

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email: quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- *ss flange,*

Part No:- *437.*

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- *welltech*

S.P.O: SQPO2526 1148

Order Date:- *19/8/25*

Order Qty:- *640*

Buyer name:- *Herbst.*

DATE:- *12/9/25*

Report No:- *26/0011*

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :- *M5*

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	$\phi 51.0^{+0.3}$	51.01	51.00	51.00	51.02	51.01	51.02	51.03	51.01	51.03	51.02	OK
2	$10.0^{+0.2}$	10.01	10.01	10.02	10.03	10.02	10.02	10.01	10.02	10.03	9.98	OK
3	$12.0^{+0.2}$	12.01	12.04	12.03	12.03	12.03	12.01	11.99	12.01	12.02	12.04	OK
4	$20.0^{+0.2}$	20.03	20.02	20.01	20.01	20.01	19.97	20.00	19.91	19.97	19.90	OK
5	2.5 max	Thread ring gauge checked with 2.00 pin not pass. then ok										OK.
6	G2	G2" DIN BMN 1878 Go / S/TR/170 Nogo										OK
7	$59.614^{(-0.360)}$ major ϕ	59.40	59.39	59.39	59.39	59.40	59.39	59.40	59.41	59.39	59.40	OK
8	$57.135^{(-0.360)}$ pitch ϕ	57.865	57.855	57.866	57.882	57.886	57.837	57.842	57.860	57.900	57.832	OK
9	$\phi 52.3^{+0.10}$	52.26	52.26	52.26	52.28	52.28	52.25	52.27	52.25	52.28	52.26	OK
10	Chf 1.5mm	1.45	1.40	1.47	1.45	1.45	1.46	1.46	1.47	1.45	1.44	OK
11	$25.0^{+0.2}$	24.96	25.00	24.96	25.03	25.06	25.02	24.94	25.05	24.97	24.98	OK
12	$\phi 63^{+0.1/-0.1}$	Checked with pin 2.50 Go / 2.55 Nogo Approx observed 63.02										OK
13	M5	M5 X 0.8 - 6H S/TP/101 Go / Nogo										OK.
14	minor ϕ .	4.15	4.15	4.14	4.14	4.19	4.16	4.10	4.18	4.17	4.18	OK
15	$0.3 \times 45^{\circ}$	$0.3 \times 45^{\circ}$										OK
16	$2.0^{+0.10}$	2.05	2.06	2.06	2.05	2.05	2.06	2.06	2.05	2.05	2.06	OK
17	$75.75^{(-0.180)}$	75.02	75.92	74.94	74.99	75.02	75.00	75.03	75.04	75.00	75.03	OK 0.05
18	$\phi 58.00^{+0.10/-0.10}$	58.02	58.02	58.01	58.03	58.01	58.00	58.01	58.01	58.04	58.02	OK
19	$5.0^{+0.1}$	4.96	4.97	5.00	5.00	4.96	5.00	4.94	4.98	4.95	4.96	OK
20												

CHECKED BY :-

Abhay P. Chavan

SIGN & Dt:-

APPROVED BY :-

Abhay P. Chavan

DATE:-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1	:	570	nos.	12.9.25
LOT 2	:		nos.	
LOT 3	:		nos.	
LOT 4	:		nos.	

REMARK : 1) *OK,*
2)
3)
4)
5)