

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:-

MS nipple

Part No:- 570938253 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Real Tech S.P.O: SQPO25261266 Order Date:- 13/10/15 Order Qty:- 3000

Buyer name:- 201PPAS Rama DATE:- 27/10/2025 Report No:- 2526/0286

<input type="checkbox"/>	ZINC
<input type="checkbox"/>	COPPER
<input checked="" type="checkbox"/>	NICKEL
<input type="checkbox"/>	NICKEL CHROME
<input type="checkbox"/>	TIN
<input type="checkbox"/>	Un-plated

MATERIAL GRADE :- MS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	DI ⁹ -0.05 13.74	13.74	13.74	13.73	13.74	13.74	13.74	13.73	13.72	13.73	13.72	OK
2	Hole DI ⁹ 10.04 -0.06	10.05	10.07	10.07	10.06	10.06	10.06	10.05	10.07	10.07	10.07	OK
3	ID -0.05 19.95	Check with Pin Gauge					10.90	found OK				OK
4	Length 20.2 21.51	21.51	21.50	22.56	22.55	22.48	22.54	22.48	22.48	22.53	22.56	OK
5	Length 20.2 10.04	10.04	10.02	10.04	10.02	10.01	10.04	10.02	10.04	10.06	10.04	OK
6	12.55 -0.1 12.52	12.50	12.51	12.50	12.50	12.52	12.48	12.48	12.48	12.50	12.50	OK
7	Length 20.1 6.80	6.80	6.84	6.86	6.84	6.82	6.84	6.82	6.81	6.82	6.82	OK
8	Length 20.3 31.92	31.92	31.90	31.90	31.92	31.94	31.90	31.92	31.90	31.92	31.90	OK
9	Hole Length 18.00 18.08	18.08	18.10	18.08	18.10	18.12	18.08	18.10	18.12	18.08	18.10	OK
10	CHF 1x45°	—	—	1.10x 45°	—	—	—	—	—	—	—	OK
11	TAP M3 6 G	Check with M3 TPG Gauge										OK
12	Round DI ⁹ 42.00 ±0.3	42.10	42.06	42.06	42.04	42.06	42.08	42.04	42.06	42.06	42.06	OK
13	Radius 0.12 R	Visually checking	found OK									OK
14	TAP Hole 1.14 250 ±0.1	Check with Pin Gauge	2.50/2.55	found OK								OK
15	90° sharp Edge	Visually checking	found OK									OK
16	Radius 0.15 R	Check with Radius Gauge	found OK									OK
17	TAP Depth 5.00	5.10	5.10	5.06	5.10	5.10	5.10	5.06	5.10	5.10	5.10	OK
18	R.O.2 MAX	Visual	found OK									OK
19	R.O.2 MAX	Visual	found OK									OK
20	0.30 ±0.1 0.30 x 45°	CHF provided on seal	found OK									OK

CHECKED BY:- Swapnil
Vaghakar

APPROVED BY:-

DATE:-

SIGN & DT:-

Juff 27/10/15

PREVIOUS DATE :
PREVIOUS REPORT NO: 25/665
RECEIVED QTY

LOT 1 : 2700 nos.
LOT 2 : 2376 nos.
LOT 3 : ' nos.
LOT 4 : ' nos.

REMARK: 1) 2 nos Threadins checking with bolt & sent to plating

2) Accepted as per Previous Reports.

3)

4)

5)

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Industrial Estate
Post-400604

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
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DIMENSIONAL INSPECTION REPORT

Part Description:-

After Plating
M15 Nipple

Part No:- 57093B253 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Red Tech S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:- 2PPAS Romania

DATE:-

Report No:-2526/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Ø 10.00 ^{+0.1}	Check with Pin Gauge	GO	10.00	Not GO	10.10	Found OK					OK
2	Ø 13.80 ^{+0.1}	13.75 13.76	13.72 13.72	13.74 13.74	13.73 13.74	13.76 13.76	13.75 13.76	13.75 13.76	13.73 13.74	13.75 13.76	13.73 13.75	OK
3	Ø 20.00 ^{+0.2}	Check with Pin Gauge	GO	19.80	Not GO	20.00						OK
4	M3	Check with TPG M3 x 0.5-6H			Found OK							OK
5		Nickel Plating	Report Attached									
6												
7												
8												
9												
10												
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE : May 2025

PREVIOUS REPORT NO: 25/1665

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1) Accepted Nickel plating thickness by Previous
2) Report No. 25/1665
3)
4)

Thickness Report

Machine : Kiran Electronics
Model : Advance Micro Test

Company Name : SUPRA QUALITY EXPORT (I) PVT LTD

Customer Name : ZOPPAS ROMANIA

Customer Address : -

THANE

400604

Date	Time	Job Number	Plating Type	Base Metal	Thickness in uM
31/10/2025	10:46:32	570938353	NICKEL	Steel	9.19
31/10/2025	10:50:59	570938353	NICKEL	Steel	12.12
31/10/2025	10:55:28	570938353	NICKEL	Steel	8.42
31/10/2025	11:00:47	570938353	NICKEL	Steel	12.30
31/10/2025	11:04:33	570938353	NICKEL	Steel	7.16

plating Lot QTY

- 1) 1059 Nos
- 2) 342 Nos
- 3) 1225 Nos
- 4) 527 Nos
- 5) 724 Nos
- 6) 326 Nos

Thickness Report

Machine : Kiran Electronics
Model : Advance Micro Test

Company Name : SUPRA QUALITY EXPORT (I) PVT LTD

Customer Name : ZOPPAS ROMANIA

Customer Address : -

THANE

400604

Date	Time	Job Number	Plating Type	Base Metal	Thickness in uM
4/11/2025	10:33:17	5709638353	NICKEL	Steel	5.41
4/11/2025	10:36:49	5709638353	NICKEL	Steel	4.41
4/11/2025	10:40:31	5709638353	NICKEL	Steel	6.58
4/11/2025	10:44:14	5709638353	NICKEL	Steel	5.77
4/11/2025	10:47:43	5709638353	NICKEL	Steel	6.19