

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- MS. NIPPLE

Part No:- 203207

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Well Tech

S.P.O: SQPO25261223

Order Date:- 02-09-25

Order Qty:- 2100

ZINC	<input checked="" type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Buyer name:- SCMITTER HYDRATE:- 28-09-2025 Report No:- 2526/0131

Before Plating

MATERIAL GRADE :- EN 1A-L (MS)

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	32.00 ± 0.15	32.02	32.02	31.98	32.02	32.02	32.02	32.02	32.02	32.03	32.03	OK
2	15.00 ± 0.1	.03	15.01	15.03	14.95	.01	.01	.00	.00	.01	.03	.01
3	10.00 ± 0.1	.97	.96	10.04	10.02	10.00	.99	10.01	10.01	10.01	10.00	OK
4	8.00 ± 0.1	7.91	7.96	7.90	8.08	7.98	7.92	8.00	8.08	7.98	8.01	OK
5	7.15 ± 0.1	7.20	7.25	7.20	7.18	7.18	7.20	7.20	7.22	7.19	7.22	OK
cut	2.5 ± 0.05	cut the one Peice	one	Peice	& checked Height gauge & found 2.66							OK
7	Angle 10° typ ± 0.05	checked	with a bevel Protractor & found	10°	OK							OK
8	R1.50 ± 0.05	checked	with a Pin gauge of	Φ3.00	& found R1.50	OK						OK
9	5.00 ± 0.05	5.01	5.05	5.02	5.00	5.05	5.05	5.01	5.05	5.00	5.00	OK
10	Angle 15° ± 0.05	checked	with a bevel Protractor & found	15°	OK							OK
11	M12x1.5 ± 0.05	Checked	with a TRG1 (Go:- SITR/186 NOGo:- SITR/87)									OK
12	Major Ø 11.85 ± 0.05	11.81	11.81	11.83	11.83	11.82	11.82	11.82	11.83	11.83	11.83	OK
13	Pitch Ø 10.90 ± 0.05	10.87	10.86	10.88	10.87	10.876	10.88	10.87	10.87	10.87	10.873	OK
14	Ø 9.70 ± 0.05	9.70	9.69	9.71	9.70	9.70	9.71	9.68	9.70	9.70	9.70	OK
15	Ø 6.15 ± 0.05	checked	with a Pin gauge (Go:- 6.15 NOGo:- 6.22)									OK
16	SW 19.00 ± 0.05	.97	.97	.99	.97	.99	.97	.98	.97	.97	.98	OK
17	Angle 12° ± 0.05	checked	with a bevel Protractor & found Angle 12°	OK								OK
18	Angle 45° ± 0.05	checked	with a bevel Protractor & Profile cut found 45°	OK								OK
19	Ø 4.00 ± 0.05	checked	with a Pin gauge (Go:- 3.96 NOGo:- 4.04)									OK
20	Ø 5.00 ± 0.05	4.99	5.09	5.04	4.97	4.99	5.05	4.99	5.00	5.01	5.01	OK

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 2154 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:- DATE:- REMARK : 1) As per control drawing hole size is increase by 0.02 mm

- 2)
- 3)
- 4)
- 5)