

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Steel Nipple

Part No:- 571269460 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- WELL-TECH S.P.O: SQPO2526 1354 Order Date:- 19/09/25 Order Qty:- 1000

Buyer name:- Zoppac Rom. DATE:- 07/10/25

Report No:- 5716/0208

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- M15 [Manganese phosphating]

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	CH24 ^{+0.10}	23.93	23.92 .90	23.90	23.90	23.90	23.90 .90	23.92 .90	23.92	23.94	23.94 .92	OK
2	26.00 ^{+0.20}	26.01	26.01	26.01	26.00	26.00	26.01	26.00	26.03	26.00	26.01	OK
3	5.02 ^{+0.10}	5.03 .01	5.02 .01	5.02 .00	5.02 .00	5.02 .00	5.02 .00	5.05 .02	5.02 .00	5.02 .00	5.03 .01	OK
4	$\phi 15.00$ ^{+0.20}	15.01	15.01	15.02	15.02	15.02	15.01	15.01	15.01	15.01	15.02	OK
5	10.00 ^{+0.20}	10.02	10.02	10.00	10.02	10.02	10.02	10.02	10.01	10.01	10.00	OK
6	G 1 1/2"		G 1 1/4" -14 DIN Go ^{SPAD} 6464 and NO GO B SITR 334									OK
7	20.955 ^{-0.284}	20.74	20.75	20.73	20.73	20.73	20.73	20.73	20.73	20.75	20.74	OK
8	19.793 ^{-0.284}	19.55	19.55	19.56	19.56	19.56	19.52	19.54	19.58	19.55	19.56	OK
9	$\phi 12.50$ ^{+0.10}		G 0 Pin		$\phi 12.50$ and NO GO Pin $\phi 12.60$							OK
10	U cut $\phi 18.50$ ^{+0.20}	18.50	18.50	18.51	18.50	18.50	18.50	18.51	18.50	18.50	18.51	OK
11	Groove width ^{+0.10}	3	checked with slip gauge.		Go Slip -2.90 - NO GO Slip 3.10							3.20 / 0.50 to 1.00
12	- ϕ											-
13	Plating.		Fosfader		Manganese pending							-
14	8.00 ^{+0.20}	7.97	7.95	7.98	7.98	8.00	7.95	7.98	7.95	7.94	7.95	OK
15				After plating.								
16	G 1 1/2"	checked with C TRC	G 1 1/2" (Go:- SKP3818 NO GO:- 310)									OK
17	19.793 ^{-0.284}	19.57	19.56	19.57	19.57	19.56	19.55	19.56	19.57	19.58	19.56	OK
18	20.955 ^{-0.284}	20.75	20.74	20.75	20.76	20.76	20.75	20.74	20.76	20.76	20.75	OK
19	$\phi 12.50$ ^{+0.10}	checked	with pin	12.50	60/	12.60	No Go					OK
20	Plating	Visually checked	found OK									OK
(Manganese phosphate)							PREVIOUS DATE : PREVIOUS REPORT NO : RECEIVED QTY					
CHECKED BY:	Ajey/Abhay	APPROVED BY:	<i>SS</i>	DATE:	25/10/25	LOT 1	:	1075	nos.			
SIGN & Dt:-	10/10/25				LOT 2	:			nos.			
					LOT 3	:			nos.			
					LOT 4	:			nos.			

REMARK : 1)

- 2)
- 3)
- 4)
- 5)