

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass head.

Part No:- Mfg1 -064

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Rudra

S.P.O: SQPO25261532

Order Date:- 08-10-2025 Order Qty:- 11,000

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Buyer name:- SELFA GE SA DATE:- 06-11-2025 Report No:-2526/0299

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	-0.16 A1F 60.00	.82	.81	.82	.82	.74	59.80	.81	.75	.75	.78	U/S 0.10
2	+0.3 Ø 67.00	73	.76	.78	.75	.79	.78	.75	.81	.78	.79	OK
3	G1 1/2 major d	checked with a TRG				G0:- BMN1762	NO GO:- S/TR1 269					OK
4	PITCH Ø 47.623-47.643	47.69	47.48	47.48	47.50	47.49	47.49	47.50	47.49	47.49	47.49	OK
5	66.169-65.964	66.00	65.99	65.99	66.00	66.00	66.00	65.99	66.00	66.00	66.01	OK
6	+0.1 Ø 35.50	35.50	35.50	35.50	35.50	35.52	35.53	35.50	35.50	35.50	35.50	OK
7	+0.2 Ø 54.50	54.60	54.65	54.64	54.67	54.64	54.63	54.60	54.60	54.62	54.63	OK
8	+0.1 Ø 40.00	40.05	40.05	40.05	40.05	40.06	40.06	40.07	40.06	40.06	40.07	OK
9	+0.1 Ø 58.00	58.08	58.07	58.00	58.05	58.03	58.02	58.02	58.02	58.04	58.02	OK
10	+0.1 Ø 55.80	55.83	55.82	55.85	55.80	55.83	55.81	55.81	55.83	55.82	55.83	OK
11	+0.2 26.50	26.40	26.50	26.48	26.50	26.50	26.45	26.50	26.47	26.50	26.50	OK
12	+0.2 16.00	15.99	16.02	16.04	16.02	16.02	16.06	16.06	16.06	16.05	16.03	OK
13	+0.1 3.50	checked with a slip gauge. (G0:- 3.40 NO GO:- 3.60)										OK
14	+0.1 2.50	2.55	2.53	2.52	2.52	2.50	2.50	2.52	2.50	2.53	2.51	OK
15	+0.1 8.00	7.98	8.01	8.00	8.01	7.99	8.00	8.01	8.01	8.00	8.01	OK
16	+0.1 2.75	2.75	2.75	2.75	2.75	2.75	2.75	2.75	2.76	2.75	2.75	OK
17	+0.1 8.00	7.99	8.00	8.01	8.00	7.99	8.02	8.02	8.02	8.00	7.99	OK
18	+0.1 6.00	6.05	6.06	6.08	6.06	6.07	6.10	6.05	6.07	8.05	6.02	OK
19	+0.1 1.0+1.0+1.0	checked with a Pin gauge (G0:- 0.92 NO GO:- 1.10)										OK
20	Depth +0.1 0.30	.30	.27	.27	.28	.26	.26	.28	.27	.28	.26	OK

CHECKED BY :- Shubham

SIGN & Dt:- 10-11-2025

APPROVED BY :- PKM

DATE:- 17-11-25

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY
LOT 1 : 1350 nos.
LOT 2 # -11-25 : 3729 nos.
LOT 3 : nos.
LOT 4 : nos.

- REMARK : 1) Observe Sharp edges on HEX
 2) Observe cold joint & water marks on body.
 3) Observe porosity marks in ID alone Rework on 10 pc & sending for approval to buyer.

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DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-2526/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
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MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Angle 15°	checked with a bevel Protractor & found 15° Angle										OK
2	Angle 15°	checked with a bevel Protractor & found 15° Angle										OK
3	✓ 1.25											OK
4	✓ 1.25	} compare & check with Surface finish comparitor & found matched										OK
5	✓ 1.25											OK
6	✓ 1.25											OK
7	R 0.2 MAX U/CUT ±0.05	checked visibility & found OK										OK
8	Ø 44.50	44.46	44.46	44.47	44.46	44.47	44.46	44.47	44.46	44.47	44.47	OK
9	Angle 45°	checked with a Profile cut out & found 45° Angle										OK
10	chamfer Ø 59.90 ±0.1	59.90	59.90	59.90	59.89	59.90	59.90	59.89	59.89	59.90	59.90	OK
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)

2)

3)

4)

5)