

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS NIPPLE

Part No:- EN 1.230.24 C.P.O:- Order Date:- Order Qty:-

Vendor Name:- Well tech S.P.O: SQPO25261314 Order Date:- 11-09-2025 Order Qty:- 2000

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Buyer name:- Zoppas Roma DATE:- 12-10-2025 Report No:-2526/0196

MATERIAL GRADE :- SS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	SW 19 ^{-0.2}	18.99	18.88	19.02	18.96	18.84	18.98	18.93	18.93	18.98	18.95	U/S 0.10
2	21.00	21.50	21.58	21.59	21.58	21.52	21.49	21.50	21.49	21.50	21.50	OK
3	12.00	12.01	11.99	12.00	12.00	11.99	11.99	11.99	12.00	11.99	12.01	OK
4	^{3.2} ✓	Check with a surface finish comparitor & found OK									OK	
5	1 X 45 ^{±0.1}	0.95 ^{+0.05} X 45°									OK	
6	R 0.5	Check with a pin gauge of 1.00 mm & found OK										OK
7	Ø 10.1 TH _{±0.03}	0.03	0.03	0.05	0.01	0.01	0.01	0.02	0.01	0.01	0.02	OK
	Ø 10.1 _{acc.}	0.02	0.01	0.02	0.02	0.02	0.02	0.01	0.02	0.03	0.02	
8	D 11.50 ^{±0.1}	11.51	11.51	11.50	11.51	11.50	11.50	11.50	11.50	11.51	11.50	OK
9	G.00 ^{±0.2}	3.98	3.98	4.00	3.99	3.98	3.99	3.99	3.98	4.01	3.99	OK
10	G.00 ^{+1.0}	9.53	9.52	9.50	9.56	9.51	9.52	9.50	9.51	9.53	9.51	OK
11	L 10.18	0.02	0.02	0.03	0.02	0.04	0.03	0.02	0.03	0.03	0.03	OK
12	MAX 2.2	Check with a Pin gauge while checking TRG & found OK										OK
13	R 0.5	Check with a Pin gauge of 1.00 mm & found OK										OK
14	d 8.7 ^{±0.05}	Check with a Pin gauge of (G0:- 8.65 NO GO:- 8.75)										OK
15	M14 X 1.5 6G	check with a TRG M14 X 1.5 6G (G0:- 5/TR1345 NO GO:- 5/TR1258)										OK
16	MAJOR DIA 13.97 - 13.73	13.83	13.84	13.83	13.83	13.83	13.83	13.82	13.84	13.83	13.83	OK
17	PITCH DIA. 12.99 - 12.85	12.858	12.864	12.855	12.857	12.853	12.860	12.852	12.87	12.857	12.860	OK
18	0.2 X 45°	0.2 ^{+0.25} X 45°										OK
19												
20												

CHECKED BY :- Shubham

17-10-2025

SIGN & Dt:-

APPROVED BY :-

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 1380 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) Observe corners of HEX size is undersize by 0.20 to 0.30

2) All deviations discuss with steven sir & accepted.

3) Conditionally accepted.

4)

5)