SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
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DIMENSIONAL INSPECTION REPORT

Part Description:- SS Nipple

Part No:- 570937732 C.P.O:- Order Date:- 23/7/25 Order Qty:-

Vendor Name:- Well Tech S.P.O: SQPO2526955 Order Date:- 24/7/25 Order Qty:- 6000

Buyer name:- Zoppas Romenia DATE:- 3/9/25 Report No:- 2526/0044

ZINC	☐
COPPER	☐
NICKEL	☐
NICKEL CHROME	☐
TIN	☐
Un-plated	☑

MATERIAL GRADE :- SS 304

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	TL 23±0.05	22.99	23.00	23.00	23.00	23.00	23.01	23.01	23.01	23.02	23.02	OK
2	OD Ø9.95 ±0.2	9.95	9.96	9.96 .95	9.95	9.95	9.95	9.95	9.96	9.95	9.95	OK
3	SL 5±0.1	4.99	4.96	4.99	4.99	5.00 4.97	5.00	5.00	5.00	4.99	4.99	OK
4	S2 14±0.3	14.02 13.96	14.05 .03	14.04 .00	14.01 13.98	14.04 .03	14.00	14.02 .01	14.00	14.02	14.00 13.95	OK
5	Thread M14X1.5	{check by TRG [GO M14X1.5-6g (SFF 4632)] & [M14X1.5-6g No-Go (SMR/238)]										OK
6	Major Ø 13.97/13.73	13.85	13.84	13.83	13.84	13.84	13.84	13.85	13.85	13.85	13.84	OK
7	Pitch Ø 12.99/12.85	12.86	12.87 .86	12.88	12.87	12.89 .88	12.86	12.86	12.87	12.88 .87	12.88	OK
8	Gap +0.2 2 -0.5	1.95	1.90	1.87	1.88	1.90	1.78	1.83	1.77	2.00	1.92	OK
9	Gap +0.2 2 -0.5	{check by No-Go pin of Ø 1.90 found ok}										OK
10	THK 4±0.1	4.03 .01	4.09 .04	4.06 .01	4.10 .03	4.04 .01	4.04 .01	4.03 .02	4.09 .03	4.10 .02	4.08 .03	OK
11	Gap 30°	30°				30°					30°	OK
12	Groove Chmf Ø 10.45 +0.1	10.49	10.51	10.47	10.47	10.55	10.55	10.52	10.45	10.50	10.48	OK
13	Hole +0.1 Ø8.65 0	{check by pin of (8.66) GO & (8.75) No-GO}										OK
14	Ch 19-0.1	18.90 .80	18.94 .87	18.97 .91	19.00 18.80	18.97 .86	18.93 .82	18.99 .82	18.95 .86	18.97 .84	18.94 .87	U/S 0.10
15	Ⓞ ID/OD	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	←
16												
17												
18												
19												
20												

CHECKED BY :- Nitin

SIGN & Dt:- 18/09/25

APPROVED BY :- Nitin

DATE:- 18/09/25

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY
LOT 1 : 1564 nos.
LOT 2 : 1490 nos. 5/9/25
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1) OK
2)
3)
4)
5)