

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Nipple.

Part No:- 571042725

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Well tech

S.P.O: SQPO25261412

Order Date:- 26/10/25

Order Qty:- 3000

Buyer name:- Zupper Romania

DATE:- 26-10-25

Report No:- 2526/0235

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- SS

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Ø40 ^{+0.3}	40.01	40.01	39.98	39.98	40.01	39.99	40.00	40.01	40.01	39.98	OK
2	26.2 ^{+0.1}	26.24	26.22	26.23	26.21	26.21	26.25	26.22	26.21	26.21	26.23	OK
3	Max 64	M3 X0.5-64			PFY 23387 GO/NGO	PRA 27441						OK
4	minor Ø	Ø49	Ø50	Ø51	Ø50	Ø50	Ø53	Ø51	Ø51	Ø52	Ø52	OK
5	Depth Ø ^{+0.1} 5.00	5.29 5.28	5.35 5.34	5.26 5.07	5.25 5.24	5.31 5.31	5.28 5.28	5.24 5.23	5.28 5.26	5.24 5.27	5.24 5.23	Ø5 Ø.24
6	Ø34 ^{+0.1/0}	34.04	34.05	34.05	34.06	34.04	34.05	34.05	34.05	34.06	34.05	OK
7	Ø29.9 ^{+0.1/0}	checked with pin		Ø29.90	Ø0/30.00		NGO					OK,
8	1X45°	Ø9X45°			Ø9X45°			Ø9X45°			Ø9X45°	OK
9	7 ^{+0.2}	7.02	7.03	6.98	6.99	7.02	6.98	7.03	7.02	7.01	7.02	OK
10	1X45°	Ø9X45°			Ø9X45°			Ø9X45°			Ø9X45°	OK.
11	26 ^{+0.3}	25.85	25.88	25.86	25.87	25.88	25.88	25.85	25.86	25.88	25.87	OK
12	3.5 ^{+0.2/0}	checked with pin		3.5	GO/3.70	NGO						OK
13	3 ^{+0.1}	2.97	2.97	2.97	3.03	3.03	2.99	2.98	2.97	3.02	3.03	OK
14	10 ^{+0.2}	10.01	10.02	10.02	10.01	10.02	10.01	10.01	10.00	10.01	10.02	OK
15	Ø21 ^{+0.2}	checked with pin		Ø20.90	Ø/20.95	NGO						OK,
16	29.8 ^{+0.2}	29.70	29.70	29.70	29.67	29.69	29.70	29.69	29.68	29.69	29.67	OK
17	RZ25	Step cut observed on		Groove OD								
18	R1.5	checked with radius gauge										OK
19												
20												

CHECKED BY :-

Abhay P. Chavhan

SIGN & Dt:- 28/10/25

APPROVED BY :-

SG

DATE:- 28/10/25

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1	:	Ø494	nos. 26/10/25
LOT 2	:	842	nos. 27/10/25
LOT 3	:		nos.
LOT 4	:		nos.

REMARK : 1) On groove OD step cut observed. Inform to visual inspection team & vendor.

2) Ask vendor to give surface tester reading of line marks pieces.

3) RZ 4) Reading is 9.428, 14.728, 10.312 [Conditionally Accepted] ✓

5)