

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Hinge,

Part No:- 007- 0208 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Qualimatic Soln S.P.O: SQPO2526 1359

Order Date:- 18/9/25

Order Qty:- 5300

Buyer name:- ASKOMA

DATE:- 14.10.25

Report No:- 2526 /0211

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 70 \pm 0.3$	70.03	70.04	70.04	70.03	70.05	70.04	70.04	70.03	70.03	70.03	OK
2	$\phi 50 \pm 0.3$	50.01	50.04	50.04	50.03	50.03	50.04	50.04	50.01	50.04	50.04	OK
3	5.20 ± 0.1	5.20	5.19	5.20	5.18	5.19	5.19	5.20	5.20	5.19	5.20	OK
4	$\phi 3.50 \pm 0.1$	Checked with pin	3.40	GO/	3.60	No Go						OK
5	$\phi 5.20 \pm 0.1$	5.28	5.28	5.26	5.27	5.25	5.25	5.26	5.23	5.24		OK
6	6 ± 0.2	6.01 6.03	5.99 6.03	5.93 6.00	5.92 5.98	5.90 5.98	6.02 6.10	6.02 6.20	5.99 5.99	5.99 6.11	5.91 5.94	OK
7	24 ± 0.2	24.04	24.03	24.07	24.04	24.04	24.05	24.05	24.05	24.05	24.05	OK
8	45 ± 0.3	45.05	45.04	45.05	45.05	45.05	45.05	45.05	45.05	45.05	45.05	OK
9	29.0 ± 0.2	29.00	28.98	28.98	29.00	28.98	28.97	28.99	28.99	29.00	29.00	OK
10	1½" BSPT	1½"	BSPT	GO	/No Go	S/TR/335						OK.
11	major Ø	48.33	48.33	48.31	48.34	48.33	48.33	48.31	48.33	48.33	48.31	OK
12	Angle 1°47'	1°45'	1°45'	1°45'	1°45'	1°45'	1°45'	1°45'	1°45'	1°45'	1°45'	OK
13	M4 x 3	Checked by	M4	0.7 6H	PNC	7595/PPF	5687					OK
14	3.24 3.22 minor Ø	3.24 3.25	3.24 3.25	3.24 3.25	3.22 3.24	3.24 3.25	3.23 3.24	3.24 3.25	3.23 3.22	3.24 3.25		OK
15	T.L ±0.2 12.00	11.88 12.16	12.20 11.96	12.23 12.18	12.18 12.21	12.14 12.28	12.21 12.13	12.15 12.20	12.18 12.22	12.20 12.15	12.18 12.18	0.3005
16	Prv Deep 15.50 ± 0.2	15.99	15.99	15.99	15.84	15.89	16.00	15.84	16.00	16.02	16.00	OK
17	Rz 6.3	Checked	with	Comparator								OK
18	Rz 8	Checked	with	Comparator								OK
19	$0.30 \times 45^\circ$	$0.3 \times 45^\circ$	←	OK								
20	$0.30 \times 45^\circ$	$0.3 \times 45^\circ$	—	OK								

CHECKED BY :-

Abhay P. Chavhan

SIGN & Dt:- 24/10/25

APPROVED BY :-

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO : 25/944

RECEIVED QTY

LOT 1 : 720 nos. 14.10.25

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) Slightly toolmark or serration observed on face

2)

3) Accepted as per previous report.

4)

5)

