

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- *Aluminium coil Heater.*

Part No:- *70258 Rev B*

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- *Well tech*

S.P.O: SQPO2526 1175

Order Date:- *22-08-2025*

Order Qty:- *60*

Buyer name:- *ELMATIC*

DATE:- *19-09-2025*

Report No:- *2526-0024*

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- *Aluminium*

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 82.30$ ± 0.05	82.31	82.30	82.31	82.29	82.27	82.28	82.29	82.31	82.31	82.31	OK
2	$\phi 72.00$ ± 0.1	72.06	72.06	72.06	72.06	72.06	72.05	72.06	72.05	72.06	72.03	OK
3	$\phi 76.00$ ± 0.1	76.08	76.06	76.08	76.07	76.08	76.08	76.08	76.08	76.08	76.08	OK
4	$\phi 59.90$ ± 0.1	59.95	59.96	59.95	59.94	59.94	59.93	59.95	59.94	59.94	59.96	OK
5	$\phi 55.9$ ± 0.1	55.92	55.93	55.90	55.92	55.93	55.93	55.92	55.92	55.93	55.93	OK
6	TH 22.00 ± 0.2	22.04	22.05	22.04	22.03	22.04	22.03	22.04	22.04	22.04	22.03	OK
7	GH 19.50 ± 0.2	19.48	19.48	19.49	19.49	19.50	19.49	19.51	19.49	19.47	19.50	OK
8	DEPTH 1.50 ± 0.1	1.50	1.50	1.49	1.50	1.50	1.50	1.50	1.50	1.51	1.50	OK
9	$\phi 50.00$ ± 0.2	50.00	50.00	49.99	50.00	50.00	50.00	50.01	49.99	49.98	50.00	OK
10	R 8.0 ± 0.1	Checked with a Radius Gauge & matched R8 Perfectly										OK
11	10.13 ± 0.05	unable to check this dimensions due to no angle mention										OK
12	12.60 ± 0.1	12.63	12.53	12.58	12.55	12.66	12.66	12.63	12.63	12.61	12.63	OK
13	20.14 ± 0.1	20.15	20.18	20.15	20.18	20.10	20.15	20.13	20.13	20.13	20.13	OK
14	5mm x 45° Refer chamfer	5mm x 45°										OK
15	$\phi 72.30$ ± 0.1	72.30	72.25	72.25	72.24	72.24	72.25	72.25	72.24	72.28	72.30	OK
16	1mm x 45° Refer chamfer	1mm x 45°										OK
17	$\phi 80.30$ ± 0.1	80.40	80.30	80.26	80.27	80.30	80.30	80.25	80.30	80.30	80.30	OK
18												
19												
20												

CHECKED BY :- *Shubham*

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : *64* nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1) observe 1mm + chamfer on ID of 50.00mm

2) Accepted as per dimensions.

3)

4)

5)