

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS flange

Part No:- 571256340 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Bijoy/Hitech S.P.O: SQPO2526 1721 Order Date:- 25-11-2025 Order Qty:- 1250
Hitech-1896

Buyer name:- Zoppas Roma DATE:- 29-11-2025 Report No:-2526/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	-0.3 SW 60.00	59.95	59.97	59.98	59.97	59.98	59.95	59.95	59.95	60.00	59.99	O/S 0.24
2	G1 1/2 BSP checked with a TRG G1 1/2 BSP (C10:- BMN 1743 NO GO:- 51TR1330)											OK
3	major Ø 47.20 ^{+0.44}	47.49	47.53	47.55	47.52	47.52	47.57	47.54	47.56	47.56	47.56	OK
4	PITCH Ø 46.324 ^{-0.360}	46.05	46.06	46.06	46.06	46.05	46.07	46.057	46.06	46.06	46.06	OK
5	Ø 41.90 ^{+0.2} _{-0.1}	43.50	43.58	43.60	43.60	43.60	43.60	43.57	43.62	43.57	43.57	43.54 1.52
6	SW 54.90 ^{+1.0}	55.06	55.10	55.07	55.13	55.15	55.12	55.08	55.06	55.06	55.17	OK
7	R 6.0											OK
8	R 2.0											OK
9	R 4.50											OK
10	R 3.0 ^{+1.0}											OK
11	BOTH side 0.3 x 95°						0.28 ~ 0.32 X 95°					OK
12	[1] 0.26	0.15	0.09	0.14	0.20	0.22	0.15	0.12	0.21	0.20	0.18	OK
13	[1] 0.4 A	0.07	0.10	0.08	0.05	0.06	0.12	0.11	0.09	0.08	0.12	OK
14	Ø 70.00 ^{+0.2} _{-0.3}	70.09	70.08	70.06	70.06	70.08	70.06	70.06	70.08	70.05	70.05	OK
15	R 4.50 ^{-0.5}											OK
16	[Ø] 0.2 C	0.10	0.12	0.10	0.10	0.10	0.12	0.15	0.16	0.15	0.12	OK
17	37.50 ^{+1.5} _{-0.5}	38.61	38.61	38.58	38.52	38.62	38.56	38.62	38.58	38.51	38.58	OK
18	21.00 ^{+0.15} _{-0.05}	21.10	21.09	21.09	21.09	21.10	21.15	21.06	21.13	21.15	21.14	OK
19	16.50 ^{+1.0} _{-0.5}	17.70	17.60	17.44	17.60	17.66	17.54	17.66	17.62	17.58	17.52	0.20 O/S
20	THREAD GAP 2.50 ^{-1.0}											OK

CHECKED BY :- Shubham

APPROVED BY :- Mullen

SIGN & Dt:- 03-12-2025

DATE:- 3-12-25

PREVIOUS DATE :

PREVIOUS REPORT NO : 25/929 / 25/547 / 25/

RECEIVED QTY

LOT 1 : 582 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) observe burrs on thread.

2) Accepted as per previous Report.

3)

4)

5)

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DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-2526/

ZINC	<input type="checkbox"/>
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NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
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MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	2.90 ± 0.3	.05 2.11	.02 2.07	.00 2.10	.02 2.12	.03 2.10	.02 2.13	.02 2.11	.04 2.12	.02 2.10	.02 2.08	OK
2	R 1.0 ± 0.5	checked with a Radius gauge & found R1.0 matched										
3	[] 0.25	checked with a filler gauge of 0.25 mm & found OK										
4	[] 0.5	checked with a filler gauge of 0.50 mm & found OK										
5	2.60 ± 0.2	.38 2.50	.36 2.46	.39 2.56	.40 2.54	.39 2.51	.30 2.38	.37 2.44	.31 2.45	.36 2.52	.37 2.46	OK
6	R 4.0 ± 0.0	checked with a Radius gauge & matched R 4.0 Perfectly										
7	3.2 ✓	7										
8	3.2 ✓	checked & compare with surface finish comparator found OK										
9	3.2 ✓	7										
10	Sealing Surface 54.50 ± 1 -0.25	55.66	55.45	55.32	55.40	55.62	55.58	55.55	55.60	55.43	55.52	OK
11	R 1.0	checked with a Radius gauge & found R1.0 matched Perfectly										
12	3.2 ✓	checked & compare with surface finish comparator found OK										
13	2.55 ± 0.37 -0.2	.15 2.22	.04 2.24	.06 2.22	.15 2.26	.10 2.22	.12 2.21	.13 2.25	.15 2.22	.10 2.23	.12 2.20	OK
14	centre wall Thickness	.31 1.39	.28 1.39	.42 1.52	.33 1.40	.35 1.38	.33 1.43	.25 1.28	.30 1.38	.42 1.48	.38 1.45	—
15	[] 0.1 B	0.08	0.09	0.09	0.05	0.08	0.05	0.07	0.05	0.07	0.07	OK
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)

2)

3)

4)

5)