

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email: quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Part Description:- Sted Nipple

Part No:- 571520791

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Welltech

S.P.O: SQPO25261312

Order Date:- 11/09/2025

Order Qty:- 9000

Buyer name:- ZOPPAS ROMANZADATE:- 09/10/2025

Report No:- 2526/0225

ZINC	<input checked="" type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-												
SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	SW 30 <sup>-0.2</sup>	29.92	29.91	29.92	29.94	29.93	29.90	29.91	29.91	29.92	29.92	OK
2	44.8 <sup>+0.3</sup>	45.50	45.50	45.55	45.52	45.46	45.47	45.52	45.53	45.47	45.48	013 0.43 ✓
3	10 <sup>+0.2</sup>	9.98	9.90	9.97	9.94	10.03	9.92	9.92	9.94	10.07	9.93	OK
4	12 <sup>+1.5</sup>	12.74	12.74	12.85	12.73	12.74	12.72	12.70	12.74	12.73	12.73	OK
5	10.8 <sup>-0.2</sup>	10.73	10.72	10.71	10.73	10.73	10.73	10.78	10.75	10.74	10.73	OK
6	12 <sup>+0.2</sup>	11.94	11.95	11.96	11.92	11.87	12.09	12.05	11.94	12.08	12.01	OK
7	φ41.6 <sup>+0.15</sup>	41.60	41.65	41.61	41.60	41.62	41.66	41.62	41.59	41.64	41.62	OK
8	3.8 <sup>+0.1</sup>	3.84	3.84	3.84	3.84	3.84	3.86	3.84	3.84	3.84	3.85	OK
9	112" B	checked with TRN 112-14A D2N 730228 UN (S PM 6464) 8 Nono (S ITR) 293 OK										
10	Major dia 20.955 <sup>-0.284</sup>	20.78	20.73	20.72	20.70	20.72	20.70	20.71	20.73	20.74	20.72	OK
11	Pitch dia 19.973 <sup>-0.284</sup>	Pitch micrometer not available										
12	1.5 Max	checked with pin gauge φ1.5 and found OK										OK
13	11" B	checked with TRN 11" B D2N UN (BTM 1357) 5 Nono (S ITR) 329 OK										
14	Major dia 32.249 <sup>-0.360</sup>	32.50	32.53	32.51	32.52	32.57	32.53	32.55	32.50	32.52	32.55	OK
15	Pitch dia 31.77 <sup>-0.360</sup>	31.456	31.463	31.449	31.428	31.452	31.444	31.434	31.457	31.459	31.458	OK
16	1.00 max	checked with pin gauge φ1.00 and found OK										OK
17	110.21A	0.05	0.04	0.02	0.03	0.03	0.04	0.03	0.04	0.05	0.04	OK
18	110.2	checked with filer gauge 0.2 and found OK										OK
19	φ18 <sup>+0.2</sup>	18.016	18.017	18.010	18.030	18.045	18.018	18.017	18.012	18.007	18.010	OK
20	110.21A	0.04	0.04	0.03	0.05	0.04	0.03	0.02	0.04	0.03	0.04	OK

CHECKED BY:- Amit

APPROVED BY:-

Nitin

PREVIOUS DATE :

PREVIOUS REPORT NO : 25/703, 25/862

RECEIVED QTY

LOT 1 : 836 nos.

LOT 2 : 1584 nos. 10/10/2025

LOT 3 : 959 nos.

LOT 4 : 7012 nos. 16/10/2025

SIGN & DT: [Signature]  
09/10/2025

DATE:- 28/10/25

REMARK : 1) Accepted as per previous report.

