

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Flange

Part No:- 271110

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Bijoy supra

S.P.O: SQPO25260891

Order Date:- 17/07/2025 Order Qty:- 2000

Buyer name:- Vulcanic India DATE:- 17/07/2025

Report No:- 252610049

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- SS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Ø 76 ^{+0.3}	76.11	76.10	76.13	76.10	76.13	76.08	76.10	76.06	76.09	76.11	OK
		76.06	76.06	76.09	76.09	76.08	76.04	76.08	76.07	76.08	76.09	
2	SW60 ^{-0.4}	59.98	60.13	60.16	60.12	60.11	60.18	60.13	60.11	60.17	60.11	OK
		59.92	59.93	59.98	59.95	59.94	59.94	59.93	59.97	59.97	59.95	0.18 ✓
3	SW55 ^{+0.3} _{-0.3}	56.20	56.18	56.08	56.06	56.13	56.15	56.16	56.16	56.05	56.14	0.13 ✓
		55.07	55.23	55.21	55.11	55.14	55.10	55.09	55.08	55.09	55.10	0.99 ✓
4	Ø 8.7 ^{-0.1}	Checked with pin gauge Ø 8.60 NO 70 & Ø 8.70 NO 70										OK ✓
5	Ø 28	28.06	28.05	28.03	28.01	28.03	28.01	28.01	28.01	28.03	28.02	
		27.93	27.95	27.95	27.99	28.00	27.99	27.99	27.98	27.95	28.01	OK
6	60°	60°	—	—	60°	—	—	—	60°	—	OK	
7	6X60°	6X60°	—	—	6X60°	—	—	—	6X60°	—	OK	
8	61.412"	checked with TRM 61.412"-DZN 70 (BMN 1743) 8 Nono (SITR 1249)										OK
9	Major dia ^{-0.360}	47.803	47.51	47.55	47.56	47.54	47.54	47.46	47.48	47.52	47.58	47.58 OK
10	Pitch dia ^{-0.360}	46.324	46.054	46.050	46.054	46.047	46.045	46.049	46.054	46.050	46.055	46.057 OK
11	R2	checked with radius gauge R2 and found OK										OK
12	Ø 10.41A	0.03	0.02	0.02	0.02	0.01	0.02	0.03	0.02	0.03	0.02	OK
13	2 ^{-0.2}	checked with pin gauge Ø 2.00 and found OK										OK
14	1G	17.53	17.60	17.60	17.59	17.65	17.69	17.65	17.68	17.60	17.68	
		17.52	17.59	17.59	17.57	17.64	17.65	17.64	17.67	17.61	17.66	
15	R2	checked with radius gauge R2 and found OK										OK
16	R4	checked with radius gauge and matched with R3.5										OK ✓
17	10.3 ^{-0.2}	2.48	2.59	2.52	2.52	2.48	2.55	2.52	2.52	2.54	2.51	0.9 ✓
		2.54	2.54	2.47	2.48	2.47	2.49	2.47	2.48	2.51	2.47	
18	Ø 42.9 ^{-0.2}	43.35	43.25	43.28	43.28	43.26	43.18	43.29	43.29	43.33	43.25	0.13 ✓
		42.70	42.82	42.72	42.82	42.82	42.76	42.74	42.78	42.76	42.76	JIS 0.95
19	Ø 10.25 <input type="checkbox"/>	checked with filler gauge size 0.25 and found OK										OK
20	Ø 10.41A	0.03	0.02	0.02	0.03	0.03	0.02	0.02	0.03	0.02	0.01	OK

CHECKED BY :- Amit

APPROVED BY :- Amit

PREVIOUS DATE :

PREVIOUS REPORT NO : 25/847

RECEIVED QTY

LOT 1 : 1630 nos.

LOT 2 : 584 nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:- *(Signature)* DATE:- 18/09/2025

REMARK : 1) Some dimensions not with tolerance but Accepted as per previous report.

2)

3)

4)

5)

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DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:- 271110

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	2 ± 0.1	1.31	1.31	1.28	1.30	1.30	1.33	1.33	1.31	1.30	1.33	OK ✓
2	R0.8	Visually checked and found OK (checked with Pin gauge 1.60)										OK
3	$\phi 54 \pm 0.3$	56.55	56.35	56.52	56.55	56.60	56.42	56.51	56.55	56.61	56.55	015 2.31 ✓
4	$\phi 49 \pm 0.3$	49.09	49.11	49.12	49.10	49.11	49.11	49.11	49.11	49.13	49.11	OK
5	87.5 ± 0.5	38.80	38.77	38.85	38.84	38.83	38.81	38.81	38.83	38.85	38.84	015 ✓
6	21.00 ± 0.2	21.11	21.16	21.12	21.12	21.12	21.12	21.11	21.09	21.12	21.11	OK
7	2.5 ± 0.3	2.56	2.60	2.43	2.56	2.52	2.57	2.48	2.53	2.53	2.54	OK
8												
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20												

CHECKED BY :- Amit

APPROVED BY :- Amit

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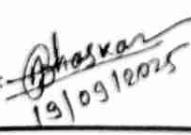
RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:  19/09/2025

DATE: 19/09/2025

REMARK : 1)

2)

3)

4)

5)