

SUPRA QUALITY EXPORTS (I) PVT LTD

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

No. 16,
Industrial Estate
Thane west-400604
India

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Flange 1 1/2"

Part No:- 104328

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Pentagon

S.P.O: SQPO2526 1642

Order Date:- 27/10/25

Order Qty:- 250

Buyer name:- Zeppad Romania DATE:- 23/11/25

Report No:-2526/ 0376

ZINC ☐
COPPER ☐
NICKEL ☐
NICKEL CHROME ☐
TIN ☐
Un-plated ☒

MATERIAL GRADE :- SS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	SW 60 ^{+0.2}	59.43 .44	59.44 .45	59.44 .41	59.45 .46	59.46 .47	59.45 .47	59.45 .47	59.45 .44	59.45 .44	59.46 .47	OK
2	LK 28 ^{+0.2}	28.00	28.01	28.00	28.03	28.02	28.01	28.00	28.01	28.02	28.02	OK
3	6x60°	Checked with chord length Req. 14.00 observed 14.01/14.02										OK.
4	30°	checked with chord length Req 29.00 observed 28.98/29.02										OK.
5	60°	60°	—	—	60°	—	—	60°	—	—	60°	OK
6	4x M4 6H	M4 x 0.7-6H PYH 11893 60 / PXH 14587 Nogo										OK
7	3.242/3.422 minor	3.34	3.38	3.37	3.36	3.33	3.34	3.36	3.38	3.37	3.36	OK
8	LK 58 ^{+0.3}	57.98 58.01	57.98 58.00	57.99 58.01	58.00 .01	57.99 .00	57.98 .99	57.98 .00	58.04 .06	57.97 .01	57.96 .00	OK
9	Ø45 ^{-0.2}	44.86	44.86	44.88	44.87	44.87	44.85	44.86	44.86	44.87	44.87	OK
10	1.5x45°	1.5x45°	—	—	1.5x45°	—	—	1.5x45°	—	—	1.5x45°	OK
11	2.5	checked with comparator										OK
12	8 ^{+0.2}	8.25 8.22	8.24 8.21	8.24 8.19	8.20 8.19	8.21 8.23	8.23 8.20	8.22 8.19	8.25 8.26	8.23 8.21	8.23 8.25	OK
13	30°	30°	—	—	30°	—	—	30°	—	—	30°	OK
14	14 ^{+0.3}	14.15	14.18	14.18	14.19	14.15	14.15	14.14	14.16	14.15	14.15	OK
15	10 ^{-0.5}	9.80	9.82	9.82	9.84	9.80	9.80	9.80	9.79	9.79	9.80	OK
16	17 ^{+0.2}	17.01	16.99	17.00	16.98	17.02	17.02	17.04	16.98	17.02	17.02	OK.
17	Ø40 ^{+0.2}	39.97	39.97	39.99	39.98	39.97	39.98	39.97	39.96	39.98	39.97	OK
18	3.2	Checked with comparator										OK
19	0.2 A	0.04	0.03	0.03	0.02	0.02	—	—	—	—	—	OK
20	6.5 ^{+0.1}	6.48	6.51	6.54	6.54	6.50	6.50	6.52	6.53	6.54	6.52	OK

CHECKED BY :-

APPROVED BY :- 000xuu

Abhay P. Chavhan

SIGN & Dt:- 25/11/25

DATE:- 25-11-25

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 260 nos. 23-11-25
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1) Accepted
2)
3)
4)
5)

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-2526/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	45°	45°			45°			45°			45°	OK
2	Ø 8.7 ±0.05	checked with pin 8.65 Go/ 8.75 Nogo										OK
3	Ø 40 ±0.3	40.15	40.20	40.13	40.07	40.08	40.10	39.97	40.12	40.10	40.10	OK
4	1.5 ±0.1	1.50	1.52	1.51	1.50	1.50	1.49	1.49	1.50	1.52	1.52	OK
5	1x45°	1x43°			1x43°			1x43°			1x43°	conditionally Accepted
6	G 1 1/2" B.	G 1 1/2" Ø DIN BMN 1743 Go/ (B) S/TR/281 Nogo										OK
7	46.06 ±0.09 pitch	46.046	46.053	46.028	46.032	46.030	46.051	46.049	46.062	46.058	46.052	OK
8	47.808 ±0.020 major	47.58	47.54	47.56	47.56	47.57	47.63	47.55	47.60	47.58	47.57	OK
9	1.5x45°	1.5x45°			1.5x45°			1.5x45°			1.5x45°	OK
10	2.5 max	Checked with pin 2.30 Not passed										OK
11	32 ±0.5	31.92	31.94	31.93	31.91	31.94	31.92	31.92	31.91	31.94	31.92	OK
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)
2)
3)
4)
5)