

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane West-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- 5.5. Ferul

Part No:- 47570051

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Milton BACKER S.P.O: SQPO2526 1414 Order Date:- 20/09/25 Order Qty:- 25

Buyer name:- HEATROD DATE:- 31/10/25

Report No:- 25/26 /133

| | |
|---------------|--------------------------|
| ZINC | <input type="checkbox"/> |
| COPPER | <input type="checkbox"/> |
| NICKEL | <input type="checkbox"/> |
| NICKEL CHROME | <input type="checkbox"/> |
| TIN | <input type="checkbox"/> |
| Un-plated | <input type="checkbox"/> |

MATERIAL GRADE:- 5.5.316L

| SR NO | SAMPLE PARAMETER | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | REMARK |
|-------|------------------|--------------|--------------|------------------|----------------------|-----------------|--------------|------------------|-------------------|--------------|--------------|----------|
| 1 | 19.00 ± 0.10 | 18.95 .97 | 18.99 .95 | 18.98 .96 | 18.98 .96 | 18.95 .91 | 18.98 .90 | 19.00 18.96 | 19.00 18.98 | 18.99 .97 | 18.99 .96 | OK |
| 2 | 15.70 ± 0.10 | 15.72 | 15.71 | 15.71 | 15.71 | 15.70 | 15.72 | 15.72 | 15.72 | 15.72 | 15.70 | OK |
| 3 | 1.00 ± 0.10 | 1.30 | 1.25 | | | | 1.30 | 1.25 | | | | OK |
| 4 | 0.50 ± 0.10 | 0.47 | 0.45 | 0.46 | 0.48 | 0.48 | 0.47 | 0.48 | 0.48 | 0.48 | 0.48 | OK |
| 5 | R 0.50 | | | Visually checked | | | found ok | | | R 0.50 | | OK |
| 6 | 12.20 ± 0.05 | | | GO | Pin $\phi 12.15$ and | | NO GO | Pin $\phi 12.25$ | | | | OK |
| 7 | M18 X 1.50 | | | M18 X 1.50 | 6g | GO | SHN 224 | GO | and | NO GO | S/TR 1239 | OK |
| 8 | 17.91 .73 | 17.84 | 17.83 | 17.84 | 17.84 | 17.84 | 17.83 | 17.84 | 17.83 | 17.84 | 17.84 | OK |
| 9 | 16.99 .85 | 16.88 | 16.87 | 16.88 | 16.87 | 16.88 | 16.88 | 16.87 | 16.87 | 16.88 | 16.87 | OK |
| 10 | 9.00 ± 0.10 | 9.98 .91 | 9.98 .96 | 9.99 .96 | 9.99 .95 | 9.98 .95 | 9.98 .95 | 9.98 .95 | 9.98 .95 | 9.98 .95 | 9.98 .95 | OK |
| 11 | 9.60 ± 0.20 | 9.08 | 9.03 | 9.03 | 9.02 | 9.12 | 9.08 | 9.10 | 9.08 | 9.14 | 9.02 | U 150.58 |
| 12 | 1.50 ± 0.05 | 1.50 | 1.50 | 1.50 | 1.50 | 1.50 | 1.50 | 1.50 | 1.50 | 1.50 | 1.50 | OK |
| 13 | 60° | 60° | 60° | 60° | 60° | 60° | 60° | 60° | 60° | 60° | 60° | OK |
| 14 | ϕ | 0.04 | 0.03 | 0.05 | 0.04 | 0.03 | 0.04 | 0.02 | 0.03 | 0.03 | 0.04 | ✓ |
| 15 | 0.50 X 45° | 0.60 - 0.50 | X 45° | | | 0.60 - 50 X 45° | | | 0.60 - 0.50 X 45° | | | OK |
| 16 | | | | | | | | | | | | |
| 17 | | | | | | | | | | | | |
| 18 | | | | | | | | | | | | |
| 19 | | | | | | | | | | | | |
| 20 | | | | | | | | | | | | |

CHECKED BY :-

Ajay.

05/10/25

SIGN & Dt:-

05/10/25

APPROVED BY :-

Ajay

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 27 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) SR. NO. 12/13 chamber $\phi 13.95/97$ \rightarrow Required $\phi 13.93$ ✓
2)
3)
4)
5)