

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Nipple

Part No:- 570162732

C.P.O:-

Order Date:- 24/9/25 Order Qty:-

Vendor Name:- Changla

S.P.O: SQPO2526 1454

Order Date:- 25/9/25 Order Qty:- 5000

Buyer name:- Zoppas ITALY

DATE:- 17/10/25

Report No:- 2526/ 0226

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK	
1	C _h 16 - 0.1	15.95 .94	15.94	15.95 .94	15.95 .94	15.97 .93	15.96 .94	15.95 .94	15.97 .94	15.95 .94	15.96 .94	OK	
2	T ₁ 20 ± 0.2	20.06 .05	20.04 .03	20.03 .02	20.02	20.05 .04	20.00 .04	20.04 .04	20.05 .05	20.07 .07	20.00 .00	OK	
3	S _L 16 ± 0.2	16.01	16.02	16.02 .01	16.02	16.01	16.00	16.02 .01	16.01	16.02 .01	16.02 .01	OK	
4	D _{HK} 4 ± 0.1	4.05 .01	4.01	4.01	4.01	4.03 .01	3.99 .01	4.02 .97	4.02 .99	4.02 .01	3.98 .93	4.01 .96	OK
5	B _o 60°	60°				60°					60°	0/5 30°	
6	Chamf ID Ø10.45 ± 0.1	10.47	10.46	10.46	10.45	10.46	10.48	10.45	10.45	10.46	10.45	OK	
7	Thread L 14.5 ± 0.5	15.00	14.96	14.97	14.94	14.93	14.96	14.91	14.95	14.97	14.94	OK	
8	I.D. Ø8.7 ± 0.05	Check by pin of Ø8.7	Check by pin of Ø8.66	Check by pin of Ø8.75								OK	
9	Thread M12x1	Check by TAP (M12 × 1 - 6g) GO (CS × M 63)	Check by TAP (M12 × 1 - 6g) NO-GO (CS ATR/255)									OK	
10	Major Ø 11.97/11.79	11.82	11.82	11.84	11.83	11.85	11.84 .83	11.88 .87	11.87	11.85	11.84	OK	
11	Pitch Ø 11.32/11.21	→ Pitch Micrometer not available										—	
12	Degreasng.	Visually check & found OK										OK	
13													
14													
15													
16													
17													
18													
19													
20													

CHECKED BY :- Nitin

25/10/25

APPROVED BY :-

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 4500 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

- REMARK : 1) full lot has been Rejected for chamf Angle (0/5 30°)
 2) for 0/5 30° deviation accepted by buyer on 28/10/2025
 3) Mail copy attached to the report .