

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Hange,

Part No:- 007- 0208,

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Qualimatic Soln

S.P.O: SQPO2526 1359

Order Date:- 18/9/25

Order Qty:- 5300

Buyer name:- Askoma

DATE:- 14.10.25

Report No:- 2526/0211

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 70 \pm 0.3$	70.03	70.04	70.04	70.03	70.05	70.04	70.04	70.03	70.03	70.03	OK
2	$\phi 50 \pm 0.3$	50.01	50.04	50.04	50.03	50.03	50.04	50.04	50.01	50.04	50.04	OK
3	520 ± 0.1	5.20	5.19	5.20	5.18	5.19	5.19	5.20	5.20	5.19	5.20	OK
4	$\phi 3.50 \pm 0.1$	checked with pin 3.40 Go/ 3.60 Nogo										
5	$\phi 520 \pm 0.1$	5.28	5.28	5.26	5.27	5.25	5.25	5.25	5.26	5.23	5.24	OK.
6	6 ± 0.2	6.01 6.03	5.99 6.03	5.93 6.00	5.92 5.98	5.90 5.98	6.02 6.10	6.02 6.20	5.90 5.99	5.99 6.11	5.91 5.94	OK
7	24 ± 0.2	24.04	24.03	24.07	24.04	24.04	24.05	24.05	24.05	24.05	24.05	OK
8	45 ± 0.3	45.05	45.04	45.05	45.05	45.05	45.05	45.05	45.05	45.05	45.05	OK
9	29.0 ± 0.2	29.00	28.98	28.98	29.00	28.98	28.97	28.99	28.99	29.00	29.00	OK
10	1/2" BSPT	1/2" BSPT	Go / Nogo S/TR/335									
11	major	48.33	48.33	48.31	48.34	48.33	48.33	48.31	48.33	48.33	48.31	OK
12	Angle 1°47'	1°45'	1°45'	1°45'	1°45'	1°45'	1°45'	1°45'	1°45'	1°45'	1°45'	OK
13	M4 x3	Checked by M4 x 0.764 PNC 7595 / PPF 5687										
14	3242/3422 minor	3.24 3.25	3.24 3.25	3.24 3.25	3.24 3.25	3.24 3.23	3.24 3.25	3.23 3.25	3.24 3.25	3.23 3.22	3.24 3.25	OK
15	T.L ± 0.2 12.00	11.88 12.16	12.20 11.96	12.23 12.18	12.18 12.24	12.14 12.25	12.21 12.13	12.15 12.20	12.18 12.22	12.20 12.15	12.18 12.18	0/3005
16	Drill Deep 15.50 ± 0.2	15.99	15.99	15.99	15.84	15.89	16.00	15.84	16.00	16.02	16.00	OK
17	Rz 6.3	Checked with Comparator										
18	Rz 8	Checked with Comparator										
19	0.30x45°	0.3x45°	————	————	0.3x45°	————	————	0.3x45°	————	————	0.3x45°	OK
20	0.30x45°	0.3x45°	————	————	0.3x45°	————	————	0.3x45°	————	————	0.3x45°	OK

CHECKED BY :-

Abhay P. Chauhan

SIGN & Dt:- 24/10/25

APPROVED BY :-

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO : 251944

RECEIVED QTY

LOT 1 : 720 nos. 14.10.25
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1)

2)

3)

4)

5)

Slightly toolmark or serration observed on face
Accepted as per previous report.

