

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- **Brass Flange**

Part No:- **571316790**

C.P.O:-

Order Date:- **24/9/25**

Order Qty:-

Vendor Name:- **Rudra Zoppas**

S.P.O: SQPO25261464

Order Date:- **27/9/25**

Order Qty:- **550**

Buyer name:- **Romania**

DATE:-

2/11/25

Report No:- **2526/0260**

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- **Brass (CuZn39Pb3)**

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Ch 70-0.2	70.13	70.14	70.26	70.26	70.14	70.24	70.25	70.04	70.18	70.18	015 0.26
2	Pd 25 ± 0.2	69.75	69.86	69.87	69.88	69.80	69.84	69.87	69.78	69.78	69.79	0150.05 ✓
3	TL 26.5 ± 0.5	25.00	25.01	25.01	25.01	25.01	25.01	25.00	25.01	25.01	25.01	OK
4	3.2/	26.26	26.28	26.28	26.30	26.30	26.30	26.31	26.30	26.29	26.31	OK
5	groove 2 ± 0.1	26.27	26.28	26.28	26.30	26.30	26.30	26.31	26.30	26.29	26.31	compare with surface comparator & found ok
6	(N.4) 8.7 ± 0.1	check with	slip of	(1.90)	(4.0)	(2.10)	(2.10)	(2.10)	(2.10)	(2.10)	(2.10)	OK
7	G2 B	check by	pin of	(8.72)	(8.72)	(8.80)	(8.80)	(8.80)	(8.80)	(8.80)	(8.80)	OK
8	Major Ø 59.614/59.254	check by	TRG	(G0)	(G0)	(G0)	(G0)	(G0)	(G0)	(G0)	(G0)	OK
9	Pitch Ø 58.135/57.775	59.38	59.38	59.38	59.37	59.38	59.39	59.39	59.39	59.39	59.39	OK
10	2x45 ± 0.1	57.87	57.86	57.87	57.85	57.86	57.85	57.87	57.84	57.86	57.86	OK
11	S2 15 ± 0.2	15.00	15.01	15.00	15.00	15.01	15.02	15.00	15.02	15.01	15.01	OK
12	11.5 ± 0.3	14.99	15.00	15.00	15.00	15.01	14.99	14.96	15.01	14.99	15.01	OK
13	3.2/	11.27	11.27	11.26	11.28	11.27	11.28	11.29	11.27	11.26	11.29	OK
14	0.2x60°	11.27	11.27	11.26	11.28	11.27	11.28	11.29	11.27	11.26	11.29	compare with surface comparator & found ok
15	Ø45 ± 0.5	45.29	45.29	45.29	45.29	45.29	45.29	45.29	45.29	45.29	45.27	OK
16	M4 (N.3)	check by	TPG	of	[M4x0.7-6H	PNC	7595				OK
17	Minor Ø 3.242/3.422	3.39	3.38	3.37	3.37	3.38	3.34	3.34	3.38	3.37	3.37	OK
18	TAPPL 8 ± 0.2	7.97	7.98	7.97	8.03	7.98	7.96	7.96	8.00	8.00	8.00	OK
19	3 ± 0.3	3.01	2.99	3.01	3.00	3.02	3.01	3.00	3.01	3.00	3.02	OK
20	58 ± 0.1	58.01	58.00	58.02	58.01	58.01	58.03	58.03	58.00	58.00	58.02	OK

CHECKED BY :-

Nitin

APPROVED BY :-

Nitin

PREVIOUS DATE :

PREVIOUS REPORT NO : **24/1100, 23/777**

RECEIVED QTY

LOT 1 : **562** nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

03/11/2025

DATE:-

REMARK : 1) **ch 70-0.2 (015 0.26) => conditionally Accepted by Steven Sir.**

- 2)
- 3)
- 4)
- 5)

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C.P.O:-

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S.P.O: SQPO2526

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Buyer name:-

DATE:-

Report No:-2526/

ZINC ☐
COPPER ☐
NICKEL ☐
NICKEL CHROME ☐
TIN ☐
Un-plated ☐

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
21	60°	{AS per calculation cord length Req.=29.00 obs.=28.98 60° OK}										OK
22	R4	{Matched with Radius Gauge of R4 & found OK}										OK
23	Degreasing	Visually check & found OK										OK
24	Hole & Tapp Position	Visually check & found OK as per DRG.										OK
5												
6												
7												
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15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY

SIGN & Dt:-

DATE:-

LOT 1 : nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1)

2)

3)

4)

5)