

# SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,  
Wagle Industrial Estate  
Thane west-400604  
India

S/DIR/34 Rev.12 26/08/25  
Phone : 45196493/94/95/96  
Email: quality@supraexports.in

## DIMENSIONAL INSPECTION REPORT

643/60

Part Description:- Brass Nipple

Part No:- 571422421

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Parmar

S.P.O: SQPO2526 1545

Order Date:- 08/11/2025

Order Qty:- 1200

Buyer name:- ZOPPAS ROMANZADATE:- 04/11/2025

Report No:- 2526/0273

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE:- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	63 <sup>±0.3</sup>	63.02	63.01	62.93	62.98	62.99	62.95	62.95	62.98	62.99	62.99	OK
2	1x45 <sup>±0.1</sup>	1.04x45	1.03x45	1.02x45	1.02x45	1x45	1.02x45	1.02x45	1.05x45	1.04x45	1.02x45	OK
3	1x45 <sup>±0.1</sup>	1.07x45	1.06x45	1.01x45	1.01x45	1.05x45	1.08x45	1.06x45	1.02x45	1.05x45	1.01x45	OK
4	Burr Free	Visually checked and found OK.										OK
5	M18x1.5	checked with TRN M18x1.5-68 UN (SHN 224) S No 40 (SITR/205)										OK
6	Major dia 17.94 <sup>±0.1</sup>	17.83	17.81	17.82	17.81	17.82	17.85	17.83	17.82	17.81	17.83	OK
7	pitch dia 16.99 <sup>±0.1</sup>	16.863	16.878	16.875	16.871	16.880	16.880	16.881	16.881	16.871	16.888	OK
8	Ø14	checked with pin gauge UNO Ø14.00 and Nono Ø14.10										OK
9	R1 <sup>±0.1</sup>	checked with radius gauge R1 and found OK										OK
10	7 <sup>±0.2</sup>	6.95	6.96	6.97	6.98	6.95	6.97	6.97	6.98	6.92	6.94	OK
11	32/	checked with surface finish comparator and found OK										OK
12	50 <sup>±0.3</sup>	50.04	50.03	50.08	50.02	50.02	50.01	50.03	50.08	50.09	50.11	OK
13	12 <sup>±0.2</sup>	12.11	12.07	12.29	12.60	12.44	12.16	12.22	12.25	12.10	12.23	OK 0.40
14	32/	checked with surface finish comparator and found OK										OK
15	Ø24 <sup>±0.2</sup>	23.96	23.95	23.94	23.94	23.95	23.95	23.96	23.95	23.96	23.95	OK
16	Pu13.5	checked with TPU Pu13.5 UN & Nono (SITP/225)										OK
17	Minor dia	19.06	19.07	19.08	19.07	19.08	19.07	19.08	19.09	19.07	19.08	
18	Ø19 <sup>±0.2</sup>	checked with pin gauge UNO Ø18.80 and Ø19.10 Nono										OK
19	Ø	Visually checked and found Not OK										Not OK
20	1/1005	0.02	0.01	0.03	0.04	0.02	0.03	0.02	0.03	0.02	0.02	OK

CHECKED BY:- Amit

APPROVED BY:- PACU

PREVIOUS DATE :  
PREVIOUS REPORT NO :  
RECEIVED QTY  
LOT 1 : 1163 nos.  
LOT 2 : nos.  
LOT 3 : nos.  
LOT 4 : nos.

SIGN & DATE: Shasank  
04/11/2025

DATE:- 5-11-25

REMARK : 1) without machining surface required as per drawing (outer surface) but accepted/  
2) as per previous sample.  
3)  
4)  
5)