

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- BRASS NIPPLE

Part No:- 571389520

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Rudra

S.P.O: SQPO25261268

Order Date:- 08-09-2025 Order Qty:- 110

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Buyer name:- ZOPPAS Romania DATE:- 26-09-2025, Report No:-251 2526/0112

MATERIAL GRADE :- BRASS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 29.00 \pm 0.2$	29.00	28.99	29.00	28.99	28.99	29.00	28.99	28.99	29.00	29.00	OK
2	$SW 27.00 \pm 0.2$	26.94	26.96	26.95	26.95	26.95	26.96	26.94	26.95	26.93	26.96	OK
3	$\phi 22.00 \pm 0.2$	21.99	22.00	22.00	22.00	22.00	22.00	22.00	21.99	21.99	22.00	OK
4	$H 28.00 \pm 0.2$.95	.95	.96	.96	.96	.95	.95	.95	.95	.95	OK
5	$G 43.00 \pm 0.3$	43.90	43.81	43.88	43.85	43.82	43.83	43.93	43.79	43.94	43.93	OK
6	10.00 ± 0.2	checked with a Slip gauge (G0:- 9.90 N0G0:- 10.10)										OK
7	$1.00 \times 45^\circ$	checked with bevel & Ref $\phi 31.00$ & observe $1.4 \times 55^\circ$ accepted										OK
8	$\phi 20.00 \pm 0.2$	checked with a Pin gauge (G0:- 19.90 N0G0:- 20.10)										OK
9	$G 1'' \text{ Thread}$	checked with a TRG G1'' (G0:- 5/TR/312 N0G0:- 5/TR/55)										OK
10	33.249 - 32.88 major ϕ	32.97	32.98	32.99	32.99	32.97	32.98	32.98	32.99	32.98	32.99	OK
11	31.77 - 31.91 Pitch ϕ	31.95	31.95	31.96	31.95	31.96	31.95	31.96	31.96	31.96	31.95	OK
12	3.00 ± 0.1	.02	.01	.00	2.98			.02	2.98	2.98	3.00	OK
13	$1 \times 45^\circ$	checked with bevel & Protractor & found 1.4×45										OK
14	$TL 55.00 \pm 0.2$.94	.96	.94	.95	.95	.95	.93	.92	.93	.93	OK
15												
16												
17												
18												
19												
20												

CHECKED BY :- Shubham

30-09-2025

SIGN & Dt:-

APPROVED BY :- Shubham

30-09-2025

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 111 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) observe burr on slots of thread

2) observe chamfer on IO from thread side which is not mention in drawing.

3) conditionally accepted.

4)

5)