

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Flange 1 1/2" BSPT.

Part No:- 007-0208

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Qualimatic Solution

S.P.O: SQPO2526 1539

Order Date:- 8/10/25

Order Qty:- 6500

Buyer name:- Askoma

DATE:- 23/11/25

Report No:-2526/ 0404

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 70^{+0.30}$	70.04	70.02	70.04	70.03	70.02	70.03	70.03	70.03	70.03	70.02	OK
2	$\phi 50^{+0.30}$	50.03	50.04	50.02	50.04	50.04	50.05	50.05	50.05	50.02	50.03	OK
3	$5.20^{+0.1}$	5.22	5.26	5.27	5.20	5.24	5.22	5.24	5.20	5.24	5.27	OK
4	$\phi 3.50^{+0.1}$	Checked with pin 3.48 GO/ 3.60 NOGO										OK
5	$5.20^{+0.1}$	5.22	5.20	5.14	5.20	5.12	5.23	5.22	5.23	5.23	5.21	OK
6	$6^{+0.2}$	6.09 6.15	6.00 6.02	6.00 6.03	5.99 6.00	6.02 6.09	5.93 6.06	5.97 6.02	6.15 6.04	6.08 6.04	5.92 5.95	OK
7	$24^{+0.2}$	24.01	24.02	24.02	24.01	24.00	24.01	24.01	24.02	24.02	24.02	OK
8	$45^{+0.3}$	44.99	44.98	45.01	45.01	45.00	45.01	45.02	45.02	45.00	44.99	OK
9	$29.0^{+0.2}$	29.00	29.01	29.02	29.01	29.02	29.02	29.02	29.02	29.01	29.02	OK
10	$1 1/2"$ BSPT	$1 1/2"$ BSPT S/TR/192										OK
11	major	48.36	48.36	48.38	48.22	48.37	48.35	48.37	48.38	48.36	48.36	OK
12	Angle $1^{\circ} 47'$	$1^{\circ} 45'$	$1^{\circ} 45'$	$1^{\circ} 45'$	$1^{\circ} 45'$	$1^{\circ} 45'$	$1^{\circ} 45'$	$1^{\circ} 45'$	$1^{\circ} 45'$	$1^{\circ} 45'$	$1^{\circ} 45'$	OK
13	M4 (3x)	M4 x 07 - 6H Go Nogo. OK										OK
14	$3.24/3.42$ minor	3.24 3.25	3.24	3.24	3.24	3.23	3.24	3.24	3.25	3.24	3.24	OK
15	$12^{+0.2}$	12.23 12.14	12.19 12.17	12.20 12.21	12.14 12.20	12.19 12.13	12.14 12.16	12.15 12.17	12.18 12.20	12.24 12.18	12.16 12.21	OK
16	$15.50^{+0.2}$	15.23 15.31	15.29 15.31	15.24 15.29	15.24 15.27	15.32 15.30	15.26 15.35	15.25 15.26	15.29 15.35	15.29 15.31	15.27 15.29	OK
17	$\sqrt{6.3}$ RZ.	Checked with comparator										OK
18	RZ 8	Checked with comparator										OK
19	$0.30 \times 45^{\circ}$	$0.30 \times 45^{\circ}$			$0.30 \times 45^{\circ}$			$0.30 \times 45^{\circ}$			$0.30 \times 45^{\circ}$	OK
20	$0.30 \times 45^{\circ}$	$0.30 \times 45^{\circ}$			$0.30 \times 45^{\circ}$			$0.30 \times 45^{\circ}$			$0.30 \times 45^{\circ}$	OK

CHECKED BY :-

Abhay P. Chavan

SIGN & Dt:-

APPROVED BY :-

Indu

DATE:- 1-12-25

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 750 nos. 23/11/25
LOT 2 : 1650 nos. 30/11/25
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1)

2)

3)

4)

5)

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DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526 1539

