

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- M8 NUT

Part No:- BEP 1-482

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- ANV

S.P.O: SQPO25261209

Order Date:- 29-08-2025 Order Qty:- 15000

Buyer name:- THERMACO

DATE:- 3-10-2025

Report No:- 2526/0259

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Before plating.

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	17 A/F HEX ±0.1	.94	.94	.96				.81	.81	.91	.91	OK
2	Ø 17.00 ±0.2	16.92	16.81	16.92	16.93	16.94	16.92	16.95	16.93	16.93	16.92	W/S 0.20
3	TH ±0.2	12.65	12.67	12.66	12.67	12.70	12.71	12.63	12.64	12.70	12.69	OK
4	Ø 8.20 ±0.15	checked with a Pin gauge (Go:- 8.22 NOGo:- 8.35)										OK
5	cut HOLE depth 3.00	cut the one Pc & found size 2.85mm										W/S 0.05
6	Thread 1/4 BSP	checked with a TPG 1/4 BSP (Go/NOGo:- 5/TP/17)										OK
7	minor Ø 11.445 ±0.445	11.80	11.85	11.94	11.86	11.74	11.82	11.80	11.82	11.89	11.80	W/S 0.05
8	Thread Length 8-00 min	8.26	8.14	8.18	8.30	8.26	8.24	8.15	8.07	8.36	8.37	OK
9	Angle 30°	checked with a bevel Protractor & found 30° Angle										OK
10												
11												
12	After plating.											
13												
14	G 1/4 BSP	checked with a TPG 1/4 BSP (Go/NOGo:- 5/TP/111)										OK
15	Ø 8.20	checked with a Pin gauge (Go:- 8.20 NO:- 8.35)										OK
16												
17												
18												
19												
20												

CHECKED BY :- Shubham



05-10-2025

SIGN & Dt:-

APPROVED BY :-

DATE:-

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY

LOT 1 : 13625 nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1) observe NOGo Pass 2-3 Threads in some Pcs

2) Send to zinc plating 8-10 microns THK

3) All deviations accepted by Steven Sir

5)

Thickness Report

Make : Kiran Electronics

Model : Advance Micro Test

Company Name : SUPRA QUALITY EXPORT (I) PVT LTD

Customer Name : THERMACO

Customer Address : -

THANE

4006Q4

Date	Time	Job Number	Plating Type	Base Metal	Thickness in uM
31/10/2025	16:11:14	BEP 1-48Z	ZINC	Steel	9.06
31/10/2025	16:21:01	BEP 1-48Z	ZINC	Steel	9.28
31/10/2025	16:22:58	BEP 1-48Z	ZINC	Steel	8.5
31/10/2025	16:08:50	BEP 1-48Z	ZINC	Steel	5.86

Checked By : SHUBHAM

Approved By : STEVEN