

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email:quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Flange 1½" NPT

Part No:- 271303

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Rudra

S.P.O: SQPO2526 1124

Order Date:- 19/8/05

Order Qty:- 60

Buyer name:- Vulcanic Therm DATE:- 23/11/25

Report No:-2526/ 0370

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

### MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Ø50 $\pm 0.3$	49.91 50.03	49.98 50.08	49.96 50.03	49.92 50.02	50.00 .10	50.02 .03	50.01 .10	50.02 .09	49.96 .97	50.01 .98	OK
2	$r_8 \pm 0.2$ apprx	8.24 .29	8.08 .22	8.10 .12	8.06 .10	8.12 .14	8.21 .38	8.02 .18	8.13 .27	8.27 .35	8.23 .31	O/S 0.15
3	Thread length $8 \pm 0.2$	7.85 8.04	8.04 8.07	7.95 8.03	7.87 8.00	7.96 8.12	7.94 8.00	7.99 7.96	7.95 8.00	8.09 8.02	7.99 8.04	OK
4	32 $\pm 0.3$	32.05	32.00	31.98	32.05	32.02	32.01	32.01	32.00	32.00	32.00	OK
5	1 $\pm 0.2$	0.96	1.03	1.00	0.99	0.98	0.98	0.97	1.00	1.02	1.00	OK
6	15 $\pm 0.2$	15.00	15.01	15.00	14.92	15.01	15.08	15.10	15.00	15.00	15.04	OK
7	Ø59 $\pm 0.5/0$	59.30	59.30	59.30	59.33	59.29	59.32	59.31	59.32	59.32	59.30	OK
8	NPT 1½"	1½"	NPT	BHN	372	Go-Nogo						OK
9	Major Ø	48.27	48.30	48.29	48.28	48.30	48.29	48.20	48.31	48.30	48.30	OK
10	1° 47' Angle	1° 45'	1° 45'	1° 45'	1° 45'	1° 45'	1° 45'	1° 45'	1° 45'	1° 45'	1° 45'	OK
24	Ø40 $\pm 0.3$	40.10 .20	40.02 .13	40.12 .19	40.12 .19	40.17 .20	40.17 .19	40.13 .18	40.13 .15	40.13 .15	40.15 .17	OK
12	45°	45°			45°			45°			45°	OK
13	1.5 $\pm 0.1$	1.52	1.50	1.53	1.54	1.52	1.47	1.52	1.53	1.54	1.52	OK
14	5 $\pm 0.1$	5.01	5.02	5.03	5.02	4.94	4.92	5.01	4.97	5.03	5.01	OK
15	12.8 $\pm 0.2$	12.88 .91	12.83 .72	12.83 .88	12.80 .89	12.95 .98	12.78 .85	12.91 .00	12.84 .90	12.88 .94	12.86 .91	OK
16	SW 60 $\pm 0.160$	59.85 66.12	59.92 60.12	59.82 60.16	59.83 60.13	60.21 54.98	59.92 60.20	59.94 60.19	59.84 60.18	59.89 60.12	59.77 60.04	O/K 0.20
17	47.5 $\pm 0.2$	47.38	47.38	47.37	40.37	40.38	40.37	40.38	40.38	40.39	40.38	<del>O/K</del> OK
18	SW 37.5 $\pm 0.130$	37.35 37.39	37.33 .39	37.28 .38	37.34 .38	37.33 .41	37.34 .38	37.33 .36	37.38 .39	37.31 .43	37.25 .26	O/S 0.12
19	30°	Chord length	to Req.	23.15		Observed, 23.11 / 23.14						OK.
20	R22.5	Chord length	Req.	240.06		Observed @ 40.01 / 40.05						OK.

CHECKED BY :-

Abhay P. Chavhan

SIGN & Dt:- 24/11/25

APPROVED BY :- Adm

DATE:- 24-11-25

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 56 nos. 24/11/25

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) Accepted as per sample report 16/9/25

2)

3)

4)

5)

1 of 2

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Part No:-

C.P.O:-

Order Date:-

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Vendor Name:-

S.P.O: SQPO2526

Order Date:-

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Buyer name:-

DATE:-

Report No:-2526/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

### MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 27.5 \pm 0.2$	27.49 .46	27.46 .49	27.46 .49	27.48 .49	27.48 .49	27.49 .49	27.48 .50	27.49 .50	27.48 .50	27.49 .50	OK
2	$\phi 8.7 \pm 0.15/0$	Cheeked with pin 8.70 60/ 8.80 Nogo										OK
3	R4	Cheeked with radius gauge R4										OK.
4	$\phi 40 \pm 0.2$	40.14	40.08	40.10	40.03	40.14	40.04	40.01	40.11	40.09	40.09	OK
5	M4	$M4 \times 0.7 - 6H$ PNC 7595 60/ PPF 56 87 Nogo										OK.
6	$3.242/3.422$ minor	3.36	3.37	3.37	3.38	3.39	3.38	3.37	3.37	3.37	3.38	OK
7												
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15												
16												
17												
18												
19												
20												

CHECKED BY :-

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PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 56 nos. 24/11/23

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1)

2)

3)

4)

5)

DATE:-

2072