

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- SS Nipple

Part No:- 571288610 C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Well tech S.P.O: SQPO2526 1651 Order Date:- 27-10-25

Order Qty:- 2000

Buyer name:- Zoppas Italy DATE:- 23-11-25

Report No:- 2526/0375

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- Duplex

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	23.2 ± 0.2	23.20	23.20	23.21	23.21	23.21	23.20	23.20	23.20	23.20	23.23	OK
2	19.4 ± 0.2	19.4	19.38	19.39	19.39	19.39	19.38	19.39	19.39	19.38	19.38	OK
3	2 ± 0.1	2.0	2.0	1.98	1.98	2.0	1.99	1.98	1.99	1.98	2.0	OK
4	1.8 ± 0.1	1.81	1.80	1.81	1.80	1.80	1.79	1.78	1.78	1.80	1.82	OK
5	$\phi 5.5 \pm 0.1$	checked with pin gauge $\phi 5.42$ GO / $\phi 5.60$ NO GO										
6	1.32 ± 0.1	1.35	1.35	1.35	1.35	1.35	1.35	1.35	1.35	1.35	1.35	OK
7	90°	90°	90°	90°	90°	90°	90°	90°	90°	90°	90°	OK
8	$\sqrt{1.6}$	compared with surface comparator & found OK										
9	$\phi 9.8 \pm 0.1$	9.86	9.86	9.85	9.85	9.84	9.85	9.85	9.85	9.85	9.85	OK
10	18 ± 0.2	18.20	18.18	18.20	18.20	18.18	18.20	18.20	18.20	18.20	18.18	OK
11	$\phi 12 \pm 0.2$	12.01	12.01	12.0	12.0	11.99	12.0	12.0	11.99	12.0	12.0	OK
12	M10 x 1-6g	checked with T.R.G M10x1-6g GO (SKN 3964) / NO GO (S/TR/26)										
13	major $\phi 9.97 / 9.79$	9.85	9.86	9.85	9.85	9.86	9.85	9.86	9.86	9.86	9.84	OK
14	Pitch $\phi 9.32 / 9.21$	9.21	9.21	9.20	9.20	9.22	9.21	9.21	9.21	9.22	9.20	UIS 0.01
15												
16												
17												
18												
19												
20												

CHECKED BY :- Prashant

APPROVED BY :- Prashant

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : 1874 nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:- Prashant
25-11-25

DATE:- 25-11-25

REMARK : 1)

2)

3)