

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- **SS NIPPLE**

Part No:- **571134540**

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- **REALTECH**

S.P.O: SQPO2526 1316

Order Date:- **11-09-2025**

Order Qty:- **300**

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Buyer name:- **ZOPPAS Romania** DATE:- **09-11-2025**

Report No:-2526/ **0329**

MATERIAL GRADE :- **SS**

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	± 0.2 30.00	30.01	29.98 30.00	29.97	30.00	29.91 30.02	30.02	29.98	29.99	30.01	29.99	OK
2	± 0.2 30.00	29.94	29.99 30.01	29.99	29.95	29.92 30.02	29.92	29.88	29.97	29.96	29.94	OK
3	± 0.1 18.25	checked with chord length Req:-25.80 obs:-25.80~25.92										0.02
4	± 0.1 18.25	checked with a chord length Req:-25.80 obs:-25.80~25.92										0.02
5	± 0.1 6.70	6.66	6.70	6.71	6.69	6.64	6.68	6.69	6.66	6.72	6.71	OK
6	± 0.3 39.00	38.97	39.07	39.06	39.05	39.03	39.06	39.06	39.03	39.05	39.06	OK
7	M3 X 0.56g	checked with a TAG (Go:- PAN 3726 NoGo:- PAN 3450)										OK
8	minor ϕ 2.45-2.59	2.60	2.62	2.53	2.60	2.70	2.56	2.56	2.55	2.45	2.50	0.11
9	Thread depth 6.00	6.53	6.72	6.31	6.45	6.63	6.46	6.36	6.35	6.40	6.48	0.52
10	± 0.2 29.00	28.98	28.98	28.98	28.98	28.99	28.97	28.99	28.99	28.98	28.98	OK
11	M22 X 1.56g	checked with a TRG (Go:- S/TR/375 NoGo:- S/TR/375)										OK
12	major ϕ 21.97-21.73	21.85	21.86	21.77	21.79	21.84	21.77	21.86	21.85	21.82	21.84	OK
13	PITCH ϕ 20.99-20.85	20.88	20.87	20.88	20.88	20.87	20.88	20.87	20.88	20.88	20.87	OK
14	± 0.2 18.00	17.99	18.03	18.01	18.01	18.02	18.01	18.01	18.04	18.01	18.00	OK
15	± 0.2 8.00	7.99	7.98	7.99	8.00	8.03	8.00	7.97	8.04	7.97	8.00	OK
16	± 0.2 10.00	10.01	10.01	10.01	10.10	10.01	10.02	10.04	10.05	10.06	10.10	OK
17	± 0.3 36.00	36.02	36.06	36.01	36.06	36.06	36.02	36.03	36.03	36.02	36.03	OK
18	3.2	checked & compare with surface finish comparator										OK
19	3.2	checked & compare with surface finish comparator										OK
20	± 0.2 22.00	21.85	21.86	21.85	21.86	21.86	21.84	21.84	21.87	21.86	21.86	OK

CHECKED BY :- **Shubham**

APPROVED BY :- **[Signature]**

SIGN & Dt:-

14-11-2025

DATE:- **17-11-25**

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : **426** nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) Step of 0.7 checked 100% with height gauge & found 59pc oversize
by 0.1 mm & send to Rework (Inhouse)
3) conditionally accepted.
4)
5)

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Buyer name:-

DATE:-

Report No:-2526/

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 19.60^{+0.2}$	19.57	19.59	19.58	19.55	19.54	19.57	19.59	19.58	19.56	19.58	OK
2	$0.7^{+0.2}$	0.79	0.99	0.79	0.83	0.80	0.79	0.99	0.79	0.79	0.98	OK
3	$0.8^{+0.3}$	checked with a Pin gauge						Go:- 0.80	NoGo:- 1.10		OK	
4	Angle 60°	unable to checked.										-
5	$\phi 9.70^{-0.1}$	checked with a Pin gauge						Go:- 9.60	NoGo:- 9.70		OK	
6	$0.5 \times 45^{\circ}$	→ 0.40w 0.45 X 45°										OK
7	$3.00^{+0.1}$	3.00	3.01	3.00	3.01	3.01	3.00	3.01	3.01	3.00	3.00	OK
8	$11.00^{+0.2}$	10.84	10.83	10.86	10.82	10.83	10.87	10.86	10.84	10.80	10.87	OK
9	$\phi 11.40^{-0.05}$	checked with a Pin gauge						Go:- 11.35	NoGo:- 11.40		OK	
10	$\phi 13.00^{+0.2}$	12.97	13.00	12.97	12.98	13.01	13.00	13.02	13.00	12.98	12.99	OK
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY

SIGN & Dt:-

DATE:-

LOT 1	:	nos.
LOT 2	:	nos.
LOT 3	:	nos.
LOT 4	:	nos.

REMARK : 1)

2)

3)

4)

5)