

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email: quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Flange

Part No:- 24170043

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Rudra

S.P.O: SQPO2526 1385

Order Date:- 19/9/25

Order Qty:- 1100

Buyer name:- DRALL

DATE:- 17/10/25

Report No:- 2526/0239

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\pm 0.3$ $\phi 50.5$	50.35 .47	50.21 .30	50.20 .28	50.25 .31	50.24 .37	50.29 .36	50.31 .54	50.22 .39	50.25 .48	50.29 .50	OK
2	$\pm 0.3$ $\phi 49$	48.85	48.84	48.91	48.85	48.87	48.85	48.84	48.87	48.88	48.85	OK
3	$\pm 0.3$ $\phi 34.5$	34.25 .35	34.22 .40	34.25 .27	34.42 .38	34.27 .35	34.25 .30	34.49 .50	34.33 .40	34.33 .40	34.36 .37	OK
4	$\pm 0.2$ 22	22.01 .05	22.02	22.03	22.00	22.03	22.01	22.01	22.02	21.99	22.03	OK
5	15°	15°			15°			15°			15°	OK
6	$\pm 0.2$ 9.2	9.16 9.23	9.23	9.20	9.14	9.20	9.23	9.21	9.19	9.16	9.21	OK
7	$\pm 0.1$ 3.4	2.90 3.04	2.92 2.98	2.94	2.90	3.07	3.04	2.94	2.97	2.88	2.90	U/S 0.40
8	1 1/4" B59	G 1 1/4" - A G0 BMN 174060 / S/TR/223 Nogo										OK
9	41.91 (-0.360)	41.67	41.66	41.66	41.66	41.66	41.67	41.66	41.66	41.66	41.67	OK
10	40.81 (-0.360)	40.183	40.189	40.186	40.180	40.185	40.183	40.185	40.191	40.188	40.183	OK
11	$\pm 0.3$ $\phi 36$	35.77 .66	35.56 .70	35.56 .74	35.64 .74	35.62 .74	35.66 .78	35.74 35.88	35.62 .76	35.72 .78	35.61 .87	U/S 0.13
12	$\pm 0.2$ $\phi 13$	12.91 13.15	13.02 13.10	12.93 13.06	12.96 .99	12.97 13.03	13.08 12.97	12.99 13.03	13.03 13.01	12.97 13.04	12.93 13.04	OK
13	40°	40°			40°			40°			40°	OK
14	$\pm 0.1$ 3.6	4.08	4.10	4.18	4.09	4.04	4.06	4.09	4.06	4.09	4.12	U/S 0.48
15	$\pm 0.2$ 9	8.94	8.92	8.92	8.99	8.94	8.91	9.05	9.03	8.97	8.96	OK
16	$\pm 0.2$ 5	5.86	5.94	5.89	5.93	5.91	5.93	5.90	5.91	5.89	5.91	OK
17	-0.10 SW 55	54.19 .22	54.05 .29	53.89 54.05	53.89 54.14	53.96 54.06	54.00 54.32	54.17 .33	53.98 54.15	54.09 .22	54.03 .23	U/S 1.01
18	$\pm 0.2$ $\phi 8.6$	Checked with pin 8.50 60 / 8.80 Nogo										OK
19	$\pm 0.2$ $\phi 7.6$	Checked with pin 7.50 60 / 7.70 Nogo										OK
20	$\pm 0.2$ 22	21.99	22.00	22.00	21.99	21.98	22.00	22.01	22.00	22.01	22.00	OK

CHECKED BY :-

Abhay P. Ghavan

SIGN & Dt:- 29/10/25

APPROVED BY :- Rudra

DATE:- 29-10-25

PREVIOUS DATE :

PREVIOUS REPORT NO : 25/330

RECEIVED QTY

LOT 1	:	1472	nos.	17/10/25
LOT 2	:		nos.	
LOT 3	:		nos.	
LOT 4	:		nos.	

REMARK : 1) MADE IN EUROPE dimbasing observed on flange not seen in drawing.

2)

3) Accepted as per previous report.

4)

5)

10/2



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Part No:-

C.P.O:-

Order Date:-

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Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/

ZINC ☐  
COPPER ☐  
NICKEL ☐  
NICKEL CHROME ☐  
TIN ☐  
Un-plated ☐

### MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Chf. $\phi 12^{+0.2}$	11.99	11.91	11.82	11.88	11.80	12.04	11.98	11.95	11.93	11.93	OK
2	11.50 $\pm 0.2$	Checked with chord length 15.91 observed 15.90/15.91										OK
3	Chf. $\phi 11^{+0.2}$	10.80	10.73	10.82	10.81	10.80	11.09	10.83	10.75	10.80	10.88	U/S 0.07
4	60.8 $\pm 0.3$	60.59 .91	60.58 .84	60.53 .77	60.59 .89	60.50 .92	60.91 .64	60.71 .83	60.58 .83	60.66 .89	60.94 .82	OK
5	44.9 $\pm 0.10$	48.85	48.84	48.91	48.85	48.87	48.85	48.84	48.87	48.88	48.85	OK
6	38.8 $\pm 0.05$	38.81	38.86	38.81	38.82	38.83	38.83	38.84	38.83	38.84	38.86	OK
7	R 1.5	R 1.5	Checked with radius Gauge									OK
8	R 1.5	R 1.5	Checked with radius Gauge									OK
9	45°	45°		45°			45°			45°		OK
10	60°	60°		60°			60°			60°		OK
11	2.5 $\pm 0.05$	Checked with slip 2.40 Go/2.60 Nogo										OK
12	1 $\pm 0.05$	1.04	1.02	1.03	1.03	1.02	1.05	1.05	1.02	1.05	1.03	OK
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :  
PREVIOUS REPORT NO :  
RECEIVED QTY

LOT 1 : nos.  
LOT 2 : nos.  
LOT 3 : nos.  
LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)  
2)  
3)  
4)  
5)

20/2