

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

SUPRA QUALITY EXPORTS (I) PVT LTD

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS clamp M6X M4

Part No:- MS04.60040 C.P.O:-

Vendor Name:- ANV

Buyer name:- TRE'C

Order Date:- 13/3/25

Order Qty:-

S.P.O: SQP02526 2677

Order Date:- 15/3/25

Order Qty:- 3300

DATE:- 9/9/25

Report No:- 26/0019

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

SR NO	SAMPLE PARAMETER	MATERIAL GRADE :- SS316L										REMARK
		1	2	3	4	5	6	7	8	9	10	
1	CH 8 -0.1	7.95	7.95	7.94	7.95	7.95	7.96	7.95	7.94	7.94	7.94	OK
2	THK 5 ±0.1	5.03	4.99	5.00	5.01	5.05	5.04	5.02	5.00	5.05	5.05	OK
3	SL 15 ±0.2	15.37	15.37	15.50	15.30	15.22	15.40	15.40	15.34	15.35	15.40	OK
4	SL 2 ±0.1	2.02	2.02	1.99	2.01	2.09	2.05	2.08	2.05	2.03	2.03	0.15 0.30
5	OD 4.7 ±0.1	4.78	4.77	4.79	4.71	4.78	4.73	4.77	4.77	4.80	4.80	OK
6	Chamfer 0.5x45°	—	—	—	—	—	—	—	—	—	—	OK
7	Thread M6	flat abs. —										N'OK
8	Major Ø 5.97/5.79	5.84	5.88	5.88	5.92	5.89	5.89	5.88	5.86	5.88	5.92	N'OK
9	Pitch Ø 5.324/5.212	5.23	5.22	5.24	5.23	5.22	5.23	5.21	5.23	5.22	5.22	OK
10	M4	→ TPG M4 X 0.7 -6H Go Not Pass [But OK in M4 Bolt]										OK
11	Minor Ø 3.24/3.42	3.36	3.39	3.44	3.44	3.31	3.44	3.44	3.45	3.45	3.43	0.15 0.03
12	L 7 ±0.2	→ OK as M4 Bolt through pass										OK
13	Hole Ø 4 ±0.1	Check by Pin of (3.90) & (4.10) GO & NO-GO										OK
14	TL 22 ±0.2	22.42	22.38	22.50	22.32	22.36	22.49	22.45	22.41	22.38	22.45	0.15 0.30
15	[All PCs. observe bend]											
16												
17												
18												
19												
20												

CHECKED BY:- Nitin
GN & Dt:- 15/09/2025

APPROVED BY:- Nitin
DATE:- 15/09/2025

PREVIOUS DATE : Sample Report
PREVIOUS REPORT NO : (13/08/2025)
RECEIVED QTY
LOT 1 : 3292 nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1) Gauge TPG M4 X 0.7 -6H & TRG M6 X 1 -6G Go NOT Pass. But OK in matching part of M4 Bolt & M6 Tapping pcs.
2) Thread line mark abs. on OD Ø 4.7
3) Thread line mark abs. on OD Ø 4.7
4) 0.5 x 45° chamfer. observe flat
5) Chamfer of (0.40 to 0.45) abs. at Bottom side hole first two threads of M4 line

Accepted as per Sample
Approved by Buyer on 11/9/25