

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
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DIMENSIONAL INSPECTION REPORT

Part Description:- SS COVER

Part No:- 0600263

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- BIJOY

S.P.O: SQPO25261460

Order Date:- 25-09-2025 Order Qty:- 2200

Buyer name:- TURK HILL

DATE:- 5-10-2025

Report No:- 2526 /0149

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- SS430

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Ø 55.20 ±0.2	.20	55.28	55.24	55.24	55.27	55.25	55.26	55.26	55.25	55.25	OK
2	Ø 46.00 ±0.2	.09	.09	.03	.04	.08	.01	.04	.04	.08	.09	.08
3	Ø 38.00 ±0.2	.13	.13	.12	.12	.11	.10	.09	.08	.09	.09	OK
4	Ø 56.00 ±0.3	.68	.70	.68	.68			.67	.69	.67	.70	.67 0.03
5	Ø 3.70 ±0.1	checked with a Pin gauge					(Gauge) 3.60		No Go :- 3.70)			OK
6	14.50 ±0.5	.09	.09	.08	.11	.09	.09	.06	.09	.09	.03	OK
7	Thk 1.50 ±0.1	1.50	1.53	1.53	1.53	1.51	1.53	1.50	1.59	1.53	1.52	1.53
8	Angle 60°	checked with a bevel Protractor & found Angle 60°	OK									OK
9	Angle 45°	checked with a bevel Protractor & found Angle 45°	OK									OK
10	O 0.2	checked with O.D. availability. Observe 0.09 & 0.06 found	OK									OK
11	±	checked Visually	found									OK
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :- Shubham

07-10-2025

SIGN & Dt:-

APPROVED BY :-

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO : 25/899

RECEIVED QTY

LOT 1 05-10-2025: 2170 nos.

LOT 2 06-10-2025: 465 nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) observe grinding marks on face.

- 2) observe unmachine spots on OD.
- 3) observe dent marks inside the PC.
- 4) observe Sharp edges .
- 5)