

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
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## DIMENSIONAL INSPECTION REPORT

Part Description:- *SS ferrule*

Part No:- *570937732* C.P.O:-

Order Date:- *31/9/25* Order Qty:-

Vendor Name:- *new Tech* S.P.O: SQPO25261261

Order Date:- *6/9/25* Order Qty:- *6000*

Buyer name:- *Zoppas Romania* DATE:- *17/10/25*

Report No:- *2526/0224*

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- *SS 304*

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	<i>TL 23 ± 0.5</i>	<i>23.01</i>	<i>23.00</i>	<i>23.00</i>	<i>23.01</i>	<i>22.97</i>	<i>23.02</i>	<i>23.00</i>	<i>23.00</i>	<i>23.00</i>	<i>23.00</i>	<i>OK</i>
2	<i>PHK 4 ± 0.1</i>	<i>4.02</i>	<i>3.98</i>	<i>4.01</i>	<i>4.02</i>	<i>3.98</i>	<i>4.02</i>	<i>3.99</i>	<i>4.01</i>	<i>4.02</i>	<i>4.02</i>	<i>OK</i>
3	<i>SL 5 ± 0.1</i>	<i>5.00</i>	<i>5.01</i>	<i>5.00</i>	<i>5.00</i>	<i>5.00</i>	<i>5.00</i>	<i>5.01</i>	<i>5.01</i>	<i>5.00</i>	<i>5.01</i>	<i>OK</i>
4	<i>Ø 9.95 ± 0.2</i>	<i>9.95</i>	<i>9.94</i>	<i>9.95</i>	<i>9.95</i>	<i>9.95</i>	<i>9.94</i>	<i>9.95</i>	<i>9.95</i>	<i>9.95</i>	<i>9.95</i>	<i>OK</i>
5	<i>Thread M14 x 1.5</i>	<i>check by TRG [GO (S/ITR) 336] &amp; [No-Go (S/ITR) 339]</i>										<i>OK</i>
6	<i>Major Ø 13.97/13.73</i>	<i>13.85</i>	<i>13.85</i>	<i>13.85</i>	<i>13.82</i>	<i>13.83</i>	<i>13.85</i>	<i>13.85</i>	<i>13.82</i>	<i>13.82</i>	<i>13.84</i>	<i>OK</i>
7	<i>Pitch Ø 12.99/12.85</i>	<i>Pitch Micrometer not available [All Micrometer at vendor side]</i>										<i>-</i>
8	<i>SL 14 ± 0.3</i>	<i>14.03</i>	<i>14.01</i>	<i>14.01</i>	<i>14.01</i>	<i>14.02</i>	<i>14.02</i>	<i>14.01</i>	<i>14.02</i>	<i>14.02</i>	<i>14.02</i>	<i>OK</i>
9	<i>Gap ± 0.2</i>	<i>check by No-Go Pin of Ø 1.94 &amp; found OK</i>										<i>OK</i>
10	<i>Gap ± 0.2</i>	<i>2.03</i>	<i>1.90</i>	<i>1.79</i>	<i>1.97</i>	<i>2.07</i>	<i>1.75</i>	<i>1.80</i>	<i>2.01</i>	<i>1.82</i>	<i>1.68</i>	<i>OK</i>
11	<i>Angle 30°</i>	<i>30°</i>					<i>30°</i>				<i>30°</i>	<i>OK</i>
12	<i>Chamf ID Ø 10.45 ± 0.1</i>	<i>10.55</i>	<i>10.55</i>	<i>10.54</i>	<i>10.55</i>	<i>10.55</i>	<i>10.54</i>	<i>10.54</i>	<i>10.55</i>	<i>10.55</i>	<i>10.55</i>	<i>OK</i>
13	<i>ID ± 0.1</i>	<i>check by pin of (8.66) &amp; (8.75) No-Go</i>										<i>OK</i>
14	<i>Ch 19 ± 0.1</i>	<i>18.93</i>	<i>18.93</i>	<i>18.93</i>	<i>18.94</i>	<i>18.94</i>	<i>18.94</i>	<i>18.94</i>	<i>18.94</i>	<i>18.95</i>	<i>18.93</i>	<i>OK</i>
15	<i>Ø ID Thread</i>	<i>0.01</i>	<i>0.01</i>	<i>0.01</i>	<i>0.02</i>	<i>0.01</i>	<i>0.01</i>	<i>0.02</i>	<i>0.03</i>	<i>0.02</i>	<i>0.01</i>	<i>-</i>
16	<i>Treatment</i>	<i>Not mentioned in DRG.</i>										<i>-</i>
17												
18		<i>(Vendor 2) 10 sample check &amp; found All dimensions</i>										
19		<i>are OK.</i>										
20												

CHECKED BY :- *Nitin*

APPROVED BY :- *Nitin*

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : *6440* nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:- *25/10/25*

DATE:-

REMARK : 1) *OK*  
2) *OK*  
3)  
4)  
5)