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DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	35.90 ± 0.3	35.97 - .98	35.94 .98	35.97 .98	35.96 .97	35.96 .97	35.96 .97	35.96 .97	35.94 .96	35.96 .95	OK	
2	0.20X45°	0.23X45°	0.23X45°	0.3X45°	0.22X45°	0.26X45°	0.23X45°	0.28X45°	0.27X45°	0.27X45°	0.28X45°	OK
3	M4 (3x)	M4 X 0.7	6H	PNC	7595 /	PPF 5687						OK
4	3.242/3.422 mm or ϕ	3.23 3.24	3.23 3.24	3.24 3.26	3.23 3.24	3.24 3.25	3.24 3.25	3.24 3.25	3.24 3.23	3.24 3.25	3.24 3.25	OK
5	TL ± 0.2	7.81 7.78	7.76 8.21	8.20 8.23	8.16 8.18	8.20 8.22	8.16 8.25	8.21 8.19	8.17 8.11	8.20 8.13	8.24 8.16	OK
6	Patudeep ± 0.2	10.61	10.79	10.79	10.78	10.79	10.79	10.79	10.80	10.80	10.79	OK
7	RZ 8	Checked with comparator										
8	0.20 X 45°	0.20 X 45°		0.20 X 45°			0.2 X 45°				0.22 X 45°	OK
9	0.20 X 45°	0.2 X 45°		0.2 X 45°			0.2 X 45°				0.2 X 45°	OK
10	1X45°	1X45°		1X45°			1X45°				1X45°	OK
11	1.75 ± 0.05	1.72 1.73	1.72 1.73	1.72 1.73	1.72 1.73	1.72 1.73	1.74 1.75	1.72 1.74	1.72 1.73	1.72 1.73	1.72 1.73	OK
12	30°	30°		30°			30°				30°	OK.
13	19 ± 0.05	Checked with Template										
14	0.20X45°	0.20X45°	0.20X45°	0.22X45°	0.18X45°	0.17X45°	0.18X45°	0.20X45°	0.18X45°	0.20X45°	0.22X45°	OK
15	0.20X45°	0.20X45°	0.23X45°	0.23X45°	0.25X45°	0.23X45°	0.24X45°	0.22X45°	0.26X45°	0.23X45°	0.23X45°	OK.
16	15.80 ± 0.10	Checked with pm 15.80 Go / Nogo										
17	18.28 ± 0.05	Checked with profile pin										
18	RZ 8	Checked with comparator										
19	30°	30°		30°			30°				30°	OK.
20	Ø 13.20 ± 0.05	Checked with profile gauge Go / X Nogo										

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

CHECKED BY :-

APPROVED BY :-

SIGN & Dt:-

DATE:-

REMARK : 1)

2)

3)

4)

5)

2073

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Order Date:-

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Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
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MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	10 ^{+0.1/0}	Cheeked with pin		10.00	Go/	10.10	No Go					OK,
2	12.48 ^{+0.05}	Cheeked with profile gauge		12.48	Go/	12.53	No Go					OK
3	30°	30°		30°			30°				30°	OK
4	Ø12.40 ^{+0.05}	Cheeked with profile Gauge		Go / No Go								OK.
5	1.75 ^{+0.05}	1.72 1.73	1.72 1.75	1.72 1.75	1.73 1.75	1.73 1.72	1.73 1.74	1.72 1.74	1.72 1.73	1.73 1.74	1.73 1.74	OK
6	Ø9.30 ^{+0.1/0}	Cheeked with pin	9.30	Go/	9.40	No Go						OK
7	Ø11.18 ^{+0.05}	Cheeked with pin	11.14	Go/	11.22	No Go						OK,
8	Ø20X45°	0.18X45°	0.15X45°	Ø20X45°	0.20X45°	0.18X45°	0.15X45°	0.19X45°	0.21X45°	0.20X45°	0.21X45°	OK
9	Ø20X45°	0.18X45°	0.18X45°	Ø20X45°	0.20X45°	0.18X45°	0.18X45°	0.18X45°	0.21X45°	0.21X45°	0.21X45°	OK
10	RZ 8	Cheeked	with	comparator								OK
11	-0.130 SW 60	60.20 60.06	60.44 60.09	60.31 60.03	60.23 59.93	60.32 60.05	60.29 59.97	60.17 60.07	60.26 59.95	60.19 59.97	60.20 59.97	0/S 0.44
12	Ø6.8 ^{+0.3}	68.50 -35	68.32	68.27	68.35	68.57	68.40	68.29	68.27	68.26	68.23	0/S 0.27
13	Ø33 ^{+0.3}	32.95 32.99	32.95 33.00	32.95 32.98	32.96 .99	32.98 32.99	32.99 32.99	32.94 32.99	32.99 32.95	32.95 32.94	32.94 32.93	OK
14	Ø56 ^{+0.3}	Cheeked with Chord length Req.		48.50	Observed	48.51	/48.52					OK
15	Ø38 ^{+0.3}	Cheeked with chord length Req.		32.91	Observed	32.92	/32.93					OK
16	60° (6X)	60°	—	60°	—	60°	—	60°	—	60°	—	OK
17	120° (6X)	120°	—	120°	—	120°	—	120°	—	120°	—	OK
18	30°	30°	—	30°	—	30°	—	30°	—	30°	—	OK
19	120° (3X)	120°	—	120°	—	120°	—	120°	—	120°	—	OK
20	Ø13.20 ^{+0.05}	Cheeked	with	Profile Gauge	13.15	Go/	13.25	No Go				OK

CHECKED BY :-

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LOT 1 : nos.

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REMARK : 1)

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