

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Aluminium Nipple

Part No:- 1821672

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Quality tech

S.P.O: SQPO2526

Order Date:- 20/09/2025 Order Qty:- 200

Buyer name:- Turk

DATE:- 11/10/2025

Report No:- 2526/0193

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- Aluminium

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	10 ± 0.05	9.967	9.962 9.965	9.993 9.973	9.98 9.957	9.969 9.968	9.968 9.965	9.961 9.960	9.981 9.975	9.963 9.961	9.969 9.960	OK
2	$\phi 7.6$ ± 0.2	7.66 7.65	7.64 7.63	7.65 7.64	7.65 7.63	7.64 7.63	7.64 7.63	7.66 7.65	7.67 7.66	7.64 7.63	7.64 7.63	OK
3	2 ± 0.1	1.99 1.97	1.98 1.97	1.99 1.98	1.99 1.98	1.99 1.98	1.99 1.98	1.99 1.98	1.98 1.97	1.99 1.97	1.99 1.98	OK
4	2 ± 0.1	Checked with Slip gauge 1.90 NO and 2.10 NO NO										OK
5	0.5X45°	0.5X45°			0.5X45°					0.5X45°		OK
6	9 ± 0.2	8.96	8.96	8.98	8.97	8.95	8.95	8.97	8.99	8.98	8.99	OK
7	4 ± 0.1	3.99 3.97	4.00 3.99	4.02 4.00	4.01 3.99	4.04 4.02	3.99 4.00	4.03 4.02	4.02 4.01	4.03 4.01	4.01 4.02	OK
8	12.6 -0.3	12.456 12.453	12.443 12.441	12.456 12.453	12.444 12.439	12.454 12.453	12.450 12.445	12.453 12.450	12.451 12.450	12.448 12.444	12.443 12.441	OK
9	0.5X45°	0.5X45°			0.5X45°					0.5X45°		OK
10	$\phi 3 \pm 0.1$	checked with pin gauge $\phi 2.90$ NO and $\phi 3.10$										OK
11	1 ± 0.1	1.01 0.97	1.02 1.01	1.04 1.02	1.03 1.00	1.01 1.02	1.01 1.01	1.02 1.01	1.03 1.01	1.04 1.02	1.03 1.02	OK
12	7 ± 0.2	7.01 6.95	7.01 7.00	7.08 6.99	6.98 6.96	7.00 6.97	7.02 6.98	6.96 6.92	7.08 7.01	7.07 7.04	7.04 7.01	OK
13	1 ± 0.1	1.00 0.94	1.02 0.96	1.01 0.97	0.98 0.93	1.03 0.93	1.00 0.93	1.00 0.95	1.04 1.01	1.01 0.98	1.02 0.98	OK
14	13 ± 0.2	13.03	13.03	13.02	13.03	13.02	13.03	13.04	13.03	13.04	13.04	OK
15	R0.2 max	Visually checked and found OK										OK
16												
17												
18												
19												
20												

CHECKED BY :- Amit

APPROVED BY :- Param

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 201 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt: - Amit 15/10/2025

DATE:-

REMARK : 1) $\phi 3.10$ slot NO NO pin minor enter so checked with $\phi 3.12$ and OK
 2) Dia 10 ± 0.02 This dimension not with in tolerance found in inspection as we
 3) as sampling. 5 microus deviation taken from steven size and checked size 9.985.
 4)
 5)