

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- S.S. flange

Part No:- 900340010

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Bijoy

S.P.O: SQPO2526 1536

Order Date:- 10-08-2025 Order Qty:- 5300

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Buyer name:- Sedes Group DATE:- 22-11-2025

Report No:- 2526/0400

MATERIAL GRADE :- S.S.

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	<u>-0.16</u> A/F 60.00	59.90	59.80	59.80	59.79	59.76	59.80	59.86	59.80	59.80	59.79	0/5 0.08 0.15 0.30
2	<u>1.1/2 BSP</u> checked with a TRG Gil <u>1/2</u> (Go:-BMN 1743 NOGO:-S/TR 130)											OK
3	<u>major Ø</u> Ø 47.5 -0.1	47.42	47.42	47.42	47.41	47.43	47.44	47.40	47.43	47.42	47.40	OK
4	<u>PITCH Ø</u> Ø 46.325 -0.36	46.099	46.095	46.080	46.093	46.090	46.094	46.092	46.093	46.093	46.095	OK
5	<u>Ø 10.00</u> checked with a Pin gauge (Go:- 9.95 NOGO:- 10.00)											OK
6	<u>±0.1</u> 5.00	4.68	4.75	4.88	4.98	4.75	4.75	4.73	4.73	4.84	4.66	0/5 0.50
7	<u>±0.1</u> R 0.5	checked with a Pin gauge of 1.00mm & found R 0.5 ok										OK
8	<u>±0.2</u> 16.00	17.94	17.96	17.93	17.96	17.92	17.87	17.93	17.82	17.91	18.04	0/5 1.84
9	<u>±0.2</u> 21.00	21.07	21.06	21.09	21.05	21.06	21.07	21.06	21.06	21.07	21.05	OK
10	<u>±0.1</u> 2.50	2.22	2.29	2.24	2.30	2.27	2.36	2.25	2.18	2.26	2.25	0/5 0.40
11	<u>±0.1</u> 0.90	0.69	0.68	0.68	0.69	0.65	0.68	0.69	0.68	0.67	0.67	0/5 0.15
12	<u>±0.1</u> 0.5 X 45°											OK
13	<u>±0.3</u> Ø 89.00	89.02	89.02	89.01	89.03	89.02	89.03	89.04	89.02	89.08	89.03	OK
14	<u>±0.2</u> Ø 26.00	26.02	26.00	26.06	26.15	25.97	26.17	25.96	26.11	26.09	26.02	0/5 0.01
15	<u>Angle 60°</u> checked with a chord length 13.00mm & Angle 60° is OK											OK
16	<u>±0.015</u> Ø 6.55 X 6 nos checked with a Pin gauge (Go:- 6.54 NOGO:- 6.56)											OK
17	<u>±0.3</u> TL 37.00	38.90	38.89	38.89	38.82	38.88	38.87	38.77	38.80	38.81	38.85	0/5 1.81
18	<u>±0.1</u> 5.00	4.50	4.54	4.54	4.57	4.62	4.61	4.57	4.58	4.65	4.71	0/5 0.40
19	<u>centre wall</u> THK	1.11	1.12	1.12	1.09	1.12	1.12	1.12	1.13	1.14	1.15	-
20	<u>PARALLEL TWO</u> Face ±0.2	0.01	0.02	0.02	0.01	0.02	0.01	0.02	0.02	0.02	0.02	OK

CHECKED BY :- Shubham

APPROVED BY :- Deen

SIGN & Dt:- 01-12-2025

DATE:- 1-12-25

PREVIOUS DATE : 02/01/2025

PREVIOUS REPORT NO : 25/025

RECEIVED QTY

LOT 1 : 355 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) Accepted as per previous Report

2)

3)

4)

5)

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Vendor Name:-

S.P.O: SQPO2526

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DATE:-

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MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Thread gap 1.50	checked	with	Pin gauge	1.50 mm	while	TRG	checked				ok
2	√ Ra 1.6	checked	&	compare	with	Surface	finish	comparator				ok
3												
4												
5												
6												
7												
8												
9												
10												
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY
LOT 1 : nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)
2)
3)
4)
5)