

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- 50/310

Part No:- 55309 M6TBolt C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Well Tech S.P.O: SQPO2526 1278 Order Date:- 09-09-2025 Order Qty:- 22,000

Buyer name:- Vulcanic TRi DATE:- 14-11-2025


Report No:- 2526/ 0327

MATERIAL GRADE:- 55 304

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	± 0.2 15.00	.93 14.94	.95 14.97	.94 14.95	.87 14.99	.93 14.95	.97 14.98	.91 14.93	.80 14.93	.92 14.94	.90 14.91	OK
2	± 0.2 9.00	.91 8.92	.90 8.90	.82 8.93	.91 8.91	.91 8.80	.82 8.93	.85 8.86	.83 8.90	.92 8.93	.91 8.92	OK
3	± 0.3 50.00	50.11	50.08	50.07	50.16	50.16	50.28	50.02	50.08	50.09	49.95	OK
4	± 0.1 4.00	.01 4.10	4.00	.00 4.01	.02 4.03	.01 4.03	.01 4.02	.01 4.04	.01 4.03	.01 4.03	.01 4.02	OK
5	^{6G} M6 X 1.00 major ϕ	checked with a TRG M6 X 1.00 6G (a0:- SMTY N060:- SFN) 2411 239										OK
6	5.87 - 5.79 PITCH ϕ	5.86	5.85	5.85	5.86	5.79	5.89	5.70	5.79	5.87	5.87	^{u/s} 0.09
7	5.32 - 5.21 Thread gap 1.00 ± 0.1	5.21	5.21	5.21	5.20	5.20	5.21	5.16	5.17	5.21	5.21	^{u/s} 0.05
8		checked with a Pin gauge of 0.98 mm & found OK										OK
9												
10												
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY:- Shubham

APPROVED BY:- 

PREVIOUS DATE :

PREVIOUS REPORT NO : 25/672

RECEIVED QTY

LOT 1 : 10692 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:- 17-11-2025

DATE:- 17-11-25

REMARK : 1) observe un machined & chipping spots on Rectangular side face.

2) Accepted as per Previous Report.

3)

4)

5)