

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email:quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Flange

Part No:- 571316790

C.P.O:-

Order Date:- 24/9/25

Order Qty:-

Vendor Name:- Rudra

S.P.O: SQPO2526

1464

Order Date:- 27/9/25

Order Qty:- 550

Buyer name:- Zoppas Romania

DATE:-

2/11/25

Report No:-2526/0260

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- Brass (cuzn39pb3)

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Ch 70-0.2	70.13	70.14	70.26	70.26	70.14	70.24	70.25	70.04	70.18	70.18	015 0.26
2	PCD 25 ± 0.2	25.00	25.01	25.01	25.01	25.01	25.01	25.00	25.01	25.01	25.01	U150.05 ✓
3	TL 26.5 ± 0.5	26.26	26.28	26.28	26.30	26.30	26.30	26.31	26.30	26.29	26.31	
4	3.2 ✓	27	27	26	26	26	28	28	29	28	29	OK
5	groove 2 ± 0.1	Check with Slip of	(1.90)	&	(2.10)							OK
6	en. 4) + 0.1	Check by Pin of	(8.72)	&	(8.80)							OK
7	G2 B	Check by TPG	[Cr 2" - DIN (G0)]	(BMN 1878) & [G2" - B (G0) (CSMR 1169)]								OK
8	Major Ø 59.64/59.254	59.38	59.38	59.37	59.37	59.38	59.39	59.39	59.39	59.39	59.39	OK
9	Pitch Ø 58.135/57.775	57.87	57.86	57.87	57.85	57.86	57.85	57.87	57.84	57.86	57.86	OK
10	2 × 45° ± 0.1	—	—	2.00	~1.97	X	45°	—	—	—	—	OK
11	52 15 ± 0.2	15.00	15.01	15.00	15.00	15.01	15.02	15.00	15.02	15.01	15.01	OK
12	11.5 ± 0.3	11.27	11.27	11.26	11.28	11.27	11.28	11.29	11.27	11.26	11.29	OK
13	3.2 ✓	Compare with surface comparator & found.	OK									OK
14	0.2 × 60°	—	—	0.23	~0.25	X 60°	—	—	—	—	—	OK
15	Ø 45 ± 0.5	45.29	45.29	45.29	45.29	45.29	45.29	45.29	45.29	45.29	45.27	OK
16	M4 (N.3)	Check by TPG of	[M4 × 0.7-6H GO/NO-GO]	PNC 7595 PPF 5687								OK
17	Minor Ø 3.242/3.422	3.39	3.38	3.37	3.37	3.38	3.34	3.34	3.38	3.37	3.37	OK
18	tapp L 8 ± 0.2	8.00	7.98	7.97	8.03	7.98	7.96	7.96	8.00	8.00	8.00	OK
19	3 ± 0.3	3.01	2.99	3.01	3.00	3.02	3.00	3.01	3.01	3.00	3.02	OK
20	58 ± 0.1	58.01	58.00	58.02	58.01	58.01	58.03	58.03	58.00	58.00	58.02	OK

CHECKED BY :-

Nitin

03/11/2025

APPROVED BY :- Nitin

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO : 24/11/00, 23/777

RECEIVED QTY

LOT 1 : 562 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) Ch 70-0.2 (015 0.26) ⇒ conditionally Accepted by Steven Sir.

2)

3)

4)

5)

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C.P.O:-

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S.P.O: SQPO2526

Order Date:-

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DATE:-

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### MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
2.1	60°	{ AS per calculation cord length Req. = 29.00 obs. = 28.98 60° OK }										OK
2.2	R4	{ Matched with Radius Gauge of R4 & found OK }										OK
2.3	Degreasing	Visually check & found OK										OK
2.4	Hole & Tapp Position	Visually check & found OK as per DRG.										OK
5												
6												
7												
8												
9												
10												
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)

2)

3)

4)

5)