

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- 68 Nipple

Part No:- 570937732

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Welltech
(Vendor-2)

S.P.O: SQPO25261445

Order Date:- 25/09/2025

Order Qty:- 5200

Buyer name:- TOPPAS ARCA

DATE:- 25/10/2025

Report No:- 2526/0300

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Ch 19 ^{-0.110}	18.95	18.99	18.94	18.96	18.97	18.95	18.96	18.96	18.95	18.98	OK
2	Ø 8.65 ^{+0.1}	Checked with pin gauge Ø 8.66 and Ø 8.74 No										OK
3	Ø 10.45 ^{+0.1}	10.48	10.49	10.50	10.50	10.49	10.53	10.51	10.52	10.53	10.53	OK
4	30°	30°	—	—	—	30°	—	—	—	30°	—	OK
5	4 ^{±0.1}	4.05	4.03	4.04	4.04	4.05	4.04	4.06	4.03	4.06	4.06	OK
6	23 ^{±0.5}	23.06	22.98	23.02	23.02	22.96	23.00	23.00	23.01	23.01	23.02	OK
7	5 ^{±0.1}	4.97	4.98	5.01	5.01	5.01	4.98	5.04	4.98	4.99	4.98	OK
8	Ø 9.95	9.94	9.96	9.95	9.96	9.98	9.95	9.96	9.96	9.95	9.96	OK
9	M14X1.5	Checked with TRN M14X1.5-6g No (STF 4632) & No No (STP 1321)										OK
10	14 ^{±0.3}	14.06	14.02	14.04	14.05	14.07	14.04	13.98	14.06	13.99	14.01	OK
11	2 ^{+0.2} -0.5	Checked with pin gauge Ø 2.20 and Found OK										OK
12	Major dia 13.97 ^{+0.13} 13.73	13.85	13.86	13.85	13.84	13.84	13.85	13.86	13.86	13.84	13.86	OK
13	pitch dia 12.99 ^{+0.12} 12.85	12.872	12.876	12.874	12.876	12.876	12.885	12.886	12.889	12.871	12.892	OK
14		2nd lot (Vendor-2)										
15	Ø 10.45 ^{+0.1}	10.70	10.70	10.70	10.71	10.70	10.70	10.71	10.72	10.71	10.71	0.13 0.16
16												
17												
18												
19												
20												

CHECKED BY:- Amit

APPROVED BY:- Shankar

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 4795 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:- Shankar
13/11/2025

DATE:- 14-11-25

REMARK: 1) Chamfered dia oversize (0.10) this is a accepted under deviation. Approval taken from
2) Stevens sir.
3)
4)
5)