

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS. NIPPLE

Part No:- 571528541 C.P.O:- Order Date:- Order Qty:-

Vendor Name:- Well Tech S.P.O: SQPO25261624 Order Date:- 24-10-2025 Order Qty:- 6500

Buyer name:- ZOPPAS Roma DATE:- 18-11-2025 Report No:-2526/ 0357

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 12.40 \pm 0.05$	12.38	12.38	12.38	12.38	12.38	12.37	12.38	12.38	12.38	12.37	OK
2	T.L. ± 0.2 16.10	.09	.10	.11	.10	.09	.10	.09	.10	.10	.09	OK
3	TR RENO 1/2 20-UNF	checked	with	a TRG1	1/2 20 UNF (GO:- 5/TR1351 NO GO:- 350)							OK
4	PITCH $\phi 11.78 \pm 0.05$	11.74	11.75	11.76	11.76	11.75	11.74	11.75	11.76	11.74	11.76	OK
5	THRBAO length $g.40 \pm 0.2$	9.44	9.35	9.49	9.49	9.44	9.47	9.46	9.53	9.52	9.50	OK
6	$\phi 10.20 \pm 0.1$	checked	with a Pin gauge (GO:- 10.20 NO GO:- 10.30)									OK
7	Deep ± 0.1 5.00	4.98	4.98	4.99	5.05	5.07	5.01	5.04	5.02	5.04	5.04	OK
8	$0.2 \times 60^\circ \pm 0.1$	checked	with chamfer dia - observe $0.2 \times 60^\circ$									OK
9	Angle $118^\circ \pm 0.1$	check with a profile cut out & observe Angle 118°	OK									OK
10	$\phi 9.00 \pm 0.1$	checked	with Pin gauge (GO:- 8.90 NO GO:- 9.10)									OK
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :- Shubham

SIGN & Dt:- 22-11-2025

APPROVED BY :- Murali

DATE:- 22-11-25

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 6892 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) Conditionally Accepted

2) Observe chamfer on thread start which is not mention chamfer size $> 0.8 \times 45^\circ$

3)

4)

5)