

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Nipple

Part No:- 571346111

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Well Tech Auto Pad

S.P.O: SQPO2526 1240

Order Date:- 4/9/25

Order Qty:- 1100

Buyer name:- Loppas Romania DATE:- 30/9/25

Report No:- 2526/0128

ZINC ☐
COPPER ☐
NICKEL ☐
NICKEL CHROME ☐
TIN ☐
Un-plated ☒

MATERIAL GRADE :- SS 304

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Ø25 ^{+0.1}	Checked with pin 24-90 Go / 25-10 Nogo										OK
2	4.1 ^{+0.1}	4.01 4.02	4.01 4.03	4.00 4.01	4.00 4.01	4.00 4.01	3.99 4.00	4.01 4.02	4.05 4.06	4.01 4.04	4.04 4.06	OK
3	1.3x45°	1.3x45°			1.25x45°			1.25x45°			1.3x45°	OK
4	2.8 ^{+0.1}	2.60 2.87	2.56 2.84	2.52 2.88	2.85 2.51	2.51 2.86	2.52 2.89	2.54 2.75	2.55 2.85	2.51 2.86	2.52 2.88	0.19
5	3.2 Rg	Checked with comparator										OK
6	Ø33.1 ^{+0/-0.3}	33.13 .11	33.13 .10	33.12 .10	33.12 .10	33.12 .10	33.12 .09	33.13 .11	33.11 .10	33.12 .09	33.12 .11	0.03
7	G1	G 1" DIN S/TP 1/312 Go / 3/7P/55 Nogo										OK
8	33.249(-0.360) major	33.02 .03	33.02 .01	33.02 .01	33.02 .01	33.02 .01	33.02 .01	33.02 .01	33.02 32.98	33.01 .02	33.02 .08	OK
9	31.79(-0.360) pitch	31.495	31.496	31.482	31.495	31.494	31.486	31.501	31.428	31.495	31.492	OK
10	36.8 ^{+0.3}	36.69 .70	36.67 .75	36.61 .65	36.70 .75	36.70 .74	36.67 .69	36.72 .75	36.76 .75	36.65 .68	36.75 .73	OK
11	33 ^{+0.3}	33.02 32.97	33.05 33.03	32.98 32.97	33.01 32.97	33.03 33.08	33.06 33.03	33.08 33.02	33.01 33.04	32.99 33.08	33.00 .07	OK
12	30 ^{+1.0}	30.55	30.43	30.43	30.31	30.39	30.40	30.49	30.36	30.27	30.57	OK
13	R38	Checked with template R38										OK
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

Abhay P. Chavan

SIGN & Dt:-

APPROVED BY :-

Abhay
DATE:- 31/10/25

PREVIOUS DATE :

PREVIOUS REPORT NO: 24/11/98, 24/782

RECEIVED QTY

LOT 1 : 1117 nos. 30/9/25
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1) Ø33.1^{+0/-0.3} observed oversize 0.03 need to be rework → Decision pending it should be
2) of all pieces. rework in house or vendor end
3)
4)
5) 31/10/25