

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Flange

Part No:- 13408

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Well Tech Auto precision

S.P.O: SQPO2526 1319

Order Date:- 11/9/25

Order Qty:- 325

Buyer name:- Termik.

DATE:- 17/10/25

Report No:- 25/ 2526/0233

ZINC ☐
COPPER ☐
NICKEL ☐
NICKEL CHROME ☐
TIN ☐
Un-plated ☒

MATERIAL GRADE :- SS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Ø 77 ^{0/-0.5}	76.76 .78	76.76 .77	76.76 .77	76.77 .78	76.75 .77	76.76 .79	76.75 .76	76.76 .75	76.77 .78	76.78	OK
2	Ø 66 ^{±0.3}	66.01	66.03	65.95 66.02	66.00	66.04 .10	66.02	66.02	66.02	66.03	66.01	OK
3	Ø 50 ^{±0.3}	49.97 50.01	49.99	49.97	49.96	49.95	50.02	49.98	49.95	49.94	49.96	OK
4	50 ^{±0.3}	50.02	49.99	49.95	50.00	49.96	50.01	50.00	49.98	49.95	50.00	OK
5	18 ^{±0.2}	17.99	17.99	18.00	17.99	18.00	18.00	17.99	18.00	17.99	17.99	OK
6	1.5X45°	1.4X45°			1.4X45°			1.4X45°			1.4X45°	OK
7	G2"	G2"-11 DIN DIN 1878 Go / S/TR/169 Nogo										OK
8	59.614 (-0.360) major Ø	59.42	59.49	59.49	59.46	59.39	59.44	59.44	59.42	59.41	59.46	OK
9	58.135 (-0.360) pitch Ø	57.888	57.885	57.890	57.892	57.903	57.885	57.875	57.872	57.888	57.876	OK
10	44 ^{±0.3}	43.97	43.98	43.92	43.98	43.99	43.97	43.96	43.96	43.97	43.99	OK
11	26.5 ^{±0.2}	Checked with slip 26.30 Go / 26.70 Nogo										OK
12	2.7 ^{±0.1}	2.72 2.75	2.72 2.76	2.70 2.73	2.73 2.78	2.72 2.74	2.73 2.74	2.73 2.74	2.73 2.75	2.69 2.71	2.72 2.73	OK
13	3.5 ^{±0.1}	Checked with slip 3.40 Go / 3.60 Nogo										OK
14	45°	45°			45°			45°			45°	OK
15	1.6 ^{±0.1}	1.56	1.60	1.60	1.59	1.61	1.60	1.61	1.61	1.60	1.60	OK
16	R1	Checked with Ø2.0 pin match & found OK										OK
17	1.65 ^{±0.1}	1.65 1.64	1.65 1.66	1.66 1.67	1.65 1.65	1.65 1.65	1.65 1.65	1.66 1.66	1.65 1.64	1.65 1.68	1.64 1.64	OK
18	0.75X45° x7	0.75X45°			0.75X45°			0.75X45°			0.75X45°	OK
19	Ø 10.2 ^{±0.1}	Checked with pin 10.10 Go / 10.30 Nogo										OK
20	Ø 38 ^{±0.5}	37.99 38.03	37.94 .97	37.95 .97	37.98 38.00	37.97 .99	37.96 -97	37.93 .98	37.99 .98	37.95 .97	38.00 .01	OK

CHECKED BY :-

Abhay P. Chavan

SIGN & Dt:- 28/10/25

APPROVED BY :-

DATE:- 28/10/25

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 319 nos. 17-10-25
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1)

- 2)
- 3)
- 4)
- 5)

1 of 2

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DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Ø8.7 ^{+0.1}	Checked with pin 8.60 Go / 8.80 Nogo										OK ✓
2	M4-6H	M4X6H PNC 7595 / PPF 5687										
3	5.242/3.422 minor	3.27	3.25	3.29	3.24	3.30	3.30	3.29	3.45	3.36	3.24	0/50.03 ✓
4	Depth 8 ^{+0.1}	8.32	8.03	8.29	8.34	8.28	8.31	8.30	8.16	8.23	8.33	0/0.20 ✓
5	Ø3.3 ^{+0.1}	3.27	3.25	3.29	3.24	3.30	3.30	3.29	3.45	3.36	3.24	0/50.03 ✓
6	11.50 ^{+0.2}	11.22	11.35	11.34	11.42	11.35	11.37	11.36	11.30	11.33	11.35	0/50.08 ✓
7	Ra 12.5	Checked with comparator										OK
8	NF 60 ^{-0.130}	59.94	59.96 .98	59.97 .98	59.96	60.00	59.96	59.96	59.99	59.96	59.96	OK
9	30.5 ^{-0.5}	30.25	30.13	30.15	30.30	30.25	30.22	30.32	30.10	30.21	30.32	OK ✓
10												
11												
12												
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14												
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19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY
LOT 1 : nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)

2)

3)

4)

5)

2072