

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
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DIMENSIONAL INSPECTION REPORT

Part Description:- SS ferrule

Part No:- 571355520 C.P.O:-

Order Date:- 10/9/25 Order Qty:-

Vendor Name:- cull Tech S.P.O: SQPO2526 1334 Order Date:- 12/9/25 Order Qty:- 5500

Buyer name:- Zoppas Romania DATE:- 16/10/25

Report No:-2526/0218

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- SS303

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	SW 19-0.1	18.92	18.96	18.94	18.95	18.95	18.94	18.95	18.94	18.95	18.95	OK
2	TL (25)	25.40	25.41	25.39	25.40	25.41	25.40	25.40	25.40	25.42	25.40	OK
3	THK 4+0.2	4.04	4.02	4.01	4.01	4.01	4.01	4.01	4.03	4.01	4.04	OK
4	SL g +1.0	9.42	9.44	9.42	9.44	9.43	9.43	9.46	9.44	9.41	9.47	OK
5	OD Ø11.5±0.2	11.50	11.50	11.50	11.49	11.50	11.50	11.50	11.50	11.50	11.50	OK
6	R0.5	Matched with Pin of Ø1.00 & found R0.5 OK										
7	ID Ø8.7-0.0	{ Check by Pin of (8.72) & (8.84) }										
8	M14X1.5-6g	{ Check by TRG [M14X1.5-6g] }										
9	Major p 13.97/13.73	13.81	13.81	13.81	13.84	13.82	13.80	13.81	13.81	13.82	13.82	OK
10	Pitch Ø12.99/12.85	Pitch micrometer 0-25mm not available { All micrometer at Vendor site }										
11	Gap max 2.2	{ Check by No-Go Pin of Ø 1.94 & found OK }										
12	Gap max 2.2	1.09	1.19	1.20	1.19	1.26	1.09	1.18	1.20	1.19	1.18	OK
13	R0.5	Matched with Pin of Ø1.00 & found R0.5 OK										
14	IX450±0.1	—										
15	SL 16±0.2	15.99	15.99	16.02	16.00	16.00	16.00	16.01	15.98	16.00	15.99	OK
16	3.2	15.97	15.98	15.98	15.97	15.99	16.00	15.97	15.96	15.99	15.93	OK
17	Compare with Surface Compacter & found OK											
18	110.18	0.02	0.03	0.04	0.04	0.04	0.02	0.05	0.03	0.02	0.05	OK
19	Ø10.1	0.02	0.01	0.03	0.01	0.02	0.03	0.04	0.03	0.02	0.03	OK
20	clean, grease & burr free.	Visually check & found OK										

CHECKED BY :-

Nitin


SIGN & DT:-

24/10/25

APPROVED BY :-

Nitin


DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 5431 nos.

LOT 2 : 587 nos.

LOT 3 : nos.

LOT 4 : nos.

nos.

nos. 17/10/25

nos.

nos.

REMARK : 1) White annealing not required for Zoppas Romania.

2) OK

3) OK

4)

5)