

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part No:- EN 1.222.66

C.P.O:-

Order Date:- 7/10/25

Order Qty:-

Vendor Name:- changla

S.P.O: SQPO2526 1548

Order Date:- 9/10/25

Order Qty:- 1500

Buyer name:- ZOPPEL ROMENIC DATE:- 17/10/25

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

Report No:- 2526/ 0219

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	SW 19-0.1	18.98 .95	18.96 .95	19.00 .95	19.00 18.98	18.98 18.96	19.00 18.96	18.98 .96	18.97 .95	18.97 .96	18.96	OK
2	Visually	check & found										OK
3	20 ± 0.2	20.19	20.06	20.09	19.94	19.93 .92	19.97 .95	19.80	20.02	19.98 .96	19.94 .92	OK
4	SL 16 ± 0.2	16.01 .00	16.03 .02	16.02 .01	16.02	16.01 .00	16.01 .00	16.01 .00	16.01 .00	16.03 .02	16.03 .02	OK
5	R.O.5	Matched with pin Gauge of										OK
6	Chamf 1x45° ± 0.1	—	1.05 ~ 1.02 X 40°	—								UIS 50
7	M14X1.5	Check by TRG [M14X1.5-6g									
8	Major dia 13.97/13.73	13.79	13.82	13.81	13.78	13.82 .81	13.78	13.84	13.82 .82	13.83 .82	13.78	OK
9	Pitch Ø 12.99/12.85	pitch micrometer not available	[All site									OK
10	Hole Ø 8.7 ± 0.05	Check by pin of	(8.66)	GO	&	(8.75)	NO-GO	—	—	—	—	—
11	Gap max 1.5	Check by	No-Go pin of	Ø 1.40	& found	—	—	—	—	—	—	OK
12	Gap Max 1.5	1.03	1.12	1.04	1.01	1.02	1.01	1.05	1.07	1.07	1.01	OK
13	± 0.18	0.02	0.01	0.02	0.01	0.01	0.01	0.02	0.02	0.01	0.01	OK
14	Ø 0.1	0.04	0.05	0.05	0.07	0.02	0.09	0.06	0.03	0.04	0.08	OK
15	Ø 0.3 ± 0.05	—	—	—	0.30 ~ 0.32 X 45°	—	—	—	—	—	—	OK
16	Treatment	⇒ Not mentioned.										OK
17												OK
18												
19												
20												

CHECKED BY : - Nitin

IGN & Dt:- 25/10/25

APPROVED BY : - Nitin

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 500 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) Chamf 1x45° ± 0.1 (obs. UIS 50) → conditionally Accepted by steven sir as a entry chamfer.
2)
3)
4)
5)