

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- **BRASS flange**

Part No:- **HP1715104**

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- **RUDRA**

S.P.O: SQPO25261506

Order Date:- **04-10-2025** Order Qty:- **370**

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Buyer name:- **Heat Rod** DATE:- **08-11-2025** Report No:- **2526/ 0309**

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	08.25/07.25	7.31	7.32	7.34	7.37	7.38	7.30	7.36	7.36	7.31	7.28	OK
2	14.48	unable to checked										-
3	19 REF	unable to checked.										OK
4	22° REF	unable to checked..										
5	8.00 ± 0.12	7.92	7.94	7.93	7.97	7.97	8.02	7.94	7.93	8.02	7.98	OK
6	2.5 ± 0.12	2.53	2.51	2.63	2.52	2.61	2.51	2.53	2.51	2.49	2.60	OK 0.01
7	25.00 ± 0.12	unable to checked										-
8	25 CTRS ± 0.12	unable to checked										
9	90° Angle.	90°		90°					90°			OK
10	DRILL ± 0.05 Ø2.50	Checked with a pin gauge (Go:-2.45 NOGO:-2.55)										OK 0.13
11	11.00 ± 0.12 DEEP	10.24	11.22	10.95	11.21	11.11	11.25	11.23	11.25	11.24	11.25	OK
12	BORE ± 0.05 Ø3.20	Checked with a pin gauge (Go:-3.15 NOGO:-3.25)										OK 0.13
13	2.4 ± 0.12 DEEP	2.52	2.39	2.38	2.52	2.52	2.54	2.59	2.59	2.65	2.55	OK
14	R 28.90 ± 0.12	checked diameter observed										OK
15	0.60 ± 0.12	0.45	0.39	0.35	0.35	0.31	0.45	0.30	0.42	0.33	0.32	OK 0.18
16	Ø9.0/Ø7.25 ± 0.12	7.10	7.18	7.05	7.16	7.11	7.10	7.10	7.10	7.13	7.30	OK 0.20
17	8.00 ± 0.12	8.56	8.45	8.48	8.49	8.54	8.60	8.62	8.56	8.53	8.56	OK
18	R 2.50 ± 0.12	7.92	7.93	7.92	7.98	7.94	7.95	7.97	7.96	7.95	7.96	OK
19	14.40 ± 0.12	check with Radius gauge & found Radius 2.5										OK 0.10
20	4.00 ± 0.12	14.65	14.45	14.33	14.61	14.62	14.48	14.56	14.60	14.33	14.48	OK 0.13

CHECKED BY :- **Shubham**

APPROVED BY :- **Manu**

SIGN & Dt:-

12-11-2025

DATE:- 12-11-25

PREVIOUS DATE :

PREVIOUS REPORT NO : 241833

RECEIVED QTY

LOT 1 : 380 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) observe bulging in forging ID.
2) observe STEP ID on face.
3) Accepted as per previous Report.
4)
5)

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DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Buyer name:-

