

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Mantel Klemmen

Part No:- 921458-1 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Changla S.P.O: SQPO25260604 Order Date:- 13/6/25

Order Qty:- 2700

Buyer name:- Vulcanic Trithm DATE:- 25-09-2025 Report No:- 2526/0120

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	OD ± 0.2 $\phi 8.00$	8.01	8.02	8.05	8.00	8.02	8.04	8.03	8.00	8.01	8.01	OK
2	SL ± 0.1 1.00	0.95	0.95	0.96	1.05	0.98	0.99	1.03	1.00	0.99	0.99	OK
3	knurling 0.8 ± 0.1					0.80	match					OK
4	TL ± 0.2 11.0	.09	.03		.03	11.03	10.95	10.98	11.02	11.02	10.95	11.07 OK
5	OD ± 0.1 $\phi 3.50$.81	.81	2.83	2.82	.89	.89	.81	.83	.82	.85	1/5 0.81
6	L ± 0.1 3.50	2.80	2.79		2.86	2.86	2.79	2.84	2.80	2.84		
7	champ 0.75-1 X 95°	3.47	3.40	3.46	3.46	3.49	3.45	3.48	3.50	3.42	3.47	OK
8	Deep ± 0.1 1.00	1.23	1.22	1.19	1.13	1.20	1.06	1.19	1.25	1.11	1.25	1/5 0.15
9	slot w ± 0.1 1.30						0.7~0.8 X 95°					OK
10	TAP M7 X 0.75-6H	checked	with a slip gauge (G0:- 1.22 + N0G0:- 1.50)									OK
11	minor dia 6.25 ± 0.1	2	(unable to check. checked with matching part.)									Part No:- 921458
12	Deep ± 0.2 8.0	8.13	8.27	8.26	8.18	8.29	8.18	8.25	8.05	8.19	8.18	1/5 0.07
13	Tap Length 7.0 ± 0.2	unable	to	check	Tapp not enter	inside Thread						—
14	Wall THK 2.0 ± 0.1	1.75	1.54	1.55	1.70	1.59	1.74	1.59	1.75	1.65	1.65	1/5 0.36
15	chamfer ± 0.1 0.5 X 95°	unable	to check									—
16												
17	After Plating											
18	total length	16.89	16.72	16.90	16.73	16.78	16.88	16.81	16.83	16.72	16.85	OK
19												
20												

CHECKED BY :- Shubham

SIGN & Dt:- 30-09-2025

APPROVED BY :-

DATE:-

PREVIOUS DATE : 29/08/2025

PREVIOUS REPORT NO : 25/1172

RECEIVED QTY

LOT 1 600 lot 687 nos.

LOT 2 :

LOT 3 :

LOT 4 :

REMARK : 1) in previous Report found plating thk is (6.78~7.79) in this lot observed (1.1~7.21)

2) accepted by Kunal Sir 30-09-2025

3) accepted as per previous Report.

4)

5)

Thickness Report

Make : Kiran Electronics

Model : Advance Micro Test

Company Name : SUPRA QUALITY EXPORT (I) PVT LTD

Customer Name : VULCANIC TRIATHREM

Customer Address : -

THANE

400604

Date	Time	Job Number	Platting Type	Base Metal	Thickness in uM
1/10/2025	10:45:47	421458-1	NICKEL	Brass	1.1
1/10/2025	10:50:34	421458-1	NICKEL	Brass	1.2
1/10/2025	10:53:15	421458-1	NICKEL	Brass	1.43
1/10/2025	10:57:39	421458-1	NICKEL	Brass	7.21

Checked By : SHUBHAM

Approved By : STEVEN