

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Steel Hanger

Part No:- 425

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Ructra,

S.P.O: SQPO2526 1108

Order Date:- 11/8/25

Order Qty:- 1108

Buyer name:- Herbst.

DATE:- 4.9.25

Report No:- 1209

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Ø 41.2 ^{-0.10}	41.15	41.14	41.15	41.15	41.15	41.16	41.16	41.16	41.15	41.14	OK
2	3Hole Ø.2 Csk.	0.20	0.20	0.20	0.20	0.20	0.19	0.19	0.22	0.21	0.20	OK
3	Ø.5X45°	0.45X45°	0.45X45°	0.45X45°	0.45X45°	0.45X45°	0.45X45°	0.45X45°	0.50X45°	0.48X45°	0.45X45°	OK
4	17.5 ^{±0.2}	17.50	17.51	17.51	17.50	17.51	17.51	17.51	17.52	17.51	17.53	OK
5	2.0 ^{±0.1}	2.02	2.03	2.02	2.02	2.03	2.04	2.03	2.04	2.04	2.04	OK
6	6.0 ^{±0.1}	6.01	6.00	6.00	6.00	6.00	6.02	6.00	6.01	6.00	6.00	OK
7	6.5 ^{±0.2}	Checked with pin		6.42	GO / 6.60 Nogo							OK.
8	Ø.25X45°	0.15X45°		0.15X45°			0.15X45°			0.15X45°		OK.
9	3Hole 10 Csk	0.94	0.98	1.00	1.10	1.10	1.10	1.02	1.05	1.05	1.00	OK.
10	R 0.5	Checked with pin Ø1.00 match & found										OK.
11	Ght 0.25	0.20	0.20	0.22	0.20	0.20	0.20	0.22	0.20	0.20	0.24	OK
12	R9 0.8	0.8	Ra not match with comparator				R9	3.2 match				OK.
13	Ø49.70 ^{+0.05 -0.05}	49.694 49.691	49.688 ·691	49.680 ·686	49.694 ·696	49.689 ·696	49.693 ·696	49.685 ·686	49.693 ·696	49.688 ·696	49.701 ·696	OK.
14	Ø 23.0 ^{±0.2}	22.98	22.98	22.99	22.96	22.98	23.00	22.98	22.97	22.98	23.00	OK
15	M4 X 11 deep	M4 X 0.7 - 6H		PNC 7595 / PPF 5687		GO - Nogo.						OK
16	3242/3.422 minor Ø	3.32	3.34	3.34	3.32	3.31	3.32	3.28	3.32	3.35	3.35	OK
17	Thread length 11.00 ^{±0.2}	11.20	10.98	11.28	11.23	12.12	11.28	11.08	11.28	11.20	11.71	OK.
18	Ø 8.65 ^{±0.05}	Checked with pin		8.60 GO / 8.70 Nogo								OK.
19	Ø 8.65 ^{±0.05}	Checked with pin		8.60 GO / 8.70 Nogo								OK.
20	Ø 10.10 ^{±0.10}	Checked with pin		10.10 GO / 10.920 Nogo								OK.

CHECKED BY :-

Abhay P. Ghavhan

SIGN & Dt:-

APPROVED BY :-

DATE:-

PREVIOUS DATE : 14/9/24,
PREVIOUS REPORT NO : 1244.
RECEIVED QTY

LOT 1	:	128	nos. 419/25
LOT 2	:	977	nos. 819/25
LOT 3	:		nos.
LOT 4	:		nos.

REMARK : 1) Step out observed on O.D Ø54.00 ID NO.5 reading 53.86/53.68.
2)
3) Groove finish observed rough. in both lat.
4)
5)