

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- MS Terminal

Part No:- P6005/014

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Hydra

S.P.O: SQPO2526/031

Order Date:- 31-07-2025 Order Qty:- 17000

Buyer name:- ASTURGO

DATE:- 15-09-2025,

Report No:- 2526/0042

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Before plating.

MATERIAL GRADE :- M.S.

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	TL ± 0.1 18.50	18.55	18.54	18.58	18.49	18.50	18.60	18.51	18.50	18.54	18.42	OK
2	Hex ± 0.1 7.00	.94	.93	.92	.93	.93	.97	.95	.96	.92	.92	OK
3	$\phi 4.50 \pm 0.10$	4.45	4.48	4.48	4.50	4.50	4.46	4.45	4.43	4.47	4.54	OK
4	$\phi 3.15 \pm 0.10$	checked	with a pin gauge (AO:- 3.05 NO GO:- 3.25)									OK
5	Hole depth ± 0.4 8.00	7.94	8.31	8.33	8.25	8.35	8.27	8.35	8.34	8.40	8.35	U/S 0.06
6	OD Height ± 0.1 7.00	6.90	6.92	7.00	6.90	6.88	6.96	6.92	6.89	6.98	6.72	U/S 0.18
7	Hex THK ± 0.1 3.00	3.08	2.96	3.02	3.04	2.98	3.00	3.02	3.04	3.01	3.00	OK
8	Thread Height ± 0.1 8.50	8.46	8.58	8.44	8.45	8.55	8.52	8.46	8.48	8.46	8.54	OK
9	Thread $M4 \times 0.7$ 6G	checked	with a TRA M4 X 0.7 (AO:- SHN2526 NO GO:- 341) (S/TRA)									OK
10	major ϕ 3.97 - 3.83	3.87	3.86	3.88	3.86	3.88	3.87	3.87	3.88	3.87	3.88	OK
11	Pitch ϕ 3.52 - 3.43	3.44	3.44	3.45	3.44	3.43	3.43	3.43	3.43	3.43	3.43	OK
12												
13	After Plating.	found one pc without Thread.										
14												
15	$M4 \times 0.7$ 6H	checked	with a TRA M4 X 0.7 (AO:- S/TRA/381 NO GO:- 341) (S/TRA)									OK
16	$\phi 3.15 \pm 0.10$	checked	with a Pin gauge (AO:- 3.05 NO GO:- 3.25)									OK
17												
18												
19												
20												

CHECKED BY :- Shubham

19-09-2025

SIGN & Dt:-

APPROVED BY :-

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 15-09-25 : 9550 nos.

LOT 2 17-09-25 : 11092 nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) found 4pc undersize so did a sampling of 100 pc & found OK so discuss

2) with steven sir & approved the lot.

3)

4)

5)

Thickness Report

Make : Kiran Electronics
Model : Advanced Micro Test

Company Name : SUPRA QUALITY EXPORT (I) PVT LTD
Customer Name : ASTURGO
Customer Address : 2526/0042

THANE 400604

Date	Time	Job Number	Plating Type	Base Metal	Thickness
17/9/2025	16:41:23	P6005/014	ZINC	Steel	3.58
17/9/2025	16:45:25	P6005/014	ZINC	Steel	1.33
17/9/2025	16:49:44	P6005/014	ZINC	Steel	3.53
17/9/2025	16:54:06	P6005/014	ZINC	Steel	3.55
-	-	-	-	-	-

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