

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Screw cap M58X2 (Sample)

Part No:- 411.12.02

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Rudra

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:- 26.11.25

Report No:-2526/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 65.00 \pm 0.1$	<u>64.48</u> <u>64.46</u>	<u>64.85</u> <u>64.70</u>	<u>64.69</u> <u>64.70</u>	<u>64.45</u> <u>64.55</u>	<u>64.65</u> <u>64.75</u>						UIS 0.45
2	$\phi 56.00 \pm 0.1$	56.03	56.04	56.97	56.05	56.02						OK
3	$\phi 33.00 \pm 0.1$	operation Pending										operation Pending
4	$\phi 56.10 \pm 0.15$	56.24	56.22	56.23	56.24	56.25						OK
5	100.00 ± 0.15	100.01	100.01	100.00	100.01	99.99						OK
6	95.00 ± 0.1	94.98	94.97	94.99	94.99	94.97						OK
7	0.50 -0.1	operation Pending										operation Pending
8	15.00 ± 0.3	15.10	15.14	15.20	15.14							OK
9	2.04 ± 0.06	2.08	2.08	2.12	2.08	2.10						OK
10	M20 X 1.5-6g	M20 X 1.5-6g Gauge Not Available										
11	Primer $\phi 18.50 \pm 0.1$	18.55	18.56	18.54	18.56	18.55						OK
12	M58X2-6g	M58X2-6g Gauge Not Available										
13	Anode 90°	90°										OK
14	CHF $0.5 \times 45^\circ \pm 0.1$	0.50 X 45°										OK
15	R3 ± 0.05	R4										OK
16	R3 ± 0.05	R3										OK
17	T1.6	Compare to Surface Roughness found 1 NOS Part Not OK										
18												
19												
20												

CHECKED BY:- Swapnil

APPROVED BY:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:- [Signature] 26/11/25

DATE:-

REMARK: 1) Machining operation missing $\phi 33.00$ & 0.5 ± 0.1 step
2) Radius 3 R obs size 4 R
3) forging defect obs on OD & create line obs for ID
4) 1 NOS ID surface finish obs 43.2

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DIMENSIONAL INSPECTION REPORT

Part Description:- SS Duplex

Part No:- 571288600

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Welltech

S.P.O: SQPO2526 1651

Order Date:- 27-10-25

Order Qty:- 2000

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Buyer name:- Zoppas Italy DATE:- 24-11-25

Report No:- 2526/ 0383

MATERIAL GRADE:- Duplex

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	φ 12 ±0.2	12.0	12.01	12.0	12.01	12.0	12.01	12.01	12.0	12.01	12.01	OK
2	M10X1-6g	checked with TRG m10x1-6g Go (SKN 3964) / No Go (S/TR 126)										OK
3	Major φ 9.97/9.79	9.86	9.85	9.86	9.85	9.85	9.85	9.86	9.84	9.85	9.84	OK
4	Pitch φ 9.32/9.21	9.21	9.20	9.22	9.20	9.20	9.20	9.21	9.20	9.21	9.20	U/S 0.01
5	φ 4 ±0.2	4.01	4.0	4.01	4.01	4.01	4.04	4.01	4.01	3.99	4.0	OK
6	φ 5 ±0.2	5.0	4.96	4.99	4.99	4.98	4.98	4.99	4.99	4.99	4.99	OK
7	1.8 ±0.1	1.8	1.79	1.79	1.82	1.78	1.79	1.79	1.80	1.80	1.81	OK
8	29 ±0.5	29.01	28.99	29.02	29.02	28.99	29.01	29.01	29.0	29.01	29.02	OK
9	25.2 ±0.2	25.20	25.20	25.19	25.20	25.20	25.20	25.20	25.21	25.18	25.19	OK
10	23.8 ±0.2	23.90	23.85	23.90	23.86	23.88	23.90	23.85	23.90	23.90	23.90	OK
11	14 ±0.2	14.0	14.02	14.01	13.99	14.02	14.01	14.01	14.01	14.01	13.99	OK
12	11 ±0.2	11.03	11.0	11.01	11.0	11.0	10.99	11.03	11.03	11.01	11.01	OK
13	8 ±0.2	8.01	8.02	8.03	8.02	8.01	8.01	8.02	8.01	8.01	8.02	OK
14	5 ±0.1	5.01	4.99	5.02	5.0	4.99	5.0	4.99	5.01	5.0	5.01	OK
15	2 ±0.1	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	OK
16	φ 9.8 ±0.1	9.80	9.80	9.80	9.81	9.81	9.82	9.82	9.81	9.80	9.80	OK
17	φ 3 ±0.1	checked with pin Gauge φ 2.90 Go / φ 3.10 No Go										OK
18												
19												
20												

CHECKED BY:- Prashant

APPROVED BY:- Prashant

SIGN & Dt:- Prashant
26-11-25

DATE:- 26-11-25

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 1260 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK: 1) Accepted OK
2)
3)