

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass flange

Part No:- 550405681

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Rudra

S.P.O: SQPO2526 1300

Order Date:- 11/10/25

Order Qty:- 200

Buyer name:- Zeppas Romania DATE:- 10/10/25

Report No:- 2526/200

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 76 \pm 0.3$	76.06	76.05	76.00	76.01	76.02	76.01	76.02	76.02	76.03	76.02	OK
2	$\text{CH} 65 \sim -0.160$	64.96	65.02	65.06	64.95	64.74	64.82	64.83	64.80	64.96	64.70	U/S 0.14
3	M4	M4 X 0.7 GH	PNC 7459 /	PPF 5687								OK
4	$\phi 68 \pm 0.3$	68.02	68.42	67.934	68.02	68.01	67.96	67.96	68.42	67.93	67.96	U/S 0.14
5	G 2 B.	S/TR/ 343	G 2 DIN 60 /	B Nogo.	S/TR/ 169							OK
6	59.614 (-0.434) major side	59.39	59.39	59.40	59.44	59.48	59.41	59.38	59.39	59.40	59.40	OK
7	58.135 (-0.434) pitch Ø	57.843	57.843	57.858	57.859	57.854	57.854	57.831	57.848	57.854	57.837	OK
8	$\phi 54 \pm 0.3$	53.96	54.02	53.99	53.99	53.98	53.96	53.98	54.01	53.95	53.95	OK
9	$\phi 60 \pm 0.3$	60.04	60.03	60.03	60.05	60.03	60.00	60.01	60.01	60.03	60.00	OK
10	$\phi 51 \pm 0.3$	50.94	50.88	50.97	50.97	50.92	50.98	50.93	50.94	50.93	50.91	OK
11	$\phi 49 \pm 0.3$	49.00	48.82	49.02	48.86	48.80	48.92	48.81	48.86	48.90	48.98	OK
12	$\phi 10 \pm 0.2$	9.83	9.86	9.92	9.95	9.84	9.83	9.81	9.82	9.82	9.83	OK
13	31 ± 0.2	31.03	31.04	31.04	31.11	31.04	31.04	31.05	31.04	31.05	31.05	OK
14	5 ± 0.3	5.01	4.97	4.97	4.96	4.96	4.98	4.98	5.05	4.98	4.98	OK
15	13 ± 0.2	12.88 13.04	12.77 13.06	12.90 13.11	12.88 13.15	12.83 13.14	12.93 13.23	12.80 13.21	12.80 13.11	12.80 13.17	12.86 13.06	U/S 0.03 U/S 0.01
16	13 ± 0.2	13.00	12.97	12.99	12.98	13.01	12.99	13.00	12.99	13.00	12.98	OK
17	2.5 ± 0.1	2.50	2.50	2.49	2.50	2.52	2.50	2.50	2.50	2.50	2.50	OK
18	2.5 ± 0.1	Checked	with pin	2.40 GO /	2.60 Nogo							OK
19	30°	30°		30°			30°			30°		OK
20	32°	Checked	with comparator									OK

CHECKED BY :-

Abhay P. Charan

SIGN & Dt:- 17/10/25

APPROVED BY :-

SP

DATE:- 17/10/25

PREVIOUS DATE :

PREVIOUS REPORT NO : 25/595

RECEIVED QTY

LOT 1	: 209	nos. 10/10/25
LOT 2	:	nos.
LOT 3	:	nos.
LOT 4	:	nos.

REMARK : 1) Ø68 observed oversize +0.14 to 0.50 inform to vendor.

2) 100% sampling done 48 Nos observed ~~oversize~~ → 44 Nos Hold for approval.

3)

4)

5)

1072

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MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	90° ±15°	90°	—	—	90°	—	—	90°	—	—	90°	OK
2	5 ±1/-0-	5.64	5.52	5.52	5.51	5.58	5.56	5.52	5.54	5.70	5.72	OK
3	Min 2	3.26	3.07	3.20	3.21	3.07	3.22	3.12	3.24	3.22	3.27	OK
4	1 ±0.2	0.98	0.92	0.94	0.95	0.97	0.96	0.99	0.91	0.95	0.96	OK
5	24.5 ±0.2	24.44 .40	24.58 .38	24.45 .52	24.64 .57	24.54 .51	24.51	24.53	24.45	24.44	24.49	OK
6	60°	60°	—	—	60°	—	—	60°	—	—	60°	OK
15	5 ±0.2	5.10 4.89	5.00 5.27	4.92 5.19	5.10 5.04	4.92 5.10	4.88 5.10	4.91 5.20	5.05 5.14	5.04 5.18	4.96 5.06	0/50.07
8	1.5	1.51	1.53	1.51	1.50	1.51	1.50	1.51	1.52	1.52	1.51	OK
9	5 ±0.3	5.90 5.08	4.97 5.07	5.06 5.08	5.06 5.03	4.99 5.03	5.00 5.09	5.00 5.07	5.06 5.06	5.05 5.05	5.05 5.05	OK
10	—	—	—	—	—	—	—	—	—	—	—	—
11	—	—	—	—	—	—	—	—	—	—	—	—
12	—	—	—	—	—	—	—	—	—	—	—	—
13	—	—	—	—	—	—	—	—	—	—	—	—
14	—	—	—	—	—	—	—	—	—	—	—	—
15	—	—	—	—	—	—	—	—	—	—	—	—
16	—	—	—	—	—	—	—	—	—	—	—	—
17	—	—	—	—	—	—	—	—	—	—	—	—
18	—	—	—	—	—	—	—	—	—	—	—	—
19	—	—	—	—	—	—	—	—	—	—	—	—
20	—	—	—	—	—	—	—	—	—	—	—	—

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 209 nos. 10/10/25

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

nos.

REMARK : 1)

2)

3)

4)

5)

20/10/25