

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Flange

Part No:- 104328

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Pentagon

S.P.O: SQPO2526/242

Order Date:- 04/09/2025

Order Qty:- 150

Buyer name:- ZOPPAS ROMAN DATE:- 07/10/2025

Report No:- 2526/0157

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- SS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	SW 60 ⁻²	59.40 59.37	59.43 59.40	59.42 59.39	59.43 59.42	59.42 59.39	59.37 59.36	59.41 59.37	59.39 59.36	59.45 59.38	59.38 59.35	OK
2	LK 28 ^{+0.2}	28.04 28.03	28.05 28.03	28.03 28.02	28.03 28.02	28.03 28.02	28.03 28.01	28.04 28.03	28.04 28.03	28.06 28.04	28.04 28.03	OK
3	6X60°	6X60°	—	—	—	6X60°	—	—	—	6X60°	—	OK
4	30°	30°	—	—	—	30°	—	—	—	30°	—	OK
5	60°	60°	—	—	—	60°	—	—	—	60°	—	OK
6	4X M4 GH	checked with TPU				M4X0.7-6H	no (PNC 7595) & NO				no (PNC 5687)	OK
7	minor dia	3.39 3.38	3.41 3.38	3.41 3.39	3.41 3.40	3.40 3.39	3.39 3.38	3.39 3.38	3.40 3.39	3.40 3.38	3.39 3.38	OK
8	LK 58 ^{+0.2}	58.03 58.04	58.04 58.02	58.04 58.03	58.04 58.03	58.04 58.03	58.05 58.03	58.07 58.06	58.06 58.04	58.07 58.03	58.06 58.04	OK
9	Φ45 ^{-0.2}	44.92 44.88	44.92 44.88	44.89 44.84	44.89 44.85	44.91 44.88	44.88 44.86	44.92 44.87	44.88 44.87	44.89 44.87	44.91 44.88	OK
10	1.5X45 ^{+0.1}	1.5X45°	—	—	—	1.5X45°	—	—	—	1.5X45°	—	OK
11	8 ^{+0.2}	8.12 8.21	8.09 8.16	8.10 8.08	8.09 8.05	8.07 8.05	8.16 8.07	8.14 8.07	8.08 8.06	8.09 8.05	8.11 8.09	OK
12	12.5	checked with surface finish comparator and found OK										OK
13	30°	30°	—	—	—	30°	—	—	—	30°	—	OK
14	14 ^{+0.3}	14.02 14.01	14.10 14.09	14.18 14.16	14.17 14.16	14.18 14.16	14.16 14.14	14.16 14.14	14.16 14.12	14.18 14.16	14.18 14.20	OK
15	10 ^{-0.5}	9.80 9.78	9.81 9.78	9.82 9.80	9.81 9.80	9.81 9.80	9.81 9.80	9.81 9.80	9.82 9.80	9.82 9.80	9.81 9.80	OK
16	17 ^{+0.2}	17.02 17.00	17.02 16.99	16.99 16.97	17.03 16.99	17.01 16.98	17.01 16.99	17.01 17.00	17.01 16.99	17.04 16.99	17.00 16.98	OK
17	0.02 A	0.05	0.04	0.03	0.05	0.04	0.05	0.04	0.03	0.04	0.04	OK
18	Φ40 ^{+0.2}	39.97 39.96	40.01 39.97	40.01 39.96	40.01 39.98	40.01 39.99	40.01 39.98	40.01 39.99	39.99 39.98	39.98 39.99	39.99 39.98	OK
19	3.2	checked with surface finish comparator and found OK										OK
20	82 ^{-0.5}	31.91 31.90	31.91 31.90	31.92 31.90	31.92 31.91	31.90 31.91	31.91 31.90	31.92 31.90	31.92 31.91	31.92 31.91	31.92 31.90	OK

CHECKED BY :- Amit

APPROVED BY :- Amit

SIGN & Dt:-

[Signature]
08/10/2025

DATE:- 08/10/2025

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY
LOT 1 : 175 nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1) Accepted OK.

- 2)
- 3)
- 4)
- 5)

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DIMENSIONAL INSPECTION REPORT

Part Description:- SS Flange

Part No:- 104928

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Pentagon

S.P.O: SQPO25261242

Order Date:-

Order Qty:-

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Buyer name:- ZOPPAS ROMANIA DATE:-

Report No:- 25/26/0157

MATERIAL GRADE :- SS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Mox 2.5	checked with pin gauge for gap ϕ 2.02 and found OK										OK
2	6.5 ± 0.2	6.50 6.48	6.54 6.52	6.48 6.47	6.49 6.47	6.48 6.47	6.48 6.47	6.50 6.48	6.48 6.47	6.48 6.46	6.48 6.47	OK
3	45°	45°	—	—	—	45°	—	—	—	45°	—	OK
4	± 0.1 1X45°	1X45°	—	—	—	1X45°	—	—	—	1X45°	—	OK
5	1.5 ± 0.1	1.53 1.52	1.55 1.52	1.55 1.54	1.49 1.47	1.52 1.48	1.53 1.52	1.53 1.52	1.54 1.52	1.53 1.52	1.50 1.49	OK
6	± 0.05 ϕ 8.7	checked with pin gauge ϕ 8.65 up to and ϕ 8.72 NO up										OK
7	± 0.3 ϕ 40	40.09	40.03	40.05	40.04	40.08	40.07	40.09	40.08	40.04	40.05	OK
8												
9	G1 112B	checked with TRM G1 112-11A 07N J50 228 NO (BMN 1743) NO NO (SITR 281) OK										OK
10	Major dia 47.803 ± 0.360	47.66	47.55	47.58	47.56	47.59	47.64	47.58	47.56	47.58	47.59	OK
11	Pitch dia 46.06 ± 0.03	45.981	46.048	46.054	46.013	46.030	45.972	46.047	46.057	46.046	46.053	OK
12	± 0.1 1.5X45°	1.5X45°	—	—	—	1.5X45°	—	—	—	1.5X45°	—	OK
13	0.5X45°	0.5X45°	—	—	—	0.5X45°	—	—	—	0.5X45°	—	OK
14	0.5X45°	0.5X45°	—	—	—	0.5X45°	—	—	—	0.5X45°	—	OK
15	R0.4X2	visually checked and found OK										OK
16	0.2X45°	visually checked and found OK										OK
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY

SIGN & Dt:-

DATE:-

LOT 1 : nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1)
2)
3)
4)
5)