

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Nut

Part No:- 4P615616-1

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Parmar

S.P.O: SQPO2526 1190

Order Date:- 26/8/25

Order Qty:- 2500

Buyer name:- DAIKIN

DATE:- 18/9/25

Report No:- 2526/0062

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	OD $\varnothing 45 \pm 0.1$	44.98	44.99	44.99	44.99	44.99	45.00	44.98	44.98	44.98	44.99	OK
2	OD $\varnothing 40 \pm 0.1$	40.04	40.08	40.10	40.05	40.10	40.10	40.09	40.10	40.08	40.08	VIS 0.31 ✓
3	WCX 36.16 ± 0.130	36.16	36.20	36.18	36.05	36.08	36.16	36.18	36.16	36.10	36.15	OK 0.20 ✓
4	TL 20 ± 0.1	18.98	20.03	19.97	19.99	20.02	20.02	19.99	20.02	20.00	20.03	VIS 0.33 ✓
5	SL 10 ± 0.1	9.99	10.01	9.98	9.99	9.99	10.00	10.00	10.02	10.00	10.01	OK
6	SL 8 ± 0.1	7.95	8.03	8.96	8.00	8.04	8.00	8.10	7.99	8.09	7.95	VIS 0.05 ✓
7	15°	15°					15°				15°	OK
8	RO.5 ± 0.1	Visually checked & found OK										OK
9	Groove ID 27.73 ± 0.05	27.76	27.75	27.76	27.74	27.75	27.74	27.75	27.75	27.75	27.76	OK
10	Chamf. ID $\varnothing 25.5 \pm 0.1$	25.48	25.48	25.48	25.48	25.48	25.48	25.48	25.48	25.48	25.48	OK
11	ID $\varnothing 22.5 \pm 0.1$	Check by Pin of (22.50) GO & (22.60) NO-GO										OK
12	45°	45°					45°				45°	OK
13	SL 3 ± 0.1	2.96	2.92	2.97	2.96	2.96	2.96	2.96	2.97	2.95	3.00	OK
14	1.6	9										OK
15	1.6	Compare with Surface comparent & fund OK										OK
16	1.6											OK
17	Groove W 4.5 ± 0.2	Check by profile gauge of (4.55) GO & (4.70) NO-GO										OK
18	RO.5	Visually check & found OK										OK
19	60°	60°					60°				60°	OK
20	ID $\varnothing 22.5 \pm 0.1$	Check by Pin of (22.50) GO & (22.60) NO-GO										OK

CHECKED BY:- Nitin


APPROVED BY:- Nitin


SIGN & Dt:- 22/9/2025

DATE:-

PREVIOUS DATE : 23/6/83
PREVIOUS REPORT NO : 25/917, 25/1142-A
RECEIVED QTY : 25/6/10
LOT 1 : 2407 nos. 24/1429
LOT 2 : nos. 23/1129
LOT 3 : nos. 23/11050
LOT 4 : nos.

REMARK : 1) G1" pitch & (VIS 0.02) => Accepted as NO-GO TRG not pass.

- 2)
- 3) Accepted as per previous report.
- 4)
- 5)

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DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Chamf ID Ø24.5±0.1	24.43	24.43	24.43	24.43	24.43	24.43	24.43	24.43	24.43	24.43	OK
2	Thread G1"	{check by TRG	[G	1"-DIN CS/TR13/27]	[G	1"-B	[No-GO (GTR1288)]					OK
3	Major Ø 33.249-0.36	32.99	33.00	33.03	33.01	33.00	33.01	32.99	33.00	32.98	32.99	OK
4	Pitch Ø 31.77-0.36	31.40	31.40	31.41	31.40	31.39	31.40	31.40	31.40	31.40	31.39	UIS 0.02
5	Gap	1.5max	check by	No-Go pin of	Ø1.32	& found	OK					OK
6	Ø Thread ID	0.01	0.03	0.02	0.02	0.01	0.02	0.01	0.01	0.01	0.01	-
7												
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19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)

2)

3)

4)

5)