

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email:quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Nipple

Part No:- 571422421 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Parmar S.P.O: SQPO2526 1545 Order Date:- 08/10/2025 Order Qty:- 1200

Buyer name:- ZOPPAS ROMANZ DATE:- 04/11/2025

Report No:- 2526/02/73

643160

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	63 $\pm 0.3$	63.02	63.01	62.93	62.98	62.99	62.95	62.95	62.98	62.99	62.99	OK
2	1X45 $\pm 0.1$	1.04X45	1.03X45	1.02X45	1.02X45	1X45	1.02X45	1.02X45	1.05X45	1.04X45	1.02X45	OK
3	1X45 $\pm 0.1$	1.07X45	1.06X45	1.01X45	1.01X45	1.05X45	1.08X45	1.06X45	1.02X45	1.05X45	1.04X45	OK
4	Surf free	Visually checked and found OK										OK
5	M18X1.5	checked with TRM M18X1.5-6g uo (SHN 224) S No 0005 (TRJ 205)										OK
6	Major dia 17.83+0.03/-0.03	17.83	17.81	17.82	17.81	17.82	17.85	17.83	17.82	17.81	17.83	OK
7	Pitch dia 16.99+0.05/-0.05	16.863	16.878	16.875	16.871	16.880	16.880	16.881	16.881	16.871	16.888	OK
8	$\phi 14 \pm 0.1$	checked with pin gauge no $\phi 14.00$ and Nono $\phi 14.10$										OK
9	R1 $\pm 0.1$	checked with radius gauge R1 and found OK										OK
10	7 $\pm 0.2$	6.95	6.96	6.97	6.98	6.95	6.97	6.97	6.98	6.92	6.94	OK
11	3.2/	checked with surface finish comparator and found OK										OK
12	50 $\pm 0.3$	50.04	50.03	50.08	50.02	50.02	50.01	50.03	50.08	50.09	50.11	OK
13	12 $\pm 0.2$	12.11	12.07	12.29	12.60	12.44	12.16	12.22	12.25	12.10	12.23	OKS 0.40
14	3.2/	checked with surface finish comparator and found OK										OK
15	$\phi 24 \pm 0.2$	28.96	23.95	23.94	23.99	23.95	23.95	23.96	23.95	23.96	23.95	OK
16	Pn13.5	checked with TPn Pn 13.5 uo & Nono (SITP 125)										OK
17	Minor dia 19.06	19.06	19.07	19.08	19.07	19.08	19.07	19.08	19.09	19.07	19.08	
18	$\phi 19 \pm 0.2$	checked with pin gauge no $\phi 18.80$ and p 19.10 NonuO										OK
19	10	Visually checked and found Not OK										Not OK
20	10.05	0.02	0.01	0.03	0.04	0.02	0.03	0.02	0.03	0.02	0.02	OK

CHECKED BY:- Amit

APPROVED BY:- Praveen

SIGN & DT: Chaganar  
04/11/2025

DATE:- 5-11-25

PREVIOUS DATE :

PREVIOUS REPORT NO:

RECEIVED QTY

LOT 1	: 1163	nos.
LOT 2	: 354	nos.
LOT 3	:	nos.
LOT 4	:	nos.

REMARK: 1) without machining surface required as per drawing (outer surface) but accepted/  
2) as per previous sample.

3)

4)

5)