

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass sleeve

Part No:- EN 1.690.61

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Parmar.

S.P.O: SQPO2526/1198

Order Date:- 28/8/25

Order Qty:- 300

Buyer name:- Zappa.

DATE:- 11/9/25

Report No:- 2526/0031

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 25. \pm 0.3$	24.98	24.99	24.99	24.98	24.99	24.99	24.98	24.99	24.99	24.98	OK
2	$M18 \times 1.5^G$	M18	X1.569	G6/Nogo	plug	Gauge						OK
3	minor	16.55	16.56	16.53	16.54	16.55	16.55	16.54	16.54	16.48	16.55	OK
4	$\phi 16.5 \pm 0.2$	Checked with pin. 16.40 G6/					16.60	Nogo				OK
5	5 ± 0.05	4.98 5.02	5.04 5.05	5.03 5.05	5.03 5.05	5.03 5.05	5.02 5.03	5.03 5.05	5.03 5.05	5.03 5.05	5.03 5.05	OK
6	3.2	Checked with Comparator										OK
7	ϕ	Visually checked.										OK
8	$1.005 A$	0.05	0.02	0.05	0.03	0.03	0.02	0.02	0.04	0.02	0.02	OK
9	63^{+1}	63.44	63.47	63.46	63.45	63.45	63.44	63.46	63.46	63.45	63.44	OK
10	12^{+2}	11.25	12.72	11.46	11.63	11.43	11.37	11.62	11.28	9.12	11.41	12.88
11	10^{+2}	10.51	10.74	10.53	10.46	10.47	10.61	10.64	10.41	10.38	10.30	OK
12	3.2	Checked with comparator										OK
13	$M16 \times 1.5$	M16	X1.5	GH	PGN 25706/	PFN 6265	Nogo					OK
14	minor	14.50	14.50	14.50	14.49	14.51	14.50	14.50	14.50	14.50	14.50	OK
15	$\phi 22.0 \pm 0.3$	21.97	21.97	21.97	21.97	21.97	21.96	21.97	21.97	21.97	21.97	OK
16	$ID \phi 16.5$ concentricity	4.04	4.06	4.09	4.09	4.09	4.05	4.08	4.08	4.08	4.05	-
	$ID \phi 25.0$	4.38	4.32	4.32	4.32	4.35	4.34	4.32	4.31	4.37	4.35	-
17	0.2	0.34	0.26	0.23	0.23	0.26	0.29	0.24	0.23	0.29	0.30	0/50.14
18												
19												
20												

CHECKED BY :-

Abhay P. Chavan

SIGN & Dt:-

APPROVED BY :-

Chavan

DATE:-

16/9/25

PREVIOUS DATE : 8/10/23

PREVIOUS REPORT NO : 23/1476

RECEIVED QTY

LOT 1	:	256	nos.	11.9.25
LOT 2	:	58	nos.	14.9.25
LOT 3	:		nos.	
LOT 4	:		nos.	

REMARK : 1) Accepted as per previous report.

2)

3)

4)

5)

Total 14 Nos observed Thread length undersize -> Rework/c.