

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Hanger

Part No:- 571310490

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Real Tech

S.P.O: SQPO25261345

Order Date:- 16-9-25

Order Qty:- 60

Buyer name:- Zoppas Italy

DATE:- 13-10-25

Report No: 2526/0201

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	SW 60 ± 0.2	59.56 ~59	59.58 ~57	59.56 ~57	59.55 ~56	59.55 ~60	59.55 ~56	59.55 ~56	59.55 ~56	59.55 ~56	59.54 ~55	OK
2	± 0.3 32	32.00	32.02	32.01	32.03	32.04	32.03	32.00	32.01	32.02	32.04	OK
3	± 0.2 15	15.02	15.02	15.06	14.97	15.05	15.00	15.04	14.98	15.02	15.00	OK
4	$1.5 \times 45^\circ$	$1.5 \times 55^\circ$			$1.5 \times 55^\circ$			$1.5 \times 55^\circ$			$1.5 \times 55^\circ$	$0/3 10^\circ$
5	$\phi 59.3$ ± 0.3	59.56	59.52	59.60	59.50	59.51	59.52	59.53	59.56	59.55	59.53	OK
6	$G1\frac{1}{2}''$	$G1\frac{1}{2}''$	BMN	1742	GO/	3/TR/267	NoGo					OK.
7	$\phi 46.06 \pm 0.09$ pitch	46.05	45.99	45.99	45.99	45.98	45.99	45.99	45.98	45.99	45.99	OK
8	$\phi 78.03 (-0.06)$ major dia	47.59	47.55	47.52	47.54	47.51	47.51	47.55	47.55	47.53	47.57	OK
9	$\nabla 0.2 A$	0.03	0.04	0.04	0.04	0.05						OK.
10	± 0.3 50.2	50.18 ~19	50.26 ~28	50.19 ~18	50.16 ~18	50.18 ~20	50.26 ~28	50.18 ~19	50.21 ~22	50.17 ~18	50.20 ~22	OK
11	R 19.5	19.5	checked with radius gauge									OK
12	$\phi 9.7$ ± 0.2	9.69 9.71	9.69 9.71	9.68 9.70	9.66 9.70	9.69 9.70	9.67 9.68	9.67 9.68	9.70 9.69	9.68 9.71	9.70 9.69	OK
13	± 0.2 29	29.00 ~08	29.07 29.01	28.99 ~98	28.97 ~98	29.02 29.03	29.05 ~99	28.97 ~99	27.97 ~99	29.00 ~02	28.99 ~05	OK
14	$\phi 15.70 \pm 0.2$	15.60	15.62	15.62	15.62	15.60	15.67	15.62	15.60	15.62	15.60	OK
15	$\phi 45 \pm 0.3$	44.98	44.98	44.97	44.98	44.96	44.97	44.98	44.99	44.98	44.99	OK
16	$6 \times 60^\circ$ for $6 \times 60^\circ$											OK
17	$\phi 15.70 \pm 0.2$	15.60	15.62	15.62	15.64	15.65	15.64	15.64	15.63	15.62	15.64	OK
18	$\phi 40 \pm 0.3$	40.24	40.26	40.25	40.23	40.24	40.25	40.26	40.23	40.25	40.25	OK
19	$1.5 \times 45^\circ$				1.50	1.52	$1.52 \times 45^\circ$					OK
20	$\nabla 3.2$	Compare with surface comparator & found OK										OK

CHECKED BY :-

Abhay P. Chavhan

SIGN & Dt:- 18/10/25

APPROVED BY :-

DATE:- 18/10/25

PREVIOUS DATE :

PREVIOUS REPORT NO : 25/993

RECEIVED QTY

LOT 1 : 86 nos. 13-10-25

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) Deep scratches observed inside Hole $\phi 65 \rightarrow$ Inform to vendor for inspection team.

2) Accepted as per previous lot.

3) Minor dia of M4 Tapping observed oversize ($+0.20$) inform to vendor on 16/10/25

5)

4) minor dia of M4 Tapping observed oversize ($+0.20$) inform to vendor on 16/10/25

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COPPER	<input type="checkbox"/>
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NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Vendor Name:- Real tech

S.P.O: SQPO2526 100

Order Date:-

Order Qty:-

Buyer name:- Zoppas romawq

DATE:- 13-10-25

Report No:-25/

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	8 ^{+0.2}	9.52	9.56	9.68	9.62	9.66	9.50	9.48	9.53	9.56	9.62	O/S 100% OK
2	1.5X45 ⁰	1.5X45 ⁰			1.5X45 ⁰			1.5X45 ⁰			1.5X45 ⁰	OK
3	M4 x 4	Check by TPG	PNC	75951	PPF	5687	OIC					OIC
4	3.242/3.422 mmory	3.45 3.42	3.50 3.51	3.60 .61	3.54 3.58	3.45 3.46	3.40 3.41	3.57 .60	3.45 3.46	3.63 3.62	3.45 3.46	O/S 20 conditionally accepted
5	L1K Ø28	27.99	28.02	28.00	28.00	28.01	27.98	27.98	28.00	27.99	28.00	OK
6	Ø8.6 ^{+0.1/-0.05}	{ Pin check for (AO)	4	(No-GO)	8.65 GO	No part in 8 Nos.	8.70 No go OK	Not pass in 8 Nos. Reward	Accepted.	After rework		
7	2 ^{+0.1}	2.01	2.02	1.99	2.02	1.97	2.00	2.08	2.03	2.01	2.02	OK
8												
9												
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12												
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16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 86 nos. 13.10.25

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)

2)

3)

4)

5)