

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92 Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email: quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Part Description:-

MS nipple

Part No:- 570938353 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Peal Tech S.P.O: SQP02526/266

Order Date:- 13/10/25

Order Qty:- 5000

Buyer name:- 20PPAS Pamanig DATE:- 27/10/2025

Report No:- 2526/0286

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input checked="" type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

MS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Dia -0.05 13.74	13.74 13.73	13.74 13.74	13.72 13.73	13.74 13.73	13.74 13.73	13.74 13.73	13.73 13.73	13.72 13.73	13.72 13.71	13.72 13.72	OK
2	Hole Dia 10.04 ±0.06	10.05	10.07	10.07	10.06	10.06	10.06	10.05	10.07	10.07	10.07	OK
3	ID -0.05 19.95	check with pin Gauge						10.90	found OK			OK
4	Length 22.50 ±0.2	22.51	22.50	22.56	22.55	22.48	22.54	22.48	22.48	22.53	22.56	OK
5	Length 10.00	10.04	10.02	10.04	10.02	10.01	10.04	10.02	10.04	10.06	10.04	OK
6	Length 12.55 ±0.1	12.50 12.52	12.51 12.52	12.50 12.48	12.50 12.49	12.52 12.50	12.48 12.49	12.48 12.49	12.48 12.50	12.50 12.49	12.50 12.50	OK
7	Length 6.90 ±0.1	6.80 6.80	6.84 6.84	6.86 6.85	6.84 6.84	6.82 6.84	6.84 6.82	6.84 6.80	6.81 6.82	6.82 6.82	6.82 6.82	OK
8	Length 31.00 ±0.3	31.92	31.90	31.90	31.92	31.94	31.90	31.92	31.90	31.92	31.90	OK
9	Hole Length 18.00 ±0.2	18.08	18.10	18.08	18.10	18.12	18.08	18.10	18.12	18.08	18.10	OK
10	CHF 1x45°	1.10x45°										OK
11	TAP M3 6G	Check with M3 TPG Gauge										OK
12	Round Dia 42.00 ±0.3	42.10	42.06	42.06	42.04	42.06	42.08	42.04	42.06	42.06	42.06	OK
13	Radius 0.12 R	Visually checking & found OK										OK
14	TAP HOLE 1/4 250 TOR	Check with pin Gauge 2.50/2.55 & found OK										OK
15	90° Sharp Edged	Visually checking & found OK										OK
16	Radius 1.5 R	Check with Radius Gauge found OK										OK
17	TAP Depth 5.00	5.10	5.10	5.06	5.10	5.10	5.10	5.06	5.10	5.10	5.10	OK
18	RO.2 MAX	Visual found OK										OK
19	RO.2 MAX	Visual found OK										OK
20	0.30 ±0.1 x45°	CHF provided & found OK										OK

CHECKED BY :- Swapnil  
Vishwakarma

APPROVED BY :-

*[Signature]*

SIGN & Dt:- *[Signature]* 27/10/25

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO : 25/665

RECEIVED QTY

LOT 1 : 2700 nos.  
LOT 2 : 2376 nos.  
LOT 3 : nos.  
LOT 4 : nos.

REMARK : 1) 2 NOS Threading checking with Bolt & Conf to plating

2) Accepted as per Previous Reports.

3)

4)

5)

# SUPRA QUALITY EXPORTS (I) PVT LTD

No. 16,  
Industrial Estate  
Post-400604

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email:quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

Description:-

After Plating  
M5 Nipple

Part No:- 570938353 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Red Tech S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:- 2ppas Romanica DATE:- 21

Report No:-2526/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

### MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	10.00	check	with	pin	Gauge	GO	10.00	Not	GO	10.10	found	OK
2	13.80	13.75	13.72	13.74	13.73	13.76	13.75	13.75	13.73	13.75	13.73	OK
3	20.00	check	with	pin	Gauge	GO	19.80	Not	GO	20.00		OK
4	M3	check	with	TPG	M3	x0.5-6H		found				OK
5		Nickel Plating Report Attached										
6												
7												
8												
9												
10												
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE : May 2025  
PREVIOUS REPORT NO: 25/665  
RECEIVED QTY

SIGN & Dt:-

DATE:-

LOT 1 : nos.  
LOT 2 : nos.  
LOT 3 : nos.  
LOT 4 : nos.

REMARK : 1) Accepted Nickel plating thickness by Previous  
2) Report No. 25/665  
3)  
4)



# Thickness Report

Make : Kiran Electronics  
Model : Advance Micro Test

Company Name : SUPRA QUALITY EXPORT (I) PVT LTD

Customer Name : ZOPPAS ROMANIA

Customer Address : -

THANE

400604

Date	Time	Job Number	Plating Type	Base Metal	Thickness in uM
31/10/2025	10:46:32	570938353	NICKEL	Steel	9.19
31/10/2025	10:50:59	570938353	NICKEL	Steel	12.12
31/10/2025	10:55:28	570938353	NICKEL	Steel	8.42
31/10/2025	11:00:47	570938353	NICKEL	Steel	12.30
31/10/2025	11:04:33	570938353	NICKEL	Steel	7.16

plating Lot QTY

- 1) 1059 NOS
- 2) 342 NOS
- 3) 1225 NOS
- 4) 527 NOS
- 5) 724 NOS
- 6) 326 NOS

Checked By : SWAPNIL

Approved By : STEVEN

## Thickness Report

Make : Kiran Electronics  
Model : Advance Micro Test

Company Name : SUPRA QUALITY EXPORT (I) PVT LTD

Customer Name : ZOPPAS ROMANIA

Customer Address : -

THANE

400604

Date	Time	Job Number	Plating Type	Base Metal	Thickness in uM
4/11/2025	10:33:17	5709638353	NICKEL	Steel	5.41
4/11/2025	10:36:49	5709638353	NICKEL	Steel	4.41
4/11/2025	10:40:31	5709638353	NICKEL	Steel	6.58
4/11/2025	10:44:14	5709638353	NICKEL	Steel	5.77
4/11/2025	10:47:43	5709638353	NICKEL	Steel	6.19

Checked By : SWAPNIL

Approved By : STEVEN