

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS nipple

Part No:- 571312002

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- SI

S.P.O: SQPO25261578

Order Date:- 14.10.2025

Order Qty:-

Buyer name:- ZOPRAS Rammurthi

Report No:- 2526/0237

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- SS-304

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Di _a ± 0.1 27.00	27.02	27.04	27.02	27.04	27.05	27.04	27.04	27.04	27.05	27.04	OK
2	Di _a -0.1 18.25	18.19 18.20	18.20 18.20	18.21 18.21	18.21 18.21	18.22 18.22	18.20 18.20	18.19 18.20	18.22 18.22	18.20 18.20	18.19 18.20	OK
3	Di _a ± 0.1 10.40	10.45	10.46	10.46	10.45	10.46	10.47	10.46	10.46	10.46	10.46	OK
4	Hole Di _a 8.65 ± 0.1	Check with Pin Gauge 8.65 Go & 8.75 No Go										OK
5	Length ± 0.5 21.00	20.96	20.90	20.97	20.96	20.97	20.96	20.98	20.97	20.97	20.97	OK
6	Length ± 0.5 3.00	3.01	3.00	3.00	3.00	3.01	3.01	3.00	3.01	3.00	3.01	OK
7	Length -0.1 5.05	4.99 5.00	4.97 4.99	5.00 5.01	5.00 5.01	4.99 5.00	4.99 5.00	4.99 4.99	4.98 4.99	4.99 5.00	4.99 5.00	OK
8	Length ± 0.3 9.95	9.94	9.95	9.94	9.94	9.94	9.95	9.95	9.96	9.95	9.94	OK
9	Length ± 0.5 3.00	3.01	2.94	3.02	3.02	3.02	3.02	3.01	3.02	3.02	3.02	OK
10	Threadings M14 X 1.5	Check with Threading Ring Gauge GFF 4632 found OK										OK
11	CHF 0.5 X 45°	0.5 X 45°										OK
12	CHF 0.3 X 45°	0.30 X 45°										OK
13	Major Di _a 13.78/13.97	13.81	13.82	13.82	13.81	13.81	13.82	13.81	13.81	13.81	13.81	OK
14	Pitch Di _a 12.55/12.99	Pitch micrometer Not Available										
15	Radius 0.4R	Visual Radius 0.4R found OK										OK
16	White Annealing	Not Required										
17												
18												
19												
20												

CHECKED BY:- Sushant

APPROVED BY:- Nitin

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY

LOT 1 : 1428 nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

SIGN & Dt:- Sushant 28.10.2025

DATE:- 28/10/25

REMARK : 1) Annealing Not Required.
2) Length 5.05 -0.1 mm 50 nos checked & found OK
3)
4)
5)