

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Nipple

Part No:- 103274

C.P.O:-

Order Date:- 15/8/25

Order Qty:-

Vendor Name:- aeu Tech

S.P.O: SQPO2526 1146

Order Date:- 19/8/25

Order Qty:- 325

Buyer name:- walser

DATE:- 11/9/25

Report No:- 25/0023

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- SS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	OD $\varnothing 28 \pm 0.2$	27.96	27.99	28.00	27.99	27.99	27.99	27.99	27.99	27.98	27.99	OK
2	PCD $\varnothing 21 \pm 0.2$	20.94	20.92	20.95	20.94	20.94	20.94	20.93	20.93	20.93	20.92	OK
3	R 0.1	?										OK
4	R 0.1	?										OK
5	R 0.25	} Visually check & found OK										
6	R 0.25											OK
7	R a 0.8	Compare with Surface Comparator & found OK										
8	TL 27 ± 0.2	27.02	.00	27.01	27.02	27.02	26.99	27.01	27.00	27.01	26.99	27.01
9	TK 10 ± 0.2	10.02	.00	10.00	10.01	10.02	10.01	10.02	10.00	10.01	10.02	10.01
10	L10.1/A	0.01	0.02	0.01	0.01	0.01	0.01	0.01	0.02	0.02	0.01	OK
11	30°	30°					30°				30°	OK
12	SL 1.5 ± 0.1	1.40	1.43	1.43	1.46	1.42	1.41	1.40	1.43	1.42	1.43	OK
13	4 ± 0.1	} Check by Pin of (C4.00) & (C4.10) { No-GO										
14	DCOP 4.37 ± 0.1	4.37	.34	4.30	4.32	4.31	4.31	4.32	4.31	.26	4.30	4.26
15	HOLE $\varnothing 8.6 \pm 0.1$	} Check by Pin of (C8.50) & (C8.70) { No-GO										
16	IX450 ± 0.1	—	—	—	0.94	1.00	X 45°	—	—	—	—	OK
17	Deep ± 0.1	2.04	2.04	2.05	2.04	2.04	2.05	2.05	2.03	2.05	2.05	OK
18	R 0.8 ± 0.1	} Matched with Pin of Ø1.60 & found Ra8 OK										
19	Ø10.6 ± 0.2	10.60	10.60	10.62	10.61	10.60	10.61	10.60	10.60	10.60	10.59	OK
20	M14X1.5	} Check by TRG [M14X1.5-6g] [4] [No-GO (CS/TR1339)]										

CHECKED BY :-

Nitin


APPROVED BY :- Nitin



PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 335 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

15/09/2025

DATE:-

REMARK : 1) OK

2)

3) 25pcs. check for Deep 2 ± 0.1 = (obs. 2.02 TO 2.05) OK

4)

5)

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DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
21	Major ϕ $13.97/13.73$	13.85 .84	13.85 .84	13.78 .84	13.85 .84	13.85 .84	13.84 .85	13.86 .85	13.84 .85	13.86 .85	13.85 .84	OK
22	Pitch ϕ $12.99/12.85$	12.88	12.94	12.89	12.88	12.88	12.88	12.88	12.87	12.89	12.88	OK
23	groove w 3.5 ± 0.1 -0.08	Check by Pin of CRO & NO-GO	(3.40)	(3.60)	{	}						OK
24	$\phi 17 h 11$	16.98	16.95	16.98	16.97	16.96	16.98	16.97	16.97	16.98	16.96	OK
25	Shwcp edge											OK
26	v	Visually check & found OK										OK
27	groove OD 21.65 ± 0.1	11.59	11.59	11.59	11.59	11.62	11.62	11.60	11.61	11.62	11.62	OK
28	groove w 1.8 ± 0.1	Matched with Slip of (1.80)										OK
29												
30	groove	(25 PCS. check for deep 2 ^{+0.1})										
11	Deep $+0.1$ 2.0	2.03	2.05	2.05	2.05	2.05	2.03	2.04	2.03	2.04	2.04	{
12		2.04	2.04	2.05	2.03	2.05	2.04	2.04	2.05	2.03	2.04	OK
13		2.04	2.05	2.04	2.05	2.05						
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

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PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

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DATE:-

REMARK : 1)

2)

3)

4)

5)