

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass Flange 1½" BSPT.

Part No:- 007-0208 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Qualimatic Solution S.P.O: SQPO2526 1539 Order Date:- 8/10/25 Order Qty:- 6500

Buyer name:- Askoma

DATE:- 23/11/25

Report No:-2526/ 0404

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- B202

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 70 \pm 0.00$	70.04	70.02	70.04	70.03	70.02	70.03	70.03	70.03	70.03	70.02	OK
2	$\phi 50 \pm 0.30$	50.03	50.04	50.02	50.04	50.04	50.05	50.05	50.05	50.02	50.03	OK
3	5.20 ± 0.1	5.22	5.26	5.27	5.20	5.24	5.22	5.24	5.20	5.24	5.27	OK
4	$\phi 3.50 \pm 0.1$	Checked with pin			3.48	60/ 3.60 Nogo						OK
5	5.20 ± 0.1	5.22	5.20	5.14	5.20	5.12	5.23	5.22	5.23	5.23	5.21	OK
6	6 ± 0.2	6.09 6.15	6.00 6.02	6.00 6.03	5.99 6.00	6.02 6.09	5.93 6.06	5.97 6.02	6.15 6.04	6.08 6.04	5.92 5.95	OK
7	24 ± 0.2	24.01	24.02	24.02	24.01	24.00	24.01	24.01	24.02	24.02	24.02	OK
8	45 ± 0.3	44.99	44.98	45.01	45.01	45.00	45.01	45.02	45.02	45.00	44.99	OK
9	29.0 ± 0.2	29.00	29.01	29.02	29.01	29.02	29.02	29.02	29.02	29.01	29.02	OK
10	1½" BSPT	1½" BSPT			S/TR/ 192							OK
11	major Ø	48.36	48.36	48.38	48.22	48.37	48.35	48.37	48.38	48.36	48.36	OK
12	Angle 1° 47'	1° 45'	1° 45'	1° 45'	1° 45'	1° 45'	1° 45'	1° 45'	1° 45'	1° 45'	1° 45'	OK
13	M4 (3x)	114x0.7 -G4		Go Nogo.	OK							OK
14	3.24/3.422 minor Ø	3.24 3.25	3.24	3.24	3.24	3.23	3.24	3.24	3.25	3.24	3.24	OK
15	± 0.2	12.23 12.14	12.19 12.17	12.20 12.21	12.14 12.20	12.19 12.13	12.14 12.16	12.15 12.17	12.18 12.20	12.24 12.18	12.16 12.21	$O/S 0.04$ OK
16	± 0.2	15.23 15.31	15.29 15.31	15.24 15.29	15.24 15.27	15.32 15.30	15.26 15.35	15.25 15.26	15.29 15.31	15.29 15.31	15.27 15.29	$O/S 0.07$ OK
17	$\sqrt{6.3}$ RZ.	Checked with Comparator										OK
18	RZ 8	Checked with Comparator										OK
19	$0.30 \times 45^\circ$	$0.30 \times 45^\circ$			$0.3 \times 45^\circ$			$0.3 \times 45^\circ$			$0.3 \times 45^\circ$	OK
20	$0.30 \times 45^\circ$	$0.30 \times 45^\circ$			$0.3 \times 45^\circ$			$0.3 \times 45^\circ$			$0.3 \times 45^\circ$	OK

CHECKED BY :-

Abhay P. Chavhan

SIGN & Dt:-

APPROVED BY :- MDA

DATE:- 1-12-25

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 750 nos. 23/11/25

LOT 2 : 1650 nos. 30/11/25

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1)

2)

3)

4)

5)

