

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
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## DIMENSIONAL INSPECTION REPORT

Part Description:- SS Flange

Part No:- LH-10064-01 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Well Tech S.P.O: SQPO2526 1605 Order Date:- 09.11.25 Order Qty:- 50

Buyer name:- Bleckmann DATE:- 18.10.2025

Report No:- 2526/0303

ZINC ☐  
COPPER ☐  
NICKEL ☐  
NICKEL CHROME ☐  
TIN ☐  
Un-plated ☒

MATERIAL GRADE :- 304

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\Phi 76.00 \pm 0.2$	75.96	75.95	75.97	75.98	75.99	75.96	75.97	75.95	75.95	75.96	OK
2	$\Phi 69.00 \pm 0.1$	69.10	69.06	69.04	69.04	69.10	69.06	69.34	69.09	69.09	69.06	OK 0.24
3	$\Phi 64.60 \pm 0.2$	64.62	64.61	64.62	64.58	64.62	64.63	64.59	64.60	64.58	64.60	OK
4	$\Phi 73.10 \pm 0.1$	73.02	73.02	73.02	73.00	73.02	73.02	73.04	73.05	73.05	73.04	OK
5	$10.60 \pm 0.15$	10.63	10.63	10.62	10.63	10.62	10.62	10.60	10.60	10.62	10.58	OK
6	$3.00 \pm 0.1$	3.01	3.02	3.01	3.02	3.01	3.01	3.06	3.01	3.01	3.00	OK
7	$48.00 \pm 0.3$	48.10	48.02	48.08	48.08	48.01	48.06	48.03	48.08	48.10	48.06	OK
8	$44.00 \pm 0.3$	44.10	44.06	44.06	44.06	44.06	44.08	44.06	44.06	44.06	44.08	OK
9	$52.50 \pm 0.3$	52.53	52.50	52.54	52.54	52.54	52.52	52.56	52.52	52.55	52.54	OK
10	$5.60 \pm 0.05$	5.63	5.62	5.62	5.63	5.61	5.63	5.52	5.63	5.63	5.64	OK
11	$2.00 \pm 0.1$	2.04	2.01	2.04	2.04	2.03	2.02	1.98	2.08	2.01	2.03	OK
12	$2.00 \pm 0.1$	2.02	2.02	2.05	2.02	2.06	2.02	1.99	2.02	2.04	2.06	OK
13	$6^\circ$					$6^\circ$						OK
14	$14.00 \pm 0.1$	13.97	13.97	13.92	13.99	13.98	13.96	13.95	13.94	13.93	13.93	OK
15	Hole $\Phi 7.65 \pm 0.05$	check with Pin Gauge GO 7.60 / Not GO 7.70										OK
16	Hole $\Phi 8.65 \pm 0.05$	check with Pin Gauge GO 8.60 / Not GO 8.70										OK
17	CHF $1 \times 30^\circ$					$1.08 \times 30^\circ$						OK
18	CHF $1.50 \times 30^\circ$					$1.50 \times 30^\circ$						OK
19	CHF $1 \times 30^\circ$					$1 \times 30^\circ$						OK
20	1 R					1 R						OK

CHECKED BY :- Swapnil

APPROVED BY :- Aditya

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 59 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt: Swapnil 12/11/2025

DATE:- 12-11-25

REMARK: 1) 1 NOS Groove Dia 69.00  $\pm 0.1$  OK by 0.24mm

2) Length 5.60  $\pm 0.05$  checked by 50 Nos found OK

3)

4)

5)