

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
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DIMENSIONAL INSPECTION REPORT

Part Description:- SS Nipple

Part No:- GWT0002/28

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Well tech

S.P.O: SQPO2526 1073

Order Date:- 5-8-25

Order Qty:- 2000

Buyer name:- Doblen

DATE:- 1-10-25

Report No:- 2526 / 0137

| | |
|---------------|--------------------------|
| ZINC | <input type="checkbox"/> |
| COPPER | <input type="checkbox"/> |
| NICKEL | <input type="checkbox"/> |
| NICKEL CHROME | <input type="checkbox"/> |
| TIN | <input type="checkbox"/> |
| Un-plated | <input type="checkbox"/> |

MATERIAL GRADE :- SS

| SR NO | SAMPLE PARAMETER | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | REMARK |
|-------|--------------------------|--|-------|-------|-------|-------|-------|--------|-------|-------|-------|----------|
| 1 | SW 19 -0.11 | 18.93 | 18.93 | 18.93 | 18.92 | 18.93 | 18.94 | 18.93 | 18.93 | 18.93 | 18.92 | V/S 0.04 |
| 2 | φ 11.5 ±0.1 | 11.50 | 11.50 | 11.50 | 11.51 | 11.50 | 11.51 | 11.51 | 11.51 | 11.50 | 11.51 | OK |
| 3 | φ 8.7 +0.1 | checked with pin Gauge φ 8.70 Go / φ 8.80 | | | | | | φ 8.80 | NO Go | | | OK |
| 4 | Chamfer φ 10.50 ±0.2 | 10.60 | 10.61 | 10.60 | 10.58 | 10.60 | 10.62 | 10.60 | 10.60 | 10.58 | 10.60 | OK |
| 5 | M14X1.5 | checked with T.R.G M14X1.5-6g Go (SFF 4632) / NO GO (SITR1258) | | | | | | | | | | OK |
| 6 | Major φ 13.97 / 13.73 | 13.83 | 13.83 | 13.84 | 13.83 | 13.84 | 13.84 | 13.83 | 13.83 | 13.84 | 13.83 | OK |
| 7 | Pitch φ 12.99 / 12.85 | 12.86 | 12.86 | 12.86 | 12.85 | 12.86 | 12.86 | 12.85 | 12.86 | 12.86 | 12.85 | OK |
| 8 | 20 ±0.2 | 20.01 | 20.02 | 20.01 | 20.01 | 20.01 | 20.01 | 20.0 | 20.02 | 20.01 | 20.01 | OK |
| 9 | 2 -0.3 | Checked with pin Gauge φ 1.80 does not Pass | | | | | | | | | | OK |
| 10 | 12 ±0.2 | 12.0 | 12.01 | 12.0 | 12.01 | 12.0 | 12.01 | 12.0 | 12.01 | 12.01 | 12.0 | OK |
| 11 | 4 ±0.1 | 3.99 | 3.99 | 3.98 | 3.97 | 3.98 | 3.99 | 4.0 | 3.99 | 3.98 | 3.99 | OK |
| 12 | 45° | 45° | 45° | 45° | 45° | 45° | 45° | 45° | 45° | 45° | 45° | OK |
| 13 | √ RZ40 | compaired with surface comparator & found OK | | | | | | | | | | OK |
| 14 | 2x max 0.2x45° | Visually checked | | | | | | | | | | OK |
| 15 | √ | visually checked | | | | | | | | | | OK |
| 16 | | | | | | | | | | | | |
| 17 | | | | | | | | | | | | |
| 18 | | | | | | | | | | | | |
| 19 | | | | | | | | | | | | |
| 20 | | | | | | | | | | | | |

CHECKED BY :- Prashant

APPROVED BY :- Prashant

SIGN & Dt:- Prashant
6-10-25

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 11695 nos.

LOT 2 : 5032 nos. 5-10-25

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1)

2)

3)

4)

5)