

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
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DIMENSIONAL INSPECTION REPORT

Part Description:- Aluminium coil Heater.

Part No:- 70258 REV B C.P.O:- Order Date:- Order Qty:-

Vendor Name:- Well tech S.P.O: SQPO2526 1175 Order Date:- 02-08-2025 Order Qty:- 60

Buyer name:- ELMATIC DATE:- 19-09-2025 Report No:- 252526-0024

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- Aluminum

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\Phi 82.30 \pm 0.05$.97	.28	.27	.27		.26	.26	.27	.26	.27	OK
2	$\Phi 72.00 \pm 0.1$.04	.02	.04	.05	.03	.04	.03	.03	.02	.01	OK
3	$\Phi 76.00 \pm 0.1$.07	.04	.06	.05	.05	.06	.07	.06	.07	.09	OK
4	$\Phi 59.90 \pm 0.1$.93	.93	.93	.91		.93	.92	.92	.92	.92	OK
5	$\Phi 55.9 \pm 0.1$.92	.92	.91	.91	.91		.90	.91	.91	.92	OK
6	$TH 22.00 \pm 0.2$	22.04	22.05	22.04	22.03	22.04	22.03	22.04	22.04	22.04	22.03	OK
7	19.50 ± 0.2	19.48	19.48	19.49	19.49	19.50	19.49	19.51	19.49	19.47	19.50	OK
8	DEPTH ± 0.1	1.50	1.50	1.49	1.50	1.50	1.50	1.50	1.50	1.51	1.50	OK
9	$\Phi 50.00 \pm 0.2$	50.00	50.00	49.99	50.00	50.00	50.00	50.01	49.99	49.98	50.00	OK
10	$R 8.0 \pm 0.1$	Checked with a Radius gauge & matched R8 Perfectly										OK
11	10.13 ± 0.05	unable to check- this dimensions due to no angle mention										OK
12	12.60 ± 0.1	12.63	12.53	12.58	12.55	12.66	12.66	12.63	12.69	12.61	12.63	OK
13	20.15 ± 0.1	20.15	20.18	20.15	20.18	20.10	20.15	20.13	20.13	20.13	20.13	OK
14	5mm x 45°					5mm x 45°						OK
15	Refer chamfer $\Phi 72.30$	72.30	72.25	72.25	72.24	72.24	72.25	72.25	72.24	72.28	72.30	OK
16	1mm x 45°					1mm x 45°						OK
17	Refer Chamfer $\Phi 80.30$	80.40	80.30	80.26	80.27	80.30	80.30	80.25	80.30	80.30	80.30	OK
18												
19												
20												

CHECKED BY :- Shubham

15-09-2025

SIGN & Dt:-

APPROVED BY :-

DATE:-

15-09-2025

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 64 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) observe 1 mm + Chamfer on ID of 50.00 mm

- 2) Accepted as per dimensions.
- 3)
- 4)
- 5)