

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS. Nipple

Part No:- 571346111

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Well Tech

S.P.O: SQPO2526 1759

Order Date:- 07/12/25

Order Qty:- 1100

Buyer name:- ZOPPAS

DATE:- 06/12/25

Report No:- 2526/04/66

Romania

MATERIAL GRADE :- 304

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 25.00 \pm 0.1$	check with Pin Gage	24.90	24.90	24.90	24.90	24.90	24.90	24.90	24.90	24.90	OK
2	$\phi 33.10 \pm 0.3$	32.99	32.96	32.99	32.99	32.99	32.99	32.99	32.99	33.01	32.98	OK
3	33.00 ± 0.3	33.03	33.04	33.07	33.05	33.06	33.04	33.06	33.00	33.03	33.08	OK
4	36.80 ± 0.3	36.72	36.69	36.74	36.68	36.72	36.71	36.75	36.72	36.66	36.72	OK
5	30.00 ± 1.00	30.44	30.40	30.42	30.34	30.40	30.54	30.56	30.42	30.44	30.46	OK
6	R 38	Check with Pecker Radius Gauge										OK
7	4.10 ± 0.1	3.96	3.96	3.95	3.96	3.96	3.97	3.95	3.96	3.96	3.96	OK
8	2.60 ± 0.1	2.72	2.78	2.74	2.78	2.77	2.79	2.75	2.78	2.60	2.74	OK
9	CHF $1.30 \times 45^\circ$	—	—	—	1.20 $\times 45^\circ$	—	1.30 $\times 45^\circ$	—	—	—	—	OK
10	G1	Check with Gauge	GO	BTM	1357	NO GO	STR 1319					OK
11	M10 -0.26 33.24	33.00	32.96	32.98	33.00	32.98	32.99	32.99	32.00	32.99	32.99	OK
12	Pitch -0.26 31.77	31.52	31.49	31.54	31.53	31.54	31.54	31.49	31.51	31.50	31.53	OK
13	$\phi 33.00 \pm 0.1$	32.95	32.95	32.95	32.95	32.95	32.95	32.95	32.96	32.95	32.95	OK
14	$\sqrt{3.20}$	Compare with Surface Comparator	found OK									OK
15												
16												
17												
18												
19												
20												

CHECKED BY:- Swapnil

APPROVED BY:- M. A. M.

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 1155 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:- swapnil 08/12/25

DATE:- 8-12-25

REMARK : 1)

2)

3)

4)

5)