

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
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## DIMENSIONAL INSPECTION REPORT

Part Description:- SS sleeve

Part No:- 220012

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Pentagon

S.P.O: SQP025261421

Order Date:- 22/09/2025

Order Qty:- 1200

Buyer name:- ISOHEAT

DATE:- 16/10/2025

Report No:- 2506/0198

ZINC ☐  
COPPER ☐  
NICKEL ☐  
NICKEL CHROME ☐  
TIN ☐  
Un-plated ☒

MATERIAL GRADE :- SS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\pm 0.3$ 35	35.13	35.10	35.13	35.17	35.16	35.14	35.15	35.13	35.12	35.13	OK
2	$\pm 0.2$ $\phi 10.8$	10.825	10.817	10.813	10.814	10.804	10.829	10.803	10.825	10.849	10.823	OK
3	$\pm 0.2$ $\phi 9.6$	9.61	9.59	9.60	9.61	9.59	9.63	9.61	9.62	9.63	9.62	OK
4	$\pm 0.2$ $\phi 6.15$	6.14	6.15	6.15	6.15	6.14	6.16	6.17	6.15	6.18	6.17	OK
5	$\pm 0.1$ $\phi 5$	checked with pin gauge no $\phi 4.92$ and $\phi 5.10$ No no										OK
6	$\pm 0.1$ 1	0.95	0.99	0.97	1.05	1.01	1.03	0.99	1.02	0.96	0.98	OK
7	$\pm 0.1$ 4	4.02	4.02	4.03	4.04	4.04	4.05	4.01	4.02	4.04	4.03	OK
8	$45^\circ$	$45^\circ$	—	—	—	$45^\circ$	—	—	—	$45^\circ$	—	OK
9	$\pm 0.2$ 29.5	29.47	29.51	29.57	29.48	29.46	29.68	29.58	29.58	29.67	29.60	OK
10	$\pm 0.2$ $\phi 8.7$	checked with pin gauge $\phi 8.52$ no and $\phi 8.76$ No no										OK
11	$\pm 0.2$ 10	10.20	10.01	10.09	10.07	10.04	9.87	9.91	10.08	9.95	10.01	OK
12	$15^\circ$	$15^\circ$	—	—	—	$15^\circ$	—	—	—	$15^\circ$	—	OK
13	$\pm 0.05$ $\phi 8.85$	checked with pin gauge no $\phi 8.85$ and No no 8.90										OK
14	$\pm 0.2$ $\phi 9.9$	9.94	9.95	10.11	10.06	10.05	10.28	10.02	10.24	10.02	10.06	0.13 0.18
15	no chamfer	visually checked and found OK.										OK
16	no chamfer	visually checked and found OK.										OK
17	sharp edge	visually checked and found OK										OK
18	sharp edge	visually checked and found OK										OK
19	R0.5	checked with pin gauge $\phi 0.96$ and found OK										OK
20	$\sqrt{RZ16}$	checked with surface finish comparator and found OK										OK

CHECKED BY :- Amit

APPROVED BY :-

PREVIOUS DATE :  
PREVIOUS REPORT NO :  
RECEIVED QTY

SIGN & Dt:- *[Signature]*

DATE:-

LOT 1 : 1320 nos.  
LOT 2 : nos.  
LOT 3 : nos.  
LOT 4 : nos.

REMARK : 1) Highlighted Sample sent to rework (not accepted).

- 2)
- 3)
- 4)
- 5)