

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Nipple.

Part No:- 398 - VA

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Rudra.

S.P.O: SQPO2526 1142

Order Date:- 18/8/25

Order Qty:- 640

Buyer name:- Herbst

DATE:- 14/9/25

Report No:- 2526/0026

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- SS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	55-20 ^{+0.10}	55.28	55.25	55.26	55.26	55.26	55.28	55.28	55.25	55.27	55.26	OK
2	M15	M5 x 0.8 - 6H Go / Nogo [New gauge]										OK.
3	4.134/4.334 ^{mm}	4.34 ³⁵	4.36	4.36	4.36	4.36	4.35	4.32	4.36	4.35	4.34	OK ^{0.03}
4	0.3x45°	0.3x45°			0.3x45°			0.3x45°			0.3x45°	OK
5	5.0 ^{+0.1}	5.07 ^{5.05}	5.03 ^{5.08}	5.03 ^{5.08}	5.03 ^{5.07}	5.00 ^{5.06}	5.03 ^{5.07}	5.05 ^{5.08}	5.00 ^{5.06}	5.02 ^{5.05}	4.98 ^{5.06}	OK
6	16.0 ^{+0.2}	15.99	16.00	15.99	15.99	16.01	16.00	15.98	15.98	15.97	15.98	OK
7	7x90° 1mm	1.00	1.02	1.00	1.01	1.00	0.98	1.00	1.02	1.00	1.01	OK.
8	1mm 45°	1x45°			1x45°			1x45°			1x45°	OK
9	10.0 ^{+0.05}	10.02	10.02	10.03	10.01	10.02	10.01	10.00	10.00	10.01	10.00	OK
10	8.60 ^{+0.10}	Checked with pin 8.60 / 8.70 Nogo										OK
11	30°	30°			30°			30°			30°	OK
12	26.0 ^{+0.50}	26.17 ^{26.18}	26.17 ^{26.18}	26.18	26.19	26.18	26.19	26.18	26.18	26.18	26.19	OK
13	64.65 ^{-0.5}	64.64	64.64	64.66	64.66	64.65	64.65	64.64	64.66	64.66	64.68	OK
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

Abhay P. Chavan

SIGN & Dt:-

APPROVED BY :-

(Signature)
16/9/25

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 765 nos. 14.9.25
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1) M5 plug gauge observed tight in I.D. no. 5.8. 1 should be rework (Tapped)
2) Burr observed Hole edges.
3) Burr observed Hole edges.
4) At M5 Tapping Hole because of burr I.D 55-20^{+0.10} observed undersize 55.14/55.18.