1073

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526 1539

Order Date:-

Order Qty:-

Buyer name:-

Askoma

DATE:-

Report No:-2526/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	10 ^{+0.1/0.}	Checked with 10.03 Go profile pin / 10.10 Nogo										OK
2	12.48 ^{+0.05}	checked with profile gauge	12.44 Go / 12.53 Nogo									OK
3	30°	30°		30°			30°			30°		OK.
4	Ø12.40 ^{+0.05}	checked with profile gauge	12.35 Go / 12.45 Nogo									OK
5	1.75 ^{0/-0.05}	1.72 1.74	1.72 1.73	1.74 1.75	1.71 1.75	1.71 1.74	1.72 1.74	1.73 1.74	1.72 1.74	1.73 1.74	1.72 1.74	OK
6	Ø9.30 ^{+0.1/0}	checked with pin	9.30 Go / 9.40 Nogo									OK
7	Ø11.18 ^{+0.05}	checked with pin	11.14 Go / 11.22 Nogo									OK.
8	Ø.20X45°	Ø.2X45°		Ø.2X45°				Ø.2X45°		Ø.2X45°		OK
9	Ø.20X45°	Ø.2X45°		Ø.2X45°				Ø.2X45°		Ø.2X45°		OK
10	R=8	checked with comparator										OK.
11	SW60	60.05 59.86,	60.46 .01	59.97 60.26	59.89 60.22	59.99 60.28	60.27 60.01	60.23 59.93	60.18 59.94	60.35 59.95	59.99	Ø/S 0.46
12	Ø68 ^{+0.3}	68.46 .08	68.53 .15	68.50 .18	68.50 .06	68.35 .06	68.48 .18	68.58 67.99	68.55 .16	68.45 .15	68.54 .27	Ø/S 0.28
13	TK Ø33 ^{+0.3}	33.00 32.97	32.94 .97	32.93 .94	32.93 .97	32.96 .95	32.96 .95	32.94 .96	32.94 .95	32.94 .96	32.94 .96	OK
14	TK Ø56 ^{+0.3}	checked with chord length Req.	48.50	observed 48.50/48.52								OK
15	TK Ø38 ^{+0.3}	checked with chord length Req.	32.91	observed 32.91/32.93								OK.
16	60° (6x)	60°		60°			60°			60°		OK
17	120° (3x)	120°		120°			120°			120°		OK
18	30°	30°		30°			30°			30°		OK
19	120°	120°		120°			120°			120°		OK
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 750 nos. 23/11/25

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1)

2)

3)

4)

5)

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Vendor Name:-

S.P.O: SQPO2526 1539

Order Date:-

Order Qty:-

Buyer name:- Askoma

DATE:-

Report No:-2526/

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	35.90 ± 0.3	35.92 .96	35.95 35.98	35.93 36.10	35.95 .94	35.94 36.02	35.90 .98	36.02 36.01	35.94 .02	36.00 36.02	35.95 .99	OK,
2	0.20X45°	0.2X45°			0.2X45°			0.2X45°			0.2X45°	OK
3	M4 6x1	M4 X 0.7 - 6H	PNC7595 GO / PPF	5687	Nogo							OK
4	3242/3.422 mm	3.23 3.24	3.23 3.24	3.22 3.25	3.23 3.24	3.24 3.25	3.25 3.26	3.24 3.26	3.23 3.24	3.22 3.24	3.22 3.24	U/S 0.02 OK
5	8 ± 0.2	7.95 7.81	7.88 7.86	7.84 7.82	7.93 7.88	7.87 7.97	7.91 7.89	7.86 7.91	7.93 7.88	7.85 7.81	7.88 7.82	OK
6	10 ± 0.2	10.13 10.07	10.07 10.15	9.98 10.10	10.10 10.12	10.13 10.12	10.11 .15	10.07 10.10	10.13 .19	10.07 .15	10.14 .18	OK
7	RZ 8	Checked with comparator										OK
8	0.20X45°	0.2X45°		0.2X45°			0.2X45°			0.2X45°		OK
9	0.20X45°	0.2X45°		0.2X45°			0.2X45°			0.2X45°		OK
10	1X45°	1X45°		1X45°			1X45°			1X45°		OK
11	1.75 0/-0.05	1.71 1.73	1.74 1.73	1.72 1.74	1.72 1.74	1.71 1.74	1.71 1.74	1.74 1.73	1.73 1.74	1.74 1.75	1.74 1.75	OK
12	30°	Checked with profile Gauge										OK.
13	19 ± 0.05	Checked with profile Gauge		18.95 GO / 19.05 Nogo								OK
14	0.20X45°	0.20X45°		0.20X45°			0.2X45°			0.2X45°		OK
15	0.20X45°	0.20X45°		0.20X45°			0.2X45°			0.2X45°		OK
16	15.80 ± 0.10	Checked with profile pin		15.80 GO / 16.10 Nogo								OK.
17	18.28 ± 0.05	Checked with profile pin		18.28 GO / 18.25 GO / 12.53 Nogo								OK.
18	RZ 8	Checked with comparator										OK
19	30°	30°		30°			30°			30°		OK
20	Ø 23.20 ± 0.05	Checked with profile gauge		13.15 GO / 13.25 Nogo								OK

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1	:	750	nos. 23/11/25
LOT 2	:		nos.
LOT 3	:		nos.
LOT 4	:		nos.

REMARK : 1)

2)

3)

4)

5)

DATE:-

20/7/3