

SUPRA QUALITY EXPORTS (I) PVT LTD

A-92, Road No. 16,
Wagle Industrial Estate
Thane west-400604
India

S/DIR/34 Rev.12 26/08/25
Phone : 45196493/94/95/96
Email:quality@supraexports.in

DIMENSIONAL INSPECTION REPORT

Part Description:- Brass flange

Part No:- 104326

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:- Rudra.

S.P.O: SQPO2526 1649

Order Date:- 27/10/25

Order Qty:- 1100

Buyer name:- Zappos romania DATE:- 7/11/25

Report No:- 2526 / 0301

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input checked="" type="checkbox"/>

MATERIAL GRADE :- Brass

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	SW 60 ± 0.2	59.86 ·42	59.83 ·41	59.94 ·33	59.78 ·22	59.90 ·46	59.96 ·63	59.73 ·26	59.83 ·29	59.91 ·46	59.87 ·33	OK
2	LK 28 ± 0.2	27.98 ·99	27.98 28.00	27.98	27.98	27.98	27.98	27.99	28.00	27.99	28.00	OK
3	30°	checked with profile Gauge										
4	60°	checked with profile Gauge										
5	6 X 60°	checked with chord length Req 14.00 Observed 14.01/14.02										
6	LK 58 ± 0.3	58.05 ·06	58.05 ·06	58.02 ·01	58.01 ·03	58.00 ·02	58.06 ·08	58.00 ·99	58.00 ·02	58.05 57.98	58.05 ·06	OK
7	Ø49 ± 0.3	49.02	49.98	49.03	48.99	49.11	49.06	49.10	49.16	49.16	49.16	OK
8	10°	10°	—	10°	—	—	10°	—	—	10°	—	OK
9	Ø39 ± 0.3	39.11	39.10	39.06	39.07	39.05	39.04	39.06	39.08	39.06	39.05	OK
10	30°	30°	—	30°	—	—	30°	—	—	30°	—	OK
11	3°	3°	—	3°	—	—	3°	—	—	3°	—	OK
12	4X M4 6H	M4X6-7-6H	P4H	11845	60/	PXH	1471	Nogo	—	—	—	OK
13	8 ± 0.5	8.00 8.02	7.96 7.96	8.04 7.99	7.97 8.02	8.07 7.99	7.97 8.22	7.95 8.00	8.09 8.03	8.07 8.06	8.10 8.02	OK/0.05 ok in bolt.
14	1.5X45°	1.5X45°	—	1.5X45°	—	—	1.5X45°	—	—	1.5X45°	—	OK.
15	30°	30°	—	30°	—	—	30°	—	—	30°	—	OK
16	Ø 0.2 A	0.04	0.04	0.03	0.04	0.05	—	—	—	—	—	OK.
17	Ø 0.5	3.02	3.00	3.02	3.01	3.04	2.99	2.98	3.00	3.02	3.02	OK.
18	32 -0.5	31.82	31.83	31.84	31.82	31.84	31.82	31.82	31.82	31.80	31.78	OK.
19	17 ± 0.2	17.02	17.00	17.02	17.02	17.02	17.02	17.00	17.01	17.03	17.02	OK
20	2.5 max	checked with p.m 2.00 not pass										

CHECKED BY :-

Abhay P. Chavhan

SIGN & Dt:- 12/11/25

APPROVED BY :- M.Achre

DATE:- 12-11-25

PREVIOUS DATE :

PREVIOUS REPORT NO : 25/113, 25/022

RECEIVED QTY

LOT 1 : 756 nos. 7/11/25

LOT 2 : 400 nos. 8/11/25

LOT 3 : nos.

LOT 4 : nos.

REMARK : 1) Accepted as per previous report.

2)

3)

4)

5)

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DIMENSIONAL INSPECTION REPORT

Part Description:-

Part No:-

C.P.O:-

Order Date:-

Order Qty:-

Vendor Name:-

S.P.O: SQPO2526

Order Date:-

Order Qty:-

Buyer name:-

DATE:-

Report No:-25/

ZINC	<input type="checkbox"/>
COPPER	<input type="checkbox"/>
NICKEL	<input type="checkbox"/>
NICKEL CHROME	<input type="checkbox"/>
TIN	<input type="checkbox"/>
Un-plated	<input type="checkbox"/>

MATERIAL GRADE :-

SR NO	SAMPLE PARAMETER	1	2	3	4	5	6	7	8	9	10	REMARK
1	± 0.1 $1.5 \times 45^{\circ}$	$1.4 \times 45^{\circ}$	←	—	$1.35 \times 45^{\circ}$	—	—	$1.35 \times 45^{\circ}$	—	—	$1.4 \times 45^{\circ}$	U/S 0.05
2	± 0.2 17°	17.02	17.02	17.02	17.05	17.01	17.02	17.02	17.02	17.01	17.02	OK
3	± 0.1 (0.5)	0.58 0.60	0.55 0.54	0.55 0.59	0.50 0.41	0.50 0.46	0.53 $.49$	0.59 0.46	0.53 $.43$	0.55 $.60$	0.59 $.54$	OK
4	$\phi 8.7^{\pm 0.05}$			Checked with pin	8.65 mm	8.75	Nogo					OK
5	± 0.2 11.7	11.76 11.81	11.73 $.77$	11.73 11.84	11.80 $.84$	11.84 $.86$	11.87 11.76	11.73 $.77$	11.78 $.99$	11.81 $.85$	11.78 11.98	O/S 0.06
6	140°	140°	←	—	140°	←	—	140°	—	—	140°	OK
7	$Q 1\frac{1}{2}''$	$G 1\frac{1}{2}''$ DIN BMN 1743 GO.		/ 3 / TR / 331 Nogo								OK
8	$\phi 46.06^{\pm 0.09}$ pitch ϕ	46.05	46.05	46.06	46.06	46.05	46.05	46.05	46.05	46.06	46.06	OK
9	$\phi 7.803^{\pm 0.380}$ major ϕ	47.56	47.54	47.57	47.55	47.55	47.54	47.54	47.56	47.58	47.55	OK
10	3.2	Checked with comparator										OK
11	12.5	Checked with comparator										OK
12	$14.3242/3.420$ minor ϕ	4.38	4.32	4.32	4.35	4.39	4.36	4.38	4.38	4.38	4.39	OK
13	Smooth Surface + bubble free	Visually checked										OK
14												
15												
16												
17												
18												
19												
20												

CHECKED BY :-

APPROVED BY :-

PREVIOUS DATE :

PREVIOUS REPORT NO :

RECEIVED QTY

LOT 1 : nos.

LOT 2 : nos.

LOT 3 : nos.

LOT 4 : nos.

SIGN & Dt:-

DATE:-

REMARK : 1)

2)

3)

4)

5)