

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Flange

Part No:- EN 1.460.64. C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Rudra.

S.P.O: SQPO2526 1150

Order Date:- 20.8.25

Order Qty:- 1300

Buyer name:- Zepco romania DATE:- 30/9/25

Report No:- 2526/0123

ZINC ☐
COPPER ☐
NICKEL ☐
NICKEL CHROME ☐
TIN ☐
Un-plated ☒

MATERIAL GRADE :- B7985

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	30 ^{+0.2}	30.04	30.02	30.01	30.01	30.01	30.01	30.01	30.02	30.02	30.01	OK
2	10 ^{+0.2}	10.00	10.00	10.02	10.05	10.05	10.03	10.01	9.98	9.97	9.97	OK
3	15 ^{+0.2}	15.02	15.01	15.00	15.00	15.00	15.00	15.00	14.99	14.98	14.99	OK
4	3.2	Checked with comparator										OK
5	1.5X45°	1.4X45°			1.4X45°			1.4X45°			1.4X45°	OK
6	G2"	G2-11A DIN 150-228 BMN 1678 Go / S/AR/170 Nogo										OK
7	59.6 major	59.33	59.33	59.33	59.33	59.33	59.33	59.33	59.33	59.33	59.34	OK
8	57.8 pitch	57.775	57.774	57.770	57.774	57.783	57.766	57.764	57.782	57.770	57.780	OK
9	56.0	56.02	56.04	56.06	56.02	56.02	56.00	56.00	56.02	56.04	56.04	OK
10	3.2 ^{+0.5}	3.52	3.53	3.51	3.52	3.56	3.55	3.54	3.53	3.52	3.57	OK
11	R2	Checked with radius Gauge										OK
12	45°	45°			45°			45°			45°	OK
13	3 ^{+0.1}	Checked with pin 2.90 Go / 3.10 Nogo										OK
14	1 0.3	0.05	0.04	0.04	0.04	0.05	0.09					OK
15	2°	2°	2°	2°	2°	2°	2°	2°	2°	2°	2°	OK
16	51 ^{+0.3}	51.07	51.08	51.08	51.10	51.10	51.07	51.09	51.10	51.05	51.06	OK
17	0.1	0.03	0.04	0.05	0.04	0.04	0.10					OK
18	72 ^{+0.3}	72.00	72.01	71.97	72.00	72.01	72.00	71.98	72.02	72.00	72.02	OK
19	SW 60	59.88 60.02	59.78 .90	59.82 .91	59.91 .02	59.85 .03	59.86 .91	59.92 .02	59.84 .00	59.83 .02	59.89 .98	0/50.03
20	8.7 ^{+0.05}	Checked with pin 8.65 Go / 8.75 Nogo										OK

CHECKED BY :-

Abhay P. Chavan

SIGN & Dt:- 11/10/25

APPROVED BY :-

Chavan

DATE:- 11/10/25

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 1237 nos. 30/9/25
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1)

2)

3)

4)

5)

ON OP 72 crack line observed in all pieces,
Should be rework before despatch.

1 of 2

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S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/ 2526/ 0123

ZINC ☐
COPPER ☐
NICKEL ☐
NICKEL CHROME ☐
TIN ☐
Un-plated ☒

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	29 ±0.2	28.97 .98	28.97 .98	29.00 .02	28.98 .04	28.96 .97	29.01 28.99	28.96 29.02	28.97 .98	28.97 .94	27.99 .98	OK
2	58 ±0.3	57.96 .99	57.97 .98	58.00 .01	57.99 .01	57.96 .02	57.98 .00	57.98 58.00	57.97 .98	57.95 .97	57.99 .00	OK
3	28 ±0.2	27.96 .99	27.97 .95	27.99 .98	27.94 28.00	27.98 .99	27.97 .98	27.94 .98	27.96 .98	27.96 .98	27.97 .98	OK
4	M4	M4	X 0.7 G4	PPN 2666	Go /	PGM 1088	Nogo					OK
5	3.242/3.422 minor	3.25 3.27	3.24 .25	3.26 .29	3.24 .27	3.23 .25	3.25 .29	3.26 .28	3.23 .25	3.23 .25	3.24 .26	OK
6	10. ±0.2 Deep	10.49 .58	10.49 .52	10.51 10.49	10.47 10.49	10.52 10.53	10.49 10.55	10.49 10.48	10.54 10.49	10.56 10.51	10.54 10.49	OK ±0.24
7	10.2 ±0.1	Checked with pin			10.20	Go /	10.30	Nogo				OK
8												
9												
10												
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												

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RECEIVED QTY

LOT 1 : 1237 nos. 30/9/25

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)

2)

3)

4)

5)

2072