DATE:-

Report No:-2526/

MATERIAL GRADE :-

MATERIAL GRADE :-												
SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	3.80 ± 0.12	4.35	4.42	4.13	4.35	4.31	4.27	4.41	4.40	4.38	4.40	0.50
2	M5 X 0.8 H	checked with a TPG						GO/NOGO :-		PFN 15737 PFN 14754		OK
3	5.50 ± 0.12	5.99	5.57	5.46	5.65	5.55	5.65	5.58	5.85	5.98	5.50	0.37
4	4.134/4.334	4.25	4.29	4.32	4.26	4.28	4.32	4.30	4.32	4.31	4.32	OK
5	34.80 ± 0.12	34.69	34.86	34.81	34.89	34.90	34.80	34.91	34.88	34.86	34.91	0.52
6	6.80 ± 0.12	7.25	7.24	7.44	7.44	7.33	7.36	7.37	7.47	7.37	7.27	0.50
7	R 1.0	checked with Radius gauge						found R1.50				0.22
8	10.45 ± 0.12	10.24	10.19	10.11	10.23	10.25	10.12	10.13	10.11	10.12	10.25	OK
9	0.75 ± 0.12	0.75	0.75	0.77	0.78	0.75	0.76	0.76	0.75	0.75	0.75	0.20
10	2.00 ± 0.12	1.68	1.69	1.73	1.70	1.69	1.72	1.75	1.69	1.70	1.83	0.50
11	8.80 ± 0.12	9.37	9.27	9.18	9.30	9.32	9.20	9.25	9.28	9.27	9.42	OK
12	1.30 ± 0.12	1.25	1.30	1.32	1.28	1.35	1.28	1.25	1.32	1.35	1.34	0.38
13	1.40 ± 0.12	1.10	1.00	0.90	1.07	1.10	1.05	1.08	1.12	1.10	1.05	OK
14	R 11 REF	checked with a Radius gauge						found R.11				OK
15	M5 X 0.8 H	checked with a TPG						GO/NOGO :-		PFN 15737 PFN 14754		OK
16	4.134/4.334	4.31	4.26	4.30	4.32	4.29	4.30	4.28	4.28	4.30	4.28	OK
17	6.35 ± 0.12	6.34	6.34	6.35	6.51	6.52	6.50	6.42	6.50	6.41	6.45	OK
18	7.00 ± 0.12	7.28	7.43	7.30	7.40	7.45	7.55	7.45	7.58	7.30	7.40	0.46
19	60.30 ± 0.12	60.32	60.32	60.40	60.42	60.41	60.38	60.35	60.42	60.42	60.32	OK
20	35.25 ± 0.12	35.31	35.31	35.32	35.30	35.31	35.30	35.32	35.30	35.31	35.30	OK
PREVIOUS DATE :												

CHECKED BY :-

APPROVED BY :-

SIGN & Dt:-

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1	:	nos.
LOT 2	:	nos.
LOT 3	:	nos.
LOT 4	:	nos.

REMARK : 1)

2)

3)

4)

5)

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Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-2526/

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	Angle 60°	60°				60°					60°	OK
2	R 5.0	R 5				R 5					R 5	OK
3	1 1/4 BSP	check with gauge GO S/TR 1392 / Not GO S/TR 1223										OK
4	major P	41.68	41.68	41.68	41.69	41.68	41.68	41.68	41.68	41.67	41.69	OK
5	PITCH P	41.70	41.70	41.70	41.70	41.70	41.69	41.70	41.70	41.68	41.70	OK
6	Thread length	40.16	40.16	40.14	40.16	40.17	40.17	40.17	40.16	40.19	40.18	OK
7	11.00 ±0.12	11.10	11.08	11.10	11.10	11.10	11.06	11.06	11.06	11.04	11.06	OK
8	±0.12	38.24	38.24	38.24	38.24	38.24	38.26	38.26	38.26	38.22	38.24	OK
9	10.90 ±0.12	10.50	10.44	10.35	10.45	10.50	10.54	10.58	10.56	10.50	10.56	W/S 0.34
10	8.90 ±0.12	8.74	8.80	8.74	8.74	8.74	8.84	8.84	8.74	8.74	8.74	W/S 0.04
11	±0.05	check with pin GO 3.90 / Not GO 4.00										OK
12	13.00 ±0.12	12.94	12.96	12.94	12.92	12.93	12.94	12.96	12.96	12.96	12.92	OK
13	21.80 ±0.12	22.34	22.35	22.34	22.35	22.35	22.18	22.35	22.28	22.25	22.24	W/S 0.43
14	25.40 ±0.12	25.35	25.30	25.44	25.35	25.35	25.31	25.38	25.24	25.28	25.35	W/S 0.04
15	29.40 ±0.12	29.56	29.58	29.58	29.59	29.58	29.58	29.58	29.59	29.56	29.56	W/S 0.07
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1) 3rd Page Prepared by swapnil.
2)
3)
4)
5)