

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Nipple.

Part No:- EN1244.69.

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Reelco

S.P.O: SQPO2526 1213

Order Date:- 30/8/25

Order Qty:- 1100

Buyer name: Zappas Romania, DATE:- 6.10.25

Report No:- 2526/0159

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	15 ± 0.2	15.07	15.06	15.07	15.06	15.07	15.05	15.07	15.06	15.07	15.04	OK
2	5 ± 0.05	5.03	5.03	5.03	5.03	5.03	5.03	5.04	5.03	5.03	5.04	OK
3	B 0.2	0.04	0.02	0.05	0.05	0.02						OK
4	$\frac{3.2}{\vee}$	Checked with Comparitor										OK
5	0.75X45°	0.70X45°	—	0.7X45°	—	—	0.7X45°	—	—	0.7X45°	—	OK
6	M18X1.56g, 17.97/17.78	M18X1.5 -6g, SHN 224	GO/	S/TR/205	Nogo	pass						not OK
7	major pitch	17.83	17.84	17.83	17.83	17.82	17.82	17.81	17.82	17.83	17.82	OK
8	pitch 6. 16.99/16.85	16.772	16.793	16.777	16.778	16.779	16.760	16.773	16.776	16.755	16.771	OK/ ± 0.095
9	$\varnothing 14 \pm 0.2$	Checked with pin $\varnothing 13.90$ GO/		14.10	Nogo							OK
10	R1	Checked with radius gauge										OK
11	R1	Checked with radius gauge										OK.
12	8 ± 0.2	8.03	7.96	8.07	8.01	8.10	8.06	7.93	7.96	8.07	8.05	OK
13	12 ± 0.2	11.99	12.02	12.00	12.01	12.01	12.00	12.00	11.99	11.98	12.02	OK
14	$\varnothing 25 \pm 0.2$	25.00	25.01	25.01	25.00	25.01	25.01	25.01	25.01	25.01	25.00	OK
15	5 ± 0.1	5.02	5.04	5.01	5.02	5.02	5.02	5.03	5.02	5.01	5.03	OK
16	$\varnothing 2.1 \pm 0.1$	Checked with pin 2.10 GO/ 2.20 Nogo										OK
17	5.4 ± 0.2	Checked with pin 5.4 GO/ 5.60 Nogo										OK.
18	13.4 ± 0.2	13.46	13.45	13.45	13.45	13.45	13.43	13.46	13.44	13.45	13.43	OK
19	$\frac{12.5}{\vee}$	Checked with Comparitor										OK.
20	GTC \varnothing	0.02	0.02	0.02	0.03	0.02	0.02	0.02	0.03	0.04	0.05	OK.

CHECKED BY :-

Abhay P. Ghavan,

SIGN & Dt:- 9/10/25

APPROVED BY :- Mr. A. C. M.

DATE:-

PREVIOUS DATE : 11-3-23

PREVIOUS REPORT NO : 23/1496

RECEIVED QTY

LOT 1 : 1295 nos. 6.10.25

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1)

L

[Concession Received on 16/10/25, by mail] -

2)
3) Pitch diameter under size hence nogo gauge pass

4) Rejected

Extra 5 Nos checked with Nogo ring gauge observed passed.



Re: Supra

2 messages

Kunal Shah <kunalsupraexports@gmail.com>

Thu, 16 Oct, 2025 at 12:02 pm

To: Florentina Rodila <florentina.rodila@zoppas.com>, quality <quality@supraexports.in>

Cc: Andrea Ploscariu <andrea.ploscariu@zoppas.com>, Maria Parvan <maria.parvan@zoppas.com>

Hi Florentina

The samples have been sent to check the outside thread to make sure they fit fine to your application. The "No Go" gauge partially entered a little more than it is supposed to be and hence wanted you to check and confirm for these 1100 Pcs that we have on stock can derogation be granted for this order?

Can you check and confirm they are OK ?

Regards

Kunal

On Thu, 16 Oct 2025 at 11:38 AM, Florentina Rodila <florentina.rodila@zoppas.com> wrote:

Kunal,

Please let me know for what you have sent 10pc from material EN 1.244.69

Thank you

Tina

----- Forwarded message -----

From: Maria Parvan <maria.parvan@zoppas.com>

Date: Wed, Oct 15, 2025 at 7:35 PM

Subject: Supra

To: Florentina Rodila <florentina.rodila@zoppas.com>
Cc: Andrea Ploscariu <andrea.ploscariu@zoppas.com>

Ciao,

spine-mi te rog ddt din attach daca se incarca, sau sunt pt probe.

Multumesc Maria

Maria Parvan / Mihaela Maria Andrisan

Logistics Data Operator

ZIR RICA Warehouse

Zoppas Industries România SRL

Sânnicolau Mare, Timiș

Str. Cenadului Nr.22- 24

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 0040 256 303925

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 **Zoppas Industries**
Romania *Heating Element Technologies*

Andrea Ploscariu <andrea.ploscariu@zoppas.com>

Thu, 16 Oct, 2025 at 2:43 pm

To: Kunal Shah <kunalsupraexports@gmail.com>
Cc: Florentina Rodila <florentina.rodila@zoppas.com>, quality <quality@supraexports.in>, Andrei Costin <andrei.costin@zoppas.com>, Zir Ricavqe <zir.ricavqe@zoppas.com>

Good morning
We have check, it is ok.

Cordiali saluti/Best regards

Andrea Ploscariu
ZIR QUALITY Department

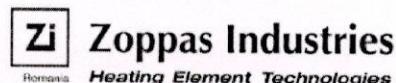
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