

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass flange

Part No:- EN 1.460.64. C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Rudra.

S.P.O: SQPO2526 1150

Order Date:- 20.8.25

Order Qty:- 1300

Buyer name:- Kappas romania DATE:- 30/9/25

Report No:- 2526 / 0123

MATERIAL GRADE :- B209SS

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	30 ± 0.2	30.04	30.02	30.01	30.01	30.01	30.01	30.01	30.02	30.02	30.01	OK
2	10 ± 0.2	10.00	10.00	10.02	10.05	10.05	10.03	10.01	9.98	9.97	9.97	OK
3	15 ± 0.2	15.02	15.01	15.00	15.00	15.00	15.00	15.00	14.99	14.98	14.99	OK
4	3.2	Checked with comparator										
5	1.5X45°	14X45°			1.42X45°			1.4X45°			1.4X45°	OK
6	G2	G2-11A DIN 150-	DIN 150-	228	BMN 1678 Go/		SHR/170 Nogo					OK
7	59.6 major	59.33	59.33	59.33	59.33	59.33	59.33	59.33	59.33	59.33	59.34	OK
8	pitch Ø	57.775 ± 0.09	57.774	57.770	57.774	57.783	57.766	57.764	57.782	57.770	57.780	OK
9	6mm Ø	56.02	56.04	56.06	56.02	56.02	56.00	56.00	56.02	56.04	56.04	OK
10	3.2 ± 0.5	3.52	3.53	3.51	3.52	3.56	3.55	3.54	3.53	3.52	3.57	OK
11	R2	Checked with radius Gauge										
12	45°	45°			45°			45°			45°	OK
13	3 ± 0.1	Checked with pin 2.90 Go/ 3.10 Nogo										
14	1 0.3	0.05	0.04	0.04	0.04	0.05	0.09					OK
15	2°	2°	2°	2°	2°	2°	2°	2°	2°	2°	2°	OK
16	Ø51 ± 0.3	51.07	51.08	51.08	51.10	51.10	51.07	51.09	51.10	51.05	51.06	OK
17	(Ø) 0.1	0.03	0.04	0.05	0.04	0.04	0.10					OK
18	Ø72 ± 0.3	72.00	72.01	71.97	72.00	72.01	72.00	71.98	72.02	72.00	72.02	OK
19	SW 60.	59.88 60.02	59.78 .90	59.82 .91	59.91 .02	59.85 .03	59.86 .91	59.92 .02	59.83 .00	59.83 .02	59.89 .98	0/50.03
20	Ø8.7 ± 0.05	Checked with pin 8.65 Go/ 8.75 Nogo										

CHECKED BY :-

Abhay P. Chavhan

SIGN & Dt:- 11/01/25

APPROVED BY :-

DATE:- 11/01/25

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1	:	1237	nos.	30/9/25
LOT 2	:		nos.	
LOT 3	:		nos.	
LOT 4	:		nos.	

REMARK : 1) ON OD Ø72 crack line observed in all pieces,
2) 3) 4) 5) Should be rework before despatch,

1072

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DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Flange

Part No:- EN 1.460.64

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/ 2526 / 01/23

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	29 ± 0.2	28.97 .98	28.97 .98	29.00 .02	28.98 .04	28.96 .97	29.01 28.99	28.96 29.02	28.97 .98	28.97 .94	27.99 .98	OK
2	$\phi 58 \pm 0.3$	57.96 .99	57.99 .98	58.00 .01	57.99 .01	57.96 .02	57.98 .00	57.98 58.00	57.97 .98	57.95 .97	57.99 .00	OK
3	$\phi 28 \pm 0.2$	27.96 .99	27.97 .95	27.99 .98	27.94 28.00	27.98 .99	27.97 .98	27.94 .98	27.96 .98	27.96 .98	27.97 .98	OK
4	M4	M4	MX 0.764	PPN	2666	GO /	PGM	1088	No go			OK
5	3.242/3422 minor Ø	3.25 3.27	3.24 .25	3.26 .29	3.24 .27	3.23 .25	3.25 .29	3.26 .28	3.23 .25	3.23 .25	3.24 .26	OK
6	10. Deep ± 0.2	10.49 .58	10.49 .52	10.51 10.49	10.47 10.49	10.52 10.53	10.49 10.55	10.49 10.48	10.54 10.49	10.56 10.51	10.54 10.49	OK ± 0.24
7	10.2 ± 0.1	Checked with pin			10.20	GO /	10.30	No go				OK
8												
9												
10												
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 1237 nos. 30/9/25
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1)

2)

3)

4)

5)

2072