

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Nipple.

Part No:- EN 1244.69.

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Radha

S.P.O: SQPO2526 1213 Order Date:- 30/8/25 Order Qty:- 1100

Buyer name: Zappas Romania. DATE:- 6/10/25

Report No:- 2526 / 0159

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	15 ^{+0.2}	15.07	15.06	15.07	15.06	15.07	15.05	15.07	15.06	15.07	15.04	OK
2	5 ^{+0.05}	5.03	5.03	5.03	5.03	5.03	5.03	5.04	5.03	5.04	5.05	OK
3	B 0.2	0.04	0.02	0.05	0.05	0.02						OK
4	3.2/	Checked with Comparator										
5	0.75X45°	0.70X45°		0.7X45°		0.7X45°		0.7X45°		0.7X45°		OK
6	M18X1.56g, 17.97/17.78.	M18X1.5 -6g.	SH N224	GO/	S/	TR/	205	Nogo	pass			notok
7	major	17.83	17.84	17.83	17.83	17.82	17.82	17.81	17.82	17.83	17.82	OK
8	pitch 6.	16.772	16.793	16.777	16.778	16.779	16.760	16.773	16.776	16.755	16.771	OK 0.095
9	Ø14 ^{+0.2}	Checked with pin Ø13.90 GO/ 14.10 Nogo										
10	R1	Checked with radius gauge										
11	R1	Checked with radius gauge										
12	8 ^{+0.2}	8.03	7.96	8.07	8.01	8.10	8.06	7.93	7.96	8.07	8.05	OK
13	12 ^{+0.2}	11.99	12.02	12.00	12.01	12.01	12.00	12.00	11.99	11.98	12.02	OK
14	Ø25 ^{+0.2}	25.00	25.01	25.01	25.00	25.01	25.01	25.01	25.01	25.01	25.00	OK
15	5 ^{+0.1}	5.02	5.04	5.01	5.02	5.02	5.02	5.03	5.02	5.01	5.03	OK
16	Ø2.1 ^{+0.1}	Checked with pin 2.10 GO/ 2.20 Nogo										
17	5.4 ^{+0.2}	Checked with pin 5.4 GO/ 5.6 Nogo										
18	13.4 ^{+0.2}	13.46	13.45	13.45	13.45	13.43	13.46	13.44	13.45	13.43		OK
19	12.5 ^{+0.2}	Checked with comparator										
20	GTC Ø	0.02	0.02	0.02	0.03	0.02	0.02	0.02	0.03	0.04	0.05	OK.

CHECKED BY :-

Abhay P. Ghavan,

SIGN & Dt:- 9/10/25

APPROVED BY :- Mr. C. M.

DATE:-

PREVIOUS DATE : 11-3-23

PREVIOUS REPORT NO : 23/1496

RECEIVED QTY

LOT 1 : 1295 nos. 6.10.25

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1)

OK, L

2)
3) Pitch diameter under size hence nogo gauge pass

4)
5) Rejected