

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- *SS Nipple.*

Part No:- *570957711*

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- *well tech*

S.P.O: SQPO2526 1408

Order Date:- *19-09-2025*

Order Qty:- *1100*

Buyer name:- *Zoppas Romania* DATE:- *12-10-2025*

Report No:-2526/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- *SS*

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	± 0.05 18.50	± 0.05 18.46	18.48	18.49	18.51	18.52	18.52	18.53	18.54	18.52	18.53	OK
2	± 0.3 12.00	± 0.3 11.97	12.01	12.00	12.01	11.99	12.01	12.01	12.00	11.99	12.02	OK
3	2.50	2.50	2.51	2.52	2.49	2.50	2.51	2.50	2.50	2.50	2.50	OK
4	4.00	3.95	3.97	3.99	4.00	4.02	4.02	4.04	4.03	4.02	4.03	OK
5	M16X1.566 Major ϕ	checked with a TRG (Go:- S/TR/815 NOGo:- S/TR/815) OK										
6	15.87-15.73 Pitch ϕ	15.83	15.82	15.83	15.83	15.82	15.82	15.83	15.83	15.84	15.83	OK
7		Pitch micrometre not available unable to check. OK										
8	± 0.1 $\phi 10.40$	± 0.1 10.45	10.46	10.45	10.46	10.45	10.44	10.45	10.46	10.46	10.45	OK
9	± 0.05 1.50	checked with a pin gauge while TRG (Go:- 1.45 NOGo:- 1.55) OK										
10	Depth ± 0.1 0.70	0.69	0.72	0.73	0.68	0.69	0.69	0.69	0.72	0.72	0.69	OK
11	Angle 60°	checked with bevel Protractor & found Angle 60° OK										
12	Chamber Depth 1.00 ± 0.1	1.08	1.03	1.06	1.00	1.00	1.00	1.02	1.05	1.00	1.04	OK
13	± 0.1 $\phi 8.65$	checked with a pin gauge (Go:- 8.65 NOGo:- 8.75) OK										
14	± 0.2 CH 24.00	23.93	23.91	23.85	23.92	23.88	23.89	23.92	23.95	23.83	23.88	OK
15	Turn $\phi 21.00$	cut the one piece & found 21.03 fits acceptable OK										
16	Hex Chamfer Angle 30	checked with a bevel Protractor & found 30° OK OK										
17												
18												
19												
20												

CHECKED BY :- *Shubham*

SS.

25-10-2025

SIGN & Dt:-

APPROVED BY :-

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 1159 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) observe dent marks on face.
2) observe Scratch mark on face.
3) conditionally accepted.
4)
5)