

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
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DIMENSIONAL INSPECTION REPORT

Part Description:- *SS 304 ferrule*

Part No:- *570897794* C.P.O:-

Order Date:- *24/9/25* Order Qty:-

Vendor Name:- *Wen Tech* S.P.O: SQPO25261446 Order Date:- *25/9/25* Order Qty:- *2500*

Buyer name:- *Zoppas Romania* DATE:- *17/10/25*

Report No:- *2526/ 0220*

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- *SS 304*

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$TL_{21} \pm 0.3$	21.03	21.00	21.00	21.00	21.01	$20.98_{.97}$	21.02	21.02	21.04	21.01	OK
2	$SL_{12} \pm 0.3$	$12.01_{.00}$	12.05	$12.06_{.04}$	12.00	11.99	11.99	$11.99_{.98}$	$11.99_{.97}$	11.99	12.01	OK
3	$HLK_4 \pm 0.3$	$4.05_{.02}$	$4.02_{.00}$	$4.03_{.01}$	$4.01_{.00}$	$4.02_{.01}$	$4.03_{.01}$	$4.05_{.01}$	$4.03_{.00}$	$4.04_{.01}$	$4.02_{.01}$	OK
4	$SL_5 \pm 0.3$	5.01	4.98	4.99	5.00	$5.01_{4.99}$	4.99	5.01	4.89	5.00	4.89	OK
5	$OD_{12} \pm 0.2$	12.00	11.99	$12.00_{11.99}$	11.99	12.00	12.00	12.00	$12.01_{.00}$	12.00	12.00	OK
6	$GAP_{2.5} \pm 0.3$	{check by No-go pin of $\phi 2.38$ & found OK}										OK
7	$chamf_{1x45^\circ} \pm 0.3$	0.90 X 45°										OK
8	45°	45°									45°	OK
9	$chamf ID_{11.2} \pm 0.1$	11.10	11.10	11.10	11.10	11.10	11.10	11.10	11.10	11.10	11.10	OK
10	$ID_{8.9} \pm 0.15$	{check by pin of $(8.92)_{GO}$ & $(9.04)_{No-GO}$ }										OK
11	$ch_{19-0.1}$	18.93	18.93	$18.96_{.93}$	$18.93_{.92}$	$18.95_{.93}$	$18.95_{.93}$	$18.93_{.91}$	$18.95_{.93}$	$18.94_{.93}$	18.92	OK
12	$Thread_{M14 \times 1.5}$	{check by TRG [$M14 \times 1.5-6g_{CS/TR/336}$] & [$M14 \times 1.5-6h_{No-go CS/TR/339}$]}										OK
13	$Major \phi_{13.97/13.73}$	13.82	$13.84_{.83}$	13.83	13.84	13.86	13.86	$13.82_{.81}$	$13.82_{.81}$	13.81	$13.84_{.83}$	OK
14	$pitch \phi_{12.99/12.85}$	Pitch Micrometer not available [All Micrometer at vendor site]										-
15	$\odot \frac{ID}{Thread}$	0.02	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	-
16	Treatment	White Annealing \Rightarrow not required for Zoppas Romania.										-
17	$GAP_{2.5} \pm 0.3$	2.52	2.42	2.30	2.43	2.46	2.51	2.47	2.47	2.47	2.49	OK
18												
19												
20												

CHECKED BY :- *Nitin*
AX

APPROVED BY :- *Nitin*
AX

SIGN & Dt:- *25/10/25*

DATE:-

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY
LOT 1 : *2556* nos.
LOT 2 : nos.
LOT 3 : nos.
LOT 4 : nos.

REMARK : 1) *White Annealing not required for Zoppas Romania.*
2) *OK*
3)
4)
5)