18.87	18.93 18.88	18.93 18.86	18.92 18.85	V/S 0.04
2	Ø 11.5 ±0.1	11.50	11.50	11.50	11.51	11.50	11.51	11.51	11.51	11.50	11.51	OK
3	Ø 8.7 +0.1	checked with pin Gauge Ø 8.70 Go / Ø 8.80 NO Go										OK
4	Chamfer Ø 10.50 ±0.2	10.60	10.61	10.60	10.58	10.60	10.62	10.60	10.60	10.58	10.60	OK
5	M14X1.5	checked with T.R.G M14 X 1.5 - 69 GO (SFF 4632) / NO GO (SITR 1258)										OK
6	Major Ø 13.97 / 13.73	13.83	13.83	13.84	13.83	13.84	13.84	13.83	13.83	13.84	13.83	OK
7	Pitch Ø 12.99 / 12.85	12.86	12.86	12.86	12.85	12.86	12.86	12.85	12.86	12.86	12.85	OK
8	20 ±0.2	20.01	20.02	20.01	20.01	20.01	20.01	20.0	20.02	20.01	20.01	OK.
9	2 -0.3	checked with pin Gauge Ø 1.80 does not Pass										OK
10	12 ±0.2	12.0	12.01	12.0	12.01	12.0	12.01	12.0	12.01	12.01	12.0	OK
11	4 ±0.1	3.99	3.99	3.98	3.97	3.98	3.99	4.0	3.99	3.98	3.99	OK
12	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	OK
13	Rz40	compared with surface comparator & found OK										OK
14	2xmax0.2x45°	Visually checked										OK
15	Ø	Visually checked										OK
16												
17												
18												
19												
20												

CHECKED BY :- Prashant

APPROVED BY :- Prashant

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1	:	11695	nos.
LOT 2	:	5632	nos. 5-10-25
LOT 3	:		nos.
LOT 4	:		nos.

REMARK : 1)

- 2)
- 3)
- 4)
- 5)

SIGN & Dt:- Prashant
6-10-25

DATE:-