

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

Done
S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- MS Steel Nipple Before plating

Part No:- 425965088 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Quality Tech S.P.O: SQP02526@156 | Order Date:- 10/10/2025 | Order Qty:- 165

Buyer name: Schmittner Hydraulics | DATE:- 28/10/2025

Report No:- 2526/0251

ZINC	<input checked="" type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- MS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	5°	3°	—	—	—	3°	—	—	3°	—	15°	2° ✓
2	✓ Ra3.2	checked with surface finish	comparator and found	OK								OK
3	Ø54 ±0.20	54.04	54.05	54.05	54.03	54.04	54.05	54.05	54.03	54.04	54.05	OK
4	SW55 -0.20	54.89	54.88	54.89	54.90	54.88	54.87	54.90	54.88	54.84	54.86	OK
5	Ø51 -0.20	50.93	50.95	50.93	50.94	50.93	50.92	50.89	50.91	50.88	50.89	OK
6	Ø50 ±0.20	49.93	49.97	49.98	49.93	49.92	49.92	49.93	49.92	49.93	49.92	OK
7	Ø49.30 ±0.20	49.32	49.32	49.33	49.30	49.31	49.28	49.29	49.29	49.32	49.28	OK
8	Ø44 ±0.20	44.08	44.05	44.05	44.02	44.08	44.08	44.04	44.06	44.07	44.09	OK
9	15°	15°	—	—	15°	—	—	—	15°	—	—	OK
10	✓ Ra3.2	checked with surface finish	comparator and found	OK								OK
11	Ø33 ±0.20	32.91	33.02	32.98	33.03	33.01	32.95	32.95	32.98	33.03	32.83	OK
12	Ø38 -0.20	37.94	37.96	37.94	37.92	37.93	37.93	37.95	37.92	37.92	37.94	OK
13	R1 114"	checked with TRU	U1.1/4-11A DJN 280228 (00(BMN1740) N000 B(SITR) 266	OK								
14	Major dia 47.91 ±0.30	41.64	41.65	41.64	41.62	41.70	41.64	41.64	41.64	41.63	41.65	OK
15	PHCh dia 40.49 ±0.30	40.122	40.143	40.114	40.085	40.108	40.076	40.112	40.130	40.103	40.115	OK
16	20 ±0.20	19.94	19.92	19.98	19.96	19.92	19.94	19.95	19.96	19.92	19.94	OK
17	20.50	20.47	20.48	20.49	20.52	20.55	20.56	20.55	20.52	20.53	20.54	OK
18	28 ±0.20	27.94	27.98	28.03	28.04	28.01	27.95	27.92	27.95	27.93	27.92	OK
19	36 ±0.20	35.97	35.95	35.94	36.02	36.01	36.01	36.01	36.01	35.96	35.97	OK
20	44 ±0.20	43.92	43.92	43.98	43.92	43.92	43.95	43.97	43.96	43.98	43.97	OK

CHECKED BY:- Amit

APPROVED BY:- Praveen

SIGN & D/T: Praveen
01/11/2025

DATE:- 1-11-25

PREVIOUS DATE :
PREVIOUS REPORT NO : 23/1528, 251737
RECEIVED QTY
LOT 1 : 174 nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1) Accepted as per previous Report .

- 2)
- 3)
- 4)
- 5)

SUPRA QUALITY EXPORTS (I) PVT LTD

Road No. 16,
Single Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Ms Steel Nipple

Part No:- 425965038

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Quality Tech S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:- Schmitter

DATE:-

Report No:-2526/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	± 0.20 52	51.99 51.98	51.99 51.92	51.99 51.92	51.97 51.96	51.98 51.96	51.98 51.97	51.98 51.92	52.01 52.00	51.96 51.94	OK	
2	± 0.20 65	65.04 65.03	65.06 65.03	65.08 65.03	65.06 65.04	65.09 65.07	65.07 65.05	65.05 65.04	65.06 65.04	65.03 65.02	65.03 65.01	OK
3	± 0.20 84	84.08 84.03	84.04 84.03	84.08 84.07	84.04 84.02	84.06 84.04	84.04 84.03	84.08 84.06	84.06 84.04	84.06 84.04	84.08 84.06	OK
4	± 0.10 3	checked with slip gauge size 2.90 mm and 3.10 mm										OK
5	± 0.20 R0.30	checked with pin gauge $\phi 0.60$ and found OK										OK
6	15°	15°	—	—	15°	—	—	—	15°	—	—	OK
7	15°	15°	—	—	15°	—	—	—	15°	—	—	OK
8	2.30	2.26	2.28	2.26	2.28	2.28	2.31	2.32	2.33	2.31	2.32	OK
9	R1	checked with radius gauge and found OK										OK
10	R0.30	checked with pin gauge $\phi 0.60$ and found OK										OK
11	R0.30	± 0.20	checked with pin gauge $\phi 0.60$ and found OK									
12	5°	3°	—	—	3°	—	—	—	3°	—	—	2° VLS
13	R0.30 (7X)	± 0.20	Visually checked and found OK									
14	R0.30 (6X)	± 0.20	checked with pin gauge $\phi 0.60$ and found OK									
15	30°	30°	—	—	30°	—	—	—	30°	—	—	OK
16	2.20 (3X)	2.21	2.21	2.22	2.21	2.22	2.22	2.20	2.20	2.21	2.22	OK
17	30°	30°	—	—	30°	—	—	—	30°	—	—	OK
18	$\sqrt{R25}$ ($\sqrt{R50}$)	checked with surface finish comparator and found OK										OK
19												
20												

CHECKED BY : - Amit

SIGN & Dt: 
01/11/2025

APPROVED BY :-

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1)

2)

3)

4)

5)

Thickness Report

Make : Kiran Electronics
Model : Advance Micro Test

Company Name : **SUPRA QUALITY EXPORT (I) PVT LTD**

Customer Name : **SCHMITTER**

Customer Address : -

THANE

400604

Date	Time	Job Number	Plating Type	Base Metal	Thickness in uM
4/11/2025	17:14:20	425965038	ZINC	Steel	8.76