

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- *SS Flange*

Part No:- *571310490*

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- *Real Tech*

S.P.O: SQPO25261345

Order Date:- *16-9-25*

Order Qty:- *60*

Buyer name:- *Zeppa*

DATE:- *13-10-25*

Report No:- *2526/0201*

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	<i>10/-2</i> SW60	59.56 .59	59.58 .57	59.56 .57	59.55 .56	59.55 .60	59.55 .56	59.55 .56	59.55 .56	59.55 .56	59.54 .55	OK
2	<i>±0.3</i> 32	32.00	32.02	32.01	32.03	32.04	32.03	32.00	32.01	32.02	32.04	OK
3	<i>±0.2</i> 15	15.02	15.02	15.06	14.97	15.05	15.00	15.04	14.98	15.02	15.00	OK
4	<i>1.5X45°</i> 1.5X55°	1.5X55°			1.5X55°			1.5X55°			1.5X55°	0/8 10°
5	<i>±0.3</i> φ 59.3	59.56	59.52	59.60	59.50	59.51	59.52	59.53	59.56	59.55	59.53	OK
6	<i>G1 1/2"</i> G1 1/2"	G1 1/2"	BMN	1742	G0/	3/1R/267	Nogo					OK.
7	<i>046.06 ±0.09</i> pitch	46.05	46.99	46.99	46.99	46.98	46.99	46.99	46.98	46.99	46.99	OK
8	<i>07.803 (-0.360)</i> major	47.59	47.55	47.52	47.54	47.51	47.51	47.55	47.55	47.53	47.57	OK
9	<i>0.2 A</i> 0.2 A	0.03	0.04	0.04	0.04	0.05						OK
10	<i>±0.3</i> 50.2	50.18 .19	50.26 .28	50.19 .18	50.16 .18	50.18 .20	50.26 .28	50.18 .19	50.21 .22	50.17 .18	50.20 .22	OK
11	<i>R19.5</i> R19.5	19.5	checked	with radius	gauge							OK
12	<i>±0.2</i> φ 9.7	9.69 9.71	9.69 9.71	9.68 9.70	9.66 9.70	9.69 9.70	9.67 9.68	9.67 9.68	9.70 9.69	9.68 9.71	9.70 9.69	OK
13	<i>±0.2</i> 29	29.00	29.07 .08	28.99 29.01	28.97 .98	29.02 .98	29.05 29.08	28.97 .99	27.97 .99	29.00 .02	28.99 .05	OK
14	<i>±0.2</i> φ 15.70	15.60	15.62	15.62	15.62	15.60	15.67	15.62	15.60	15.62	15.60	OK
15	<i>±0.3</i> φ 45	44.98	44.98	44.97	44.98	44.96	44.97	44.98	44.99	44.98	44.99	OK
16	<i>6x60°</i> for 6x60°	As per chord length Req. 14.00 obs. 13.98 ~ 14.00										OK
17	<i>±0.2</i> φ 15.70	15.60	15.62	15.62	15.64	15.65	15.64	15.64	15.63	15.62	15.64	OK
18	<i>±0.3</i> φ 40	40.24	40.26	40.25	40.23	40.24	40.25	40.26	40.23	40.25	40.25	OK
19	<i>1.5X45°</i> 1.5X45°				1.50	1.52	X45°					OK
20	<i>3.2</i> ▽	Compare with surface comparator & found										OK

CHECKED BY :-

Abhay P. Chavan

SIGN & Dt:- *18/10/25*

APPROVED BY :-

[Signature]

DATE:- *18/10/25*

PREVIOUS DATE :

PREVIOUS REPORT NO : *25/993*

RECEIVED QTY

LOT 1 : *86* nos. *13-10-25*

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) Deep scratches observed inside Hole φ 8.65 → Interm to risked inspection team.

2) Accepted as per previous lot.

3) minor dia of 174 Tapping observed oversize (±0.20) interm to vendor on 16/10/25

5)

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Part No:- *571310490*

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- *Real tech*

S.P.O: SQPO2526 *1345*

Order Date:-

Order Qty:-

Buyer name:- *Zappas romawia*

DATE:- *13.10.25*

Report No:-25/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
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SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	<i>8 ±0.2</i>	<i>9.52</i>	<i>9.56</i>	<i>9.68</i>	<i>9.62</i>	<i>9.66</i>	<i>9.50</i>	<i>9.48</i>	<i>9.53</i>	<i>9.56</i>	<i>9.62</i>	<i>0/51.20 ok</i>
2	<i>1.5X45°</i>	<i>1.5X45°</i>			<i>1.5X45°</i>			<i>1.5X45°</i>			<i>1.5X45°</i>	<i>ok</i>
3	<i>M4 x4</i>	<i>check by TPG PNC 7595/ PPF 5687 O/C</i>										<i>ok</i>
4	<i>3.242/3.422 minor</i>	<i>3.45</i>	<i>3.50</i>	<i>3.60</i>	<i>3.54</i>	<i>3.45</i>	<i>3.40</i>	<i>3.57</i>	<i>3.45</i>	<i>3.63</i>	<i>3.45</i>	<i>0/50.20 conditionally accepted</i>
		<i>3.42</i>	<i>3.51</i>	<i>.61</i>	<i>3.58</i>	<i>3.46</i>	<i>3.41</i>	<i>.60</i>	<i>3.46</i>	<i>3.62</i>	<i>3.46</i>	
5	<i>LIK Ø28 ±0.2</i>	<i>27.99</i>	<i>28.02</i>	<i>28.00</i>	<i>28.00</i>	<i>28.01</i>	<i>27.98</i>	<i>27.98</i>	<i>28.00</i>	<i>27.99</i>	<i>28.00</i>	<i>OK</i>
6	<i>Ø8.6 ±0.1/-0.05</i>	<i>Pin check for (40) 4 (No-Go) 8.65 GO Not pass in 8 Nos. Rework 8.70 No go OK</i>										<i>Accepted</i>
7	<i>2 ±0.1</i>	<i>2.01</i>	<i>2.02</i>	<i>1.99</i>	<i>2.02</i>	<i>1.97</i>	<i>2.00</i>	<i>2.08</i>	<i>2.03</i>	<i>2.01</i>	<i>2.02</i>	<i>OK</i>
8												
9												
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19												
20												

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LOT 1 : *86* nos. *13.10.25*

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)

2)

3)

4)

5)