

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

Part Description:- Brass Hange 2 1/4"

Part No:- 24170005

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Rudra

S.P.O: SQPO2526/670

Order Date:- 28/10/25

Order Qty:- 1000

Buyer name:- DRALL

DATE:- 18-11-25

Report No:- 2526/ 0358.

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK	
1	± 0.8 85.7	85.55 .74	85.69 .91	85.66 .68	85.62 .70	85.77 36.07	85.64 .90	85.52 .69	85.74 .84	85.73 .93	85.68 .63	OK	
2	± 0.5 Ø 82.0	82.06 .10	82.08 .09	82.01 .12	82.09 .10	82.04 .09	82.03 .09	82.07 .09	82.09 .11	82.06 .11	82.08 .09	OK	
3	± 0.2 28.085	Req. chord length 43.30 observed 43.29/43.34										OK.	
4	embossed ENT $\frac{1}{2}$	Visually checked										OK	
5	R4 Boss	checked with radius Gauge R4										OK.	
6	± 0.2 28.0	28.00	28.01	28.00	27.99	27.99	28.00	27.99	28.00	28.00	27.99	OK	
7	± 0.2 28.0	27.98	28.00	27.99	27.99	27.99	28.00	27.99	28.01	28.00	27.99	OK.	
8	R 9.5 Blend	R 9.5	OK checked with radius gauge										OK
9	± 0.25 Ø 4 drill	checked with pin 4.0 Go / 4.20 Nogo										OK.	
10	± 0.25 11.0	11.25 11.53	11.14 11.49	11.42 11.03	11.42 11.00	11.23 11.02	11.07 11.31	11.13 11.53	11.12 11.51	11.47 11.02	11.41 11.02	OK 0.28	
11	2 BA Tap.	2 BA TP& S/TP/222 Go nogo OK.										OK	
12	± 0.1 4.5 depth	4.60 4.79	4.98 4.80	4.59 4.50	4.74 4.93	4.46 4.47	4.80 4.92	4.56 4.43	5.03 4.53	4.82 5.00	4.70 4.67	OK 0.5 out.	
13	± 0.1 Ø 2.5	checked with pin 2.50 Go / 2.60 Nogo										OK.	
14	± 0.25 12.0 deep	12.44	12.41	12.41	12.35	12.37	12.17	12.47	12.44	12.41	12.24	OK 0.19	
15	± 0.25 3 deep	3.39	3.34	3.27	3.27	3.17	3.32	3.22	3.44	3.42	3.31	OK 0.19	
16	± 0.1 Ø 3.2	checked with pin 3.0 Go / 3.30 Nogo										OK.	
17	± 0.3 Ø 58.9	58.73 .58	58.67 .64	58.54 .58	58.56 .54	58.86 .67	58.77 .80	58.62 .60	58.80 .78	58.70 .75	58.73 .80	OK 0.11	
18	± 0.8 9.63	9.09	9.09	9.07	9.09	9.06	9.06	9.08	9.10	9.10	9.08	OK	
19	45°	45°	—	—	45°	—	—	45°	—	—	45°	OK.	
20	+1.6/0 12.7	12.87	12.81	12.80	12.82	12.85	12.84	12.82	12.83	12.81	12.82	OK	

CHECKED BY :-

Abhay P. Chavan

SIGN & Dt:- 22/11/25

APPROVED BY :-

Abhay

DATE:- 22-11-25

PREVIOUS DATE :

PREVIOUS REPORT NO : 24/11/20. 25/889

RECEIVED QTY

LOT 1	:	1163	nos. 18/11/25
LOT 2	:		nos.
LOT 3	:		nos.
LOT 4	:		nos.

REMARK : 1) Accepted as per previous report.

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-
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1042

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Phone : 45196493/94/95/96
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DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:- C.P.O:- Order Date:- Order Qty:-

Vendor Name:- S.P.O: SQPO2526 Order Date:- Order Qty:-

Buyer name:- DATE:- Report No:-2526/ 0358

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Ø 82.7 ^{+0.3}	82.94	82.90	82.93	82.97	82.93	82.97	82.98	82.99	82.89	82.94	OK
2	2 1/4"	2 1/4"	100 B.	BMT 1217	/ B S/TR/174		Nogo				OK.	
3	65.71 (-0.434) major Ø	65.49	65.45	65.43	65.39	65.40	65.41	65.43	65.42	65.42	65.43	OK
4	64.231 (-0.434) pitch Ø	63.877	63.871	63.926	63.886	63.875	63.870	63.873	63.893	63.866	63.887	OK
5	1.50 min	2.04	1.99	2.07	2.06	2.03	1.98	2.04	2.03	2.09	2.06	OK
27	Bottom ±0.25	2.54	2.17	2.54	2.51	2.55	2.02	2.56	2.58	2.56	2.56	OK 0.150 29
28	2.0	2.18	2.54	2.25	2.24	2.20	2.45	2.25	2.13	2.18	2.26	
28	middle ±0.1	1.91	2.02	2.07	1.93	2.01	2.04	2.04	2.00	1.93	1.66.	UTS 0.09
28	2.0	2.08	2.06	1.94	2.05	1.86	1.96	1.97	1.95	2.05	1.92	
8	U/C ^{+0.3} Ø 62.7	62.68	62.65	62.64	62.69	62.64	62.64	62.69	62.64	62.69	62.67	OK
9	^{+0.1} 3.5 with...	checked with pin 3.40 Go/ 3.50 Nogo										OK.
10												
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO : 24/1180, 25/889

RECEIVED QTY

LOT 1 : 1163 nos. 18/11/25

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)

2)

3)

4)

5)

20/2