

SUPRA QUALITY EXPORTS (I) PVT LTD

S/DIR/34 Rev.12 26/08/25

Phone : 45196493/94/95/96

Email:quality@supraexports.in

A-92,Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

DIMENSIONAL INSPECTION REPORT

Part Description:- Aluminium flange

Part No:- 620-72393337 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Well Tech S.P.O: SQPO25261623 Order Date:- 24-10-2025 Order Qty:- 210

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

Buyer name:- MOTECH

DATE:- 23-11-2025

Report No:-2526/ 0368

MATERIAL GRADE :- Aluminium

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 76.00 \pm 0.3$.98	75.99	75.99	76.00	75.99	75.99	75.97	75.99	75.98	75.99	.98
2	$\phi 41.00 \pm 0.3$	40.99	41.01	41.00	41.00	41.01	40.99	41.00	41.00	41.00	41.02	OK
3	$\phi 45.00 \pm 0.2$	44.91	44.90	44.89	44.90	44.88	44.90	44.91	44.90	44.89	44.90	OK
4	$\phi 72.00 \pm 0.2$	72.13	72.13	72.10	72.11	72.11	72.10	72.11	72.10	72.11	72.12	OK
5	$\phi 128.00 \pm 0.05$	127.96	127.97	127.95	127.97	127.97	127.96	127.97	127.98	127.97	127.98	OK
6	$\phi 95.5 \pm 0.2$	95.50	95.51	95.53	95.55	95.52	95.54	95.54	95.55	95.54	95.53	95.54
7	$\phi 31.00 \pm 0.2$	31.62	31.61	31.60	31.61	31.60	31.58	31.60	31.60	31.59	31.60	OK
8	$\phi 8.10 \pm 0.3$	checked with a Pin gauge	(Go:- 8.10) OK
9	$\phi 8.00 \pm 0.1$	checked with a Pin gauge	(Go:- 7.90) OK
10	24 X 15°	checked with chord	Length Required :- 12.465									.47
11	8 X 45°	checked with chord	Length Required :- 12.055									OK
12	10.00 ± 0.2	10.00	10.01	10.02	10.02	10.02	10.00	10.01	10.00	10.02	10.01	OK
13	6.00 ± 0.5	5.91	5.95	5.95	5.93	5.91	5.99	5.91	5.94	5.95	5.92	OK
14	2.00 ± 1.0	1.99	2.00	1.98	1.97	1.99	2.00	1.99	2.00	1.98	1.98	OK
15	8.00 ± 0.2	7.97	7.99	7.98	7.99	7.98	7.98	8.00	7.99	7.99	7.98	7.97
16	3.90 ± 0.25	checked with a Pin gauge	(Go:- 3.90) OK
17	2.00 ± 0.1	2.01	2.00	2.05	2.03	2.01	2.03	2.02	2.02	2.02	2.01	OK
18	3.00 ± 0.1	2.96	2.95	2.98	2.95	2.96	2.95	2.95	2.96	2.95	2.95	OK
19	R 1.0	checked with a Radius gauge & observe R. 1.0 match										OK
20	R 0.2	checked	Visually & found OK									OK

CHECKED BY:- Shubham

APPROVED BY:- M.A.C.

DATE:- 24-11-25

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 219 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) Accepted All Dimensions are OK as per Required.

2)

3)

4)

5)

SIGN & Dt:- 24-11-2025	DATE:- 24-11-25
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Phone : 45196493/94/95/96
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DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:- C.P.O:- Order Date:- Order Qty:-

Vendor Name:- S.P.O: SQPO2526 Order Date:- Order Qty:-

Buyer name:- DATE:- Report No:-2526/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	R 0.6	checked	with a pin gauge	of 0.60 mm & found ok							ok	
2	√Rz 16	checked & compare with surface finish comparator	found ok								ok	
3	Unspecified. 0.2 x 95°	checked	Visually	& found	ok						ok	
4												
5												
6												
7												
8												
9												
10												
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-	APPROVED BY :-	PREVIOUS DATE :
		PREVIOUS REPORT NO :
		RECEIVED QTY
		LOT 1 : nos.
		LOT 2 : nos.
		LOT 3 : nos.
		LOT 4 : nos.
SIGN & Dt:-	DATE:-	

REMARK : 1)
2)
3)
4)
5)