

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- BRASS flange

Part No:- 15138

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Rudra

S.P.O: SQPO2526 1966

Order Date:-

Order Qty:-

Buyer name:- TERMIK

DATE:- 06/11/2025

Report No:-2526/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	SN 60.00	-0.10 60.00	59.96 60.03	16 60.06	59.93 60.00	59.99 60.07	.95 59.99	59.85 60.00	59.91 60.00	59.98 60.10	59.96 60.07	59.98 60.15
2	24.50	+0.20 24.50	.50 24.53	.51 24.52	.48 24.50	.49 24.51	.51 24.50	.52 24.50	.48 24.50	.48 24.50	.51 24.50	.40 24.50
3	G1 6/4	checked with a TRM	G1 1/2" BSP	(G10:- BMN 1752)								(S/TRM) 267)
4	major Ø											OK
5	47.803 -0.36	47.55	47.55	47.54	47.55	47.55	47.55	47.55	47.53	47.54	47.54	OK
6	PITCH Ø											OK
7	46.325 -0.36	46.04	46.04	46.02	46.03	46.02	46.02	46.03	46.04	46.02	46.02	OK
8	2.00	+0.10 observe	G10	Slip Pass	1.80	& Require	1.90	010	NO GO:-	2.10	U/S 0.10	
9	12.50	+0.2 12.50	.51 12.52	.53 12.50	.48 12.51	.49 12.50	.52 12.53	.50 12.50	.48 12.53	.51 12.51	.48 12.50	OK
10	Ø 43.00	+0.2 43.00	43.03	43.05	43.06	43.02	43.10	43.06	43.02	43.05	43.03	43.05
11	Ø 8.70	+0.1 8.70	checked	with a Pin gauge	(G10:- 8.60	NO GO:- 8.80)						OK
12	1X 95°	checked with Chamfer dia										OK
13	3X 120°	checked with using chord length										OK
14	M5 X 0.764	checked with a M5 X 0.764	(G10:- PYH 11845)									OK
15	minor Ø	28	.27	.24	.28	.25	.25	.26	.24	.25	.28	
16	3.42 - 3.24	3.24	3.26	3.25	3.30	3.28	3.28	3.28	3.25	3.30	3.32	OK
17	Thread Length	6.00	+0.2 6.00	5.95	5.98	6.00	6.02	6.05	5.99	6.02	6.04	6.05
18	9.50	+0.2 9.50	9.30	9.31	9.33	9.29	9.33	9.30	9.33	9.32	9.30	9.35
19	Ø 40.00	+0.2 40.00	35.05	35.09	35.06	35.03	35.06	35.07	35.06	35.05	35.07	U/S 0.01
20	Ø 35.00	+0.2 35.00	.03 35.05	.08 35.09	.02 35.08	.02 35.03	.06 35.06	.05 35.05	.04 35.04	.03 35.05	.04 35.05	OK

CHECKED BY :- Shubham

SIGN & Dt:- 07-11-2025

APPROVED BY :- MDA/CLW

DATE:- 7-11-25

PREVIOUS DATE :
PREVIOUS REPORT NO: 25/786

RECEIVED QTY

LOT 1 : nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK: 1) Accepted as per Previous Report.

- 2)
- 3) Observe light burrs on back side of hole.
- 4)
- 5)