

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Steel Nipple

Before plating

Part No:- 570164502

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- WellTech

S.P.O: SQPO25261199

Order Date:- 29/08/2025

Order Qty:- 4000

Buyer name:- ZOPPAS JRCA DATE:- 08/09/2025

Report No:- 25/

ZINC ☒
COPPER ☐
NICKEL ☐
NICKEL CHROME ☐
TIN ☐
Un-plated ☐

MATERIAL GRADE :- MS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 17^{-0.3}$	16.83	16.85	16.84	16.85	16.86	16.84	16.85	16.84	16.85	16.86	OK
2	$\phi 13.05^{+0.08}$	checked with pin gauge $\phi 13.05$ go and No no $\phi 13.10$										OK
3	$6.5^{+0.2}$	6.43 6.41	6.44 6.42	6.46 6.44	6.43 6.41	6.46 6.45	6.44 6.41	6.45 6.44	6.44 6.43	6.45 6.45	6.45 6.44	OK
4	$2.5^{+0.1}$	2.54 2.56	2.52 2.50	2.54 2.53	2.53 2.55	2.53 2.52	2.56 2.53	2.53 2.52	2.55 2.53	2.54 2.53	2.53 2.52	OK
5	$14^{+0.2}$	14.02 14.01	13.98 13.97	13.97 13.96	13.96 13.95	13.96 13.95	13.95 13.93	13.97 13.95	13.96 13.94	13.95 13.94	13.94 13.91	OK
6	$23^{+0.2}$	23.05	23.08	23.06	23.03	23.05	23.06	23.04	23.05	23.04	23.02	OK
7	$2^{+0.3}$	checked with slip gauge size 2.00 go and 2.30 No no										OK
8	G 112 B	checked with TRN G 112-14 A DJN 250 228 go (SPM 6464) No no (STR 310) OK										OK
9	Major dia $20.955^{-0.284}$	20.70	20.72	20.71	20.70	20.71	20.70	20.70	20.70	20.71	20.71	OK
10	pitch dia $19.793^{-0.284}$	19.544	19.548	19.545	19.538	19.549	19.532	19.553	19.539	19.541	19.541	OK
11	$\phi 26^{+0.2}$	26.03	26.04	26.05	26.04	26.04	26.03	26.04	26.02	26.03	26.04	OK
12	$1.2 \times 45^{+0.1}$	1.20x45				1.20x45				1.20x45		OK
13	30°	30°				30°				30°		OK
14	After plating											
15	G 112 B	checked with TRN G 112-14 A DJN 250 228 go (SPM 6464) No no (STR 310) OK										OK
16	$\phi 13^{+0.15}$	checked with pin gauge 13.05 go and No no $\phi 13.10$										OK
17	zinc plating 25um	plating thickness report attached with inspection report.										OK 21.95 ✓
18												
19												
20												

CHECKED BY :- Amit

APPROVED BY :- Amit

PREVIOUS DATE :

PREVIOUS REPORT NO : 25/849

RECEIVED QTY

LOT 1 : 3878 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1) Accepted as per previous report

2)

3)

4)

5)

Thickness Report

Make : Kiran Electronics

Model : Advance Micro Test

Company Name : SUPRA QUALITY EXPORT (I) PVT LTD

Customer Name : ZOPPAS IRCA

Customer Address : 25/1177

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THANE

400604

Date	Time	Job Number	Plating Type	Base Metal	Thickness in uM
12/9/2025	15:19:58	570164502	ZINC	Steel	3.05
12/9/2025	15:22:28	570164502	ZINC	Steel	4.64
12/9/2025	15:25:02	570164502	ZINC	Steel	4.99
12/9/2025	15:27:24	570164502	ZINC	Steel	3.84
12/9/2025	15:30:01	570164502	ZINC	Steel	5.07

Checked By : AMIT

Approved By : STVEAN