

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Nipple

Part No:- 570937782

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Welltech
(Vendor-2)

S.P.O: SQPO25261445 Order Date:- 25/09/2025 Order Qty:- 5200

Buyer name:- ZOPPAS ARCA

DATE:- 25/10/2025

Report No:- 2526/0300

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Ch 19 ^{-0.110}	18.95	18.99	18.94	18.96	18.97	18.95	18.96	18.96	18.95	18.98	OK
2	$\phi 8.65$ ^{+0.1}	Checked with pin gauge			$\phi 8.66$ NO and $\phi 8.74$ NO NO							OK
3	$\phi 10.45$ ^{+0.1}	10.48	10.49	10.50	10.50	10.49	10.53	10.51	10.52	10.53	10.53	OK
4	30°	30°	—	—	30°	—	—	—	30°	—	—	OK
5	4 ^{±0.1}	4.05	4.03	4.04	4.04	4.05	4.04	4.06	4.03	4.06	4.06	OK
6	23 ^{±0.5}	23.06	22.98	23.02	23.02	22.96	23.00	23.00	23.01	23.01	23.02	OK
7	5 ^{±0.1}	4.97	4.98	5.01	5.01	5.01	4.98	5.04	4.98	4.99	4.98	OK
8	$\phi 9.95$	9.94	9.96	9.95	9.96	9.98	9.95	9.96	9.96	9.95	9.96	OK
9	M14X1.5	Checked with TRN M14X1.5-6g NO (SFF 4632) & NO (S1TR1321)										OK
10	14 ^{±0.3}	14.06	14.02	14.04	14.05	14.07	14.04	13.98	14.06	13.99	14.01	OK
11	2 ^{+0.2} _{-0.5}	Checked with pin gauge			$\phi 2.20$ and found OK							OK
12	Major dia 13.97 to 13.73	13.85	13.86	13.85	13.84	13.84	13.85	13.86	13.86	13.84	13.86	OK
13	Pitch dia 12.99 to 12.85	12.872	12.876	12.874	12.876	12.876	12.885	12.886	12.889	12.871	12.892	OK
14					2nd ot (Vendor-2)							
15	$\phi 10.45$ ^{+0.1}	10.70	10.70	10.70	10.71	10.70	10.70	10.71	10.72	10.71	10.71	^{0.13} 0.16
16												
17												
18												
19												
20												

CHECKED BY:- Amit

APPROVED BY:- M.A.U.

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 4795 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:- Amit
 13/11/2015

DATE:- 14-11-25

REMARK : 1) Chamfered dia oversize (+0.10) this is accepted under deviation. Approval taken from
2) Stevens Sir.
3)
4)
5)