

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass flange 2.25"

Part No:- BX-321

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Redhaq.

S.P.O: SQPO2526 1081

Order Date:- 6/8/25

Order Qty:- 450

Buyer name:- Heatrod Element

DATE:- 21/9/25

Report No:- 2526/0070.

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	85.50 ± 0.5	85.74 .84	85.78 .89	85.82 .94	85.77 .94	85.79 .80	85.82 .80	85.94 .04	85.92 .04	85.84 .94	85.84 .86	O/S 0.04
2	$\phi 82.00$ ± 0.3	82.11 .20	82.20 .22	82.00 .18	82.12 .20	82.15 .17	82.15 .27	82.28 .16	82.13 .21	82.17 .19	82.13 .17	OK
3	$\phi 8.0$ Holes. ± 0.1	Checked	with pin	8.10	8.00	8.20	No go					OK
4	$\phi 30$ PCD ± 0.2	30.96 .97	30.98 .99	30.96 .98	30.96 .99	30.95 .97	30.96 .98	30.97 .98	30.94 .95	30.95 .96	30.96 .97	OK
5	$\phi 9.60$ ± 0.10	Checked	with pin	9.60	9.70	No go						OK
6	R1.00	Checked with radius Gauge	observed R2.50									O/S 1.50
7	58.00 ± 0.3	57.96	57.97	58.04	58.01	58.02	57.98	58.00	57.94	58.00	58.00	OK
8	Earth symbol. \oplus	Outer ring	observed damage									-
9	M5	M5X0.8 G/H	PAK 14623	GO/	PAK 13768	No go						OK
10	4.134/4.834 minor Ø	4.19 4.24	4.16 4.17	4.24 4.25	4.22 4.24	4.22 .20	4.19 .22	4.20 .24	4.14 .15	4.17 .15	4.20 4.22	OK
11	Deep 5.0 ± 0.1	4.94 4.96	4.95 4.97	4.90 4.95	5.01 5.03	4.90 5.02	4.92 4.92	4.93 4.97	5.19 5.03	4.95 4.95	4.90 4.96	OK
12	$\phi 8.0$ ± 0.2	8.02 8.04	7.92 7.96	7.95 8.02	7.98 8.05	7.98 8.04	8.03 8.04	8.05 8.06	8.01 8.03	8.02 8.06	8.00 8.02	OK
13	R0.50.	On Radius not found										-
14	R1.0	Checked with radius Gauge	R1 OK									OK
15	R1.0	R1 OK										OK
16	2.25 BSP.	2 1/4" -11 B	BMT 1217	GO/	S/TR/174	No go						OK
17	65.71 (-0.434) major Ø	65.45	65.45	65.47	65.46	65.47	65.47	65.47	65.50	65.47	65.48	OK
18	64.231 (-0.434) pitch Ø	63.932	63.928	63.932	63.920	63.928	63.926	63.923	63.963	63.923	63.912	OK
19	57.00 ± 0.3	56.90	56.90	56.91	56.96	56.89	56.65	57.02	57.06	56.95	57.03	OK
20	26.50 ± 0.2	26.58	26.53	26.57	26.52	26.56						

CHECKED BY :-

Abhay P. Chavhan

SIGN & Dt:-

APPROVED BY :-

(P. Chavhan)

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO : 24/1532.

RECEIVED QTY

LOT 1 : 460 nos. 21/9/25

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) Accepted as per previous report.

2)

3)

4)

5)

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DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

SR NO	SAMPLE PARAMETER	MATERIAL GRADE :-										REMARK
		1	2	3	4	5	6	7	8	9	10	
1	25.50 ± 0.2	25.53 -57	25.52	25.54	25.50	25.56	25.47	25.53	25.49	25.52	25.59	OK
2	24.00 ± 0.2	23.97	23.90	23.96	23.90	23.87	23.92	23.93	23.88	23.94	23.96	OK
3	22.50 ± 0.2	22.82	22.61	22.59	22.24 22.47	22.51 23.02	22.46 .55	22.28 .44	22.66 .78	22.55 .38	22.65 .84	O/S 0.32
4	18.00 ± 0.2	18.95 .94	18.75 18.90	18.64 .74	18.84 18.98	18.75 18.90	18.71 18.88	18.83 18.90	18.76 .84	18.92 19.02	18.92	O/S 0.016
5	17.50 ± 0.2	17.51	17.40	17.47	17.20	17.54	17.42	17.27	17.45	17.35	17.51	O/S 0.010
6	11.50 ± 0.2	11.54	11.56	11.52	11.50	11.52	11.54	11.60	11.51	11.71	11.71	OK
7	8.50 ± 0.2	8.56	8.53	8.55	8.51	8.52 .56	8.54	8.50 .60	8.51 8.56	8.61 .58	8.51 .58	OK
8	6.50 ± 0.2	6.56 6.97	6.51	6.31	6.30	6.68	6.40	6.24	6.43	6.44	6.93	O/S 0.23
9	6.810 $\pm 0.1/0$	6.86	6.87	6.77	6.20	6.68	6.74	6.83	6.74	6.76	6.76	O/S 0.10
10	Ø10.00 ± 0.2	Checked with pin 8.0 GO/ 8.20 Nogo										OK
11	Ø12.00 ± 0.2	11.93 11.98	12.06 12.08	12.13 12.01	11.98 12.01	12.12 .14	12.06 12.12	12.12 12.08	12.01 12.03	12.01 12.08	12.12 12.08	OK
12	Ø13.50 ± 0.2	13.64 .68	13.78 .83	13.73 .81	13.62 .73	13.81 .85	13.81 .90	13.74 13.80	13.81 13.84	13.63 .73	13.66 13.65	O/I 0/5
13	Ø9.60 $\pm 0.1/0$	Checked with pin 9.60 GO/ 9.70 Nogo										OK
14	Ø12.00 ± 0.2	Checked with pin 12.00 GO/ 12.10 Nogo										OK
15	Ø14.00 ± 0.2	14.00	13.93	14.01	14.03	14.10	14.01	13.92	13.97	14.01	14.00	OK
16	Ø15.10 ± 0.2	15.14	15.19	15.22	15.11	15.36	15.21	15.18	15.37	15.26	15.16	O/S 0.08
17	R 0.10	Radius not observed corner observed										On OK
18	125°	125°			125°			125°			125°	OK
19	0.50	0.56 0.40	0.65 0.40	0.51 0.58	0.51 0.56	0.62 0.42	0.46 0.58	0.45 0.61	0.50 0.61	0.41 0.45	0.70 0.50	O/S 0.10
20	1.50	1.45	1.45	1.49	1.45	1.45	1.49	1.46	1.49	1.47	1.48	OK

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APPROVED BY :-

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MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	wall thick at C.M.	1.30 0.25	1.26 0.23	0.83 0.46	0.81 0.31	1.26 0.22	1.26 0.23	1.19 0.24	1.40 0.12	1.30 0.18	1.24 0.13	—
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