

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Nipple

Part No:- TE -12 x 159 C.P.O:-

Order Date:- 11/9/25 Order Qty:-

Vendor Name:- Pentagon S.P.O:- SQPO2526 1352 Order Date:- 17/9/25 Order Qty:- 330

Buyer name:- Prdigm DATE:- 26/9/25 Report No:- 2526/0101

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- SS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	A/F 22-0.110	21.86 .84	21.87 .84	21.86 .83	21.86 .84	21.85 .82	21.85 .84	21.86 .85	21.86 .84	21.87 .86	21.86 .82	VIS 0.07 ✓
2												
3	SL (0.4)	0.94	0.94	0.49	0.53	0.86	0.92	0.94	0.70	0.88	0.85	OK
4	SL ±0.12 16.00	15.97	15.88	15.98 .33	15.88 .35	15.86 .33	15.86 .34	15.87 .36	15.88 .32	15.84 .33	15.84 .35	0.80 VIS ✓
5	Drill Ø16.0 ±0.5	{check by Pin Gauge for (15.90) GO & (16.11) No-GO }										OK
6	1/2" BSPT	{check by TRG of [1/2" BSPT GO/No-GO (SMR1365)]}										OK
7	8.2 Gauge Plane	{unable to check & also confirm with Steven Sir that these parameter are not required to check}										—
8	Ø20.955 G. Plane											—
9	Bottom Thread Dia. Ø	21.20	21.20	21.21	21.23	21.22	21.25	21.20	21.20	21.21	21.24	—
10												
11	AS per calculation 26.00 ±0.12	25.60 .48	25.62 .58	25.63 .56	25.63 .60	25.62 .59	25.63 .59	25.62 .60	25.62 .59	25.65 .62	25.61 .59	VIS 0.40
12												
13	THK ±0.5 9.6	9.30	9.28	9.26 .27	9.28 .27	9.28	9.28	9.35	9.28	9.28	9.30	OK
14	SL ±0.12 16.4	16.38	16.34	16.41	16.39	16.40	16.42 .38	16.38	16.40	16.42	16.40 .37	OK
15												
16												
17												
18												
19												
20												

CHECKED BY :- Nitin	APPROVED BY :- Nitin	PREVIOUS DATE : (9/12/21)
SIGN & Dt:- 27/9/25	DATE:-	PREVIOUS REPORT NO : 24/747,844 ,
		RECEIVED QTY
		LOT 1 : 430 nos.
		LOT 2 : nos.
		LOT 3 : nos.
		LOT 4 : nos.

REMARK : 1) In Visual PCS. Some PCS. observe having flat thread accepted by Steven Sir AS 1/2 BSPT GO/No-GO TRG OK.
2) Accepted as per previous Report & approval by Steven Sir.
3) SL 16 ±0.12 (VIS 0.80) & Hex 22-0.11 (VIS 0.07) ⇒ Accepted as per previous Report.
100% Height Gauge done for size 0.07 accepted upto 7 below it Rejected.