

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email:quality@supraexports.in

Part Description:- Steel Nipple

Part No:- 571520791

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Welltech

S.P.O: SQPO25261312

Order Date:- 11/09/2025

Order Qty:- 9000

Buyer name:- ZOPPAS ROMANZADATE:- 09/10/2025

Report No:- 25/26/0225

|               |                                     |
|---------------|-------------------------------------|
| ZINC          | <input checked="" type="checkbox"/> |
| COPPER        | <input type="checkbox"/>            |
| NICKEL        | <input type="checkbox"/>            |
| NICKEL CHROME | <input type="checkbox"/>            |
| TIN           | <input type="checkbox"/>            |
| Un-plated     | <input type="checkbox"/>            |

## MATERIAL GRADE :-

| SR NO | SAMPLE PARAMETER                   | 1                        | 2                              | 3                   | 4                   | 5                   | 6                   | 7                   | 8                   | 9                   | 10                  | REMARK         |
|-------|------------------------------------|--------------------------|--------------------------------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|----------------|
| 1     | SW 30 <sup>-0.2</sup>              | 29.92                    | 29.91                          | 29.92               | 29.94               | 29.93               | 29.90               | 29.91               | 29.91               | 29.92               | 29.92               | OK             |
| 2     | 44.8 <sup>±0.3</sup>               | 45.50                    | 45.50                          | 45.55               | 45.52               | 45.46               | 45.47               | 45.52               | 45.53               | 45.47               | 45.48               | ±0.3<br>0.43 ✓ |
| 3     | 10 <sup>±0.2</sup>                 | 9.98                     | 9.90                           | 9.97                | 9.94                | 10.03               | 9.92                | 9.92                | 9.94                | 10.07               | 9.93                | OK             |
| 4     | 12 <sup>+1.5</sup>                 | 12.74                    | 12.74                          | 12.85               | 12.73               | 12.74               | 12.72               | 12.70               | 12.74               | 12.73               | 12.73               | OK             |
| 5     | 10.8 <sup>-0.2</sup>               | 10.73                    | 10.72                          | 10.71               | 10.73               | 10.73               | 10.73               | 10.78               | 10.75               | 10.74               | 10.73               | OK             |
| 6     | 12 <sup>±0.2</sup>                 | 11.94                    | 11.95                          | 11.96               | 11.92               | 11.87               | 12.09               | 12.05               | 11.94               | 12.08               | 12.01               | OK             |
| 7     | Φ41.6 <sup>±0.15</sup>             | 41.60                    | 41.65                          | 41.61               | 41.60               | 41.62               | 41.66               | 41.62               | 41.59               | 41.64               | 41.62               | OK             |
| 8     | 3.8 <sup>±0.1</sup>                | 3.84                     | 3.84                           | 3.84                | 3.84                | 3.86                | 3.84                | 3.84                | 3.84                | 3.85                | 3.85                | OK             |
| 9     | 6112 "B                            | Checked with TRN         | 6112-14A DIN 380228            | 6112-14A DIN 380228 | 6112-14A DIN 380228 | 6112-14A DIN 380228 | 6112-14A DIN 380228 | 6112-14A DIN 380228 | 6112-14A DIN 380228 | 6112-14A DIN 380228 | 6112-14A DIN 380228 | OK             |
| 10    | Major dia <sup>20.955 -0.284</sup> | 20.78                    | 20.73                          | 20.72               | 20.70               | 20.72               | 20.70               | 20.71               | 20.73               | 20.74               | 20.72               | OK             |
| 11    | Pitch dia <sup>-0.284</sup>        | 19.973                   | Pitch micrometer not available |                     |                     |                     |                     |                     |                     |                     |                     | —              |
| 12    | 1.5 Max                            | checked with pin gauge   | Φ1.5                           | and found OK        |                     |                     |                     |                     |                     |                     |                     | OK             |
| 13    | 61 "B                              | checked with TRN         | 61 "B DIN 1857                 | 61 "B DIN 1857      | 61 "B DIN 1857      | 61 "B DIN 1857      | 61 "B DIN 1857      | 61 "B DIN 1857      | 61 "B DIN 1857      | 61 "B DIN 1857      | 61 "B DIN 1857      | OK             |
| 14    | Major dia <sup>32.50 -0.360</sup>  | 32.50                    | 32.53                          | 32.51               | 32.52               | 32.57               | 32.53               | 32.55               | 32.50               | 32.52               | 32.55               | OK             |
| 15    | Pitch dia <sup>31.456 -0.360</sup> | 31.456                   | 31.463                         | 31.449              | 31.428              | 31.452              | 31.444              | 31.434              | 31.457              | 31.459              | 31.458              | OK             |
| 16    | 1.00 max                           | checked with pin gauge   | Φ1.00                          | and found OK        |                     |                     |                     |                     |                     |                     |                     | OK             |
| 17    | 110.21A                            | 0.05                     | 0.04                           | 0.02                | 0.03                | 0.03                | 0.04                | 0.03                | 0.04                | 0.05                | 0.04                | OK             |
| 18    | 110.2                              | checked with filer gauge | 0.2                            | and found OK        |                     |                     |                     |                     |                     |                     |                     | OK             |
| 19    | Φ18 <sup>±0.2</sup>                | 18.016                   | 18.017                         | 18.010              | 18.030              | 18.045              | 18.018              | 18.017              | 18.012              | 18.007              | 18.010              | OK             |
| 20    | 110.21A                            | 0.04                     | 0.04                           | 0.03                | 0.05                | 0.04                | 0.03                | 0.02                | 0.04                | 0.03                | 0.04                | OK             |

