

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email:quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Flange G 1/4

Part No:- 1610041

C.P.O:-

Order Date:-

Order Qty:-

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Vendor Name:- Parmar.

S.P.O: SQPO2526 1294

Order Date:- 11/9/25

Order Qty:- 2100

Buyer name:- TURK.

DATE:- 28/9/25

Report No: 2526 / 0124

### MATERIAL GRADE :-

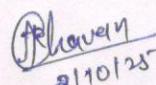
SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 65^{\pm 0.3}$	65.07	65.07	65.06	65.07	65.06	65.06	65.06	65.06	65.07	65.07	OK
2	M55X2	M55X2 - 6H	(60)	No go	S/TP/237							OK
3	minor Ø	52.98	53.01	52.99	53.02	53.01	52.98	53.02	53.00	53.01	53.00	OK
4	1X45°	1X45°			1X45°			1X45°			1X45°	OK
5	17.75 $^{\pm 0.2}$	17.75	17.75	17.76	17.75	17.75	17.75	17.76	17.75	17.75	17.76	OK
6	36.5 $^{\pm 0.3}$	36.52	36.50	36.51	36.53	36.51	36.52	36.51	36.50	36.51	36.51	OK
7	33.72 $^{\pm 0.3}$	33.74 .82	33.64 .90	33.72 .78	33.72 .85	33.71 .84	33.69 .93	33.76 .83	33.74 .83	33.71 .93	33.76 .81	OK
8	16 $^{\pm 0.2}$	16.03	16.03	16.00	16.02	16.00	16.03	15.98	16.04	16.00	15.99	OK
9	1.5 $^{\pm 0.1}$	Checked with 1.4 pin with	Go Gauge	pin not pass								OK
10	1.5X45°	1.5X45°			1.5X45°			1.5X45°			1.5X45°	OK
11	$\phi 33.9$ $^{\pm 0.2}$	33.75	33.75	33.74	33.74	33.74	33.75	33.75	33.75	33.76	33.75	OK
12	G 1/4"	G 1/4" - DIN 130 228 BY F 1975 GO/										OK
13	major Ø	41.70	41.68	41.68	41.69	41.68	41.67	41.69	41.70	41.70	41.67	OK
14	pitch Ø	40.209	40.195	40.193	40.191	40.220	40.206	40.229	40.228	40.199	40.219	OK
15	SW 60 $-0.160$	59.42 .86	59.40 .69	59.48 .98	59.49 .02	59.36 .82	59.39 .94	59.47 .02	59.56 .02	59.49 .96	59.55 .04	U/S 0.48 0.50 .04
16	M55 Thread length	16.89	16.70	16.71	16.75	16.78	16.75	16.71	16.73	16.71	16.71	OK
17												
18												
19												
20												

CHECKED BY :-

Abhay P. Ghavre

SIGN & Dt:-

APPROVED BY :-

  
3/10/25

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1	:	1248	nos. 28/9/25
LOT 2	:		nos.
LOT 3	:		nos.
LOT 4	:		nos.

REMARK : 1) Porosity or blow holes observed on 1/4" Thread side face → Inform to Visual inspection Team [3/10/25]  
 2) Conditionally Accepted  
 3)  
 4)  
 5)