

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description: Boob Nipple

After plating

Part No.: 570164701

C.P.O.:-

Order Date:-

Order Qty:-

Vendor Name:- Kevin

S.P.O: SQPO25261276

Order Date:- 09/09/2025

Order Qty:- 11000

Buyer name:- ZOPPAS ROMANIA DATE:- 5/10/2025

Report No:- 2506/0172

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input checked="" type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 12^{-0.3}$	11.84	11.83	11.85	11.85	11.83	11.82	11.85	11.83	11.86	11.85	OK
2	$\phi 8.7^{+0.15}$	Checked with pin gauge $\phi 8.72$ no and $\phi 8.85$ No no										OK
3	$5^{\pm 0.1}$	4.98	5.03	5.01	4.99	5.00	5.02	4.99	4.97	4.98	4.95	OK
4	$4^{\pm 0.1}$	3.99 4.01	4.07 4.02	4.04 4.01	4.03 4.02	3.99 3.98	4.01 3.98	4.04 4.01	4.02 4.00	3.99 3.98	4.02 3.99	OK
5	$16^{\pm 0.2}$	15.95	15.95	15.99	15.92	15.94	16.01	15.92	15.95	15.98	15.99	OK
6	$1.5^{+0.5}$	1.55	1.52	1.55	1.57	1.52	1.56	1.57	1.58	1.57	1.58	OK
7	60°	60°	—	—	—	60°	—	—	—	60°	—	OK
8	$\phi M14 \times 1.56H$	checked with TRN M14X1.5-6h no (SITR/1418) & No no (SITR/1339)										OK
9	$13.97^{+0.13-73}$ Major dia	13.81	13.91	13.82	13.86	13.82	13.83	13.81	13.82	13.84	13.83	OK
10	$12.99^{+0.12-85}$ Pitch dia	12.795	12.815	12.801	12.813	12.836	12.812	12.822	12.821	12.820	12.821	vis 0.055
11	$2^{\pm 0.1}$	checked with slip gauge size 1.9 no and No no 2.10										OK
12	$mg \sqrt{\quad}$	checked with surface finish comparator and match to Ra 1.6 value										OK
13	$CH.19^{-0.110}$	18.98	18.99	18.97	18.97	18.97	18.98	18.98	18.98	18.98	18.98	OK
14	sharp edges w/r.	Visually checked and found OK.										OK
15	$\phi 11.80^{-0.1}$ ulcat dia	11.73	11.75	11.72	11.73	11.74	11.75	11.74	11.75	11.73	11.73	OK
16												
17												
18												
19												
20												

CHECKED BY :- Amit

APPROVED BY :- Phashan

SIGN & Dt: Phashan
10/10/2025

DATE:-

PREVIOUS DATE :
PREVIOUS REPORT NO :
RECEIVED QTY

LOT 1	: 11400	nos.
LOT 2	:	nos.
LOT 3	:	nos.
LOT 4	:	nos.

REMARK: 1) Plating report attached with inspection report.
2) No no pin gauge passed in 5 nos out of 2200 nos (as per sampling plan material)
3) Accepted. Same thing discussed with steven sir. and they are given approval for
4) Acceptance.
5)

Thickness Report

Make : Kiran Electronics

Model : Advance Micro Test

Company Name : SUPRA QUALITY EXPORT (I) PVT LTD

Customer Name : ZOPPAS ROMANIA

Customer Address : -

THANE

400604

Date	Time	Job Number	Plating Type	Base Metal	Thickness in uM
11/10/2025	10:00:54	570164701	NICKEL	Brass	3.34
11/10/2025	9:36:36	570164701	NICKEL	Brass	10.27
11/10/2025	9:39:16	570164701	NICKEL	Brass	4.12
11/10/2025	9:41:52	570164701	NICKEL	Brass	3.59
11/10/2025	9:58:12	570164701	NICKEL	Brass	2.73

Checked By : AMIT

Approved By : STEVEN