CHECKED BY : Amit

SIGN & Dt: *Abhishek*  
09/10/2025

APPROVED BY :- Nitin

DATE:- 28/10/25

PREVIOUS DATE :

PREVIOUS REPORT NO : 25/703, 25/862  
RECEIVED QTY

|       |        |                 |
|-------|--------|-----------------|
| LOT 1 | : 896  | nos.            |
| LOT 2 | : 1584 | nos. 10/10/2025 |
| LOT 3 | : 959  | nos.            |
| LOT 4 | : 1912 | nos. 16/10/2025 |
|       | 2420   | 17/10/2025      |
|       | 1312   | 27/10/2025      |

REMARK : 1) Accepted as per previous report.

- 2)
- 3)
- 4)
- 5)

# SUPRA QUALITY EXPORTS (I) PVT LTD

Road No. 16,  
Eagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email:quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:- 571520791

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

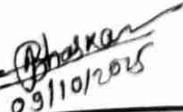
DATE:-

Report No:-25/

|               |                          |
|---------------|--------------------------|
| ZINC          | <input type="checkbox"/> |
| COPPER        | <input type="checkbox"/> |
| NICKEL        | <input type="checkbox"/> |
| NICKEL CHROME | <input type="checkbox"/> |
| TIN           | <input type="checkbox"/> |
| Un-plated     | <input type="checkbox"/> |

