

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Square Nipple

Part No:- 571184760 C.P.O:-

Order Date:- 26/8/25 Order Qty:-

Vendor Name:- Pentagon S.P.O: SQPO2526 1192

Order Date:- 26/8/25 Order Qty:- 120

Buyer name:- ZOPPAS Romania DATE:- 16/9/25

Report No:- 2526/0041

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- SS 303 / SS 304

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	TL 28 ± 0.3	28.02	28.02	28.02	28.01	28.03	28.02	28.03	28.03	28.03	28.04	OK
2	TK 10 ± 0.2	10.03	10.04	10.04	10.06	10.05	10.03	10.05	10.05	10.07	10.05	OK
3	SL 3 ± 0.1	3.00	3.00	3.00	2.98	3.00	3.00	3.02	3.00	3.00	3.00	OK
4	15 ± 0.2	15.00	15.00	15.00	14.99	15.01	15.00	14.99	15.00	15.00	14.99	OK
5	3.2 ✓	Compare with Surface Comparator & found OK										
6	Thread $3/8'' - A$	{ Check by TRG G 3/8" - DIN 975 E5/TR1389 } & [G 3/8" - A NO-GO SMR/32] OK										
7	Major Ø 16.662 ± 0.25	16.54	16.58	16.54	16.54	16.56	16.57	16.56	16.55	16.56	16.57	OK
8	Pitch Ø 15.806 ± 0.15	15.688	15.74	15.688	15.686	15.704	15.712	15.719	15.70	15.69	15.719	OK
9	ØD 24 ± 0.2	23.99	24.00	23.99	24.00	23.99	24.00	24.00	24.00	23.99	24.01	OK
10	3.2 ✓	Compare with Surface Comparator & found OK										
11	OD 16.6 ± 0.2	16.60	16.69	16.64	16.65	16.64	16.65	16.65	16.65	16.64	16.64	OK
12	OD 14.5 ± 0.2	14.48	14.48	14.48	14.48	14.48	14.49	14.50	14.48	14.50	14.50	OK
13	SL 0.7 ± 0.2	0.78	0.74	0.76	0.77	0.78	0.78	0.80	0.77	0.76	0.78	OK
14	60° Groove	60°	—	—	—	60°	—	—	—	60°	—	OK
15	1.5 - 0.1	{ Matched with Slip of 1.45 & found OK										
16	0.5x45°	—	—	0.43 ~ 0.41 X 45°	—	—	—	—	—	—	—	OK
17	Ø9.7 - 0.1	{ Check by pin of CRO & NO-GO }										
18	7 ± 0.2	6.98	7.05	6.96	7.05	6.98	7.04	7.03	7.02	7.02	7.04	OK
19	SL 3 ± 0.1	2.99	2.98	3.00	3.00	2.99	3.00	3.00	2.99	3.00	3.00	OK
20	ØB 13 ± 0.2	12.99	13.00	13.00	13.01	12.99	13.00	13.01	13.01	13.00	13.01	OK

CHECKED BY :- Nitin
SIGN & Dt:- 17/9/25

APPROVED BY :- Nitin
DATE:- 17/9/25

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY
LOT 1 : 125 nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1) 59.30 ± 0.2 [abs vis 0.25] 100% check for No-go size 29.80 &
2) 59. size accepted upto 29.70 by steven sir.
3)
4) Lot conditionally Accepted.
5)

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
21	$\phi 11.4 \pm 0.05$	Check by Pin of Gage			(11.35)	4	(11.40)	No Go				OK
22	39 ± 0.2	29.90	29.91	29.91	29.93	29.89	29.93	29.89	29.92	29.90	29.93	OK
23	30 ± 0.2	29.85	29.90	29.92	29.91	29.80	29.90	29.70	29.92	29.91	29.82	VIS 0.25
24	18.25 ± 0.1	18.25	18.25	18.24	18.24	18.25	18.25	18.26	18.25	18.24	18.25	OK
25	18.25 ± 0.1	18.28	18.25	18.25	18.23	18.25	18.25	18.27	18.25	18.24	18.25	OK
26	6.70 ± 0.1	6.78	6.77	6.80	6.75	6.76	6.74	6.74	6.73	6.74	6.72	OK
27	$\phi 39 \pm 0.3$	39.00	39.02	39.00	39.00	39.00	39.02	39.03	39.02	39.03	39.02	OK
28	TAPP M3	Check by TPG of Gage			[M3 X 0.5 - 6H GO / NO GO PTF 23387] PRA 27441							OK
29	Minor $\phi 2.45 \pm 0.05$	2.66	2.61	2.60	2.60	2.60	2.60	2.60	2.60	2.59	2.59	VIS 0.07
30	TAPP L 6 ± 0.1	6.10	5.94	5.95	5.92	5.99	5.99	5.97	6.00	5.99	5.98	OK
11	TAPP & Hole position	Visually check & also check by profile Gauge										OK
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

- REMARK : 1)
2)
3)
4)
5)