

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Nipple

Part No:- 571346111

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Well Tech Auto Ind

S.P.O: SQPO2526 | 240

Order Date:- 4/9/25

Order Qty:- 1100

Buyer name: Zoppus Romania DATE:- 30/9/25

Report No:- 2526 / 0128

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- SS 304

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 25.1^{+0.1}$	Checked with pin			24.90	60/ 25.10	No go					OK.
2	$4.1^{+0.1}$	4.01 4.02	4.01 4.03	4.00 4.01	4.00 4.01	4.00 4.01	3.99 4.00	9.01 9.02	4.05 4.06	4.01 4.04	4.04 4.06	OK
3	$1.3 \times 45^{\circ}$	$1.3 \times 45^{\circ}$			$1.25 \times 45^{\circ}$			$1.25 \times 45^{\circ}$				$1.3 \times 45^{\circ}$ OK
4	$2.8^{+0.1}$	2.60 2.87	2.56 2.84	2.52 2.88	2.85 2.51	2.51 2.86	2.52 2.89	2.54 2.75	2.55 2.85	2.51 2.86	2.52 2.88	OK 0.19
5	3.2 Ra	Checked with Comparator										OK.
6	$\phi 93.1^{+0.3}$	93.13 .11	93.13 .10	93.12 .10	93.12 .10	93.12 .09	93.12 .09	93.13 .11	93.11 .10	93.12 .09	93.12 .11	OK 0.03
7	G 1	G 1" DIN	S/TR	/312	Gu /	S/TR/55	No go					OK
8	33.249 (-0.30)	33.02 .03	33.02 .01	33.02 .01	33.02 .01	33.02 .01	33.02 .01	32.92 32.98	33.01 .02	32.02 .08	32.02 .08	OK
9	31.74 (-0.30) pitch Ø	31.495	31.496	31.482	31.495	31.494	31.486	31.501	31.421	31.495	31.492	OK,
10	36.8 $^{+0.3}$	36.69 .70	36.67 .75	36.61 .65	36.70 .75	36.70 .74	36.67 .69	36.72 .75	36.76 .75	36.65 .68	36.75 .73	OK
11	33 $^{+0.3}$	33.02 32.97	33.05 33.03	32.98 32.97	33.01 32.97	33.03 33.08	33.06 33.03	33.08 33.02	33.01 33.04	32.99 33.08	33.00 .07	OK
12	30 $^{+1.0}$	30.55	30.43	30.43	30.31	30.39	30.40	30.49	30.36	30.27	30.57	OK
13	R38.	Checked with template				R38						OK
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

Abhay P. Chavhan

SIGN & Dt:-

APPROVED BY :-

(Chavhan)
DATE: 31/10/25

PREVIOUS DATE :

PREVIOUS REPORT NO : 24/11/98, 24/7/82

RECEIVED QTY

LOT 1	:	111	nos. 30/9/25
LOT 2	:		nos.
LOT 3	:		nos.
LOT 4	:		nos.

REMARK : 1) $\phi 33.1^{+0.3}$ observed oversize 0.03 need to be rework. Decision pending it should be of all pieces. rework inhouse or vendor end
2)
3)
4)
5)

31/10/25