| MATERIAL GRADE :- |                         |   |       |       |       |                   |       |       |       |                   |       |        |
|-------------------|-------------------------|---|-------|-------|-------|-------------------|-------|-------|-------|-------------------|-------|--------|
| SR NO             | SAMPLE PARAMETER        | 1   | 2     | 3     | 4     | 5                 | 6     | 7     | 8     | 9                 | 10    | REMARK |
| 1                 | $\phi 16.18$ $^{+0.06}$ | checked with pin gauge  |       |       |       |                   |       |       |       |                   |       | OK     |
| 2                 | $\phi 14.20$ $^{+0.05}$ | checked with pin gauge  |       |       |       |                   |       |       |       |                   |       | OK     |
| 3                 | 22 $^{+0.2}$            | 22.02   | 22.08 | 22.02 | 22.09 | 22.05             | 22.03 | 22.02 | 22.07 | 22.02             | 22.06 | OK     |
| 4                 | 1X45 $^{+0.1}$          | 1.08X45 $^{+0.1}$   | —     |       |       | 1.08X45 $^{+0.1}$ | —     |       |       | 1.08X45 $^{+0.1}$ | —     | OK     |
| 5                 | 1X45 $^{+0.1}$          | 1.04X45 $^{+0.1}$   | —     |       |       | 1.04X45 $^{+0.1}$ | —     |       |       | 1.04X45 $^{+0.1}$ | —     | OK     |
| 6                 | 1X45 $^{+0.1}$          | 1.08X45 $^{+0.1}$   | —     |       |       | 1.08X45 $^{+0.1}$ | —     |       |       | 1.08X45 $^{+0.1}$ | —     | OK     |
| 7                 | 13 $^{+0.1}$            | unable to checked this angle because profile gauge not available  |       |       |       |                   |       |       |       |                   |       | —      |
| 8                 | Ra $^{+0.4}$            | checked with surface finish comparator and found OK               |       |       |       |                   |       |       |       |                   |       | OK     |
| 9                 | 2X R0.3 $^{+0.1}$       | checked with pin gauge R0.5 and found OK                          |       |       |       |                   |       |       |       |                   |       | OK     |
| 10                | 8 $^{+0.2}$             | unable to checked this angle because profile gauge not available. |       |       |       |                   |       |       |       |                   |       | —      |
| 11                | $\phi 32.5$ $^{+0.1}$   | 32.50   | 32.51 | 32.50 | 32.50 | 32.51             | 32.48 | 32.51 | 32.50 | 32.50             | 32.50 | OK     |
| 12                | $\phi 38$ $^{+0.1}$     | 37.98   | 38.01 | 37.99 | 38.01 | 38.05             | 38.02 | 38.01 | 38.01 | 38.09             | 38.03 | OK     |
| 13                | After plating           |   |       |       |       |                   |       |       |       |                   |       |        |
| 14                | $\phi 16.15$ $^{+0.1}$  | checked with pin gauge $\phi 16.15$ NO and 16.25 NO NO            |       |       |       |                   |       |       |       |                   |       | OK     |
| 15                | $\phi 14.20$ $^{+0.2}$  | checked with pin gauge $\phi 14.10$ NO and $\phi 14.30$ NO NO     |       |       |       |                   |       |       |       |                   |       | OK     |
| 16                | 61B1                    | checked with TRU 61 DIN 14 AD2N NO (SPM 6464) & NO NO (SITR 1293) |       |       |       |                   |       |       |       |                   |       | OK     |
| 17                | 1 max                   | checked with pin gauge $\phi 1.00$ and found OK                   |       |       |       |                   |       |       |       |                   |       | OK     |
| 18                | 6112 B                  | checked with TRU 6112-4 AD2N NO (SPM 6464) & NO NO (SITR 1293)    |       |       |       |                   |       |       |       |                   |       | OK     |
| 19                | 1.5 max                 | checked with pin gauge $\phi 1.50$ and found OK                   |       |       |       |                   |       |       |       |                   |       | OK     |
| 20                | Plating thickness       | Plating thickness report attached with inspection report.         |       |       |       |                   |       |       |       |                   |       | —      |

CHECKED BY :- Amit

SIGN & DT:   
09/10/2025

APPROVED BY :- 

DATE:- 25/10/25

|                      |                 |
|----------------------|-----------------|
| PREVIOUS DATE :      |                 |
| PREVIOUS REPORT NO : |                 |
| RECEIVED QTY         |                 |
| LOT 1                | : 998           |
| LOT 2                | : 1024          |
| LOT 3                | : 959           |
| LOT 4                | : 1315          |
|                      | nos. 13/10/2025 |
|                      | nos. 13/10/2025 |
|                      | nos. 24/10/2025 |
|                      | nos. 31/10/2025 |

REMARK : 1)

2)

3)

4)

5)

# Thickness Report

Make : Kiran Electronics

Model : Advance Micro Test

Company Name : SUPRA QUALITY EXPORT (I) PVT LTD

Customer Name : ZOPPAS ROMANIA

Customer Address : -

THANE

400604

| Date       | Time     | Job Number | Plating Type | Base Metal | Thickness in uM |
|------------|----------|------------|--------------|------------|-----------------|
| 25/10/2025 | 15:33:40 | 571520791  | ZINC         | Steel      | 7.34            |
| 25/10/2025 | 15:36:04 | 571520791  | ZINC         | Steel      | 7.75            |
| 25/10/2025 | 15:38:53 | 571520791  | ZINC         | Steel      | 9.53            |
| 25/10/2025 | 15:51:22 | 571520791  | ZINC         | Steel      | 7.61            |

# Thickness Report

Make : Kiran Electronics

Model : Advance Micro Test

Company Name : **SUPRA QUALITY EXPORT (I) PVT LTD**

Customer Name : **ZOPPAS ROMANIA**

Customer Address : -

**THANE**

**400604**

| Date       | Time     | Job Number | Platting Type | Base Metal | Thickness in uM |
|------------|----------|------------|---------------|------------|-----------------|
| 28/10/2025 | 12:12:03 | 571520791  | ZINC          | Steel      | 12.1            |
| 28/10/2025 | 12:15:17 | 571520791  | ZINC          | Steel      | 10.81           |
| 28/10/2025 | 12:09:12 | 571520791  | ZINC          | Steel      | 10.45           |