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DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	± 0.3 3590	35.97 -98	35.97 -98	35.97 -98	35.96 -97	35.96 -97	35.96 -97	35.96 -97	35.96 -97	35.94 -96	35.96 -95	OK
2	0.20X45°	0.23X45°	0.23X45°	0.3X45°	0.22X45°	0.26X45°	0.23X45°	0.25X45°	0.27X45°	0.27X45°	0.28X45°	OK
3	M4 (3x)	M4 X 0.7 GH PNC 7595 / PPF 5687										OK
4	3.242/3.42 minor	3.23 3.24	3.23 3.24	3.24 3.26	3.23 3.24	3.24 3.25	3.24 3.25	3.24 3.25	3.24 3.25	3.24 3.23	3.24 3.25	OK
5	± 0.2 8	7.81 7.78	7.76 8.21	8.20 8.23	8.16 8.18	8.20 8.22	8.16 8.25	8.21 8.19	8.17 8.11	8.20 8.13	8.24 8.16	OK
6	Depth 10 ± 0.2	10.61	10.79	10.79	10.78	10.79	10.79	10.79	10.80	10.80	10.79	OK
7	RZ8	Checked with comparator										OK
8	0.20 X 45°	0.20X45°			0.20X45°			0.2X45°			0.22X45°	OK
9	0.20 X 45°	0.2X45°			0.2X45°			0.2X45°			0.2X45°	OK
10	1X45°	1X45°			1X45°			1X45°			1X45°	OK
11	± 0.05 1.75	1.72 1.73	1.72 1.75	1.72 1.73	1.72 1.73	1.72 1.75	1.72 1.73	1.74 1.75	1.72 1.74	1.72 1.73	1.72 1.73	OK
12	30°	30°			30°			30°			30°	OK
13	± 0.05 19	Checked with Template 18.95 Go / 19.05 Nogo										OK
14	0.20X45°	0.20X45°	0.20X45°	0.22X45°	0.18X45°	0.17X45°	0.18X45°	0.20X45°	0.18X45°	0.20X45°	0.22X45°	OK
15	0.20X45°	0.20X45°	0.23X45°	0.23X45°	0.25X45°	0.23X45°	0.24X45°	0.22X45°	0.26X45°	0.23X45°	0.23X45°	OK
16	± 0.10 15.80	Checked with pm 15.80 Go / 15.90 Nogo										OK
17	± 0.05 18.28	Checked with profile pin 18.28 Go / 12.53 Nogo										OK
18	RZ8	Checked with comparator										OK
19	30°	30°			30°			30°			30°	OK
20	± 0.05 13.20	Checked with profile gauge Go / Nogo										OK

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)

2)

3)

4)

5)

2073

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Order Date:-

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Vendor Name:-

S.P.O: SQPO2526

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Order Qty:-

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DATE:-

Report No:-25/

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MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	10 ^{+0.1/0}	Checked with pin		10.00	Go/ 10.10 Nogo							OK.
2	12.48 ^{±0.05}	Checked with profile gauge		12.48	Go/ 12.53 Nogo							OK
3	30°	30°			30°			30°			30°	OK
4	Ø12.40 ^{±0.05}	Checked with profile Gauge		Go/	Nogo							OK.
5	1.75 ^{0/-0.05}	1.72	1.72	1.72	1.73	1.73	1.73	1.72	1.72	1.73	1.73	OK
		1.75	1.75	1.75	1.75	1.72	1.74	1.74	1.73	1.74	1.74	
6	Ø9.30 ^{+0.1/0}	Checked with pin		9.30	Go/ 9.40 Nogo							OK
7	Ø11.18 ^{±0.05}	checked with pin		11.14	Go/ 11.22 Nogo							OK.
8	0.20 X 45°	0.18 X 45°	0.18 X 45°	0.20 X 45°	0.20 X 45°	0.18 X 45°	0.15 X 45°	0.15 X 45°	0.19 X 45°	0.21 X 45°	0.20 X 45°	OK
9	0.20 X 45°	0.18 X 45°	0.18 X 45°	0.20 X 45°	0.20 X 45°	0.18 X 45°	0.18 X 45°	0.18 X 45°	0.18 X 45°	0.21 X 45°	0.21 X 45°	OK
10	Rz 8	checked with		comparator								OK
11	SW 60 ^{-0.130}	60.20	60.44	60.31	60.28	60.32	60.29	60.17	60.26	60.19	60.20	0/S 0.44
		60.06	60.09	60.03	59.93	60.05	60.03	59.97	60.07	59.95	59.97	
12	Ø68 ^{±0.3}	68.50	68.32	68.27	68.35	68.57	68.40	68.29	68.27	68.26	68.23	0/S 0.27
		35										
13	Ø33 ^{±0.3}	32.95	32.95	32.95	32.96	32.98	32.99	32.94	32.99	32.95	32.94	OK
		32.99	33.00	32.98	.99							
14	Ø56 ^{±0.3}	checked with chord length		Req. 48.50	observed 48.51/48.52							OK
15	Ø38 ^{±0.3}	checked with chord length		Req. 32.91	observed 32.92/32.93							OK
16	60° (6x)	60°			60°			60°			60°	OK
17	120° (3x)	120°			120°			120°			120°	OK
18	30°	30°			30°			30°			30°	OK
19	120° (3x)	120°			120°			120°			120°	OK
20	Ø13.20 ^{±0.05}	checked with		Profile Gauge 13.15	Go/ 13.25 Nogo							OK

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