

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email:quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Part Description:- S.S. flange

Part No:- 900340010

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Bijoy

S.P.O: SQPO2526 1536

Order Date:- 10-08-2025 Order Qty:- 5300

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Buyer name:- Sedes Group DATE:- 22-11-2025 Report No:-2526/0400

MATERIAL GRADE :- S.S.

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	A/F $\phi 60.00$ $\pm 0.16$	59.90	59.80	59.80	59.79	59.76	59.80	59.86	59.80	59.80	59.79	U/S 0.08
2	$\phi 47.5 \pm 0.1$	47.42	47.42	47.42	47.41	47.43	47.44	47.40	47.43	47.42	47.40	OK
3	PITCH Ø $\phi 46.325 \pm 0.36$	46.099	46.095	46.080	46.093	46.090	46.095	46.092	46.093	46.093	46.095	OK
4	$\phi 10.00 \pm 0.05$	62	.56	.56	.73	.50	.50	.48	.57	.62	.40	U/S 0.50
5	R 0.5 $\pm 0.1$	checked with a Pin gauge ( Go:- 9.95 NO GO:- 10.00 )										OK
6	5.00 $\pm 0.1$	4.68	4.75	4.88	4.98	4.75	4.75	4.73	4.73	4.84	4.66	U/S 0.50
7	R 0.5 $\pm 0.1$	checked with a Pin gauge of 1.00mm & found R 0.5 ok										OK
8	16.00 $\pm 0.2$	.82	.83	.85	.74	.80	.80	.77	.69	.73	17.77	U/S 1.89
9	21.00 $\pm 0.2$	21.07	21.06	21.08	21.05	21.06	21.07	21.06	21.06	21.07	21.05	OK
10	2.50 $\pm 0.1$	.06	.08	.19	.17	.05	.20	.00	.04	.01	.15	U/S 0.40
11	0.90 $\pm 0.1$	0.69	0.68	0.68	0.69	0.65	0.68	0.69	0.68	0.67	0.67	U/S 0.15
12	0.5 X 95° $\pm 0.1$					0.50 ~ 0.45 X 95°						OK
13	$\phi 89.00 \pm 0.3$	88.99	89.00		89.00	88.99	89.00	89.01	89.02	89.08	89.03	OK
14	$\phi 26.00 \pm 0.2$	26.02	26.00	26.06	26.15	25.97	26.17	26.17	26.18	26.00	26.06	U/S 0.01
15	Angle 60° $\pm 0.025$	checked with a chord length 13.00 mm & Angle 60° is ok										OK
16	$0.655 \times 6$ nos $\pm 0.025$	checked with a Pin gauge ( Go:- 6.55 NO GO:- 6.56 )										OK
17	TL $\pm 0.3$ 37.00	38.90	38.89	38.89	38.82	38.88	38.87	38.77	38.80	38.81	38.85	U/S 1.81
18	5.00 $\pm 0.1$	4.50	4.54	4.55	4.57	4.62	4.61	4.57	4.58	4.65	4.71	U/S 0.40
19	centre wall THK	4.79	4.83	4.80	4.85	4.94	4.95	4.87	4.82	4.86	4.85	-
20	PARALLEL TWO faces $\pm 0.2$	0.01	0.02	0.02	0.01	0.02	0.01	0.02	0.02	0.02	0.02	OK

CHECKED BY :- Shubham

SIGN & Dt:- 01-12-2025

APPROVED BY :- Mr. A. C. D.

DATE:- 1-12-25

PREVIOUS DATE : 02/01/2025

PREVIOUS REPORT NO : 25/025

RECEIVED QTY

LOT 1 : 355 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) Accepted as per previous Report

2)

3)

4)

5)

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email:quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:- C.P.O:- Order Date:- Order Qty:-

Vendor Name:- S.P.O: SQPO2526 Order Date:- Order Qty:-

Buyer name:- DATE:- Report No.:2526/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Thread gap 1.50	checked	with Pin gauge	1.50 mm while TRG checked							ok	
2	√ Ra 1.6	checked & compare with	Surface finish comparitor								ok	
3												
4												
5												
6												
7												
8												
9												
10												
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)

2)

3)

4)

5)