

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- BRASS flange.

Part No:- HP1715104

C.P.O:-

Order Date:-

Order Qty:-

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Vendor Name:- RUDRA

S.P.O: SQPO25261506

Order Date:- 04-10-2025 Order Qty:- 370

Buyer name:- Heat Rod

DATE:- 08-11-2025

Report No:- 2526/ 0309

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Ø8.25/Ø7.25	7.31	7.32	7.34	7.37	7.38	7.30	7.36	7.36	7.31	7.28	OK
2	14.48	unable	to checked									-
3	19 RFF	unable	to checked									OK
4	22° REF	unable	to checked--									
5	8.00 ^{±0.12}	7.92	7.95	7.93	7.97	7.97	8.02	7.94	7.93	8.02	7.98	OK
6	2.5 ^{±0.12}	2.53	2.51	2.63	2.52	2.61	2.51	2.53	2.51	2.49	2.60	0.05 0.01
7	25.00 ^{±0.12}	unable	to checked									-
8	25 CTR5 ^{±0.12}	unable	to checked									
9	90° Angle.	90°	—	90°	—	90°	—	90°	—	90°	—	OK
10	DRILL ^{±0.05}	Ø2.50	Checked with a pin gauge	(G.O:- 2.45 N.G.O:- 2.55)								OK
11	11.00 Deep ^{±0.12}	10.24	11.22	10.95	11.21	11.11	11.25	11.23	11.25	11.25	11.25	0.15 0.13
12	CBORE ^{±0.05}	Ø3.20	Checked with a pin gauge	(G.O:- 3.15 N.G.O:- 3.25)								OK
13	2.4 ^{±0.12} Deep ^{±0.12}	2.52	2.39	2.38	2.52	2.52	2.55	2.59	2.59	2.65	2.55	28.895 28.905 OK
14	R 28.90	checked	diameter	observed	(57.79	157.81)	Radius	2.5	2.5	2.5	2.5	0.15 0.18
15	0.60 ^{±0.12}	0.45	0.39	0.35	0.35	0.31	0.55	0.80	0.42	0.33	0.32	0.15 0.18
16	Ø9.0 /Ø7.25 ^{±0.12}	8.56	8.45	8.48	8.59	8.54	8.60	8.62	8.56	8.53	8.56	0.15 0.20
17	8.00 ^{±0.12}	7.92	7.93	7.92	7.98	7.95	7.95	7.97	7.96	7.95	7.96	OK
18	R. 2.50	check	with Radius gauge	found	Radius 2.5							
19	14.40 ^{±0.12}	14.65	14.65	14.33	14.61	14.62	14.98	14.56	14.60	14.93	14.98	0.15 0.10
20	4.00 ^{±0.12}	4.25	4.21	4.23	4.24	4.10	4.18	4.20	4.24	4.20	4.15	0.15 0.13

CHECKED BY:- Shubham

12-11-2025

SIGN & Dt:-

APPROVED BY:- MDA

DATE:- 12-11-25

PREVIOUS DATE :

PREVIOUS REPORT NO: 241833

RECEIVED QTY

LOT 1 : 380 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK: 1) observe bulging in forging ID.

2) observe STEP ID on face.

3) Accepted as per previous Report.

4)

5)

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DIMENSIONAL INSPECTION REPORT

Part Description:-

| Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-2526/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

<http://www.ncbi.nlm.nih.gov> | <http://www.ncbi.nlm.nih.gov/entrez>

REMARK : 1)

21

31

4)

5

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Part Description:-

Part No:- C.P.O:- Order Date:- Order Qty:-

Vendor Name:- S.P.O: SQPO2526 Order Date:- Order Qty:-

Buyer name:- DATE:- Report No:-2526/

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Angle 60°	60°				60°				60°		OK
2	R 5.0	R 5				R 5				R 5		OK
3	1 1/4 BSP Thread	check with crimp G0	GTR1393	OK								
4	major Ø 51.91-0.36	51.68	51.68	51.68	51.69	51.68	51.68	51.68	51.68	51.68	51.68	OK
5	PITCH Ø 60.931-0.36	60.70	60.70	60.70	60.70	60.70	60.70	60.70	60.70	60.70	60.70	OK
6	Thread length 11.00±0.12	11.10	11.08	11.10	11.10	11.10	11.06	11.06	11.06	11.06	11.06	OK
7	Ø 38.25	38.24	38.24	38.24	38.24	38.24	38.26	38.26	38.26	38.22	38.24	OK
8	10.90	10.50	10.44	10.35	10.45	10.50	10.54	10.58	10.56	10.50	10.56	0.34
9	8.90	8.74	8.80	8.74	8.74	8.84	8.84	8.74	8.74	8.74	8.74	0.05
10	Ø 3.96	3.90	3.90	3.90	3.90	3.90	3.90	3.90	3.90	3.90	3.90	OK
11	13.00	12.94	12.96	12.94	12.92	12.93	12.94	12.96	12.96	12.96	12.92	OK
12	21.80	22.34	22.35	22.34	22.35	22.35	22.18	22.35	22.28	22.25	22.29	0.93
13	25.40	25.35	25.30	25.44	25.35	25.35	25.31	25.38	25.29	25.28	25.35	0.04
14	29.40	29.56	29.58	29.58	29.59	29.58	29.58	29.58	29.59	29.56	29.56	0.07
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1) 3rd Page Prepared by swapnil.

2)

3)

4)

5)