Order Date:-

Order Qty:-

Buyer name:- Askom9

DATE:-

Report No:-2526/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\pm 0.1/0$ 10	checked with 10.03 ^{Go} profile pin / 10.10 Nogo										OK
2	± 0.05 12.48	checked with profile gauge 12.44 Go / 12.53 Nogo										OK.
3	30°	30°			30°			30°			30°	OK.
4	± 0.05 Ø12.40	checked with profile gauge 12.35 Go / 12.45 Nogo										OK
5	$0/-0.05$ 1.75	1.72 1.74	1.72 1.73	1.74 1.75	1.71 1.75	1.71 1.74	1.72 1.74	1.73 1.74	1.72 1.74	1.73 1.74	1.72 1.74	OK
6	$\pm 0.1/0$ Ø9.30	checked with pin 9.30 Go / 9.40 Nogo										OK
7	± 0.05 Ø11.18	checked with pin 11.14 Go / 11.22 Nogo										OK.
8	0.20x45°	0.2x45°			0.2x45°			0.2x45°			0.2x45°	OK
9	0.20x45°	0.2x45°			0.2x45°			0.2x45°			0.2x45°	OK
10	RZ8	checked with comparator										OK.
11	-0.160 SW60	60.05 59.86	60.46 .01	59.97 60.26	59.89 60.22	59.99 60.28	60.27 60.01	60.27 59.93	60.23 59.94	60.18 59.95	60.35 59.99	0/S 0.46
12	± 0.3 Ø68	68.46 .08	68.53 .15	68.50 .18	68.50 .06	68.35 .06	68.48 .18	68.58 67.99	68.55 .16	68.45 .15	68.54 .27	0/S 0.28
13	± 0.3 TK Ø33	33.00 32.97	32.94 .97	32.93 .94	32.93 .97	32.96 .95	32.96 .95	32.94 .96	32.94 .95	32.94 .96	32.94 .96	OK
14	± 0.3 TK Ø56	checked with chord length Req. 48.50 observed 48.50/48.52										OK
15	± 0.3 TK Ø38	checked with chord length Req. 32.91 observed 32.91/32.93										OK.
16	60° (6X)	60°			60°			60°			60°	OK
17	120° (3X)	120°			120°			120°			120°	OK
18	30°	30°			30°			30°			30°	OK
19	120°	120°			120°			120°			120°	OK
20												

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MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	± 0.3 35.90	35.92 .96	36.05 35.98	35.93 36.10	35.95 .94	35.94 36.02	35.90 .98	36.02 36.01	35.94 .02	36.00 36.02	35.95 .99	OK
2	0.20 X 45°	0.2 X 45°			0.2 X 45°			0.2 X 45°			0.2 X 45°	OK
3	M4 (6X)	M4	0.7-6H	PNG	7595 Go	/ PPF	5687	Nogo				OK
4	3.24/3.42 m/m	3.23 3.24	3.23 3.24	3.22 3.25	3.23 3.24	3.23 3.24	3.24 3.25	3.25 3.26	3.24 3.26	3.23 3.24	3.22 3.24	U/S 0.02 OK
5	± 0.2 8	7.95 7.81	7.98 7.86	7.84 7.82	7.93 7.88	7.87 7.97	7.91 7.89	7.86 7.91	7.93 7.88	7.85 7.81	7.88 7.82	OK
6	± 0.2 10	10.13 10.07	10.07 10.15	9.98 10.10	10.10 10.12	10.13 10.12	10.11 .15	10.07 .10	10.13 .19	10.07 .15	10.14 .18	OK
7	Rz 8	Checked with comparator										OK
8	0.20 X 45°	0.2 X 45°			0.2 X 45°			0.2 X 45°			0.2 X 45°	OK
9	0.20 X 45°	0.2 X 45°			0.2 X 45°			0.2 X 45°			0.2 X 45°	OK
10	1 X 45°	1 X 45°			1 X 45°			1 X 45°			1 X 45°	OK
11	0/-0.05 1.75	1.71 1.73	1.74 1.73	1.72 1.74	1.72 1.74	1.72 1.74	1.71 1.74	1.71 1.74	1.74 1.73	1.73 1.74	1.74 1.75	OK
12	30°	Checked with profile Gauge										OK
13	19 ± 0.05	Checked with profile Gauge 18.95 Go / 19.05 Nogo										OK
14	0.20 X 45°	0.2 X 45°			0.2 X 45°			0.2 X 45°			0.2 X 45°	OK
15	0.20 X 45°	0.2 X 45°			0.2 X 45°			0.2 X 45°			0.2 X 45°	OK
16	15.80 ± 0.10	Checked with profile pin 15.80 Go / 16.10 Nogo										OK
17	18.28 ± 0.05	Checked with profile pin 18.25 Go / 18.53 Nogo										OK
18	Rz 8	Checked with comparator										OK
19	30°	30°			30°			30°			30°	OK
20	13.20 ± 0.05	Checked with profile gauge 13.15 Go / 13.25 Nogo										OK

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