2)

3)

4)

5)

2420 17/10/2025

1312 27/10/2025

# SUPRA QUALITY EXPORTS (I) PVT LTD

Road No. 16,  
Eagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email:quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:- 571520791

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/

ZINC ☐  
COPPER ☐  
NICKEL ☐  
NICKEL CHROME ☐  
TIN ☐  
Un-plated ☐

### MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 16.18^{+0.06}$	checked with pin gauge $\phi 16.18$ no and $\phi 16.25$ No no										OK
2	$\phi 14.2^{+0.1}_{-0.05}$	checked with pin gauge $\phi 14.18$ no and $\phi 14.30$ No no										OK
3	$22^{+0.2}$	22.02	22.08	22.02	22.09	22.05	22.03	22.02	22.07	22.02	22.06	OK
4	$1 \times 45^{+0.1}_0$	1.08x45				1.08x45				1x45		OK
5	$1 \times 45^{+0.1}_0$	1.04x45				1.04x45				1.04x45		OK
6	$1 \times 45^{+0.1}_0$	1.08x45				1.08x45				1.08x45		OK
7	13	Unable to checked this angle because profile gauge not available										—
8	Ra <sup>1.4</sup>	checked with surface finish comparator and found OK										OK
9	2x Ro.3	checked with pin gauge $\phi 0.5$ and found OK										OK
10	$8^{+1.2}_{-2.0}$	Unable to checked this angle because profile gauge not available.										—
11	$\phi 32.5^{+0.1}$	32.50	32.51	32.50	32.50	32.51	32.48	32.51	32.50	32.50	32.50	OK
12	$\phi 38^{+0.1}$	37.98	38.01	37.99	38.01	38.05	38.02	38.01	38.01	38.09	38.03	OK
13		After plating										
14	$\phi 16.15^{+0.1}$	checked with pin gauge $\phi 16.15$ no and $\phi 16.25$ No no										OK
15	$\phi 14.2^{+0.2}$	checked with pin gauge $\phi 14.10$ no and $\phi 14.30$ No no										OK
16	W.B.1	checked with TRUN 12-4 ADZN NO (BTM 1357) & NO NO (SITR 1329)										OK
17	1 max	checked with pin gauge $\phi 1.00$ and found OK										OK
18	W.12 B	checked with TRUN 12-4 ADZN NO (SPM 6464) & NO NO (SITR 1293)										OK
19	1.5 max	checked with pin gauge $\phi 1.50$ and found OK										OK
20	Plating thickness	Plating thickness report attached with inspection report.										—

CHECKED BY :- Amit

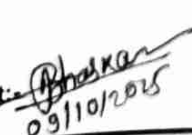
APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 398 nos. 13/10/2025  
LOT 2 : 1024 nos. 13/10/2025  
LOT 3 : 959 nos. 24/10/2025  
LOT 4 : 1315 nos. 31/10/2025

SIGN & DATE:  09/10/2025

DATE: 25/10/25

REMARK : 1)  
2)  
3)  
4)  
5)

## Thickness Report

Make : Kiran Electronics

Model : Advance Micro Test

Company Name : SUPRA QUALITY EXPORT (I) PVT LTD

Customer Name : ZOPPAS ROMANIA

Customer Address : -

THANE

400604

Date	Time	Job Number	Plating Type	Base Metal	Thickness in uM
25/10/2025	15:33:40	571520791	ZINC	Steel	7.34
25/10/2025	15:36:04	571520791	ZINC	Steel	7.75
25/10/2025	15:38:53	571520791	ZINC	Steel	9.53
25/10/2025	15:51:22	571520791	ZINC	Steel	7.61

Checked By : AMIT

Approved By : STEVEN

## Thickness Report

Make : Kiran Electronics

Model : Advance Micro Test

Company Name : SUPRA QUALITY EXPORT (I) PVT LTD

Customer Name : ZOPPAS ROMANIA

Customer Address : -

THANE

400604

Date	Time	Job Number	Plating Type	Base Metal	Thickness in uM
28/10/2025	12:12:03	571520791	ZINC	Steel	12.1
28/10/2025	12:15:17	571520791	ZINC	Steel	10.81
28/10/2025	12:09:12	571520791	ZINC	Steel	10.45

Checked By : AMIT

Approved By : STEVEN