

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS nipple

Part No:- 571603310 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- acu Tech S.P.O: SQPO2526 1075

Order Date:-

Order Qty:-

Buyer name:- ZOPPAS ROMANIA DATE:- 8/9/25

Report No:-25/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- SS 316L

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	TL 28.5 ± 0.2	28.51	28.50	28.50	28.50	28.50	28.52	28.50	28.50	28.50	28.50	OK
2	□ D 10.1	check by filer or Gauge of 0.10						4 found	OK	OK		
3	OD $\phi 14.3 \pm 0.1$	14.30	14.30	14.30	14.32	14.30	14.30	14.31	14.30	14.35	14.30	OK
4	OD $\phi 12.6 \pm 0.1$	12.60	12.60	12.60	12.60	12.60	12.60	12.61	12.60	12.60	12.60	OK
5	OD $\phi 10.35 \pm 0.1$	10.30	10.30	10.32	10.30	10.31	10.30	10.30	10.30	10.31	10.29	OK
6	Φ 100.21A/B	0.03	0.01	0.02	0.02	0.02	0.02	0.02	0.01	0.03	0.02	OK
7	ID $\phi 7.9 \pm 0.1$	check by pin of (7.80)					4	(8.00)	3			OK
8	SL 6.8 ± 0.1	6.85	6.83	6.80	6.86	6.84	6.85	6.81	6.80	6.77	6.83	6.84
9	SL 5.7 ± 0.1	5.75	5.75	5.74	5.74	5.75	5.76	5.75	5.76	5.75	5.75	OK
10	SL 4.2 ± 0.1	4.22	4.21	4.20	4.21	4.21	4.22	4.20	4.21	4.20	4.21	4.22
11	SL 2.9 ± 0.1	2.90	2.90	2.91	2.90	2.90	2.91	2.91	2.91	2.91	2.91	OK
12	groove OD $\phi 13.5 \pm 0.1$	13.53	13.51	13.52	13.51	13.49	13.52	13.52	13.50	13.52	13.52	OK
13	SL 0.9 ± 0.1	0.95	0.95	0.95	0.95	0.95	0.96	0.95	0.96	0.95	0.95	OK
14	11/10.11B	0.01	0.01	0.01	0.01	0.02	0.01	0.01	0.02	0.01	0.02	OK
15	SL 10.2 ± 0.2	10.22	10.22	10.22	10.25	10.22	10.22	10.24	10.25	10.18	10.28	OK
16	A/F 11.1 ± 0.1	11.13	11.17	11.13	11.15	11.13	11.18	11.08	11.15	11.17	11.17	OK
17	SL 11.5 ± 0.2	11.61	11.65	11.55	11.68	11.59	11.65	11.62	11.54	11.70	11.60	OK
18	(19.7)	19.84	19.86	19.83	19.84	19.88	19.83	19.84	19.77	19.74	19.78	OK
19	Thread "UNJF 9/16-18	check by TPG of										OK
20	Major DIA 14.18 ± 0.08	14.18	14.17	14.17	14.17	14.17	14.17	14.18	14.17	14.17	14.17	OK

CHECKED BY :- Nitin


SIGN & Dt:- 17/9/2025

APPROVED BY :- Nitin


DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 151 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1)

2)

3)

4)

5)

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Vendor Name:-

S.P.O: SQPO2526

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MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
21	Pitch $\varnothing 0.04$ $13.32-0.04$	13.28	13.30	13.29	13.29	13.288	13.29	13.29	13.290	13.288	13.29	OK
22	$24^\circ \pm 2^\circ$	24°				24°					24°	OK
23	69.8 ± 0.1	Check by Pin of $(G.80)$ & $(N.88)$										OK
24	3.3 ± 0.1	3.29	3.30	3.29	3.29	3.30	3.30	3.30	3.29	3.30	3.30	OK
25	6.4 ± 0.1	6.47	6.40	6.39	6.40	6.42	6.40	6.39	6.41	6.40	6.40	OK
26	$125^\circ \pm 2^\circ$	one PCS. cut & checked observe 125° OK										OK
27	washed & degreased	Visually check & found OK										OK
28	without Burr & sharp edges											OK
9												
10												
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

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