

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- MS Steel Nipple Before plating

Part No:- 425965038

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Quality Tech S.P.O: SQPO252601561

Order Date:- 10/10/2025

Order Qty:- 165

Buyer name: Schmitter Hydro DATE:- 28/10/2025

Report No:- 2526/0251

ZINC ☒
COPPER ☐
NICKEL ☐
NICKEL CHROME ☐
TIN ☐
Un-plated ☐

MATERIAL GRADE :- M3

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	5°	3°	—	—	—	3°	—	—	—	3°	—	013 2° ✓
2	√Ra3.2	checked with surface Finish comparator and found OK										OK
3	Φ54 ^{+0.20}	54.04	54.05	54.05	54.03	54.04	54.05	54.05	54.03	54.04	54.05	OK
4	SW55 ^{-0.20}	54.89	54.88	54.89	54.90	54.88	54.87	54.90	54.88	54.84	54.86	OK
5	Φ51 ^{-0.20}	50.93	50.95	50.93	50.94	50.93	50.92	50.89	50.91	50.88	50.89	OK
6	Φ50 ^{+0.20}	49.93	49.97	49.98	49.93	49.92	49.92	49.93	49.92	49.93	49.92	OK
7	Φ49.30 ^{+0.20}	49.32	49.32	49.33	49.30	49.31	49.28	49.29	49.29	49.32	49.28	OK
8	Φ44 ^{+0.20}	44.08	44.05	44.05	44.02	44.08	44.08	44.04	44.06	44.07	44.09	OK
9	15°	15°	—	—	—	15°	—	—	—	15°	—	OK
10	√Ra3.2	checked with surface Finish comparator and found OK										OK
11	Φ33 ^{+0.20}	32.91	33.02	32.98	33.03	33.01	32.95	32.95	32.98	33.03	32.83	OK
12	Φ38 ^{-0.20}	37.94	37.96	37.94	37.92	37.93	37.93	37.95	37.92	37.92	37.94	OK
13	R1 ±1/4"	checked with TRV 01.1/4 -11A DJN 730 228 60 (BMN1740) Nono B (SITR126) OK										OK
14	Major dia 44.910 ^{-0.360}	41.64	41.65	41.64	41.62	41.70	41.64	41.64	41.64	41.63	41.65	OK
15	Phch dia 40.491 ^{-0.360}	40.122	40.143	40.114	40.085	40.108	40.076	40.112	40.130	40.103	40.115	OK
16	20 ^{+0.20}	19.94	19.92	19.98	19.96	19.92	19.94	19.95	19.96	19.92	19.94	OK
17	20.50	20.47	20.48	20.49	20.52	20.55	20.56	20.55	20.52	20.53	20.54	OK
18	28 ^{+0.20}	27.94	27.98	28.03	28.04	28.01	27.95	27.92	27.95	27.93	27.92	OK
19	36 ^{+0.20}	35.97	35.95	35.94	36.02	36.01	36.01	36.01	36.01	35.96	35.97	OK
20	44 ^{+0.20}	43.92	43.92	43.98	43.92	43.92	43.95	43.97	43.96	43.98	43.97	OK

CHECKED BY :- Amit

APPROVED BY :- pravin

PREVIOUS DATE :

PREVIOUS REPORT NO: 23/1528, 25/1737

RECEIVED QTY

LOT 1 : 174 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & DR. Pravin
01/11/2025

DATE:- 1-11-25

REMARK: 1) Accepted as per previous Report.

- 2)
- 3)
- 4)
- 5)

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Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- M3 steel Nipple

Part No:- 425965038

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Quality tech S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:- Schmitter

DATE:-

Report No:-2526/

ZINC ☐
COPPER ☐
NICKEL ☐
NICKEL CHROME ☐
TIN ☐
Un-plated ☐

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	± 0.20 52	51.99	51.99	51.99	51.99	51.97	51.98	51.98	51.98	52.01	51.96	OK
2	± 0.20 65	65.04	65.06	65.08	65.06	65.09	65.07	65.05	65.06	65.03	65.03	OK
3	± 0.20 84	84.08	84.04	84.08	84.04	84.06	84.04	84.08	84.06	84.06	84.08	OK
4	± 0.10 3	checked with slip gauge size 2.90 mm and 3.10 mm										OK
5	± 0.20 R0.30	checked with pin gauge $\phi 0.60$ and found OK										OK
6	15°	15°	—	—	—	15°	—	—	—	15°	—	OK
7	15°	15°	—	—	—	15°	—	—	—	15°	—	OK
8	2-30	2.26	2.28	2.26	2.28	2.28	2.31	2.32	2.33	2.31	2.32	OK
9	R1	checked with radius gauge and found OK										OK
10	± 0.20 R0.30	checked with pin gauge $\phi 0.60$ and found OK										OK
11	± 0.20 R0.30	checked with pin gauge $\phi 0.60$ and found OK										OK
12	5°	3°	—	—	—	3°	—	—	—	3°	—	2° \checkmark
13	± 0.20 R0.30 (7X)	visually checked and found OK										OK
14	± 0.20 R0.30 (6X)	checked with pin gauge $\phi 0.60$ and found OK										OK
15	30°	30°	—	—	—	30°	—	—	—	30°	—	OK
16	± 0.10 2-20 (3X)	2.21	2.21	2.22	2.21	2.22	2.22	2.22	2.20	2.21	2.22	OK
17	30°	30°	—	—	—	30°	—	—	—	30°	—	OK
18	$\sqrt{R25}$ ($\sqrt{R32}$)	checked with surface finish comparator and found OK										OK
19												
20												

CHECKED BY :- Amit

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

SIGN & Dtr: *[Signature]*
01/11/2025

DATE:-

REMARK : 1)

2)

3)

4)

5)

Thickness Report

Make : Kiran Electronics

Model : Advance Micro Test

Company Name : SUPRA QUALITY EXPORT (I) PVT LTD

Customer Name : SCHMITTER

Customer Address : -

THANE

400604

Date	Time	Job Number	Plating Type	Base Metal	Thickness in uM
4/11/2025	17:14:20	425965038	ZINC	Steel	8.76

Checked By : SWAPNIL

Approved By : STEVEN