

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
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## DIMENSIONAL INSPECTION REPORT

Part Description:- *Brass Flange G 1 1/4*

Part No:- *1610041*

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- *Parmar.*

S.P.O: SQPO2526 1294

Order Date:- *11/9/25*

Order Qty:- *2100*

Buyer name:- *TURK.*

DATE:- *28/9/25*

Report No:- *2526/0124*

ZINC ☐  
COPPER ☐  
NICKEL ☐  
NICKEL CHROME ☐  
TIN ☐  
Un-plated ☐

### MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 65 \pm 0.3$	65.07	65.07	65.06	65.07	65.06	65.06	65.06	65.06	65.07	65.07	OK
2	M55X2	M105X2 - G4	G0	No go S/TP/237								OK
3	minor $\phi$	52.98	53.01	52.99	53.02	53.01	52.98	53.02	53.00	53.01	53.00	OK
4	$1 \times 45^\circ$	$1 \times 45^\circ$			$1 \times 45^\circ$			$1 \times 45^\circ$			$1 \times 45^\circ$	OK
5	$17.75 \pm 0.2$	17.75	17.75	17.76	17.75	17.75	17.75	17.76	17.75	17.75	17.76	OK
6	$36.5 \pm 0.3$	36.52	36.50	36.51	36.53	36.51	36.52	36.51	36.50	36.51	36.51	OK
7	$33.72 \pm 0.3$	33.74 .82	33.64 .90	33.72 .78	33.72 .85	33.71 .84	33.69 .93	33.76 .83	33.74 .83	33.71 .93	33.76 .81	OK
8	$16 \pm 0.2$	16.03	16.03	16.00	16.02	16.00	16.03	15.98	16.04	16.00	15.99	OK
9	$1.5 \pm 0.1$	Checked with 1.4 pin with Go Gauge pin not pass								OK		OK
10	$1.5 \times 45^\circ$	$1.5 \times 45^\circ$			$1.5 \times 45^\circ$			$1.5 \times 45^\circ$			$1.5 \times 45^\circ$	OK
11	$\phi 33.9 \pm 0.2$	33.75	33.75	33.74	33.74	33.74	33.75	33.75	33.75	33.76	33.75	OK
12	G 1 1/4"	G 1 1/4" - DIN ISO 228 BY F 1975 G0/ S/TP/336 No go										OK
13	major $\phi$	41.70	41.68	41.68	41.69	41.68	41.67	41.69	41.70	41.70	41.67	OK
14	pitch $\phi$	40.209	40.195	40.193	40.191	40.220	40.206	40.229	40.228	40.199	40.219	OK
15	SW 60 $-0.160$	59.42 .86	59.40 .69	59.48 .98	59.49 60.02	59.36 .82	59.39 .95	59.47 .02	59.56 .02	59.49 .96	59.55 60.04	U/SO.48 O/SO.04
16	M55 Thread length	16.89	16.70	16.71	16.75	16.78	16.75	16.71	16.73	16.71	16.71	OK
17												
18												
19												
20												

CHECKED BY :-

*Abhay P. Chavhan*

SIGN & Dt:-

APPROVED BY :-

*Chavhan*  
*31/10/25*

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : *1248* nos. *28/9/25*  
LOT 2 : nos.  
LOT 3 : nos.  
LOT 4 : nos.

REMARK : 1) Porosity or blow holes observed on 1 1/4" Thread side face - Inform to Visual inspection Team [31/10/25]  
2) conditionally Accepted  
3)  
4)  
5)