

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Hanger G 1½"

Part No:- 271320

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Rechre

S.P.O: SQPO2526/1121

Order Date:- 13/8/25

Order Qty:- 550

Buyer name:- Vulcanic Tritherm

DATE:- 28/9/25

Report No:- 2526/0114

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Ø 0.2 57.7	57.60	57.60	57.61	57.62	57.60	57.61	57.61	57.62	57.63	57.61	OK
2	±0.3. Ø 52	51.92	51.90	51.92	51.90	51.88	51.87	51.87	51.88	51.88	51.86	OK
3	+0.5/0. Ø 39	38.91	38.88	38.92	38.92	38.94	38.93	38.88	38.89	38.92	38.96	U/S 0.12
4	Ø 0.4	0.04	0.05	0.05	0.06	0.04						OK
5	R _q 12.5	Checked with comparator										
6	40 ±0.3.	39.97	39.98	39.99	40.01	40.00	39.99	39.97	39.99	39.99	39.99	OK
7	8 ±0.2/0.	8.10	8.09	8.10	8.10	8.09	8.10	8.10	8.08	8.10	8.11	OK
8	15 +1/-1	15.01	15.00	15.02	15.01	15.03	15.00	14.99	15.01	14.99	15.01	OK
9	max 2.5.	Checked with 2.00 pin with Thread ring gauge										
10	1.5×45°	1.5×45°		1.4×45°			1.4×45°			1.4×45°		OK
11	Ø 58 +2/0	59.45	59.52	59.45	59.40	59.52	59.50	59.52	59.50	59.52	59.51	OK
12	G 1½" B.	(G 1½" ADIN BMN 1743 QO/ Nogo)										
13	47.803(-0.360) major pitch	47.47	47.48	47.48	47.47	47.47	47.47	47.47	47.48	47.47	47.47	OK
14	46.824(-0.360) pitch Ø	46.013	46.013	46.003	46.00	46.020	46.004	46.011	45.999	46.016	46.010	OK
15	3 +0.5/0.	3.21	3.36	3.25	3.37	3.23	3.37	3.37	3.28	3.27	3.29	OK
16	17 ±0.2	16.72	16.70	16.88	16.82	16.88	16.67	16.71	16.65	17.00	16.87	U/S 0.13.
17	L Ø 0.26	0.06	0.05	0.05	0.05	0.06						OK
18	R _q 3.2	Checked with comparator										
19	2 ±0.1	2.00	2.01	2.00	2.04	1.98	1.99	1.92	1.97	2.06	1.93	OK
20	30°	30°			30°			30°			30°	OK

CHECKED BY :-

Abhay P. Chavhan

SIGN & Dt:-

APPROVED BY :-

DATE:-

PREVIOUS DATE : 31/7/18/20-7-98
 PREVIOUS REPORT NO : (Z16869)
 RECEIVED QTY
 LOT 1 : 517 nos. 28/9/25
 LOT 2 : nos.
 LOT 3 : nos.
 LOT 4 : nos.

REMARK : 1) Coolant patch observed on Hole body → inform to visual inspection team.

2)

3) As per previous report - 20/7/18

4)

5)

1072

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MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	3° ±1°	3°30'			3°30'			3°30'			3°30'	OK.
2	R2	Checked with radius Gauge			R2	OK						OK
3	-0.160 SW 60	59.04 .14	58.95 .07	59.01 .07	59.09 .28	59.09 .35	58.89 .07	58.93 .07	58.88 .17	58.95 .25	59.02 .08	U/S 0.95
4	30°	checked with chord length	Req. 14.00	observed 13.94/13.98								OK
5	30°	checked with chord length	Req. 14.00	observed 13.96/14.00								OK
6	Ø28 ±0.2	27.96	27.96	27.95	27.95	27.97	27.98	27.97	27.98	27.97	27.96	OK
7	Ø8.7 ±0.1/0	checked with pin	8.70	GO/	8.80	Nogo						OK.
8	R9 12.5	checked with comparator										OK.
9	Ø10 ±0.2	8.41 10.04	8.35 9.86	8.31 9.83	8.20 9.88	8.37 9.58	8.46 9.93	8.42 10.01	8.28 10.01	8.29 9.79	8.39 9.89	U/S 1.60
10	5°	approx 5°										OK.
11	M4	M4X0.7 -6H	PNC 7595/ PPF	5687								OK.
12	3.242 P3.422 minor Ø	unable to checked										—
13	9 ±0.2	8.97	8.99	9.02	8.99	8.98	9.00	8.99	9.00	9.04	9.04	OK
14	7 ±0.5/-0.5	6.72	6.57	7.02	6.82	6.71	6.72	6.69	6.73	6.86	7.00	OK
15	R2	Unable to checked										—
16	min 1.5 ±0.1	2.76	2.78	2.77	2.76	2.77	2.76	2.82	2.77	2.78	2.85	OK
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 517 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)

2)

3)

4)

5)

20/2