

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Zincplating Ring / M5 Ring.

Part No:- 18469

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Khushi (Bijoy) S.P.O: SQPO2526 1859

Order Date:- 21-11-2025

Order Qty:- 2224

Buyer name:- Termik

DATE:- 24-11-2025

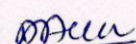
Report No:- 2526/0374

| | |
|---------------|--------------------------|
| ZINC | <input type="checkbox"/> |
| COPPER | <input type="checkbox"/> |
| NICKEL | <input type="checkbox"/> |
| NICKEL CHROME | <input type="checkbox"/> |
| TIN | <input type="checkbox"/> |
| Un-plated | <input type="checkbox"/> |

MATERIAL GRADE :- M5

| SR NO | SAMPLE PARAMETER | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | REMARK |
|-------|---------------------------|---|-------|-------|-------|-------|-------|-------|-------|-------|-------|--------|
| 1 | ± 0.3 $\phi 81.60$ | 81.22 | 81.16 | 80.72 | 81.05 | 81.08 | 80.93 | 81.22 | 80.85 | 81.06 | 81.05 | 0.45 |
| 2 | ± 0.3 $\phi 71.60$ | 71.52 | 71.23 | 71.19 | 70.92 | 71.02 | 71.08 | 70.98 | 70.90 | 71.20 | 71.12 | 0.40 |
| 3 | ± 0.05 1.0 | 1.01 | 1.02 | 1.01 | 1.00 | 1.01 | 1.00 | 1.00 | 1.02 | 1.01 | 1.00 | OK |
| 4 | ± 0.1 4.10 | 4.67 | 4.80 | 4.62 | 4.56 | 4.63 | 4.60 | 4.62 | 4.61 | 4.68 | 4.70 | 0.62 |
| 5 | ± 0.3 93.70 | 93.06 | 93.13 | 93.17 | 93.21 | 93.15 | 93.18 | 93.23 | 93.21 | 93.19 | 93.25 | 1.25 |
| 6 | ± 0.2 12.00 | 10.75 | 10.73 | 11.00 | 11.15 | 10.63 | 10.79 | 10.73 | 10.63 | 10.79 | 11.21 | 1.17 |
| 7 | ± 0.2 8.60 | 8.70 | 8.68 | 8.41 | 8.61 | 8.79 | 8.38 | 8.57 | 8.35 | 8.58 | 8.20 | 0.44 |
| 8 | R 1.25 | checked with a Radius gauge two sides of R1.25 matched | | | | | | | | | | OK |
| 9 | R 1.80 | checked with a Radius gauge & observe 1.80 R matched | | | | | | | | | | OK |
| 10 | R 5.0 | checked with a Radius gauge & observe R 5.0 matched | | | | | | | | | | OK |
| 11 | HEX NUT Welded on side | checked Vissually & found OK | | | | | | | | | | OK |
| 12 | $\phi 5.50$ | checked with a Pin gauge (Go: 5.50 NoGo: 5.60) | | | | | | | | | | OK |
| 13 | ± 0.2 6.50 | 6.78 | 6.76 | 6.90 | 6.95 | 6.82 | 6.85 | 6.83 | 6.82 | 6.78 | 6.81 | 0.25 |
| 14 | M5X0.8 6H | checked with TPG M5X0.8 6H (Go/NoGo: PAK 14423 PAK 13768) | | | | | | | | | | OK |
| 15 | | | | | | | | | | | | |
| 16 | | | | | | | | | | | | |
| 17 | | | | | | | | | | | | |
| 18 | | | | | | | | | | | | |
| 19 | | | | | | | | | | | | |
| 20 | | | | | | | | | | | | |

CHECKED BY :- Shubham

APPROVED BY :- 

PREVIOUS DATE :

PREVIOUS REPORT NO : Sample Report 26-9-25

RECEIVED QTY 66

LOT 1 24-11-25: 1048 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

25-11-2025

DATE:- 25-11-25

REMARK : 1) observe unplated area in some pcs on OD & ID.
2) observe Radius of R 5.0 & R 1.25 only two side matched
3) Cause of excess material.
4) M5X0.8 6H gauge is Tight Pass but M5 bolt matching part. is ok
5)

Thickness Report

Make : Kiran Electronics

Model : Advance Micro Test

Company Name : SUPRA QUALITY EXPORT (I) PVT LTD

Customer Name : TERMIK

Customer Address : -

THANE

400604

| Date | Time | Job Number | Plating Type | Base Metal | Thickness in uM |
|------------|----------|------------|--------------|------------|-----------------|
| 25/11/2025 | 12:19:19 | 18469 | ZINC | Steel | 5.33 |
| 25/11/2025 | 12:21:56 | 18469 | ZINC | Steel | 10.84 |
| 25/11/2025 | 12:23:55 | 18469 | ZINC | Steel | 5.93 |
| 25/11/2025 | 12:26:33 | 18469 | ZINC | Steel | 7.42 |

Checked By : SHUBHAM

Approved By : STEVEN