

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email: quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Part Description:- *Steel Hange*

Part No:- *425*

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- *Rudra,*

S.P.O: SQPO2526 1108

Order Date:- *11/8/25*

Order Qty:- *1108*

Buyer name:- *Herbst*

DATE:- *4.9.25*

Report No:- *2526/0001*

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

### MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 41.2^{+0.10}$	41.15	41.14	41.15	41.15	41.15	41.16	41.16	41.16	41.15	41.14	OK
2	3Hole 0.2 csk	0.20	0.20	0.20	0.20	0.20	0.19	0.19	0.22	0.21	0.20	OK
3	$0.5 \times 45^{\circ}$	$0.45 \times 45^{\circ}$	$0.45 \times 45^{\circ}$	$0.45 \times 45^{\circ}$	$0.45 \times 45^{\circ}$	$0.45 \times 45^{\circ}$	$0.45 \times 45^{\circ}$	$0.45 \times 45^{\circ}$	$0.50 \times 45^{\circ}$	$0.48 \times 45^{\circ}$	$0.45 \times 45^{\circ}$	OK
4	$17.5^{+0.2}$	17.50	17.51	17.51	17.50	17.51	17.51	17.51	17.52	17.51	17.53	OK
5	$2.0^{+0.1}$	2.02	2.03	2.02	2.02	2.03	2.04	2.03	2.04	2.04	2.04	OK
6	$6.0^{+0.1}$	6.01	6.00	6.00	6.00	6.00	6.02	6.00	6.01	6.00	6.00	OK
7	$6.5^{+0.2}$	Checked with pin 6.42 Go / 6.60 Nogo										OK
8	$0.25 \times 45^{\circ}$	$0.15 \times 45^{\circ}$			$0.15 \times 45^{\circ}$			$0.15 \times 45^{\circ}$			$0.15 \times 45^{\circ}$	OK
9	3Hole 10 csk	0.94	0.98	1.00	1.10	1.10	1.10	1.02	1.05	1.05	1.00	OK
10	R 0.5	Checked with pin 0.100 match & found ok										OK
11	Chf 0.25	0.20	0.20	0.22	0.20	0.20	0.20	0.22	0.20	0.20	0.20	OK
12	Ra 0.8	0.8	Ra not match with comparator Ra 3.2 match									OK
13	$49.70^{+0.05/-0.05}$	49.694	49.688	49.680	49.694	49.689	49.693	49.685	49.693	49.688	49.701	OK
14	$23.0^{+0.2}$	22.98	22.98	22.99	22.96	22.98	23.00	22.98	22.97	22.98	23.00	OK
15	M4 X 11 deep	M4 X 0.7 - 6H PNC 7595 / PPF 5687 Go - Nogo										OK
16	3242/3.422 min 0.5	3.32	3.34	3.34	3.32	3.31	3.32	3.28	3.32	3.35	3.35	OK
17	Thread length 11.00 $\pm 0.2$	11.20	10.98	11.28	11.23	12.12	11.26	11.08	11.28	11.20	11.71	OK
18	$8.65^{+0.05}$	Checked with pin 8.60 Go / 8.70 Nogo										OK
19	$8.65^{+0.05}$	Checked with pin 8.60 Go / 8.70 Nogo										OK
20	$10.10^{+0.10}$	Checked with pin 10.10 Go / 10.20 Nogo										OK

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE : *14/9/24*

PREVIOUS REPORT NO : *1244*

RECEIVED QTY

LOT 1 : *128* nos. *4/9/25*

LOT 2 : *977* nos. *01/9/25*

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)

*Step out observed on O.D  $\phi 54.00$  ID NO.5 reading 53.86/53.68.*

2)

*Groove finish observed rough. in both lot.*

3)

4)

5)