

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- BRASS flange

Part No:- E00059

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Rudra

S.P.O: SQPO2526 1676

Order Date:- 28-10-2025 Order Qty:- 600

Buyer name:- Innothem

DATE:- 27-11-2025

Report No:-2526/ 0394

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- BRASS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	<u>-0.16</u> A/F 60.00	.77	.77	.74	.77	.68	.76	.77	60.07	.80	59.88	W/S 0.16
2	<u>G 1 1/2 B</u>	checked	with	a TRG	G 1 1/2 B	(Go:- BMN	1743	NOGO:- 5	TR/330)			OK
3	<u>major Ø</u> Ø 47.62	47.53	47.53	47.52	47.53	47.53	47.53	47.52	47.53	47.52	47.52	OK
4	<u>PITCH Ø</u> Ø 46.32	46.04	46.04	46.04	46.04	46.04	46.04	46.02	46.03	46.04	46.04	OK
5	<u>W/OUT DIA</u> Ø 44.00	44.00	44.00	44.00	43.98	43.98	44.00	43.99	43.98	43.99	43.98	OK
6	<u>±0.2</u> 10.00	10.01	10.00	10.03	10.00	10.00	10.02	10.00	10.02	10.03	10.02	OK
7	<u>±0.1</u> 4.00	checked	with	a	slip gauge	(Go:- 3.90	NOGO:- 4.10)				OK
8	<u>±0.2</u> 15.50	15.50	15.50	15.50	15.50	15.50	15.50	15.51	15.49	15.48	15.48	OK
9	<u>±0.3</u> Ø 41.00	41.04	41.04	41.05	41.05	41.04	41.05	41.03	41.04	41.05	41.05	OK
10	<u>±0.2</u> 22.50	22.48	22.49	22.47	22.49	22.51	22.49	22.49	22.49	22.50	22.50	OK
11	<u>±0.3</u> 52.95	52.88	52.87	52.95	52.83	52.84	52.81	52.79	52.86	52.88	52.91	OK
12	<u>±0.2</u> 7.05	7.03	6.95	7.04	6.93	6.90	6.89	6.91	6.95	6.99	6.97	OK
13	<u>±0.2</u> 15.00	14.93	14.955	14.97	14.99	14.97	15.00	14.91	14.98	14.97	14.98	OK
14	<u>±0.1</u> 2.00	17.14	17.12	17.12	17.10	17.10	17.13	17.12	17.14	17.11	17.14	OK
15	<u>±0.1</u> Ø 10.20	checked	with	a	pin gauge	(Go:- 10.10	NOGO:- 10.28)				OK
16	<u>±0.1</u> 2.00	checked	with	a	chord length	Require 13.60	±0.1					OK
17	<u>±0.2</u> 11.00	13.62	13.60	13.63	13.62	13.63	13.58	13.58	13.61	13.62	13.54	OK
18	<u>Major Ø</u> M4 x 0.7 6H	checked	with	a	TPG	M4 x 0.7 6H	(Go:- PYH 11593	NOGO:- PXH 14581)				OK
19	<u>minor Ø</u> 3.24-3.42	3.36	3.35	3.34	3.36	3.36	3.35	3.36	3.35	3.35	3.36	OK
20	<u>±0.1</u> 2.00	checked	with	a	chord length	13.60	found	OK				OK

CHECKED BY :- Shubham

APPROVED BY :- DDellu

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY

SIGN & Dt:- 29-11-2025

DATE:- 29-11-25

LOT 1 : 608 nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1) Conditionally accepted.

- 2)
- 3)
- 4)
- 5)

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S.P.O: SQPO2526

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MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 6.70 \times 2$ ± 0.1	checked	with	Pin	gauge	Card:- 6.60	NOC:- 6.80)				OK
2	26.50 ± 0.2	} checked	with	a chord	length	Require	45.80	± 0.1				} OK
3	13.25 ± 0.2											
		45.86	45.88	45.87	45.86	45.87	45.86	45.85	45.89	45.87	45.85	
4	M4 DEEP 6.00	6.03	6.04	6.16	6.04	6.06	6.07	6.06	6.00	6.07	6.07	OK
		6.14	6.09	6.08	6.12	6.09	6.10	6.02	6.10	6.12	6.10	
5	Angle 30°	checked with a bevel Protractor & found Angle 30°										OK
6												
7												
8												
9												
10												
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :
PREVIOUS REPORT NO :
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SIGN & Dt:-

DATE:-

LOT 1 : nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1)

2)

3)

4)

5)